

# **PARTS MANUAL**

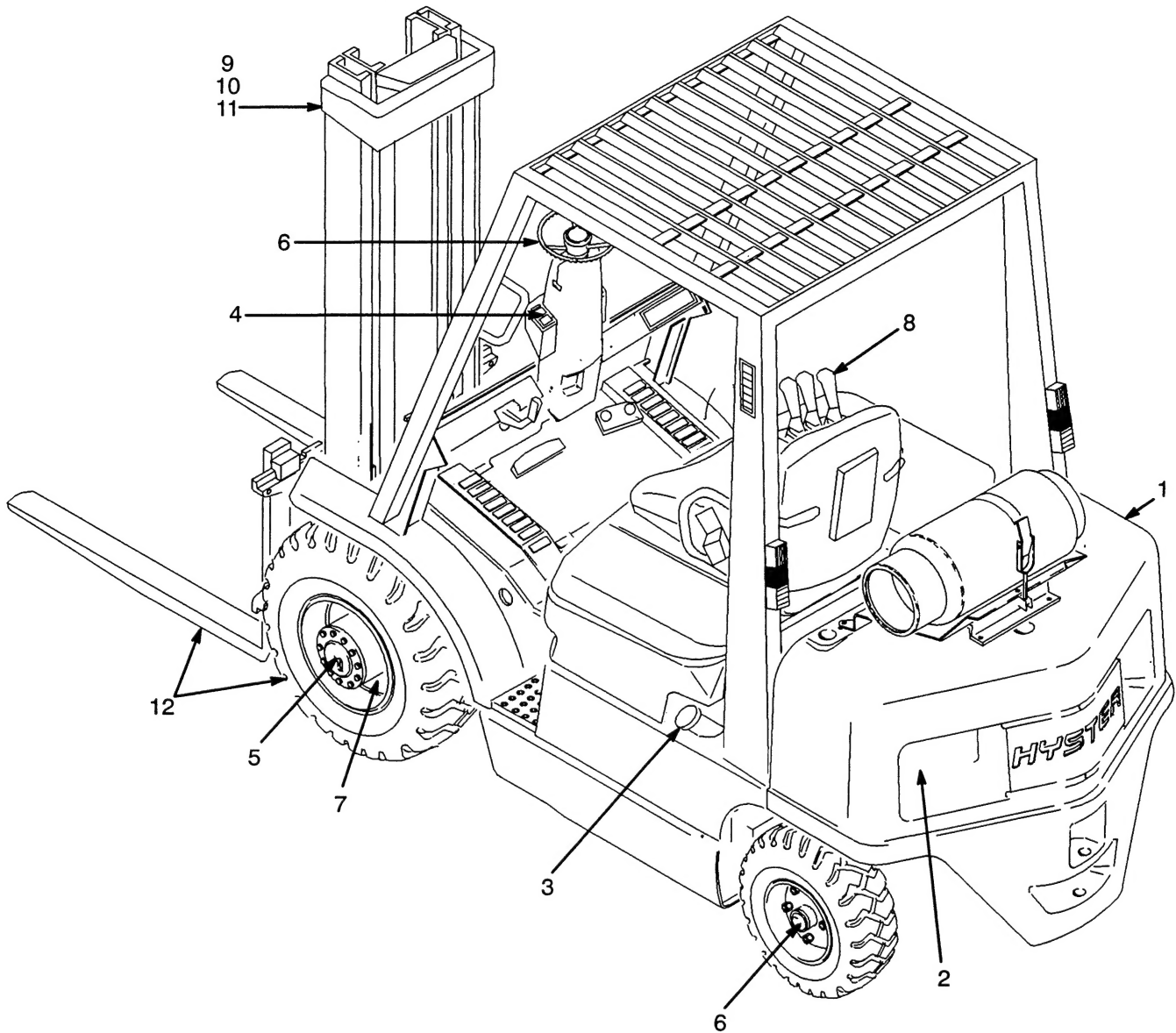
**CHALLENGER  
H45-50-55-60-65XM**

**(D177)**

**CUSTOMER EDITION**

# ***HYSTER***

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## HOW TO USE THE ILLUSTRATED PARTS MANUAL

This parts manual describes and illustrates assemblies, subassemblies, and detail parts needed for service replacement.

The different constructions are indicated by keys, symbols and footnotes.

**HYSTER**  
SERIAL CODE D177-U.S.

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LAST USED ON S/N PENDING PER ECN 50650-27 ..... Page 316

ACCES  
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AIR FIL  
GA

AIR FIL

**HYSTER**  
SERIAL CODE D177

**NUMERICAL INDEX**

PART NO	REF NO	PAGE NO	PART NO	REF NO	PAGE NO	PART NO	REF NO	PAGE NO	PART NO	REF NO	PAGE NO
126	171	14	14386	209	39	143	43	303	15	213	30
142	175	17				8	8	311	19	16187	203
						97	15223	367	9	207	67
						31	15225	305	29	209	79
						35	15227	305	39	18182	135
						14	15236	327	14	137	2
						13		351	3	16374	59
						0		352	3	16379	57
						1		381	3	16480	333
						2					28

**HYSTER**  
SERIAL CODE D177-U.S.

**1** → **ILLUSTRATED CONTENTS**

REF	SECTION
1	Frame
2	Engine
3	Fuel System
4	Electrical System
5	Transmission
6	Steering System
7	Brake System
8	Hydraulic System
9	Two Stage Limited
10	Three Stage Full F
11	Two Stage Full Fre
12	Optional
13	Numerical Index

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**HYSTER**  
SERIAL CODE D177-U.S.

**Page 441**  
**CARRIAGE (Figure 233)**  
**TWO STAGE FFL**  
**SIX ROLLER**

**9** → **LAST USED ON S/N PENDING PER ECN 98765**

**6** → **KEY:**  
A: H45-850M  
B: H60-650M

REF	PART NO	NAME OF PART	QTY
a		Carriage Assy	1
1	1345239	Carriage	1
1	1345240	Carriage	1
1	1345264	Shaft	1
2	1345218	Load Roller	6
2	1395172	Load Roller ("A" Standard)	4
2	1345219	Load Roller ("B" 0.76 mm)	6
2	1345220	Load Roller ("C" 1.52 mm)	6
3	12961	Snap Ring	6
4	1345263	Shim	6

REF	PART NO	NAME OF PART	QTY
5	366116	Spacer	2
6	1369345	Chain Anchor	2
6	1369344	Chain Anchor	2
7	317735	Pin	2
8	131358	Snap Ring	2
9	323161	Pin	4
10	15200	Cotter Pin	2

**7** → **KEY:**  
a Table Above  
b Last Used On S/N Pending ECN 72449  
c First Used On S/N Pending ECN 72449

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See Service Manual  
for service procedures

10/20/1997

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## HOW TO FIND THE DESIRED PART NUMBER

### WHEN THE PART NUMBER AND THE NEXT HIGHER ASSEMBLY IS NOT KNOWN:

1. Determine the function and application of the part required. Turn to the illustrated index page immediately behind the front cover. Choose the general area of reference most likely to include the part.
2. Find the page number for the reference number you choose and turn to that page. Use the division index to determine the assembly which would normally contain the part required. Then locate the part on the assembly breakdown page.

### WHEN THE PART NUMBER IS NOT KNOWN AND THE NEXT HIGHER ASSEMBLY IS KNOWN:

3. Determine the assembly the required part is used on. Turn to the Master Index immediately following the Illustrated Index.
4. Locate the assembly the required part is used on and turn to the page indicated for that assembly. Then locate the part on the assembly breakdown page.

### WHEN THE PART NUMBER IS KNOWN:

5. Use the numerical index at the back of the manual to find the part number. Turn to the figure listed and locate the part as indicated by the reference number.

### GENERAL:

The assembly breakdowns include part numbers, description, quantities required, keys and footnotes to help in selecting the correct parts.

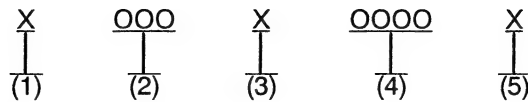
6. Keys are used to show effective serial numbers for two or more similar assemblies, RH and LH assembly parts, etc. Select the appropriate key, "A", "B", "C" or "D" and the corresponding quantity column to find the required parts.
7. Indented descriptions under "Name of Part" are used to indicate assemblies and sub-parts of assemblies. In the example, *LOAD ROLLER* (Item 7) is a subpart of the major assembly *CARRIAGE*.
8. Quantities shown are for one assembly. The quantities of the subpart *LOAD ROLLER* are indicated as six and six. This means six per *CARRIAGE* assembly.
9. Engineering change notice (ECN) numbers for pending serial numbers are shown to allow for the inclusion of the most current parts information. Contact your local dealer for Hyster lift trucks for serial number information listed by ECN number.
10. Additional fork lengths are available. Contact your dealer for Hyster lift trucks.

### ORDERING PARTS:

When ordering replacement parts, give the unit serial number, part number, name of part and quantity required.

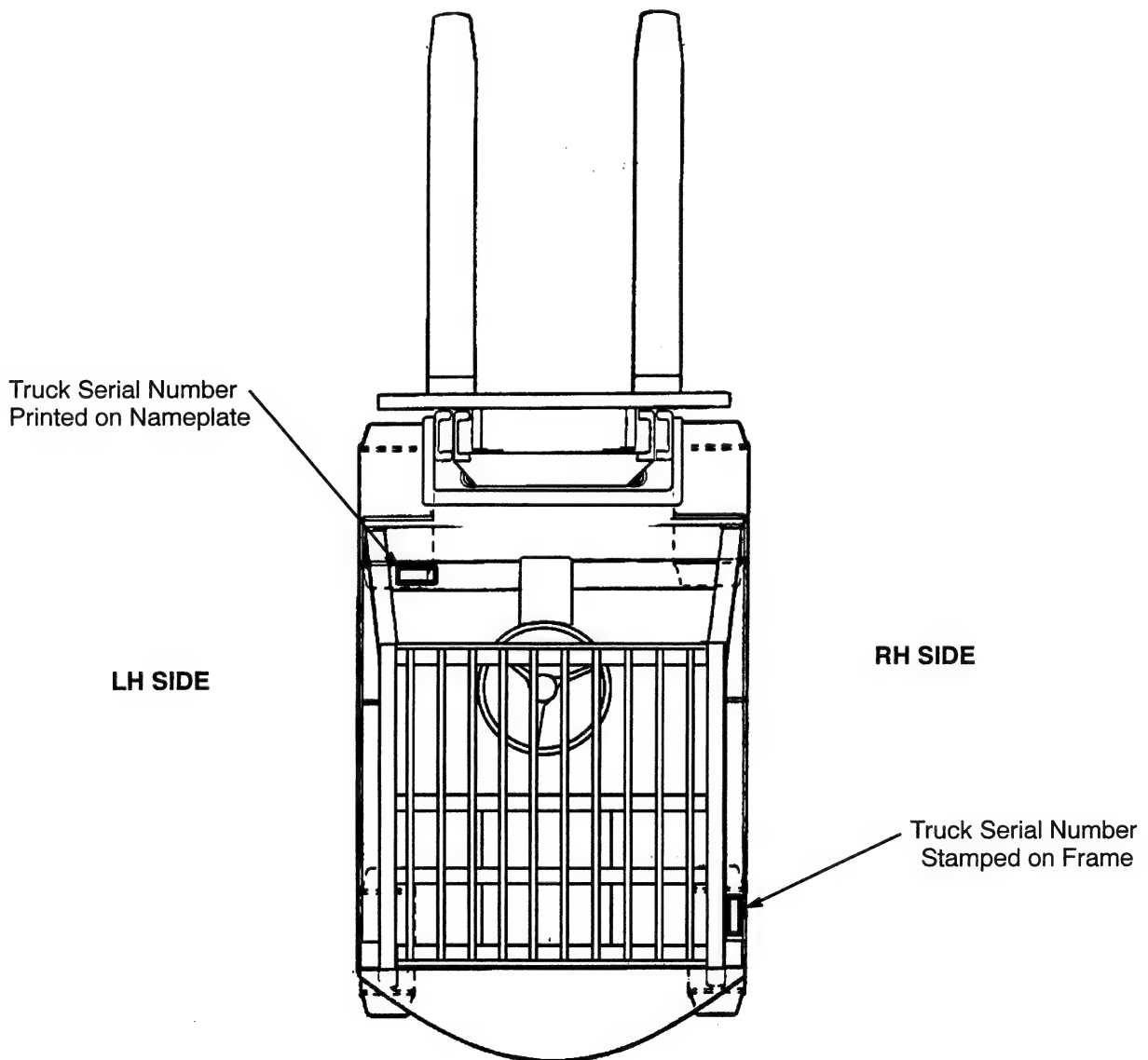
For any further information on parts, service, or ordering, consult your local dealer for Hyster lift trucks.

## IDENTIFICATION OF TRUCK SERIAL NUMBERS



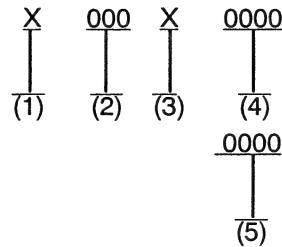
- (1) & (2) The first letter and three numbers indicate the truck model code.
- (3) The second letter indicates the plant of manufacture.
- (4) The four or five digit number series indicates the serial number of the truck.
- (5) The final letter indicates the year of manufacture starting with "A" in 1957 and 1980. The letters "I", "O", and "Q" will not be used.

For pending serial numbers contact your local dealer for Hyster lift trucks.



Parts referred to in this book as right or left hand parts are in accordance with the illustration above.

## IDENTIFICATION OF MAST SERIAL NUMBERS



(1) & (2) The first letter and number indicates the mast model code.

(3) The second letter indicates the plant of manufacture.

(4) The four or five digit number series indicates the serial number of the mast.

(5) Lift Height in Millimeters stamped just below the serial number

Mast Group Identification consists of mast unit code (1) & (2) plus lift height (5).

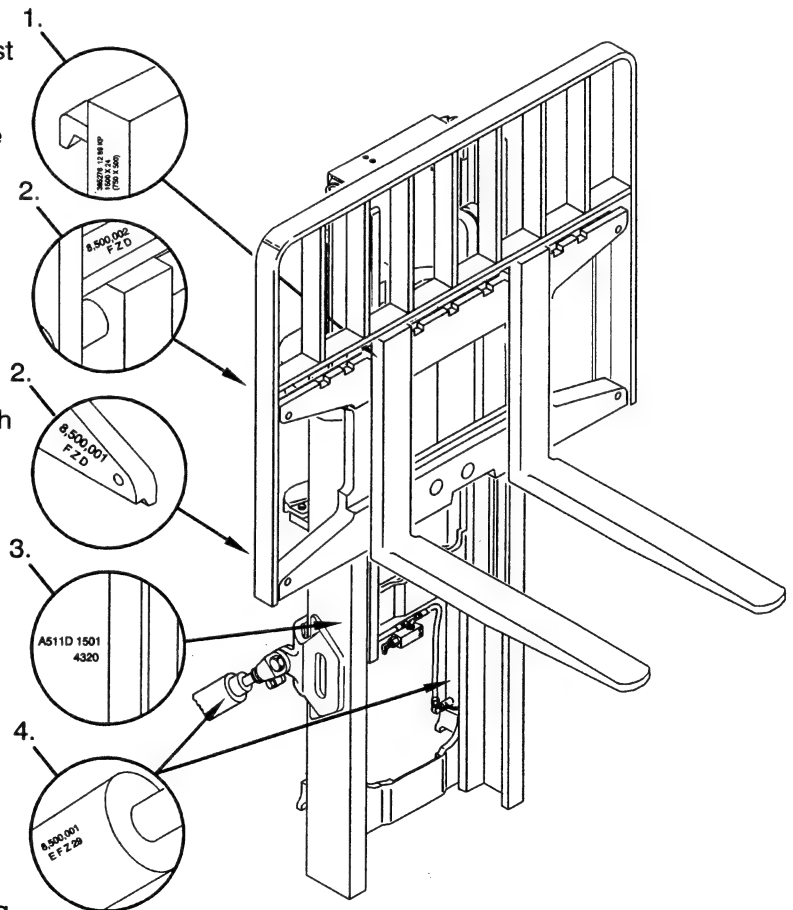
For pending serial numbers contact your local dealer for Hyster lift trucks.

### LIFT EQUIPMENT IDENTIFICATION

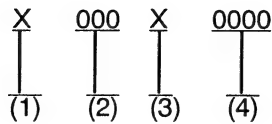
1. Fork part number, capacity rating, plant code letter and date of manufacture are stamped approximately six inches below the top of most forks.
2. The carriage group number is stamped on the right hand side of the top crossmember (pin type) or on the back of the right hand end of the bottom crossmember (hook type). A date code has two letters in line with or below the carriage group number.
3. The mast identification number has a model code, a letter indicating the plant of manufacture, and a serial number. Underneath the serial number is a four digit number that indicates the total lift height for the mast in millimeters.
4. Tilt and lift cylinder group numbers are stamped on the cylinder shell.

Always refer to the group, serial or part number when ordering service parts.

Modification of masts and carriages by SPED (Special Products Engineering Department) are identified by a model prefix code beginning with the letter "S". Contact your dealer for Hyster lift trucks for information on these assemblies.

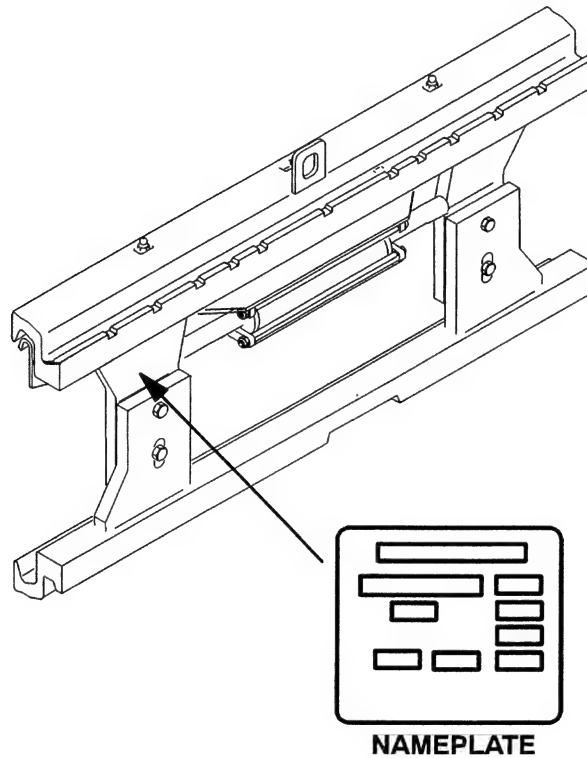


## IDENTIFICATION OF ATTACHMENT AND SIDE-SHIFT CARRIAGE SERIAL NUMBERS



- (1) & (2) The first letter and three numbers indicate the attachment model code.
- (3) The second letter indicates the plant of manufacture.
- (4) The four or five digit number series indicates the serial number.

For pending serial numbers contact your local dealer for Hyster lift trucks.



Side-Shift Carriages and Attachments have nameplates. Use the serial number found on the nameplate to identify the attachment.

Always refer to the group, serial or part number when ordering service parts.

Modifications of attachments and side-shift carriages by SPED (Special Products Engineering Department) are identified by a model prefix code beginning with the letter "S". Contact your dealer for Hyster lift trucks for information on these assemblies.

## This image shows a single sheet of white paper with horizontal ruling lines. The lines are evenly spaced and run across the width of the page. There are no margins, text, or other markings on the paper.

## ABBREVIATIONS QUICK REFERENCE SHEET

Listed Below Are Abbreviations Used In Parts Manuals To Denote The Following Expressions:

2-STG	Two Stage Mast
3-STG	Three Stage Mast
4-STG	Four Stage Mast
Amp	Amperes
AR	As Required
BCS	Box Car Special
BWI	Brush Wear Indicator
CE	Commutator End
CRE	Corrosive Environment
dbA	Decibel "A" Scale
DE	Drive End
EC or ECH	Empty Container Handler Europe Empty Container Handler U.S.
EC-3 ECH-3	Empty Container Handler-3 High Stacking
EC-4 ECH-4	Empty Container Handler-4 High Stacking
EC-5 ECH-5	Empty Container Handler-5 High Stacking
EC-6 ECH-6	Empty Container Handler-6 High Stacking
EC-7 ECH-7	Empty Container Handler-7 High Stacking
ECM	Electronic Control Module
ECN	Engineering Change Notice
EEPROM	Electrically Erasable Programmable Read Only Memory
EPROM	Electrically Programmable Read Only Memory
FFL	Full Free Lift
FLT	Fork Lift Truck
FRE	Freezer Environment
in.	inches
LFL	Limited Free Lift
LPG	Liquified Petroleum Gas
MAP	Manifold Absolute Pressure
mm	millimeters
MSTS	Microprocessor Spark Timing System

NC	Normally Closed
NDE	Not Drive End (Commutator End)
NFL	No Free Lift
NI	Not Illustrated
NO	Normally Open
NPT	National Pipe Threads
NS	Neutral Start
O/S	Oversize
OC	Oil Clutch Transmission
PS	Powershift Transmission
PTO	Power Take Off
RPM	Revolutions per Minute
S/N	Serial Number
SFL	Semi-Free Lift
TMM	Truck Management Module
Type D	UL Type D, Diesel-Powered Safety Rating
Type DS	UL Type DS, Diesel-Powered Safety Rating
Type E	UL Type E, Battery Powered Safety Rating
Type EE	UL Type EE, Battery-Powered Safety Rating
Type ES	UL Type ES, Battery-Powered Safety Rating
Type G	UL Type G, Gasoline-Powered Safety Rating
Type GS	UL Type GS, Gasoline-Powered Safety Rating
Type LP	UL Type LP, LP Gas-Powered Safety Rating
Type LPS	UL Type LPS, LP Gas-Powered Safety Rating
U/S	Undersize
UL	Underwriters Laboratory
UK	United Kingdom
U.S.	United States
V	Volts
Xmsn	Transmission



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**PUBLICATIONS**

Every new lift truck is provided with at least three publications. These publications are the PARTS MANUAL, the OPERATING MANUAL, and the section of the SERVICE MANUAL called Periodic Maintenance.

The OPERATING MANUAL must always be available on every lift truck. This manual has information that the operator must know for inspection and operation of the lift truck. The section Periodic Maintenance has a recommended schedule of service intervals and the procedures for servicing the lift truck.

These manuals, other publications and programs are available from your Dealer for Hyster Lift Trucks to help you operate and maintain your lift truck professionally. See the list that follows for reference to items for lift trucks in this PARTS MANUAL.

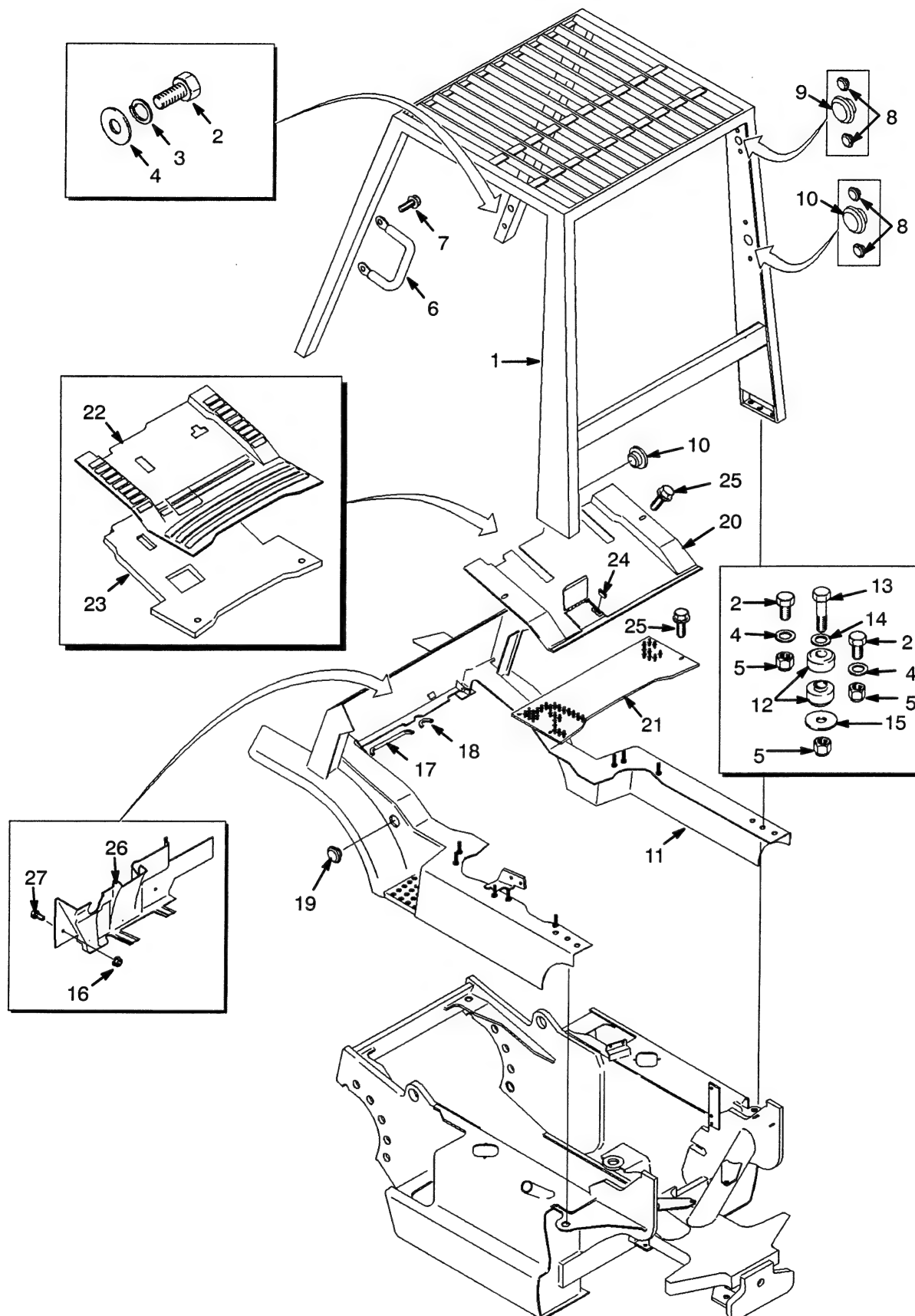
<b>Operating Manual</b>	<b>Hyster Part Number</b>
English .....	897740
<b>Service Manual (complete)</b> .....	897469
<b>Parts Manual</b> .....	897468

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**FRAME**

COUNTERWEIGHT (Figure 3) .....	Page 6
FRAME AND FLOORPLATES (Figure 1) .....	Page 2
HOOD (Figure 2) .....	Page 4
LABELS .....	Page 10
SEAT (Figure 4) .....	Page 8

## FRAME AND FLOORPLATES (Figure 1)

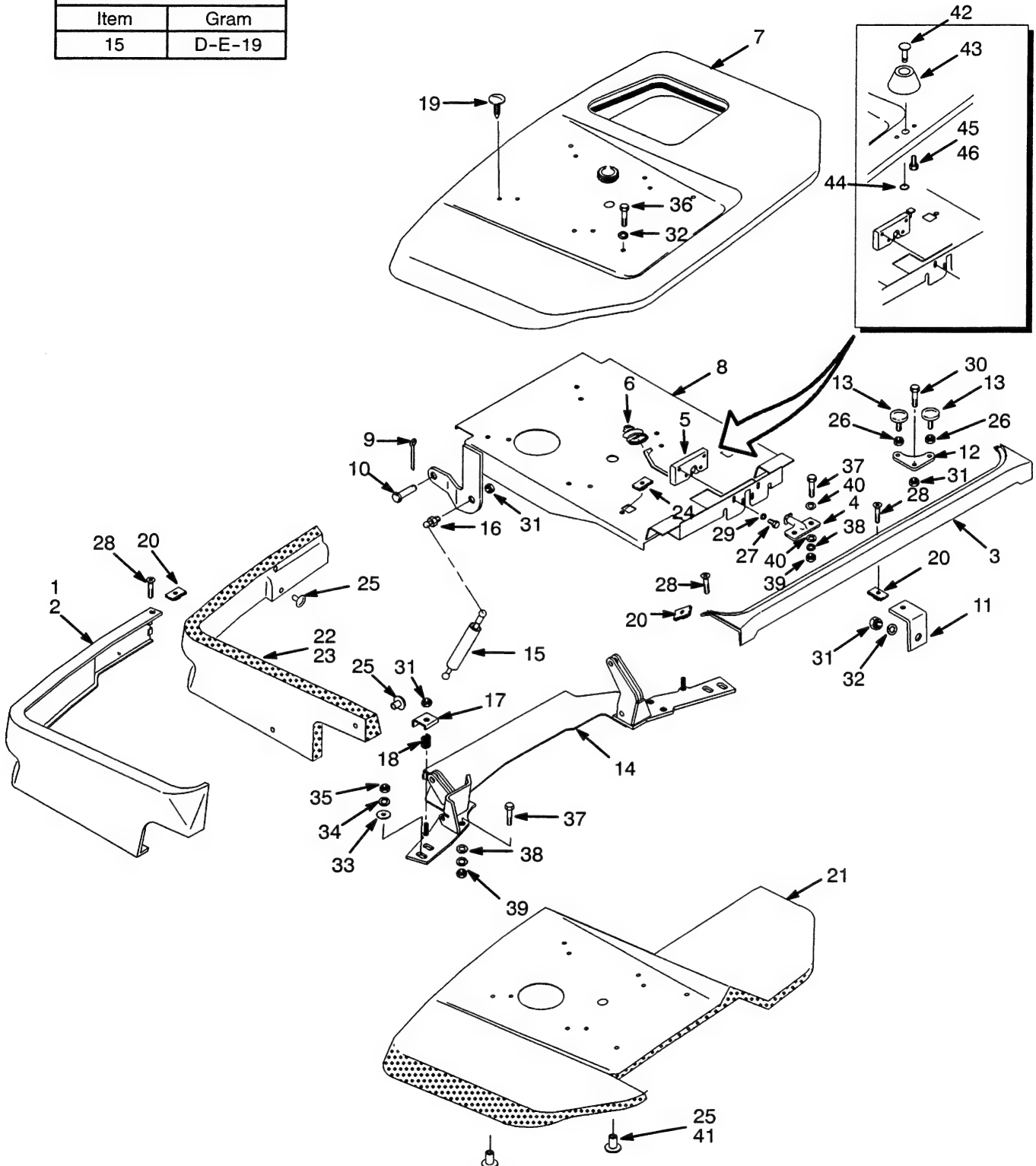


**FRAME AND FLOORPLATES**

REF	PART NO.	NAME OF PART	QTY	REF	PART NO.	NAME OF PART	QTY
1	1337179	Overhead Guard .....	1	20	1339777	Floorplate (Front) .....	1
2	292528	Capscrew .....	8	21	1339773	Floorplate (Rear) .....	1
3	292683	Lockwasher .....	4	22	1354090	Floormat .....	1
4	296423	Washer .....	8	23 <sup>h</sup>	1354109	Barrier .....	1
5	300937	Nut .....	8	23 <sup>fg</sup>	1390611	Barrier .....	1
6	1343647	Handle .....	1	24	1339776	Magnet .....	1
7	329067	Screw .....	2	25	1356100	Capscrew .....	4
8	1363916	Plug .....	12	26 <sup>c</sup>	1339719	Cover .....	1
9	1363917	Plug .....	5	26 <sup>d</sup>	1390614	Cover .....	1
10	1363918	Plug .....	2	26 <sup>e</sup>	1390607	Cover .....	1
11	1360718	Operator Module .....	1	27	292501	Capscrew .....	2
12 <sup>a</sup>	1352578	Mount .....	4	<sup>a</sup>	Last Used On D177B-26743		
12 <sup>b</sup>	1383559	Mount .....	4	<sup>b</sup>	First Used On D177B-26744		
13 <sup>a</sup>	292535	Capscrew .....	4	<sup>c</sup>	Last Used On D177B-32699		
13 <sup>b</sup>	292536	Capscrew .....	4	<sup>d</sup>	Used On D177B-32700 Thru S/N D177B-36715		
14	320161	Washer (Rear Only) .....	2	<sup>e</sup>	First Used On S/N D177B-36716		
14 <sup>b</sup>	320161	Washer (Front Only) .....	2	<sup>f</sup>	Diesel		
15	300939	Washer .....	4	<sup>g</sup>	First Used On S/N D177B-38774		
16	1359600	Nut .....	2	<sup>h</sup>	Last Used On S/N D177B-38775		
17	1347160	Trim .....	1				
18	1347161	Trim .....	1				
19	1350321	Plug .....	2				

## HOOD (Figure 2)

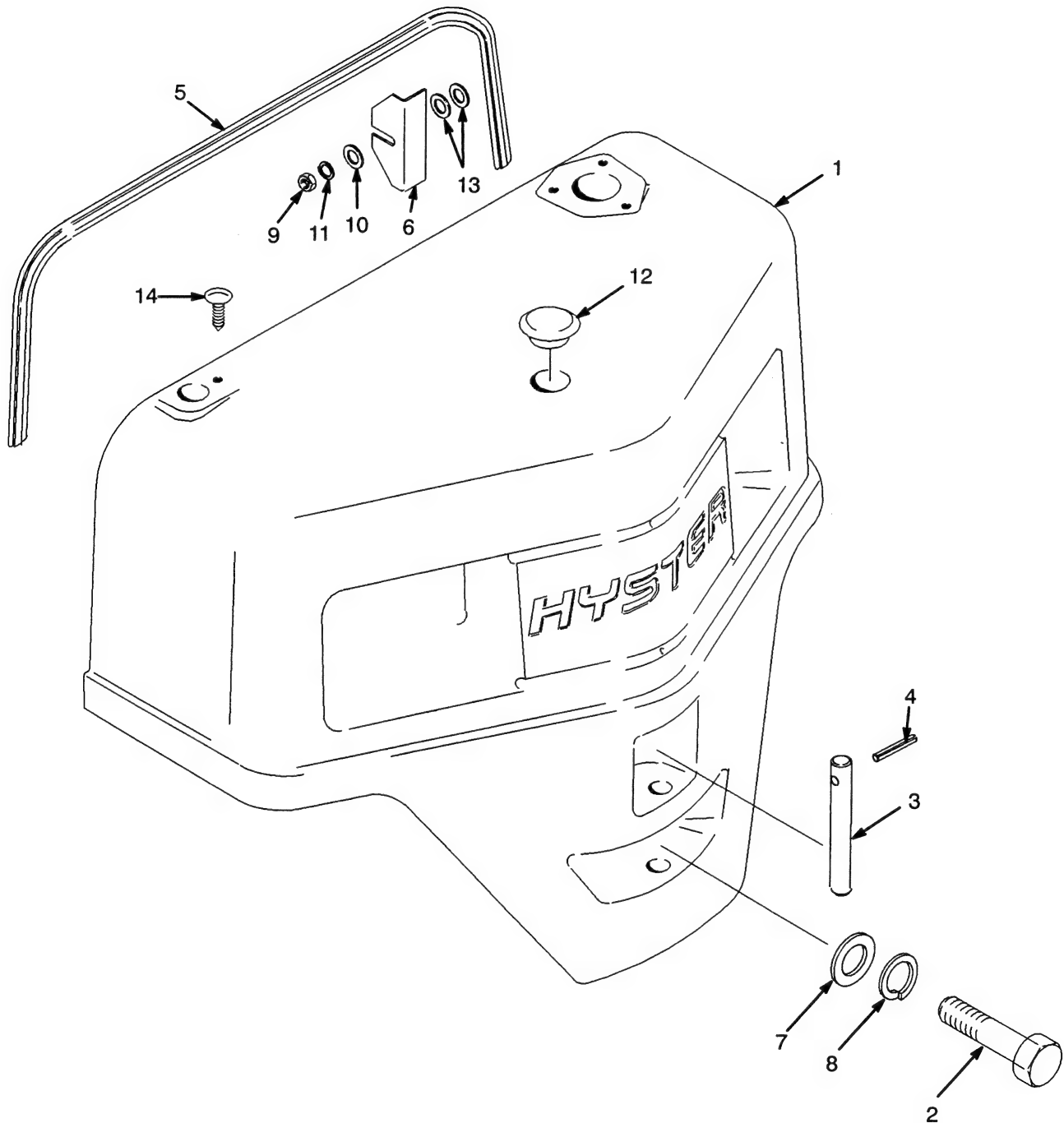
PARTS-SERVICE GRAM	
Item	Gram
15	D-E-19



**HOOD**

REF	PART NO.	NAME OF PART	QTY	REF	PART NO.	NAME OF PART	QTY
1 <b>a</b>	1343458	Lower Panel (LH) .....	1	29	320156	Washer .....	4
1 <b>b</b>	1347096	Lower Panel (LH) .....	1	30	136749	Capscrew .....	4
2	1343473	Lower Panel (RH) .....	1	31	302400	Nut .....	13
3	1332670	Panel .....	1	32	320158	Washer .....	3
4	1337148	Striker .....	1	33	332755	Washer .....	4
5 <b>f</b>	1337181	Latch .....	1	34	292681	Lockwasher .....	4
5 <b>g</b>	1386216	Latch .....	1	35	239503	Nut .....	4
6	1339786	Boot .....	1	36	1354380	Capscrew .....	2
7 <b>f</b>	1332667	Hood .....	1	37	292515	Capscrew .....	6
7 <b>g</b>	1386217	Hood .....	1	38	292682	Lockwasher .....	6
8 <b>d</b>	1347175	Seat Pan .....	1	39	136692	Nut .....	6
8 <b>e</b>	1375186	Seat Pan .....	1	40	320159	Washer .....	4
8 <b>k</b>	1376672	Seat Pan .....	1	41 <b>c</b>	1382306	Washer (Nylon) .....	2
9	1362714	Pin .....	2	41 <b>g</b>	15931	Washer .....	2
10	237947	Rod End Pin .....	2	42 <b>g</b>	1386221	Button .....	2
11	1351008	Mounting Plate .....	1	43 <b>g</b>	1386220	Guard .....	2
12	1347110	Plate .....	2	44 <b>g</b>	12898	E-Ring .....	2
13	1347088	Stop Screw .....	4	43	1386220	Guard .....	1
14	1339694	Crossmember .....	1	44	12898	E-Ring .....	1
15	1377992	Gas Spring .....	2	45	227155	Screw .....	2
16	1350285	Ball Stud .....	4	46	15931	Washer .....	2
17	1347018	Clamp .....	6	<b>a</b>	Gasoline And Diesel		
18	1350241	Spring .....	6	<b>b</b>	LPG		
19	1347045	Fastener .....	4	<b>c</b>	First Used On S/N D177B-18350		
20	1350215	Nut .....	4	<b>d</b>	Last Used On S/N D177B-16153		
21	1352124	Liner .....	1	<b>e</b>	Used On S/N D177B-16154 Thru D177B-18283		
22 <b>np</b>	1352125	Liner, RH .....	1	<b>f</b>	Last Used On S/N D177B-26598		
23 <b>np</b>	1352126	Liner, LH .....	1	<b>g</b>	First Used On S/N D177B-26599		
24	1350282	Nut .....	2	<b>k</b>	First Used On S/N D177B-18284		
25 <b>np</b>	280644	Button .....	12	<b>n</b>	Diesel		
26	15001	Nut .....	4	<b>p</b>	First Used On S/N D177B-38775		
27	199563	Capscrew .....	4				
28	1339793	Screw .....	4				

## COUNTERWEIGHT (Figure 3)



**COUNTERWEIGHT**

REF NO.	NAME OF PART	TRUCK MODEL					QTY
		H45XM	H50XM	H55XM	H60XM	H65XM	
1	Counterweight (1623mm)	1351014	1335752	1351016	1335754		1
	Counterweight (1700mm)					1335756	1
2	Capscrew (1623mm)	292607	292612	292613	292616		1
	Capscrew (1700mm)					292613	1

REF	PART NO.	NAME OF PART	QTY
1	<b>a</b>	Counterweight	1
2	<b>a</b>	Capscrew	1
3	1335761	Tow Pin	1
4	302492	Pin	1
5	1335762	Seal	1
6	1335763	Shim	AR
7	1375214	Washer	1
8	292689	Washer	1
9	239503	Nut	4

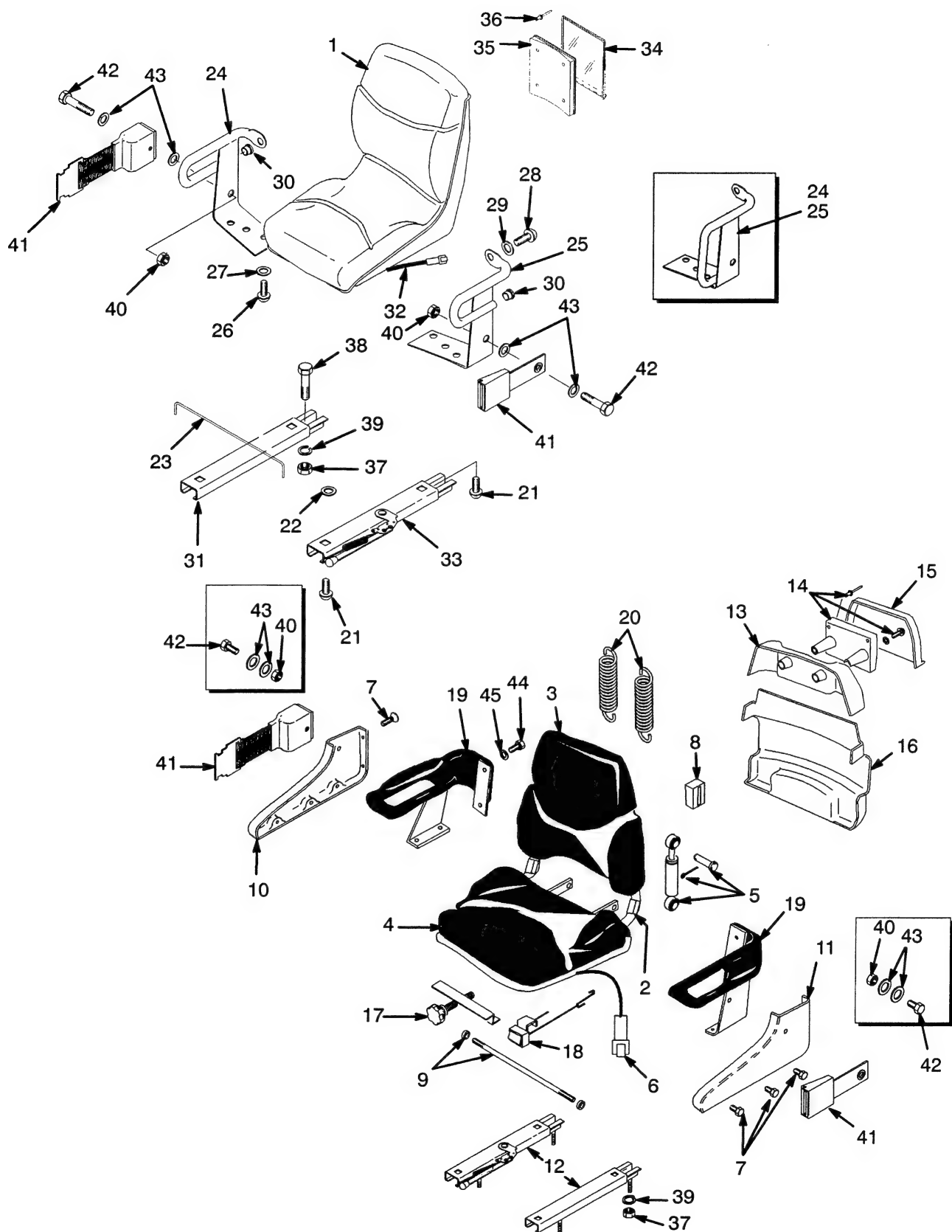
REF	PART NO.	NAME OF PART	QTY
10	320158	Washer	4
11	292681	Lockwasher	4
12	1350231	Plug	1
12	<b>b</b>	1350231 Plug	2
13	320159	Washer	8
14	<b>b</b>	1347045 Fastener	1

**a** ☐ Table Above

**b** Gasoline And Diesel



## SEAT (Figure 4)



**SEAT**

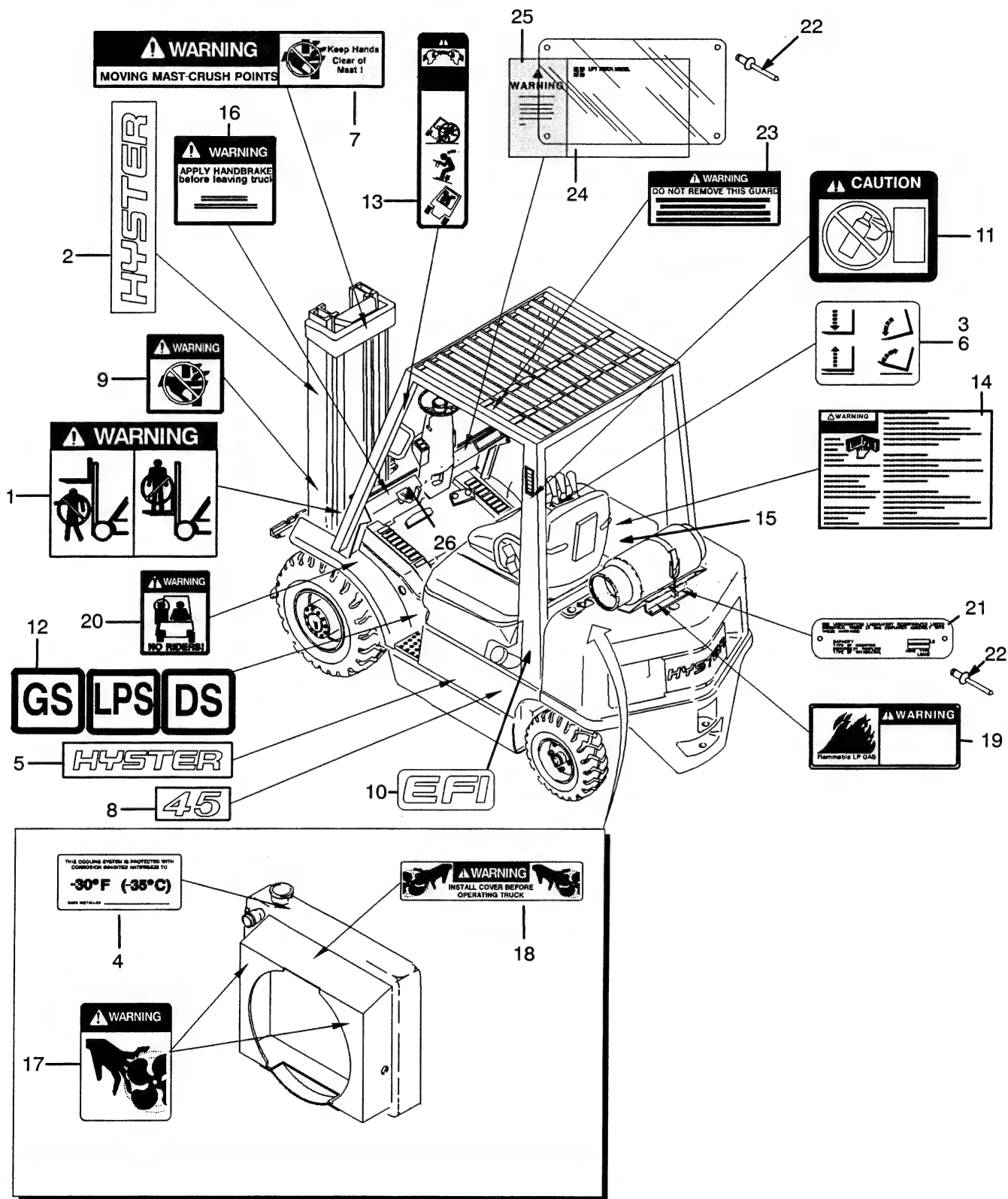
**KEY:**

**A: Semi-Suspension**

**B: Standard**

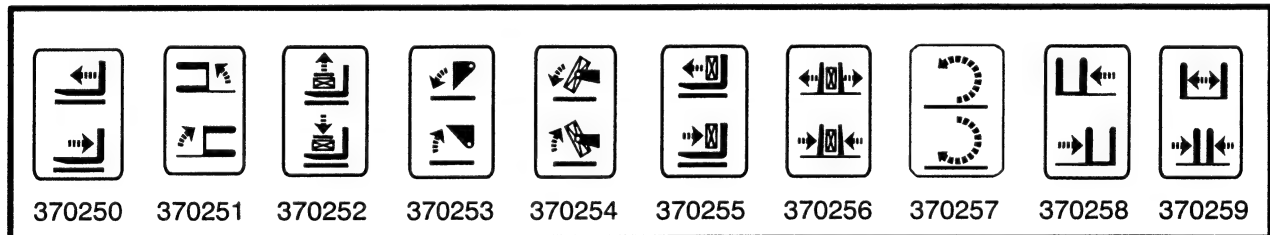
REF	PART NO.	NAME OF PART	QTY		REF	PART NO.	NAME OF PART	QTY	
			A	B				A	B
1	1351431	Seat (Vinyl) ..	1		22	221733	Washer ..	2	
1	1351432	Seat (Fabric) ..	1		23	1300107	Rod ..	1	
2	1376675	Semi-Suspension Seat (Vinyl) ..	1		24 <b>a</b>	1306585	Restraint (RH) ..	1	
2	1376676	Semi-Suspension Seat (Fabric) ..	1		24 <b>b</b>	364807	Restraint (RH) ..	1	
3	1382111	Back Cushion (Vinyl) ..	1		25 <b>a</b>	1306588	Restraint (LH) ..	1	
3	1382113	Back Cushion (Fabric) ..	1		25 <b>b</b>	364808	Restraint (LH) ..	1	
4	1382112	Seat Cushion (Vinyl) ..	1		26	18727	Capscrew ..	4	
4	1382114	Seat Cushion (Fabric) ..	1		27	18515	Washer ..	4	
5	1362049	Shock Absorber ..	1		28	379197	Capscrew ..	2	
6	1354140	Switch Assembly ..	1		29	379198	Washer ..	2	
6	1330409	Connector ..	1		30	364854	Plug ..	2	
6	1330414	Lock ..	1		31	383116	Rail, RH ..	1	
6	1330433	Pin ..	2		32	1354140	Switch ..	1	
7	1362065	Cover Hardware Kit ..	4		33	335553	Rail, LH ..	1	
8	1362052	Slider Block ..	2		34	335991	Information Cover ..	1	
9	1362053	Shaft Kit ..	1		35	335988	Information Base ..	1	
10	1392496	Cover (RH) ..	1		36	222029	Rivet ..	4	
11	1392495	Cover (LH) ..	1		37	145639	Locknut ..	4	4
12	1459173	Seat Rail ..	1		38	18498	Capscrew (Front) ..	2	
13	1374188	Cover ..	1		38	18496	Capscrew (Rear) ..	2	
14	1362058	Holder ..	1		39	15175	Washer ..	4	4
15	1374190	Cover ..	1		40	379698	Nut ..	2	2
16	1360872	Rear Cover ..	1		41 <b>a</b>	1337800	Seat Belt ..	1	1
17	1362061	Knob Kit ..	1		41 <b>b</b>	1374750	Seat Belt ..	1	1
18	1362062	Tape Kit ..	1		42	379199	Capscrew ..	2	2
19	1362063	Hip Restraint (LH) ..	1		43	379697	Washer ..	4	4
19	1362064	Hip Restraint (RH) ..	1		44	1367148	Bolt ..	8	
20	1367137	Spring Kit ..	1		45	1367154	Washer ..	8	
21	364914	Capscrew ..	4		<b>a</b> Last Used On S/N D177B-18419				
					<b>b</b> First Used On S/N D177B-18420				

## LABELS



## LABELS

REF	PART NO.	NAME OF PART	QTY	REF	PART NO.	NAME OF PART	QTY
1	d	1338178 Label-Mast Warning	2	14	d	1336605 Label-Operator Warning	1
2	d	1339672 Label-Hyster	2	15	d	1374549 Label-Radial Tire Warning	1
3	a	..... Label-Auxiliary Function	1	16	d	2309799 Label-Park Brake	1
4	d	1354165 Label-Antifreeze	1	17	d	1345939 Label-Fan	2
5	d	1339674 Label-Hyster	2	18	d	1325271 Label-Fan	1
6	d	1356137 Label-Lift & Tilt	1	19	d	1354171 Label-Flammable Lp Gas	1
7	d	1330919 Label-Mast Warning	1	20	d	1330920 Label-No Riders	2
8		1354153 Label-45	2	21	d	329029 Label-LPG Tank	1
8		1354155 Label-50	2	22		170658 Rivet	AR
8		1354157 Label-55	2	23		1335147 Label-Overhead Guard	1
8		1354159 Label-60	2	24		389688 Cover	1
8		1354343 Label-65	2	25	c	..... Label-Capacity Plate	1
9	d	1335129 Label-Pinch Point	2	26		864740 Label-Gas Fuel Change-1/4 Full	1
10	bd	1345998 Label-EFI	2				
11	d	2034459 Label-Ether Caution	1				
12		154065 Label-GS	2	a		Chart Below	
12		154066 Label-LPS	2	b		Gasoline Trucks Only	
12		154067 Label-DS	2	c		Contact Your Local Dealer For Hyster Lift Trucks	
13	d	1330917 Label-Tipover Warning	2	d		included In Service Kit 996414	



## This image shows a single sheet of white paper with horizontal ruling lines. The lines are evenly spaced and run across the width of the page. There are no margins, text, or other markings on the paper.

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**ENGINE**

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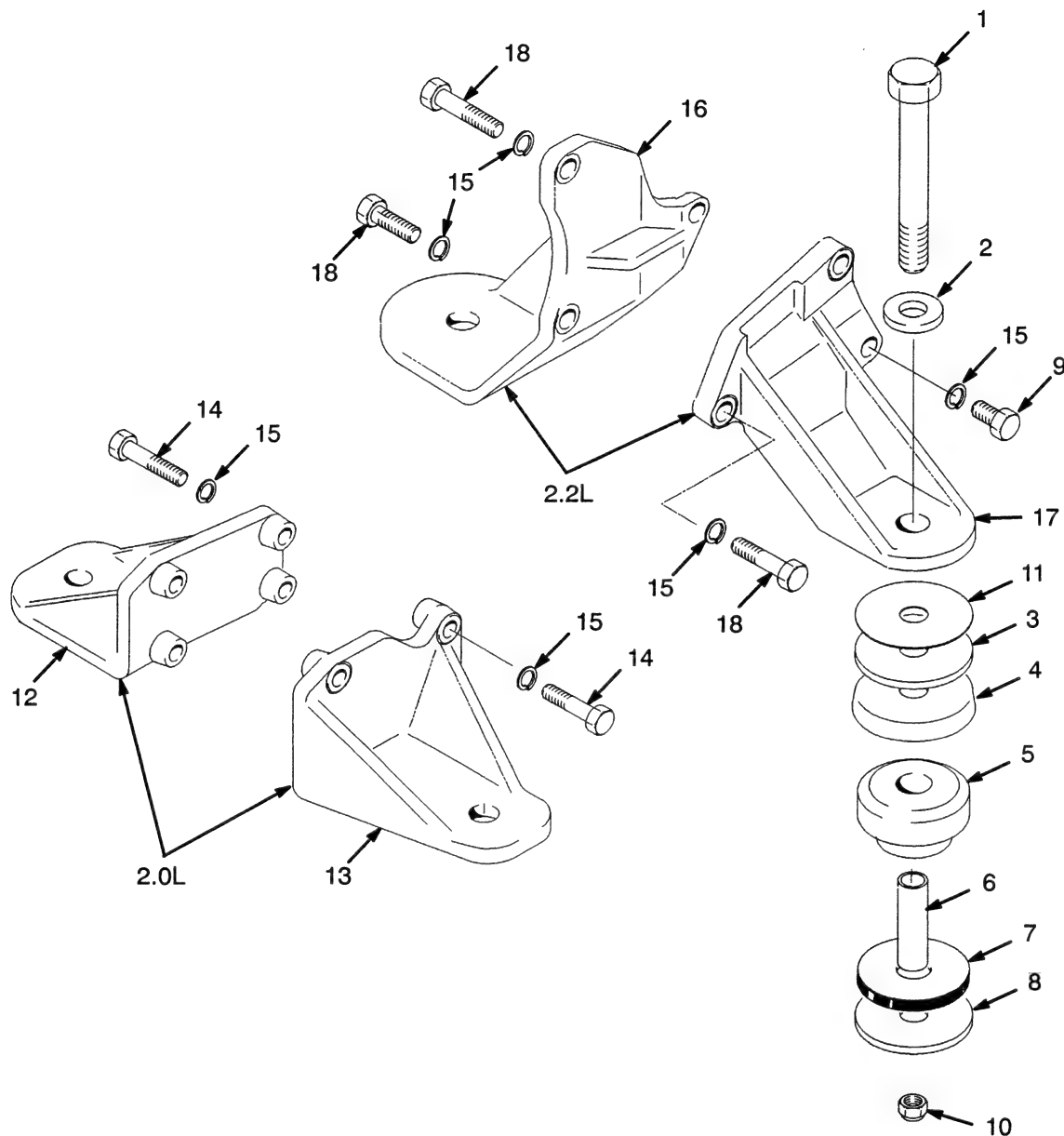
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## ENGINE MOUNT (Figure 5) GASOLINE AND LPG 2.0L AND 2.2L



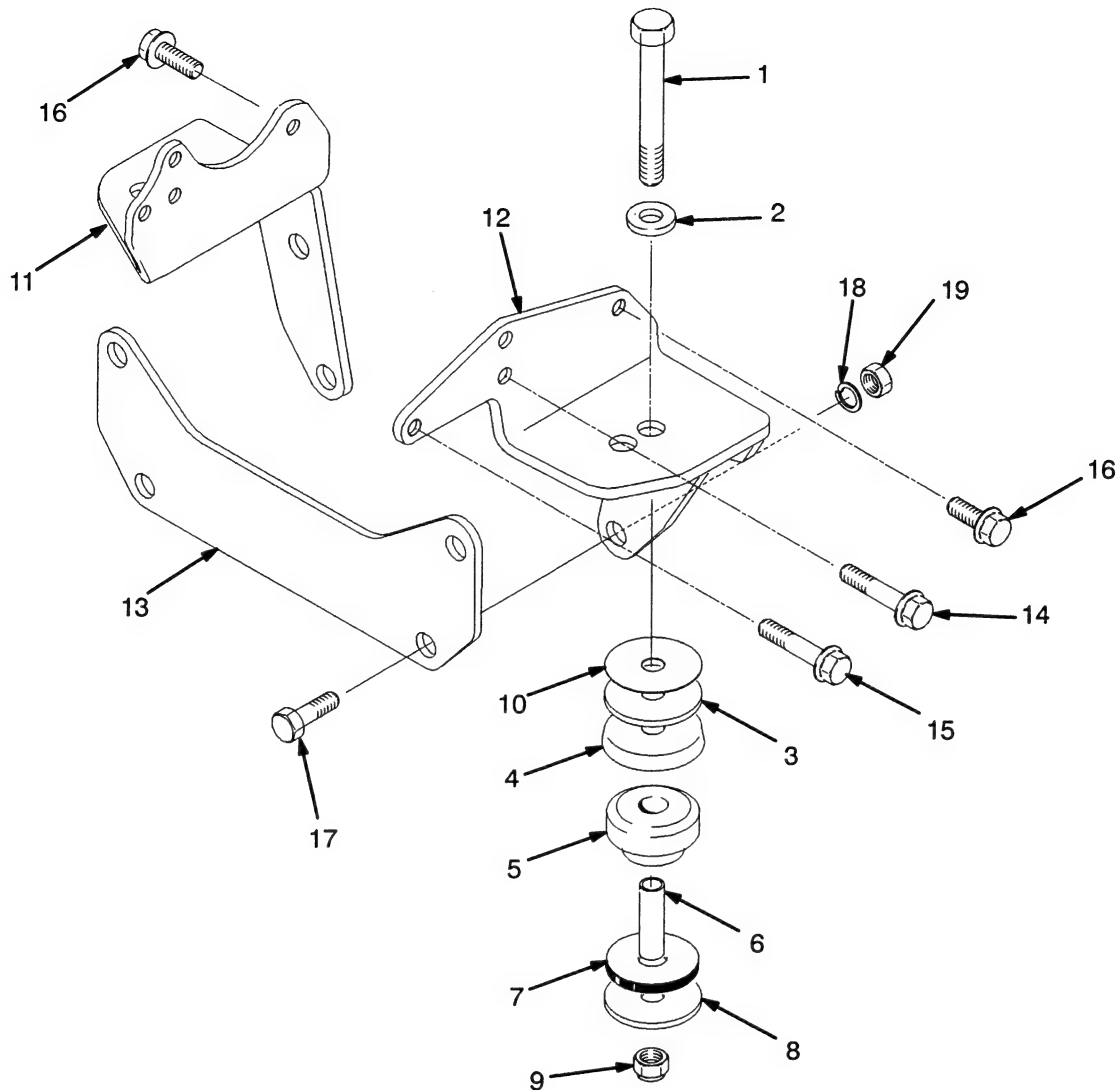
### KEY:

A: 2.0L Engine  
B: 2.2L Engine

REF	PART NO.	NAME OF PART	QTY		REF	PART NO.	NAME OF PART	QTY	
			A	B				A	B
1	293658	Capscrew	2	2	10	300937	Nut	2	2
2	300932	Washer	2	2	11	1351017	Spacer	AR	AR
3	340796	Washer	2	2	12	1337014	Bracket (LH)	1	..
4	1351098	Cup	2	2	13	1337012	Bracket (RH)	1	..
5	1351096	Isolator	2	2	14	1347119	Capscrew	8	..
6	1351061	Spacer	2	2	15	292682	Lockwasher	8	6
7	1351060	Bumper	2	2	16	1335961	Bracket (LH)	..	1
8	300939	Washer	2	2	17	1335960	Bracket (RH)	..	1
9	293631	Capscrew	..	2	18	293630	Capscrew	..	4

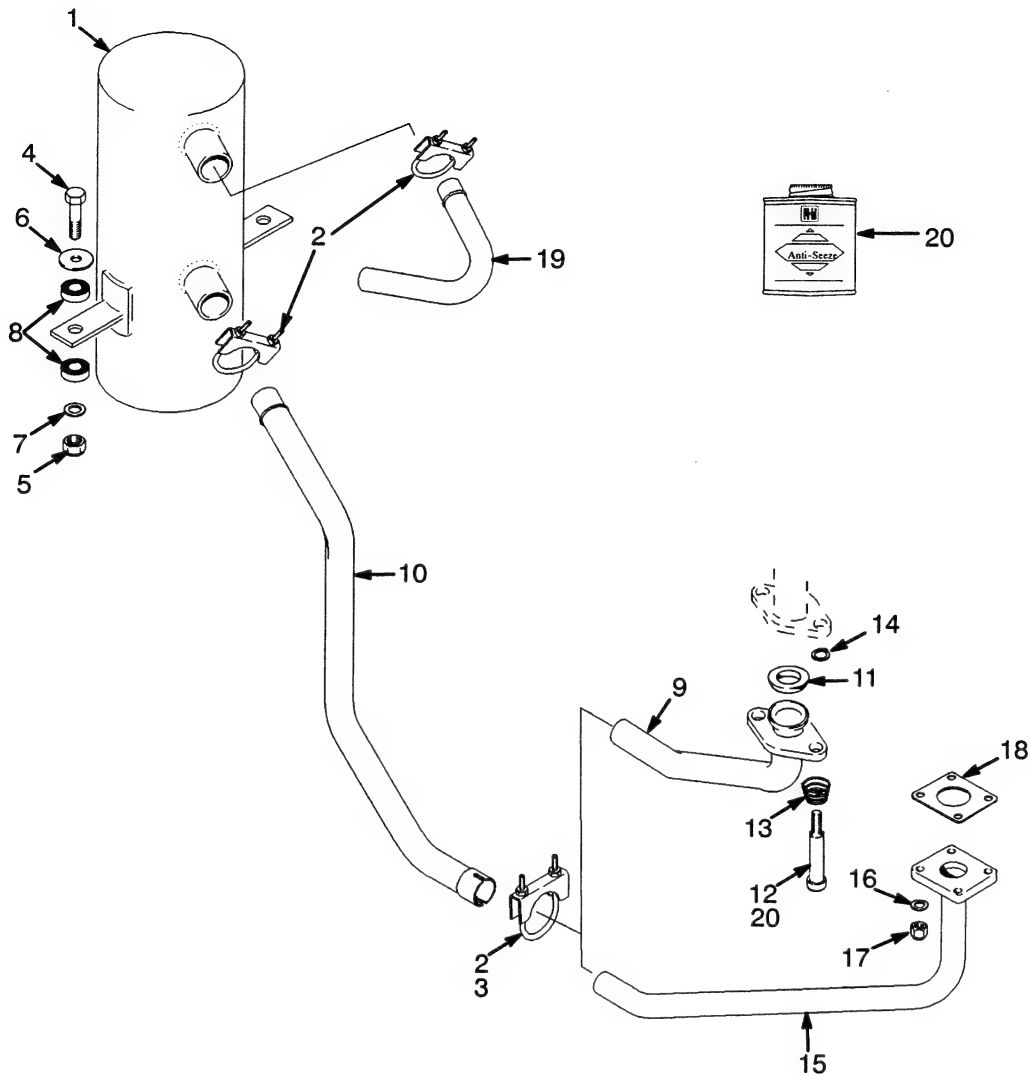
## ENGINE MOUNT (Figure 6)

### GASOLINE AND LPG 3.0L



REF	PART NO.	NAME OF PART	QTY	REF	PART NO.	NAME OF PART	QTY
1	293658	Capscrew	2	11	1375125	Bracket (LH)	1
2	300932	Washer	2	12	1375129	Bracket (RH)	1
3	340796	Washer	2	13	1375128	Plate	1
4	1351098	Cup	2	14	196898	Screw	1
5	1351096	Isolator	2	15	197853	Screw	1
6	1351061	Spacer	2	16	174413	Screw	6
7	1351060	Bumper	2	17	293686	Capscrew	4
8	300939	Washer	2	18	296426	Washer	4
9	300937	Locknut	2	19	316828	Locknut	4
10	1351017	Spacer	AR				

## EXHAUST (Figure 7) GASOLINE AND LPG



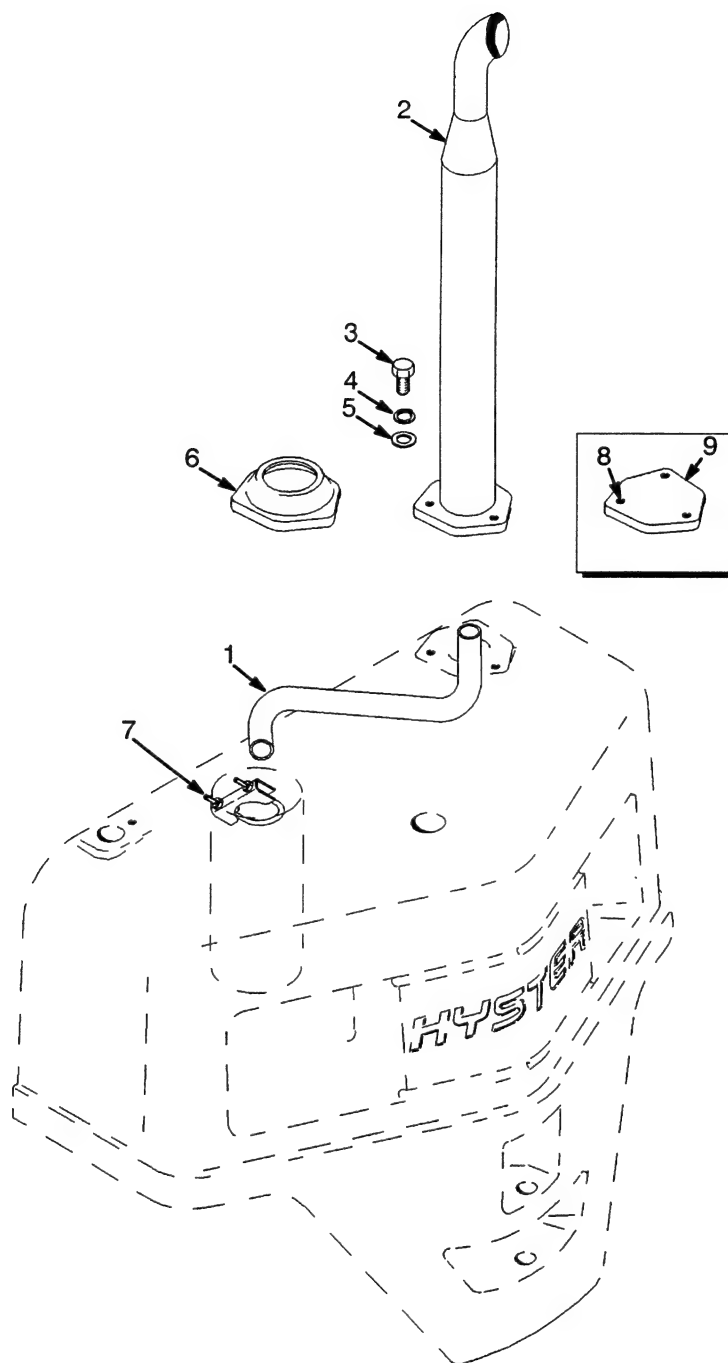
### KEY:

A: 2.2L Engine  
B: 2.0L Engine  
C: 3.0L Engine

REF	PART NO.	NAME OF PART	QTY			REF	PART NO.	NAME OF PART	QTY		
			A	B	C				A	B	C
1	1338282	Muffler .....	1	1	1	11	1338258	Seal .....	1	..	..
1 <sup>a</sup>	1350261	Muffler .....	1	1	1	11	1375189	Seal .....	..	1	..
2	68968	Clamp .....	3	2	3	12	1337118	Capscrew .....	2	..	..
3	195769	Clamp .....	..	1	..	12	1376766	Capscrew .....	..	2	..
4	292517	Capscrew .....	2	2	2	13	1335898	Spring .....	2	..	2
5	316826	Nut .....	2	2	2	14	292682	Lockwasher .....	2	..	..
6	1351176	Washer .....	2	2	2	15	1338300	Pipe .....	1	..	..
7	320159	Washer .....	2	2	2	16	292681	Lockwasher .....	4	..	..
8	1351177	Spacer .....	4	4	4	17	239503	Nut .....	4	..	..
9	1338332	Pipe .....	1	..	..	18	1338308	Gasket .....	1	..	..
9	1375155	Pipe .....	..	1	..	19	1338276	Pipe .....	1	1	1
10	1347125	Tube .....	1	..	..	20	251979	Lubricant .....	AR	AR	AR
10	1347126	Tube .....	..	1	..						
10	1383012	Tube .....	..	1	..						

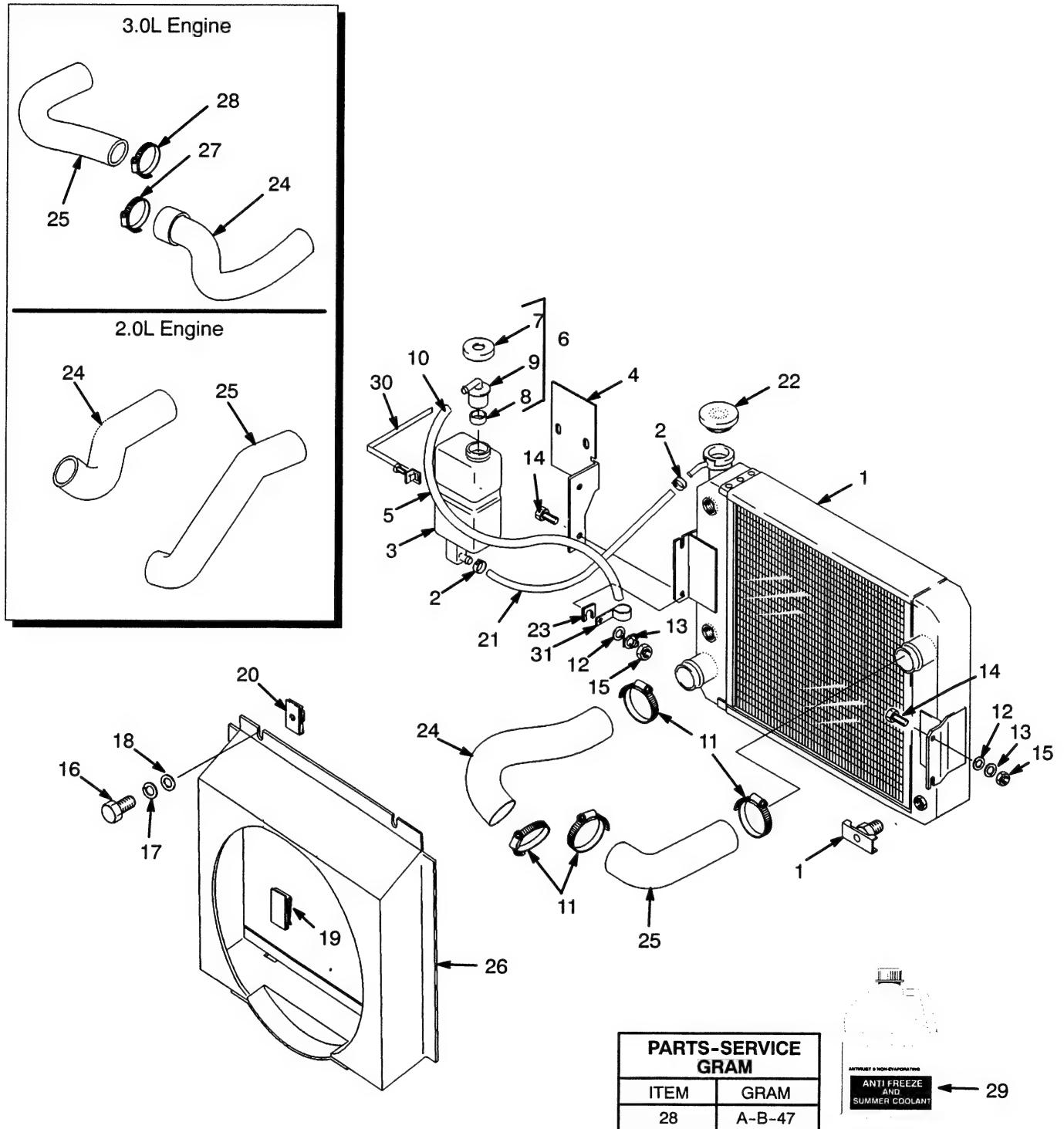
<sup>a</sup> Types GS And LPS

## EXHAUST (Figure 8) OVERHEAD



REF	PART NO.	NAME OF PART	QTY	REF	PART NO.	NAME OF PART	QTY
1	1335764	Tube .....	1	7	68968	Clamp .....	1
2	1335765	Tailpipe .....	1	8 <sup>b</sup>	1347045	Fastener .....	3
3	287854	Capscrew .....	3	9 <sup>b</sup>	1347043	Cover .....	1
4	292682	Lockwasher .....	3				
5	320159	Washer .....	3	<sup>a</sup>	2.0L LPG		
6	1351178	Cover .....	1	<sup>b</sup>	Used With Counterweight Exhaust		
6 <sup>a</sup>	1365887	Cover .....	1				

## RADIATOR AND HOSES (Figure 9) GASOLINE AND LPG



## RADIATOR AND HOSES GASOLINE AND LPG

**KEY:**

**A: 2.0L**

**B: 2.2L**

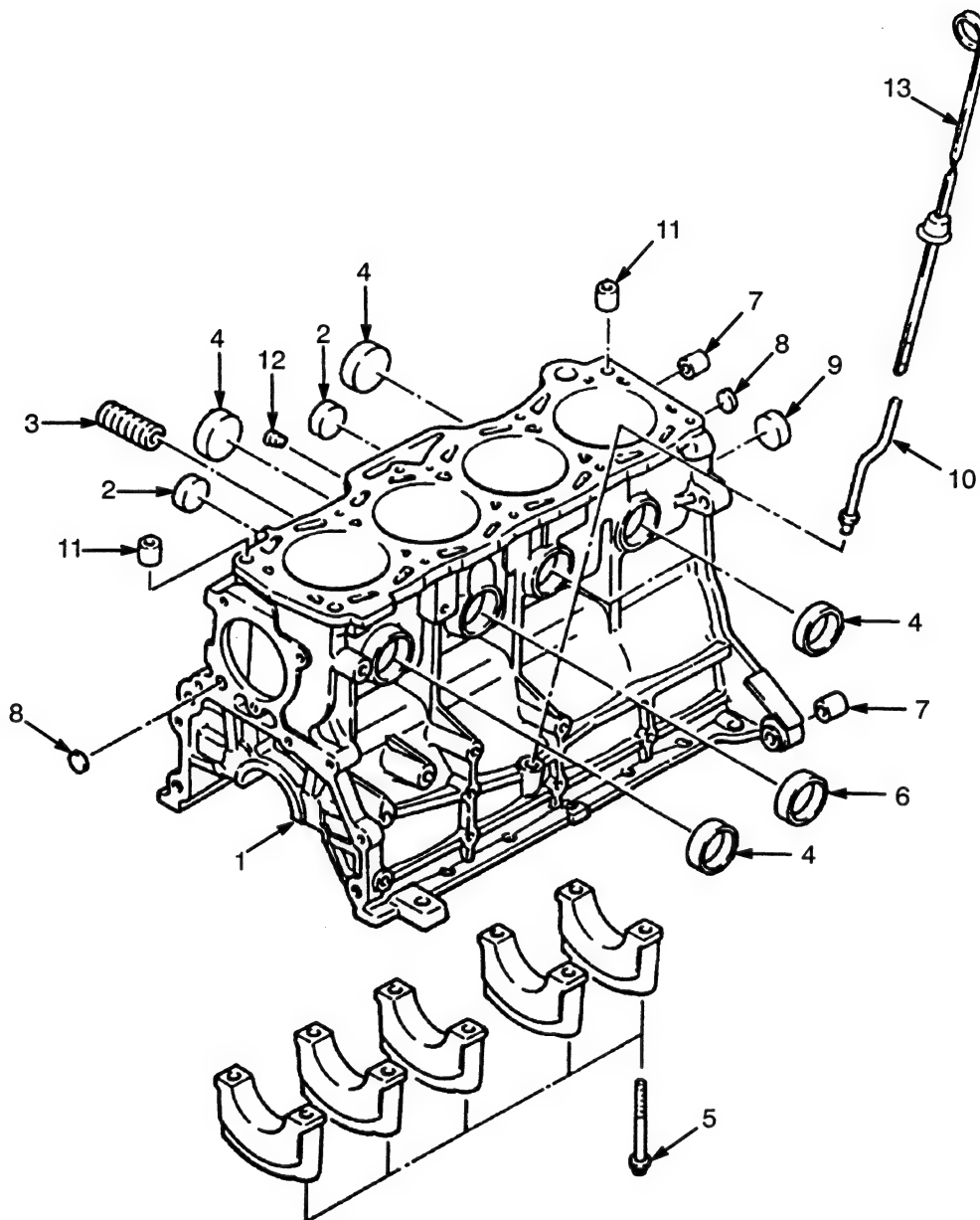
**C: 3.0L**

REF	PART NO.	NAME OF PART	QTY			REF	PART NO.	NAME OF PART	QTY		
			A	B	C				A	B	C
1	1338328	Radiator (10 Fins/Inch) . . . .	1	1	..	17	1347076	Washer . . . . .	2	2	2
1	1337002	Radiator (10 Fins/Inch) . . . . .	..	1		18	292678	Lockwasher . . . . .	2	2	2
1 <b>a</b>	1343623	Radiator (6.5 Fins/Inch) . . . .	1	1	..	19	1329271	Clip . . . . .	2	2	2
1 <b>a</b>	1343618	Radiator (6.5 Fins/Inch) . . . . .	..	1		20	1329272	Nut . . . . .	2	2	2
1	1357716	Oil Cooler . . . . .	1	1	..	21	1359580	Tube . . . . .	1	1	1
1	1357717	Oil Cooler . . . . .	..	1		22	1352140	Radiator Cap . . . . .	1	1	1
1	1357721	Draincock . . . . .	1	1	1	23	1331152	Shim . . . . .	AR	AR	AR
2	168718	Clamp . . . . .	2	2	2	24	133651	Hose (Lower) . . . . .	1	..	..
3	1347026	Reservoir . . . . .	1	1	1	24	1339272	Hose (Lower) . . . . .	1	..	..
4	1347072	Bracket . . . . .	1	1	1	24	1376722	Hose (Lower) . . . . .	..	1	..
5	1457312	Hose . . . . .	1	1	1	25	1368949	Hose (Upper) . . . . .	1	..	..
6	1359581	Outlet Assembly . . . . .	1	1	1	25	1339271	Hose (Upper) . . . . .	1	..	..
7	345454	Cap . . . . .	1	1	1	25	1375132	Hose (Upper) . . . . .	..	1	..
8	336550	Bushing . . . . .	1	1	1	26	1339635	Shroud . . . . .	1	..	..
9	345453	Outlet . . . . .	1	1	1	26	1339273	Shroud . . . . .	1	..	..
10	1457312	Hose . . . . .	1	1	1	26	1375134	Shroud . . . . .	..	1	..
11	127045	Clamp . . . . .	4	4	..	27	119236	Clamp . . . . .	..	1	..
11	127045	Clamp . . . . .	..	2		28	369804	Clamp . . . . .	..	1	..
12	292682	Lockwasher . . . . .	3	3	3	29	3002338	Antifreeze (1 Gallon) . . . .	..	AR	AR
13	320159	Washer . . . . .	3	3	3	30	1345825	Strap . . . . .	1	1	1
14	136985	Capscrew . . . . .	3	3	3	31	173247	Clamp . . . . .	1	1	1
15	136692	Nut . . . . .	3	3	3						
16	302235	Screw . . . . .	2	2	2						

**a** Optional

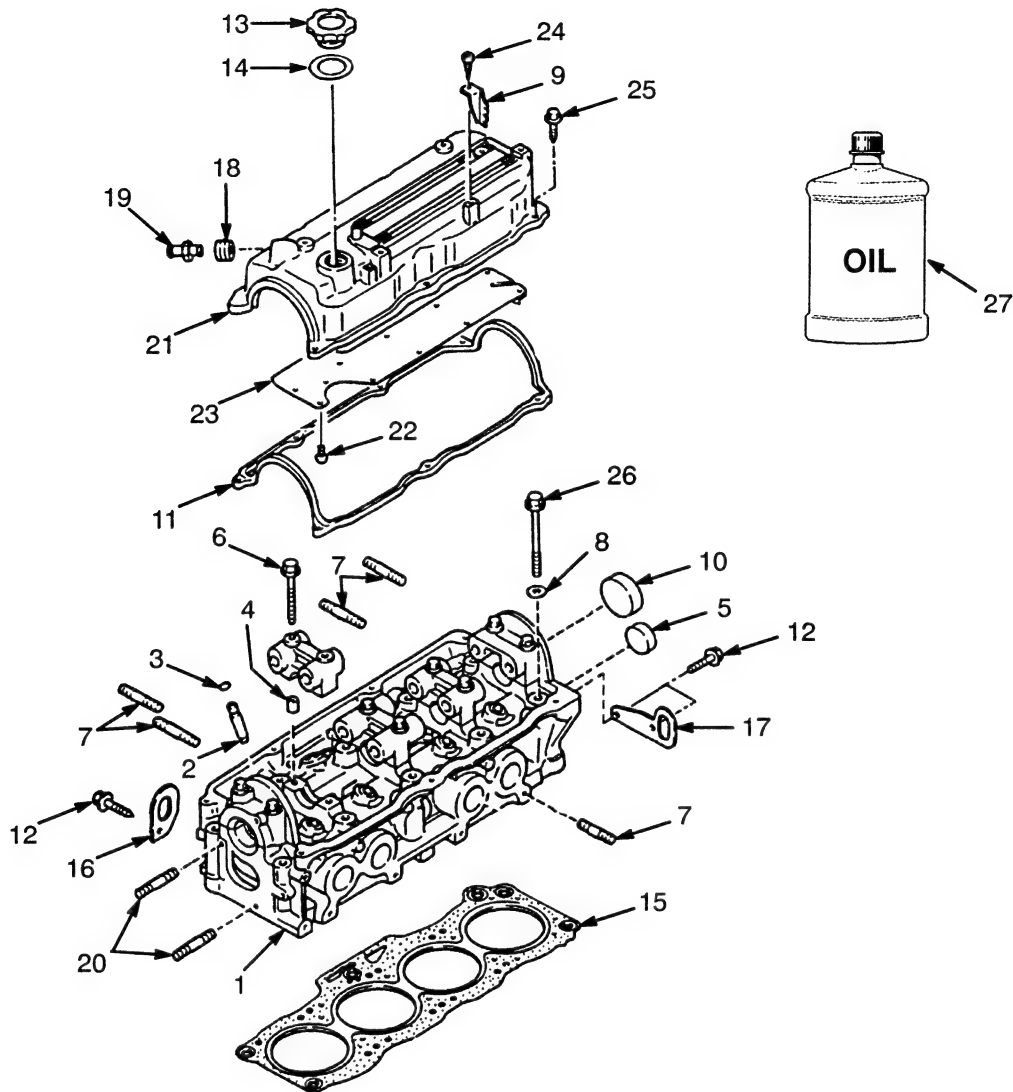


## CYLINDER BLOCK (Figure 10) GASOLINE AND LPG 2.0L



REF	PART NO.	NAME OF PART	QTY	REF	PART NO.	NAME OF PART	QTY
a	1335944	Engine (Gasoline) .....	1	7	1362008	Pin .....	2
b	1382681	Engine (Gasoline) .....	1	8	1361675	Plug .....	2
a	1356547	Engine (LPG) .....	1	9	1362009	Plug .....	1
b	1382680	Engine (LPG) .....	1	10	1360899	Pipe .....	1
1	1360897	Cylinder Block .....	1	11	1360896	Pin .....	2
2	1362005	Plug .....	2	12	1362006	Plug .....	2
3	1360898	Fitting .....	1	13	1361677	Dipstick .....	1
4	1362003	Plug .....	4				
5	1361676	Bolt .....	10	a	Last Used On S/N D177B-34601		
6	1362007	Plug .....	2	b	First Used On S/N D177B-34602		

**CYLINDER HEAD (Figure 11)  
GASOLINE AND LPG 2.0L**



REF	PART NO.	NAME OF PART	QTY
1	1360878	Cylinder Head	1
2	1360895	Valve Guide	8
3	1360879	Clip	8
4	1362002	Pin	10
5	1362003	Plug	1
6	1361894	Bolt	10
7	1361897	Stud	8
8	1360881	Washer	10
9	1360885	Protector	2
10	1360882	Cap	8
11	<sup>a</sup> 1360886	Gasket	1
12	1361898	Bolt	2
13	1360887	Cap	1
14	1360888	Gasket	1
15	<sup>a</sup> 1360889	Gasket	1
16	1360890	Front Hanger	1
17	1360891	Rear Hanger	1

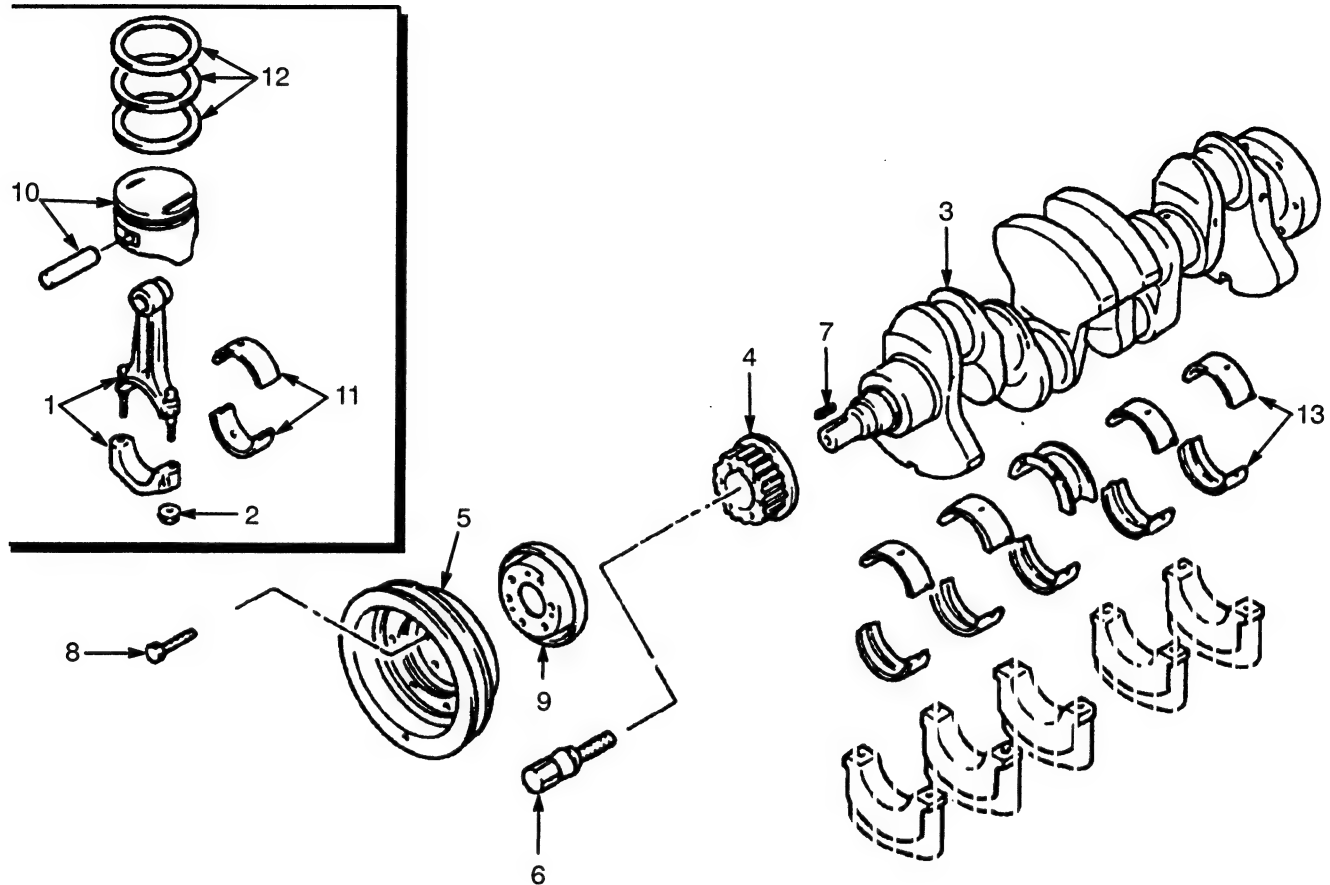
REF	PART NO.	NAME OF PART	QTY
18	1360892	Seal	1
19	1360893	PCV Valve	1
20	1361889	Stud	4
21	1360883	Cover	1
22	1361896	Screw	12
23	1360884	Plate	1
24	1362000	Screw	2
25	1362001	Bolt	7
26	1360880	Bolt	10
27	3021390	Engine Oil (Bulk)	AR
27	3021391	Engine Oil (55 Gallon)	AR
27	3021392	Engine Oil (12 Quart Case)	AR

<sup>a</sup> Included In Gasket Set 1367190

Note: The Above Parts Are Included  
With Engines 1335944, 1356547,  
1382680, And 1382681

## CRANKSHAFT AND PISTON (Figure 12)

### GASOLINE AND LPG 2.0L

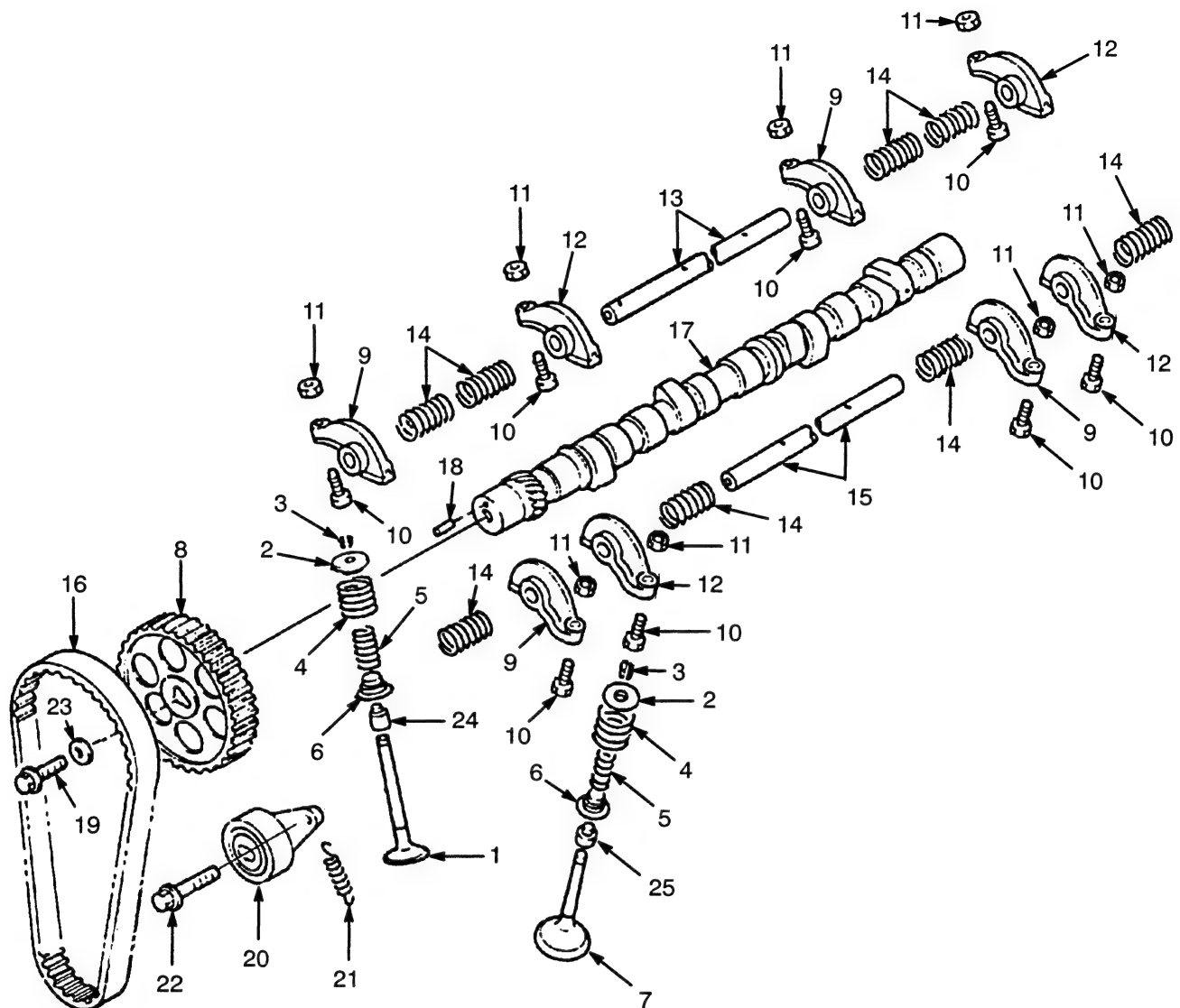


REF	PART NO.	NAME OF PART	QTY	REF	PART NO.	NAME OF PART	QTY
1	1361694	Connecting Rod	4	11	1361704	Bearing (0.25 mm)	1
2	1361695	Nut	8	11	1361705	Bearing (0.50 mm)	1
3	1361696	Crankshaft	1	11	1361706	Bearing (0.75 mm)	1
4	1361698	Pulley	1	12	1361707	Piston Ring (Standard)	1
5	1361699	Pulley	1	12	1361709	Piston Ring (0.25 mm)	1
6	1361701	Bolt	1	12	1361708	Piston Ring (0.50 mm)	1
7	1361697	Key	1	13	1361710	Bearing (Standard)	1
8	1361700	Bolt	6	13	1361713	Bearing (0.25 mm)	1
9	1361702	Plate	1	13	1361711	Bearing (0.50 mm)	1
10	1361714	Piston (Standard)	4	13	1361712	Bearing (0.75 mm)	1
10	1361715	Piston (0.25 mm)	4				
10	1361716	Piston (0.50 mm)	4				
11	1361703	Bearing (Standard)	1				

Note: The Above Parts Are Included  
With Engines 1335944, 1356547,  
1382680, And 1382681

## CAMSHAFT AND VALVES (Figure 13)

### GASOLINE AND LPG 2.0L



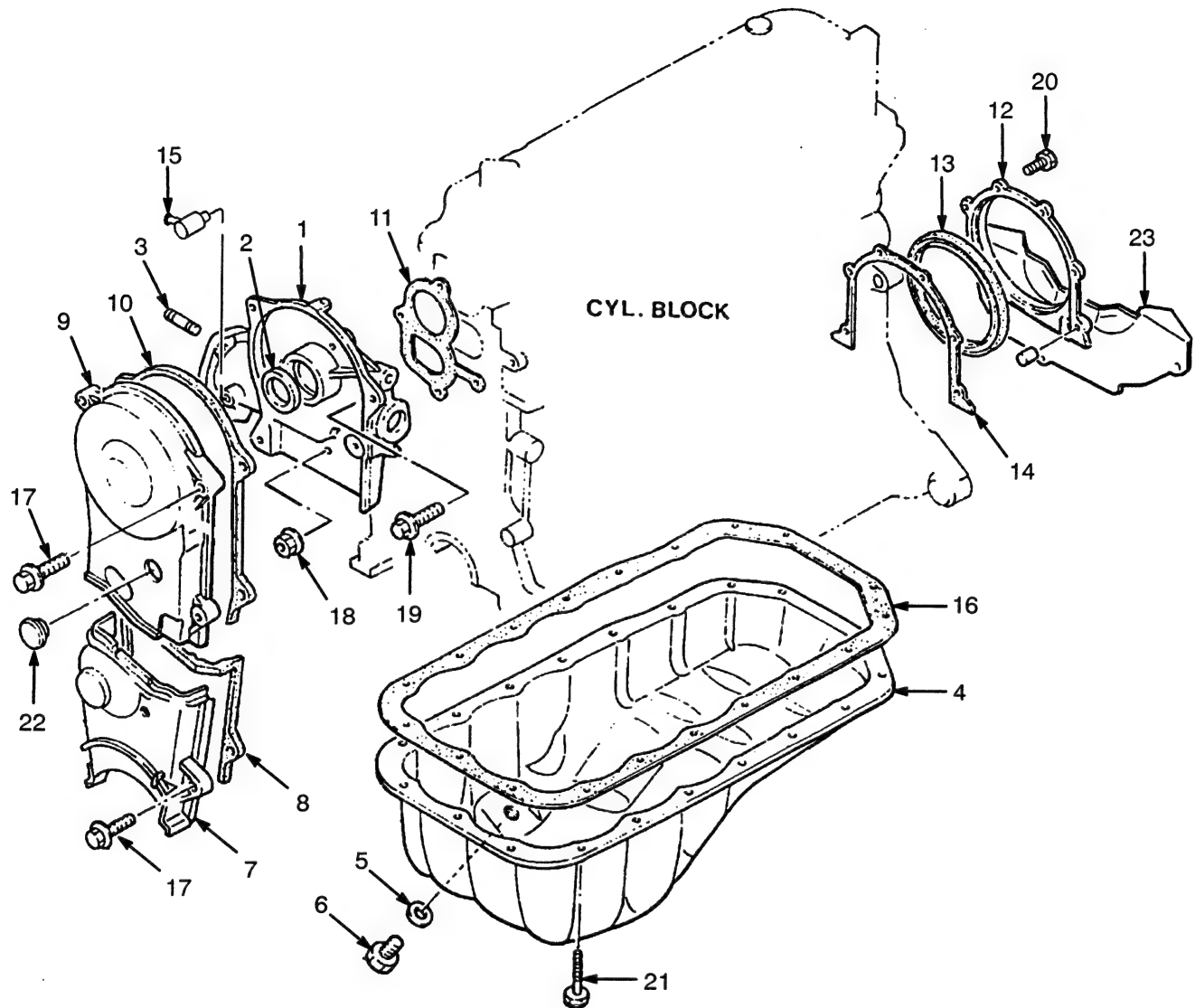
REF	PART NO.	NAME OF PART	QTY	REF	PART NO.	NAME OF PART	QTY
1	1361720	Intake Valve .....	4	16	1361733	Timing Belt .....	1
2	1361721	Seat .....	8	17	1361734	Camshaft .....	1
3	326612	Sleeve .....	8	18	1361717	Pin .....	1
4	1361722	Spring .....	8	19	1361736	Bolt .....	1
5	1361723	Spring .....	8	20	1361738	Tensioner .....	1
6	1361724	Seat .....	8	21	1361739	Spring .....	1
7	1361725	Exhaust Valve .....	4	22	1362016	Bolt .....	1
8	1361735	Pulley .....	1	23	1361737	Washer .....	1
9	1361726	Rocker Arm .....	4	24	a 1361718	Seal .....	4
10	1361727	Screw .....	8	25	a 1361719	Seal .....	4
11	1361728	Nut .....	8				
12	1361729	Rocker Arm .....	4				
13	1361730	Shaft .....	1				
14	1361731	Spring .....	8				
15	1361732	Shaft .....	1				

a Included In Gasket Set 1367190

Note: The Above Parts Are Included  
With Engines 1335944, 1356547,  
1382680, And 1382681

## TIMING GEAR COVER AND OIL PAN (Figure 14)

### GASOLINE AND LPG 2.0L



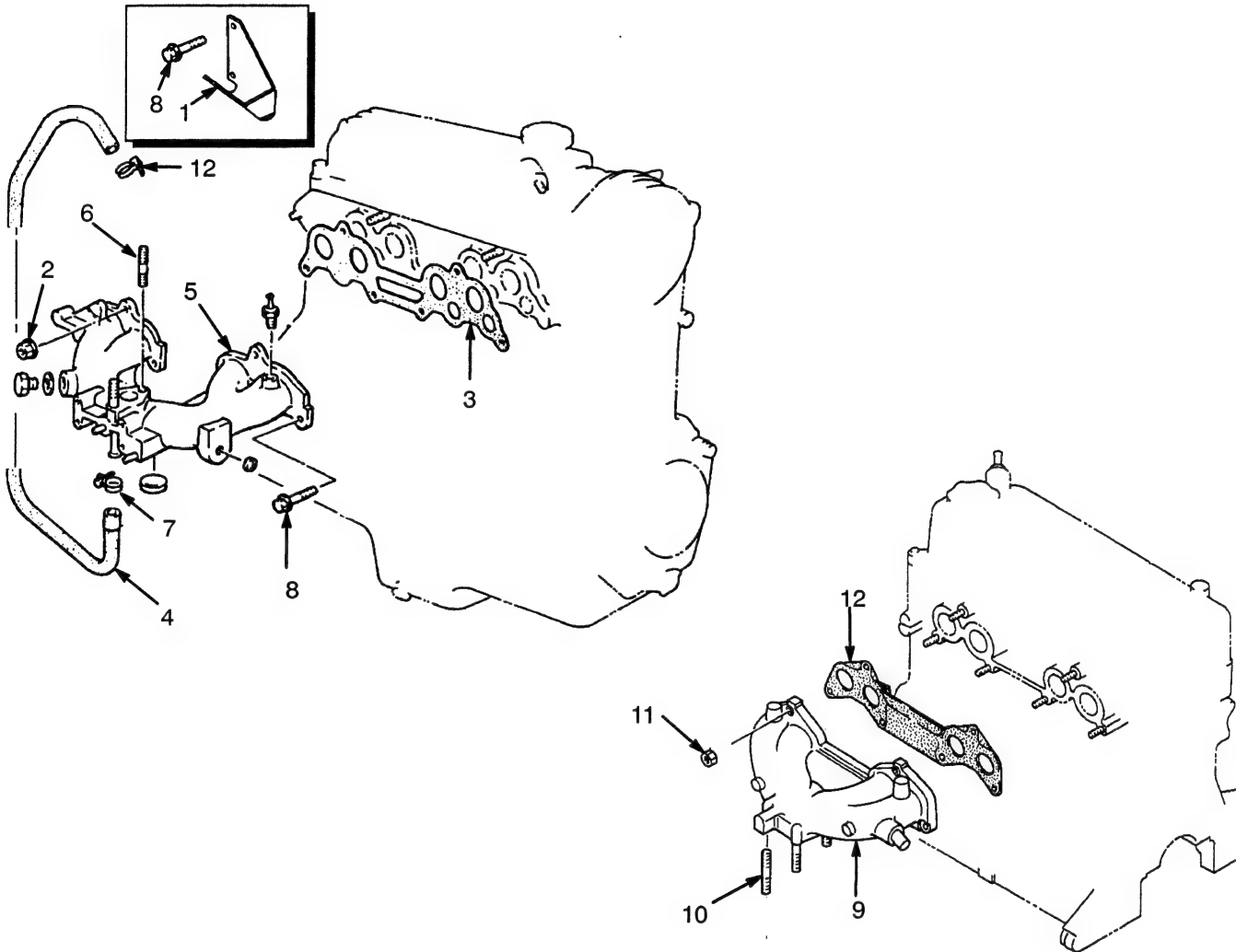
REF	PART NO.	NAME OF PART	QTY
1	1361678	Housing .....	1
2 <sup>a</sup>	1361688	Oil Seal .....	1
3	1362012	Stud .....	2
4	1361680	Oil Pan .....	1
5	1362015	Gasket .....	1
6	1361681	Drain Plug .....	1
7	1361683	Cover .....	1
8 <sup>a</sup>	1361684	Gasket .....	1
9	1361686	Cover .....	1
10 <sup>a</sup>	1361687	Gasket .....	1
11 <sup>a</sup>	1361679	Gasket .....	1
12	1361689	Cover .....	1
13 <sup>a</sup>	1361691	Rear Oil Seal .....	1
14 <sup>a</sup>	1361690	Gasket .....	1

REF	PART NO.	NAME OF PART	QTY
15	1361692	Connector Hose .....	1
16 <sup>a</sup>	1361682	Gasket .....	1
17	1362001	Bolt .....	6
18	326504	Nut .....	2
19	1362013	Bolt .....	2
20	1362011	Bolt .....	6
21	1370736	Bolt .....	19
22	1361685	Plug .....	1
23	1371652	Cover .....	1

<sup>a</sup> Included In Gasket Set 1367190

Note: The Above Parts Are Included  
With Engines 1335944, 1356547,  
1382680, And 1382681

**MANIFOLD (Figure 15)**  
**GASOLINE AND LPG 2.0L**



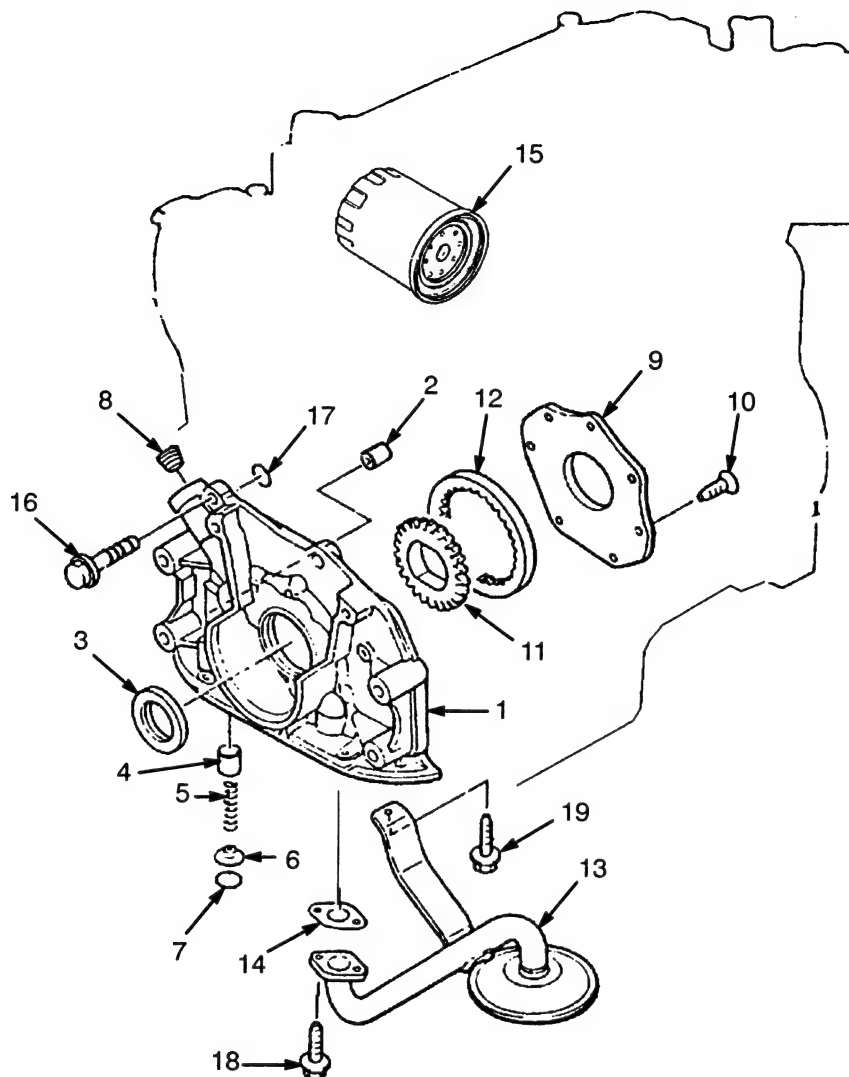
REF	PART NO.	NAME OF PART	QTY
1	1361743	Bracket (Gasoline) .....	1
1	1376620	Bracket (LPG) .....	1
2	326504	Nut .....	4
3	1361742	Gasket .....	1
4 <sup>a</sup>	1361791	Hose-Water .....	1
5	1361740	Inlet Manifold .....	1
6	1362017	Stud .....	2
7	1361873	Clamp .....	2
8	1361885	Bolt .....	4

REF	PART NO.	NAME OF PART	QTY
9	1361744	Exhaust Manifold .....	1
10	1361745	Stud .....	4
11	1361746	Nut .....	6
12	1361747	Gasket .....	1

<sup>a</sup> Gasoline

Note: The Above Parts Are Included  
With Engines 1335944, 1356547,  
1382680, And 1382681

## OIL PUMP AND FILTER (Figure 16) GASOLINE AND LPG 2.0L



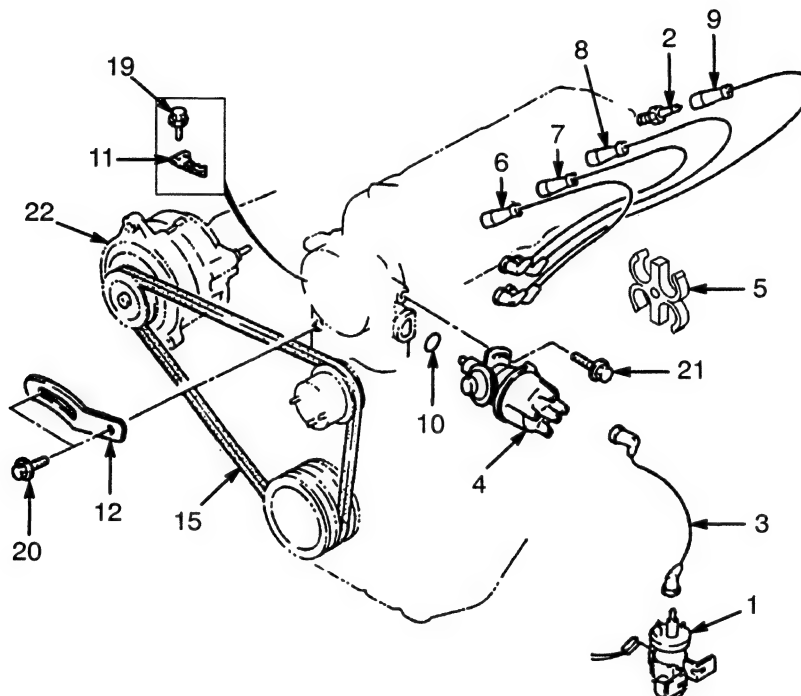
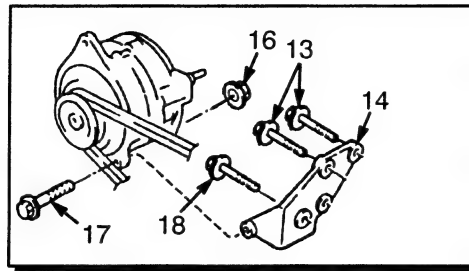
REF	PART NO.	NAME OF PART	QTY
1	1455675	Oil Pump .....	1
2	1361798	Pin .....	2
3 <sup>a</sup>	1361688	Oil Seal .....	1
4	1455674	Plunger .....	1
5	326748	Spring .....	1
6	326749	Seat .....	1
7	1361879	Retaining Ring .....	1
8	1368790	Plug .....	1
9	1361802	Cover .....	1
10	1545677	Screw .....	7
11	1361804	Drive Gear .....	1
12	1361805	Driven Gear .....	1

REF	PART NO.	NAME OF PART	QTY
13	1361806	Strainer .....	1
14 <sup>a</sup>	1361807	Gasket .....	1
15	324692	Oil Filter .....	1
16	1361875	Bolt .....	2
17 <sup>a</sup>	1361801	O-Ring .....	1
18	1361878	Bolt .....	2
19	1361868	Bolt .....	1

<sup>a</sup> Included In Gasket Set 1367190

Note: The Above Parts Are Included  
With Engines 1335944, 1356547,  
1382680, And 1382681

**ELECTRICAL (Figure 17)**  
**GASOLINE AND LPG 2.0L**



REF	PART NO.	NAME OF PART	QTY
1	.....	Ignition Coil .....	1
		☞ Figure 116	
2	1361837	Spark Plug .....	4
3	1361839	Ignition Cable .....	1
4	.....	Distributor .....	1
		☞ Figure 139	
5	1361838	Supporter .....	1
6	1361840	Ignition Cable #1 .....	1
7	1361841	Ignition Cable #2 .....	1
8	1361842	Ignition Cable #3 .....	1
9	1361843	Ignition Cable #4 .....	1
10	<sup>a</sup> 326850	O-Ring .....	1
11	1361844	Protector .....	1
12	1361845	Strap .....	1
13	1361891	Bolt .....	2
14	1361846	Bracket .....	1
15	<sup>b</sup> 1361847	Belt .....	1

REF	PART NO.	NAME OF PART	QTY
15	<sup>c</sup> 1384008	V-Belt .....	1
16	1361890	Nut .....	1
17	1361889	Bolt .....	1
18	1361888	Bolt .....	2
19	1361893	Bolt .....	1
20	1361881	Bolt .....	2
21	1361895	Bolt .....	1
22	.....	Alternator .....	1
		☞ Figure 141	

<sup>a</sup> Included In Gasket Kit 1367190

<sup>b</sup> Last Used On S/N D177B-34601

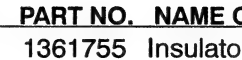
<sup>c</sup> First Used On S/N D177B-34602

Note: The Above Parts Are Included  
With Engines 1335944, 1356547,  
1382680, And 1382681



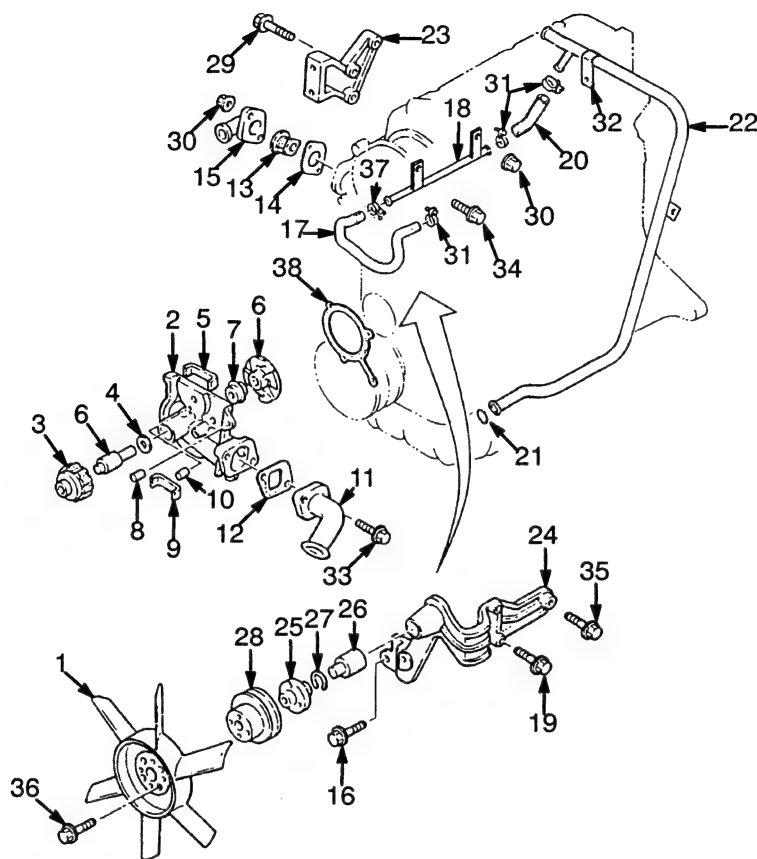
This exploded view diagram illustrates the assembly of a carburetor. The main components are shown in their relative positions for installation. Key parts include the carburetor body (1), the float bowl (2), the float valve assembly (3), the float (4), the float bowl gasket (5), the float bowl cover (6), the float bowl cover gasket (7), the float bowl cover screws (8), the float bowl cover gasket (9), the float bowl cover screws (10), the float bowl cover gasket (11), the float bowl cover screws (12), the float bowl cover gasket (13), and the float bowl cover screws (14).

**A: LPG**  
**B: Gasoline**

REF	PART NO.	NAME OF PART	QTY	
			A	B
9	1361755	Insulator .....	..	1
10	1361756	Gasket .....	1	2
11	1361868	Bolt .....	..	2
12	.....	Governor .....	1	..
 Figure 81				
13	1360894	Hose (PVC) .....	1	1
14	326504	Nut .....	2	2

**Note: The Above Parts Are Included  
With Engines 1335944, 1356547,  
1382680, And 1382681**

**COOLING (Figure 19)  
GASOLINE AND LPG 2.0L**



REF	PART NO.	NAME OF PART	QTY
1	1361817	Fan	1
2	1361811	Water Pump	1
3	1361816	Pulley	1
4	1361815	Plate	1
5 a	1361810	Rubber Seal	1
6		Shaft & Impeller	1
7	1361814	Seal	1
8	1361880	Pin	1
9 a	1361809	Rubber Seal	1
10	1361834	Pin	1
11	1361818	Inlet Pipe	1
12 a	1361819	Gasket	1
13	1361820	Thermostat	1
14 a	1367191	Gasket	1
15	1361821	Outlet Cover	1
16	324707	Bolt	2
17	1361825	Hose	1
18	1361823	Pipe	1
19	1361884	Bolt	3
20	1361824	Hose	1
21 a	1361827	O-Ring	1
22	1361828	Pipe	1
23	1361829	Bracket	1
24	1361830	Idler	1

REF	PART NO.	NAME OF PART	QTY
25	1361813	Hub	1
26	1361832	Shaft	1
27	1361835	Ring	1
28 b	1361831	Pulley	1
28 c	1384006	Pulley	1
29	1361885	Bolt	3
30	326504	Nut	3
31	1361873	Hose Clamp	3
32	1361826	Clamp	1
33	1361881	Bolt	2
34	1361885	Bolt	1
35	1361882	Bolt	1
36	1361878	Bolt	1
37	1361833	Clamp	1
38 a	1361812	Gasket	1

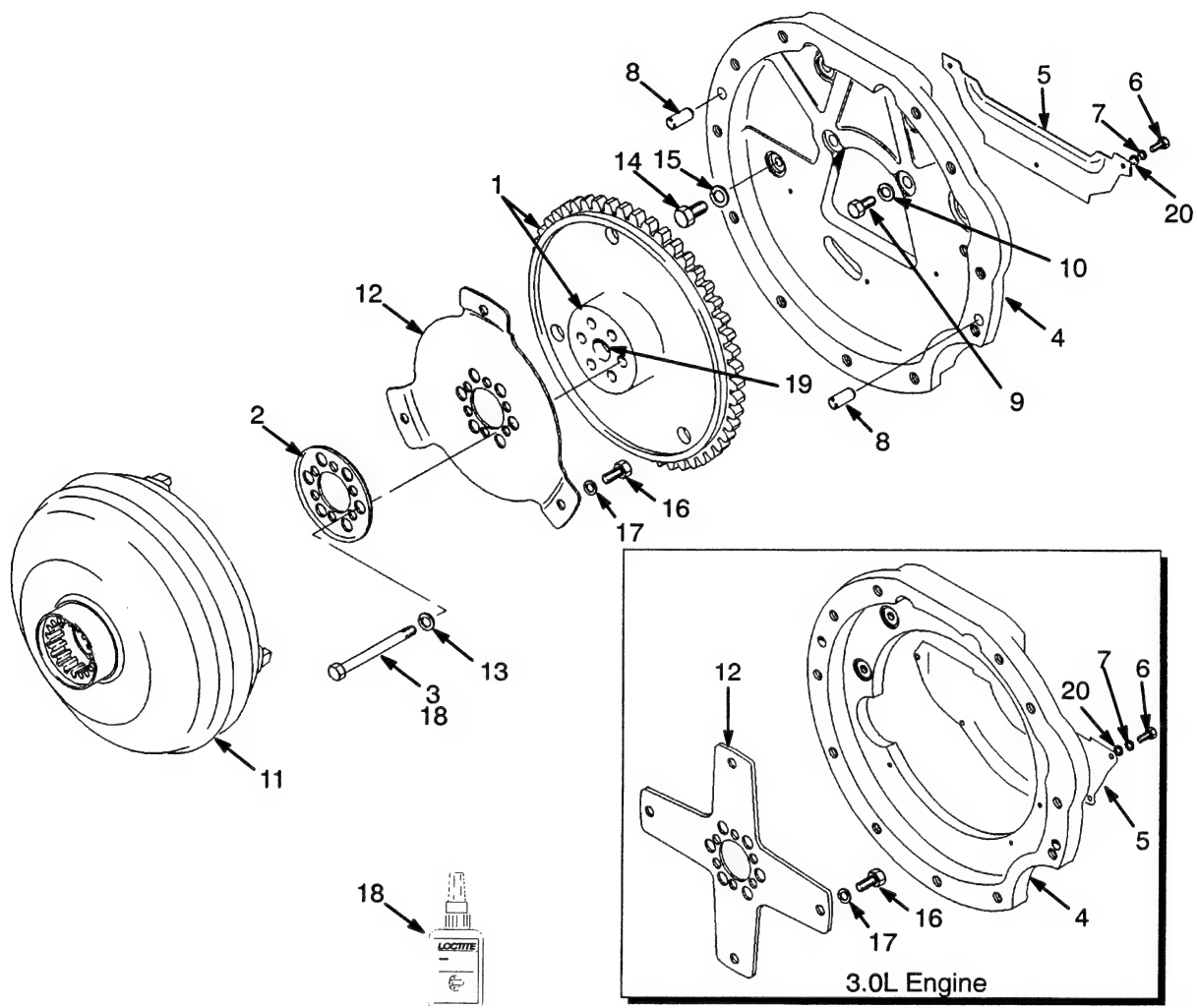
a Included In Gasket Kit 1367190

b Last Used On S/N D177B-34601

c First Used On S/N D177B-34602

Note: The Above Parts Are Included  
With Engines 1335944, 1356547,  
1382680, And 1382681

## FLYWHEEL (Figure 20) GASOLINE AND LPG 2.0L

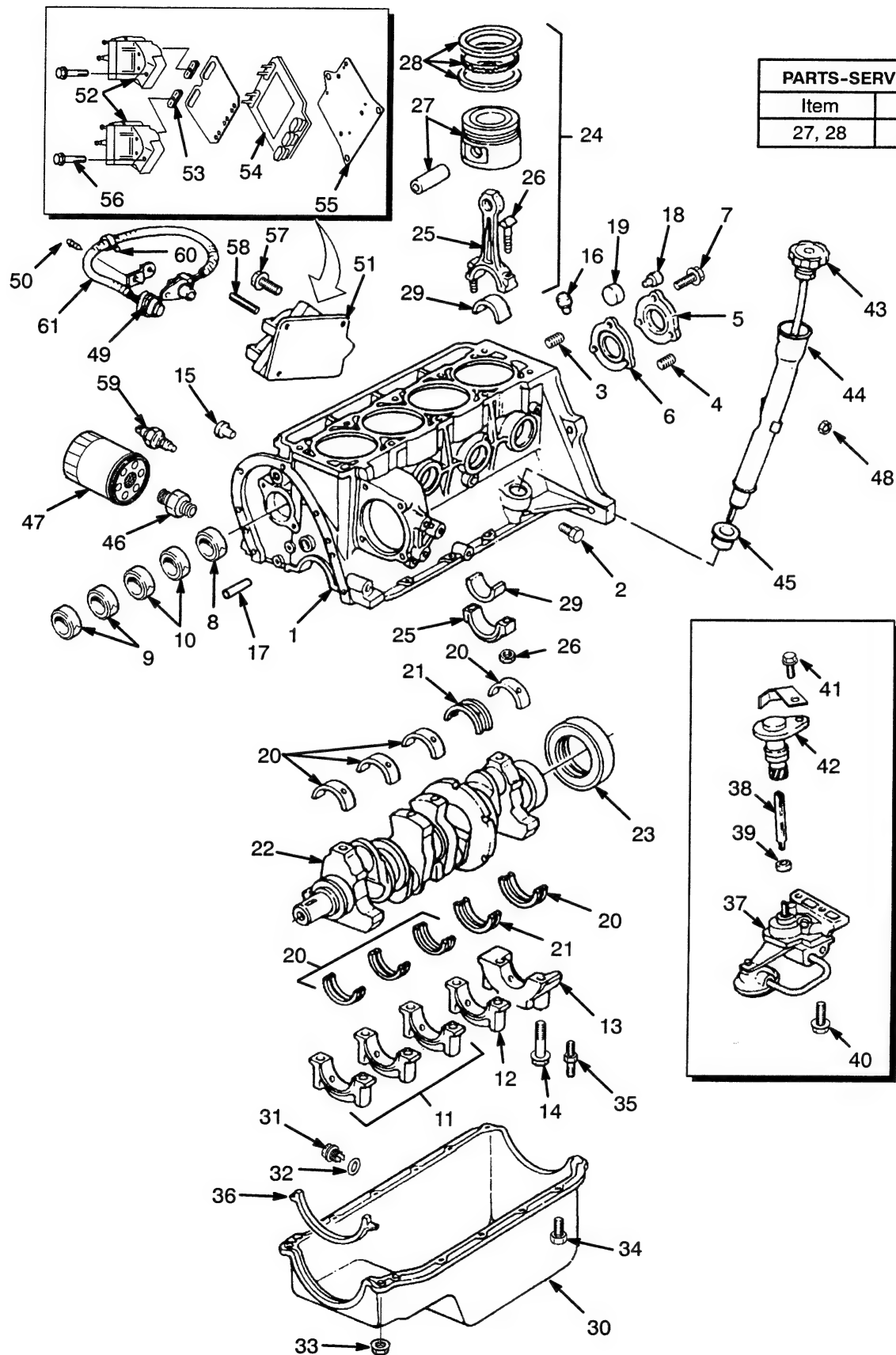


**FLYWHEEL  
GASOLINE AND LPG**

**KEY:**  
**A:** 2.2L  
**B:** 2.0L  
**C:** 3.0L

REF	PART NO.	NAME OF PART	QTY			REF	PART NO.	NAME OF PART	QTY		
			A	B	C				A	B	C
1	1365923	Flywheel .....	1	..	..	10	296424	Washer .....	6	..	..
1	1337107	Ring Gear .....	1	..	..	10	221767	Washer .....	..	6	..
1 a	1352550	Flywheel .....	1	..	..	11	1334714	Torque Converter (3.170) ..	1	..	..
1 a	1359983	Ring Gear .....	1	..	..	11 c	1343586	Torque Converter (3.480) ....	1	..	..
1 b	1378558	Flywheel .....	1	..	..	11 df	1386795	Torque Converter (3.15) ....	1	1	..
1 g	1378555	Spacer .....	1	..	..	11 e	1374620	Torque Converter (3.006) ....	..	1	..
1 d	1386800	Spacer .....	1	..	..	12	1337008	Flexplate .....	1	..	..
1 a	1375141	Flywheel .....	..	1	..	12 c	1337001	Flexplate .....	1	..	..
1 a	1371595	Ring Gear .....	..	1	..	12 df	1394915	Flexplate .....	1	1	..
1 b	1389359	Flywheel .....	..	1	..	12 e	1375140	Flexplate .....	..	1	..
1 h	1389488	Spacer .....	..	1	..	13	296422	Washer .....	6	..	..
1 f	1386799	Spacer .....	..	1	..	13 f	221769	Washer .....	..	6	..
2	1337093	Flexplate Washer .....	1	1	..	14	293614	Capscrew .....	1	..	..
2	1375144	Flexplate Washer .....	..	1	..	15	296418	Washer .....	1	..	..
3	1337106	Capscrew .....	6	..	..	16	15942	Bolt .....	4	3	4
3	1347157	Capscrew .....	6	..	..	17	261379	Washer .....	4	3	4
3	221544	Capscrew .....	..	6	..	18	360387	Adhesive .....	AR	AR	AR
4	1335927	Housing .....	1	..	..	19	251979	Lubricant .....	AR	AR	AR
4	1335937	Housing .....	1	..	..	20	18500	Washer .....	2	2	..
4	1375145	Housing .....	..	1	..						
5	1337182	Cover .....	1	..	..	a	Last Used On S/N D177B-36284 (2.2L/3.0L), D177B-36289 (2.0L)				
5	1371652	Cover .....	1	..	..	b	First Used On S/N D177B-36285 (2.2L/3.0L), D177B-36290 (2.0L)				
5	1371584	Cover .....	..	1	..	c	Last Used On S/N D177B-41853 (2.0L/2.2L) First Used On S/N D177B-41854 (2.0L/2.2L)				
6	148962	Capscrew .....	5	5	..	d	Last Used On S/ND177B-43355 (3.0L)				
6	292513	Capscrew .....	..	3	..	e	First Used On S/N D177B-43356 (3.0L)				
7	292680	Spring Washer .....	5	5	..	f	Used On S/N D177B-36285 (2.2L/3.0L), D177B-36290 (2.0L) Thru S/N D177B-41854				
7	292682	Lockwasher .....	..	3	..	g	Used On S/N D177B-36285 (2.2L/3.0L), D177B-36290 (2.0L) Thru S/N D177B-43357				
8	302385	Pin .....	2	2	2	h					
9	293648	Capscrew .....	6	..	..						
9	305371	Capscrew .....	6	..	..						
9	177461	Capscrew .....	..	6	..						
10	296422	Washer .....	6	..	..						

## CYLINDER BLOCK (Figure 21) GASOLINE AND LPG 2.2L



**CYLINDER BLOCK**  
**GASOLINE AND LPG**  
**2.2L**

**KEY:**

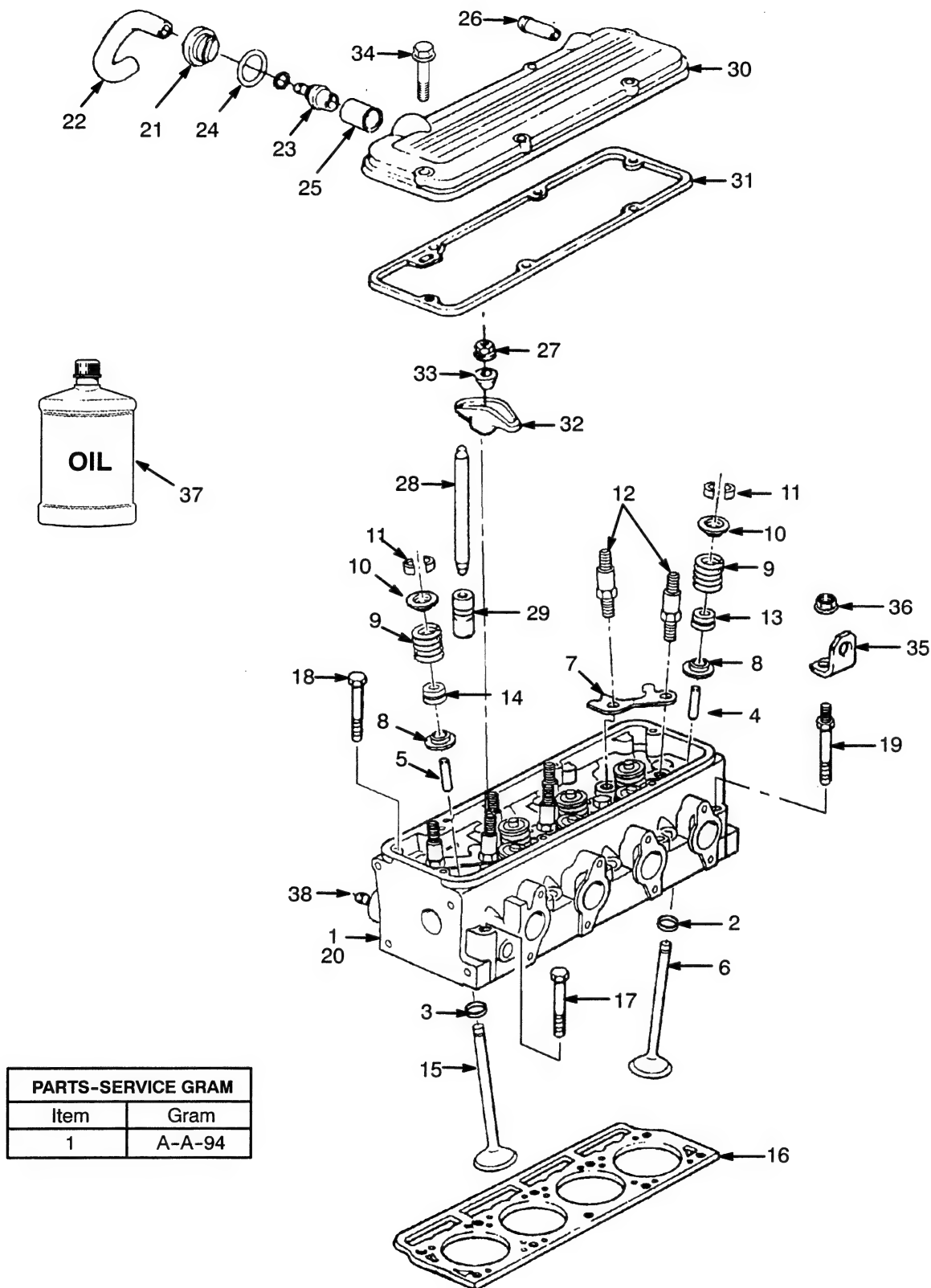
**A:** 1993 Engines 1335942 (Gas), 1335943 (LPG)

**B:** 1994-1995 Engines 1375902 (Gas), 1375901 (LPG)

REF	PART NO.	NAME OF PART	QTY		REF	PART NO.	NAME OF PART	QTY	
			A	B				A	B
1	.....	Cylinder Block .....	1	..	28	1339139	Piston Ring Kit (0.5 mm) ...	1	1
1	<b>a</b>	.....	..	1	28	1339144	Piston Ring Kit (1.0 mm) ...	1	1
2	<b>a</b>	1360203 Plug .....	4	4	29	<b>a</b> 265522	Rod Bearing .....	8	8
3	<b>a</b>	1358096 Plug .....	1	1	30	1358293	Oil Pan (Assembly) .....	1	1
4	<b>a</b>	1335480 Plug .....	1	1	31	1358295	Drain Plug .....	1	1
5	<b>a</b>	1358097 Cover .....	1	1	32	388305	Plug Gasket .....	1	1
6	<b>a</b>	1358098 Gasket .....	1	1	33	1358297	Nut .....	4	4
7	<b>a</b>	1358099 Bolt .....	3	3	34	1358298	Bolt .....	10	10
8	<b>a</b>	1358150 Bearing (Camshaft) .....	1	1	35	1360210	Stud .....	2	2
9	<b>a</b>	1358151 Bearing (Camshaft) .....	2	2	36	1358299	Seal .....	1	1
10	<b>a</b>	1360204 Bearing (Camshaft) .....	2	2	37	.....	Oil Pump .....	1	1
11	<b>a</b>	.....	3	3			Figure 26		
12	<b>a</b>	1358153 Bearing Cap (4) .....	1	1	38	1358501	Shaft .....	1	1
13	.....	Bearing Cap (5) .....	1	1	39	1358502	Retainer .....	1	1
14	<b>a</b>	1358155 Bolt (Bearing Cap) .....	10	10	40	1358503	Bolt .....	1	1
15	<b>a</b>	1358156 Oil By-Pass Valve .....	1	1	41	1358504	Bolt .....	2	2
16	<b>a</b>	1358157 Pin .....	2	2	42	1358505	Oil Pump Drive .....	1	1
17	<b>a</b>	1358158 Pin (Front Cover) .....	2	2	43	1358506	Oil Fill Cap .....	1	1
18	<b>a</b>	1358159 Pin .....	2	2	44	1358507	Tube .....	1	1
19	<b>a</b>	274232 Plug .....	1	1	45	1358508	Seal .....	1	1
20	<b>a</b>	1358161 Bearing .....	8	8	46	1358510	Fitting .....	1	1
21	<b>a</b>	1358162 Bearing .....	2	2	47	1380576	Oil Filter .....	1	1
22	<b>a</b>	1389097 Crankshaft .....	1	1	48	1358509	Nut .....	1	1
23	.....	1358284 Oil Seal .....	1	1	49	1358628	Sensor .....	1	1
24	<b>a</b>	.....	4	4	50	1358629	Stud .....	1	1
25	<b>a</b>	1339128 Connecting Rod .....	1	1	51	1360730	Ignition Coil .....	1	1
26	<b>a</b>	1358287 Bolt .....	2	2	52	1362114	Coil .....	2	2
26	<b>a</b>	1358288 Nut .....	2	2	53	1362115	Seal .....	2	2
27	.....	1339131 Piston (Standard) .....	1	..	54	1362116	Module .....	1	1
27	<b>a</b>	1377014 Piston (Standard) .....	..	1	55	1362117	Plate .....	1	1
27	.....	1339132 Piston (0.04 mm) .....	1	..	56	1362118	Screw .....	4	4
27	<b>a</b>	1377016 Piston (0.04 mm) .....	..	1	57	1358635	Bolt .....	2	2
27	.....	1339133 Piston (0.5 mm) .....	1	..	58	1358636	Stud .....	1	1
27	.....	1377017 Piston (0.5 mm) .....	..	1	59	1375878	Fuel Pump Switch .....	1	1
27	.....	1339134 Piston (1.0 mm) .....	1	..	60	1392536	Clip .....	..	1
27	.....	1377018 Piston (1.0 mm) .....	..	1	61	1392538	Harness .....	..	1
28	.....	1339135 Piston Ring Kit (Standard) ..	1	1					

**a** Included In Short Block Assy P/N 1389096  
For Engines 1375901 And 1375902

## CYLINDER HEAD (Figure 22) GASOLINE AND LPG 2.2L



## CYLINDER HEAD

### GASOLINE AND LPG 2.2L

**KEY**

**A: Engines 1335942, 1335943**

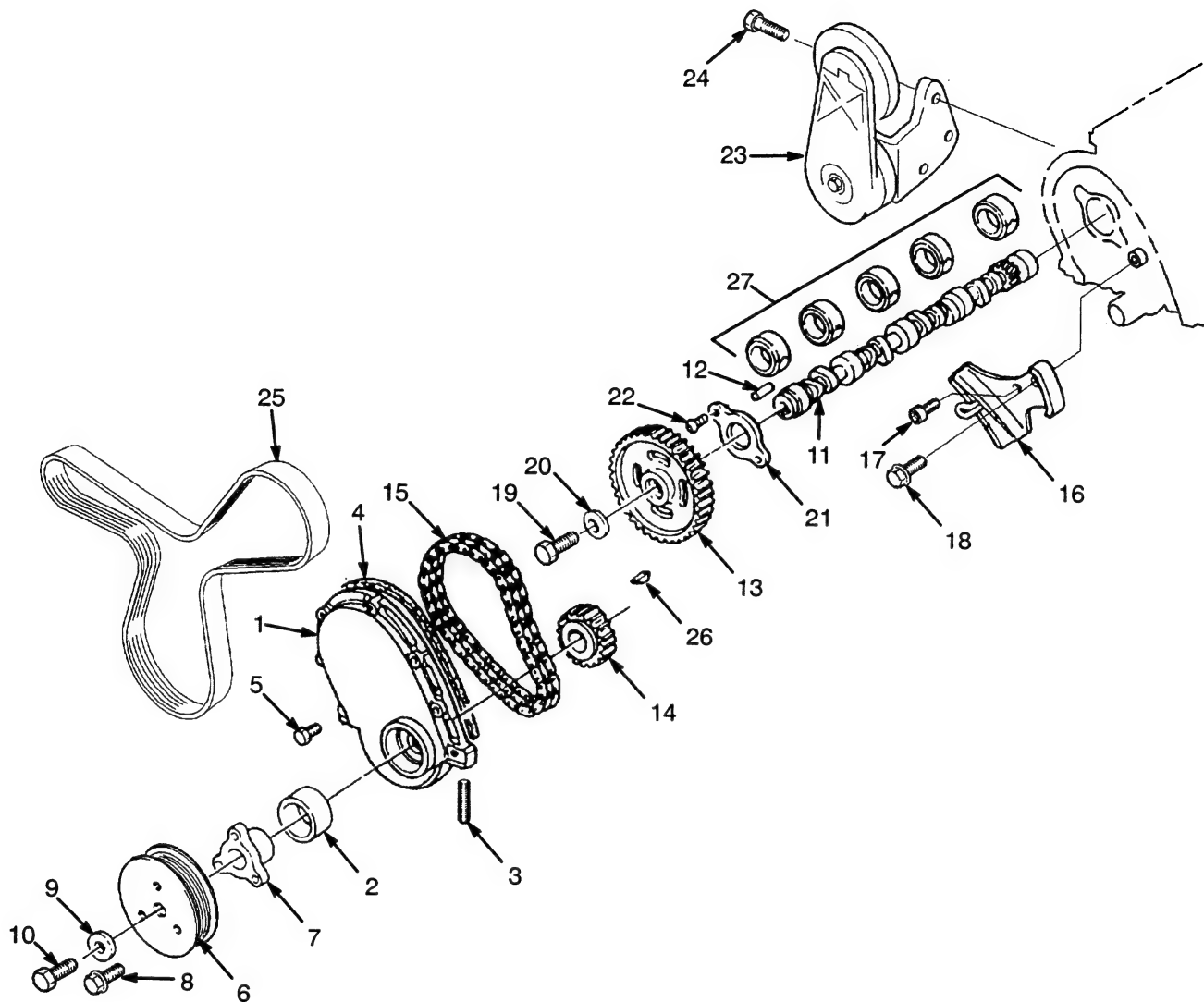
**B: Engines 1375901, 1375902**

REF	PART NO.	NAME OF PART	QTY		REF	PART NO.	NAME OF PART	QTY	
			A	B				A	B
	1377023	Cylinder Head Assembly With Valves .....	1	1	14	b 1378326	Oil Seal Valve Stem (Intake) .	..	8
1	c 1339159	Cylinder Head .....	1	..	15	1367541	Inlet Valve (Standard) .....	4	..
1	a 1339159	Cylinder Head .....	..	1	15	a 1367541	Inlet Valve (Standard) .....	..	4
1	b 1376952	Cylinder Head .....	..	1	15	b 1378327	Inlet Valve (Standard) .....	..	4
2	1358164	Exhaust Insert Valve .....	4	4	15	1339167	Inlet Valve (0.075 mm) .....	4	..
3	1339160	Inlet Insert Valve .....	4	4	15	a 1339167	Inlet Valve (0.075 mm) .....	..	4
4	c 1339162	Valve Guide (Exhaust) .....	4	4	15	b 1378328	Inlet Valve (0.127 mm) .....	..	4
5	1339161	Valve Guide (Inlet) .....	4	4	15	1339168	Inlet Valve (0.150 mm) .....	4	..
6	1367542	Exhaust Valve (Standard) ...	4	..	15	a 1339168	Inlet Valve (0.150 mm) .....	..	4
6	a 1367542	Exhaust Valve (Standard) ...	..	4	15	1339169	Inlet Valve (0.300 mm) .....	4	..
6	b 1378329	Exhaust Valve (Standard) ...	..	4	15	a 1339169	Inlet Valve (0.300 mm) .....	..	4
6	1339164	Exhaust Valve (0.075 mm) ..	4	..	16	1358276	Gasket .....	1	1
6	a 1339164	Exhaust Valve (0.075 mm) ..	..	4	17	1358277	Bolt (Short) .....	5	5
6	b 1378330	Exhaust Valve (0.127 mm) ..	..	4	18	1358278	Bolt (Long) .....	1	1
6	1339165	Exhaust Valve (0.150 mm) ..	4	..	19	1358279	Stud .....	4	4
6	a 1339165	Exhaust Valve (0.150 mm) ..	..	4	20	1335241	Plug .....	2	2
6	1339166	Exhaust Valve (0.300 mm) ..	4	..	21	1358512	Retainer .....	1	1
6	a 1339166	Exhaust Valve (0.300 mm) ..	..	4	22	1360211	Hose .....	1	1
7	1358166	Guide (Push Rod) .....	4	4	23	1358514	Valve .....	1	1
8	1339163	Seat (Valve Spring) .....	8	..	24	1358515	Fitting .....	1	1
8	a 1339163	Seat (Valve Spring) .....	..	8	25	1358517	Grommet .....	1	1
8	b 1378322	Seat (Valve Spring) .....	..	8	26	1358892	Tube .....	1	1
9	1331340	Spring & Damper Assembly .	8	..	27	1360729	Nut .....	8	8
9	a 1331340	Spring & Damper Assembly .	..	8	28	1360726	Push Rod .....	8	8
9	b 1378323	Spring .....	..	8	29	1360727	Lifter .....	8	8
10	1339153	Cap (Valve Spring) .....	8	..	30	1358574	Rocker Arm Cover .....	1	1
10	a 1339153	Cap (Valve Spring) .....	..	8	31	1358625	Gasket .....	1	1
10	b 1378324	Cap (Valve Spring) .....	..	8	32	1360728	Rocker Arm .....	8	8
11	1339157	Valve Key .....	16	..	33	1358626	Ball .....	8	8
11	a 1339157	Valve Key .....	..	16	34	1358524	Bolt .....	6	6
11	b 1378325	Valve Key .....	..	16	35	....	Bracket .....	1	1
12	1358173	Stud (Valve) .....	8	..	36	1358282	Nut .....	1	1
12	a 1358173	Stud (Valve) .....	..	8	37	3021390	Engine Oil (Bulk) .....	ARAR	
12	b 1378331	Stud (Valve) .....	..	8	37	3021391	Engine Oil (55 Gallons) ....	ARAR	
13	1339154	Oil Valve Stem Seal (Exhaust) .....	4	..	37	3021392	Engine Oil (12 Quart Case) .	ARAR	
13	1339154	Oil Valve Stem Seal (Exhaust) .....	..	4	38	1383922	Plug .....	..	1
14	1339155	Oil Seal Valve Stem (Intake) .	4	..					
14	a 1339155	Oil Seal Valve Stem (Intake) .	..	4					

- a** Last Used On Date Code TO2143WB
- b** First Used On Date Code TO2144WB (Identified By An "S" At The End Of The Eight Digit Casting Number On The Cylinder Head)
- c** Use Replacement Part 1377023



## CAMSHAFT AND TIMING GEAR (Figure 23) GASOLINE AND LPG 2.2L



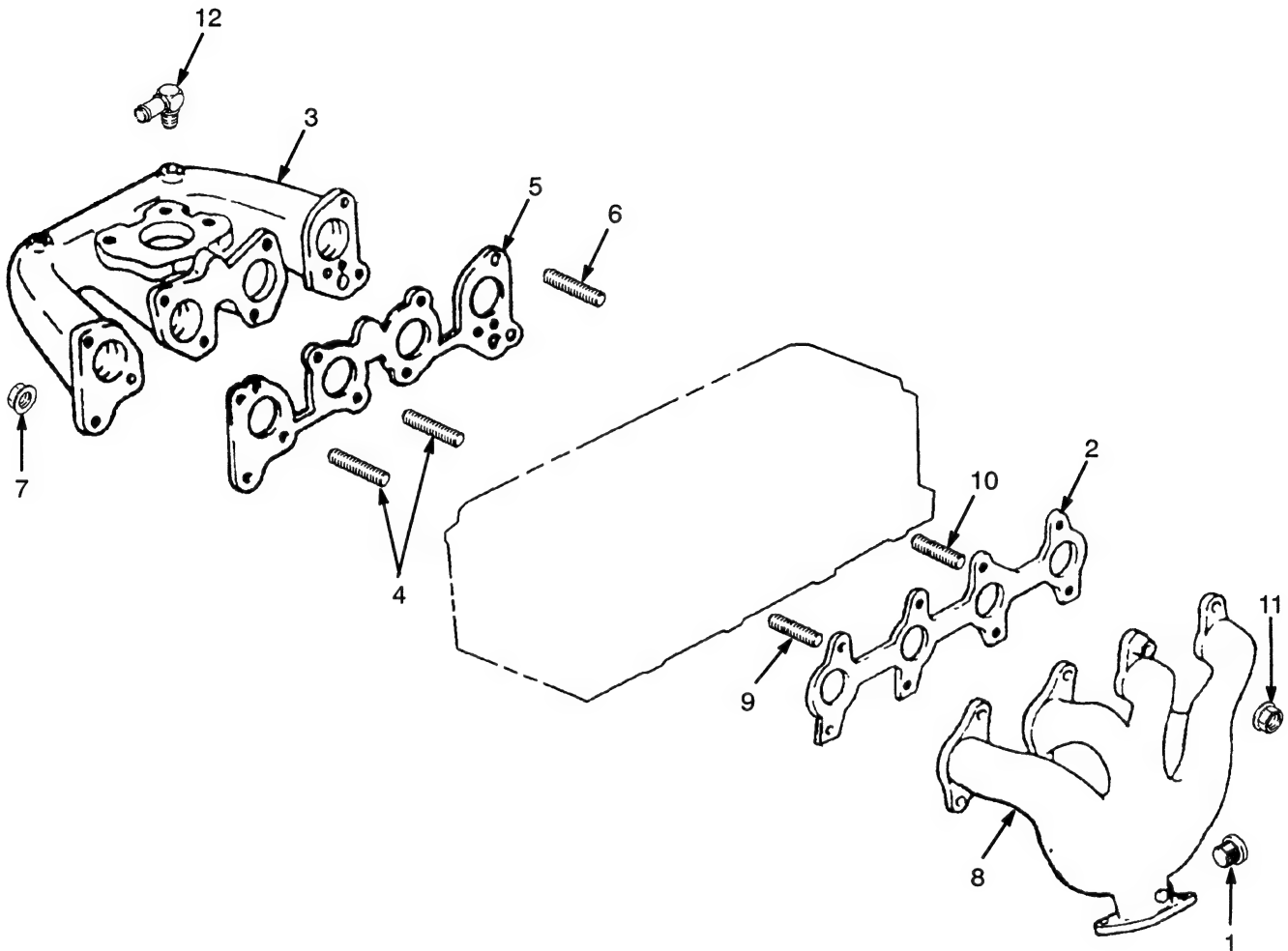
REF	PART NO.	NAME OF PART	QTY
1	1358520	Cover (Front End)	1
2	1358521	Seal (Front Oil)	1
3	1358522	Stud	2
4	1358523	Seal	1
5	1358524	Bolt	7
6	1358525	Pulley (Crankshaft)	1
7	1358526	Hub	1
8	1339149	Bolt	3
8	15134	Washer	3
9	1358527	Washer	1
10	1358528	Bolt	1
11	1360220	Camshaft	1
12	1360221	Pin	1
13	1360222	Sprocket (Camshaft)	1
14	1358562	Sprocket (Crankshaft)	1
15	1358563	Timing Chain	1

REF	PART NO.	NAME OF PART	QTY
16	1358564	Tensioner	1
17	1358565	Bolt	1
18	1358566	Bolt	1
19	1360224	Bolt	1
20	1360725	Washer	1
21	1356838	Thrust Plate (Camshaft)	1
22	1358569	Bolt	2
23	1360735	Tensioner (Belt)	1
24	1360736	Bolt	3
25	1360734	Belt (Type G,LP)	1
25	1365825	Belt (Type GS,LPS)	1
26	7882	Key	2
27		Camshaft Bearings	4

Figure 21

Note: The Above Parts Are Included  
With Engines 1335942 And 1335943

**MANIFOLD (Figure 24)**  
**GASOLINE AND LPG 2.2L**



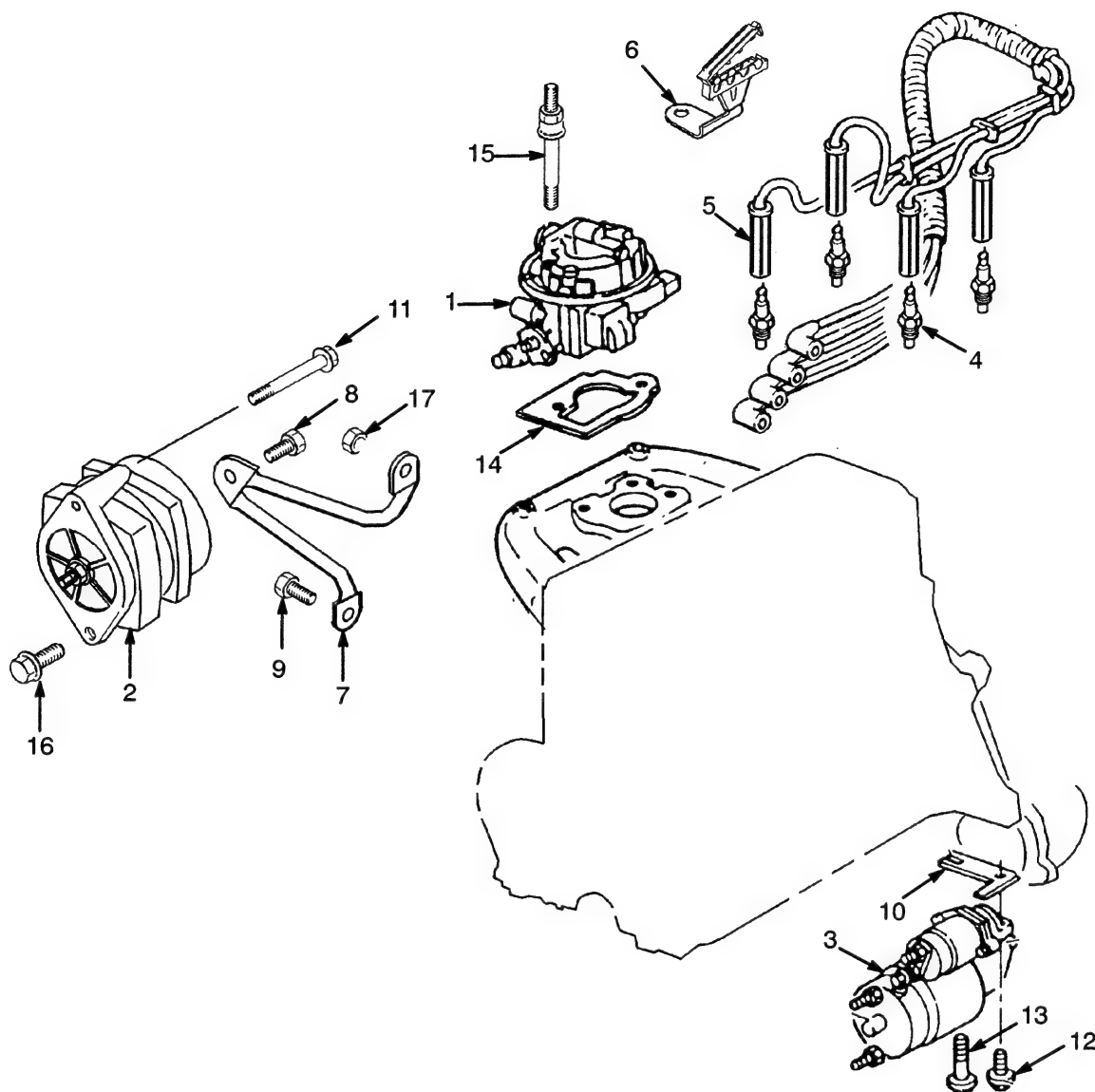
REF	PART NO.	NAME OF PART	QTY
1	1358639	Plug .....	1
2	1358557	Gasket .....	1
3	1358547	Intake Manifold .....	1
3	1358548	Plug .....	2
4	1358549	Stud .....	2
5	1358550	Gasket .....	1
6	1358551	Stud .....	8
7	1358552	Nut .....	12

REF	PART NO.	NAME OF PART	QTY
8	1358553	Exhaust Manifold .....	1
9	1358554	Stud .....	5
10	1358555	Stud .....	3
11	1358509	Nut .....	8
12	15962	Fitting .....	1

Note: The Above Parts Are Included  
With Engines 1335942 And 1335943

## FUEL AND ELECTRICAL (Figure 25)

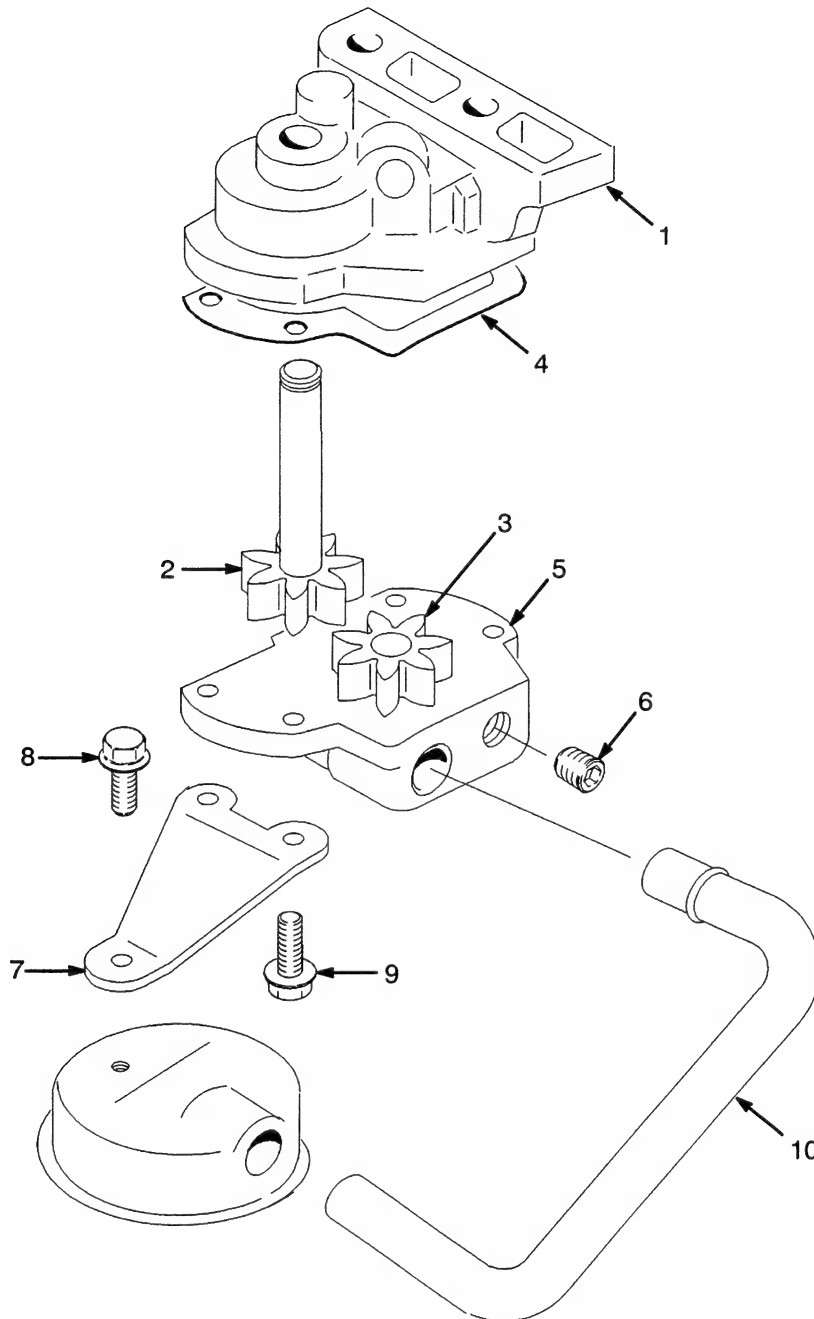
### GASOLINE AND LPG 2.2L



REF	PART NO.	NAME OF PART	QTY
1 <sup>a</sup>	.....	Throttle Body .....	1
		☞ Figure 84	
2	.....	Alternator .....	1
		☞ Figure 142	
3	.....	Starter .....	1
		☞ Figure 151	
4	1378300	Spark Plug .....	4
5	1360731	Spark Plug Wire Harness .....	1
6	1358638	Bracket .....	1
7 <sup>b</sup>	1360740	Bracket .....	1
8 <sup>b</sup>	1360741	Bolt .....	1
9 <sup>bc</sup>	1360743	Bolt .....	1
9 <sup>bd</sup>	1377069	Bolt .....	1
10	1360744	Spacer .....	1

REF	PART NO.	NAME OF PART	QTY
11 <sup>b</sup>	1360745	Bolt .....	1
12	1360746	Bolt .....	1
13	1360747	Bolt .....	1
14	.....	Gasket .....	1
		☞ Figure 84	
15	1360749	Stud .....	2
16	1377069	Capscrew .....	1
17	1358552	Nut .....	1
<sup>a</sup>		Gasoline Only	
<sup>b</sup>		Types G, LP	
<sup>c</sup>		Engine 1335942 And 1335943	
<sup>d</sup>		Engine 1375902 And 1375901	

**OIL PUMP (Figure 26)**  
**GASOLINE AND LPG 2.2L**

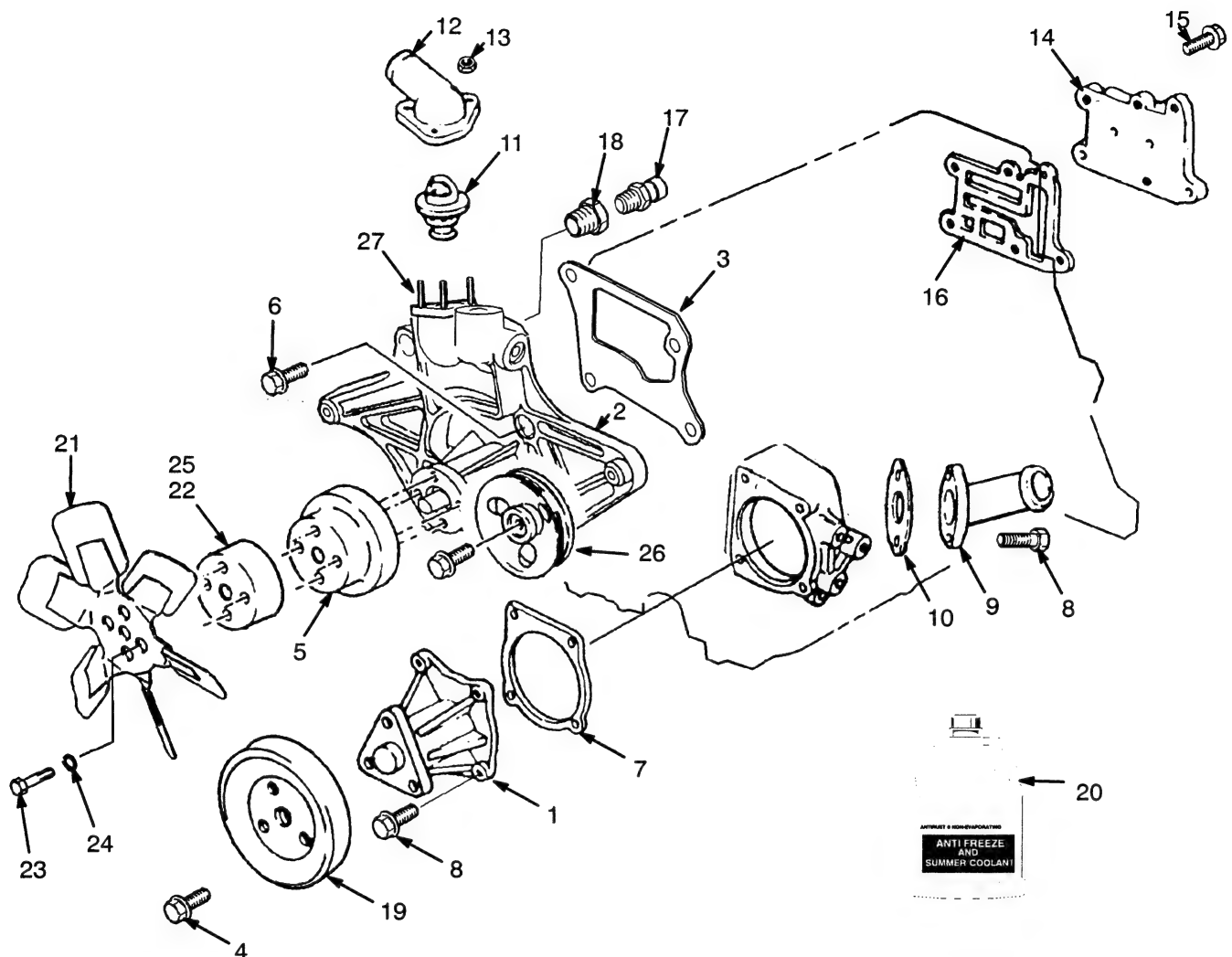


REF	PART NO.	NAME OF PART	QTY	REF	PART NO.	NAME OF PART	QTY
	1358500	Oil Pump .....	1	5	1330453	Pin .....	1
1	.....	Housing .....	1	6	1304786	Plug .....	1
2	.....	Gear (Drive) .....	1	7	1360864	Brace .....	1
3	.....	Gear (Driven) .....	1	8	1360865	Bolt .....	1
4	1360859	Gasket .....	1	9	1360866	Bolt .....	4
5	1360860	Cover .....	1	10	.....	Tube .....	1
5	1338223	Valve Stop .....	1				
5	268573	Pressure Regulator Valve .....	1				
5	1360862	Spring .....	1				

Note: The Above Parts Are Included  
With Engines 1335942 And 1335943

## This image shows a single sheet of white paper with horizontal ruling lines. The lines are evenly spaced and run across the width of the page. There are no margins, text, or other markings on the paper.

# **COOLING (Figure 27)** **GASOLINE AND LPG 2.2L**



REF	PART NO.	NAME OF PART	QTY
1	1358529	Water Pump	1
2	<sup>a</sup> 1360213	Bracket	1
2	1358532	Bearing	1
2	1360215	Hub	1
3	<sup>a</sup> 1358534	Gasket (Fan)	1
4	1360738	Bolt	3
5	1358891	Pulley (Fan)	1
6	1452424	Bolt	4
7	1358536	Water Pump Gasket	1
8	1360216	Bolt	6
9	1360217	Water Inlet	1
10	1358539	Gasket	1
11	1358540	Thermostat	1
11	1339152	Seal	1
12	1358541	Water Outlet	1
13	1358543	Nut	3
14	1339156	Cover	1

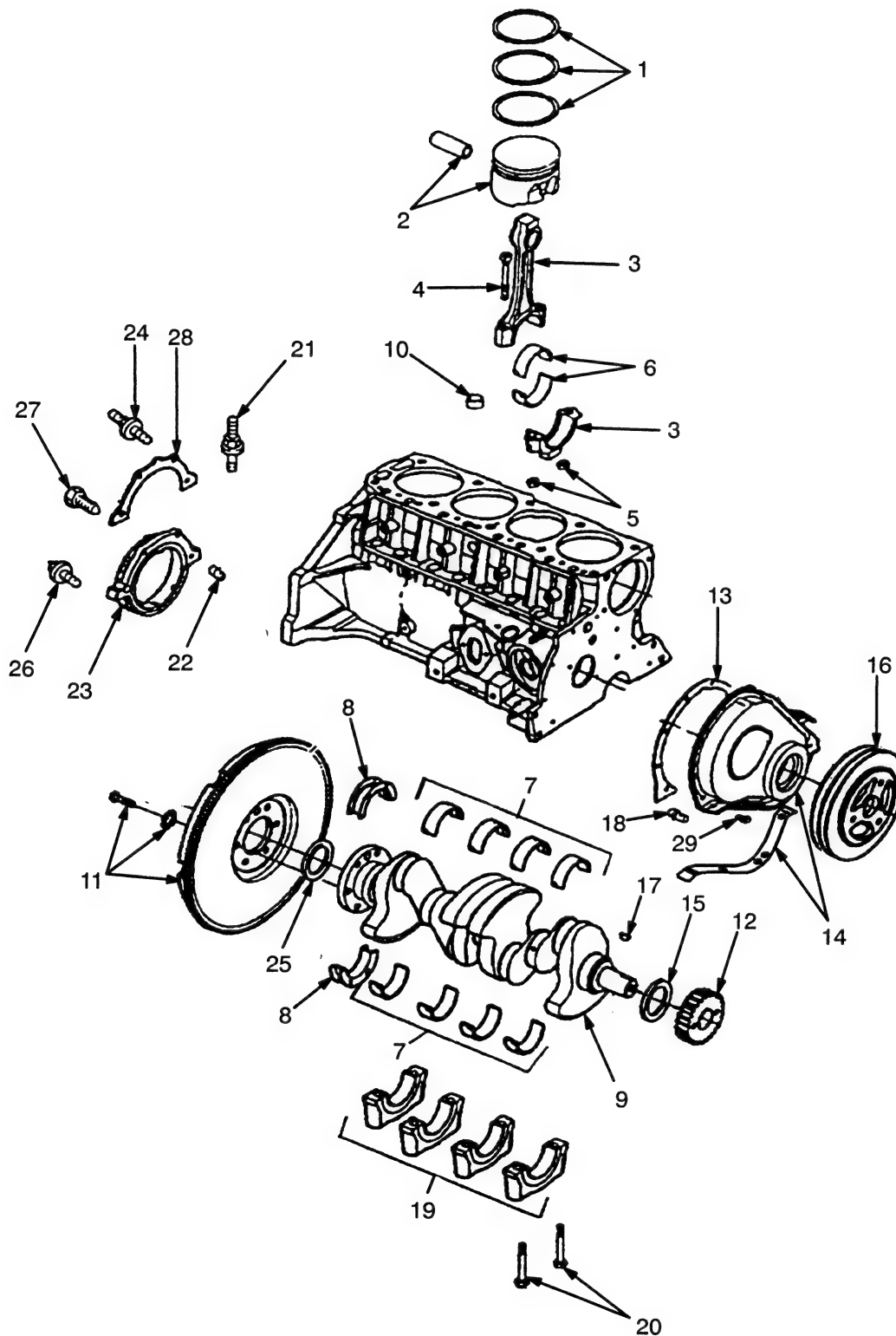
REF	PART NO.	NAME OF PART	QTY
15	1358545	Bolt	6
16	1367543	Gasket	1
17	1314381	Coolant Sensor	1
18	1358640	Reducer	1
19	1360737	Water Pump Pulley	1
20	3002338	Antifreeze (1 Gallon)	AR
21	1347051	Fan	1
22	1339691	Spacer	1
23	18521	Capscrew	4
24	15155	Lockwasher	4
25	1368928	Spacer	1
26	1360733	Pulley	1
27	1358522	Stud	3

<sup>a</sup> Included In Kit 864848

Note: The Above Parts Are Included  
With Engines 1335942 And 1335943

## CRANKSHAFT AND PISTON (Figure 28)


### GASOLINE AND LPG 3.0L



## CRANKSHAFT AND PISTON

### GASOLINE AND LPG 3.0L

**KEY:**  
A: 1996  
B: 1997  
C: 1998

REF	PART NO.	NAME OF PART	QTY			REF	PART NO.	NAME OF PART	QTY		
			A	B	C				A	B	C
	<b>b</b>	1380583 Engine .....	1	..	..			 Figure 20			
	<b>c</b>	1393580 Engine .....	1	..	..	12	265509	Gear .....	1	1	1
	<b>e</b>	1453580 Engine .....	..	1	..	13	388321	Gasket .....	1	1	1
1	<b>ad</b>	306774 Piston Ring Set (Standard) .....	4	4	4	14	189609	Cover Assembly .....	1	1	1
1		375550 Piston Ring Set (0.760 mm) .....	4	4	4	15	1374107	Oil Seal (Front) .....	1	1	1
2	<b>ad</b>	304619 Piston & Pin (Standard) ...	4	4	4	16	169942	Damper .....	1	1	1
2		304620 Piston & Pin (0.510 mm) ..	4	4	4	17	<b>a</b> 7882	Key .....	1	1	1
3	<b>ad</b>	301190 Rod Assembly .....	4	4	4	18	<b>ad</b> 148827	Oil Nozzle .....	1	1	1
4	<b>ad</b>	289344 Bolt .....	2	2	2	19	<b>ad</b> 244903	Main Bearing Cap .....	4	4	4
5	<b>ad</b>	1375954 Nut .....	2	2	2	20	<b>ad</b> 159973	Bolt .....	10	10	10
6	<b>ad</b>	169964 Rod Bearing (Standard) ..	8	8	8	21	<b>a</b> 164023	Stud .....	1	1	1
6		169966 Rod Bearing (0.051 mm) ..	8	8	8	22		375601 Pin .....	1	1	1
6		169752 Rod Bearing (0.510 mm) ..	8	8	8	23		1335227 Retainer Assembly .....	1	1	..
6		169965 Rod Bearing (0.025 mm) ..	8	8	8	23	<b>e</b> 375572	Retainer Assembly .....	..	1	..
6		169967 Rod Bearing (0.250 mm) ..	8	8	8	24		388364 Stud .....	2	2	2
7	<b>ad</b>	1331335 Main Bearing (Standard) ..	4	4	4	25	<b>e</b> 375555	Seal .....	1	1	..
7		1331336 Main Bearing (0.025 mm) .	4	4	4	25		375555 Seal .....	..	1	..
7		149814 Main Bearing (0.250 mm) .	4	4	4	26		1375953 Bolt .....	1	1	1
7		160602 Main Bearing (0.510 mm) .	4	4	4	27		1330459 Bolt .....	2	2	2
7		149816 Main Bearing (0.760 mm) .	4	4	4	28		1335212 Gasket .....	1	1	1
8	<b>ad</b>	149805 Main Bearing (Standard) ..	1	1	1	29		370169 Screw & Washer .....	8	8	8
8		1331325 Main Bearing (0.025 mm) .	1	1	1		<b>a</b>	Included In Short Block 1331338			
8		1378320 Main Bearing (0.640 mm) .	1	1	1		<b>b</b>	Last Used On S/N D177B-34696			
9	<b>ad</b>	1331342 Crankshaft .....	1	1	..		<b>c</b>	Used On S/N D177B-34697 Thru S/N D177B-39730			
9	<b>e</b>	1455601 Crankshaft .....	..	1	..		<b>d</b>	Included In Short Block 1393427			
10	<b>ad</b>	164022 Plug .....	1	1	1		<b>e</b>	First Used On S/N D177B-39731			
11		..... Flywheel .....	1	1	1						



This exploded view diagram illustrates the assembly of a 4-cylinder engine. The components are numbered as follows:

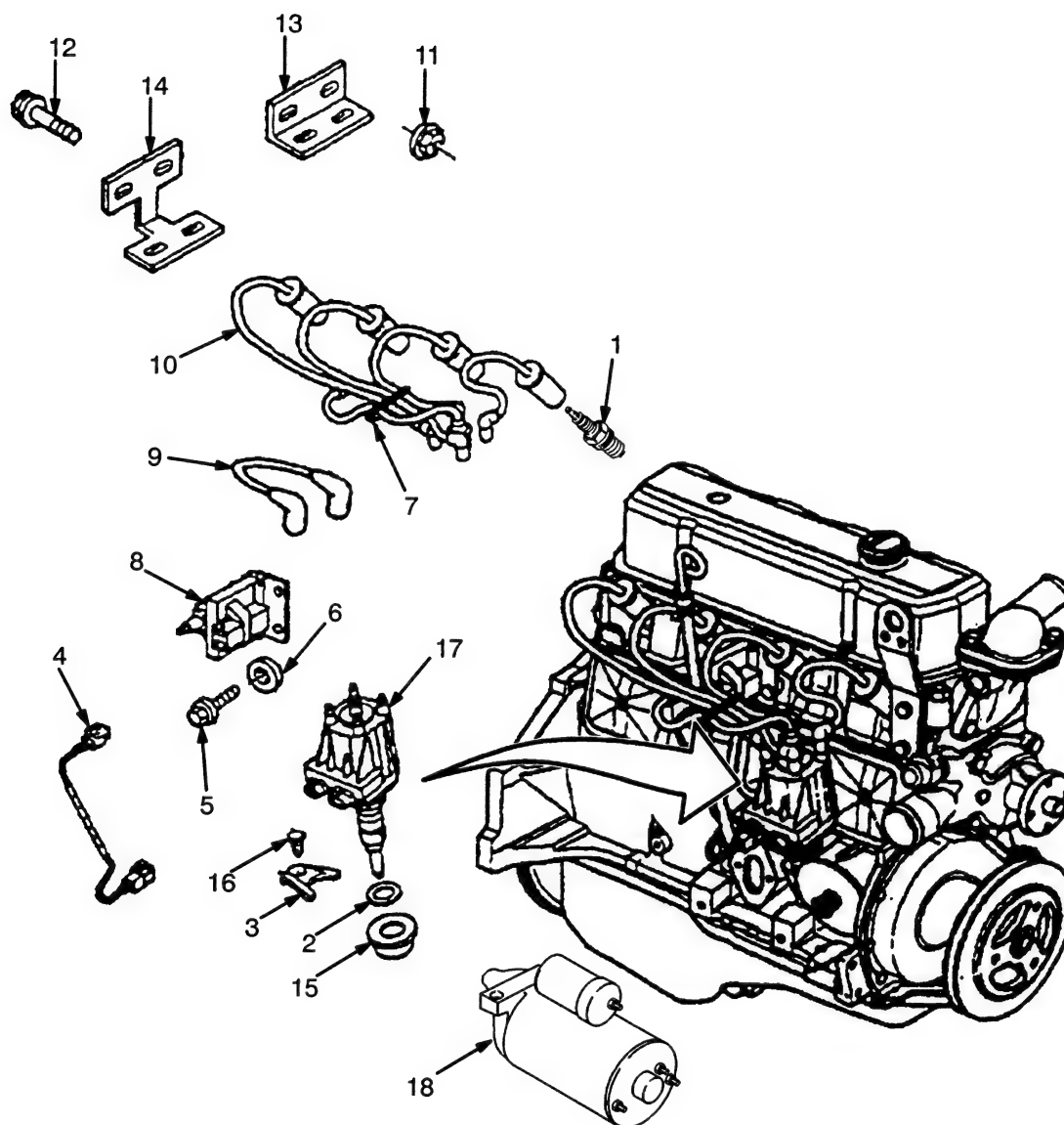
- 1**: Engine block
- 2**: Piston pin
- 3**: Piston pin
- 4**: Piston pin
- 5**: Piston pin
- 6**: Piston pin
- 7**: Piston pin
- 8**: Piston pin
- 9**: Piston pin
- 10**: Piston pin
- 11**: Piston pin
- 12**: Piston pin
- 13**: Piston pin
- 14**: Piston pin
- 15**: Piston pin
- 16**: Piston pin
- 17**: Piston pin
- 18**: Piston pin
- 19**: Piston pin
- 20**: Piston pin
- 21**: Piston pin
- 22**: Piston pin
- 23**: Piston pin
- 24**: Piston pin
- 25**: Piston pin
- 26**: Piston pin
- 27**: Piston pin
- 28**: Piston pin
- 29**: Piston pin
- 30**: Piston pin
- 31**: Piston pin
- 32**: Piston pin
- 33**: Piston pin
- 34**: Piston pin
- 35**: Piston pin
- 36**: Piston pin
- 37**: Piston pin
- 38**: Piston pin
- 39**: Piston pin

## CYLINDER HEAD GASOLINE AND LPG 3.0L

**KEY:**  
**A:** 1996  
**B:** 1997  
**C:** 1998

REF	PART NO.	NAME OF PART	QTY			REF	PART NO.	NAME OF PART	QTY		
			A	B	C				A	B	C
	<b>b</b>	1380583 Engine .....	1	..	..	19	<b>d</b>	1335219 Lockwasher .....	..	6	
	<b>c</b>	1393580 Engine .....	1	..		20		1331349 Bolt .....	6	6	6
	<b>d</b>	1453580 Engine .....	..	1		21		254686 Stud .....	1	1	1
1		1378317 Cylinder Head .....	1	1	1	22		244922 Inlet Manifold .....	1	1	1
2		244909 Inlet Valve (Standard) ....	4	4	4	23		244925 Thermostat .....	1	1	1
2		149864 Inlet Valve (0.076 mm) ....	4	4	4	24		1330772 Gasket .....	1	1	1
2		244910 Inlet Valve (0.380 mm) ....	4	4	4	25		271949 Exhaust Manifold .....	1	1	1
2		244911 Inlet Valve (0.760 mm) ....	4	4	4	26		160377 Spring .....	1	1	1
3		381250 Exhaust Valve (Standard) .	4	4	4	27		1300295 Stud .....	2	2	2
3		381270 Exhaust Valve (0.380 mm) 4	4	4	4	28		149888 Clamp .....	4	4	4
3		381271 Exhaust Valve (0.760 mm) 4	4	4	4	29		1354046 Gasket .....	1	1	1
4		149868 Cap .....	8	8	8	30		263839 Hydraulic Lifter .....	8	8	8
5		145172 Valve Spring .....	8	8	8	31		1354047 Pushrod Assembly .....	8	8	8
6		263750 Valve Key .....	16	16	16	32		245202 Rocker Arm .....	8	8	8
7		145173 Valve Seal .....	8	8	8	33		189614 Ball .....	8	8	8
8		314539 Shield .....	8	8	8	34		301195 Nut .....	8	8	8
9		149857 Stud (0.076 mm) .....	8	8	8	35		1376789 Grommet .....	1	1	1
9	<b>a</b>	149858 Stud (0.330 mm) .....	8	8	8	36		1374108 Bolt .....	4	4	4
10		149867 Rotator .....	4	4	4	37		149978 Special Washer .....	5	5	5
11		160361 Plug .....	2	2	2	38		321734 Vent Valve .....	1	1	1
12		1331343 Gasket .....	1	1	1	38		85766 Hose .....	1	1	1
13		149977 Bolt .....	10	10	10	39		164050 Grommet .....	1	1	1
14		1331344 Valve Cover .....	1	1	1	40		379407 Fitting .....	1	1	1
15		1335825 Clip .....	2	2	..		<b>a</b>	Optional			
16		388323 Gasket .....	1	1	1		<b>b</b>	Last Used On S/N D177B-34696			
17		1375954 Nut .....	8	8	8		<b>c</b>	Used On S/N D177B-34697 Thru S/N D177B-39730			
18		149889 Stud .....	2	2	2		<b>d</b>	First Used On S/N D177B-39731			
19		15157 Lockwasher .....	6	6	..						

## ELECTRICAL (Figure 30) GASOLINE AND LPG 3.0L



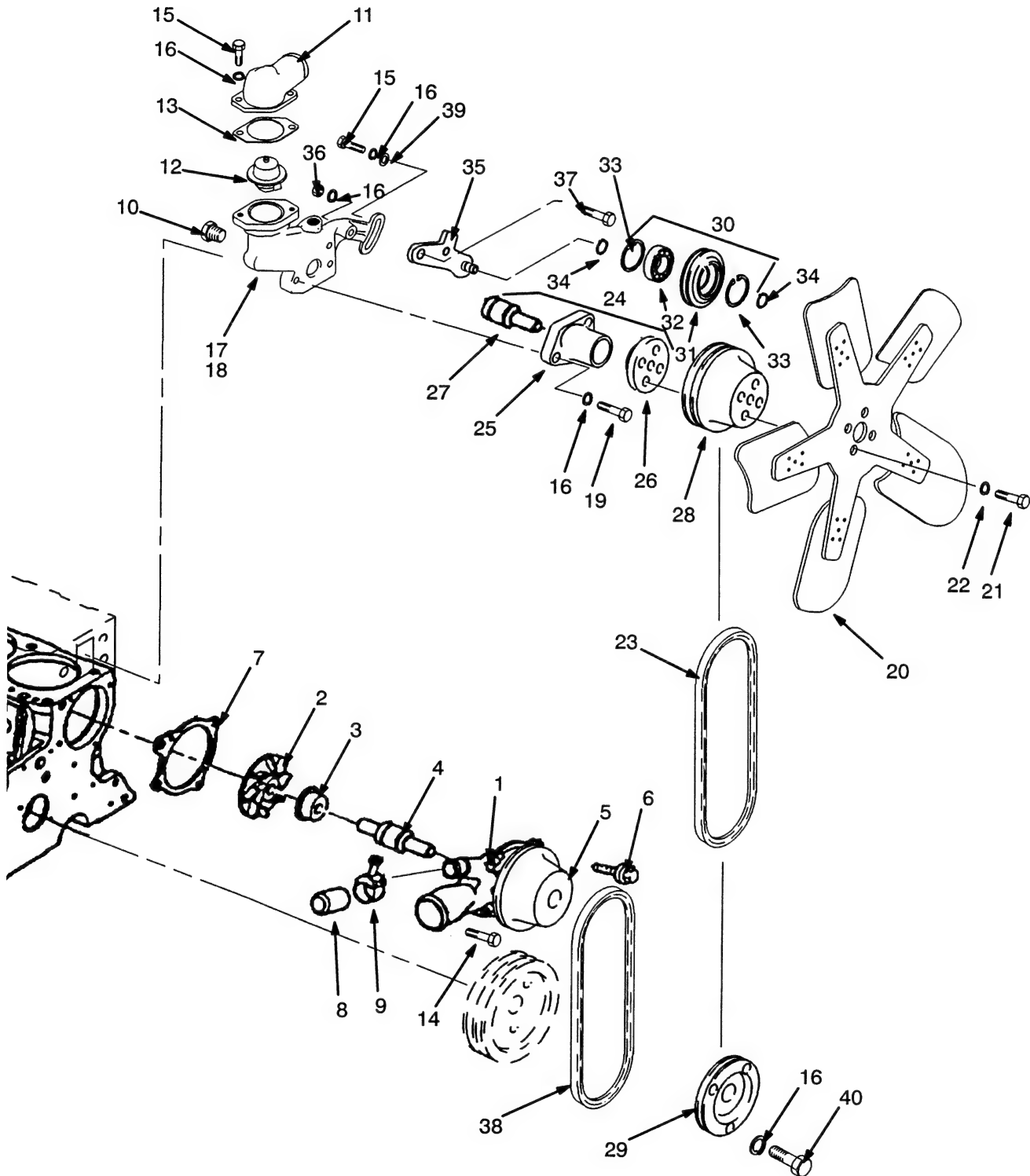
**ELECTRICAL**  
**GASOLINE AND LPG 3.0L**

**KEY:**

A: 1996  
B: 1997  
C: 1998

REF	PART NO.	NAME OF PART	QTY			REF	PART NO.	NAME OF PART	QTY		
			A	B	C				A	B	C
	<b>b</b>	1380583 Engine .....	1	..	..	12	1371237 Bolt .....		4	4	..
	<b>c</b>	1393580 Engine .....	1	..	..	13	1378318 Bracket (Top) .....		1	1	1
	<b>d</b>	1453580 Engine .....	..	1	..	14	1378319 Bracket (Bottom) .....		1	1	1
1		281844 Spark Plug .....	4	4	4	15	<b>a</b> 159974 Washer .....		1	1	1
2		1330467 Gasket .....	1	1	1	16	1331349 Screw .....		1	1	1
3		274247 Clamp .....	1	1	1	17	..... Distributor .....		1	1	1
4		1331329 Wire Assembly .....	1	1	1		☞ Figure 140				
5		1335827 Bolt .....	2	2	..	18	..... Starter .....		1	1	1
5	<b>d</b>	1455602 Bolt .....	..	2	..		☞ Figure 151				
6		15134 Washer .....	2	2	2						
7		1335828 Retainer .....	1	1	1	<b>a</b>	Included In Short Block 1393427				
8		1331331 Ignition Coil .....	1	1	1	<b>b</b>	Last Used On S/N D177B-34696				
9		1337665 Wire Assembly .....	1	1	1	<b>c</b>	Used On S/N D177B-34697 Thru S/N D177B-39730				
10		1337666 Spark Plug Harness .....	1	1	1	<b>d</b>	First Used On S/N D177B-39731				
11		1374323 Nut .....	4	4	..						

## COOLING (Figure 31) GASOLINE AND LPG 3.0L



## COOLING

### GASOLINE AND LPG 3.0L

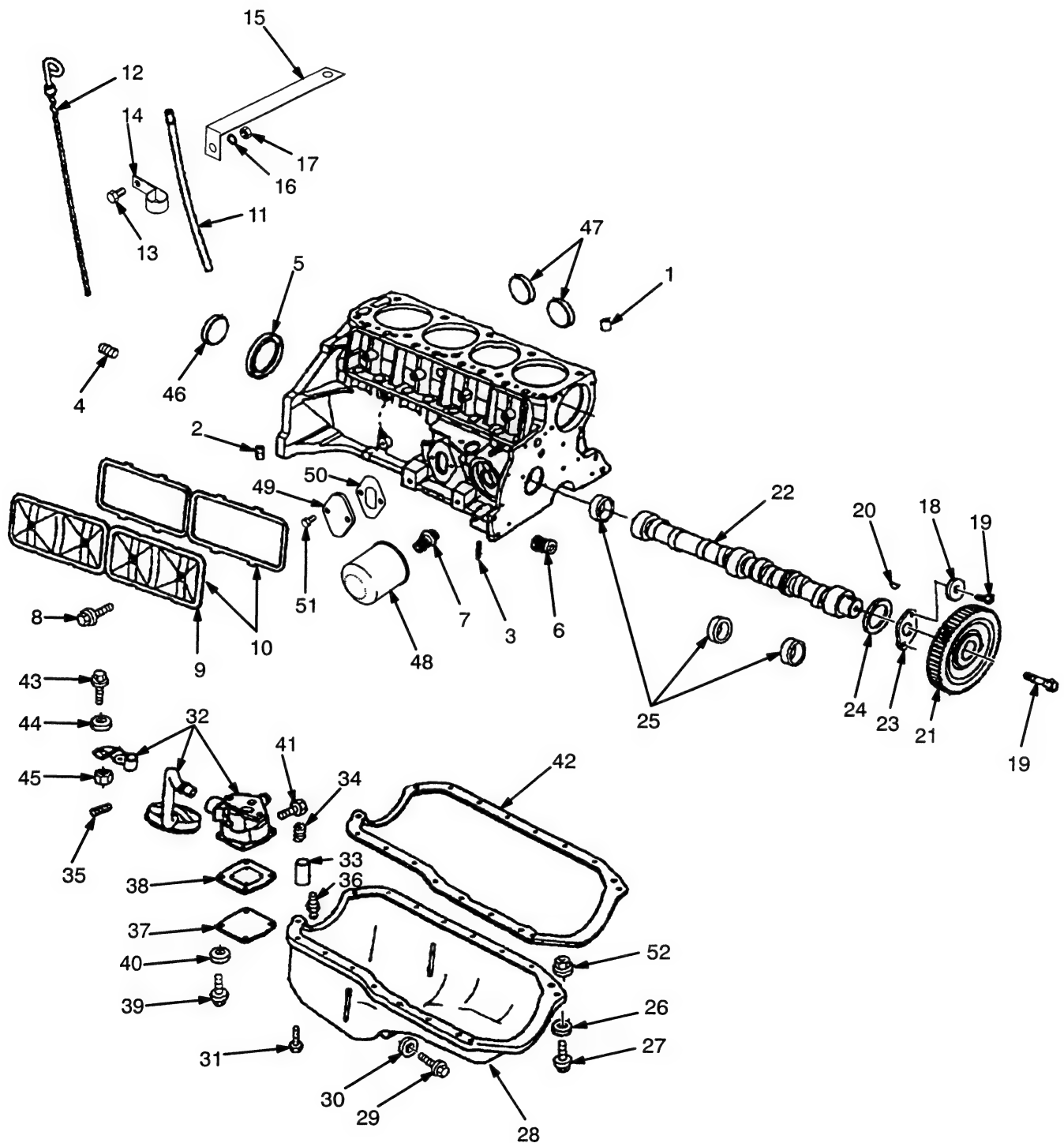
**KEY:**

A: 1996  
B: 1997  
C: 1998

REF	PART NO.	NAME OF PART	QTY			REF	PART NO.	NAME OF PART	QTY		
			A	B	C				A	B	C
	<b>b</b>	1380583 Engine .....	1	..	..	23	191845	V-Belt .....	1	1	1
	<b>c</b>	1393580 Engine .....	1	..	..	24	1375604	Drive (Fan) .....	1	1	1
	<b>d</b>	1453580 Engine .....	..	1	..	24	1456071	Drive (Fan) Sub assembly	1	1	1
1	<b>a</b>	..... Water Pump .....	1	1	1	25	.....	Housing .....	1	1	1
2	<b>a</b>	..... Impeller .....	1	1	1	26	1360215	Hub .....	1	1	1
3	<b>a</b>	..... Seal .....	1	1	1	27	1358532	Bearing .....	1	1	1
4	<b>a</b>	..... Bearing .....	1	1	1	28	1371524	Fan Pulley .....	1	1	1
5	<b>a</b>	..... Pulley .....	1	1	1	29	1375196	Crankshaft Pulley .....	1	1	1
6		221455 Capscrew .....	2	2	2	30	1359103	Idler Assembly .....	1	1	1
7	<b>a</b>	1330456 Gasket .....	1	1	1	31	1359102	Pulley .....	1	1	1
8		149929 Cap .....	1	1	1	32	1479128	Bearing .....	1	1	1
9		1335224 Clamp .....	1	1	1	33	12928	Snap Ring .....	2	2	2
10		14386 Plug .....	1	1	1	34	54123	Snap Ring .....	2	2	2
11		1317468 Outlet .....	1	1	1	35	1359100	Bracket .....	1	1	1
12		1450696 Thermostat (180° F) .....	1	1	1	36	15056	Nut .....	1	1	1
13		1330725 Gasket .....	1	1	1	37	16379	Capscrew .....	1	1	1
14		18508 Capscrew .....	2	2	2	38	188643	V-Belt (Pump) .....	1	1	1
15		16805 Capscrew .....	3	3	3	39	296421	Washer .....	1	1	1
16		15156 Lockwasher .....	10	10	10	40	16814	Capscrew .....	3	3	3
17		1371582 Thermostat Housing .....	1	1	1						
18		264159 Adhesive .....	AR	AR	AR	<b>a</b>	Included In Water Pump Kit 1383997				
19		18538 Capscrew .....	3	3	3	<b>b</b>	Last Used On S/N D177B-34696				
20		1375642 Fan .....	1	1	1	<b>c</b>	Used On S/N D177B-34697 Thru S/N D177B-39730				
21		16825 Capscrew .....	4	4	4	<b>d</b>	First Used On S/ND177B-39731				
22		15155 Lockwasher .....	4	4	4						

## CAMSHAFT AND OIL PAN (Figure 32)

### GASOLINE AND LPG 3.0L



**CAMSHAFT AND OIL PAN  
GASOLINE AND LPG 3.0L**

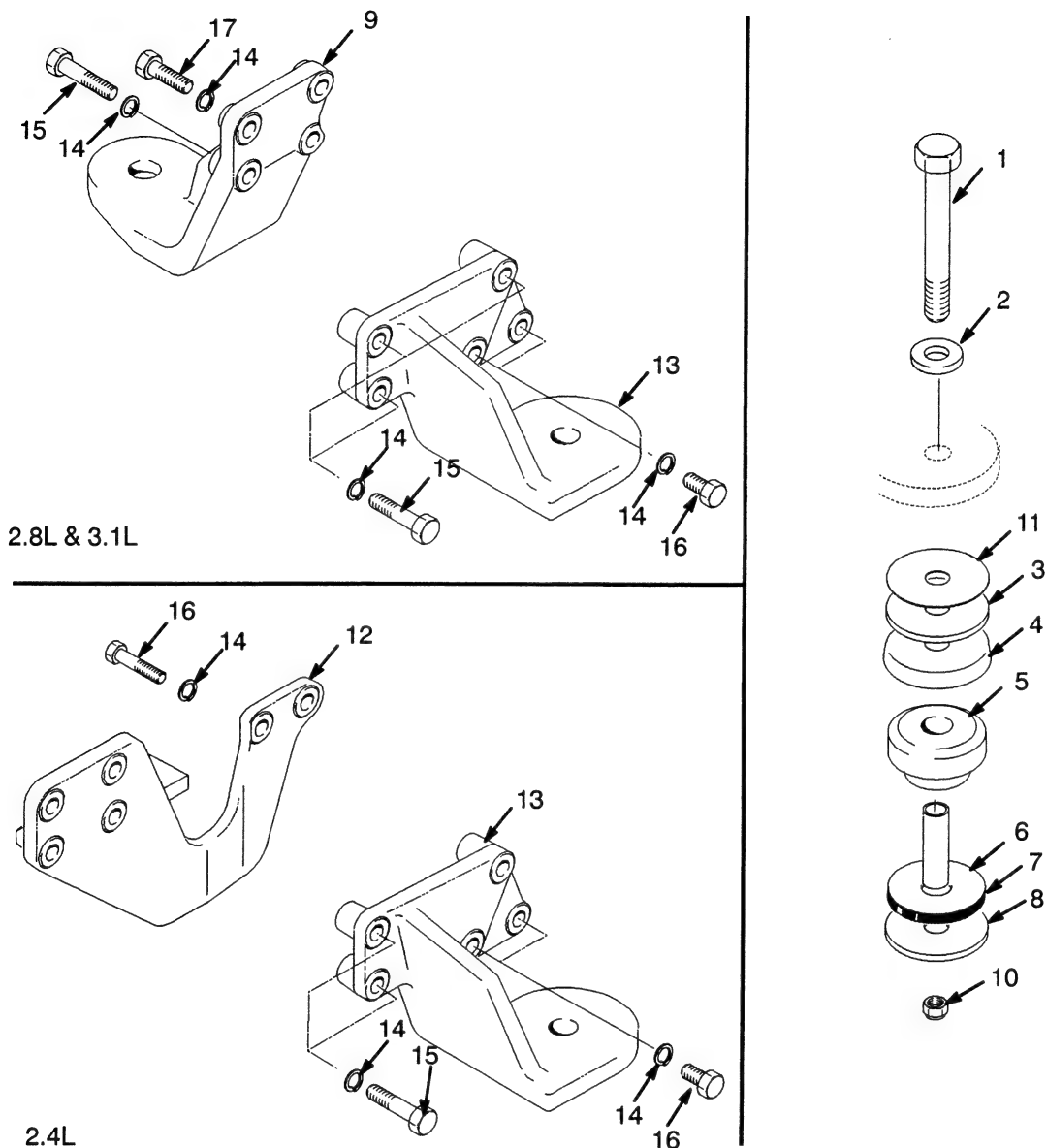
**KEY:**  
**A:** 1996  
**B:** 1997  
**C:** 1998

REF	PART NO.	NAME OF PART	QTY			REF	PART NO.	NAME OF PART	QTY		
			A	B	C				A	B	C
	b	1380583 Engine .....	1	..	..	28	1360759 Oil Pan .....	1	1	1	
	c	1393580 Engine .....	1	..	..	29	308624 Screw .....	1	1	1	
	d	1453580 Engine .....	..	1	..	30	388305 Gasket .....	1	1	1	
1	a	1354814 Pump Shaft Bearing .....	1	1	1	31	16374 Capscrew .....	2	2	2	
2	a	1331341 Plug .....	1	1	1	32	1312813 Oil Pump .....	1	1	1	
3	a	159977 Pin .....	8	8	8	33	145176 Oil Pressure Valve .....	1	1	1	
4	a	1335499 Pin .....	2	2	2	34	145177 Spring .....	1	1	1	
5	a	164017 Plug .....	1	1	1	35	1330453 Pin .....	1	1	1	
6	a	1375952 By-pass Valve .....	1	1	1	36	177563 Plug .....	1	1	1	
7		159942 Fitting .....	1	1	1	37	149846 Cover .....	1	1	1	
8		149976 Bolt .....	4	4	4	38	149847 Gasket .....	1	1	1	
9		244933 Cover .....	1	1	1	39	16709 Screw .....	4	4	4	
10		388322 Gasket .....	1	1	1	40	15154 Lockwasher .....	4	4	4	
10	c	1457062 Sealant .....	1	1	1	41	221453 Capscrew .....	3	3	3	
11		1458089 Tube .....	1	1	1	42	1330452 Gasket .....	1	1	1	
12		1335222 Dipstick .....	1	1	1	43	221420 Capscrew .....	1	1	1	
13	e	292500 Capscrew .....	1	1	1	44	388316 Washer .....	1	1	1	
14	e	132131 Clamp .....	1	1	1	45	145641 Nut .....	1	1	1	
15	ef	1376763 Brace .....	1	1	1	46	a 169719 Plug .....	1	1	1	
16	e	292680 Lockwasher .....	1	1	1	47	a 169718 Plug .....	2	2	2	
17	e	136687 Nut .....	1	1	1	48	127644 Oil Filter .....	1	1	1	
18		15923 Washer .....	2	2	2	49	145949 Cover .....	1	1	1	
19		133469 Capscrew .....	3	3	3	50	149934 Gasket .....	1	1	1	
20		7882 Key .....	1	1	1	51	199566 Capscrew .....	2	2	2	
21		244927 Gear .....	1	1	1	52	15055 Nut .....	2	2	2	
21	c	149898 Gear .....	1	1	1						
22		1362070 Camshaft .....	1	1	1	a	Included In Short Block 1331338 & 1393427				
23		1356838 Thrust Plate .....	1	1	1	b	Last Used On S/N D177B-34696				
24		1324006 Spacer .....	1	1	1	c	Used On S/N D177B-34697 Thru S/N D177B-39730				
25	a	149819 Bearing .....	3	3	3	d	First Used On S/N D177B-39731				
26		15154 Lockwasher .....	14	14	14	e	Last Used On S/N D177B-45156				
27		1376876 Bolt .....	14	14	14	f	Service Use Only				



## ENGINE MOUNT (Figure 33)

### DIESEL



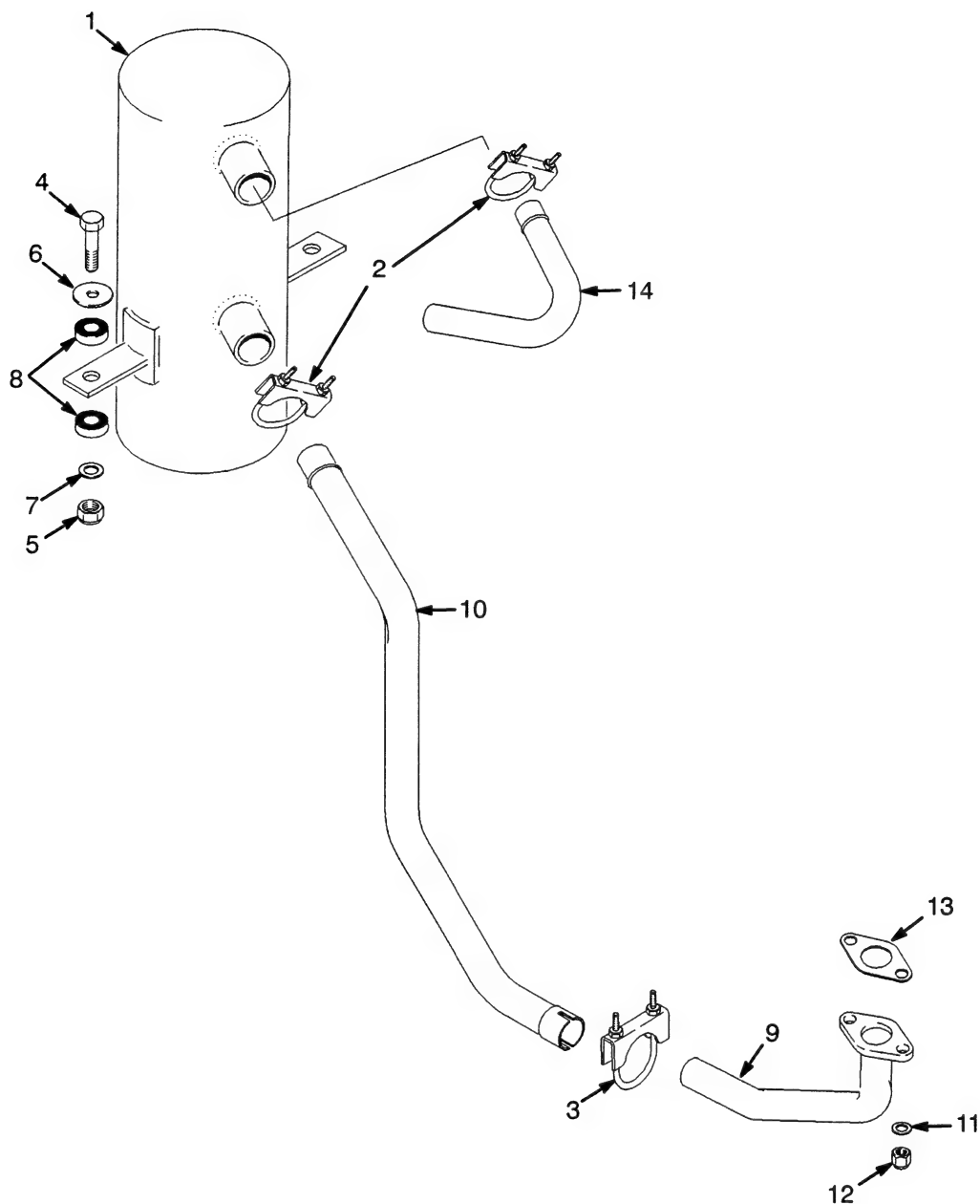
#### KEY:

A: 2.4L Engine

B: 2.8L & 3.1L Engine

REF	PART NO.	NAME OF PART	QTY		REF	PART NO.	NAME OF PART	QTY	
			A	B				A	B
1	293658	Capscrew	2	2	10	300937	Nut	2	2
2	300932	Washer	2	2	11	1351017	Spacer	AR	AR
3	340796	Washer	2	2	12	1335981	Bracket (LH)	1	..
4	1351098	Cup	2	2	13	1335983	Bracket (RH)	1	1
5	1351096	Isolator	2	2	14	292682	Lockwasher	10	9
6	1351061	Spacer	2	2	15	1329259	Capscrew	2	5
7	1351060	Bumper	2	2	16	309740	Capscrew	8	2
8	300939	Washer	2	2	17	1329258	Capscrew	..	2
9	1339743	Bracket (LH)	..	1					

**EXHAUST (Figure 34)**  
**DIESEL 2.4L**



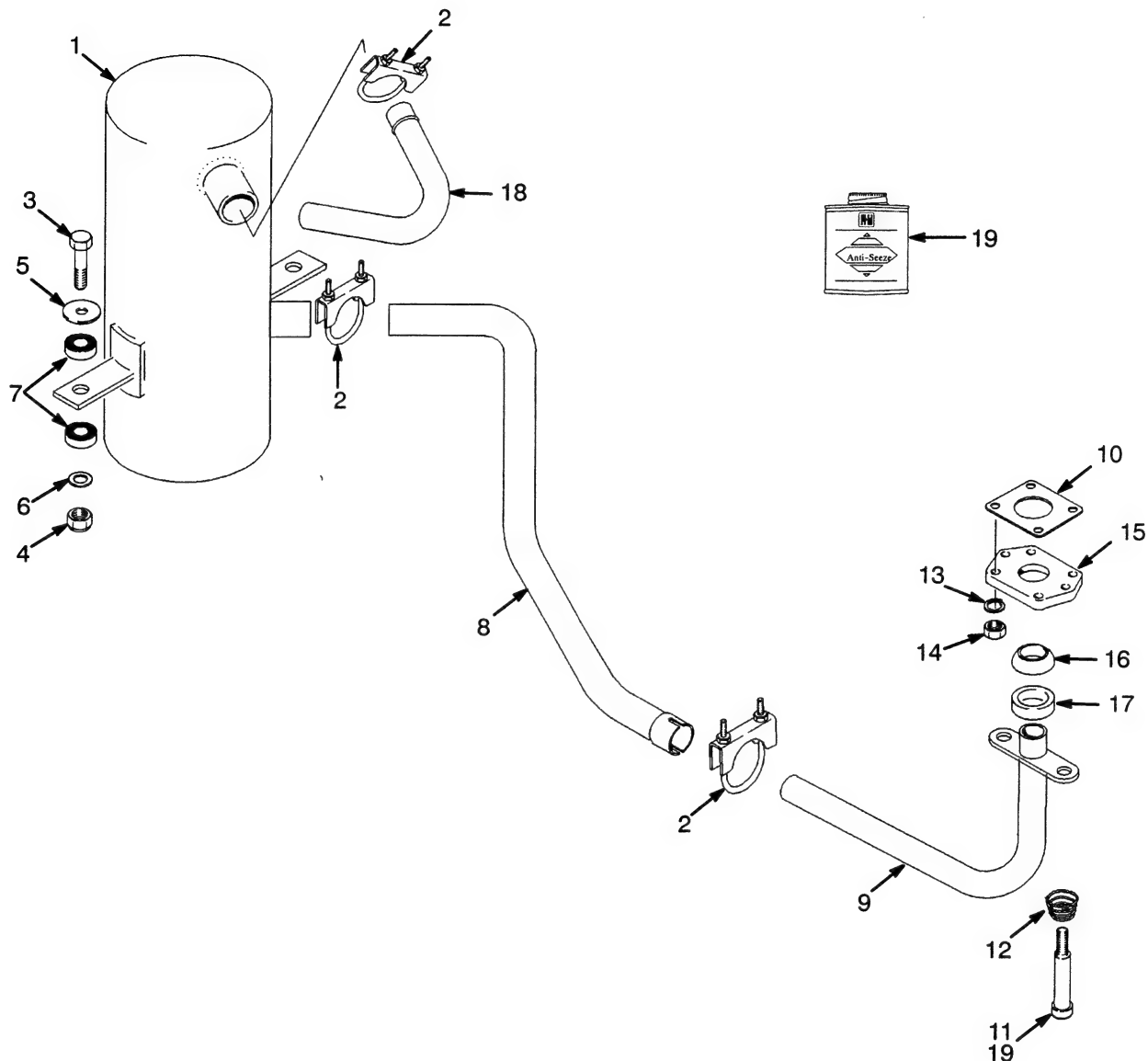
REF	PART NO.	NAME OF PART	QTY
1	1338282	Muffler .....	1
1 <sup>a</sup>	1350261	Muffler .....	1
2	68968	Clamp .....	1
3	195769	Clamp .....	1
4	292517	Capscrew .....	2
5	316826	Nut .....	2
6	1351176	Washer .....	2
7	320159	Washer .....	2
8	1351177	Spacer .....	4

REF	PART NO.	NAME OF PART	QTY
9	1339328	Pipe .....	1
10	1347128	Tube .....	1
11	292682	Lockwasher .....	2
12	303118	Nut .....	2
13	308995	Gasket .....	1
14	1338276	Pipe .....	1

<sup>a</sup> Type DS

## EXHAUST (Figure 35)

DIESEL 2.8L & 3.1L



REF	PART NO.	NAME OF PART	QTY
1	1338278	Muffler .....	1
1 <sup>a</sup>	1350260	Muffler .....	1
2	68968	Clamp .....	3
3	292517	Capscrew .....	2
4	316826	Nut .....	2
5	1351176	Washer .....	2
6	320159	Washer .....	2
7	1351177	Spacer .....	4
8 <sup>b</sup>	1374603	Pipe .....	1
8 <sup>c</sup>	1383013	Pipe .....	1
9 <sup>b</sup>	1343471	Tube .....	1
9 <sup>c</sup>	1374604	Tube .....	1
10	1335954	Gasket .....	1

REF	PART NO.	NAME OF PART	QTY
11	1337118	Capscrew .....	2
12	1335898	Spring .....	2
13	292682	Lockwasher .....	4
14	136692	Nut .....	4
15	1343466	Adaptor .....	1
16	1338268	Seal .....	1
17	1338264	Spacer .....	1
18	1338276	Pipe .....	1
19	251979	Lubricant .....	AR

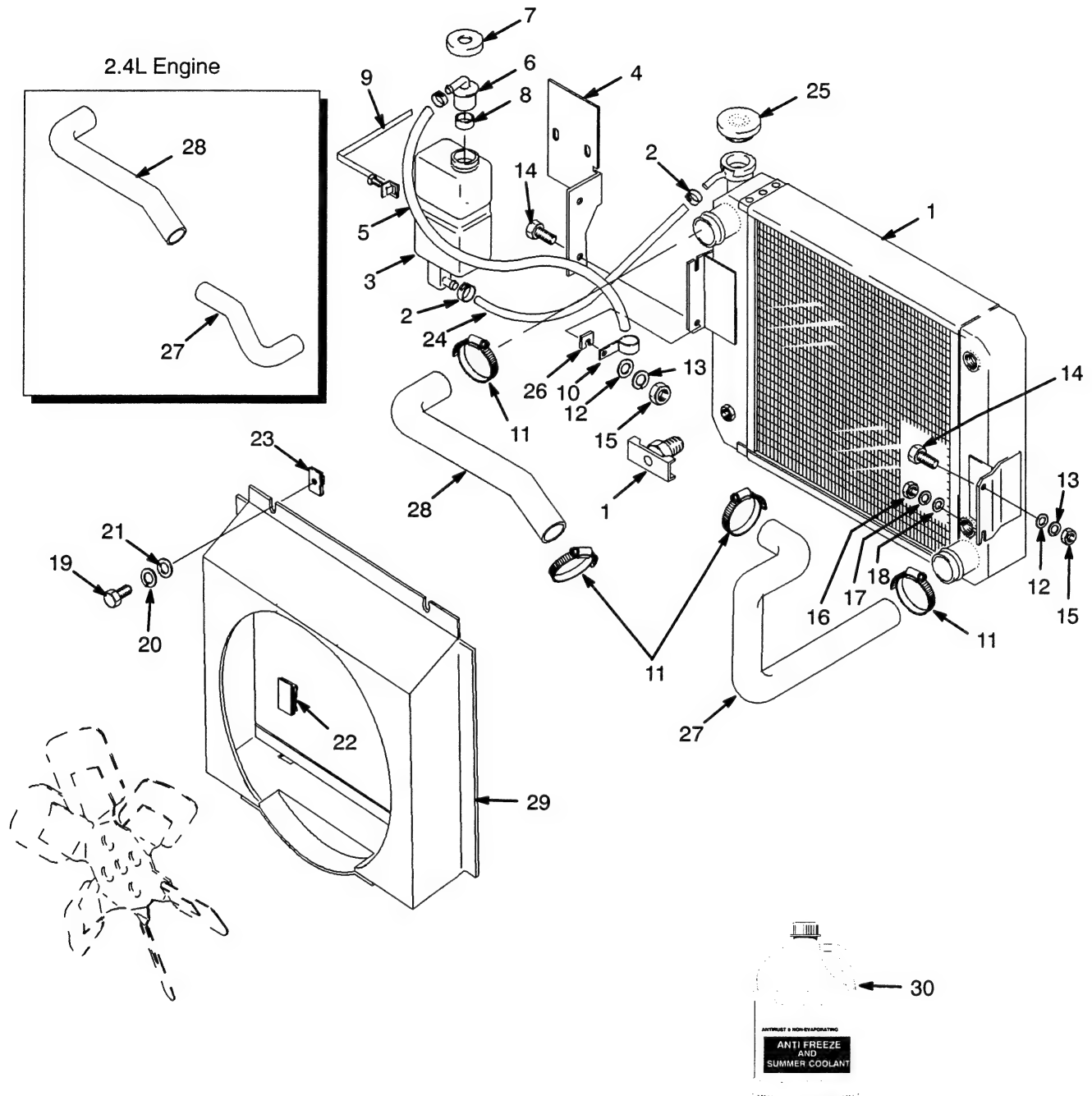
<sup>a</sup> Type DS

<sup>b</sup> Last Used On S/N D177B-16011

<sup>c</sup> First Used On S/N D177B-16012

## This image shows a single sheet of white paper with horizontal ruling lines. The lines are evenly spaced and run across the width of the page. There are no margins, text, or other markings on the paper.

## RADIATOR AND HOSES (Figure 36) DIESEL



## RADIATOR AND HOSES DIESEL

**KEY:**

**A:** 2.4L

**B:** 2.8L & 3.1L

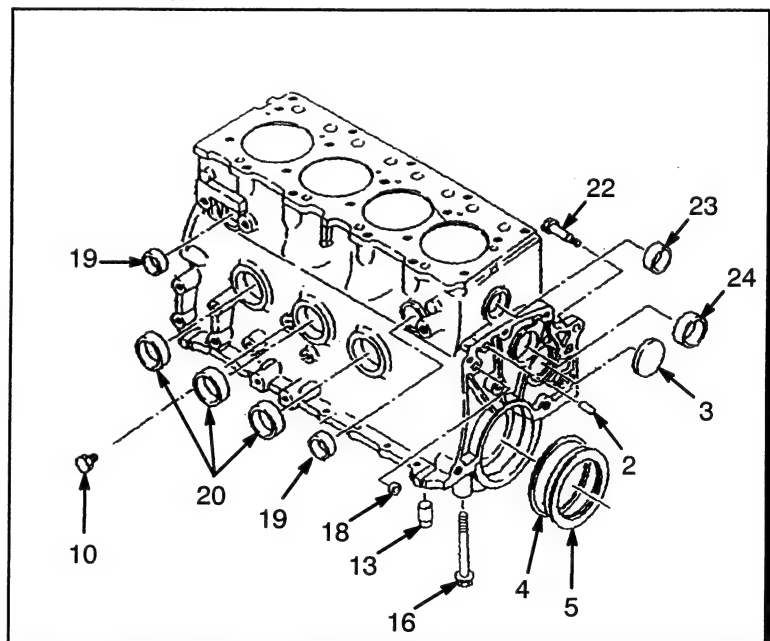
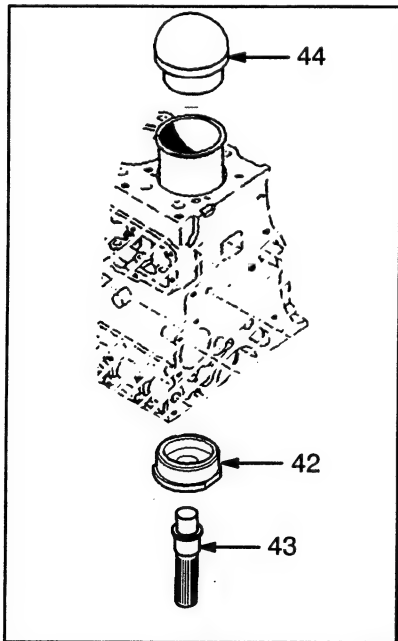
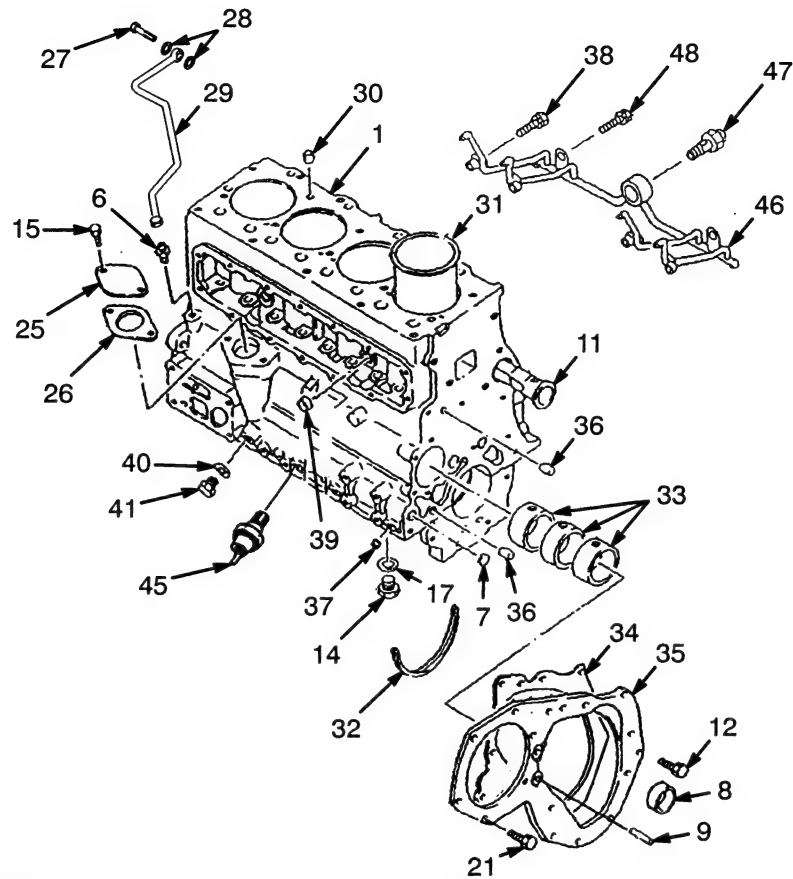
REF	PART NO.	NAME OF PART	QTY		REF	PART NO.	NAME OF PART	QTY	
			A	B				A	B
1	1337002	Radiator (10 Fins/Inch) .....	1	1	18	320158	Washer .....	1	1
1 <sup>a</sup>	1343618	Radiator (6.5 Fins/Inch) .....	1	1	19	302235	Screw .....	2	2
1	1357717	Oil Cooler .....	1	1	20	1347076	Washer .....	2	2
1	1357721	Draincock .....	1	1	21	292678	Lockwasher .....	2	2
2	168718	Clamp .....	2	2	22	1329271	Clip .....	2	2
3	1347026	Reservoir .....	1	1	23	1329272	Nut .....	2	2
4	1347072	Bracket .....	1	1	24	1359580	Tube .....	1	1
5	1457312	Hose .....	1	1	25	1352140	Radiator Cap .....	1	1
6	345453	Outlet .....	1	1	26	1331152	Shim .....	ARAR	
7	345454	Cap .....	1	1	27	1361586	Hose (Lower) .....	1	..
8	336550	Bushing .....	1	1	27	1361627	Hose (Lower) .....	..	1
9	1345825	Strap .....	1	1	28	1339655	Hose (Upper) .....	1	..
10	173247	Clamp .....	1	1	28	1343453	Hose (Upper) .....	..	1
11	127045	Clamp .....	4	4	29	1339657	Shroud .....	1	..
12	292682	Lockwasher .....	3	3	29	1339690	Shroud .....	..	1
13	320159	Washer .....	3	3	30	3002338	Antifreeze (1 Gallon) .....	ARAR	
14	136985	Capscrew .....	3	3					
15	136692	Nut .....	3	3					
16	239503	Nut .....	1	1					
17	292681	Washer .....	1	1					

<sup>a</sup> Optional

<sup>b</sup> Last Used On S/N D177B-12749

<sup>c</sup> Used On S/N D177B-12750

## CYLINDER BLOCK (Figure 37) DIESEL 2.4L



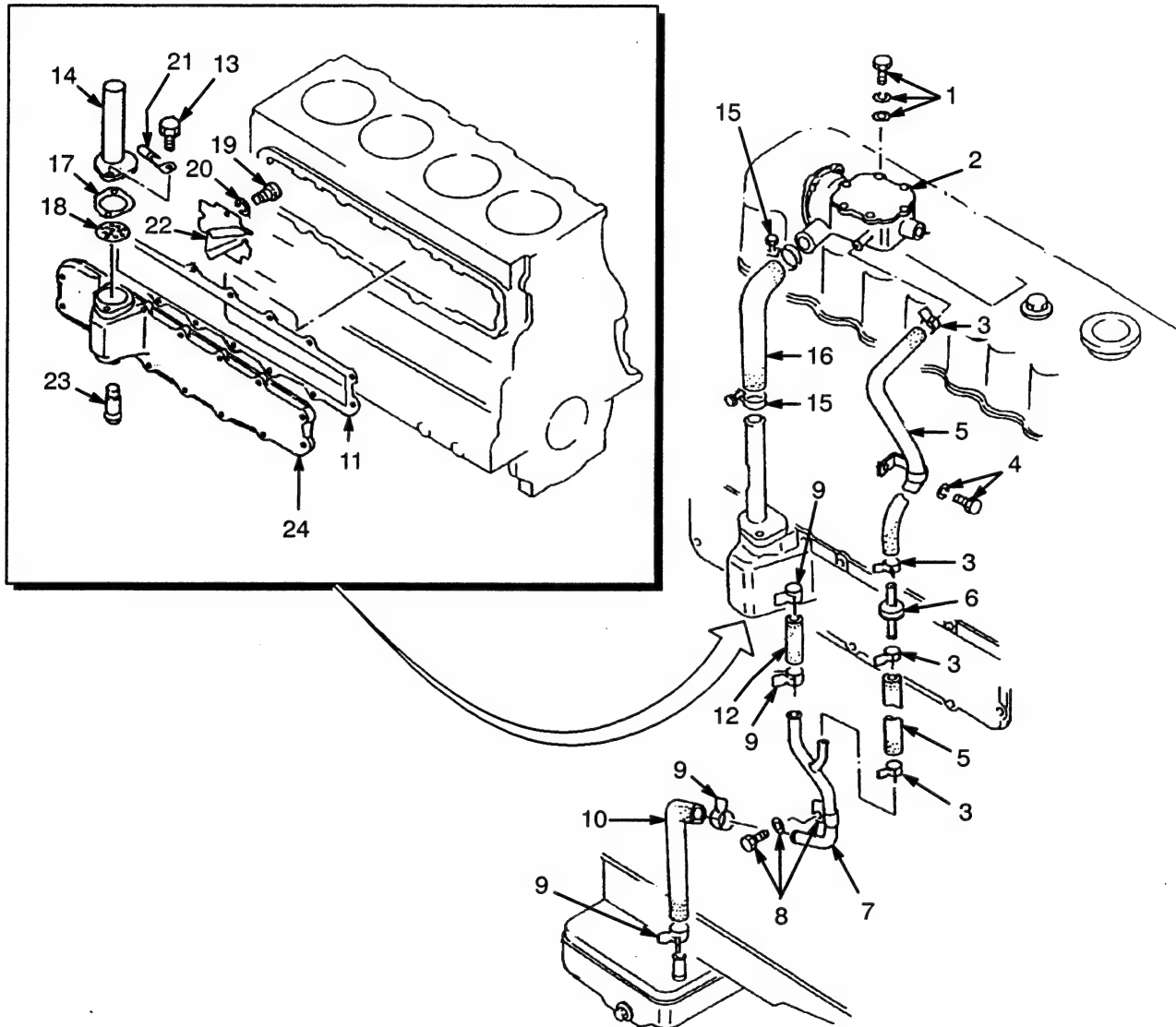
## CYLINDER BLOCK

### DIESEL 2.4L

REF	PART NO.	NAME OF PART	QTY	REF	PART NO.	NAME OF PART	QTY
	1335948	Engine .....	1	31	a	1456589 Liner (1-CX) .....	4
1	a	1360808 Short Block .....	1	31	a	1456590 Liner (2-AX) .....	4
2		324155 Pin .....	1	31	a	1456591 Liner (2-CX) .....	4
3		324144 Plug .....	1	31	a	1456592 Liner (3-AX) .....	4
4		324163 Spacer .....	1	31	a	1456593 Liner (3-CX) .....	4
5	bc	324164 Seal .....	1	31	a	1456594 Liner (4-AX) .....	4
6		324154 Fitting .....	1	31	a	1456595 Liner (4-CX) .....	4
7		323816 Cup .....	2	32	bc	324165 Seal .....	2
8		324278 Bearing .....	1	33		324143 Cam Bearing Kit .....	1
9		324153 Pin .....	2	34	bc	324152 Gasket .....	1
10		14385 Fitting .....	1	35		1361521 Plate .....	1
11		1361520 Water Duct .....	1	36	a	1361525 Pin .....	2
12		1338456 Capscrew .....	5	37		324146 Plug .....	2
13		324161 Pin .....	2	38		1361538 Bolt .....	4
14		348427 Plug .....	1	39		324138 Plug .....	2
15		1338780 Capscrew .....	16	39	a	323817 Plug .....	2
16	a	324169 Capscrew .....	10	40	b	324412 Gasket .....	1
17		348428 Gasket .....	1	41		324385 Plug .....	1
18	a	323818 Cup .....	1	42		320901 Remover (Liner) .....	1
19	a	324141 Cup .....	2	43		320902 Grip (Liner) .....	1
20	a	323815 Cup .....	3	44		320903 Tool (Liner) .....	1
21		324170 Capscrew .....	3	45		1329367 Switch Assembly .....	1
22		324173 Capscrew .....	1	45		340868 Oil Switch .....	1
23	a	..... Cup .....	1	45		1329369 Adapter .....	1
24	a	324140 Cup .....	1	46		1361535 Pipe .....	1
25		324156 Cover .....	1	47		1361536 Valve .....	1
26	bc	324157 Packing Seal .....	1	48		1361537 Bolt .....	2
27		324352 Bolt .....	1				
28	bc	324353 Gasket .....	2	a	☞ Figure 41 & Figure 42 For Further		
29		324351 Pipe .....	1		Components For Short Block Assembly		
30		1329318 Dowel .....	2	b	Included In Bottom Gasket Kit 346530		
31	a	1456588 Liner (1-AX) .....	4	c	Included In Seal Kit 1457015		



## EMISSION CONTROL (Figure 38) DIESEL

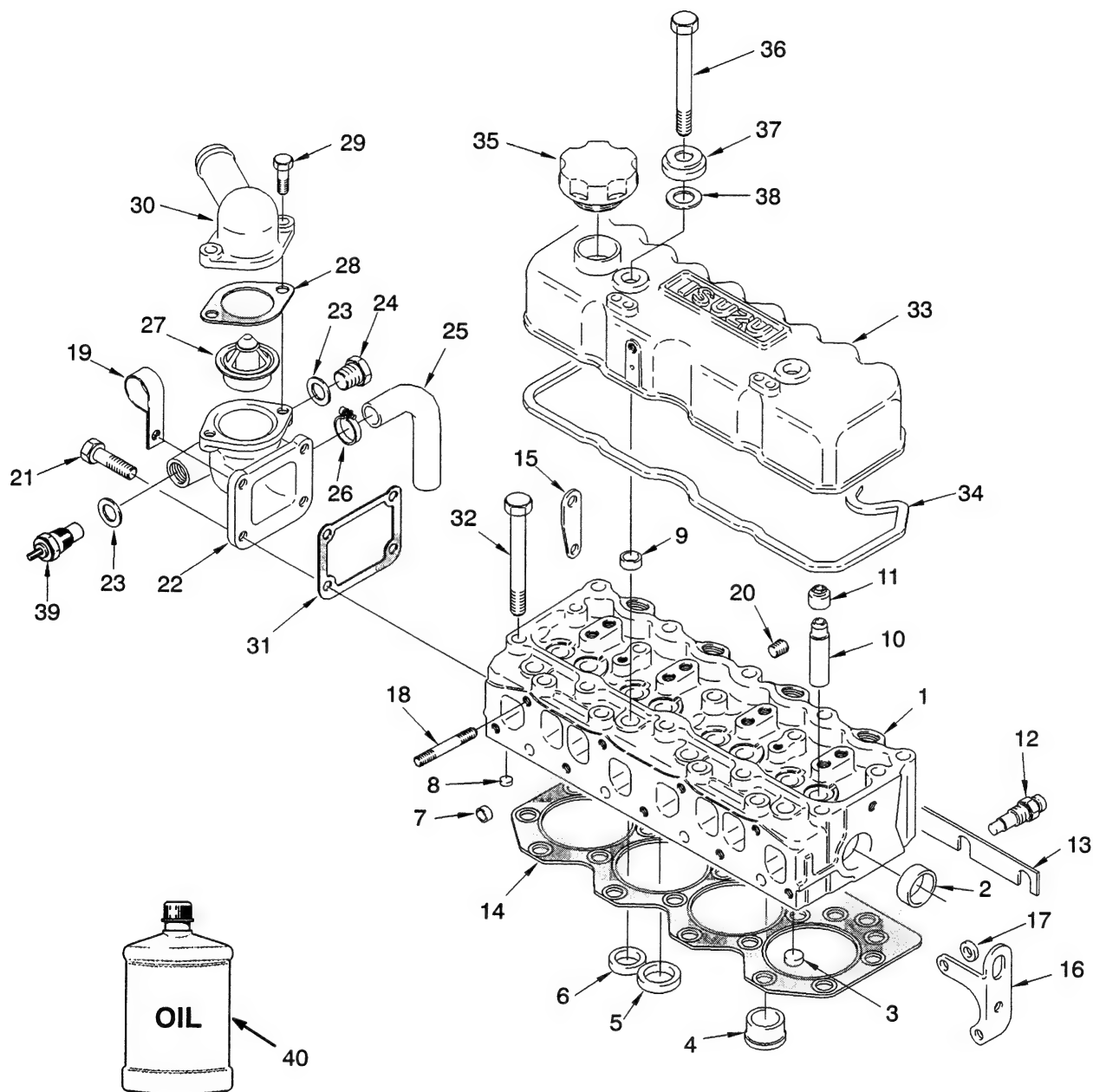


**EMISSION CONTROL**  
**DIESEL**

REF	PART NO.	NAME OF PART	QTY	REF	PART NO.	NAME OF PART	QTY
1	382509	Bolt .....	2	12	382494	Hose .....	1
1	292680	Washer .....	2	13	1361524	Bolt .....	2
1	382511	Washer .....	2	14	382493	Breather Pipe .....	1
2	382503	PVC Valve .....	1	15	382505	Clip .....	2
3	382502	Clip .....	4	16	382504	Hose .....	1
4	1361526	Bolt .....	1	17	1361522	Gasket .....	1
4	292681	Washer .....	1	18	382487	Baffle .....	1
5	1305789	Hose .....	2	19	1361523	Screw .....	2
6	382499	Check Valve .....	1	20	292679	Washer .....	2
7	382495	Connector .....	1	21	382488	Clip .....	1
8	324262	Bolt .....	1	22	382486	Baffle .....	1
8	292682	Washer .....	1	23	382491	Nipple .....	1
8	382508	Clip .....	1	24	388291	Cover .....	1
9	382498	Clip .....	4				
10	382497	Hose .....	1				
11	<sup>a</sup> 348442	Seal .....	1	<sup>a</sup>	Included In Seal Kit 1457015		

## CYLINDER HEAD (Figure 39)

DIESEL 2.4L

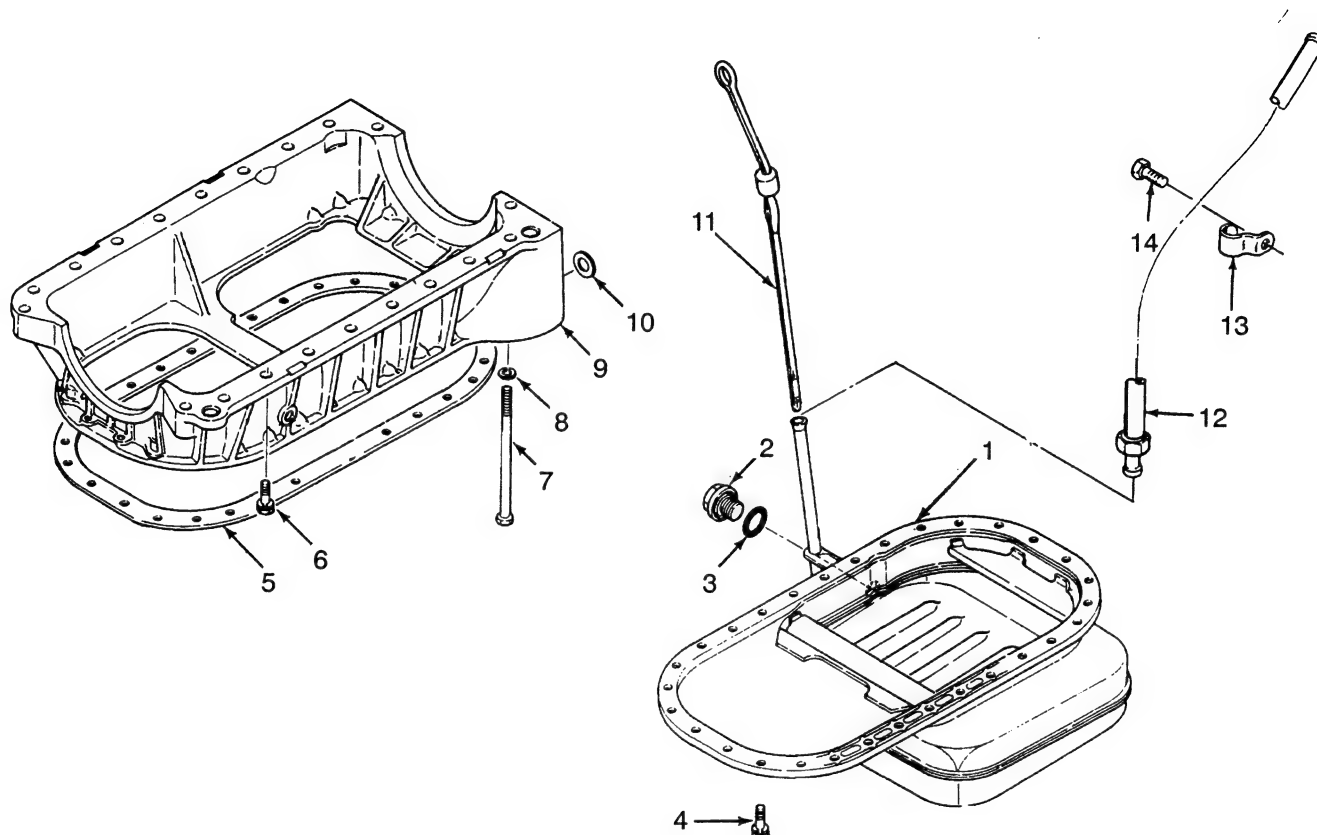


**CYLINDER HEAD**  
**DIESEL 2.4L**

REF	PART NO.	NAME OF PART	QTY	REF	PART NO.	NAME OF PART	QTY
1	323814	Cylinder Head .....	1	22	342741	Housing .....	1
2	323815	Cup .....	1	23	324375	Gasket .....	2
3	323816	Cup .....	4	24	324374	Plug .....	1
4	323824	Plug .....	4	25	373660	Hose .....	1
5	323820	Inlet valve Insert .....	4	26	130845	Clamp .....	2
6	323821	Exhaust valve Insert .....	4	27	324370	Thermostat (170° F) .....	1
7	323818	Cup .....	4	28	1334272	Gasket .....	1
8	323819	Plug .....	4	29	324373	Bolt .....	2
9	323817	Plug .....	5	30	324369	Outlet .....	1
10	323822	Valve Guide .....	8	31 <sup>a</sup>	1391232	Gasket .....	1
11 <sup>a</sup>	323823	Seal-Valve Stem Oil .....	8	32	1334663	Bolt .....	19
12	1360812	Glow Plug .....	4	33	1361509	Cover .....	1
13	324603	Connector .....	1	34 <sup>a</sup>	324133	Gasket .....	1
14	1361508	Gasket .....	1	35	354789	Cap .....	1
15	324435	Hanger (Front) .....	1	36	324166	Capscrew .....	2
16	324436	Hanger (Rear) .....	1	37	324135	Washer .....	2
17	324437	Spacer .....	2	38 <sup>a</sup>	324134	Gasket .....	2
18	324125	Stud (35 mm) .....	3	39	1369439	Temperature Switch .....	1
18	324126	Stud (40 mm) .....	3	40	3021238	Engine Oil (Bulk) .....	AR
18	324127	Stud (45 mm) .....	1	40	3021239	Engine Oil (55 Gallon) .....	AR
19	324382	Clamp .....	1	40	3021240	Engine Oil (12 Quart Case) ....	AR
20	324167	Plug .....	1				
21	324378	Bolt .....	4	<sup>a</sup>	Included In Seal Kit 1457015		

## CRANKCASE AND OIL PAN (Figure 40)

DIESEL 2.4L



REF	PART NO.	NAME OF PART	QTY
1	1361529	Oil Pan .....	1
2	324228	Plug .....	1
3 <sup>a</sup>	1329327	O-Ring .....	1
4	324246	Bolt .....	30
4	1329328	Bolt .....	2
5 <sup>ab</sup>	324245	Gasket .....	1
6	1369443	Bolt .....	2
6	1338456	Bolt .....	14
6	1334675	Bolt .....	2
7	324248	Bolt .....	2
8	292681	Lockwasher .....	2
9	324230	Crankcase .....	1
10	324233	Shim (0.30 mm) .....	AR
10	324234	Shim (0.35 mm) .....	AR
10	324235	Shim (0.40 mm) .....	AR
10	324236	Shim (0.45 mm) .....	AR

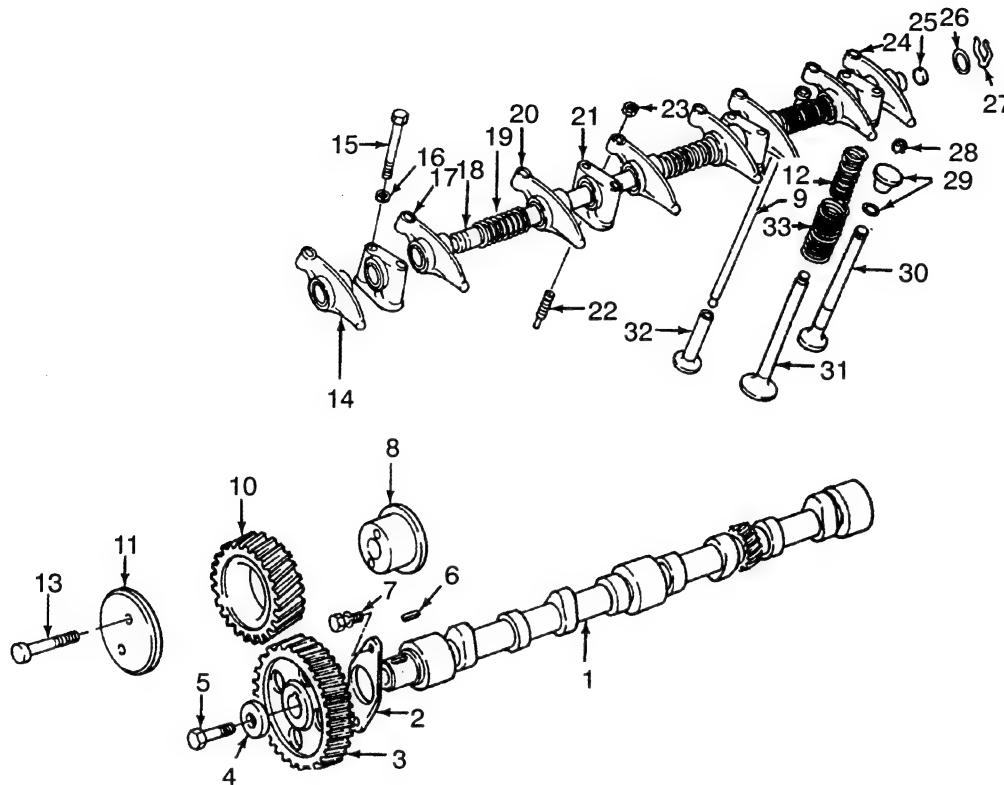
REF	PART NO.	NAME OF PART	QTY
10	324237	Shim (0.50 mm) .....	AR
10	324238	Shim (0.55 mm) .....	AR
10	324239	Shim (0.60 mm) .....	AR
10	324240	Shim (0.65 mm) .....	AR
10	324241	Shim (0.70 mm) .....	AR
10	324242	Shim (0.75 mm) .....	AR
10	324243	Shim (0.80 mm) .....	AR
10	324244	Shim (0.90 mm) .....	AR
10	348436	Shim (0.85 mm) .....	AR
11	348450	Dipstick .....	1
12	348451	Tube .....	1
13	348452	Clip .....	1
14	348453	Bolt .....	1

<sup>a</sup> Included In Bottom Gasket Kit 346530

<sup>b</sup> Included In Seal Kit 1457015

## CAMSHAFT AND VALVES (Figure 41)

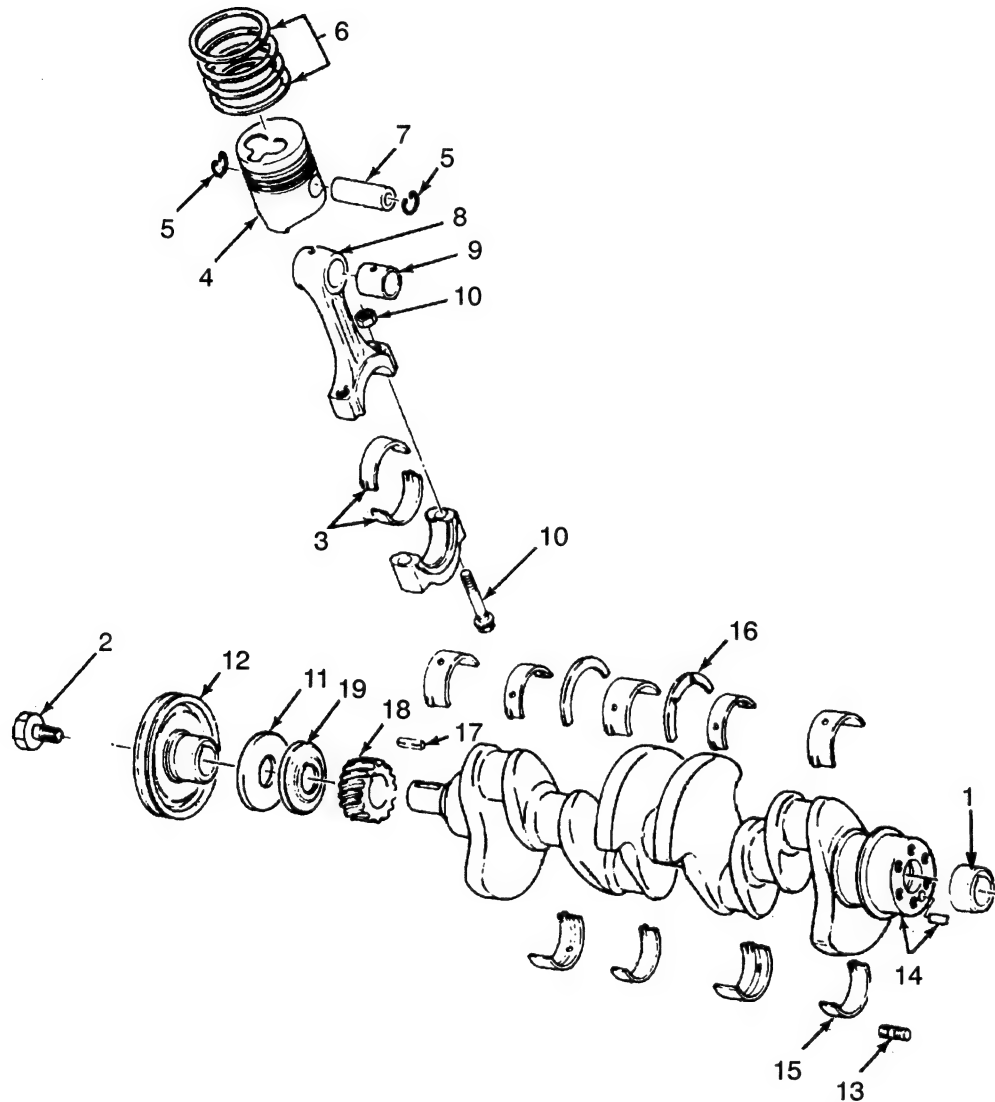
### DIESEL 2.4L



REF	PART NO.	NAME OF PART	QTY	REF	PART NO.	NAME OF PART	QTY
1	1352015	Camshaft .....	1	19	324318	Spring .....	3
2	1352016	Thrust Plate .....	1	20	324311	Rocker Arm .....	3
3	324291	Gear .....	1	21	324317	Bracket .....	4
4	324294	Washer .....	1	22	388280	Screw .....	8
5	324293	Bolt .....	1	23	324314	Nut .....	8
6	324292	Key .....	1	24	324310	Rocker Arm .....	1
7	324296	Bolt .....	2	25	324316	Plug .....	2
8	324297	Shaft .....	1	26	324321	Washer .....	2
9	324308	Push Rod .....	8	27	324319	Snap Ring .....	2
10	1361534	Gear (With Bushing) .....	1	28	324306	Keeper Valve .....	16
11	324299	Plate .....	1	29 <sup>a</sup>	1369039	Seat .....	8
12	324304	Spring (Inner) .....	8	29	324305	Seal Ring .....	1
13	373663	Capscrew .....	2	30	324302	Exhaust Valve .....	4
14	324309	Rocker Arm .....	1	31	324301	Inlet Valve .....	4
15	292509	Capscrew .....	8	32	324307	Tappet .....	8
16	324259	Washer .....	8	33	324303	Spring (Outer) .....	8
17	324312	Rocker Arm .....	3				
18	348462	Rocker Shaft .....	1	<sup>a</sup>	Included In Seal Kit 1457015		

## CRANKSHAFT AND PISTON (Figure 42)

### DIESEL 2.4L

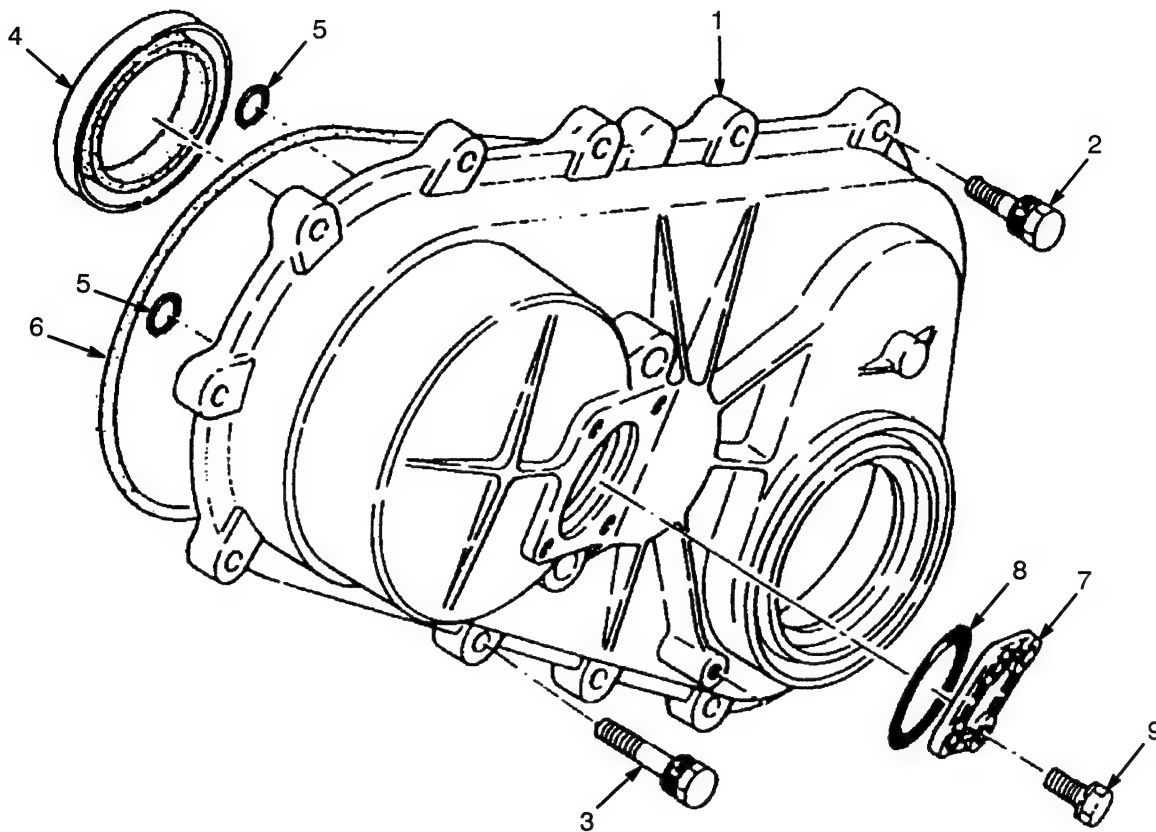


**CRANKSHAFT AND PISTON**  
**DIESEL 2.4L**

REF	PART NO.	NAME OF PART	QTY	REF	PART NO.	NAME OF PART	QTY
1	324278	Bearing .....	1	12	1361532	Pulley .....	1
2	1361533	Bolt .....	1	13	324222	Stud .....	2
3 <b>a</b>	362120	Rod Bearing (Standard) .....	4	14 <b>a</b>	362450	Crankshaft .....	1
3	362121	Rod Bearing (0.25 mm) .....	4	14 <b>a</b>	324277	Pin .....	1
3	362122	Rod Bearing (0.50 mm) .....	4	15 <b>a</b>	324264	Main Bearing (Standard) .....	1
4 <b>b</b>	1456565	Piston (Standard) .....	4	15	324265	Main Bearing (0.25 mm) .....	1
4 <b>c</b>	1456566	Piston (Standard) .....	4	15	324266	Main Bearing (0.50 mm) .....	1
5 <b>a</b>	324271	Snap Ring .....	8	16 <b>a</b>	1330003	Bearing .....	2
6 <b>a</b>	1360802	Ring Set (Standard) .....	4	17 <b>a</b>	348437	Tapered Key .....	1
7 <b>a</b>	1361531	Pin .....	4	18	324284	Gear .....	1
8 <b>a</b>	348454	Connector Rod .....	4	19	324285	Oil Slinger .....	1
9 <b>a</b>	1360804	Bushing .....	1				
10 <b>a</b>	1360805	Bolt .....	2	<b>a</b>	Included In Short Block 1360808		
10 <b>a</b>	1360806	Nut .....	2	<b>b</b>	With 'A' Or 'B' Stamp		
11	324288	Dust Slinger .....	1	<b>c</b>	With 'C' Or 'D' Stamp		



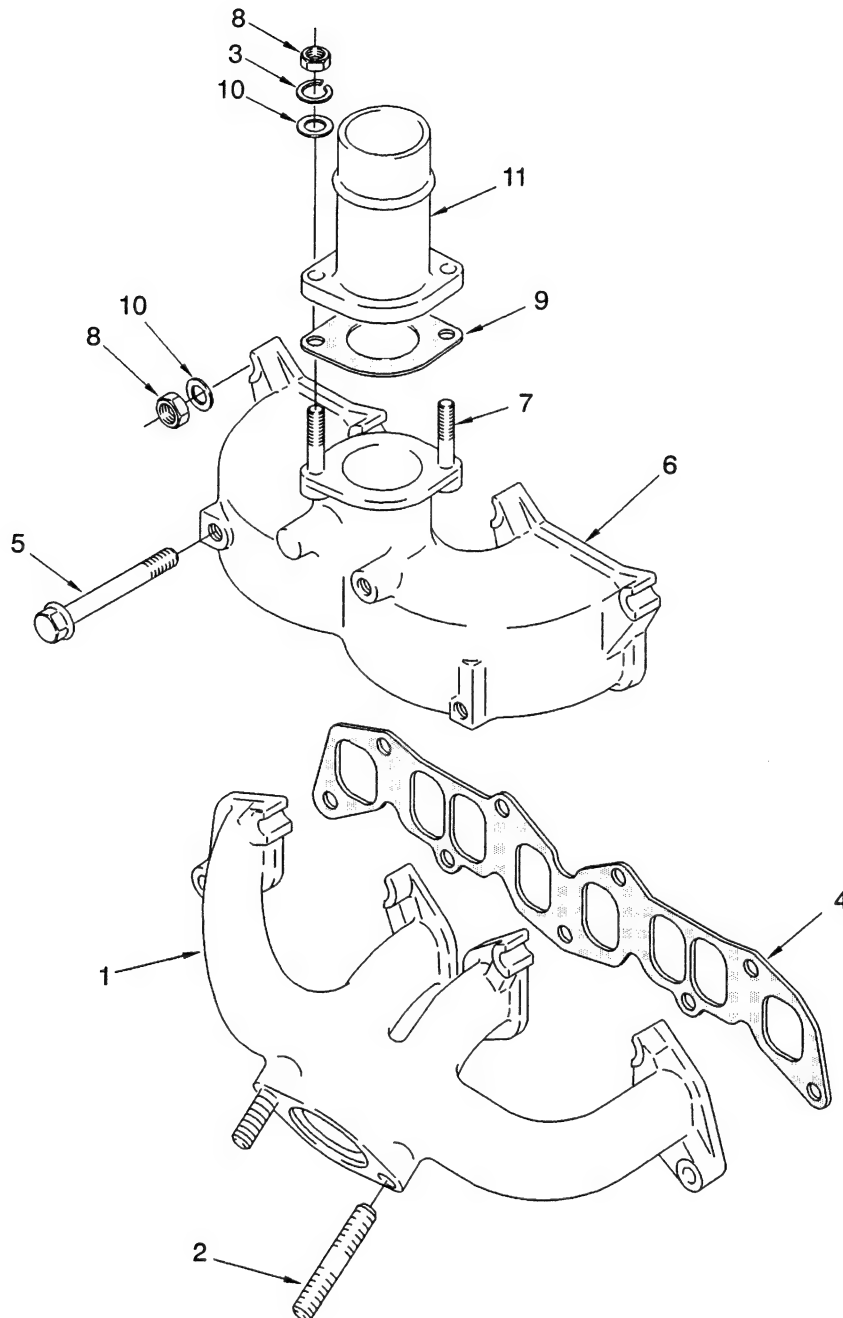
## TIMING GEAR (Figure 43) DIESEL 2.4L



REF	PART NO.	NAME OF PART	QTY
1	1361527	Case .....	1
2	1337694	Bolt (45 mm) .....	7
3	1337696	Bolt (30 mm) .....	2
4 <b>ab</b>	1374645	Oil Seal .....	1
5 <b>b</b>	1363006	Gasket .....	2
6 <b>b</b>	1361528	Gasket .....	1

REF	PART NO.	NAME OF PART	QTY
7	1363003	Cover .....	1
8 <b>b</b>	1363004	Gasket .....	1
9	1361524	Bolt .....	4
<b>a</b> Included In Bottom Gasket Kit 346530			
<b>b</b> Included In Seal Kit 1457015			

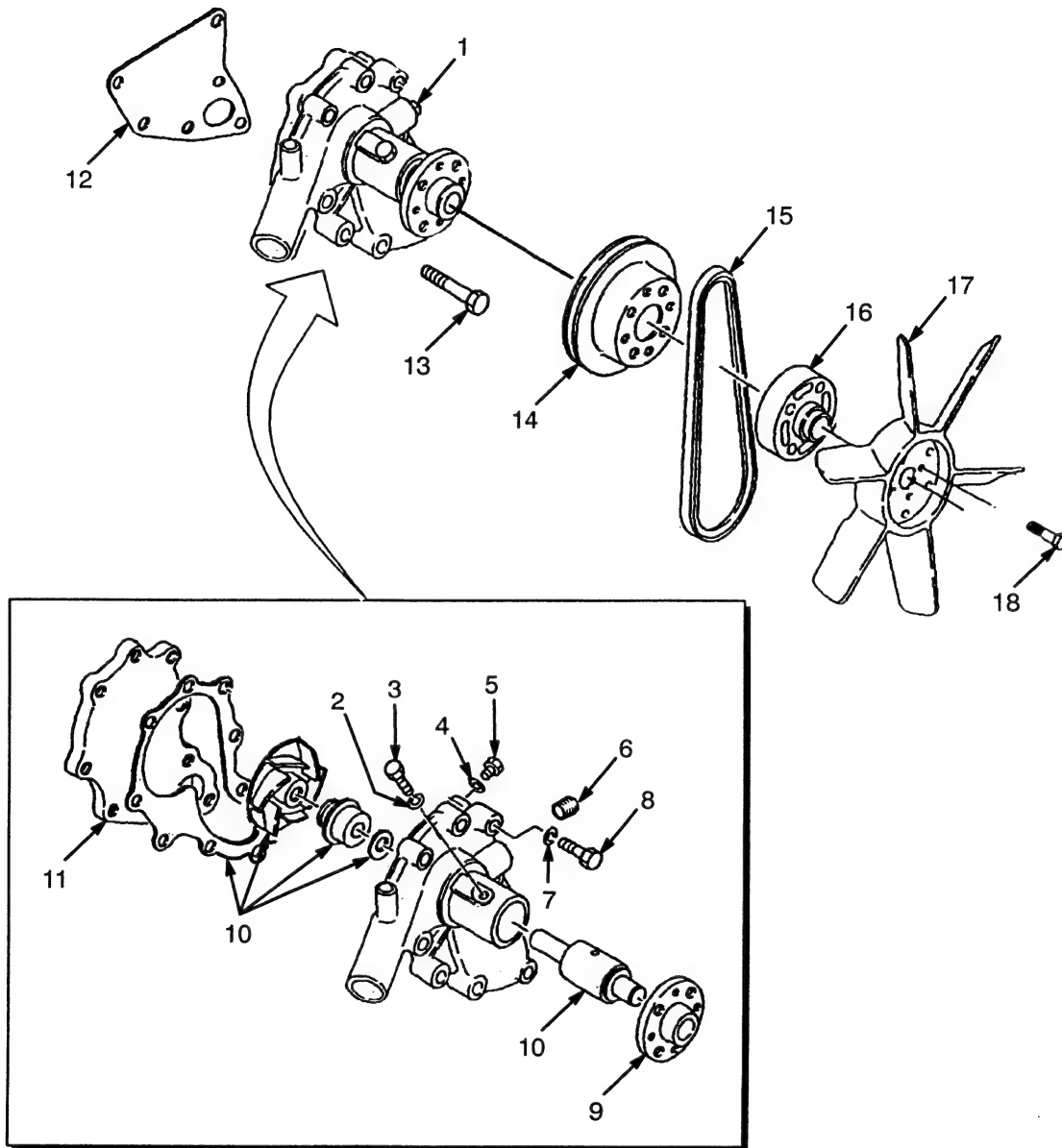
**MANIFOLD (Figure 44)**  
**DIESEL 2.4L**



REF	PART NO.	NAME OF PART	QTY	REF	PART NO.	NAME OF PART	QTY
1	324387	Exhaust Manifold .....	1	8	239503	Nut .....	6
2	324388	Stud .....	2	9 <sup>a</sup>	324397	Gasket .....	2
3	292681	Lockwasher .....	2	10	388293	Washer .....	6
4	1361541	Gasket .....	1	11	1361542	Pipe .....	1
5	1369443	Bolt (100 mm) .....	2				
6	373661	Inlet Manifold .....	1				
7	1329344	Stud .....	2				

<sup>a</sup> Included In Seal Kit 1457015

## WATER PUMP (Figure 45) DIESEL 2.4L



**WATER PUMP  
DIESEL 2.4L**

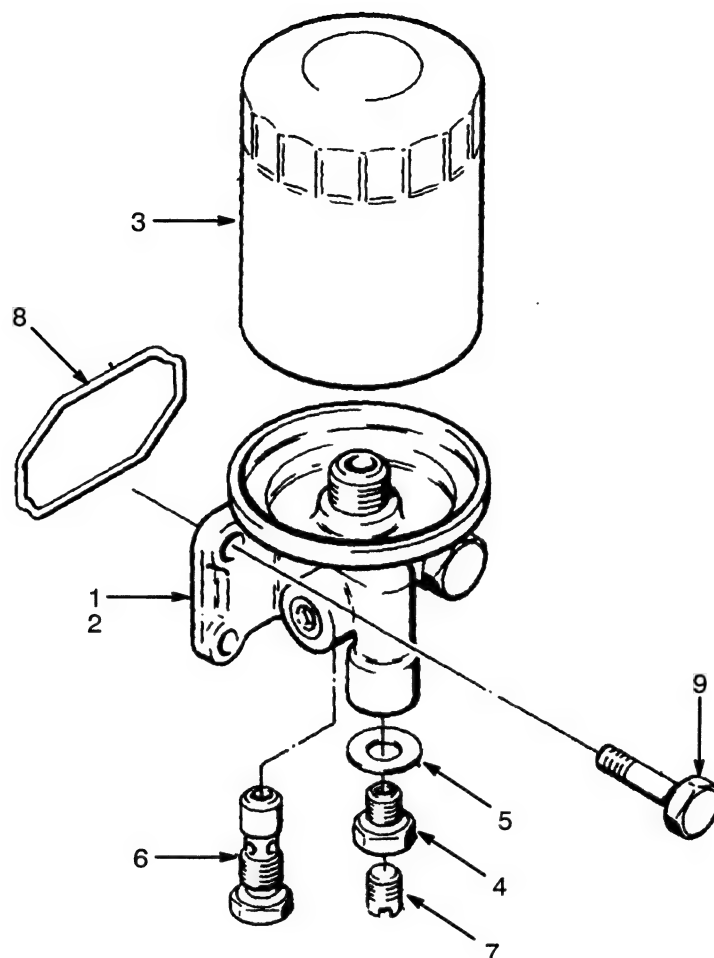
**KEY:**

**A: Water Pump 1375989 (Optional)**

**B: Water Pump 1309829**

REF	PART NO.	NAME OF PART	QTY		REF	PART NO.	NAME OF PART	QTY	
			A	B				A	B
1	1375989	Water Pump .....	1	..	10	<b>b</b> .....	Bearing Thrower .....	..	1
1	<b>a</b> 1309829	Water Pump (Optional) .....	..	1	11	1330979	Cover .....	..	1
2	292681	Lockwasher .....	..	1	12	<b>bc</b> 324361	Gasket .....	1	1
3	324642	Setscrew .....	..	1	13	324362	Capscrew (60 mm) .....	1	1
4	324648	Gasket .....	..	1	13	367339	Capscrew (65 mm) .....	1	1
5	324647	Bolt .....	..	1	14	1367649	Pulley .....	1	1
6	324167	Plug .....	..	1	15	1361139	Belt .....	1	1
7	292681	Lockwasher .....	..	3	16	324366	Spacer .....	1	1
8	324646	Bolt .....	..	3	17	1338472	Fan .....	1	1
9	324644	Mount .....	..	1	18	1338456	Bolt .....	4	4
10	<b>b</b> .....	Bearing Unit .....	..	1					
10	<b>b</b> .....	Impeller .....	..	1	<b>a</b>	Remanufactured Water Pump 3002534 R			
10	<b>b</b> .....	Packing Seal .....	..	1	<b>b</b>	Included In Repair Kit 1329336			
10	<b>b</b> .....	Seal Unit .....	..	1	<b>c</b>	Included In Seal Kit 1457015			

## OIL FILTER (Figure 46) DIESEL 2.4L

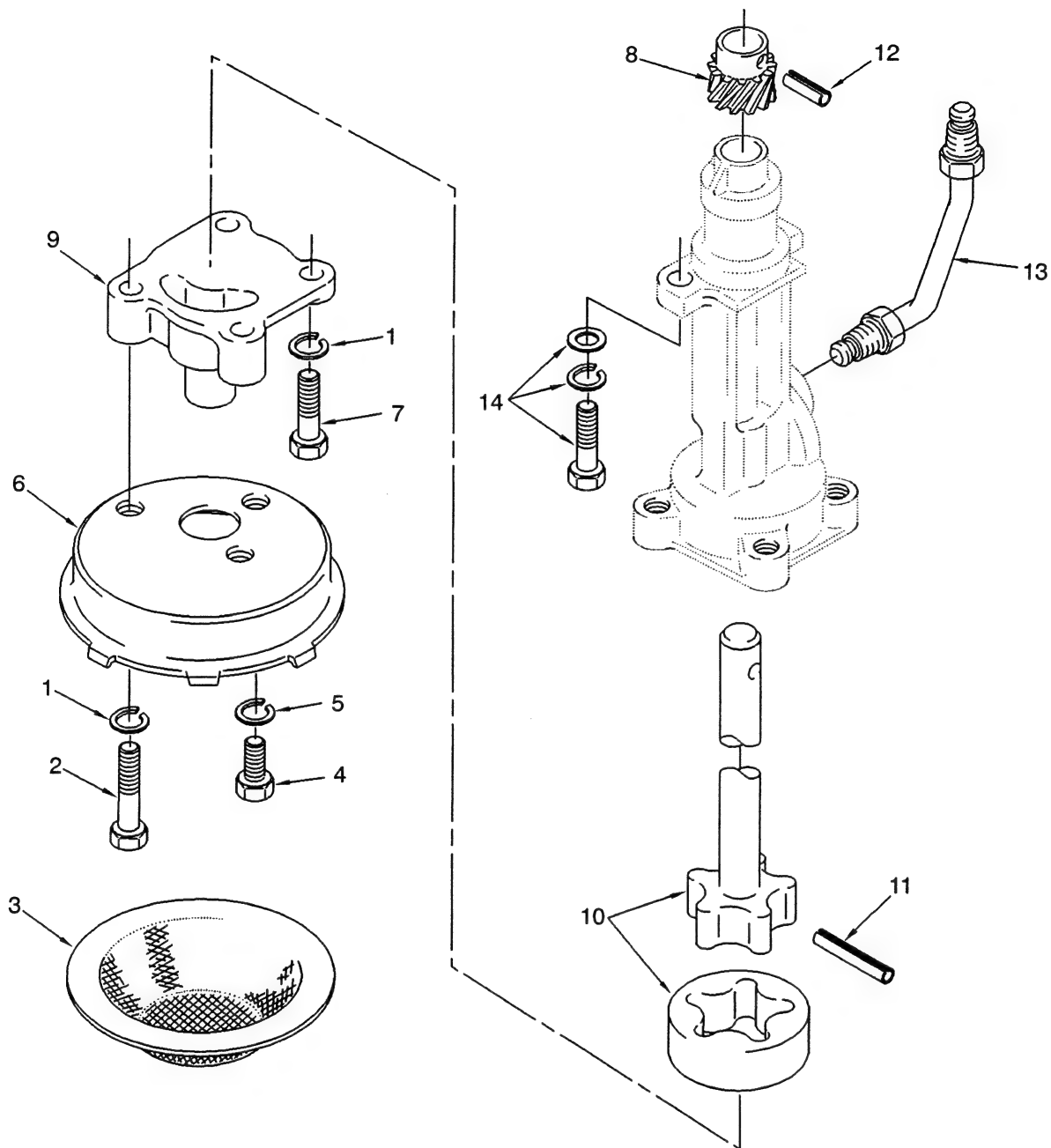


REF	PART NO.	NAME OF PART	QTY
1	374895	Filter .....	1
2	374896	Body .....	1
3	360974	Element .....	1
4	324340	Adapter .....	1
5	374899	Packing .....	1
6	324345	Valve .....	1

REF	PART NO.	NAME OF PART	QTY
7	324342	Plug .....	1
8 <sup>a</sup>	1374932	Packing .....	1
9	388294	Bolt .....	4

<sup>a</sup> Included In Seal Kit 1457015

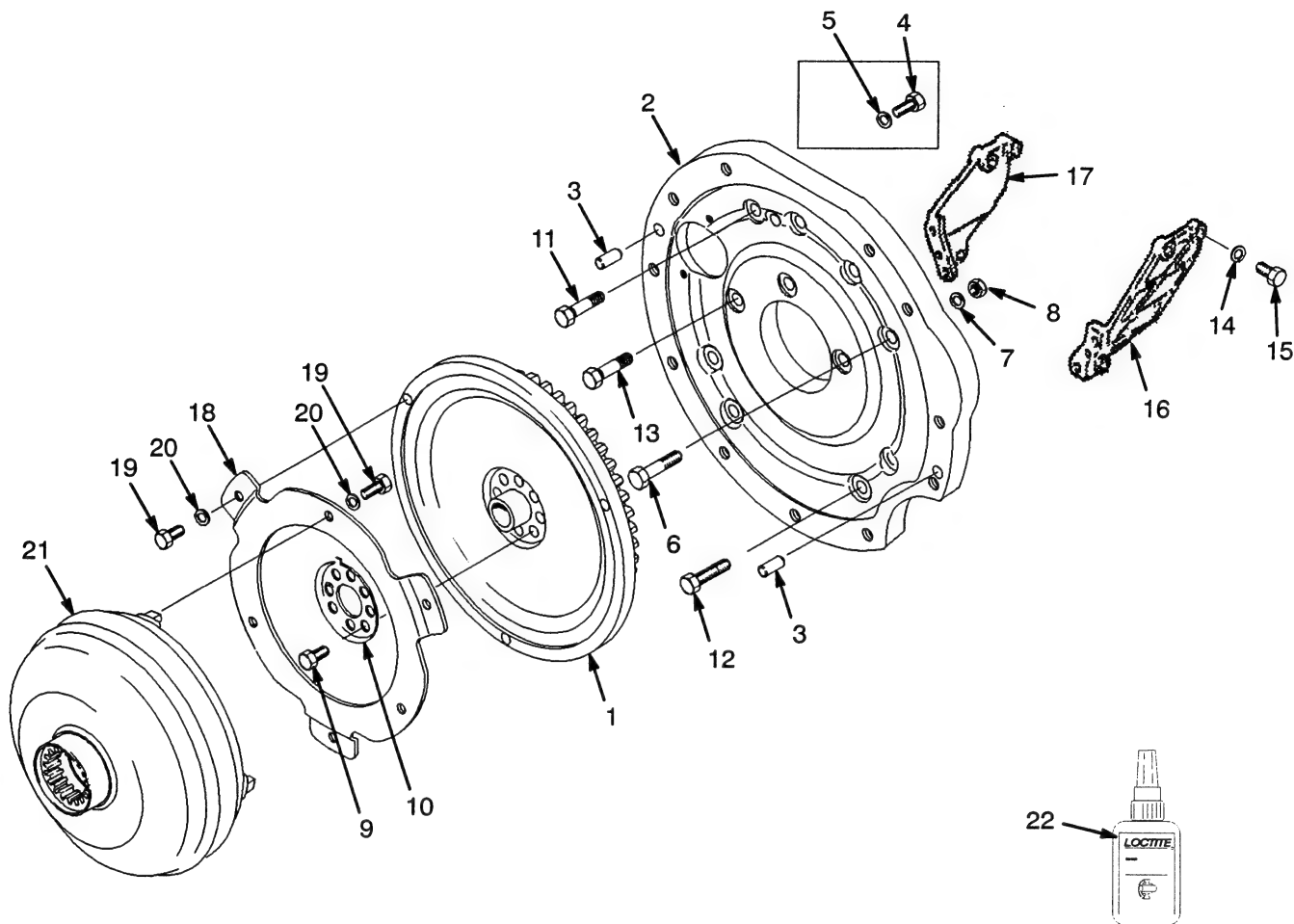
# **OIL PUMP (Figure 47)** **DIESEL 2.4L**



REF	PART NO.	NAME OF PART	QTY
	1329314	Oil Pump .....	1
1	292681	Lockwasher .....	4
2	388278	Bolt .....	2
3	324260	Screen .....	1
4	324262	Bolt .....	1
5	292681	Lockwasher .....	1
6	324261	Case .....	1
7	287805	Capscrew .....	2
8	324256	Drive Pinion .....	1

REF	PART NO.	NAME OF PART	QTY
9	324257	Cover .....	1
10	388277	Rotor Assembly .....	1
11	324255	Pin .....	1
12	324254	Pin .....	1
13	324350	Pipe .....	1
14	324263	Bolt .....	2
14	324259	Washer .....	2
14	292681	Lockwasher .....	2

## FLYWHEEL (Figure 48) DIESEL 2.4L, 2.8L, AND 3.1L



### KEY:

A: 2.4L

B: 2.8L & 3.1L

REF	PART NO.	NAME OF PART	QTY	
			A	B
1	1386791	Flywheel .....	1	..
1	1361111	Flywheel .....	..	1
1	1361112	Ring Gear .....	1	1
2	1337138	Housing .....	1	1
3	302385	Pin .....	2	2
4	292528	Capscrew .....	2	2
5	320161	Washer .....	2	2
6	324173	Reamer Bolt .....	1	1
7	292682	Washer .....	2	2
8	303109	Nut .....	1	1
9	1339639	Bolt .....	6	8
10	324282	Washer .....	1	..
10	1329234	Washer .....	..	1

REF	PART NO.	NAME OF PART	QTY	
			A	B
11	1338779	Bolt .....	3	3
12	324225	Bolt .....	2	4
13	324213	Bolt .....	3	3
14	296420	Washer .....	..	4
15	1329258	Capscrew .....	..	4
16	1332637	Stiffener (RH) .....	..	1
17	1332638	Stiffener (LH) .....	..	1
18	1337000	Flexplate .....	1	1
19	15942	Bolt .....	6	6
20	261379	Washer .....	6	6
21	1386795	Torque Converter .....	1	..
21	1343585	Torque Converter (3.58) .....	..	1
22	360387	Adhesive .....	ARAR	

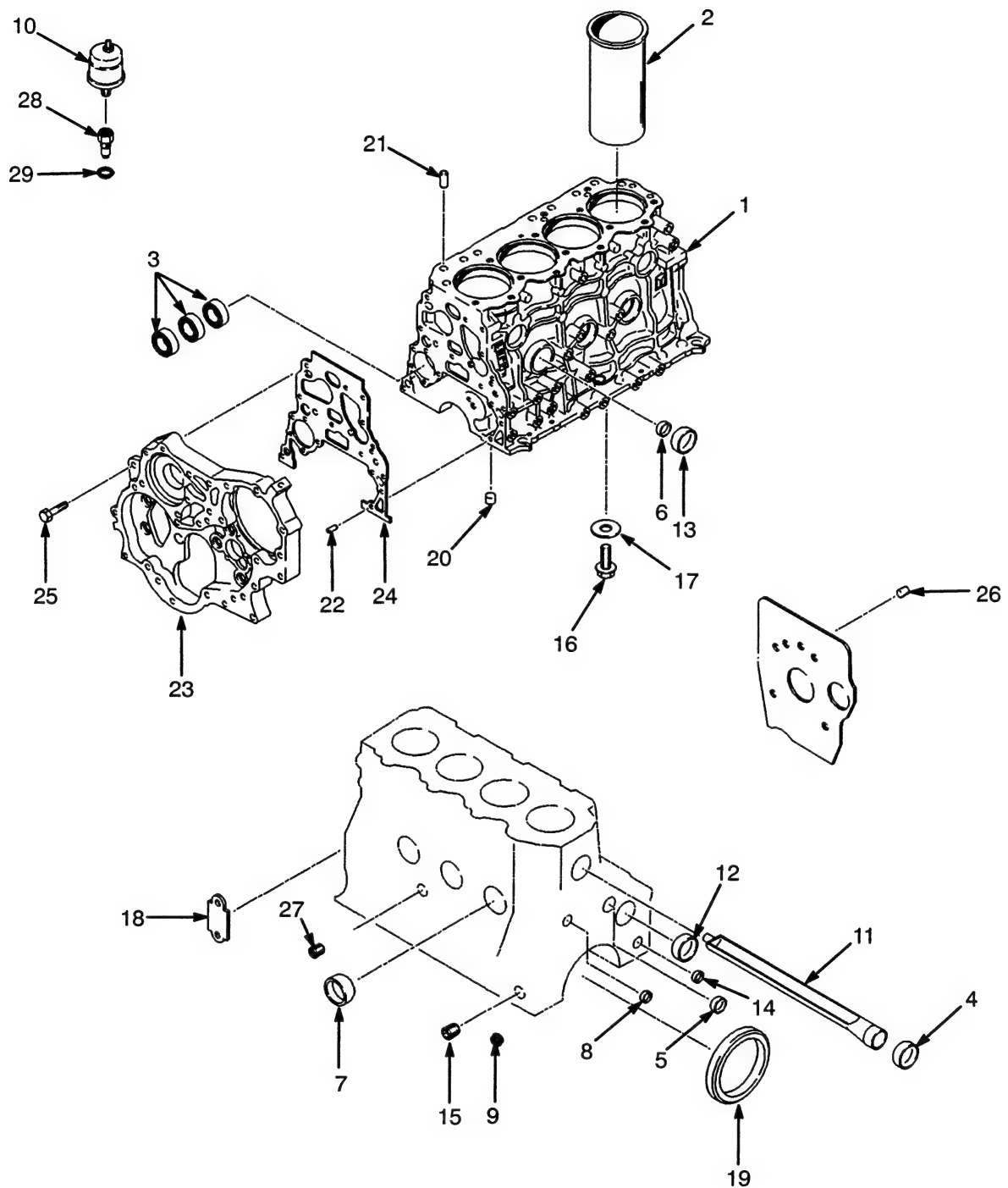
## This image shows a single sheet of white paper with horizontal ruling lines. The lines are evenly spaced and run across the width of the page. There are no margins, text, or other markings on the paper.



## CYLINDER BLOCK (Figure 49)

### DIESEL 2.8L

LAST USED ON S/N D177B-8291



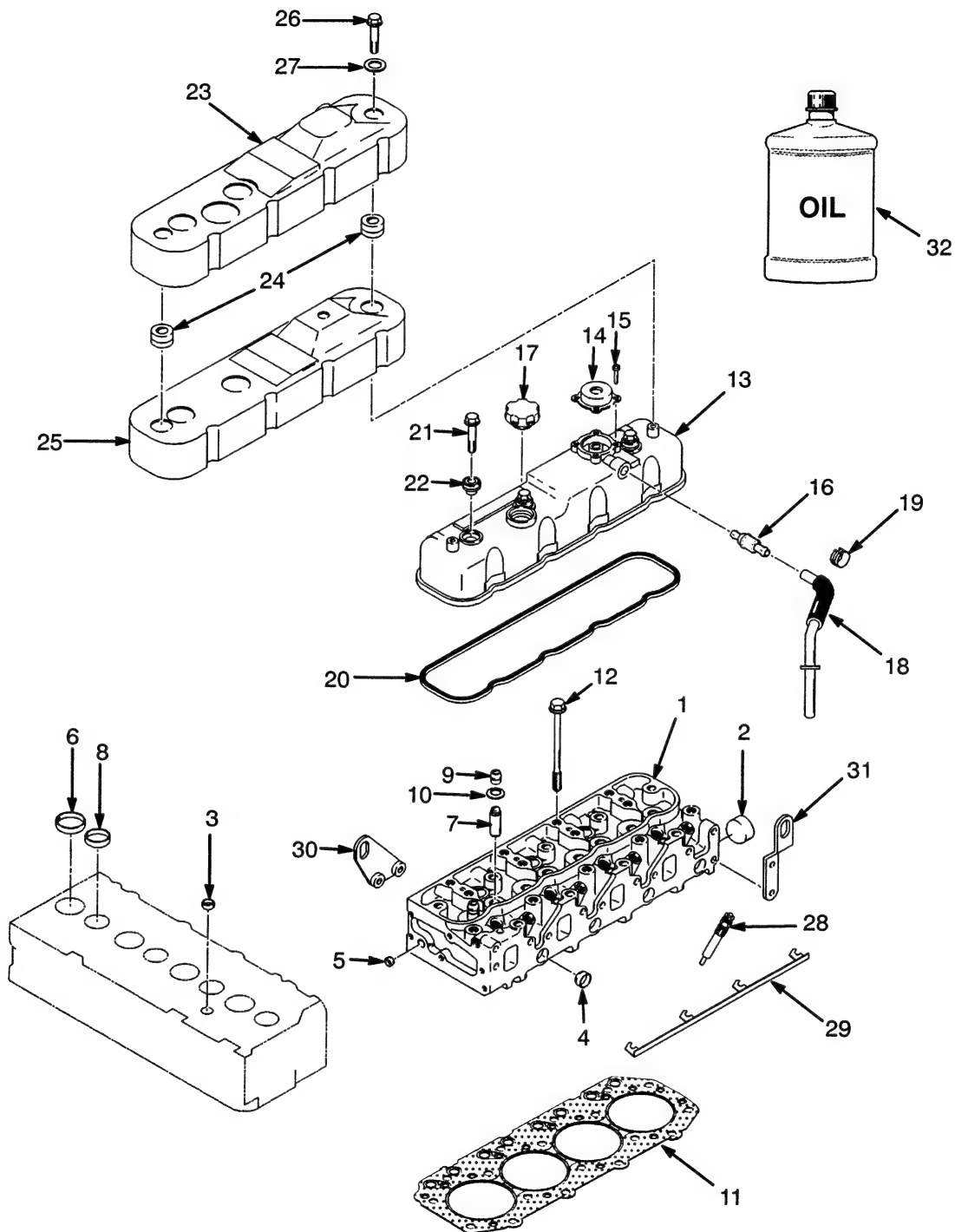
**CYLINDER BLOCK**  
**DIESEL 2.8L**  
**LAST USED ON S/N D177B-8291**

REF	PART NO.	NAME OF PART	QTY	REF	PART NO.	NAME OF PART	QTY
	1332575	Engine .....	1	12	324144	Cup .....	1
1	1360811	Block .....	1	13	324139	Cup .....	3
2	1456569	Cylinder liner (1-AX) .....	4	14	323816	Cup .....	2
2	1456570	Cylinder liner (1-CX) .....	4	15	324146	Plug .....	3
2	1456571	Cylinder liner (2-AX) .....	4	16	324374	Screw .....	1
2	1456572	Cylinder liner (2-CX) .....	4	17	348428	Gasket .....	1
2	1456573	Cylinder liner (3-AX) .....	4	18	1337680	Seal .....	1
2	1456574	Cylinder liner (3-CX) .....	4	19	1337681	Oil Seal .....	1
2	1456575	Cylinder liner (4-AX) .....	4	20	324161	Pin .....	2
2	1456576	Cylinder liner (4-CX) .....	4	21	1329318	Dowel .....	2
3	1337678	Bearing .....	1	22	1337693	Pin .....	2
4	324139	Cup .....	1	23	1374643	Plate (Front) .....	1
5	324140	Cup .....	1	24	1337684	Gasket .....	1
6	323817	Plug .....	3	25	1337685	Bolt .....	7
7	323815	Cup .....	3	26	324155	Pin .....	1
8	323818	Cup .....	1	27	14385	Water Drain Plug .....	1
9	324141	Cup .....	2	28	1338788	Adaptor .....	1
10	340868	Oil Pressure Switch .....	1	29	1338790	O-Ring .....	1
11	1361545	Water Duct .....	1				

## CYLINDER HEAD (Figure 50)

DIESEL 2.8L

LAST USED ON S/N D177B-8291



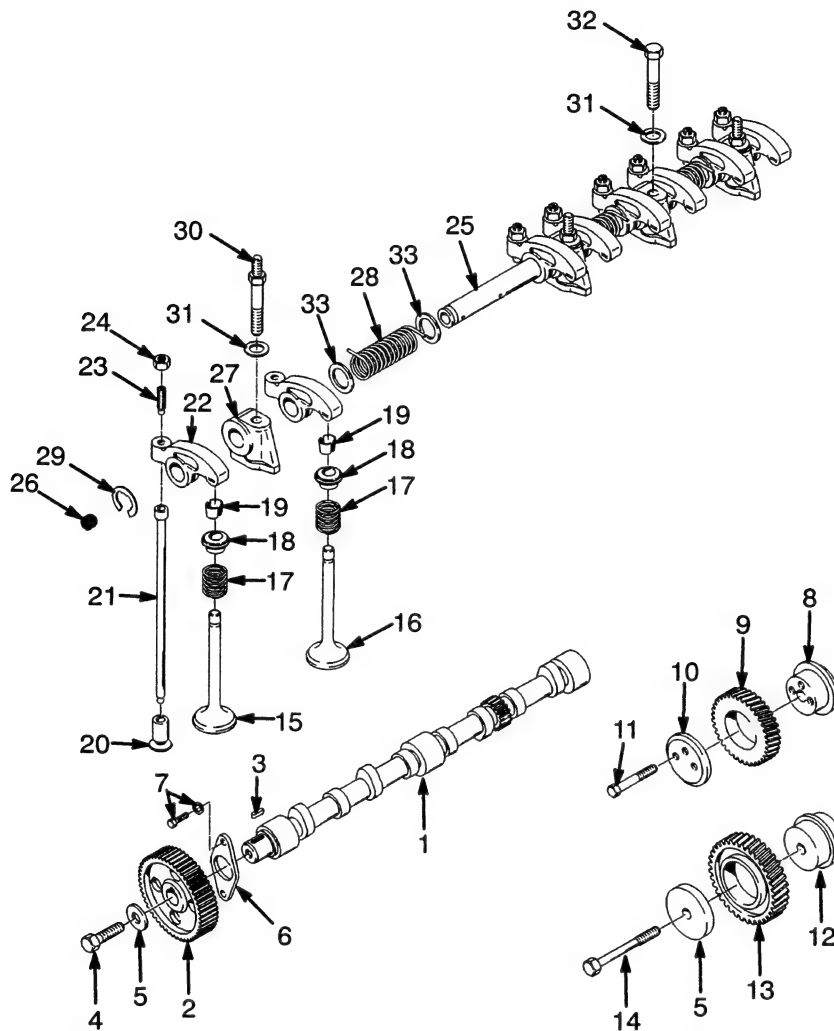
**CYLINDER HEAD**  
**DIESEL 2.8L**  
**LAST USED ON S/N D177B-8291**

REF	PART NO.	NAME OF PART	QTY	REF	PART NO.	NAME OF PART	QTY
1	1334670	Cylinder Head .....	1	18	1334669	Hose .....	1
2	323815	Cup .....	1	19	1334654	Clamp .....	2
3	323816	Cup .....	3	20	1334664	Gasket .....	1
4	1334651	Cup .....	7	21	1360824	Nut .....	3
5	323818	Cup .....	5	22	1334661	Packing .....	3
6	1334655	Inlet Insert .....	4	23	1334658	Cover .....	1
7	323822	Guide .....	8	24	1334667	Grommet .....	2
8	1334656	Exhaust Insert .....	4	25	1334660	Spacer .....	1
9	323823	Seal .....	8	26	1334650	Bolt .....	2
10	1334653	Seat .....	8	27	1334673	Washer .....	2
11	1334668	Gasket .....	1	28	1360816	Glow Plug .....	4
12	1334663	Bolt .....	18	29	1338787	Connector .....	1
13	1360823	Cover .....	1	30	1338776	Hanger (Front) .....	1
14	1334665	Ventillator valve .....	1	31	1338777	Hanger (Rear) .....	1
15	1334672	Screw .....	4	32	3021238	Engine Oil (Bulk) .....	AR
16	1334666	Breather Pipe .....	1	32	3021239	Engine Oil (55 Gallon) .....	AR
17	1334657	Oil Filler Cap .....	1	32	3021240	Engine Oil (12 Quart Case) ....	AR

## CAMSHAFT AND VALVES (Figure 51)

### DIESEL 2.8L

### LAST USED ON S/N D177B-8291



REF	PART NO.	NAME OF PART	QTY
1	1338406	Camshaft .....	1
2	1338407	Gear .....	1
3	324292	Key .....	1
4	1338408	Bolt .....	1
5	324294	Washer .....	2
6	1338409	Thrust Plate .....	1
7	1338410	Bolt .....	2
8	1338411	Shaft .....	1
9	1338412	Gear .....	1
10	1338413	Collar .....	1
11	373663	Bolt .....	2
12	1338415	Shaft .....	1
13	1338416	Gear .....	1
14	1338417	Bolt .....	1
15	1338418	Inlet Valve .....	4
16	1338419	Exhaust Valve .....	4
17	1338420	Spring (Outer) .....	8

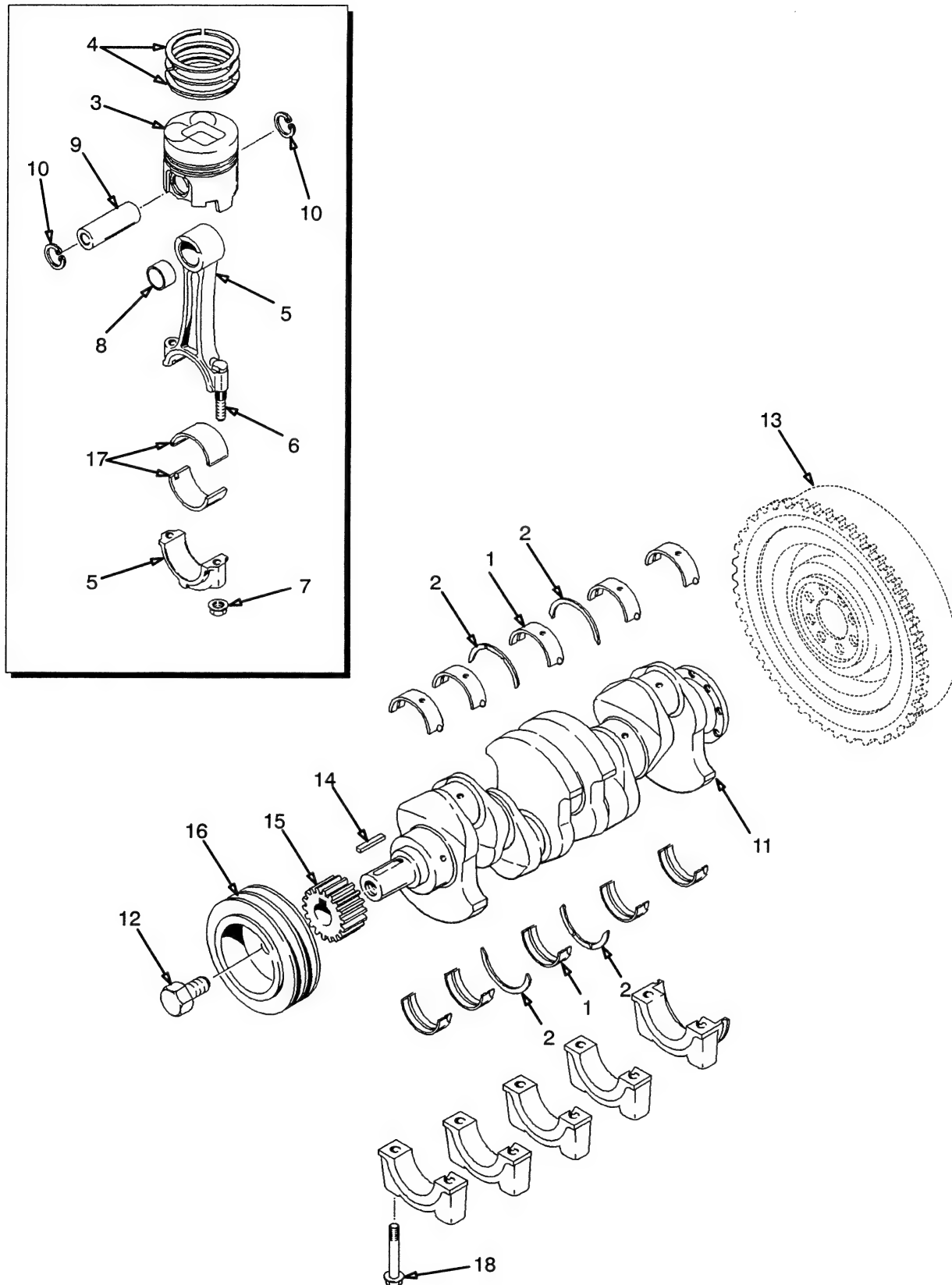
REF	PART NO.	NAME OF PART	QTY
18	1374926	Seat .....	8
19	324306	Collar .....	16
20	1338422	Tappet .....	8
21	1374927	Push Rod .....	8
22	1338424	Rocker Arm .....	8
23	388280	Adjusting Screw .....	8
24	324314	Nut .....	8
25	1338427	Rocker Shaft .....	1
26	324316	End Plug .....	2
27	1338428	Bracket .....	4
28	1338429	Spring .....	3
29	324319	Snap Ring .....	2
30	1338430	Bolt .....	3
31	1338431	Washer .....	4
32	1338432	Bolt .....	1
33	1338433	Washer .....	6

## This image shows a single sheet of white paper with horizontal ruling lines. The lines are evenly spaced and run across the width of the page. There are no margins, text, or other markings on the paper.

## CRANKSHAFT AND PISTON (Figure 52)

DIESEL 2.8L

LAST USED ON S/N D177B-8291



**CRANKSHAFT AND PISTON**  
**DIESEL 2.8L**  
**LAST USED ON S/N D177B-8291**

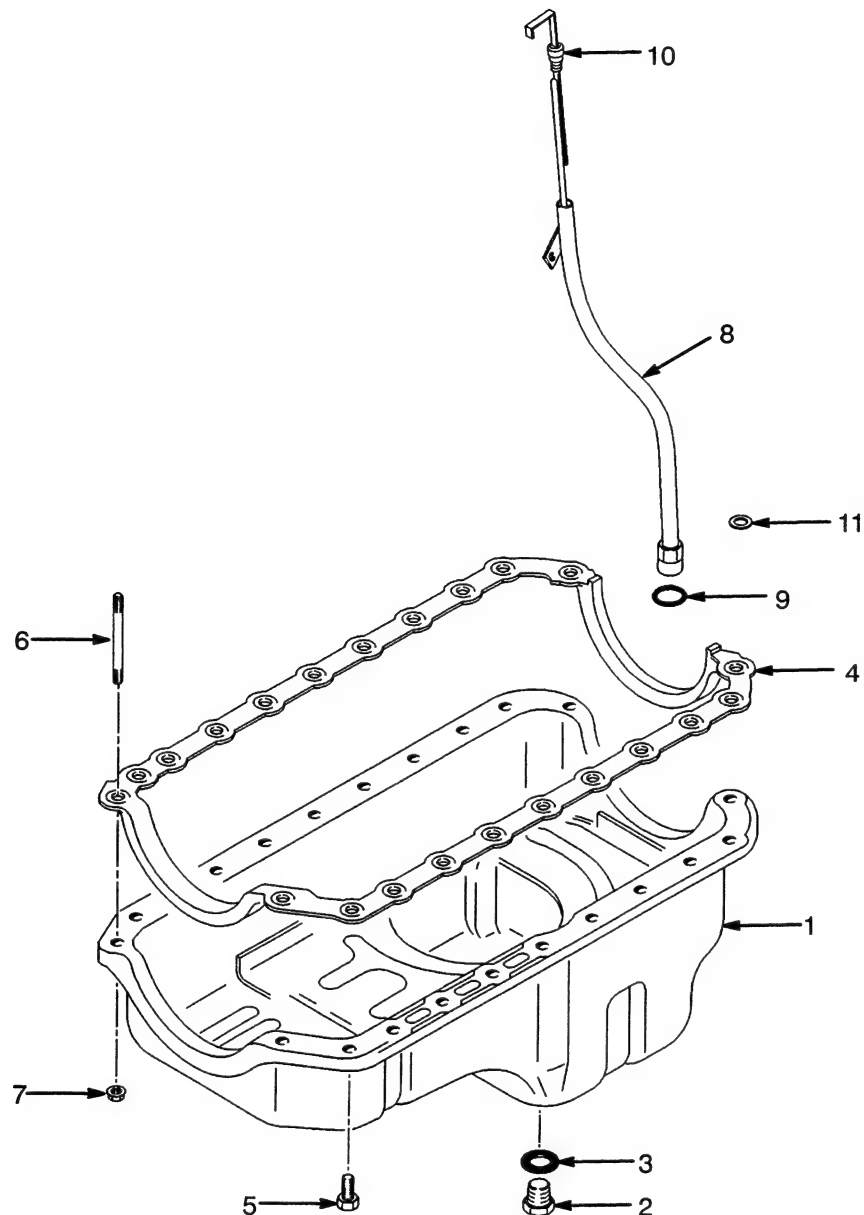
REF	PART NO.	NAME OF PART	QTY	REF	PART NO.	NAME OF PART	QTY
1	1334691	Bearing (Crankhaft) .....	1	12	1338405	Bolt .....	1
2	1334692	Thrust Bearing .....	1	13	.....	Flywheel .....	1
3 <sup>a</sup>	1456567	Piston .....	4			Figure 48	
3 <sup>b</sup>	1456568	Piston .....	4	14	348437	Key .....	1
4	1334694	Piston Ring Set .....	4	15	1338403	Gear .....	1
5	1334695	Connecting Rod .....	4	16	1338404	Pulley .....	1
6	1334696	Bolt .....	2	17	1334697	Bearing (Connecting Rod) .....	4
7	348457	Nut .....	2	18	1337677	Bolt .....	10
8	1369286	Bushing .....	1				
9	1334698	Piston Pin .....	4	<sup>a</sup>	With 'A' Or 'B' Stamp		
10	1334699	Snap Ring .....	8	<sup>b</sup>	With 'C' Or 'D' Stamp		
11	1338400	Crankshaft .....	1				



## CRANKCASE AND OIL PAN (Figure 53)

DIESEL 2.8L

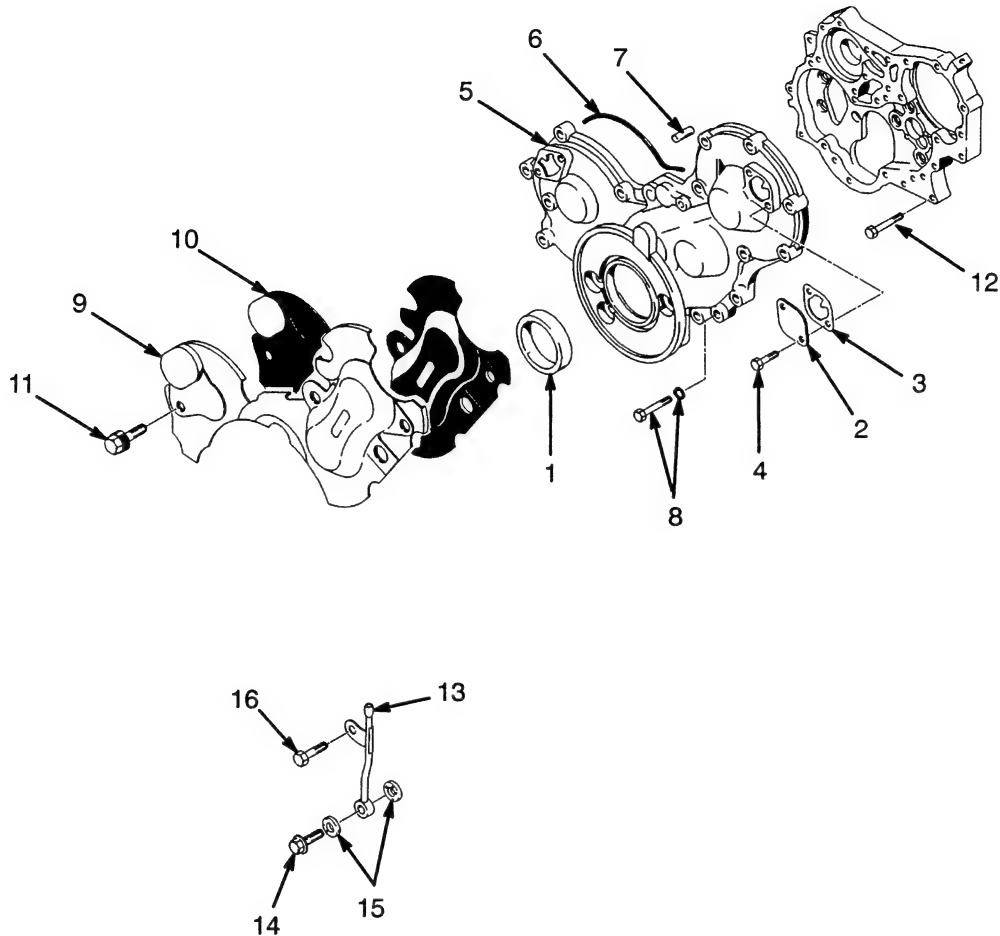
LAST USED ON S/N D177B-8291



REF	PART NO.	NAME OF PART	QTY
1	1334676	Oil Pan .....	1
2	1334679	Drain Plug .....	1
3	1334678	O-Ring .....	1
4	1374652	Gasket .....	1
5	1334680	Bolt .....	12
6	1334681	Stud .....	10

REF	PART NO.	NAME OF PART	QTY
7	1334682	Nut .....	10
8	1374653	Oil Level Tube .....	1
9	1338449	O-Ring .....	1
10	1334685	Oil Level Guage .....	1
11	324434	Flatwasher .....	1

**TIMING GEAR (Figure 54)**  
**DIESEL 2.8L**  
**LAST USED ON S/N D177B-8291**

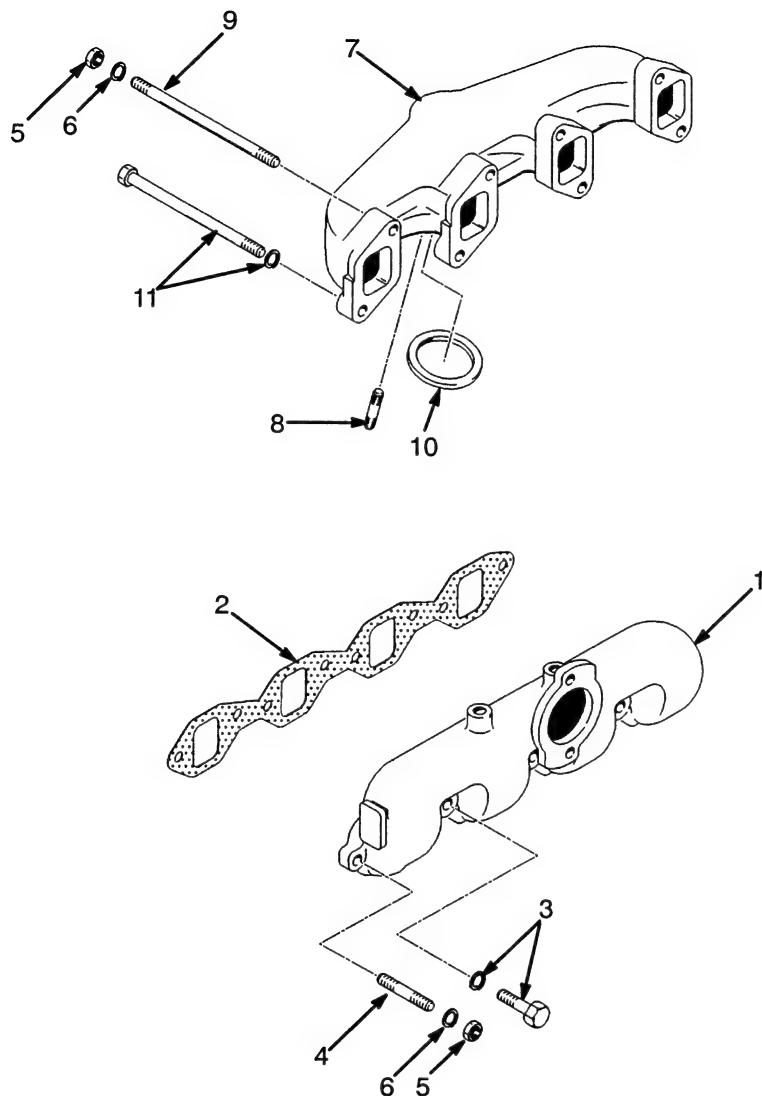


REF	PART NO.	NAME OF PART	QTY	REF	PART NO.	NAME OF PART	QTY
1	1374645	Oil Seal .....	1	9	1337697	Cover .....	1
2	324200	Cover .....	2	10	1337698	Spacer .....	1
3	1337690	Gasket .....	2	11	1337699	Bolt .....	4
4	324504	Bolt .....	4	12	1334675	Bolt .....	3
5	1337691	Cover .....	1	13	1338453	Pipe .....	1
6	1337692	O-Ring .....	1	14	1338454	Bolt .....	1
7	1337693	Pin .....	2	15	324412	Seal .....	1
8	1337694	Bolt .....	8	16	1338456	Bolt .....	1

## MANIFOLD (Figure 55)

### DIESEL 2.8L

### LAST USED ON S/N D177B-8291

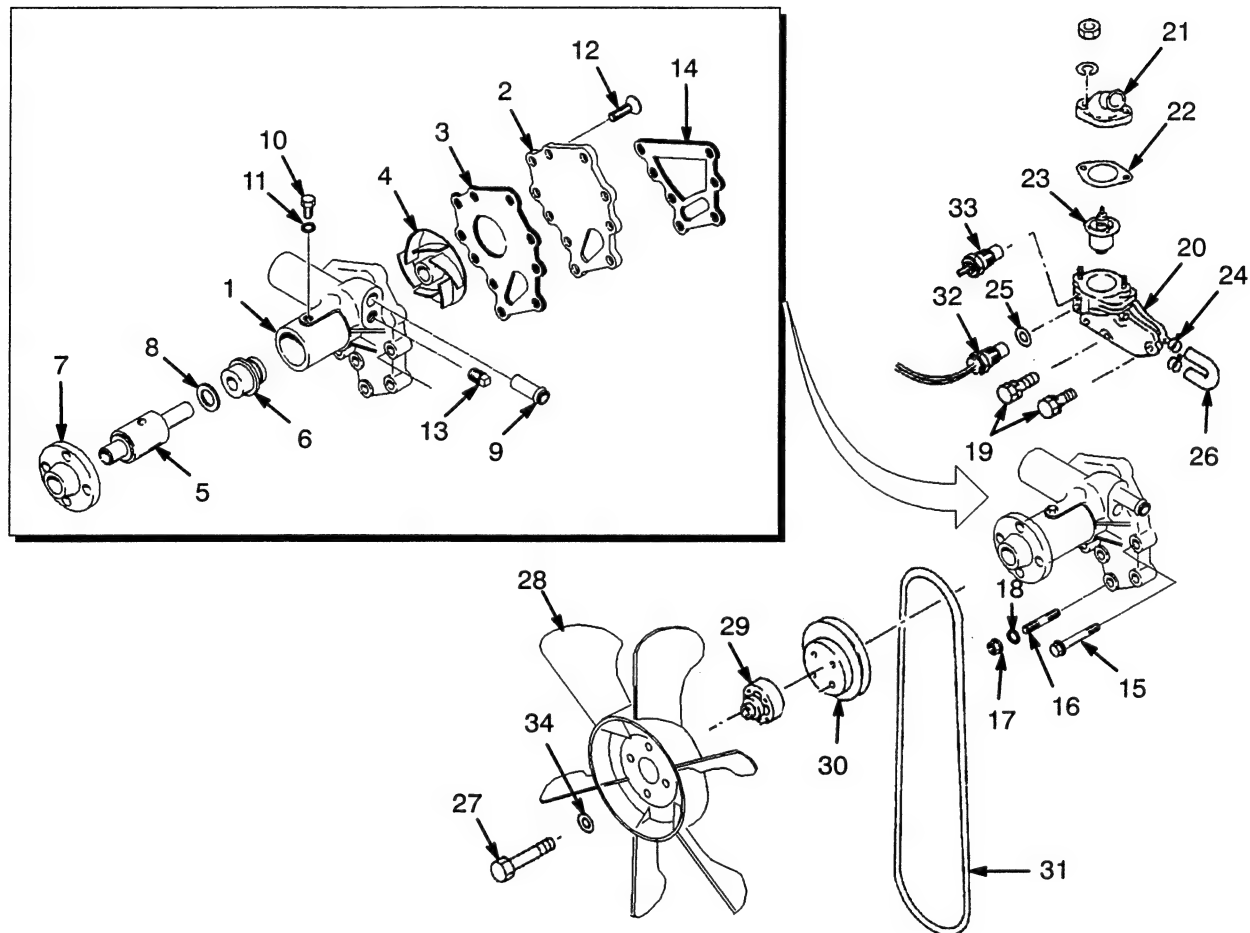


REF	PART NO.	NAME OF PART	QTY
1	1338752	Inlet Manifold .....	1
2	1361546	Gasket .....	1
3	1338754	Bolt and Washer .....	6
4	1329344	Stud .....	2
5	239503	Nut .....	4
6	292681	Spring Washer .....	4

REF	PART NO.	NAME OF PART	QTY
7	1374951	Exhaust Manifold .....	1
8	1361547	Stud .....	4
9	324125	Stud .....	2
10	1335954	Gasket .....	1
11	1338468	Bolt and Washer .....	6

## This image shows a single sheet of white paper with horizontal ruling lines. The lines are evenly spaced and run across the width of the page. There are no margins, text, or other markings on the paper.

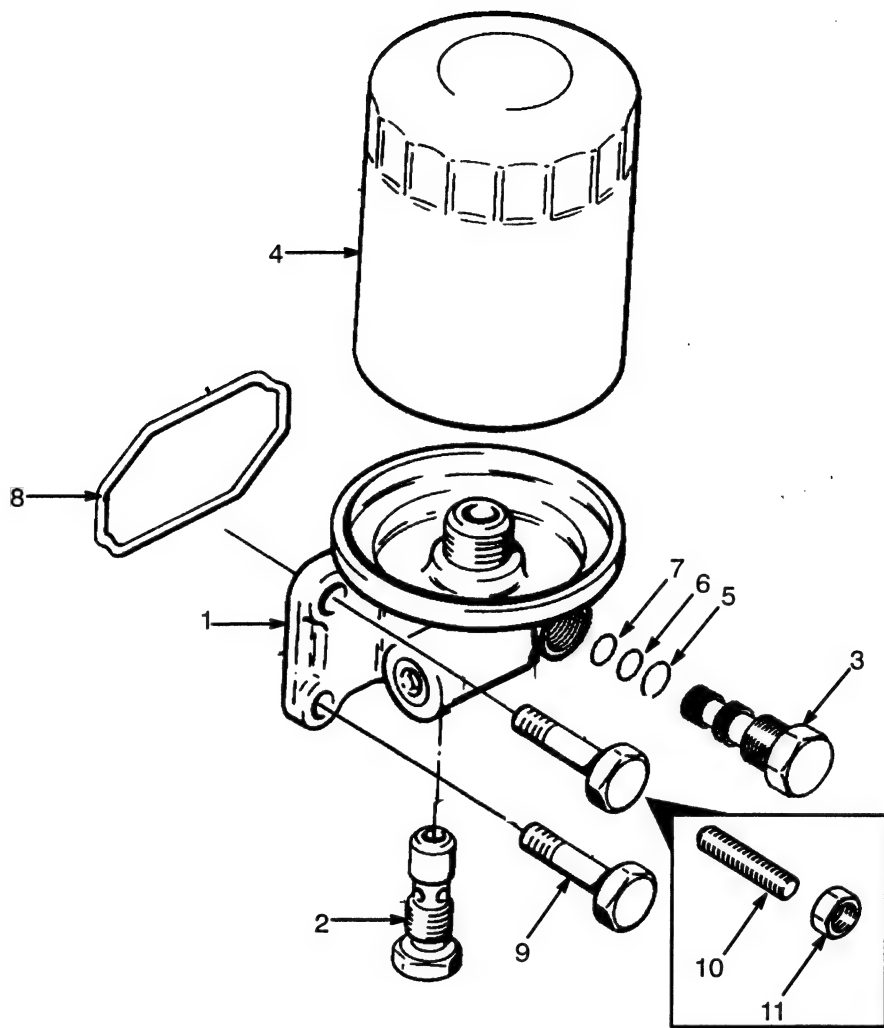
## WATER PUMP (Figure 56) DIESEL 2.8L AND 3.1L



**WATER PUMP  
DIESEL 2.8L AND 3.1L**

REF	PART NO.	NAME OF PART	QTY	REF	PART NO.	NAME OF PART	QTY
1	1338457	Water Pump .....	1	23	c	1374940 Thermostat (180° F) .....	1
2	1374948	Cover .....	1	24	b	1338466 Clamp .....	2
3	a	1342613 Gasket .....	1	24	c	1374942 Clamp .....	2
4	a	1329333 Impeller .....	1	25		324375 O-Ring .....	1
5	a	1329332 Bearing .....	1	26		1338465 By-pass Hose .....	1
6	a	1329337 Seal .....	1	27	b	1338468 Capscrew .....	1
7		324644 Mount .....	1	27	c	1374946 Capscrew .....	1
8	a	1329339 Bearing .....	1	28	d	1338472 Fan .....	1
9		1342614 Fitting .....	2	28	e	1375151 Fan .....	1
10		1342615 Setscrew .....	1	29	b	1338471 Spacer .....	1
11		292681 Washer .....	1	29	c	324366 Spacer .....	1
12		1374949 Screw .....	3	30	b	1338470 Fan Pulley .....	1
13		324167 Screw .....	1	30	c	1374944 Fan Pulley .....	1
14		1338458 Gasket .....	1	31		1376448 Belt .....	1
15		1338459 Capscrew .....	2	32	b	1361549 Temperature Switch .....	1
15		1338460 Capscrew .....	1	32	c	1369439 Temperature Switch .....	1
16		324126 Stud .....	3	33	c	1320939 Temperature Sender .....	1
17		239503 Nut .....	3	34	c	1374947 Washer .....	4
18		292681 Washer .....	3				
19		1338468 Capscrew .....	2	a	Included In Repair Kit 1342611		
19		1337685 Capscrew .....	3	b	2.8L Last Used On S/N D177B-8291		
20	b	1338463 Housing .....	1	c	3.1L First Used On S/N D177B-8292		
20	c	1374941 Housing .....	1	d	Last Used On S/N D177B-12749		
20	b	1338467 Gasket .....	1	e	First Used On S/N D177B-12750		
20	ch	1374943 Gasket .....	1	f	2.8L		
21		1338461 Water Outlet .....	1	g	3.1L		
22	fk	1334272 Gasket .....	1	h	Included In Seal Kit 1457161		
22	gh	1334272 Gasket .....	1	k	Included In Seal Kit 1457015		
23	b	1338462 Thermostat (180° F) .....	1				

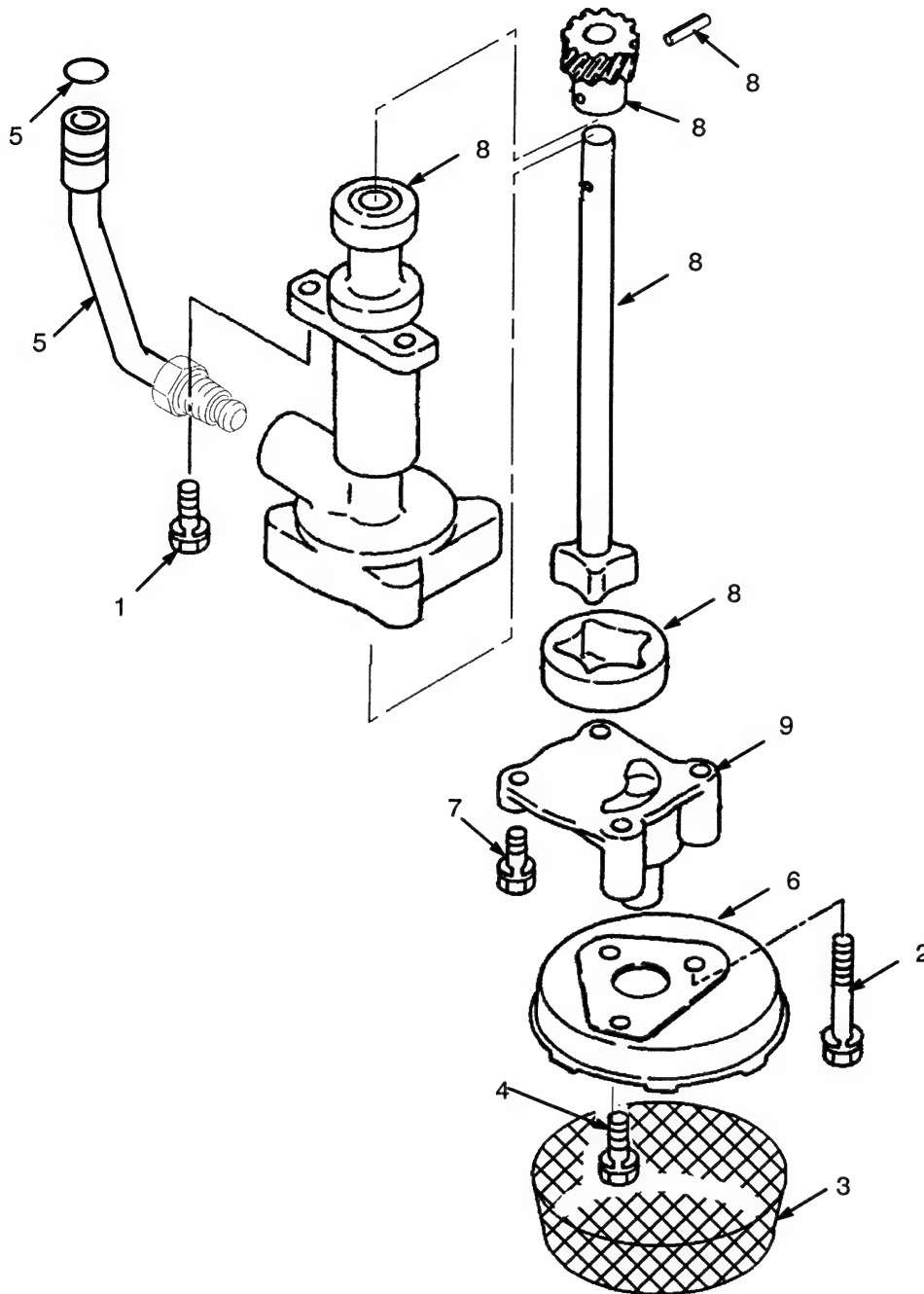
## OIL FILTER (Figure 57) DIESEL 2.8L AND 3.1L



REF	PART NO.	NAME OF PART	QTY
	1338434	Oil Filter .....	1
1	1338435	Housing .....	1
2	1338436	Check Valve .....	1
3	1338437	Plug .....	1
4	1374939	Oil Filter .....	1
5	1338439	O-Ring .....	1
6	1338440	O-Ring .....	1
7	1338441	O-Ring .....	1
8 <sup>a</sup>	1374932	Gasket .....	1

REF	PART NO.	NAME OF PART	QTY
8 <sup>bc</sup>	1374932	Gasket .....	1
9 <sup>a</sup>	1338442	Capscrew .....	4
9 <sup>b</sup>	1374649	Capscrew .....	2
10 <sup>b</sup>	1329344	Stud .....	2
11 <sup>b</sup>	1374933	Nut .....	2
<sup>a</sup>	2.8L		
<sup>b</sup>	3.1L		
<sup>c</sup>	Included In Seal Kit 1457161		

**OIL PUMP (Figure 58)**  
**DIESEL 2.8L AND 3.1L**

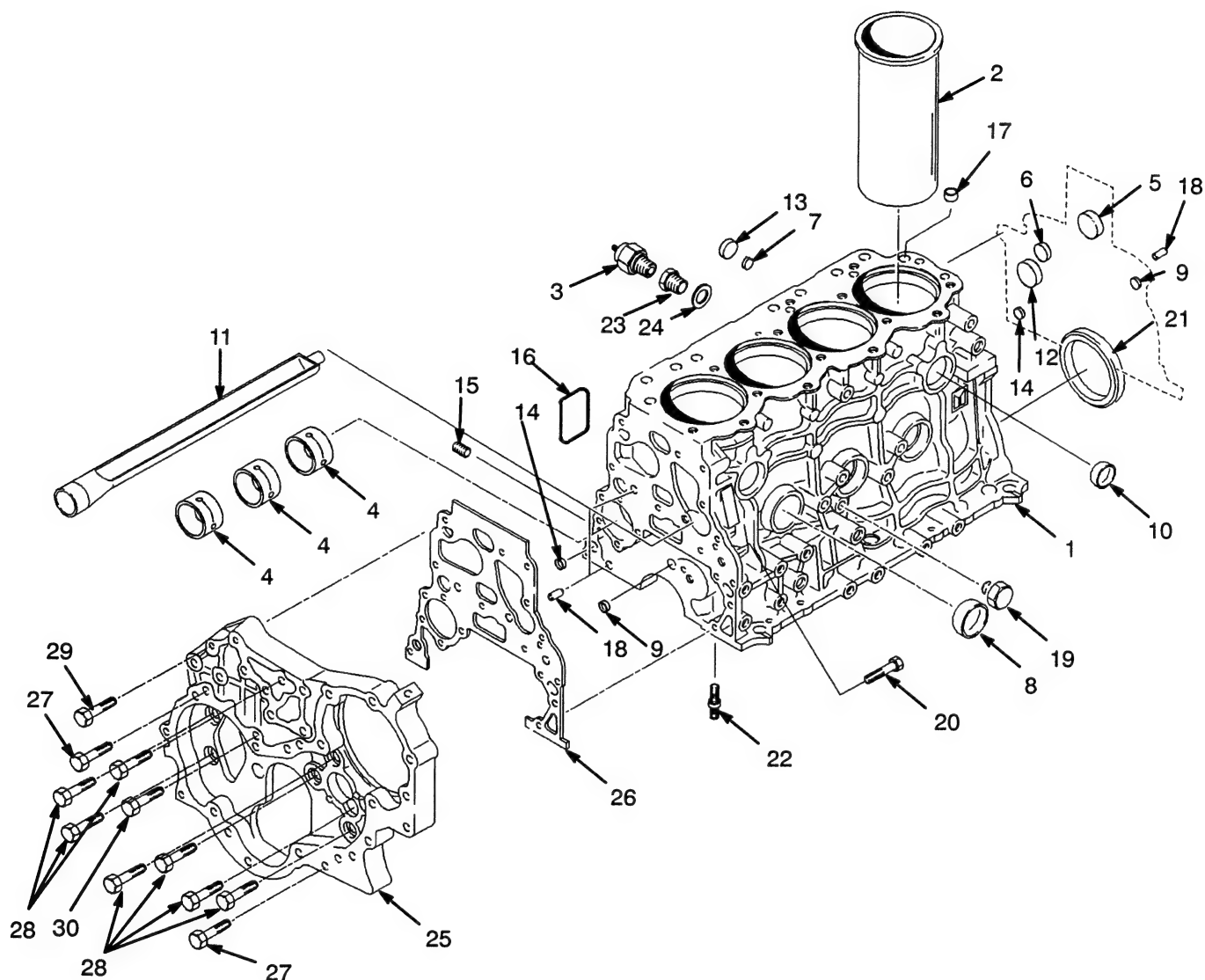


REF	PART NO.	NAME OF PART	QTY
	1329314	Oil Pump .....	1
1	324263	Capscrew .....	2
2	388278	Capscrew .....	2
3	324260	Screen .....	1
4	1374655	Capscrew .....	1
5	1338448	Pipe .....	1
5 a	1338449	O-Ring .....	1
5 bc	1338449	O-Ring .....	1

REF	PART NO.	NAME OF PART	QTY
6	324261	Case .....	1
7	373658	Capscrew .....	2
8	1342600	Pump Rotor .....	1
9	324257	Cover .....	1
a	2.8L		
b	3.1L		
c	Included In Seal Kit 1457161		



## CYLINDER BLOCK (Figure 59) DIESEL 3.1L FIRST USED ON S/N D177B-8292



**CYLINDER BLOCK**  
**DIESEL 3.1L**  
**FIRST USED ON S/N D177B-8292**

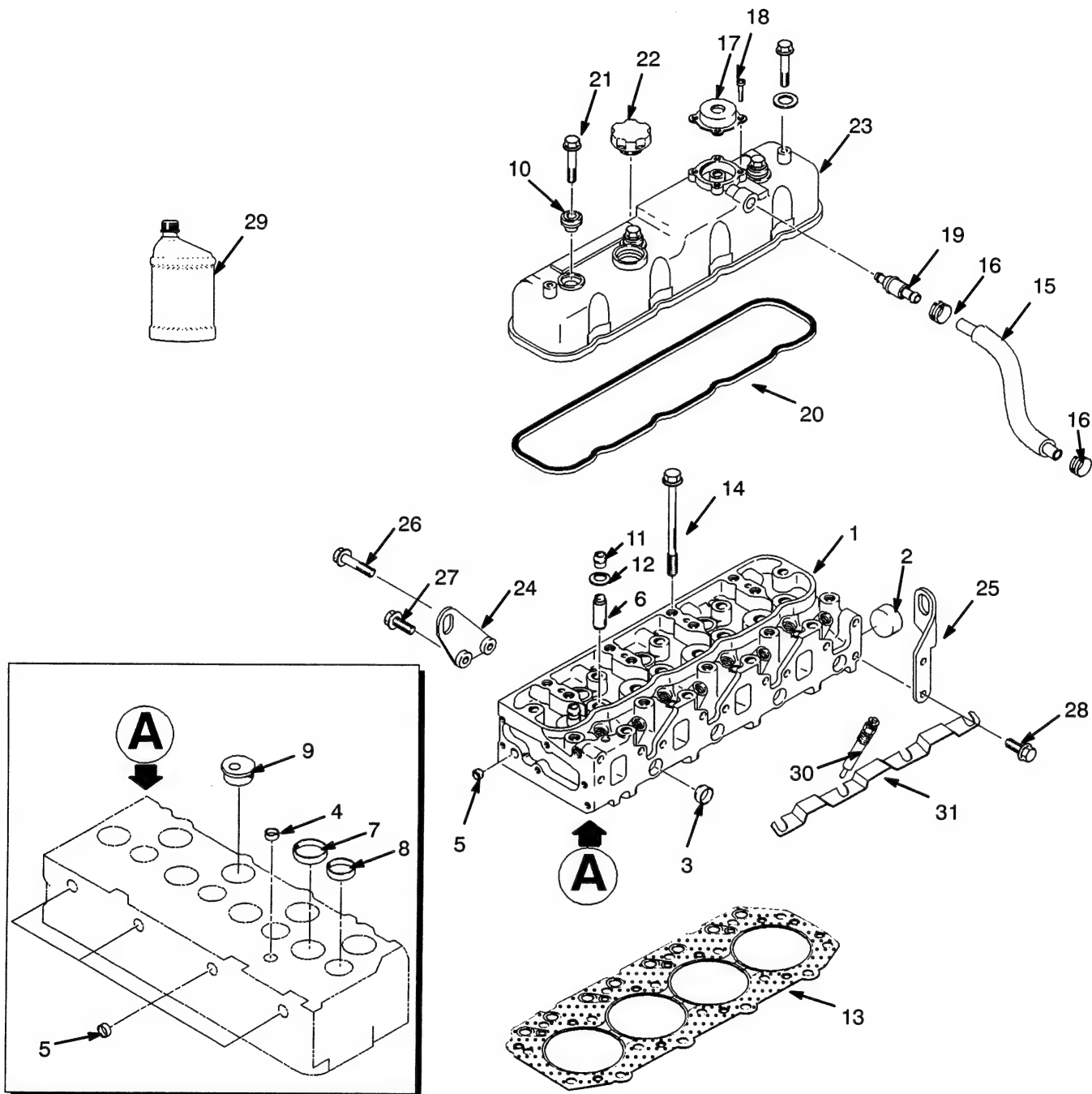
REF	PART NO.	NAME OF PART	QTY	REF	PART NO.	NAME OF PART	QTY
	1356396	Engine .....	1	12	324144	Cup .....	1
1	1374638	Cylinder Block .....	1	13	324139	Cup .....	3
2	1456577	Cylinder Liner (1-AX) .....	4	14	323816	Cup .....	2
2	1456581	Cylinder Liner (1-CX) .....	4	15	324146	Plug .....	3
2	1456582	Cylinder Liner (2-AX) .....	4	16	1337680	Seal .....	1
2	1456583	Cylinder Liner (2-CX) .....	4	17	1329318	Dowel .....	2
2	1456584	Cylinder Liner (3-AX) .....	4	18	1337693	Pin .....	3
2	1456585	Cylinder Liner (3-CX) .....	4	19	14385	Fitting .....	1
2	1456586	Cylinder Liner (4-AX) .....	4	20	324173	Bolt .....	1
2	1456587	Cylinder Liner (4-CX) .....	4	21 <sup>a</sup>	1374642	Seal .....	1
3	1374971	Oil Pressure Switch .....	1	22	1334681	Stud .....	10
4	1337678	Bearing Kit (Standard) .....	1	23	1361544	Connector .....	1
4	1374978	Bearing Kit (0.50 mm) .....	1	24 <sup>a</sup>	324148	Washer .....	1
4	1374979	Bearing Kit (1.00 mm) .....	1	25	1374643	Case .....	1
5	324139	Cup .....	1	26 <sup>a</sup>	1374644	Packing .....	1
6	324140	Cup .....	1	27	1334675	Bolt .....	10
7	323817	Plug .....	3	28	1337685	Bolt .....	7
8	323815	Cup .....	3	29	1374649	Bolt .....	1
9	323818	Cup .....	1	30	1338460	Bolt .....	1
10	324141	Cup .....	2				
11	1374640	Water Duct .....	1				

<sup>a</sup> Included In Seal Kit 1457161

## CYLINDER HEAD (Figure 60)

DIESEL 3.1L

FIRST USED ON S/N D177B-8292



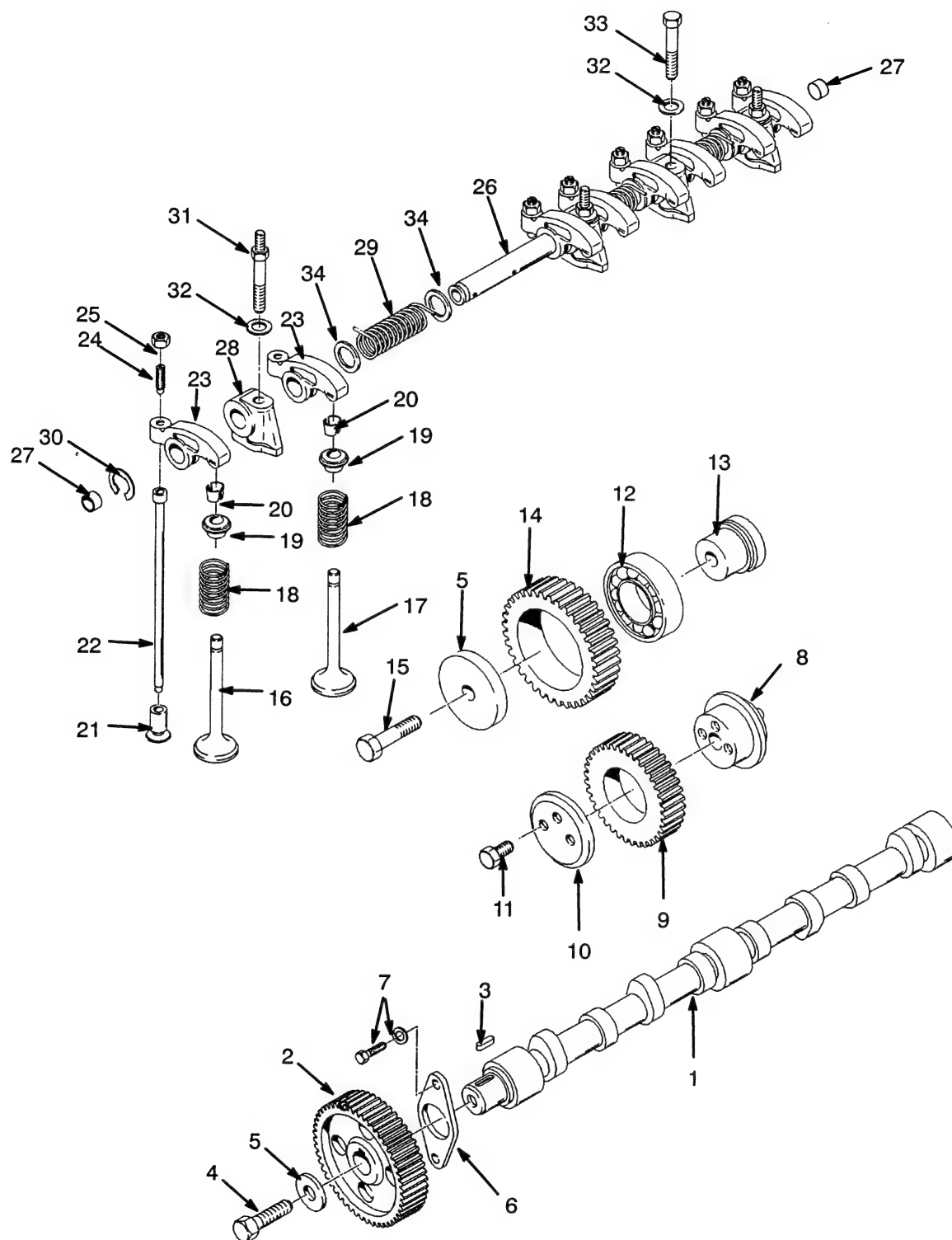
**CYLINDER HEAD**  
**DIESEL 3.1L**  
**FIRST USED ON S/N D177B-8292**

REF	PART NO.	NAME OF PART	QTY	REF	PART NO.	NAME OF PART	QTY
1	1374630	Cylinder Head .....	1	17	1334665	Oil Cap .....	1
2	323815	Cup .....	1	18	1334672	Screw .....	4
3	1334651	Cup .....	7	19	1334666	Breather Pipe .....	1
4	323816	Cup .....	3	20	<sup>a</sup> 1334664	Gasket .....	1
5	323818	Cup .....	5	21	1334662	Nut Cap .....	3
6	323822	Guide .....	8	22	1334657	Cap .....	1
7	1374631	Insert .....	4	22	<sup>a</sup> 1457164	Gasket .....	1
8	1334656	Insert .....	4	23	1374635	Cover .....	1
9	1374632	Plug .....	4	24	1338776	Bracket (Front) .....	1
10	<sup>a</sup> 1334661	Packing .....	3	25	1374965	Bracket (Rear) .....	1
11	<sup>a</sup> 323823	Seal .....	8	26	1338754	Bolt .....	1
12	1334653	Spring Seat .....	8	27	1374966	Bolt .....	1
13	1374633	Gasket (1.50 mm Grade A) .....	1	28	1338780	Bolt .....	2
13	<sup>a</sup> 1374974	Gasket (1.55 mm Grade B) .....	1	29	3021240	Engine Oil (12 Quart) .....	AR
13	1374975	Gasket (1.60 mm Grade C) .....	1	30	1374969	Glow Plug .....	4
14	1374634	Bolt .....	18	31	1374970	Connector .....	1
15	1374636	Hose .....	1				
16	1334654	Clip .....	2		<sup>a</sup>	Included In Seal Kit 1457161	

## CAMSHAFT AND VALVES (Figure 61)

DIESEL 3.1L

FIRST USED ON S/N D177B-8292



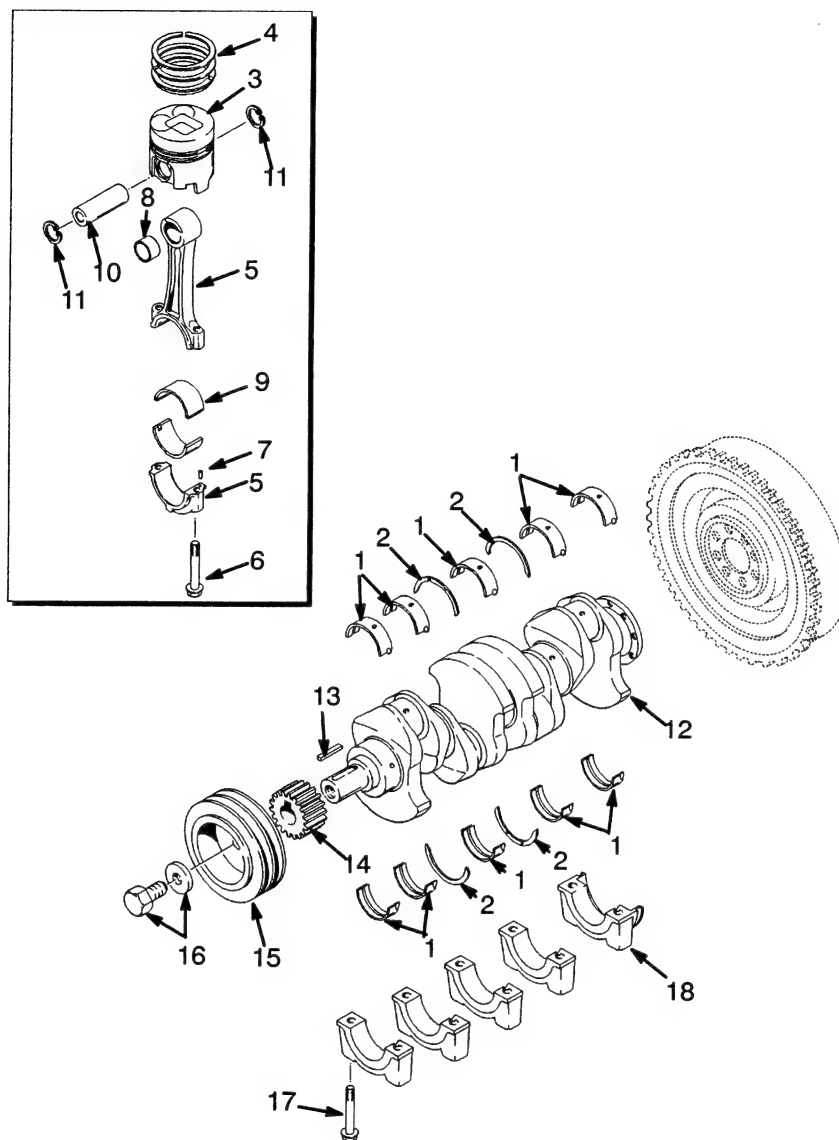
**CAMSHAFT AND VALVES**  
**DIESEL 3.1L**  
**FIRST USED ON S/N D177B-8292**

REF	PART NO.	NAME OF PART	QTY	REF	PART NO.	NAME OF PART	QTY
1	1374669	Camshaft .....	1	18	1338420	Spring .....	8
2	1374670	Gear .....	1	19	1374926	Spring Seat .....	8
3	324292	Key .....	1	20	324306	Collar .....	16
4	324293	Bolt .....	1	21	1338422	Tappet .....	8
5	324294	Washer .....	2	22	1374927	Push Rod .....	8
6	1338409	Thrust Plate .....	1	23	1338424	Rocker Arm .....	8
7	1338410	Bolt and Washer .....	2	24	388280	Adjusting Screw .....	8
8	1338411	Shaft .....	1	25	324314	Nut .....	8
9	1374671	Gear .....	1	26	1374928	Shaft .....	1
10	1338413	Thrust Plate .....	1	27	324316	Plug .....	2
11	373663	Bolt .....	2	28	1338428	Bracket .....	4
12	1374672	Bearing .....	1	29	1374929	Spring .....	3
13	1338415	Shaft .....	1	30	324319	Snap Ring .....	2
14	1374673	Gear .....	1	31	1338430	Bolt .....	3
15	1338417	Bolt .....	1	32	1338431	Washer .....	4
16	1374674	Inlet Valve .....	4	33	1338432	Bolt .....	1
17	1374925	Exhaust Valve .....	4	34	1338433	Washer .....	6

## CRANKSHAFT AND PISTON (Figure 62)

DIESEL 3.1L

FIRST USED ON S/N D177B-8292



REF	PART NO.	NAME OF PART	QTY
1 <sup>a</sup>	1374657	Bearing Set (Blue) .....	AR
1 <sup>a</sup>	1374976	Bearing Set (Black) .....	AR
1 <sup>a</sup>	1374977	Bearing Set (Green) .....	AR
2	1330003	Bearing .....	2
3 <sup>b</sup>	1458350	Piston .....	4
3 <sup>c</sup>	1458351	Piston .....	4
4	1374659	Piston Ring Set .....	4
5	1374660	Connecting Rod .....	4
6	1374661	Bolt .....	2
7	1374662	Pin .....	2
8	1374663	Bushing .....	1
9	1334697	Bearing Set .....	4
10	1374664	Pin .....	4

REF	PART NO.	NAME OF PART	QTY
11	1374665	Snap Ring .....	8
12	1374666	Crankshaft .....	1
13	348437	Key .....	1
14	1374667	Gear .....	1
15	1338404	Pulley .....	1
16	1338405	Bolt .....	1
17	1337677	Bolt .....	10
18	....	Cap .....	5

<sup>a</sup> Bearing Sets Are Select To Fit. See Service Manual.

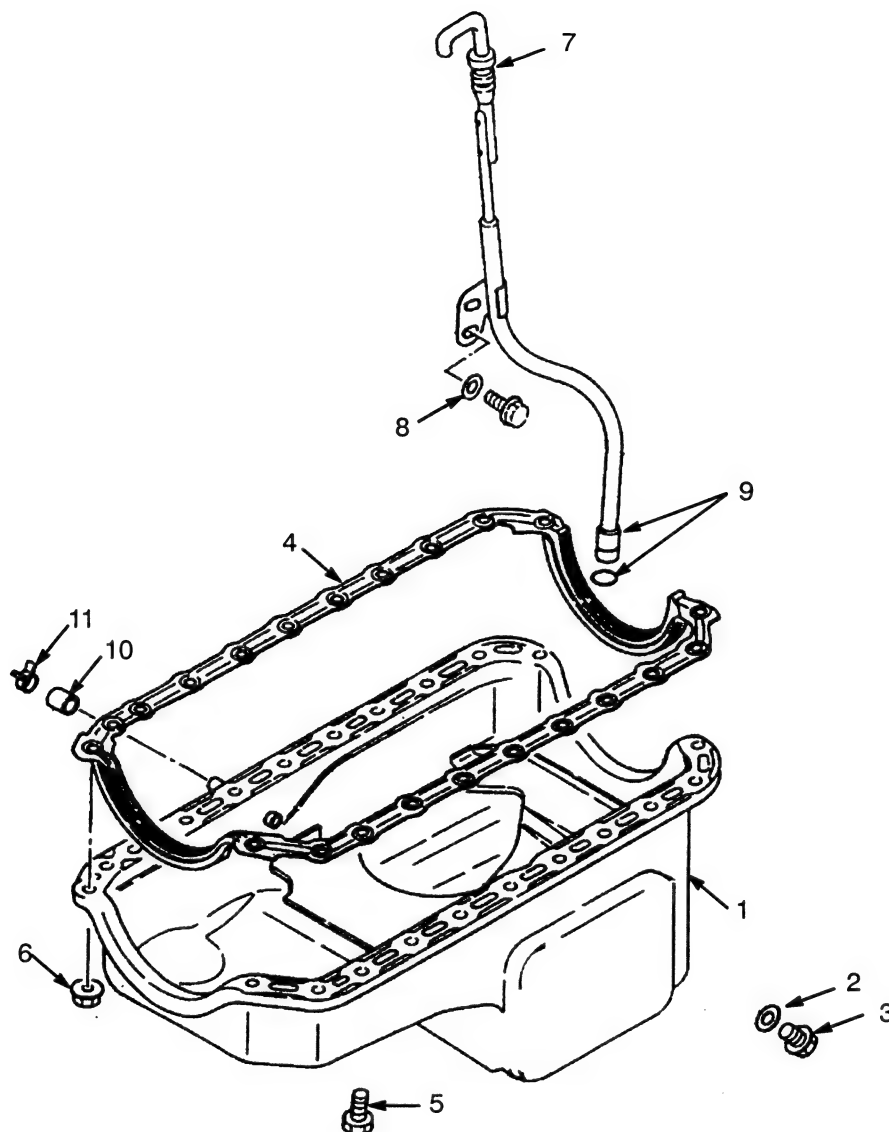
<sup>b</sup> With 'A' Or 'B' Stamp

<sup>c</sup> With 'C' Or 'D' Stamp

**CRANKCASE AND OIL PAN (Figure 63)**

**DIESEL 3.1L**

**FIRST USED ON S/N D177B-8292**



REF	PART NO.	NAME OF PART	QTY
1	1374651	Oil Pan .....	1
2 a	1334678	Packing .....	1
3	1334679	Drain Plug .....	1
4 a	1374652	Packing .....	1
5	1334680	Bolt .....	12
6	1334682	Nut .....	10
7	1334685	Oil Level Tube .....	1

REF	PART NO.	NAME OF PART	QTY
8	324434	Washer .....	1
9	1374653	Oil Level Tube .....	1
10	1360822	Cap .....	1
11	1374654	Clip .....	1

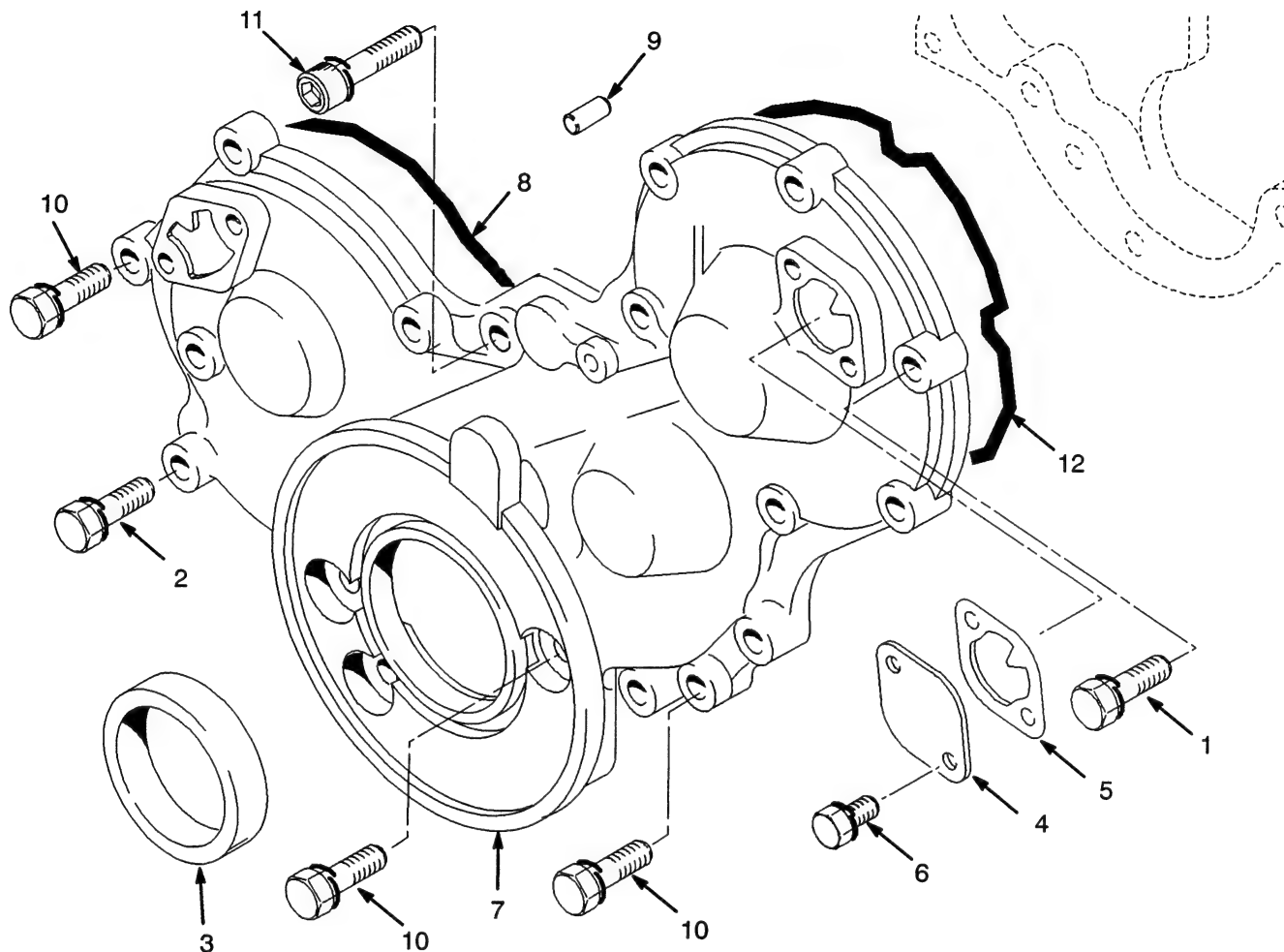
a Included In Seal Kit 1457161



## TIMING GEAR (Figure 64)

### DIESEL 3.1L

### FIRST USED ON S/N D177B-8292

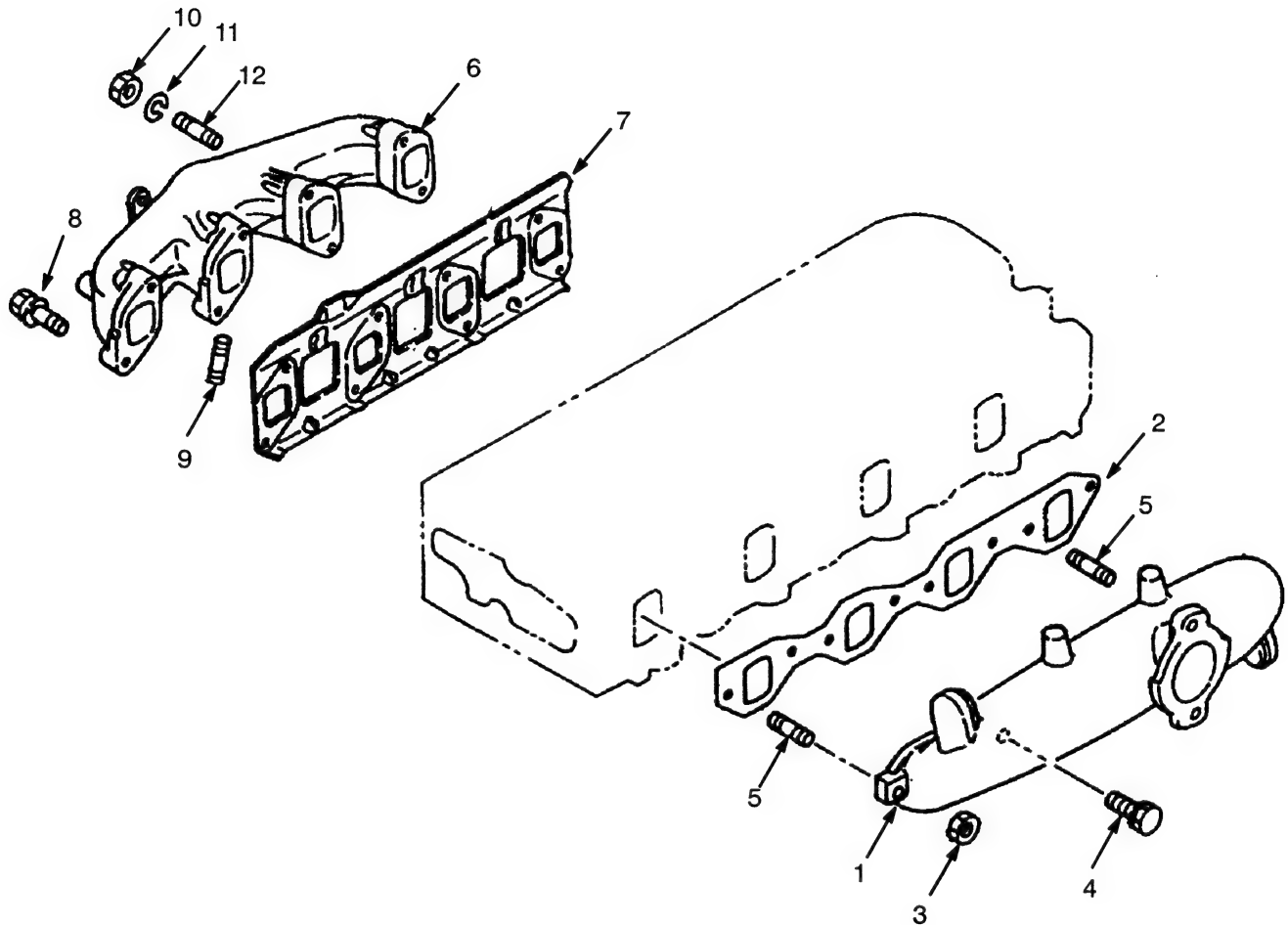


REF	PART NO.	NAME OF PART	QTY
1	1337696	Bolt .....	6
2	1374648	Bolt .....	1
3 <sup>a</sup>	1374645	Seal .....	1
4	324200	Cover .....	2
5 <sup>a</sup>	324201	Packing .....	2
6	1361524	Bolt .....	4
7	1337691	Cover .....	1

REF	PART NO.	NAME OF PART	QTY
8 <sup>a</sup>	1337692	O-Ring .....	1
9	1337693	Pin .....	2
10	1337694	Bolt .....	8
11	1337695	Bolt .....	1
12 <sup>a</sup>	1459382	O-Ring .....	1

<sup>a</sup> Included In Seal Kit 1457161

**MANIFOLDS (Figure 65)**  
**DIESEL 3.1L**  
**FIRST USED ON S/N D177B-8292**



REF	PART NO.	NAME OF PART	QTY
1	1338752	Inlet Manifold .....	1
2 <sup>a</sup>	1361546	Gasket .....	1
3	1374954	Nut .....	2
4	1338754	Bolt .....	6
5	1329344	Stud .....	2
6	1374951	Exhaust Manifold .....	1
7 <sup>a</sup>	1388391	Gasket .....	1

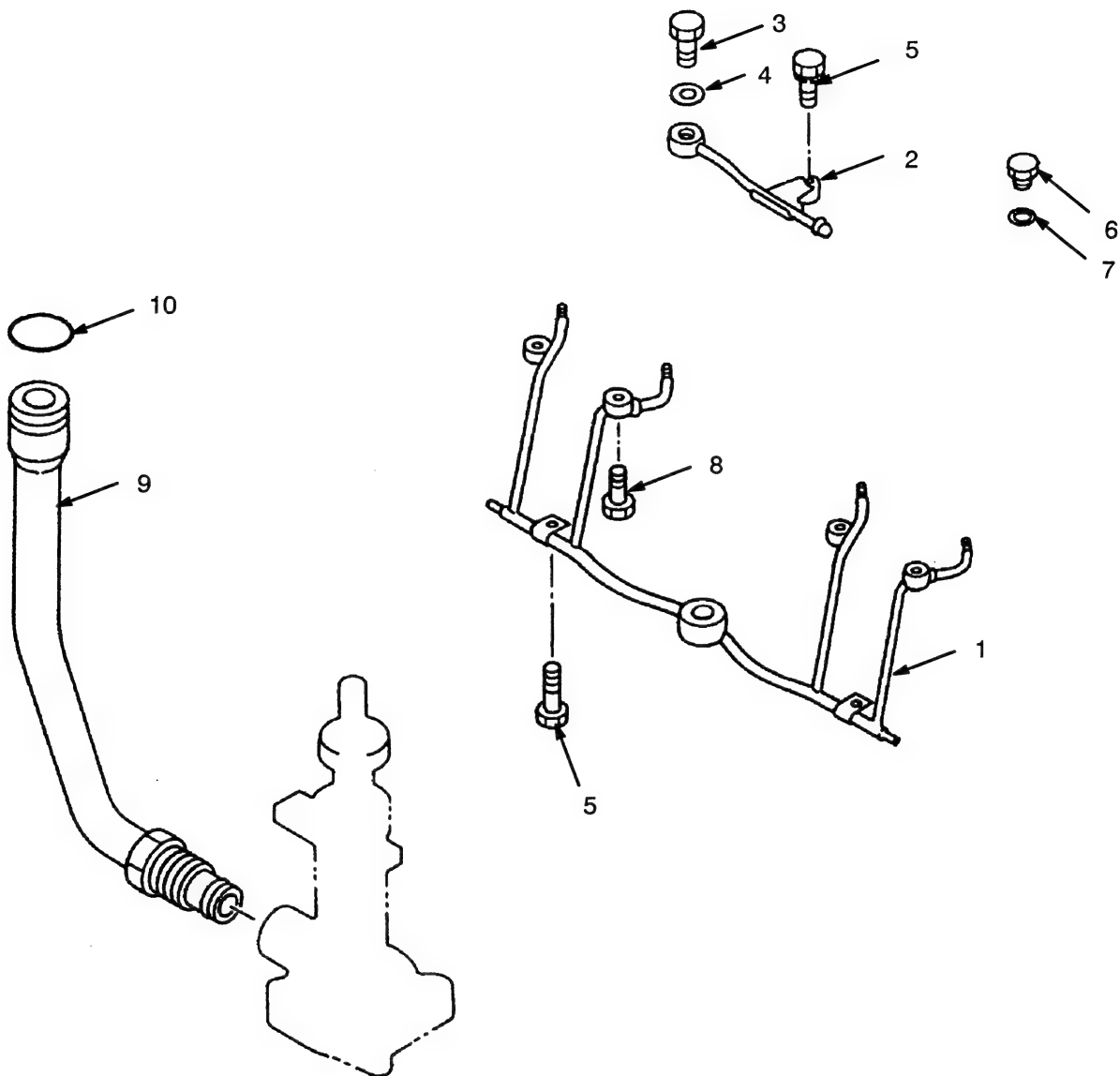
REF	PART NO.	NAME OF PART	QTY
8	1374955	Bolt .....	6
9	1374956	Stud .....	4
10	239503	Nut .....	2
11	292681	Washer .....	2
12	1374953	Stud .....	2

<sup>a</sup> Included In Seal Kit 1457161

## LUBRICATION SYSTEM (Figure 66)

DIESEL 3.1L

FIRST USED ON S/N D177B-8292



REF	PART NO.	NAME OF PART	QTY
1	1374935	Pipe .....	1
2	1338453	Pipe .....	1
3	1338454	Bolt .....	1
4 <sup>a</sup>	324412	Seal .....	1
5	1361537	Bolt .....	3
6	324385	Plug .....	1
7 <sup>a</sup>	324356	Seal .....	1

REF	PART NO.	NAME OF PART	QTY
8	1374936	Bolt .....	4
9		.... Pipe .....	1
		☞ Figure 58	
10		.... O-Ring .....	1
		☞ Figure 58	

<sup>a</sup> Included In Seal Kit 1457161

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**FUEL SYSTEM (CONTINUED)**

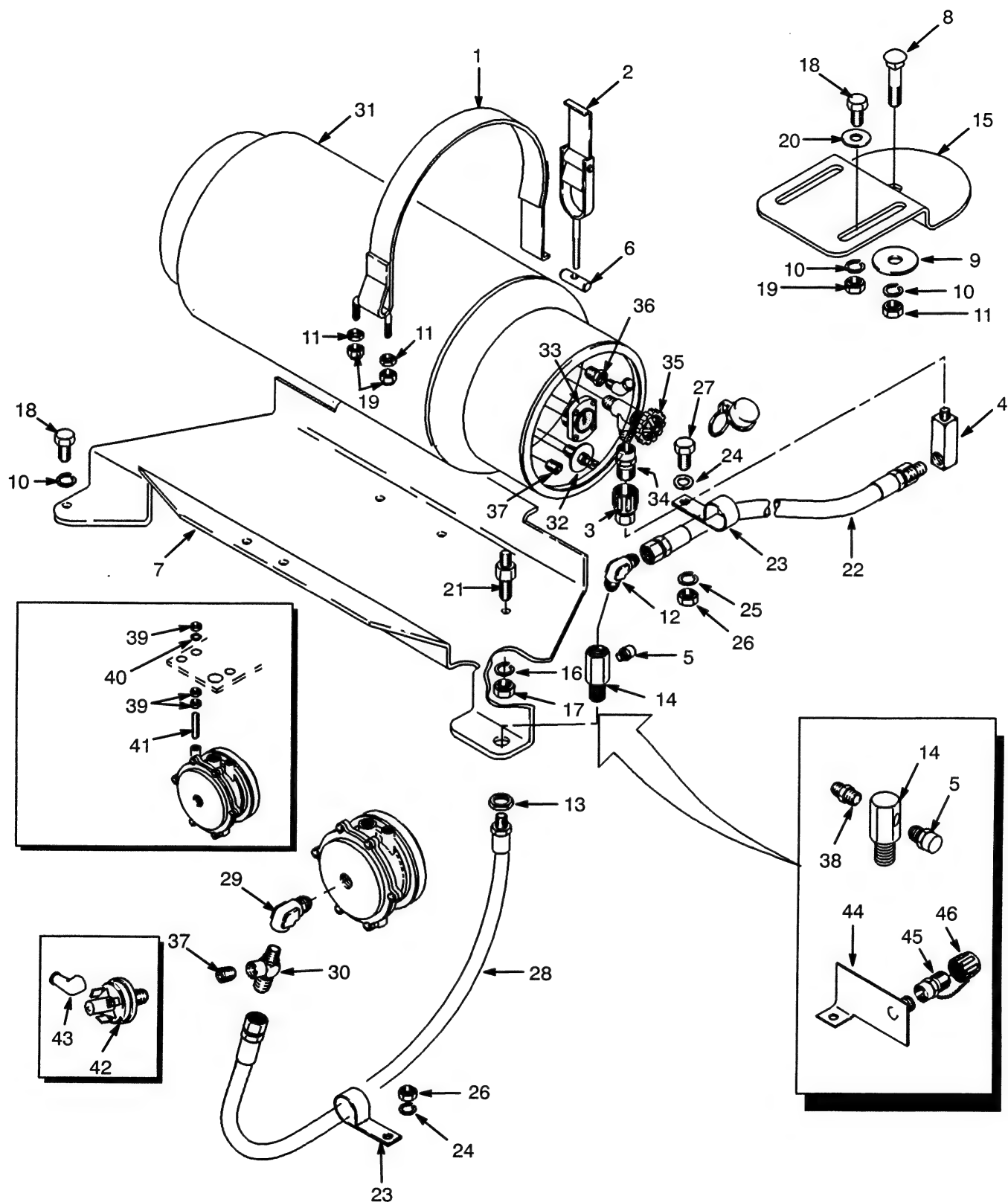
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## LPG TANK (Figure 67)



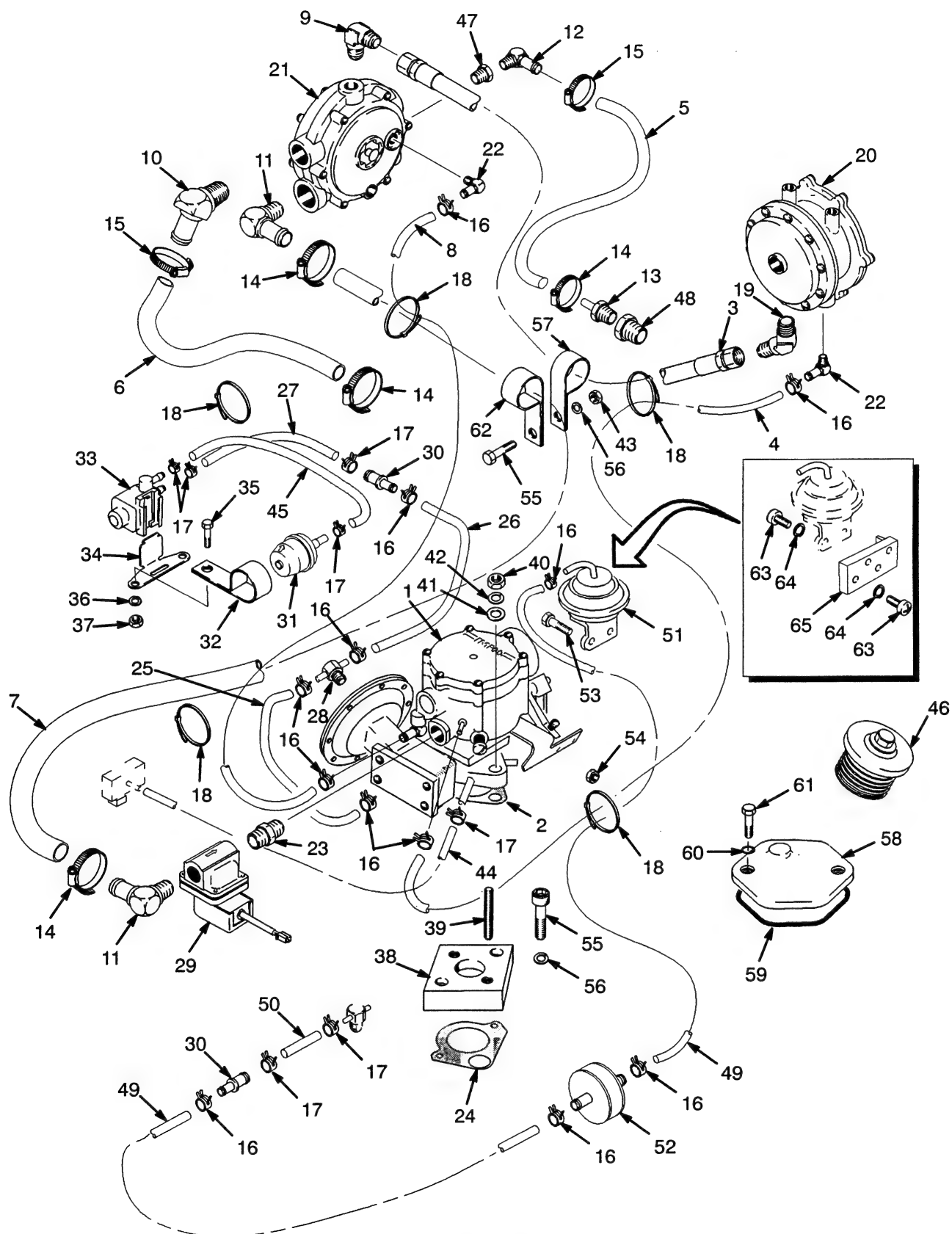
**LPG TANK**

REF	PART NO.	NAME OF PART	QTY	REF	PART NO.	NAME OF PART	QTY
1	a	1339769 Strap	1	27	a	136681 Capscrew	1
1	b	1375240 Strap	1	28	h	1325037 Hose	1
2	m	196297 Latch	1	28	k	1388579 Hose	1
2	f	1383574 Latch	1	28	h	864809 Hose	1
3		97999 Disconnect	1	29		1351145 Fitting	1
4	a	1327554 Fitting	1	30		1351146 Fitting	1
4	e	1375231 Fitting	1	31	c	1328890 Tank (LPG, Fuel)	1
4	f	12822 Fitting	1	31	d	1328892 LPG Tank	1
5		101809 Relief Valve	1	32		1337641 Sight Gauge	1
6		147294 Nut	1	33		1337642 Float Gauge	1
7	a	1343434 Bracket	1	34		1337643 Valve	1
7	e	1375201 Bracket	1	35		1337644 Service Valve	1
7	f	1383571 Bracket	1	36		1337645 Fill Valve	1
8		1339706 Bolt	1	37		15483 Fitting	2
9		300939 Spacer	1	38	b	16134 Fitting	1
10		292682 Lockwasher	5	39		221703 Nut	6
11		136692 Nut	3	40		15154 Lockwasher	2
12	a	16863 Fitting	1	41		220961 Setscrew	1
13		15034 Nut	1	42	g	1351133 Switch	1
14	a	1325033 Fitting	1	43	g	190383 Boot	1
14	b	1374601 Fitting	1	44	g	864858 Bracket	1
15		1343421 Bracket	1	45	g	864737 Connector	1
16	a	292683 Lockwasher	1	46	g	1369737 Cap	1
17	a	296130 Nut	1				
18		287854 Capscrew	4	a		Last Used On S/N D177B-15258	
19		316826 Nut	4	b		First Used On S/N D177B-15259	
20		320159 Washer	3	c		Steel Construction	
21	m	1300066 Pin	1	d		Aluminium Construction	
21	f	2022566 Pin	1	e		Used On S/N D177B-15259 Thru D177B-23328	
22	a	252927 Hose	1	f		First Used On S/N D177B-23329	
22	b	1375230 Hose	1	g		Dual Fuel System	
23	a	1347202 Clamp	1	h		Last Used On S/N D177B-35299	
24	a	320157 Washer	2	k		First Used On S/N D177B-35300	
25	a	292681 Lockwasher	1	m		Last Used On S/N D177B-23328	
26	a	239503 Nut	2				



## FUEL SYSTEM (Figure 68)

LPG 2.2L



**FUEL SYSTEM**

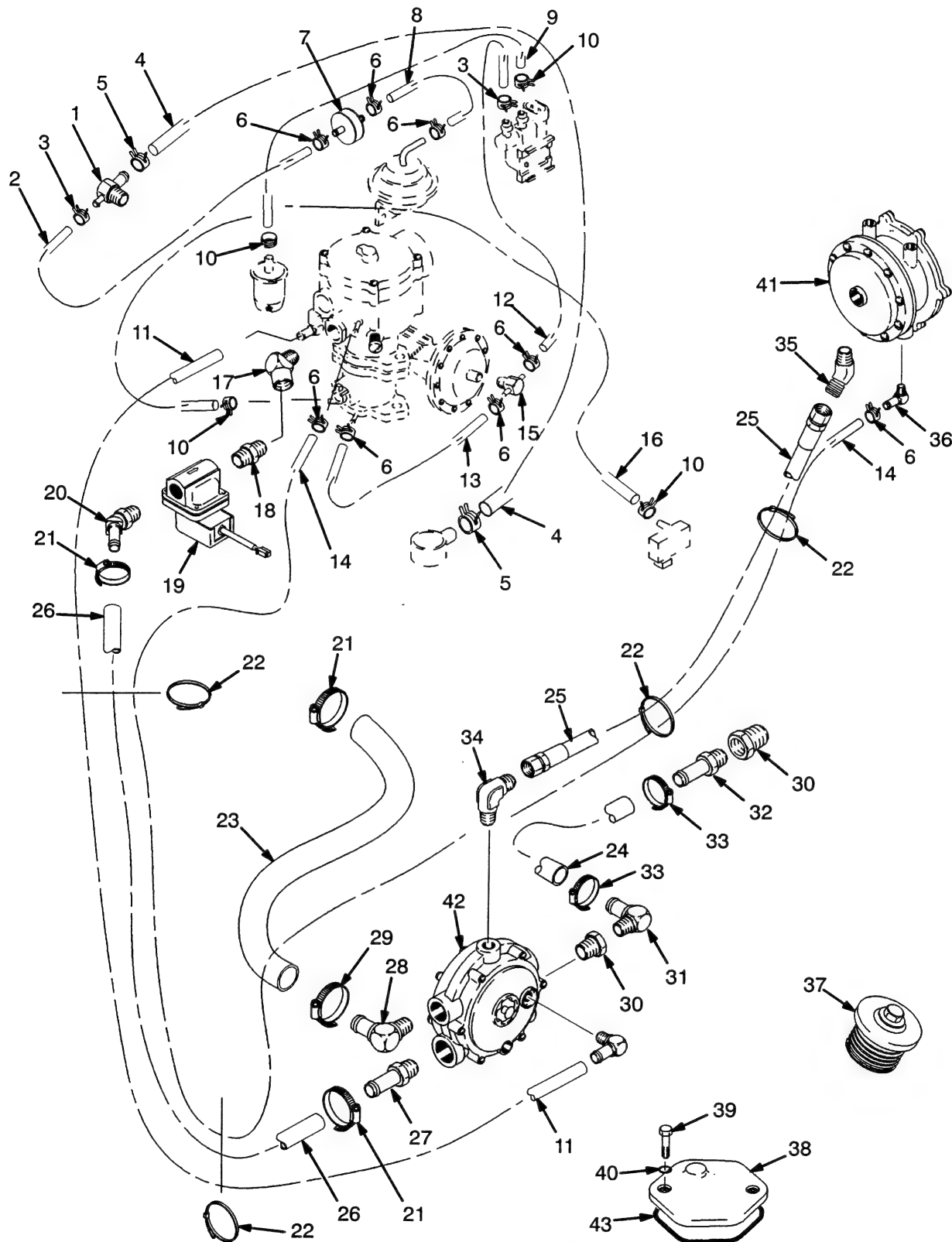
**LPG 2.2L**

REF	PART NO.	NAME OF PART	QTY	REF	PART NO.	NAME OF PART	QTY
1	.....	Carburetor .....	1	33	1345677	Solenoid Valve .....	1
		☞ Figure 85		34	1345676	Bracket .....	1
2	1359452	Gasket .....	1	35	287816	Capscrew .....	2
3 <sup>a</sup>	329700	Hose .....	1	36	292680	Washer .....	2
3 <sup>b</sup>	1381921	Hose .....	1	37	136687	Nut .....	2
4	1347166	Hose .....	1	38	1356391	Spacer .....	1
5	193772	Hose .....	1	39	1354092	Stud .....	2
6	1363896	Hose .....	1	40	136692	Nut .....	2
7	1351084	Hose .....	1	41	320159	Washer .....	2
8	298874	Hose .....	1	42	292682	Washer .....	2
9	14358	Fitting .....	1	43	239503	Nut .....	1
10	1336135	Fitting .....	1	44	1354114	Hose .....	1
11	201800	Fitting .....	2	45	1354117	Hose .....	1
12	17215	Fitting .....	1	46	1352123	Fuel Cap .....	1
13	17217	Fitting .....	1	47	63108	Fitting .....	1
14	130845	Clamp .....	4	48	69815	Fitting .....	1
15	168718	Clamp .....	2	49	372002	Hose .....	2
16	366473	Clamp .....	4	50	1356454	Hose .....	1
17	369815	Clamp .....	8	51	1346872	Actuator .....	1
18	137852	Strap Clamp .....	8	52	1350400	Valve .....	1
19	16863	Fitting .....	1	53	293743	Capscrew .....	2
20	.....	Filter & Lock-Off Valve .....	1	54	316825	Nut .....	2
		☞ Figure 94		55	136681	Capscrew .....	3
21	.....	LPG Converter .....	1	56	292681	Washer .....	3
		☞ Figure 95, Figure 96		57	178119	Clamp .....	1
22	175347	Fitting .....	2	58	1343414	Cover .....	1
23	15351	Fitting .....	1	59	1343449	Seal .....	1
24	1343648	Gasket .....	1	60	353000	O-Ring .....	2
25	377209	Hose .....	1	61	329067	Screw .....	2
26	377210	Hose .....	1	62	1347202	Clamp .....	1
27	1354113	Hose .....	1	63 <sup>c</sup>	16712	Screw .....	4
28	1329146	Fitting .....	1	64 <sup>c</sup>	15152	Lockwasher .....	4
29	1354203	Solenoid Valve .....	1	65 <sup>c</sup>	1376609	Spacer .....	1
29	1369456	Coil .....	1				
29	1369457	Seal Kit .....	1				
30	1347164	Fitting .....	2	<sup>a</sup>	Last Used On S/N D177B-16998		
31	1334847	Filter .....	1	<sup>b</sup>	First Used On S/N D177B-16999		
32	1334845	Clamp .....	1	<sup>c</sup>	High Altitude Performance		

## FUEL (Figure 69)

### LPG 3.0L

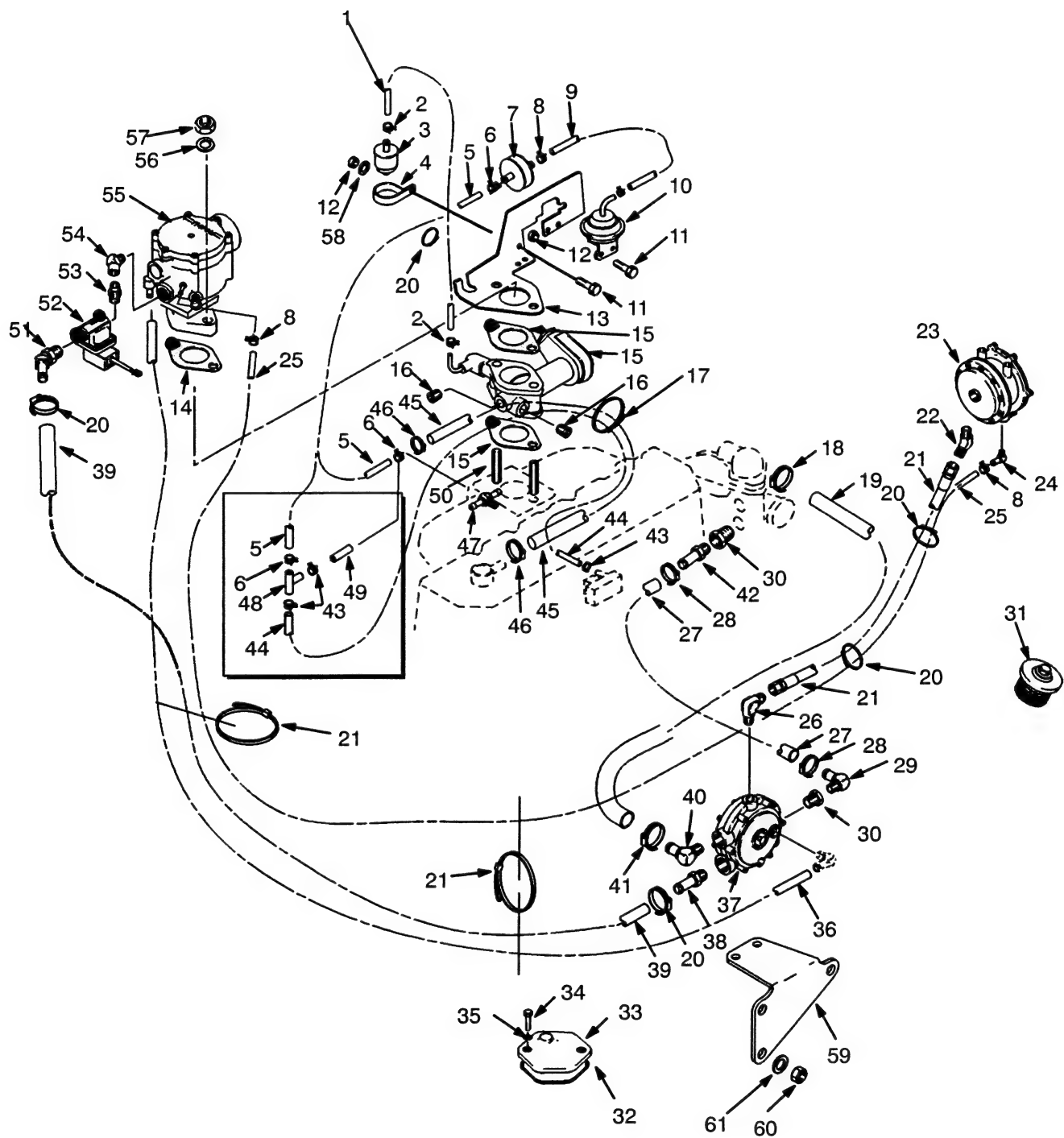
LAST USED ON S/N D177B-39471



**FUEL**  
**LPG 3.0L**  
**LAST USED ON S/N S/N D177B-39471**

REF	PART NO.	NAME OF PART	QTY	REF	PART NO.	NAME OF PART	QTY
1	1358515	Fitting .....	1	25	113011	Hose .....	1
2	1360841	Hose .....	1	26	1376568	Hose .....	1
3	1333840	Clamp .....	3	27	201797	Fitting .....	1
4	1378537	Hose .....	1	28	125305	Fitting .....	1
5	353198	Clamp .....	2	29	130845	Clamp .....	1
6	366473	Clamp .....	7	30	63108	Fitting .....	2
7	1346874	Check Valve .....	1	31	17215	Fitting .....	1
8	372002	Hose .....	1	32	17217	Fitting .....	1
9	1354117	Hose .....	1	33	168718	Clamp .....	2
10	369815	Clamp .....	4	34	14358	Fitting .....	1
11	1375711	Hose .....	1	35	16863	Fitting .....	1
12	1376570	Hose .....	1	36	175347	Fitting .....	1
13	377209	Hose .....	1	37	1352123	Cap .....	1
14	1375713	Hose .....	1	38 <sup>a</sup>	1343414	Cover .....	1
15	1329146	Fitting .....	1	38 <sup>b</sup>	1451568	Plate .....	1
16	1376571	Hose .....	1	38 <sup>b</sup>	288394	Sealant .....	AR
17	15351	Fitting .....	1	39	329067	Screw .....	2
18	12824	Fitting .....	1	40 <sup>a</sup>	353000	O-Ring .....	2
19	1354203	Solenoid Valve .....	1	41	.....	Filter & Lock-Off Valve .....	1
19	1369456	Coil .....	1			☞ Figure 94	
19	1369457	Seal Kit .....	1	42	.....	LPG Converter .....	1
20	349366	Fitting .....	1			☞ Figure 96	
21	130845	Clamp .....	3	43 <sup>a</sup>	1343449	Seal .....	1
22	137852	Strap Clamp .....	6				
23	1376666	Hose .....	1	<sup>a</sup>	Last Used On S/N D177B-83919		
24	193008	Hose .....	1	<sup>b</sup>	First Used On S/N D177B-83920		

## FUEL (Figure 70) LPG 3.0L FIRST USED ON S/N D177B-39471

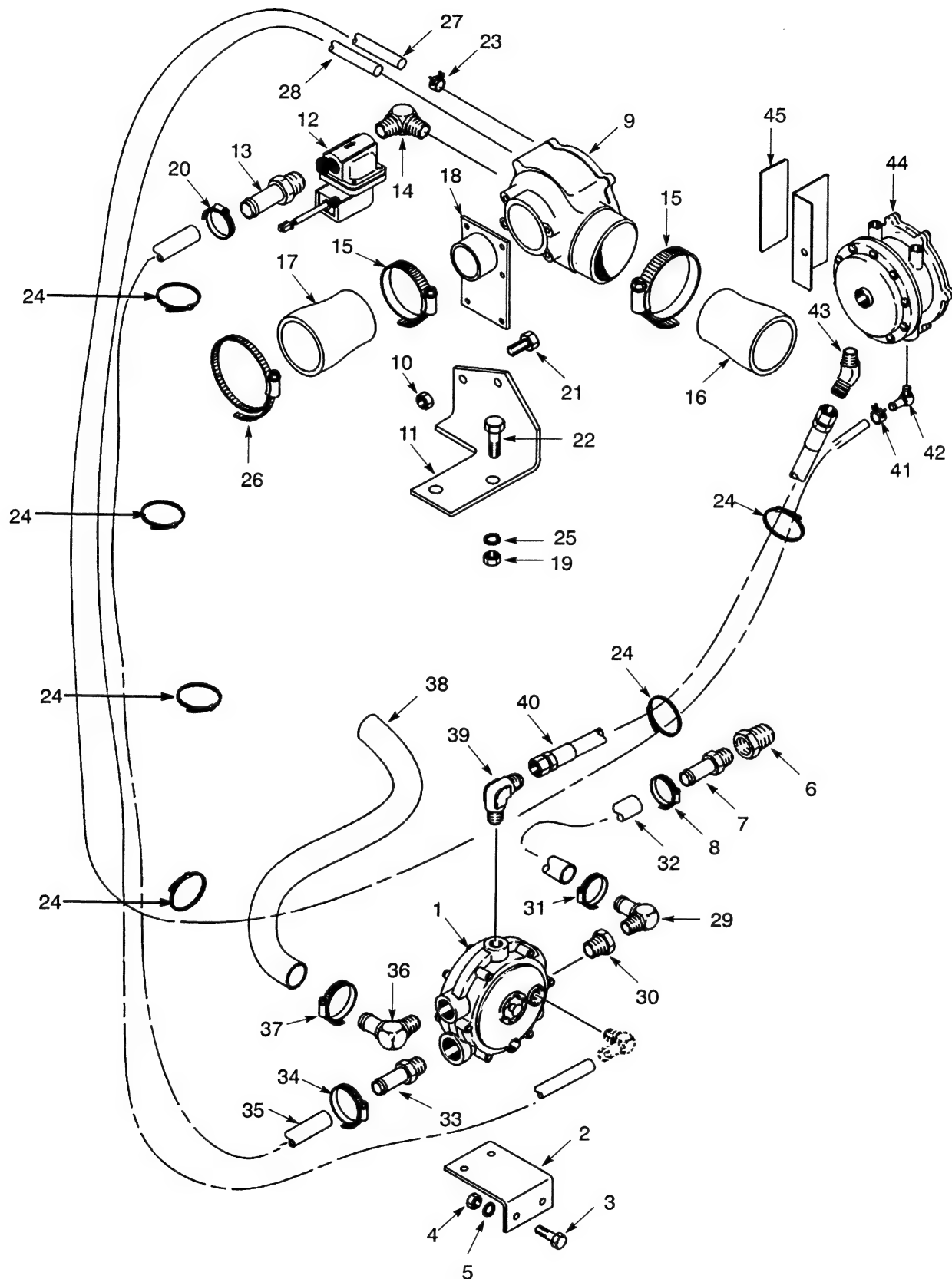


**FUEL**  
**LPG 3.0L**  
**FIRST USED ON S/N D177B-39471**

REF	PART NO.	NAME OF PART	QTY	REF	PART NO.	NAME OF PART	QTY
1	1354117	Hose .....	1	33 <sup>c</sup>	288394	Sealant .....	AR
2	369815	Clamp .....	4	34	329067	Screw .....	2
3	1334847	Filter .....	3	35 <sup>b</sup>	353000	O-Ring .....	2
4	1334845	Clamp .....	1	36	1375711	Hose .....	1
5	1360841	Hose .....	1	37	.....	LPG Converter .....	1
6	1333840	Clamp .....	2			☞ Figure 96,	
6 <sup>a</sup>	1333840	Clamp .....	1	38	201797	Fitting .....	1
7	1350400	Check Valve .....	1	39	1376568	Hose .....	1
8	366473	Clamp .....	7	40	125305	Fitting .....	1
9	377209	Hose .....	1	41	130845	Clamp .....	3
10	1346872	Actuator .....	1	42	17217	Fitting .....	1
11	293743	Capscrew .....	2	43 <sup>a</sup>	369815	Clamp .....	4
12	316825	Nut .....	2	44 <sup>a</sup>	1376571	Hose .....	1
13	1389497	Bracket .....	1	45	329073	Hose .....	1
14	195771	Gasket .....	1	46	353198	Clamp .....	2
15	340405	Governor .....	1	47	1358515	Fitting .....	1
15	181763	Gasket .....	2	48 <sup>a</sup>	2034520	Fitting .....	1
16	14349	Fitting .....	2	49 <sup>a</sup>	1356454	Hose .....	1
16	246108	Sealant .....	AR	50	175323	Stud .....	2
17	137852	Strap Clamp .....	2	51	349366	Fitting .....	1
18	130845	Clamp .....	4	52	1354203	Solenoid Valve .....	1
19	1376666	Hose .....	1	52	1369456	Coil .....	1
20	137852	Strap Clamp .....	6	52	1369457	Seal Kit .....	1
21	113011	Hose .....	1	53	15351	Fitting .....	1
22	16863	Fitting .....	1	54	12824	Fitting .....	1
23	.....	Filter & Lock-Off Valve .....	1	55	.....	Carburetor .....	1
		☞ Figure 94				☞ Figure 86	
24	175347	Fitting .....	1	56	15920	Washer .....	2
25	1375713	Hose .....	1	57	15006	Nut .....	2
26	14358	Fitting .....	1	58	197067	Washer .....	1
27	193008	Hose .....	1	59 <sup>a</sup>	1356513	Bracket .....	1
28	168718	Clamp .....	2	60 <sup>a</sup>	313828	Nut .....	3
29	17215	Fitting .....	1	61 <sup>a</sup>	320158	Washer .....	3
30	63108	Fitting .....	2				
31	1352123	Cap .....	1	<sup>a</sup>	With MSTs		
32 <sup>b</sup>	1343449	Seal .....	1	<sup>b</sup>	Last Used On S/N D177B-83919		
33 <sup>b</sup>	1343414	Cover .....	1	<sup>c</sup>	First Used On S/N D177B-83920		
33 <sup>c</sup>	1451568	Plate .....	1				

## DUAL FUEL (Figure 71)

3.0L



**DUAL FUEL**

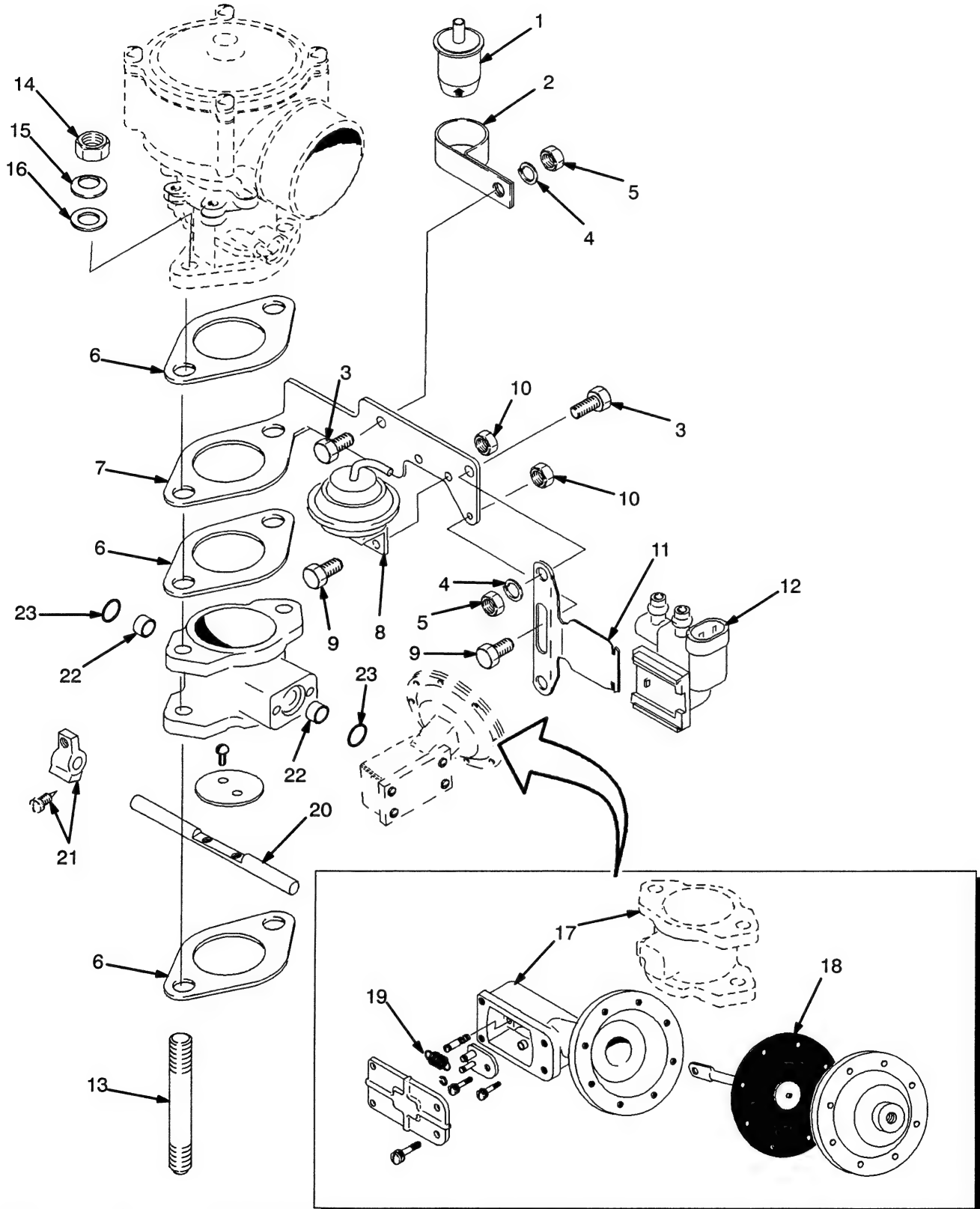
**3.0L**

REF	PART NO.	NAME OF PART	QTY	REF	PART NO.	NAME OF PART	QTY
1	1376792	Regulator Assembly .....	1	23	366473	Clamp .....	1
2	1376794	Bracket .....	1	24	137852	Clamp .....	10
3	287816	Capscrew .....	2	25	292681	Washer .....	2
4	136687	Nut .....	2	26	112989	Clamp .....	1
5	292680	Washer .....	2	27	1378636	Hose .....	1
6	63108	Fitting .....	1	28	1378625	Hose .....	1
7	17217	Hose Nipple .....	1	29	17215	Fitting .....	1
8	168718	Clamp .....	1	30	63108	Fitting .....	1
9	1376795	Carburetor Assembly .....	1	31	168718	Clamp .....	1
9	.....	LPG Mixer .....	1	32	193008	Hose .....	1
		☞ Figure 73		33	201797	Fitting .....	1
10	316825	Nut .....	2	34	130845	Clamp .....	1
11	1378464	Bracket .....	1	35	1378470	Hose .....	1
12	1354203	Solenoid .....	1	36	125305	Fitting .....	1
12	1369456	Coil .....	1	37	130845	Clamp .....	1
12	1369457	Seal Kit .....	1	38	1376666	Hose .....	1
13	201797	Fitting .....	1	39	14358	Fitting .....	1
14	17176	Fitting .....	1	40	113011	Hose .....	1
15	112989	Clamp .....	2	41	366473	Clamp .....	1
16	1384837	Hose .....	1	42	175347	Fitting .....	1
17	1378465	Hose .....	1	43	16863	Fitting .....	1
18	1378463	Adapter .....	1	44	864839	Lockoff Assembly .....	1
19	239503	Nut .....	2	44	.....	Lock And Filter .....	1
20	130845	Clamp .....	1			☞ Figure 94	
21	293743	Capscrew .....	2	45	1358327	Plate .....	1
22	136749	Capscrew .....	2				



## GOVERNOR (Figure 72)

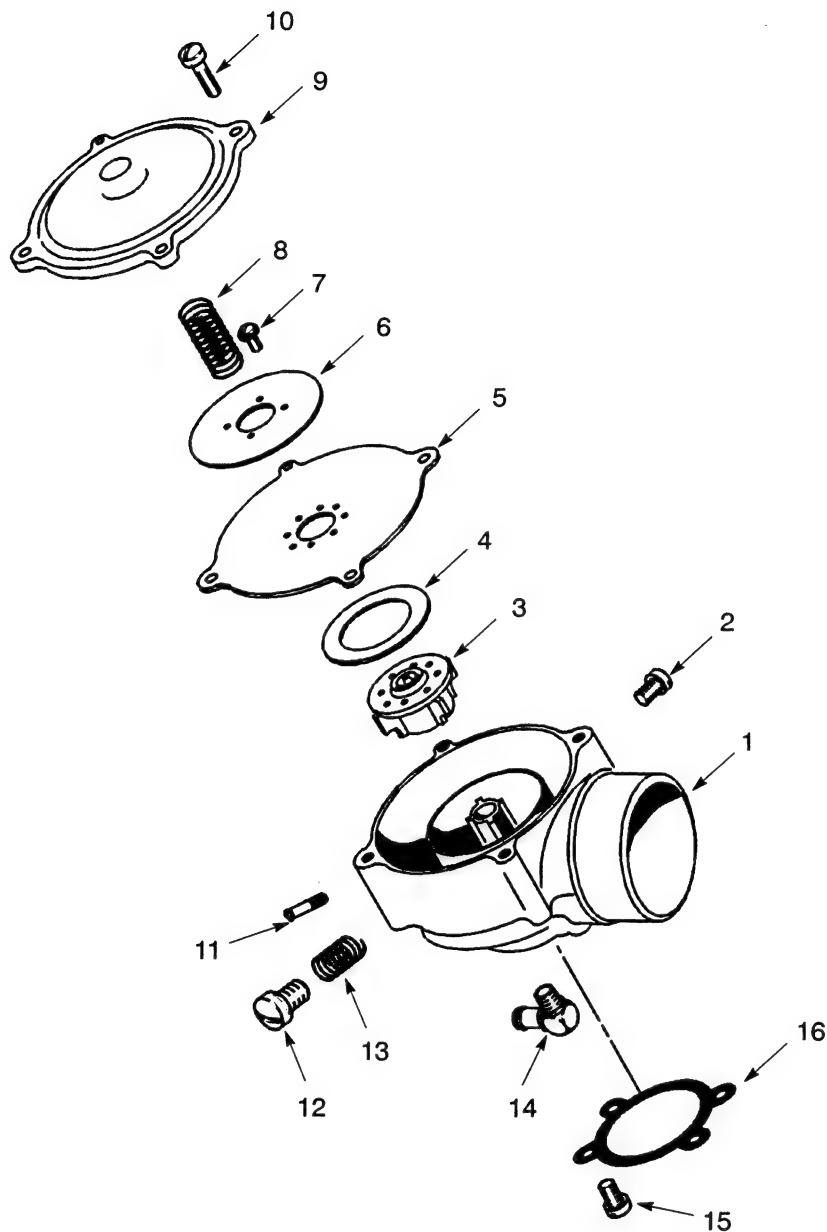
LPG 3.0L  
LAST USED ON S/N D177B-39472



**GOVERNOR**  
**LPG 3.0L**  
**LAST USED ON S/N D177B-39472**

REF	PART NO.	NAME OF PART	QTY	REF	PART NO.	NAME OF PART	QTY
1	1334847	Filter .....	1	13	175323	Stud .....	2
2	1334845	Clamp .....	1	14	15006	Nut .....	2
3	292500	Capscrew .....	2	15	377259	Washer .....	2
4	292680	Lockwasher .....	2	16	15920	Washer .....	2
5	136687	Nut .....	2	17	346329	Governor .....	1
6	195771	Gasket .....	3	18	1339102	Diaphragm Assembly .....	1
7	1371599	Bracket .....	1	19	1333986	Spring .....	1
8	1346872	Actuator (Idle Control) .....	1	20	1333987	Throttle Shaft .....	1
9	293743	Capscrew .....	3	21	374706	Lever Assembly .....	1
10	316825	Nut .....	3	22	374708	Bearing .....	2
11	1345676	Bracket .....	1	23	374709	Ring .....	2
12	1345677	Solenoid Valve .....	1				

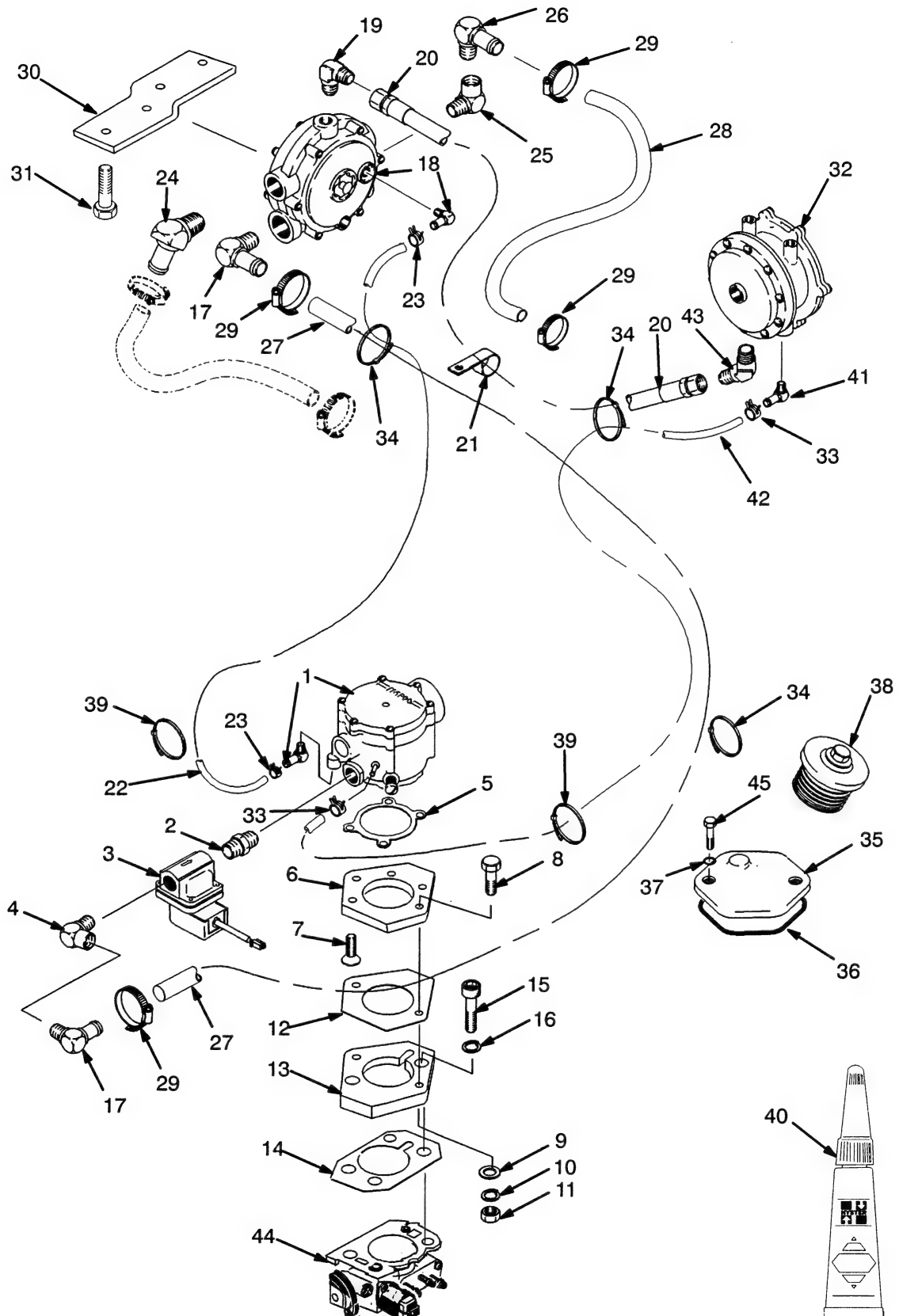
## LPG MIXER (Figure 73) DUAL FUEL 3.0L



REF	PART NO.	NAME OF PART	QTY	REF	PART NO.	NAME OF PART	QTY
	1378647	Mixer Assembly		9	204780	Cover .....	1
1	250371	Body Assembly .....	1	10	132473	Screw .....	4
2	326926	Screw .....	1	11	323541	Fitting .....	1
3	.....	Valve .....	1	12	326516	Screw .....	1
4	204858	Ring .....	1	13	332277	Spring .....	1
5	1369450	Diaphragm .....	1	14	1361164	Fitting .....	1
6	.....	Plate .....	1	15	204790	Screw .....	4
7	220283	Screw .....	1	16	204787	Gasket .....	1
8	374713	Spring .....	1				

## This image shows a single sheet of white paper with horizontal ruling lines. The lines are evenly spaced and run across the width of the page. There are no margins, text, or other markings on the paper.

## FUEL (Figure 74) LPG FIELD CONVERSION 2.2L

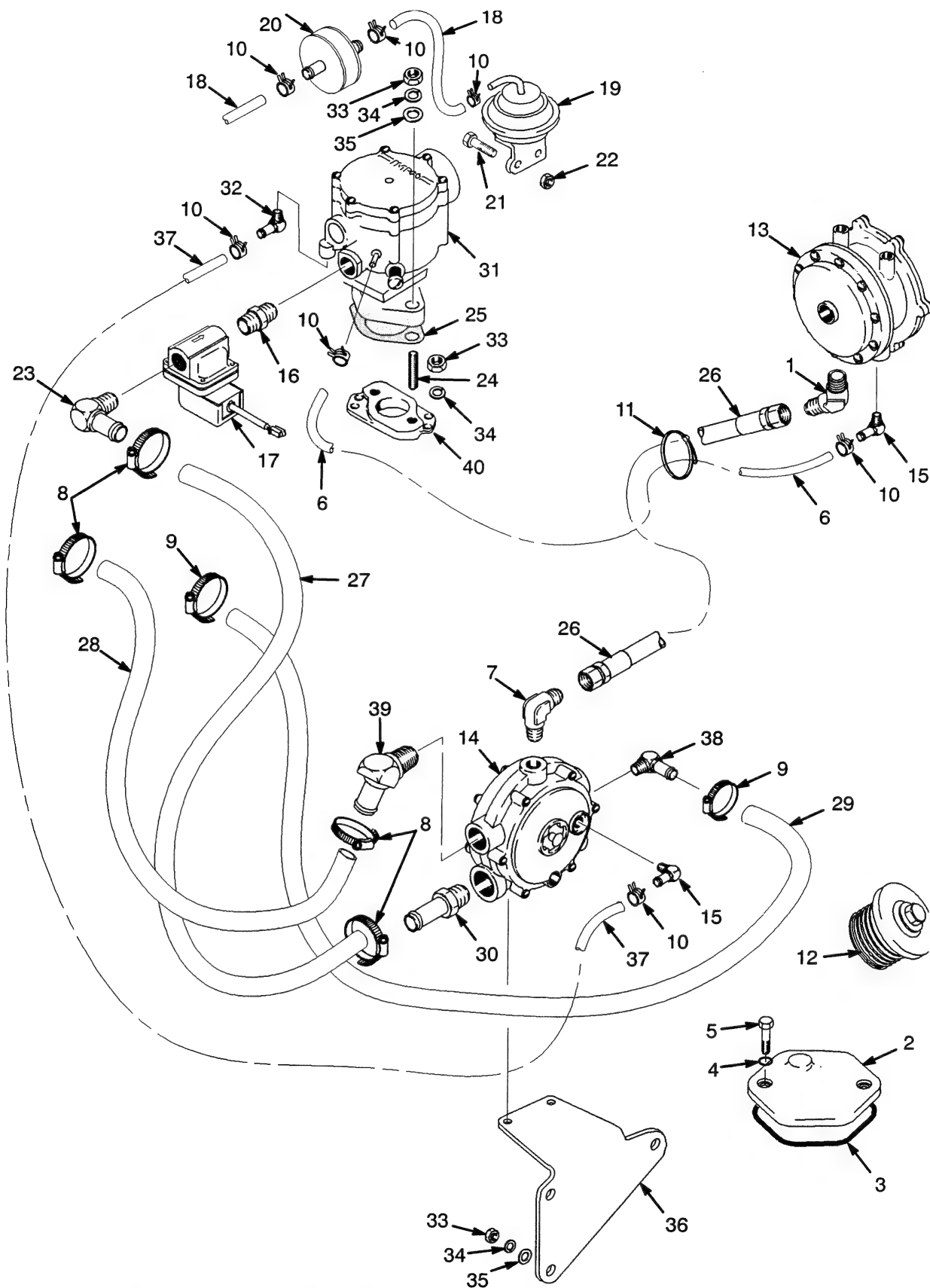


**FUEL**  
**LPG FIELD CONVERSION 2.2L**

REF	PART NO.	NAME OF PART	QTY	REF	PART NO.	NAME OF PART	QTY
1	1368054	Carburetor (LPG) .....	1	22	864814	Hose (Vacuum) .....	1
1	1361164	Fitting (LPG) .....	1	23	369815	Clamp .....	2
2	15351	Fitting .....	1	24	864816	Fitting .....	1
3	1354203	Solenoid Valve .....	1	25	12947	Fitting .....	1
3	1369456	Coil .....	1	26	16155	Fitting .....	1
3	1369457	Seal Kit .....	1	27	864815	Hose .....	1
4	17324	Fitting .....	1	28	864817	Hose .....	1
5	204787	Gasket .....	1	29	130845	Clamp .....	4
6	1367433	Plate .....	1	30	864818	Plate .....	1
7	220714	Screw .....	4	31	287816	Capscrew .....	2
8	16815	Capscrew .....	2	32	.....	Filter & Lock-Off Valve .....	1
9	15134	Washer .....	2			Figure 94	
10	15156	Lockwasher .....	2	33	366473	Clamp .....	2
11	15056	Nut .....	2	34	137852	Strap Clamp .....	5
12	1367434	Gasket .....	1	35	1343414	Cover .....	1
13	1365894	Plate .....	1	36	1343449	Seal .....	1
14	1367435	Gasket .....	1	37	353000	O-Ring .....	2
15	296021	Capscrew .....	2	38	1352123	Cap .....	1
16	293780	Lockwasher .....	2	39	2004005	Strap Clamp .....	2
17	201800	Fitting .....	2	40	273338	Thread Sealant (50 cc) .....	AR
18	.....	LPG Converter .....	1	41	864810	Fitting .....	1
		Figure 96,		42	864811	Hose (Vacuum) .....	1
19	14358	Fitting .....	1	43	16863	Fitting .....	1
20	1381921	Hose .....	1	44	.....	Throttle Body .....	1
21	1347202	Clamp .....	1			Figure 85	
				45	329067	Screw .....	2

## FUEL (Figure 75)

LPG 2.0L

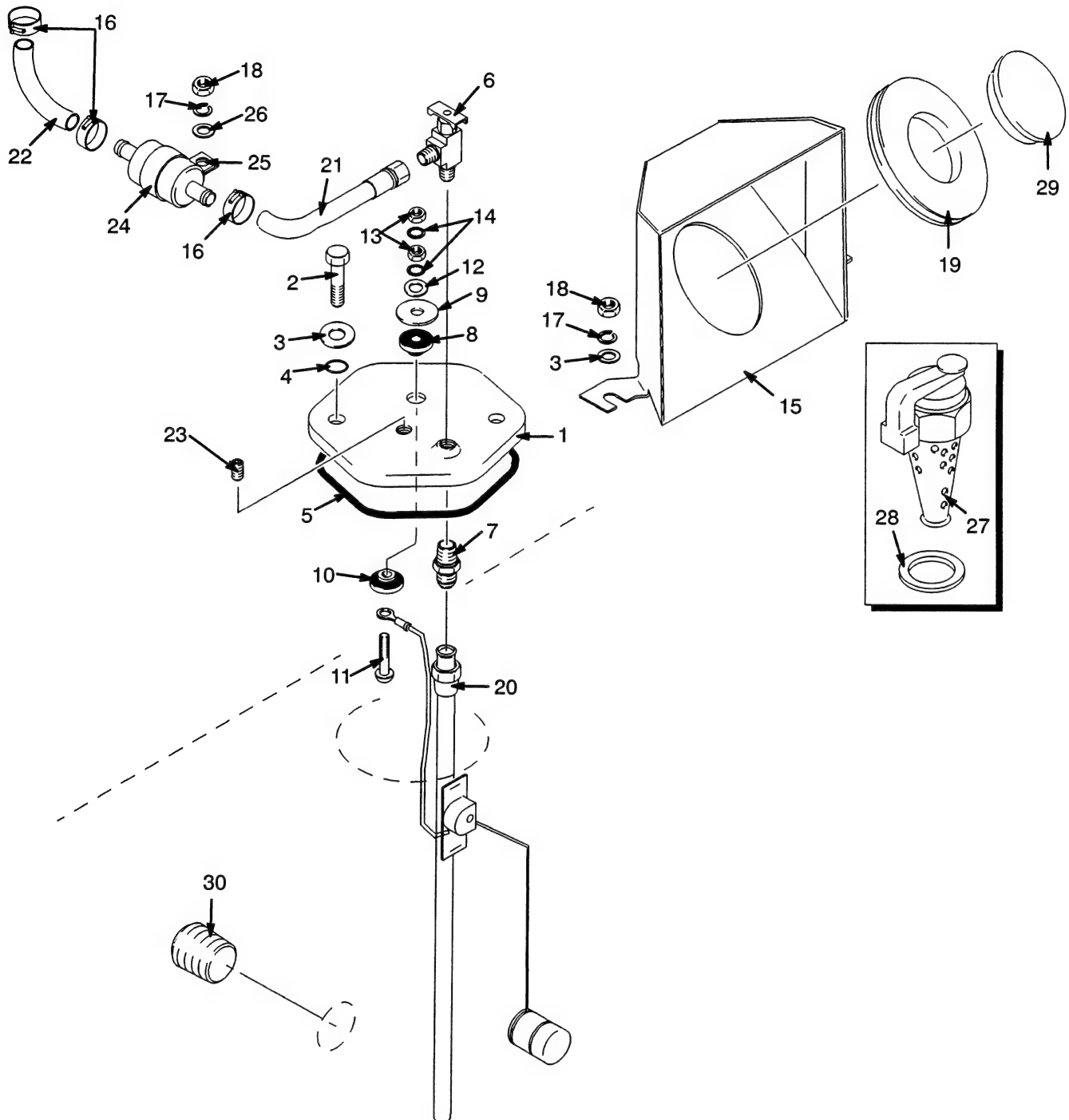


**FUEL**  
**LPG 2.0L**

REF	PART NO.	NAME OF PART	QTY	REF	PART NO.	NAME OF PART	QTY
1	16863	Fitting .....	1	21	293743	Capscrew .....	2
2 <b>a</b>	1343414	Cover .....	1	22	316825	Nut .....	2
2 <b>b</b>	1451568	Plate .....	1	23	201800	Fitting .....	1
2 <b>b</b>	288394	Sealant .....	AR	24	1359460	Stud .....	2
3 <b>a</b>	1343449	Seal .....	1	25	1354336	Gasket .....	1
4 <b>a</b>	353000	O-Ring .....	2	26	113011	Hose .....	1
5	329067	Screw .....	2	27 <b>a</b>	1361088	Hose .....	1
6	1347166	Hose .....	1	27 <b>b</b>	1336137	Hose .....	1
7	14358	Fitting .....	1	28	318375	Hose .....	1
8	130845	Clamp .....	4	29	85785	Hose .....	1
9	168718	Clamp .....	2	30	201797	Fitting .....	1
10	366473	Clamp .....	8	31	.....	Carburetor .....	1
11	137852	Strap Clamp .....	6			☞ Figure 83	
12	1352123	Fuel Cap .....	1	32	175347	Fitting .....	1
13	.....	Fuel Lock & Filter .....	1	33	239503	Nut .....	7
		☞ Figure 94		34	292681	Lockwasher .....	7
14	.....	LPG Converter .....	1	35	296418	Washer .....	5
		☞ Figure 95, Figure 96		36	1356513	Bracket .....	1
15	175347	Fitting .....	2	37	377211	Hose .....	1
16	15351	Fitting .....	1	38	201808	Fitting .....	1
17	1354203	Solenoid Valve .....	1	39	1336135	Fitting .....	1
17	1369456	Coil .....	1	40	1356514	Spacer .....	1
17	1369457	Seal Kit .....	1				
18	372002	Hose .....	2	<b>a</b>	Last Used On S/N D177B-83919		
19	1346872	Actuator .....	1	<b>b</b>	First Used On S/N D177B-83920		
20	1350400	Valve .....	1				



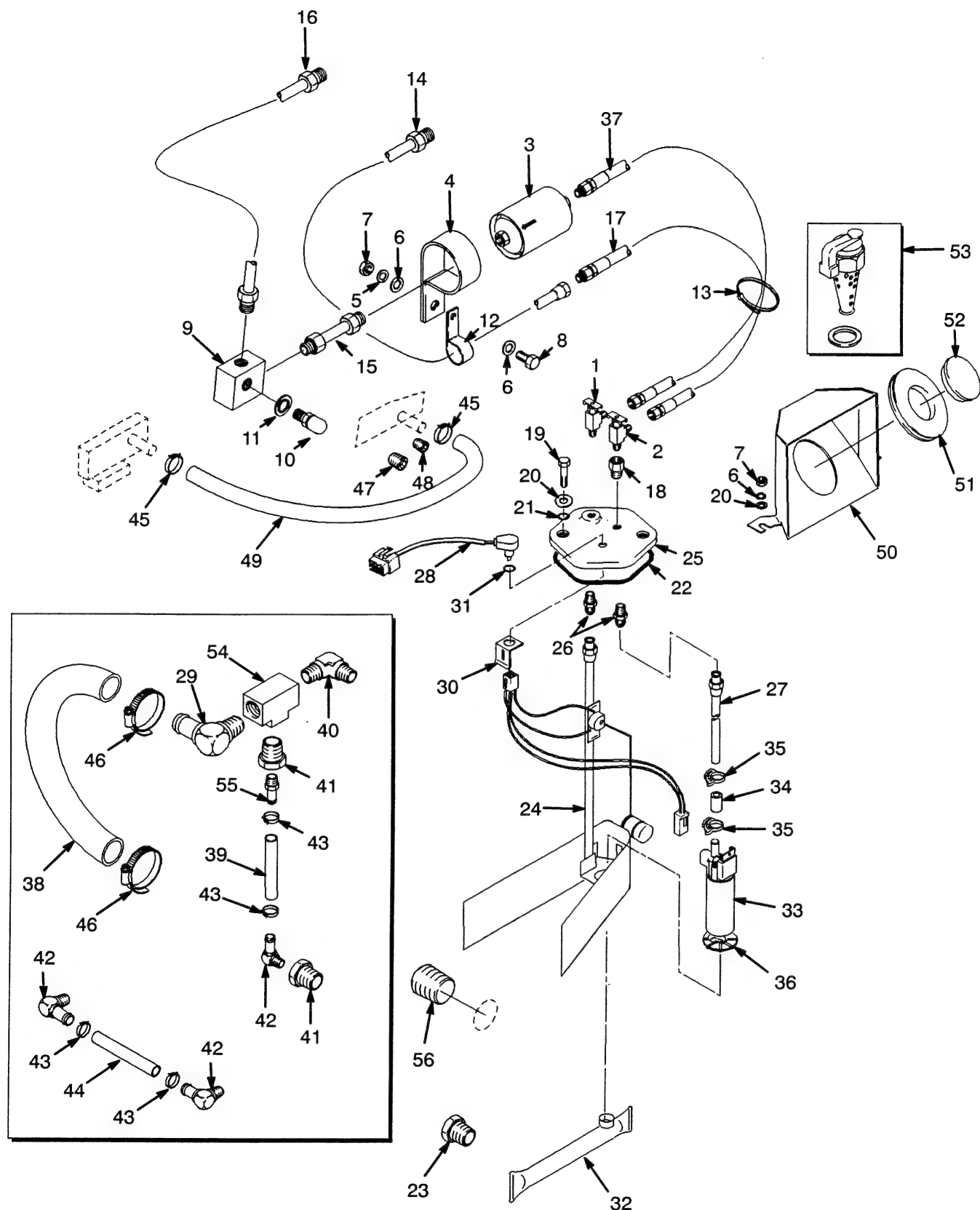
## FUEL (Figure 76) GASOLINE 2.0L



**FUEL**  
**GASOLINE 2.0L**

REF	PART NO.	NAME OF PART	QTY	REF	PART NO.	NAME OF PART	QTY
1	1343448	Cover .....	1	17	292681	Lockwasher .....	3
2	329067	Screw .....	2	18	239503	Nut .....	3
3	320157	Washer .....	4	19	1339720	Grommet .....	1
4	353000	O-Ring .....	2	20	1347153	Fuel Sender .....	1
5	1343449	Seal .....	1	21	1351089	Hose .....	1
6	1350286	Valve .....	1	22	1389365	Hose .....	1
7	14303	Fitting .....	1	23	15483	Fitting .....	1
8	1350291	Washer .....	1	24	1304950	Filter .....	1
9	1350290	Washer .....	1	25	1316496	Clamp .....	1
10	1351000	Washer .....	1	26	320158	Washer .....	1
11	1356459	Screw .....	1	27 <sup>a</sup>	63899	Safety Cap .....	1
12	197067	Washer .....	1	28 <sup>a</sup>	138880	Shim .....	AR
13	1350298	Nut .....	2	29	160773	Fuel Cap .....	1
14	1350299	Lockwasher .....	2	30	15964	Fitting .....	1
15	1343550	Shield .....	1				
16	168718	Clamp .....	4	<sup>a</sup>	Optional		

## FUEL (Figure 77) GASOLINE 2.2L

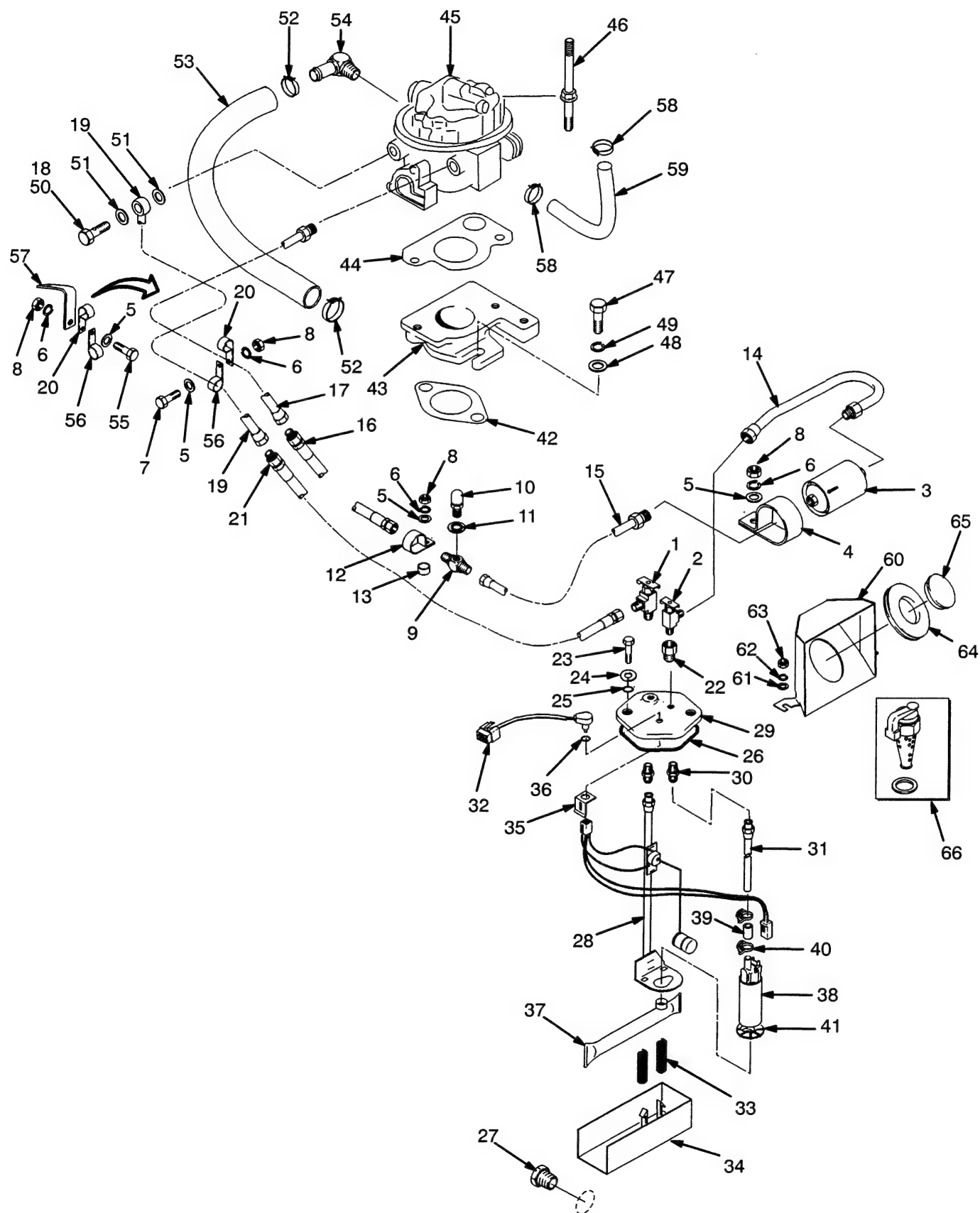


**FUEL**  
**GASOLINE 2.2L**

REF	PART NO.	NAME OF PART	QTY	REF	PART NO.	NAME OF PART	QTY
1	1350286	Valve .....	1	31	1330325	O-Ring .....	1
2	16192	Valve .....	1	32	1327961	Strainer .....	1
3	1330342	Gasoline Filter .....	1	33 <sup>a</sup>	.....	Pump .....	1
4	176451	Clamp .....	1	34 <sup>a</sup>	.....	Coupling .....	1
5	320158	Washer .....	1	35 <sup>a</sup>	.....	Clamp .....	2
6	292681	Lockwasher .....	4	36 <sup>a</sup>	.....	Isolator .....	1
7	239503	Nut .....	3	37	1352144	Hose .....	1
8	136681	Capscrew .....	1	38	129995	Hose .....	1
9	1339425	Fitting .....	1	39	217407	Hose .....	1
10	1345991	Pressure Valve .....	1	40	1356369	Fitting .....	1
11	1339438	Seal .....	1	41	12844	Fitting .....	2
12	198675	Clamp .....	1	42	17343	Fitting .....	1
13	129563	Clamp .....	1	43	366473	Clamp .....	4
14	1352098	Tube .....	1	44	1354356	Hose .....	1
15	1352099	Tube .....	1	45	1333840	Clamp .....	2
16	1352100	Tube .....	1	46	166857	Clamp .....	2
17	1352101	Hose .....	1	47	1333825	Plug .....	1
18	1354259	Fitting .....	1	48	1354265	Plug .....	1
19	329067	Screw .....	2	49	1354114	Hose .....	1
20	320157	Washer .....	4	50	1343550	Shield .....	1
21	353000	O-Ring .....	2	51	1339720	Grommet .....	1
22	1343449	Seal .....	1	52	160773	Fuel Cap .....	1
23	17636	Fitting .....	1	53 <sup>b</sup>	138880	Shim .....	AR
24	1339789	Fuel Sender .....	1	53 <sup>b</sup>	63899	Safety Cap .....	1
25	1343448	Cover .....	1	54	12840	Fitting .....	1
26	14303	Fitting .....	2	55	16746	Fitting .....	1
27	1339759	Tube .....	1	56	15964	Fitting .....	1
28	1330383	Wire Harness .....	1				
29	201800	Fitting .....	1				
30	1330326	Clipnut .....	1				

<sup>a</sup> Included In Fuel Pump Kit 1330324  
<sup>b</sup> Optional

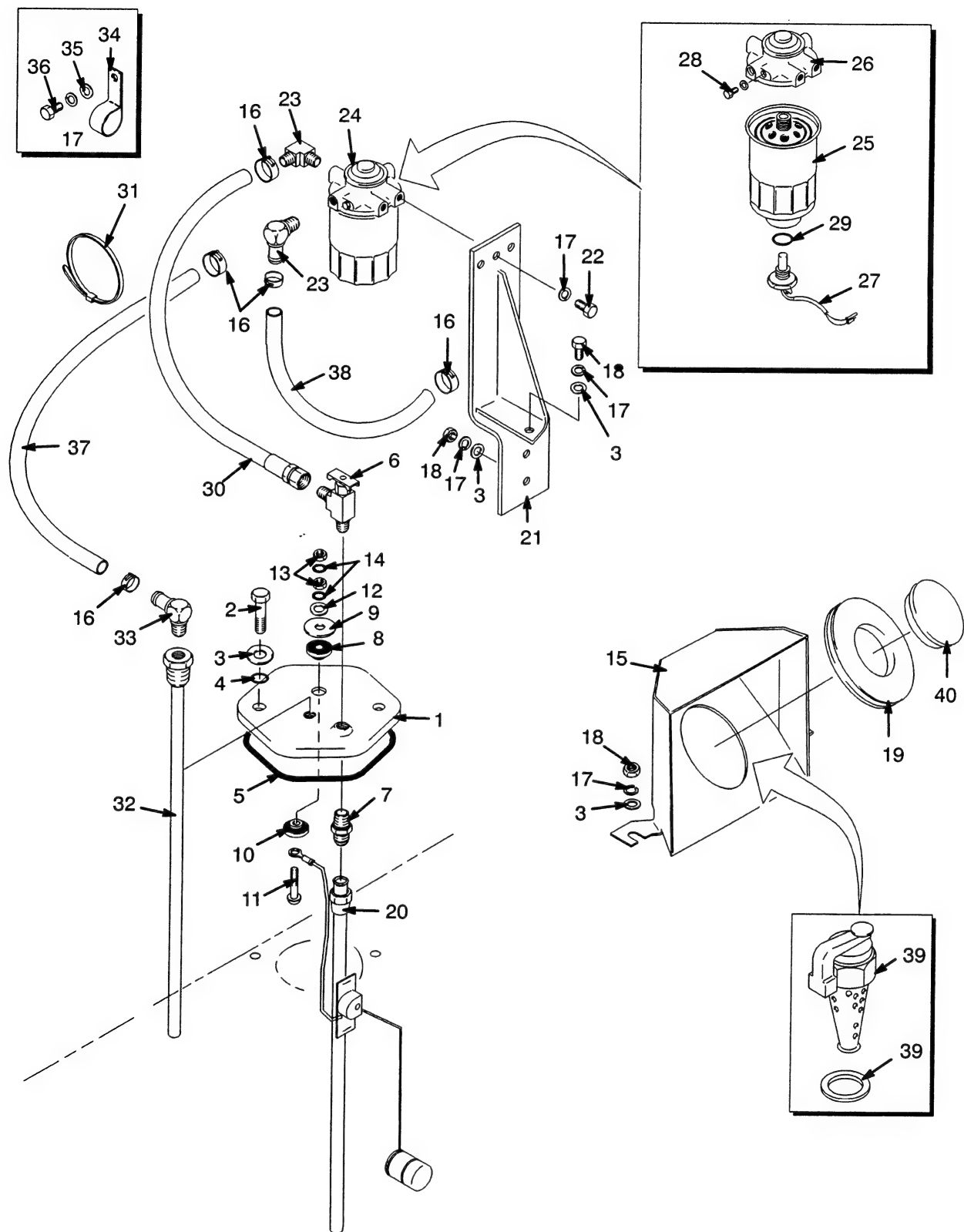
## FUEL (Figure 78) GASOLINE 3.0L



**FUEL**  
**GASOLINE 3.0L**

REF	PART NO.	NAME OF PART	QTY	REF	PART NO.	NAME OF PART	QTY
1	1350286	Valve .....	1	39 <sup>a</sup>	.....	Coupling .....	1
2	16192	Valve .....	1	40 <sup>a</sup>	.....	Clamp .....	2
3	1330342	Filter .....	1	41 <sup>a</sup>	.....	Isolator .....	1
4	176451	Clamp .....	1	42	195771	Gasket .....	1
5	320158	Washer .....	4	43	1375779	Adapter .....	1
6	292681	Lockwasher .....	4	44	1343648	Gasket .....	1
7	136681	Capscrew .....	1	45	1376572	Throttle Body Injection .....	1
8	239503	Nut .....	4	45	1383994	Gasket Kit .....	1
9	1376725	Fitting .....	1	45	1350988	Fuel Injector Kit .....	1
10	1345991	Pressure Valve .....	1	45	1383995	Throttle Position Sensor Kit ....	1
11	1339438	Seal .....	1	45	1383996	Idle Air Valve Kit .....	1
12	89220	Clamp .....	1	45	1350991	Fuel Inlet/Outlet Nut Kit .....	1
13	1301016	Spacer .....	1	45	1358682	Screw Package .....	1
14	1376769	Tube Assembly .....	1	46	1377021	Stud .....	2
15	1376770	Tube Assembly .....	1	47	16805	Capscrew .....	2
16	1376771	Hose .....	1	48	15134	Washer .....	2
17	1376731	Tube Assembly .....	1	49	15156	Lockwasher .....	2
18	360387	Adhesive .....	AR	50	1376614	Screw .....	1
19	1376730	Tube Assembly .....	1	51	1376616	Seal .....	2
20	164488	Clamp .....	2	52	353198	Clamp .....	2
21	1376777	Hose (Return) .....	1	53	85766	Hose .....	1
22	1354259	Fitting .....	1	54	201808	Fitting .....	1
23	329067	Screw .....	2	55	136749	Capscrew .....	1
24	320157	Washer .....	2	56	1376727	Clamp .....	2
25	353000	O-Ring .....	2	57	1376779	Bracket .....	1
26	1343449	Seal .....	1	58	369815	Clamp .....	2
27	15964	Fitting .....	1	59	1350682	Hose (Silicone) .....	1
28	1339789	Fuel Sender .....	1	60	1343550	Shield .....	1
29	1343448	Cover .....	1	61	320157	Washer .....	2
30	14303	Fitting .....	2	62	292681	Lockwasher .....	2
31	1339759	Tube Assembly .....	1	63	239503	Nut .....	2
32	1330383	Wire Harness .....	1	64	1339720	Grommet .....	1
33	1361596	Spring .....	2	65	160773	Cap .....	1
34	1363862	Baffle .....	1	66 <sup>b</sup>	63899	Cap .....	1
35	1330326	Clip .....	1	66 <sup>b</sup>	138880	Shim .....	1
36	1330325	O-Ring .....	1				
37	1327961	Strainer .....	1	<sup>a</sup>	Included In Fuel Pump Kit 1330324		
38 <sup>a</sup>	.....	Pump .....	1	<sup>b</sup>	Optional		

## FUEL (Figure 79) DIESEL 2.4L

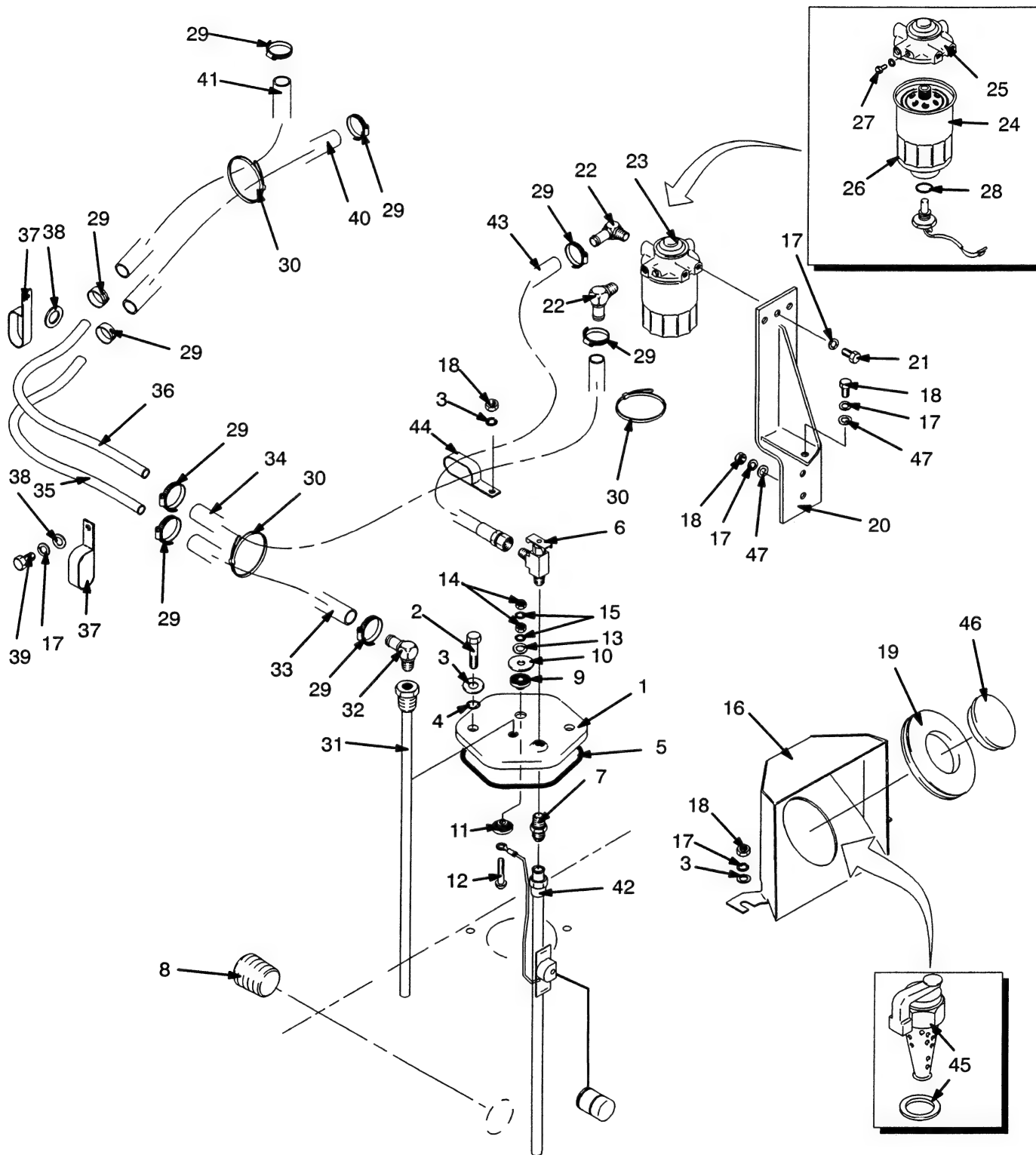


**FUEL**  
**DIESEL 2.4L**

REF	PART NO.	NAME OF PART	QTY	REF	PART NO.	NAME OF PART	QTY
1	1343448	Cover .....	1	24	1327898	Fuel Filter .....	1
2	329067	Screw .....	2	25	1334350	Cartridge Kit .....	1
3	320157	Washer .....	7	25 <b>b</b>	1330033	Cartridge .....	1
4	353000	O-Ring .....	2	25 <b>b</b>	1334352	Label .....	1
5	1343449	Seal .....	1	26	1374930	Housing .....	1
6	1350286	Valve .....	1	27	1330035	Sensor .....	1
7	14303	Fitting .....	1	28	1330036	Plug .....	1
8	1350291	Washer .....	1	29 <b>b</b>	1330037	Gasket .....	1
9	1350290	Washer .....	1	30	1351011	Hose .....	1
10	1351000	Washer .....	1	31	137852	Clamp .....	2
11	1356459	Screw .....	1	32	1350292	Pipe .....	1
12	197067	Washer .....	1	33	17343	Fitting .....	1
13	1350298	Nut .....	2	34	1374611	Clamp .....	2
14	1350299	Lockwasher .....	2	35	296418	Washer .....	2
15	1343550	Shield .....	1	36	296418	Screw .....	2
16	168718	Clamp .....	5	37	1320922	Hose .....	1
17	292681	Lockwasher .....	8	38	1301601	Hose .....	1
18	239503	Nut .....	5	39 <b>a</b>	63899	Safety Cap .....	1
19	1339720	Grommet .....	1	39 <b>a</b>	138880	Shim .....	AR
20	1347153	Fuel Sender .....	1	40	157704	Cap .....	1
21	1350226	Bracket .....	1				
22	136681	Capscrew .....	2	<b>a</b>	Optional		
23	222480	Fitting .....	2	<b>b</b>	Included In Repair Kit 996423		



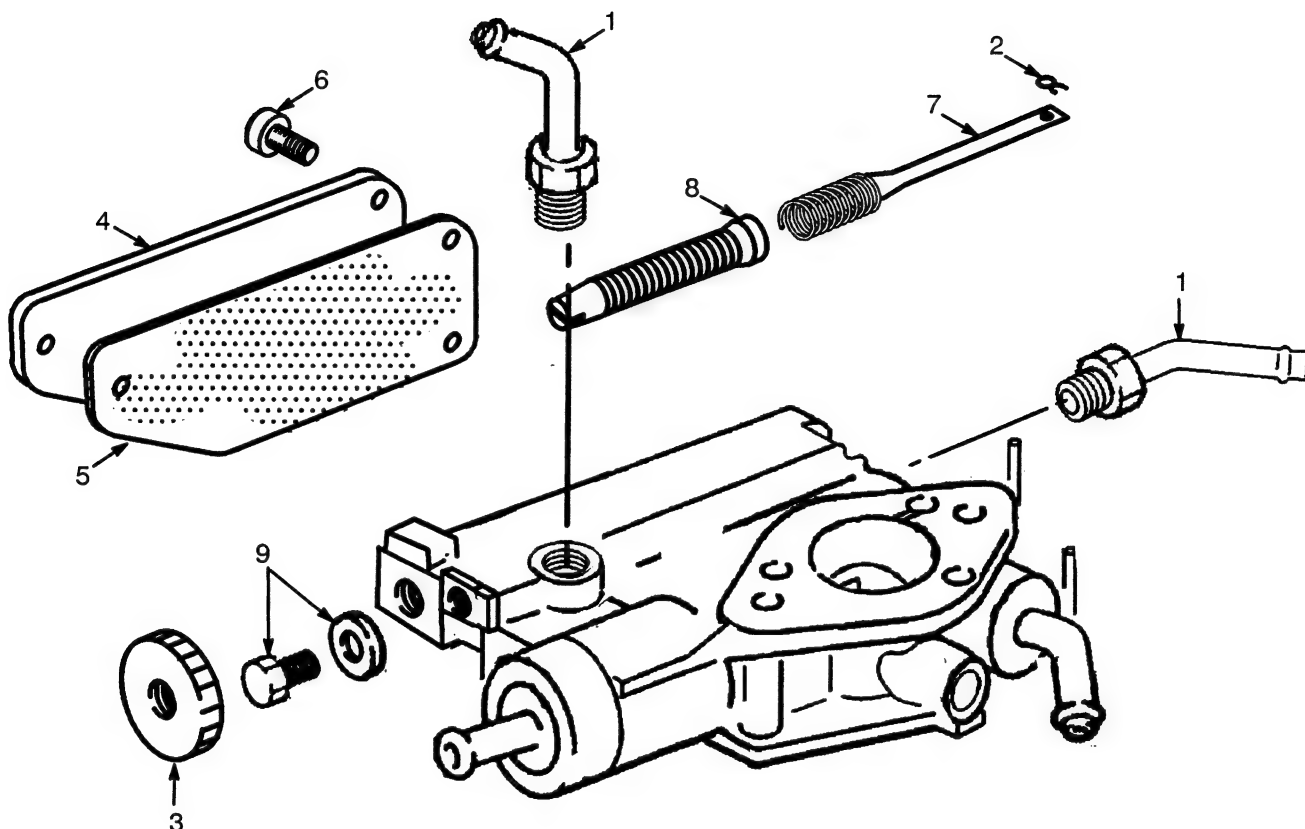
## FUEL (Figure 80) DIESEL 3.1L



**FUEL**  
**DIESEL 3.1L**

REF	PART NO.	NAME OF PART	QTY	REF	PART NO.	NAME OF PART	QTY
1	1343448	Cover .....	1	26	1330035	Sensor .....	1
2	329067	Screw .....	2	27	1330036	Plug .....	1
3	320157	Washer .....	7	28 <sup>b</sup>	1330037	Gasket .....	1
4	353000	O-Ring .....	2	29	168718	Clamp .....	9
5	1343449	Seal .....	1	30	137852	Strap Clamp .....	3
6	1350286	Valve .....	1	31	1350292	Pipe .....	1
7	14303	Fitting .....	1	32	17343	Fitting .....	1
8	15964	Fitting .....	1	33	1303195	Hose .....	1
9	1350291	Washer .....	1	34	392800	Hose .....	1
10	1350290	Washer .....	1	35	1373822	Fuel Line .....	1
11	1351000	Washer .....	1	36	1373823	Fuel Line .....	1
12	1356459	Screw .....	1	37	1374611	Clamp .....	2
13	197067	Washer .....	1	38	296418	Washer .....	2
14	1350298	Nut .....	2	39	287851	Capscrew .....	1
15	1350299	Lockwasher .....	2	40	1374615	Hose .....	1
16	1343550	Splash Shield .....	1	41	1301601	Hose .....	1
17	292681	Lockwasher .....	8	42	1347153	Fuel Sender .....	1
18	239503	Nut .....	5	43	1359437	Hose .....	1
19	1339720	Grommet .....	1	44	119074	Clamp .....	1
20	1350226	Bracket .....	1	45 <sup>a</sup>	63899	Safety Cap .....	1
21	136681	Capscrew .....	2	45 <sup>a</sup>	138880	Shim .....	AR
22	222480	Fitting .....	2	46	157704	Cap .....	1
23	1327898	Fuel Filter .....	1	47	320158	Washer .....	2
24	1334350	Cartridge Kit .....	1				
24 <sup>b</sup>	1330033	Cartridge .....	1				
24 <sup>b</sup>	1334352	Label .....	1	<sup>a</sup>	Optional		
25	1374930	Housing .....	1	<sup>b</sup>	Included In Repair Kit 996423		

## GOVERNOR (Figure 81) GASOLINE AND LPG 2.0L

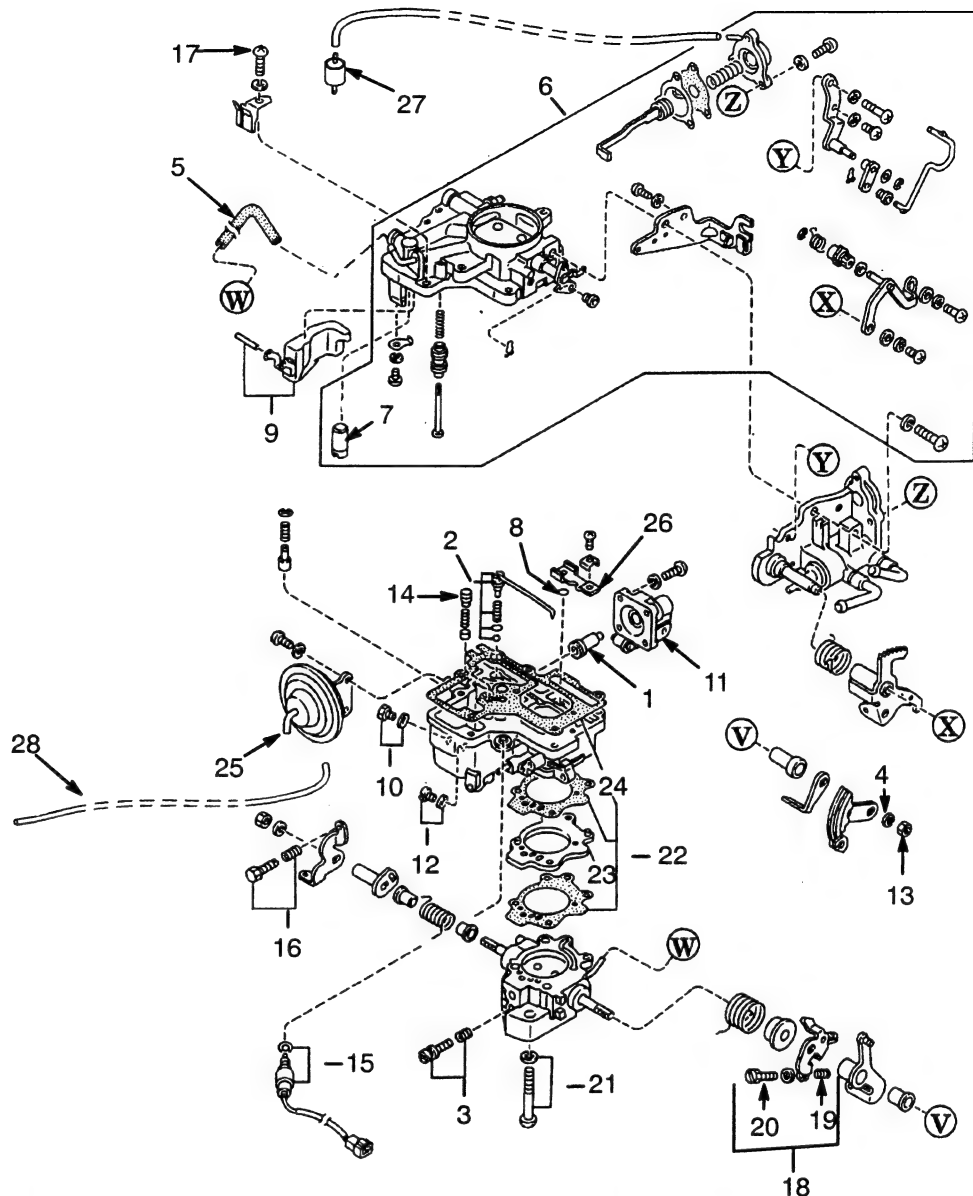


REF	PART NO.	NAME OF PART	QTY
	1361751	Governor .....	1
1	1367517	Connector .....	2
2	1367519	Snap Ring .....	1
3	1367520	Bushing .....	1
4	1367522	Cover .....	1

REF	PART NO.	NAME OF PART	QTY
5	1367523	Gasket .....	1
6	1367524	Screw .....	3
7	1367525	Spring .....	1
8	1367526	Screw .....	1
9	1367527	Bolt .....	1

## CARBURETOR (Figure 82)

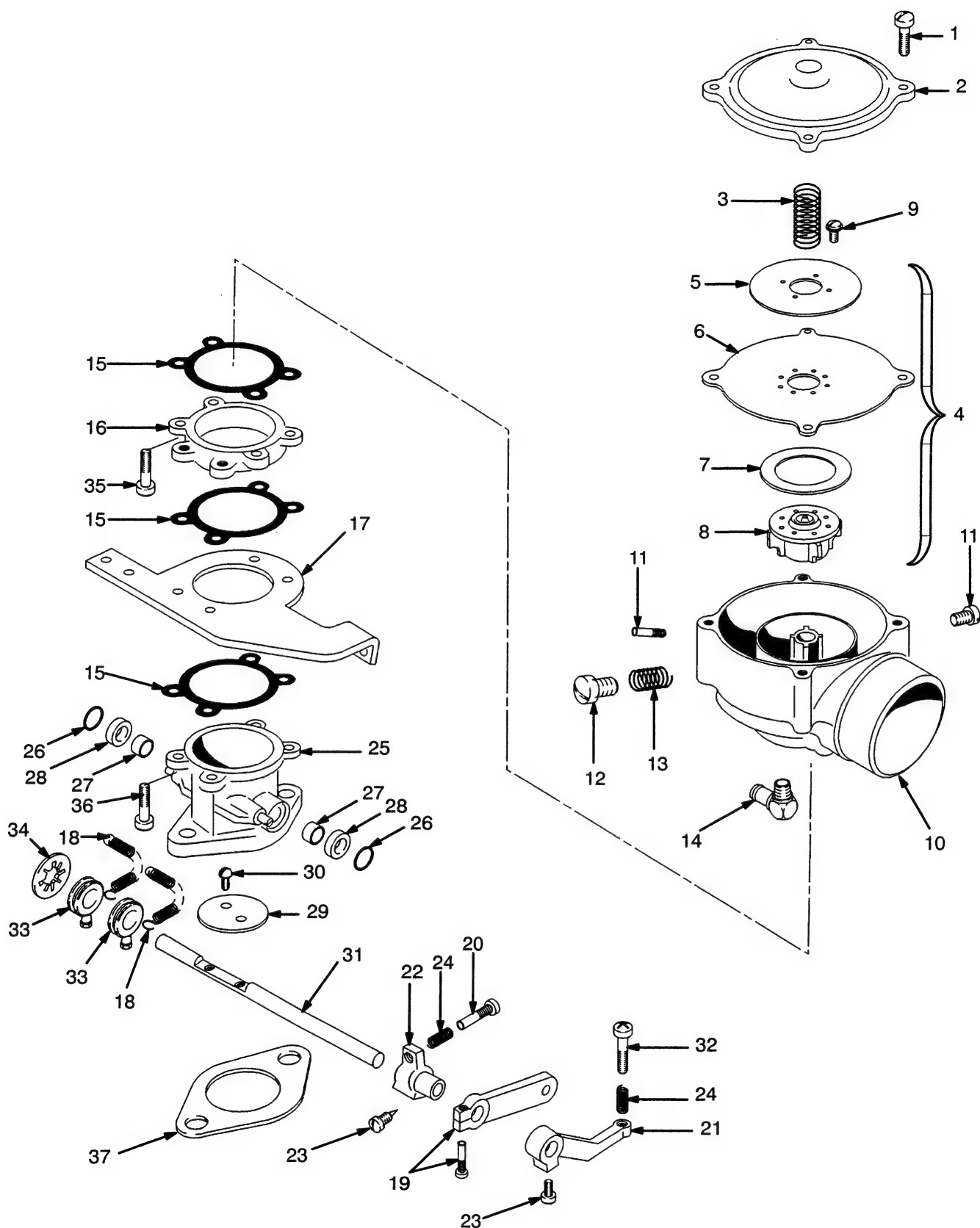
### GASOLINE 2.0L



REF	PART NO.	NAME OF PART	QTY	REF	PART NO.	NAME OF PART	QTY
	1460225	Carburetor	1	14	1361781	Slow Jet	1
1	1361768	Plunger Set	1	15	1361782	Solenoid Valve	1
2	1361769	Nozzle Set	1	16	1361783	Idle Screw	1
3	1361770	Screw Set	1	17	1361784	Screw & Washer	1
4	1361772	Washer	2	18	1361785	Throttle Adjustment Screw	1
5	1361773	Vacuum Hose	1	19	2037064	Screw	1
6	1361774	Air Horn	1	20	2037065	Screw	1
7	1361771	Power Jet	1	21	1361786	Screw Set	1
8	1361775	O-Ring	1	22	1361787	Gasket Set	1
9	1361776	Float	1	23	2037066	Gasket	1
10	1361777	Drain Plug	1	24	2037067	Insulator	1
11	1382673	Pump Arm	1	25	1361788	Vacuum Diaphragm	1
12	1361779	Main Jet	1	26	1361789	Idle Compensator	1
13	1361780	Nut	2	27	1390858	Cushion Jet	1
				28		Tube (Vacuum)	1

## CARBURETOR (Figure 83)

LPG 2.0L



**CARBURETOR**  
**LPG 2.0L**

**KEY:**

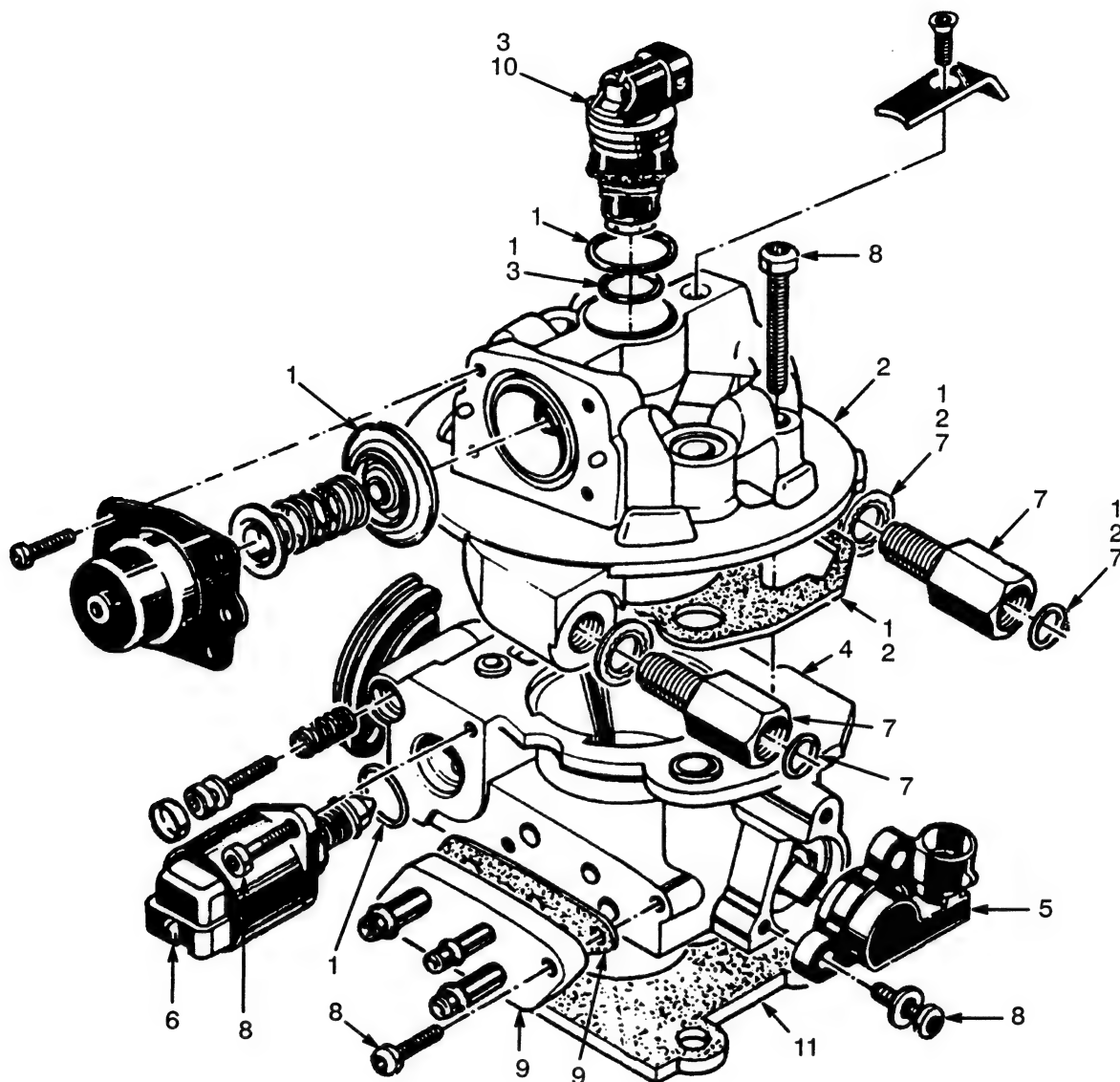
**A: Last Used On S/N D177B-15620**

**B: First Used On S/N D177B-15621**

**C: 3-Way Type Carburetor**

REF	PART NO.	NAME OF PART	QTY			REF	PART NO.	NAME OF PART	QTY		
			A	B	C				A	B	C
	1356523	Carburetor .....	1	..	..	18	1358245	Spring .....	2	2	2
	1376621	Carburetor .....	1	..	..	19	1358238	Lever .....	1	..	..
	1377689	Carburetor .....	..	1	..	19	1375905	Lever .....	1	..	..
1	132473	Screw .....	4	4	4	19	.....	Lever .....	..	1	..
2	204780	Cover .....	1	1	1	20	1358244	Screw .....	1	..	..
3	374713	Spring .....	1	1	1	20	16751	Screw .....	1	1	1
4	1453779	Valve & Diaphragm Kit ....	1	1	..	21	1358241	Floating Lever .....	1	1	1
4	1382974	Valve & Diaphragm Kit .....	..	1	..	22	1358242	Stop Lever .....	1	1	1
5	.....	Back-Up Plate .....	1	1	..	23	1358243	Screw .....	4	4	2
6	1369038	Diaphragm .....	1	1	..	24	204824	Spring .....	2	2	2
7	204858	Ring .....	1	1	..	25	1358240	Throttle Body .....	1	1	1
8	.....	Valve .....	1	1	..	26	204797	Retainer .....	2	2	2
9	220283	Screw .....	4	4	..	27	204796	Seal .....	2	..	..
10	250371	Air Horn .....	1	1	..	27	1382059	Seal .....	2	2	2
10	1383600	Air Horn .....	..	1	..	28	214121	Bearing .....	2	2	2
11	326926	Screw .....	1	1	..	29	241074	Fly .....	1	1	1
12	326516	Idle Screw .....	1	1	..	30	12490	Screw .....	2	2	2
12	1383601	Idle Screw .....	..	1	..	31	.....	Shaft .....	1	1	1
13	332277	Spring .....	1	1	..	32	1374057	Screw .....	1	1	..
13	1383602	Nut .....	..	1	..	32	1358244	Screw .....	..	1	..
14	1361164	Fitting .....	1	1	..	33	387478	Bushing .....	1	2	..
14	323541	Fitting .....	..	2	..	34	387480	Retainer .....	1	1	..
15	204787	Gasket .....	3	3	3	35	387481	Screw .....	4	4	4
16	303072	Spacer .....	1	1	1	36	204790	Screw .....	4	4	4
17	1358239	Bracket .....	1	1	1	37	195771	Mounting Gasket .....	1	1	1

## THROTTLE BODY INJECTION (Figure 84) GASOLINE 2.2L



REF	PART NO.	NAME OF PART	QTY
	1343643	Throttle Body Injection	1
1	1350986	Throttle Body Injection Kit	1
2	1350987	Fuel Meter Kit	1
3	1350988	Fuel Injector Kit	1
4	1350989	Throttle Body Kit	1
5	1337978	Throttle Position Sensor Kit	1
6	1350990	Idle Air Control Kit	1
7	1350991	Fuel Inlet & Outlet Nut Kit	1

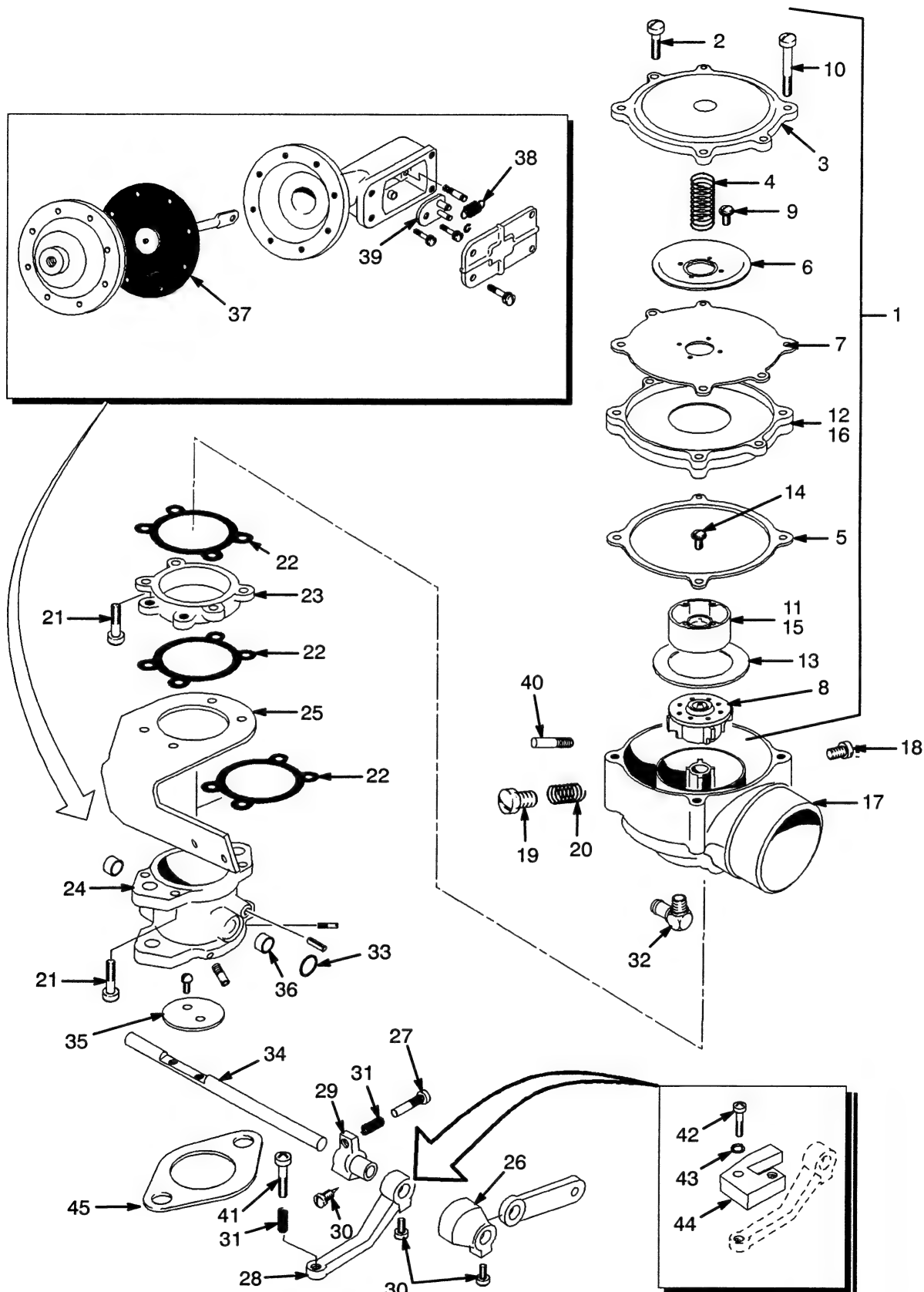
REF	PART NO.	NAME OF PART	QTY
8	1358682	Screw Package	1
9	1358683	Tube Module Package	1
10	1358684	Throttle Body Replacement Kit	1
11 a	1360748	Gasket	1
11 b	1377022	Gasket	1
a	Engine 1335942		
b	Engine 1375902		

## This image shows a single sheet of white paper with horizontal ruling lines. The lines are evenly spaced and run across the width of the page. There are no margins, text, or other markings on the paper.



## CARBURETOR (Figure 85)

LPG 2.2L



**CARBURETOR**

**LPG 2.2L**

**KEY:**

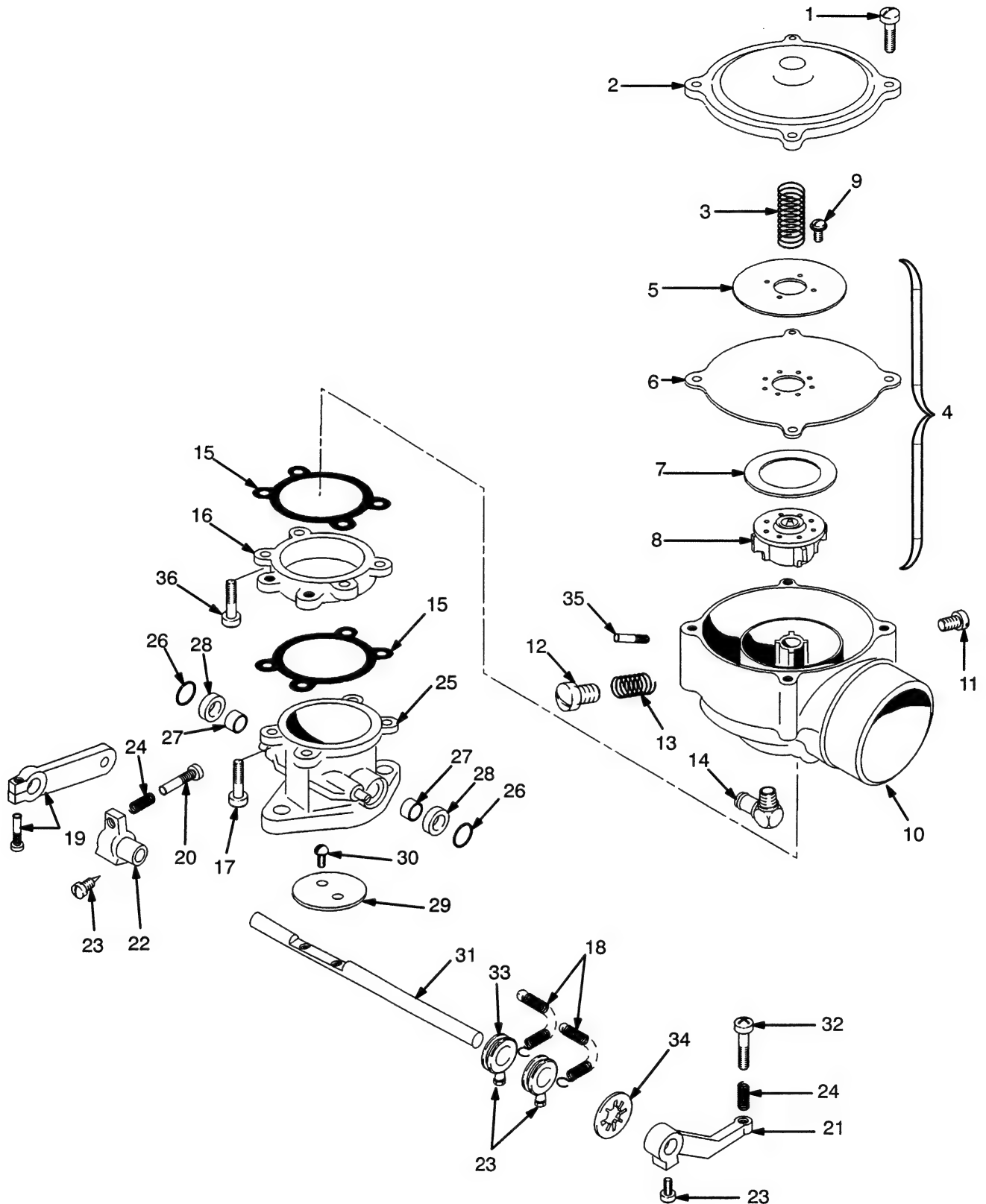
**A: Standard**

**B: High Altitude Performance**

REF	PART NO.	NAME OF PART	QTY		REF	PART NO.	NAME OF PART	QTY	
			A	B				A	B
a	1354096	Carburetor .....	1	..	23	303072	Spacer .....	1	1
b	1368981	Carburetor .....	1		24	1358228	Governor .....	1	1
1	b	1374056	Mixer Assembly .....	1	25	.....	Bracket .....	1	1
2		132473	Screw .....	2	26	1342997	Clamp (Lever) .....	1	1
3		.....	Cover .....	1	27	1358244	Screw .....	1	1
4		204781	Spring .....	1	28	1358241	Floating Lever .....	1	1
5		1358233	Gasket .....	1	29	1358242	Stop Lever .....	1	1
6		1358235	Back-Up Plate .....	1	30	1358243	Screw .....	3	3
7		1358231	Diaphragm .....	1	31	204824	Spring .....	2	2
8		1369049	Valve .....	1	32	1361164	Fitting .....	1	1
8		.....	Valve .....	..	33	374709	Ring .....	1	1
9		12490	Screw .....	4	34	.....	Shaft .....	1	1
10		1358236	Screw .....	4	35	.....	Fly .....	1	1
11		1358237	Spacer .....	1	36	374708	Bearing .....	2	2
12		1358234	Plate .....	1	37	1339102	Diaphragm .....	1	1
13		204858	Ring .....	1	38	1370941	Spring .....	1	1
13		1369048	Ring .....	3	39	.....	Lever .....	1	1
14		220283	Screw .....	4	40	323541	Fitting .....	1	1
15		.....	Spacer .....	..	41	1374057	Screw .....	1	1
16		.....	Plate .....	..	42	16703	Screw .....	..	1
17		250371	Air Horn .....	1	43	15152	Lockwasher .....	..	1
18		326926	Screw .....	1	44	1376607	Spacer .....	..	1
19		326516	Screw (Idle) .....	1	45	195771	Mounting Gasket .....	1	1
20		332277	Spring .....	1					
21		204790	Screw .....	8	a	Last Used On S/N D177B-6314			
22		204787	Gasket .....	3	b	First Used On S/N D177B-6315			

## CARBURETOR (Figure 86)

LPG 3.0L

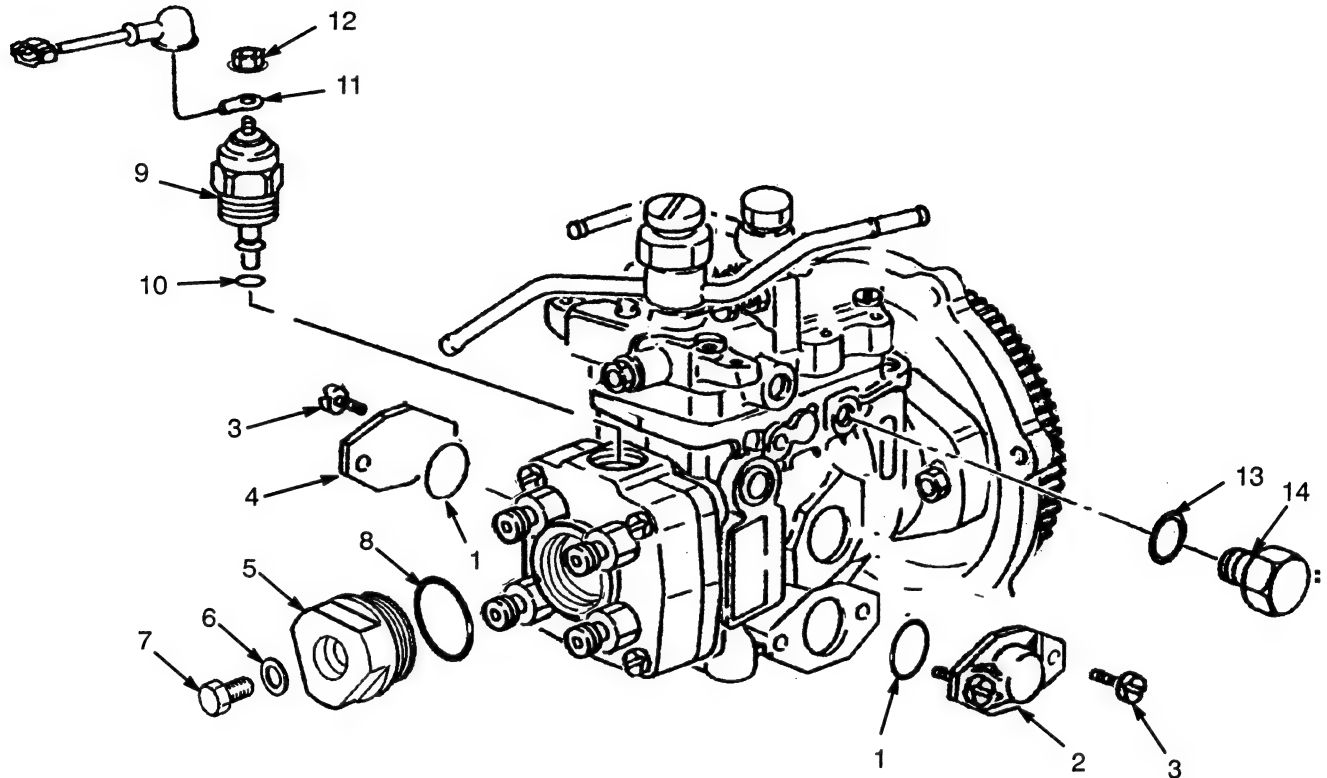


**CARBURETOR**  
**LPG 3.0L**

REF	PART NO.	NAME OF PART	QTY	REF	PART NO.	NAME OF PART	QTY
a	1371592	Carburetor .....	1	20	16751	Screw .....	1
b	1389498	Carburetor .....	1	21	1358241	Floating Lever .....	1
1	132473	Screw .....	4	22	1358242	Stop Lever .....	1
2	204780	Cover .....	1	23	1358243	Screw .....	4
3	374713	Spring .....	1	24	204824	Spring .....	2
4 a	1385712	Air-Gas Valve Assembly .....	1	25 a	1385719	Throttle Body .....	1
4 b	1452798	Air-Gas Valve Assembly .....	1	25 b	1455262	Throttle Body .....	1
5	.....	Back-Up Plate .....	1	26 a	204797	Retainer .....	2
6	1369450	Diaphragm .....	1	27 a	1382059	Seal .....	2
7	204858	Ring .....	1	28 a	214121	Bearing .....	2
8	.....	Valve .....	1	29 a	241074	Fly .....	1
9	220283	Screw .....	4	30 a	12490	Screw .....	2
10	250371	Air Horn .....	1	31 a	.....	Shaft .....	1
11	326926	Screw .....	1	32	1374057	Screw .....	1
12	326516	Idle Screw .....	1	33	387478	Bushing .....	2
13	332277	Spring .....	1	34	387480	Retainer .....	1
14	1361164	Fitting .....	1	35	323541	Fitting .....	1
15	204787	Gasket .....	2	36	204790	Screw .....	4
16	303072	Spacer .....	1				
17	387481	Screw .....	4	a	Last Used On S/N D177B-39471		
18	1358245	Spring .....	2	b	First Used On S/N D177B-39472		
19	1380268	Throttle Assembly .....	1				

## This image shows a single sheet of white paper with horizontal ruling lines. The lines are evenly spaced and run across the width of the page. There are no margins, text, or other markings on the paper.

**INJECTION PUMP (Figure 87)**  
**DIESEL 2.4L, 2.8L, AND 3.1L**

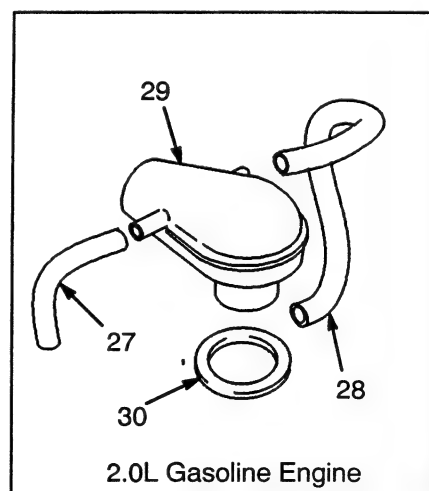
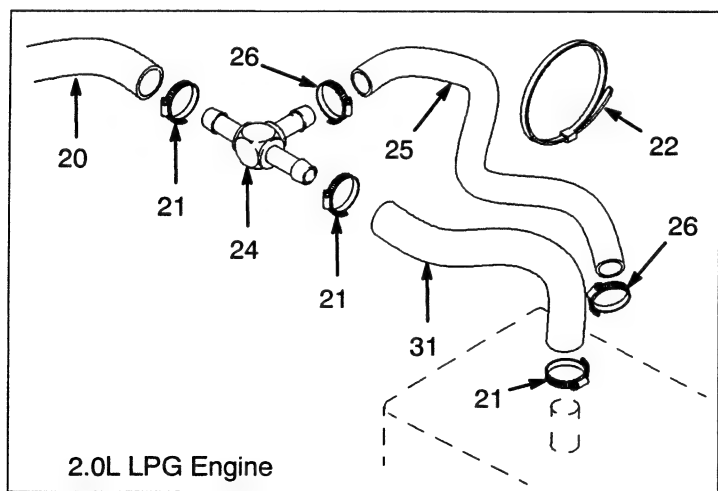
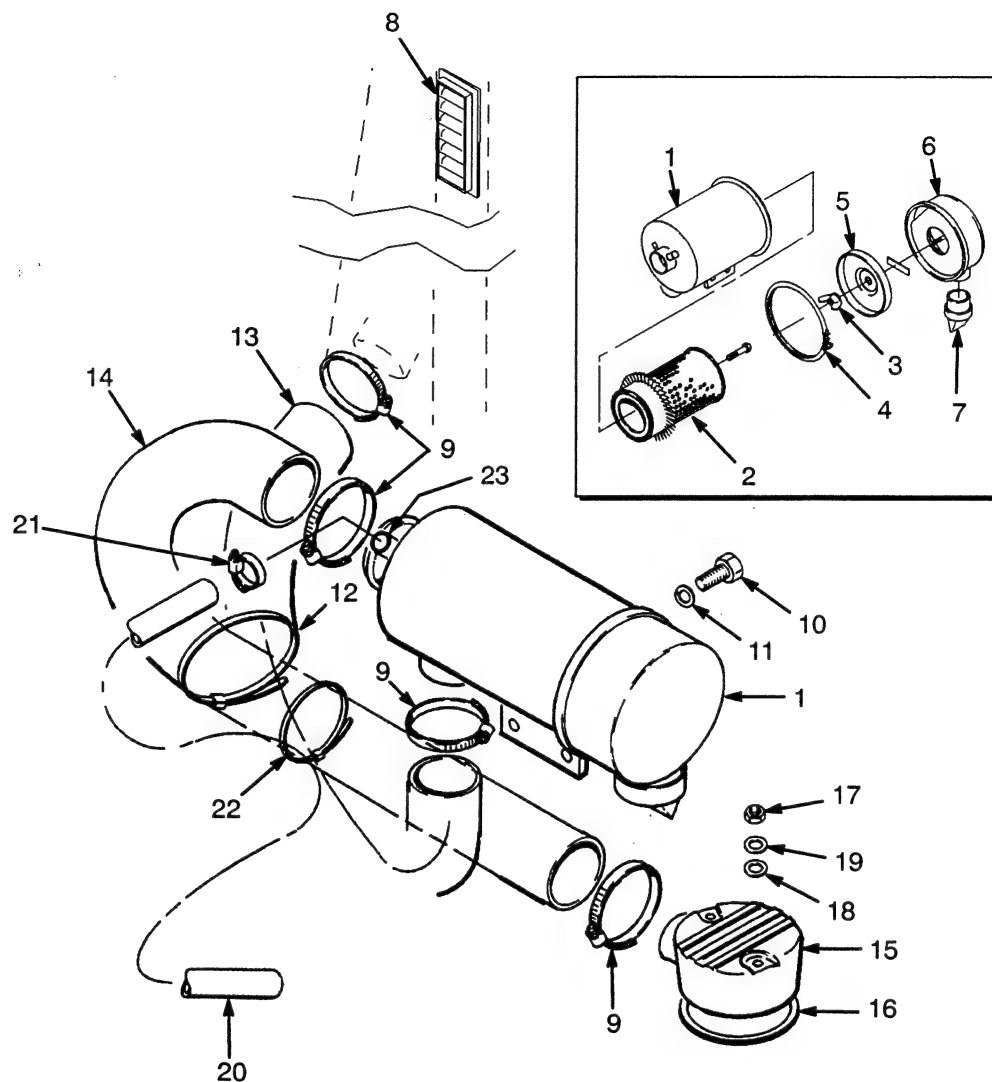


**KEY:**

**A:** Last Used On S/N D177B-8291  
**B:** First Used On S/N D177B-8292  
**C:** Used On Engine 1335948

REF	PART NO.	NAME OF PART	QTY			REF	PART NO.	NAME OF PART	QTY		
			A	B	C				A	B	C
	1342752	Injection Pump (2.8L) .....	1	..	..	7	1342787	Bolt .....	1	..	..
	1374967	Injection Pump (3.1L) .....	1	..	..	7	1334200	Bolt .....	1	1	1
	1357184	Injection Pump (2.4L) .....	..	1	..	8	1334201	O-Ring .....	1	1	1
1	1334026	O-Ring .....	2	2	2	9	1334212	Solenoid (Fuel Shut-Off) ..	1	1	1
2	1334027	Cover .....	1	1	1	10	1334213	O-Ring .....	1	1	1
3	1334028	Bolt .....	4	4	4	11	1334214	Wire .....	1	1	1
4	1334029	Cover .....	1	1	1	12	1334215	Nut .....	1	1	1
5	1342786	Plug .....	1	..	..	13	1334232	O-Ring .....	1	1	1
5	1334199	Plug .....	1	1	1	14	1342819	Plug .....	1	1	..
6	1334142	Gasket .....	1	1	1	14	1334231	Plug .....	..	1	1

## AIR FILTER (Figure 88) GASOLINE AND LPG 2.0L AND 2.2L



**AIR FILTER**  
**GASOLINE AND LPG 2.0L AND 2.2L**

**KEY:**

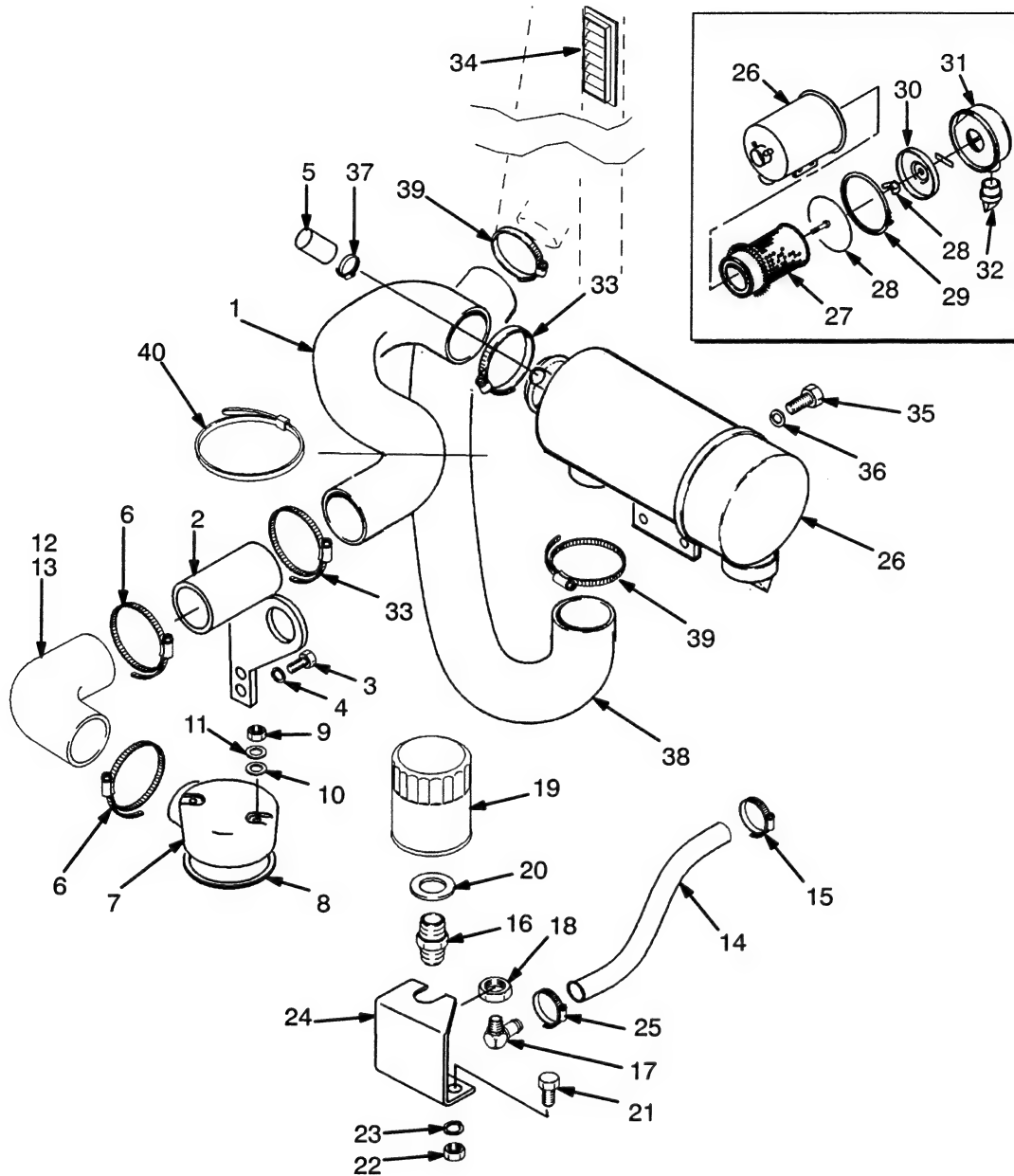
**A: 2.2L Engine**

**B: 2.0L Engine**

REF	PART NO.	NAME OF PART	QTY		REF	PART NO.	NAME OF PART	QTY	
			A	B				A	B
1	1343635	Air Filter .....	1	1	19	<sup>a</sup> 320157	Washer .....	2	..
2	<sup>c</sup> 305080	Element .....	1	1	20	120857	Hose .....	1	..
3	125847	Nut And Gasket .....	1	1	20	<sup>b</sup> 1374917	Hose .....	..	2
4	290734	Clamp .....	1	1	21	166857	Clamp .....	1	4
5	290735	Baffle .....	1	1	22	<sup>b</sup> 2004005	Strap Clamp .....	..	1
6	374922	Cup .....	1	1	22	2004005	Strap Clamp .....	3	..
7	374923	Valve .....	1	1	23	<sup>a</sup> 1359608	Plug .....	..	1
8	1339265	Grill .....	1	1	24	<sup>b</sup> 1374916	Fitting .....	..	1
9	112989	Clamp .....	4	4	25	<sup>b</sup> 193008	Hose .....	..	1
10	287854	Capscrew .....	2	2	26	<sup>b</sup> 168718	Clamp .....	..	1
11	292682	Lockwasher .....	2	2	27	1361794	Hose .....	..	1
12	273775	Strap Clamp .....	1	1	28	1361797	Hose .....	..	1
13	1343638	Hose .....	1	1	29	<sup>a</sup> 1361766	Elbow .....	..	1
14	1368980	Hose .....	1	..	30	<sup>a</sup> 1361765	Seal .....	..	1
14	<sup>a</sup> 1368917	Hose .....	..	1	31	1365895	Hose .....	..	1
14	<sup>b</sup> 1368980	Hose .....	..	1					
15	<sup>a</sup> 1347013	Air Bonnet .....	1	..					
16	<sup>a</sup> 1347021	Bonnet Gasket .....	1	..		<sup>a</sup>	Gasoline		
17	<sup>a</sup> 313828	Nut .....	2	..		<sup>b</sup>	LPG		
18	<sup>a</sup> 145831	Washer .....	2	..		<sup>c</sup>	Included In Repair Kit 996423		



## AIR FILTER AND BREATHER (Figure 89) GASOLINE AND LPG 3.0L



## AIR FILTER AND BREATHER

### GASOLINE AND LPG 3.0L

**KEY:**

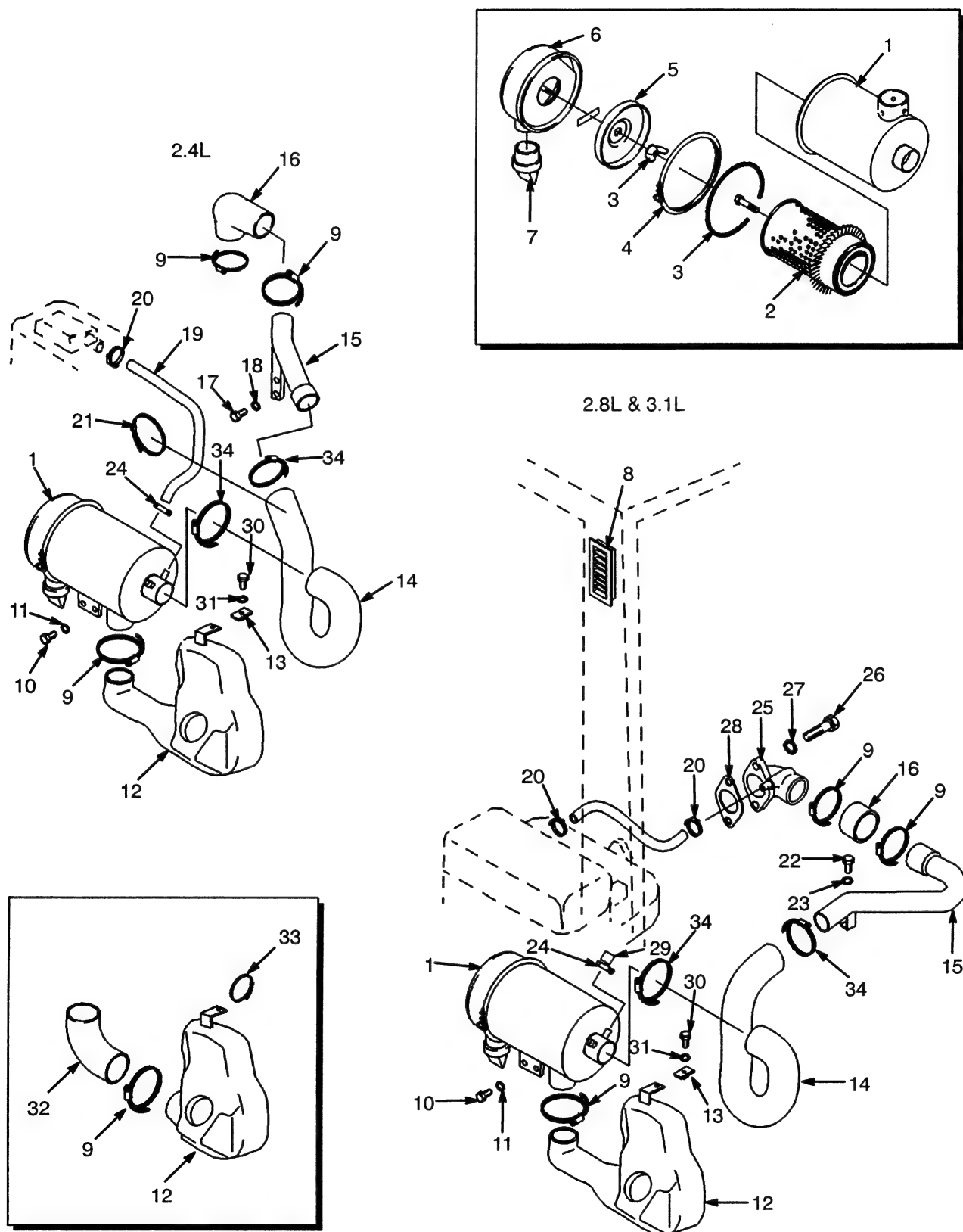
**A: Gasoline**

**B: LPG**

REF	PART NO.	NAME OF PART	QTY		REF	PART NO.	NAME OF PART	QTY	
			A	B				A	B
1	1375174	Hose (Intake) .....	1	1	23	292680	Lockwasher .....	2	2
2	1375696	Tube .....	1	1	24	1376576	Bracket .....	1	1
3	16598	Capscrew .....	2	2	25	166857	Clamp .....	1	1
4	15156	Lockwasher .....	2	2	26	1343635	Air Filter .....	1	1
5	1359608	Plug .....	1	1	27 <b>b</b>	305080	Element .....	1	1
6	112989	Clamp .....	2	2	28	125847	Nut & Gasket .....	1	1
7	1375722	Air Bonnet .....	1	..	29	290734	Clamp .....	1	1
8	1347021	Gasket .....	1	..	30	290735	Baffle .....	1	1
9	313828	Locknut .....	2	..	31	374922	Cup .....	1	1
10	109919	Washer (Seal) .....	2	..	32	374923	Valve .....	1	1
11	320157	Washer .....	2	..	33	112989	Clamp .....	2	2
12 <b>a</b>	1375744	Hose .....	1	..	34	1339265	Grill .....	1	1
13 <b>a</b>	1375693	Hose .....	..	1	35	287854	Capscrew .....	2	2
14	1376726	Hose .....	1	1	36	292682	Lockwasher .....	2	2
15	130845	Clamp .....	1	1	37	166857	Clamp .....	1	1
16	1350042	Adapter .....	1	1	38	1343638	Hose .....	1	1
17	16788	Fitting .....	1	1	39	112989	Clamp .....	2	2
18	14761	Nut .....	1	1	40	323864	Strap Clamp .....	1	1
19	1350036	Filter .....	1	1					
20	1300152	Washer (Seal) .....	1	1					
21	292500	Capscrew .....	2	2	<b>a</b>	Not Used With Dual Fuel System			
22	136687	Nut .....	2	2	<b>b</b>	Included In Repair Kit 996423			

## AIR FILTER (Figure 90)

DIESEL



**AIR FILTER  
DIESEL**

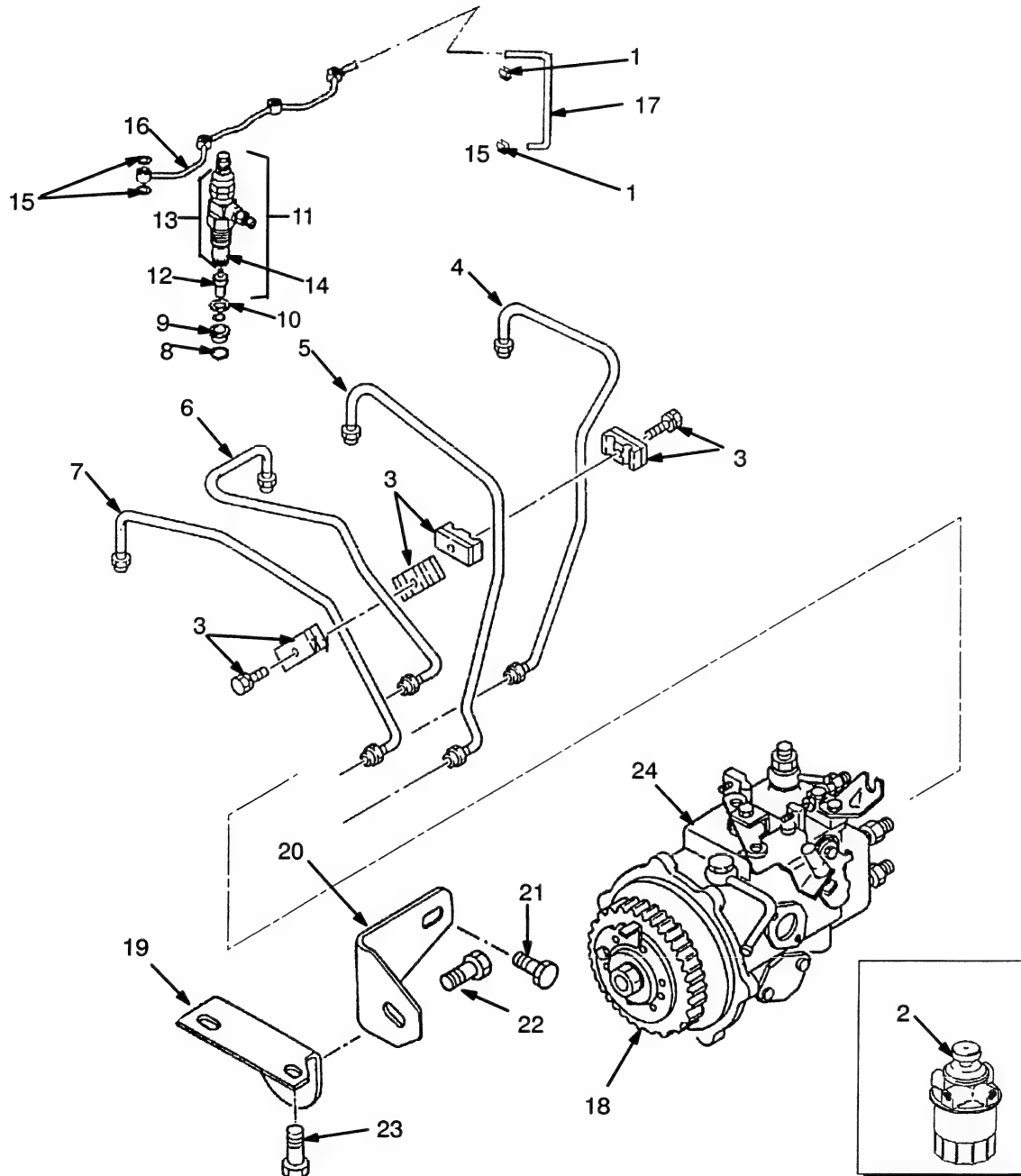
**KEY:**

**A: 2.4L Engine**

**B: 2.8L & 3.1L Engine**

REF	PART NO.	NAME OF PART	QTY		REF	PART NO.	NAME OF PART	QTY	
			A	B				A	B
1	1343635	Air Filter .....	1	1	18	292681	Lockwasher .....	2	..
2 <sup>c</sup>	305080	Element .....	1	1	19	1347133	Hose .....	1	..
3	125847	Nut & Gasket .....	1	1	20	130845	Clamp .....	1	..
4	290734	Clamp .....	1	1	21	2004005	Strap Clamp .....	1	..
5	290735	Baffle .....	1	1	22	136681	Capscrew .....	..	1
6	374922	Cup .....	1	1	23	292681	Lockwasher .....	..	1
7	374923	Valve .....	1	1	24	166857	Clamp .....	1	1
8	1339265	Grill .....	1	1	25	1347075	Air Bonnet .....	..	1
9	112989	Clamp .....	4	4	26	287860	Capscrew .....	..	2
10	287854	Capscrew .....	2	2	27	292682	Lockwasher .....	..	2
11	292682	Lockwasher .....	2	2	28	1338761	Gasket .....	..	1
12 <sup>a</sup>	1359569	Silencer .....	1	1	29	1359608	Plug .....	..	1
12 <sup>b</sup>	1383783	Silencer .....	1	1	30	292500	Capscrew .....	1	1
13	1350215	Nut .....	1	1	31	292680	Washer .....	1	1
14	1361104	Hose .....	1	1	32 <sup>b</sup>	1383784	Elbow .....	1	1
14	1347100	Hose .....	..	1	33	114312	Clamp .....	1	1
15	1347101	Tube .....	1	..	34	1394008	Clamp .....	2	2
15	1347106	Tube .....	..	1					
16	1347105	Hose .....	1	..	<sup>a</sup>	Last Used On S/N D177B-31975			
16	1347108	Hose .....	..	1	<sup>b</sup>	First Used On S/N D177B-31976			
17	136681	Capscrew .....	2	..	<sup>c</sup>	Included In Repair Kit 996423			

## FUEL INJECTION (Figure 91) DIESEL 2.4L



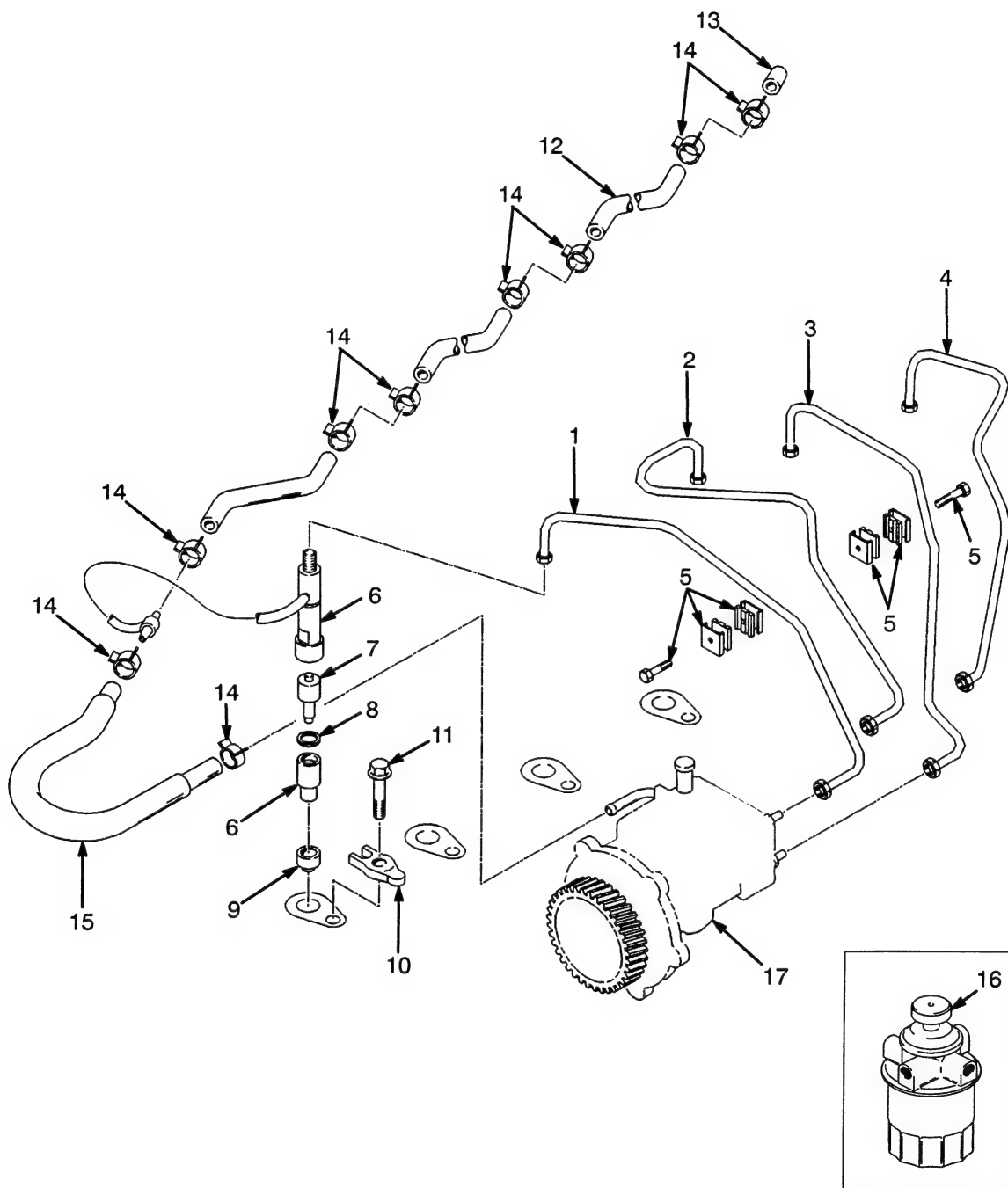
**FUEL INJECTION**  
**DIESEL 2.4L**

REF	PART NO.	NAME OF PART	QTY	REF	PART NO.	NAME OF PART	QTY
1	1329353	Clip .....	2	14	1370927	Retainer (Nut) .....	1
2		..... Fuel Filter .....	1	15 <sup>a</sup>	324412	Seal .....	8
		☞ Figure 79		16	1329350	Pipe .....	1
3	1329352	Clamp .....	5	17	1329351	Hose .....	1
4	1329349	Pipe .....	1	18	1329362	Gear .....	1
5	1329348	Pipe .....	1	19	1329363	Bracket .....	1
6	1329347	Pipe .....	1	20	1329364	Bracket .....	1
7	1329346	Pipe .....	1	21	1329359	Bolt .....	2
8	324410	Washer .....	4	22	1329365	Bolt .....	1
9	324408	Shield .....	4	23	1329366	Bolt .....	2
10 <sup>a</sup>	324411	Washer .....	4	24		..... Injection Pump .....	1
11	1376449	Nozzle (Assembly) .....	4			☞ Figure 87	
12	324407	Nozzle .....	1				
13	323807	Holder .....	1				
				<sup>a</sup>	Included In Seal Kit 1457161		

## FUEL INJECTION (Figure 92)

DIESEL 2.8L

LAST USED ON S/N D177B-8291



**FUEL INJECTION**  
**DIESEL 2.8L**  
**LAST USED ON S/N D177B-8291**

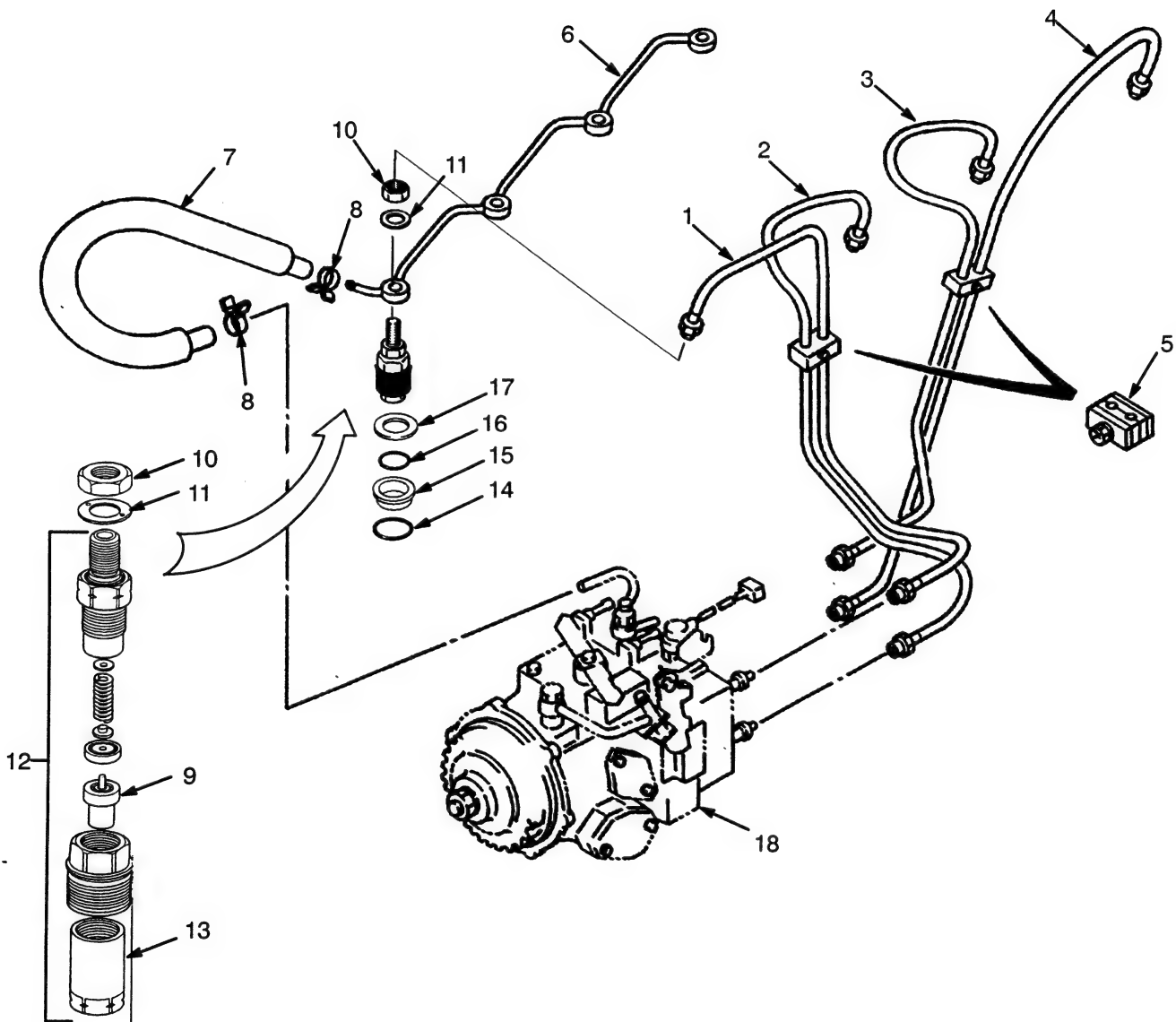
REF	PART NO.	NAME OF PART	QTY	REF	PART NO.	NAME OF PART	QTY
1	1338763	Injection Pipe #1 .....	1	11	1338772	Bolt .....	4
2	1338764	Injection Pipe #2 .....	1	12	1338773	Hose .....	3
3	1338765	Injection Pipe #3 .....	1	13	1338774	Cap .....	1
4	1338766	Injection Pipe #4 .....	1	14	1329353	Clamp .....	9
5	1329352	Clamp Assembly .....	3	15	1338775	Hose .....	1
6	1338768	Nozzle Holder .....	4	16	.....	Fuel Filter .....	1
7	1338767	Nozzle .....	4			☞ Figure 79	
8	1338769	O-Ring .....	4	17	.....	Injection Pump .....	1
9	1338770	Gasket .....	4			☞ Figure 87	
10	1338771	Bracket .....	4				




## FUEL INJECTION (Figure 93)

## DIESEL 3.1L

**FIRST USED ON S/N D177B-8292**

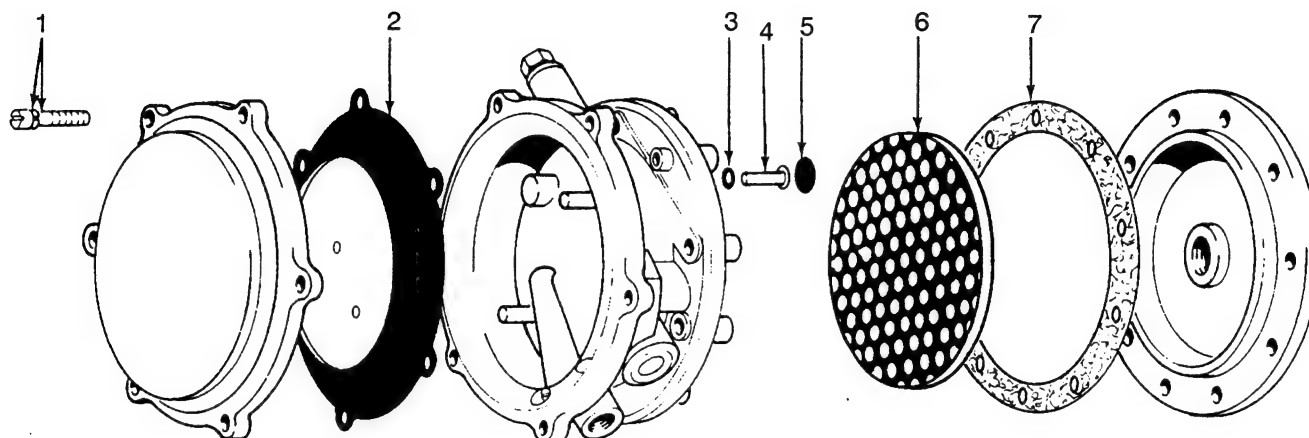


**FUEL INJECTION**  
**DIESEL 3.1L**  
**FIRST USED ON S/N D177B-8292**

REF	PART NO.	NAME OF PART	QTY	REF	PART NO.	NAME OF PART	QTY
1	1374958	Injection Pipe #1 .....	1	12	1374986	Nozzle Holder .....	4
2	1374959	Injection Pipe #2 .....	1	13	1374987	Nut .....	1
3	1374960	Injection Pipe #3 .....	1	14 <sup>a</sup>	1379763	Washer .....	4
4	1374961	Injection Pipe #4 .....	1	15 <sup>a</sup>	1456641	Shield .....	4
5	1329352	Clamp .....	2	16 <sup>a</sup>	1379761	Wave Washer .....	4
6	1374962	Pipe Assembly .....	1	17 <sup>a</sup>	1456640	Washer .....	4
7	1374963	Hose .....	1	18	.....	Injection Pump .....	1
8	1329353	Clamp .....	2			 Figure 87	
9	1374983	Nozzle .....	4				
10	1374984	Nut .....	4	<sup>a</sup>	Included In Seal Kit 1457161		
11 <sup>a</sup>	1374985	Gasket .....	4				

## FILTER AND LOCK-OFF VALVE (Figure 94)

LPG

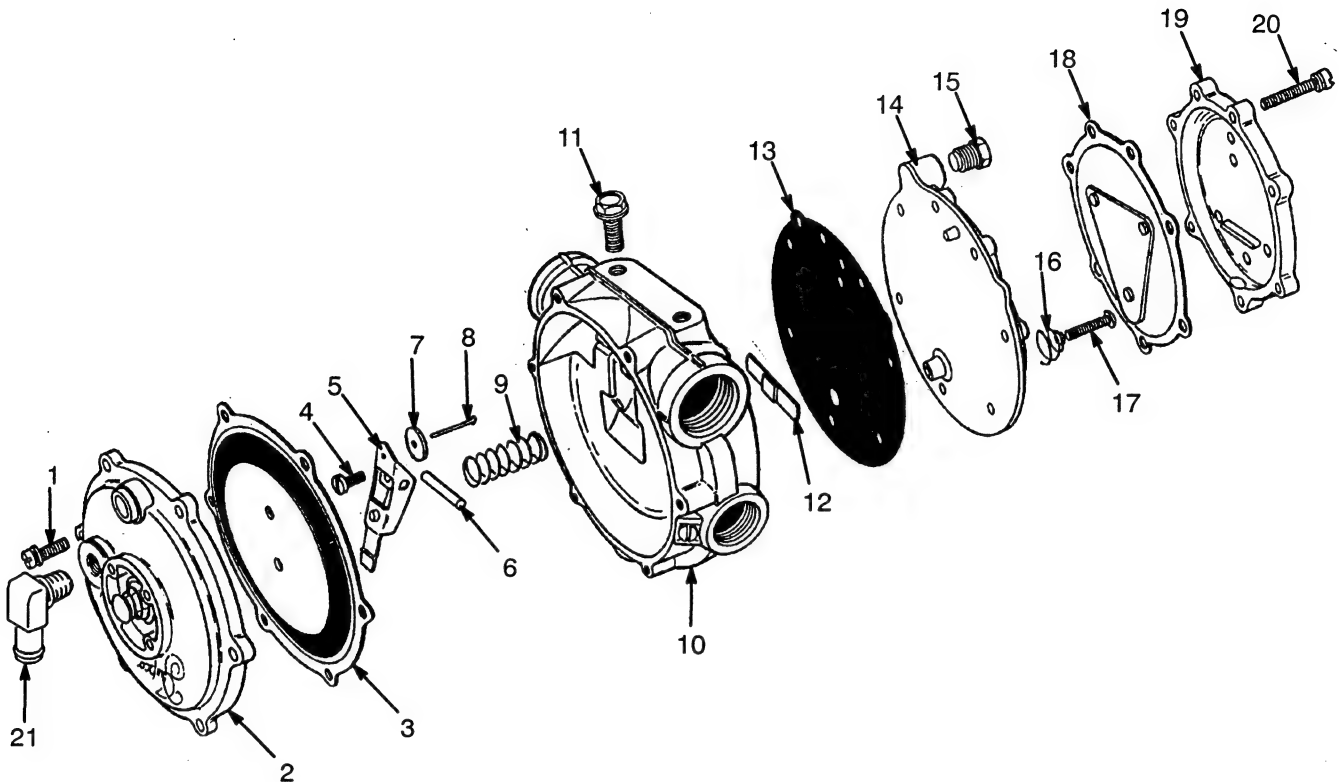


REF	PART NO.	NAME OF PART	QTY
	258321	Lock-Off Filter .....	1
1 a	.....	Screw .....	2
1 a	.....	Washer .....	2
2 a	.....	Diaphragm .....	1
3 a	.....	O-Ring .....	1
4 a	.....	Screw .....	1

REF	PART NO.	NAME OF PART	QTY
5 a	.....	Valve Seat .....	1
6 a	263962	Filter .....	1
7 a	.....	Gasket .....	1
a	Included In Repair Kit 263958		

**LPG CONVERTER (Figure 95)**

**LAST USED ON S/N D177B-10965**



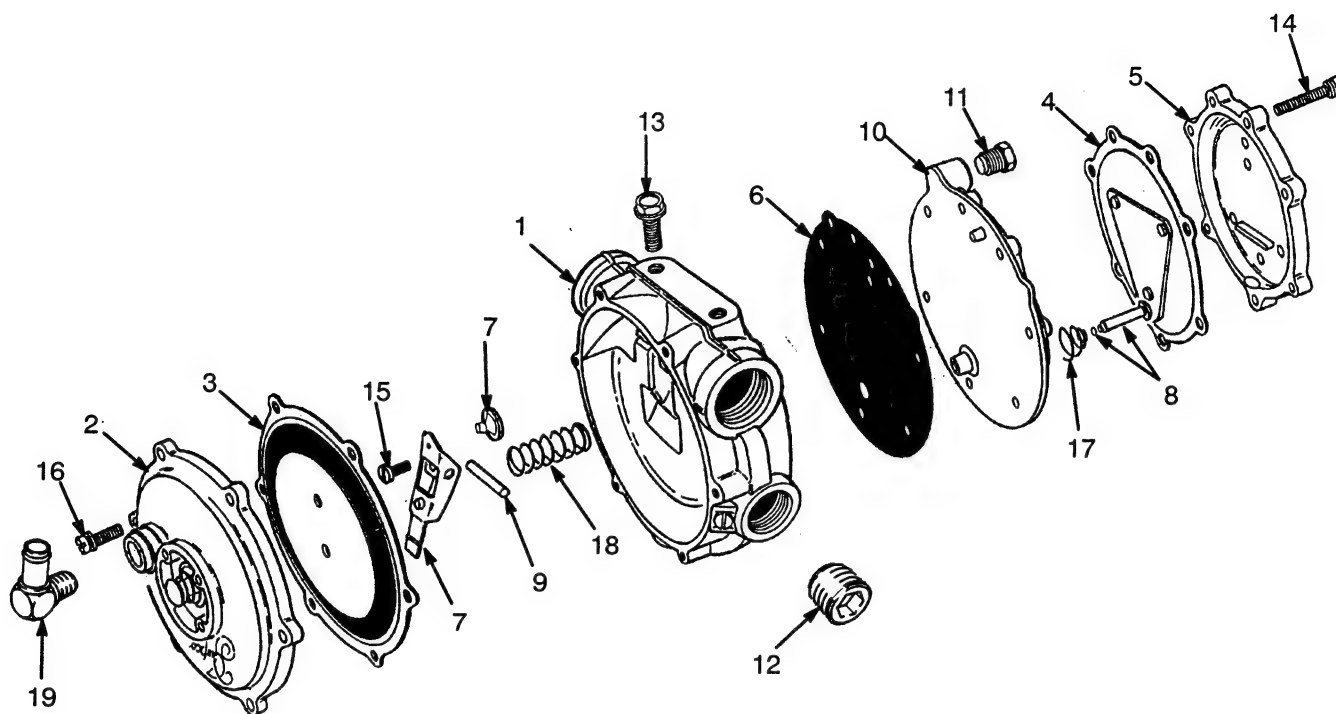
REF	PART NO.	NAME OF PART	QTY
	1354076	Converter (LPG)	1
1 a	12445	Capscrew	6
1	.....	Lockwasher	6
2	1357740	Cover	1
3 a	1357742	Diaphragm	1
4 a	16719	Screw	1
4	.....	Lockwasher	1
5	1357746	Lever	1
6	204830	Pin	1
7 a	.....	Seat	1
8	.....	Pin	1
9	204831	Spring	1
10	1357739	Body	1
11	.....	Screw	2

REF	PART NO.	NAME OF PART	QTY
11	.....	Lockwasher	2
12 a	1357703	Seat	1
13 a	1357745	Gasket	1
14	1357748	Plate	1
15	1357749	Fitting Plug	1
16	204835	Spring	1
17 a	1357747	Pin	1
18 a	1357741	Diaphragm	1
19	1357743	Cover	1
20 a	16849	Screw	7
20	.....	Lockwasher	7
21 a	1369066	Check Valve	1

a Included In Repair Kit 1367119

## LPG CONVERTER (Figure 96)

FIRST ON S/N D177B-10966

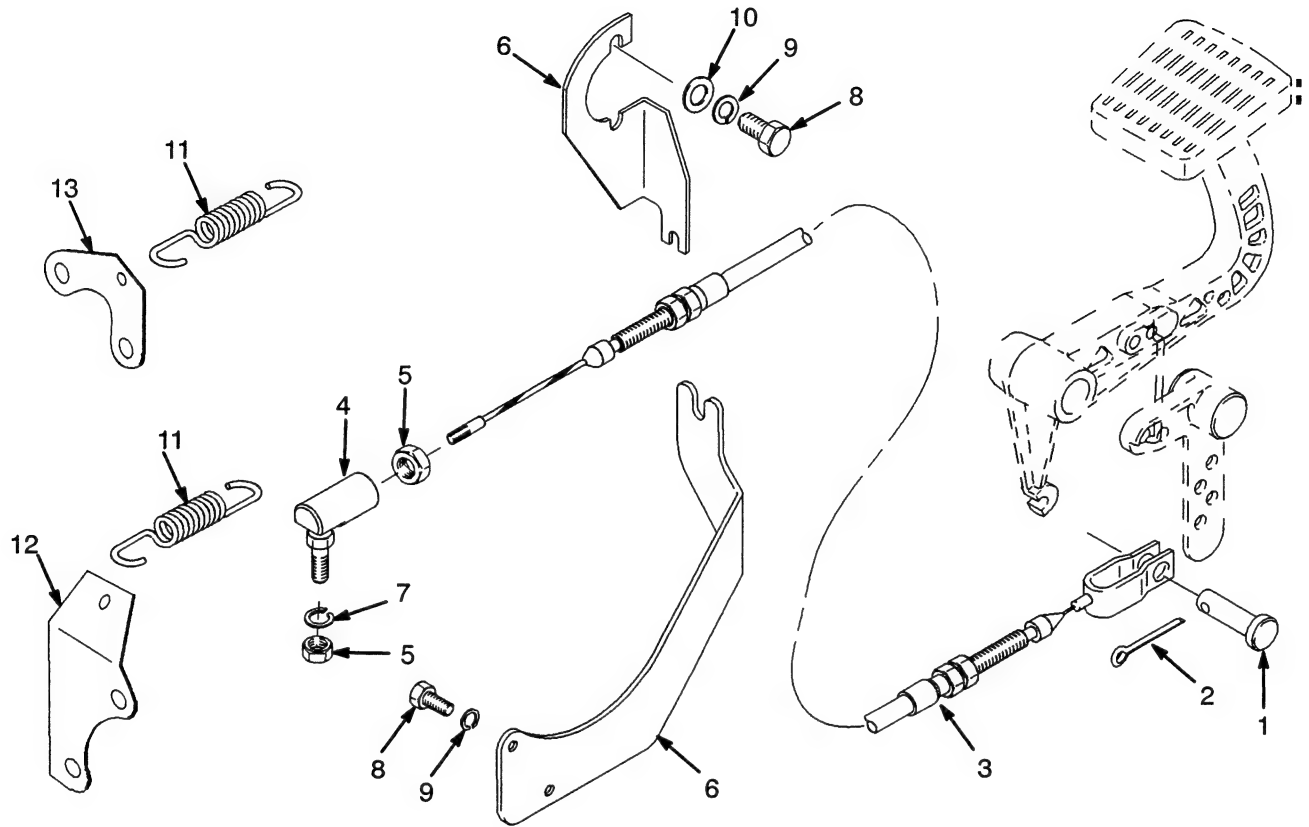


REF	PART NO.	NAME OF PART	QTY
b	1369572	Converter Assembly .....	1
1	1455310	Body .....	1
2	.....	Cover .....	1
3 a	1375047	Diaphragm (Secondary) .....	1
4 a	.....	Diaphragm (Primary) .....	1
5	1375037	Cover (Primary) .....	1
6 a	.....	Gasket .....	1
7	204829	Lever (Secondary) .....	1
7 a	.....	Seat .....	1
8 a	1376429	Pin Assembly .....	1
9	204830	Pin .....	1
10	1375029	Plate .....	1

REF	PART NO.	NAME OF PART	QTY
11	1357749	Plug .....	1
12	1357707	Plug .....	1
13	1369065	Screw .....	2
14 a	1450126	Screw .....	2
15	1455306	Screw .....	1
16 a	1450126	Screw .....	2
17	1375030	Spring .....	1
18	204831	Spring .....	1
19	1369066	Check Valve .....	1

a Included In Repair Kit 1375031  
b Service With Converter 1457964

# **THROTTLE LINKAGE (Figure 97)** **DIESEL**

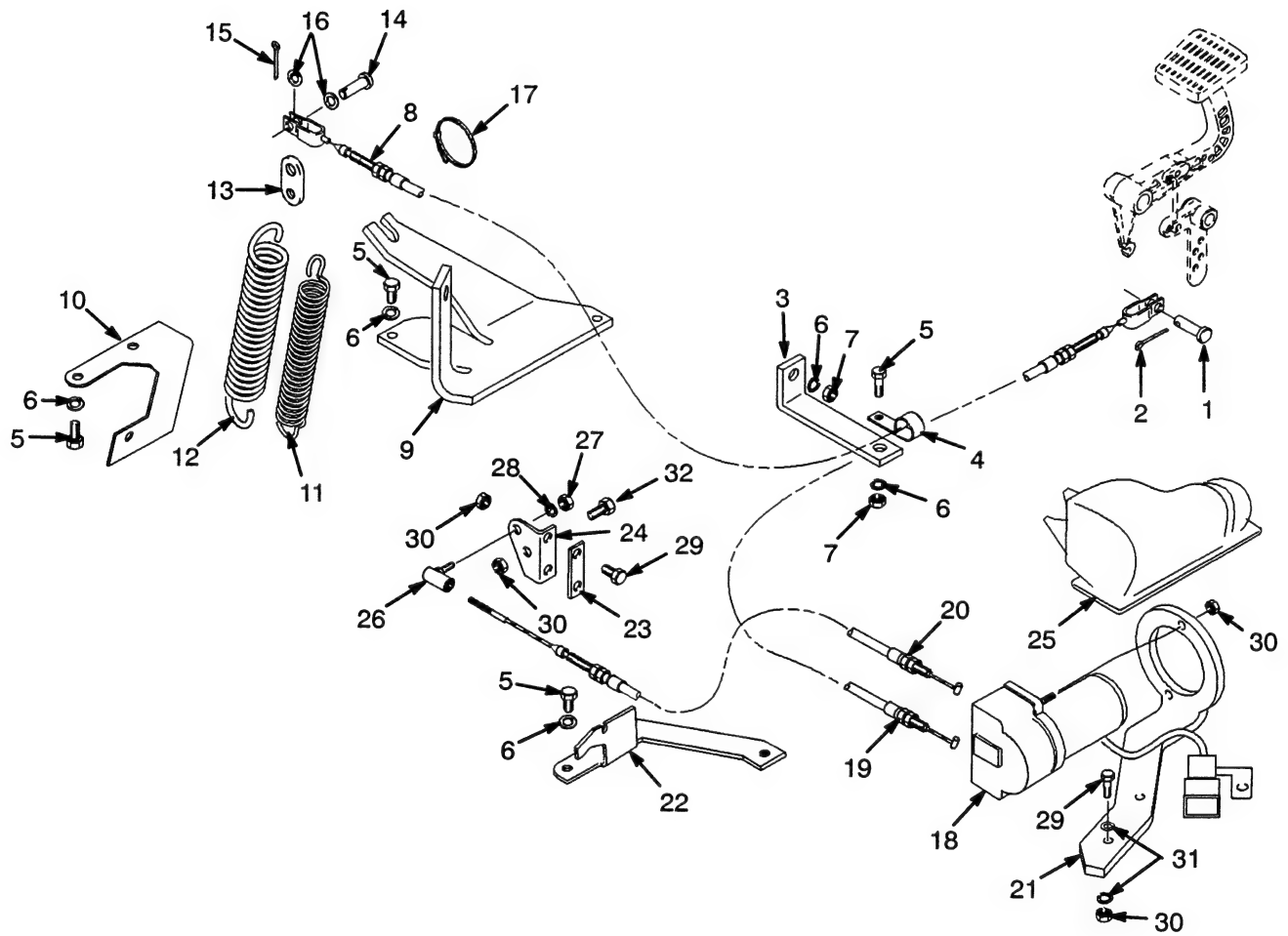


**KEY:**

**A: 2.4L Engine**  
**B: 2.8L & 3.1L Engine**

REF	PART NO.	NAME OF PART	QTY		REF	PART NO.	NAME OF PART	QTY	
			A	B				A	B
1	162836	Rod End Pin .....	1	1	8	292500	Capscrew .....	2	..
2	15212	Pin .....	1	1	8	292515	Capscrew .....	..	2
3	1356522	Cable .....	1	..	9	292680	Lockwasher .....	2	..
3	1339632	Cable .....	..	1	9	292682	Lockwasher .....	..	2
4	203010	Ball Joint .....	1	1	10	320159	Washer .....	..	2
5	15002	Nut .....	2	2	11	1363958	Spring .....	1	1
6	1320766	Bracket .....	1	..	12	1363956	Plate .....	1	..
6	1329285	Bracket .....	..	1	13	1363957	Plate .....	..	1
7	292679	Washer .....	1	1					

**THROTTLE LINKAGE (Figure 98)**  
**GASOLINE AND LPG 2.2L**



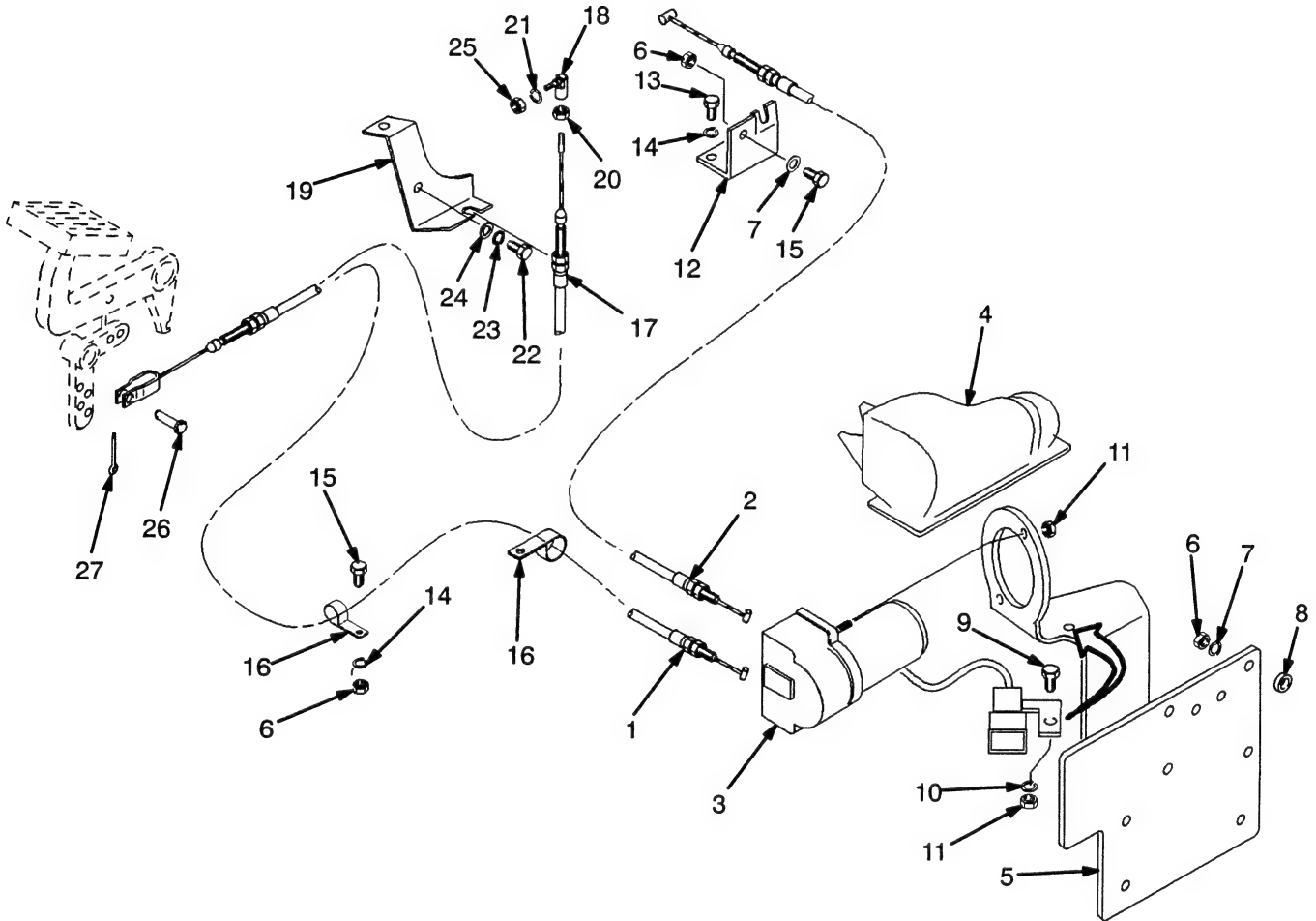
**THROTTLE LINKAGE  
GASOLINE AND LPG 2.2L****KEY:****A: Gasoline****B: LPG**

REF	PART NO.	NAME OF PART	QTY		REF	PART NO.	NAME OF PART	QTY	
			A	B				A	B
1	162836	Rod End Pin .....	1	1	17	137852	Strap Clamp .....	1	1
2	15212	Pin .....	1	1	18	1359450	Actuator .....	1	..
3	1356438	Cable Bracket .....	1	1	19	1352641	Throttle Cable (To Pedal Assy) ..	1	..
4	198675	Clamp .....	1	1	20	1352642	Throttle Cable (To Throttle) ...	1	..
5	136681	Capscrew .....	2	4	21	1356115	Actuator Bracket .....	1	..
6	292681	Washer .....	3	5	22	1354254	Throttle Bracket .....	1	..
7	239503	Nut .....	2	2	23	1354251	Plate .....	1	..
8	1339628	Throttle Cable .....	..	1	24	1354252	Plate .....	1	..
9	1354253	Throttle Bracket .....	..	1	25	1356437	Cover .....	1	..
10	1356390	Spring Bracket .....	..	1	26	203010	Ball Joint .....	1	..
11	1356404	Spring .....	..	1	27	15002	Nut .....	2	..
12	1363921	Spring .....	..	1	28	292679	Washer .....	1	..
13	1345022	Link .....	..	1	29	292501	Capscrew .....	4	..
13 <sup>a</sup>	1376613	Link .....	..	1	30	313805	Nut .....	6	..
14	126	Rod End Pin .....	..	1	31	320156	Washer .....	2	..
15	15200	Pin .....	..	1	32	287816	Capscrew .....	1	..
16	320156	Washer .....	..	2	<sup>a</sup> High Altitude Performance				



## THROTTLE LINKAGE (Figure 99)

## GASOLINE AND LPG 3.0L



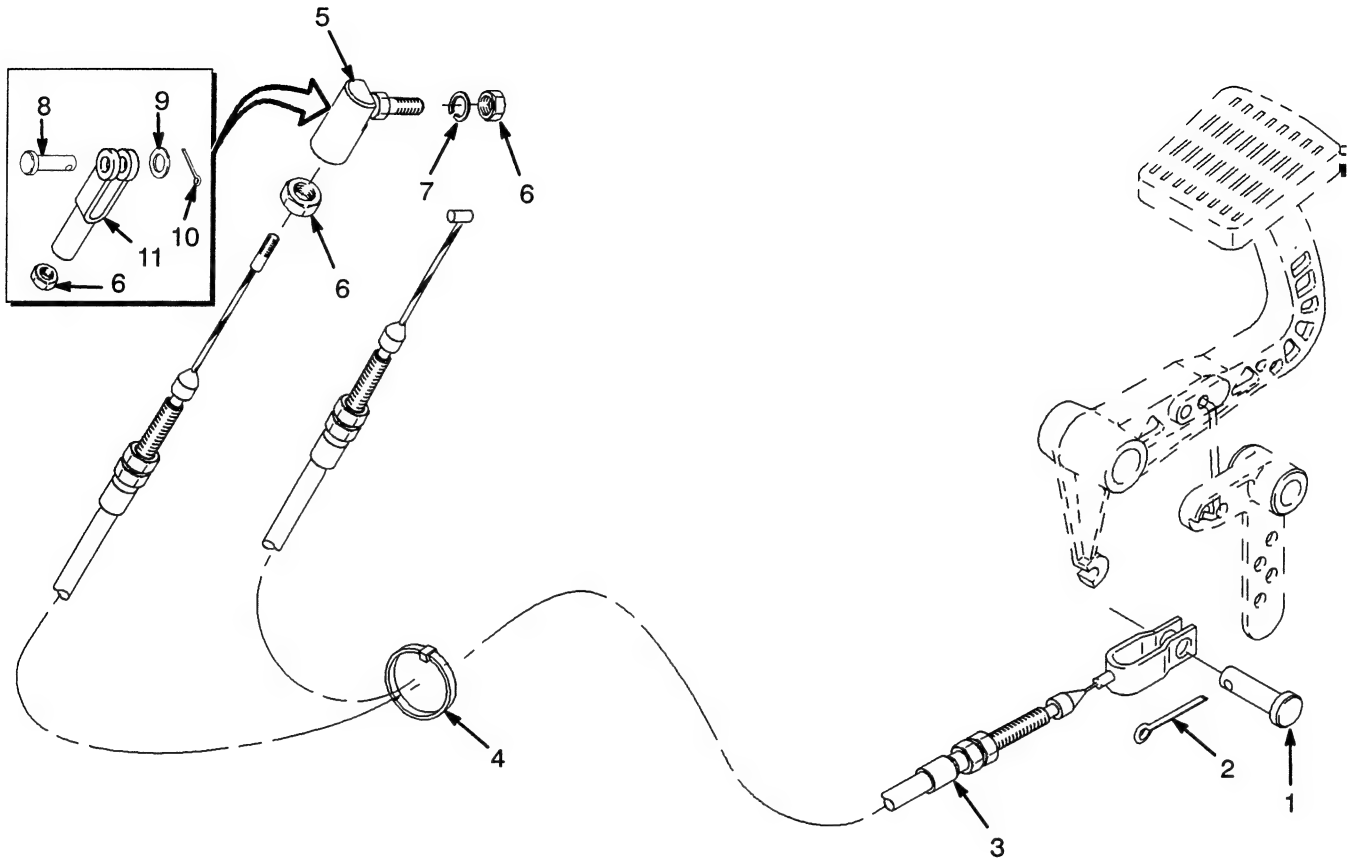
**THROTTLE LINKAGE  
GASOLINE AND LPG 3.0L****KEY:****A: Gasoline****B: LPG**

REF	PART NO.	NAME OF PART	QTY		REF	PART NO.	NAME OF PART	QTY	
			A	B				A	B
1	1375834	Throttle Cable .....	1	..	17	1339632	Cable .....	..	1
2	1375835	Throttle Cable .....	1	..	18	161252	Ball Joint .....	..	1
3	1359450	Actuator .....	1	..	19 <b>a</b>	1376577	Bracket .....	..	1
4	1356437	Cover .....	1	..	19 <b>b</b>	1389499	Bracket .....	..	1
5	1375826	Bracket .....	1	..	20	15002	Nut .....	..	1
6	313828	Locknut .....	5	..	21	15154	Lockwasher .....	..	1
7	320158	Washer .....	4	..	22	16836	Capscrew .....	..	1
8	1375848	Spacer .....	3	..	23	15155	Lockwasher .....	..	1
9	287816	Capscrew .....	1	..	24	18515	Washer .....	..	1
10	320156	Washer .....	1	..	25	15004	Nut .....	..	1
11	313805	Locknut .....	3	..	26	162836	Pin .....	1	1
12	1375786	Bracket .....	1	..	27	15212	Cotter Pin .....	1	1
13	136681	Capscrew .....	1	..					
14	292681	Lockwasher .....	2	..	<b>a</b>	Last Used On S/N D177B-39471			
15	136681	Capscrew .....	2	..	<b>b</b>	First Used On S/N D177B-39472			
16	1376782	Clamp .....	2	..					

## This image shows a single sheet of white paper with horizontal ruling lines. The lines are evenly spaced and run across the width of the page. There are no margins, text, or other markings on the paper.

## THROTTLE LINKAGE (Figure 100)

### GASOLINE AND LPG 2.0L



**KEY:**

A: Gasoline  
B: LPG

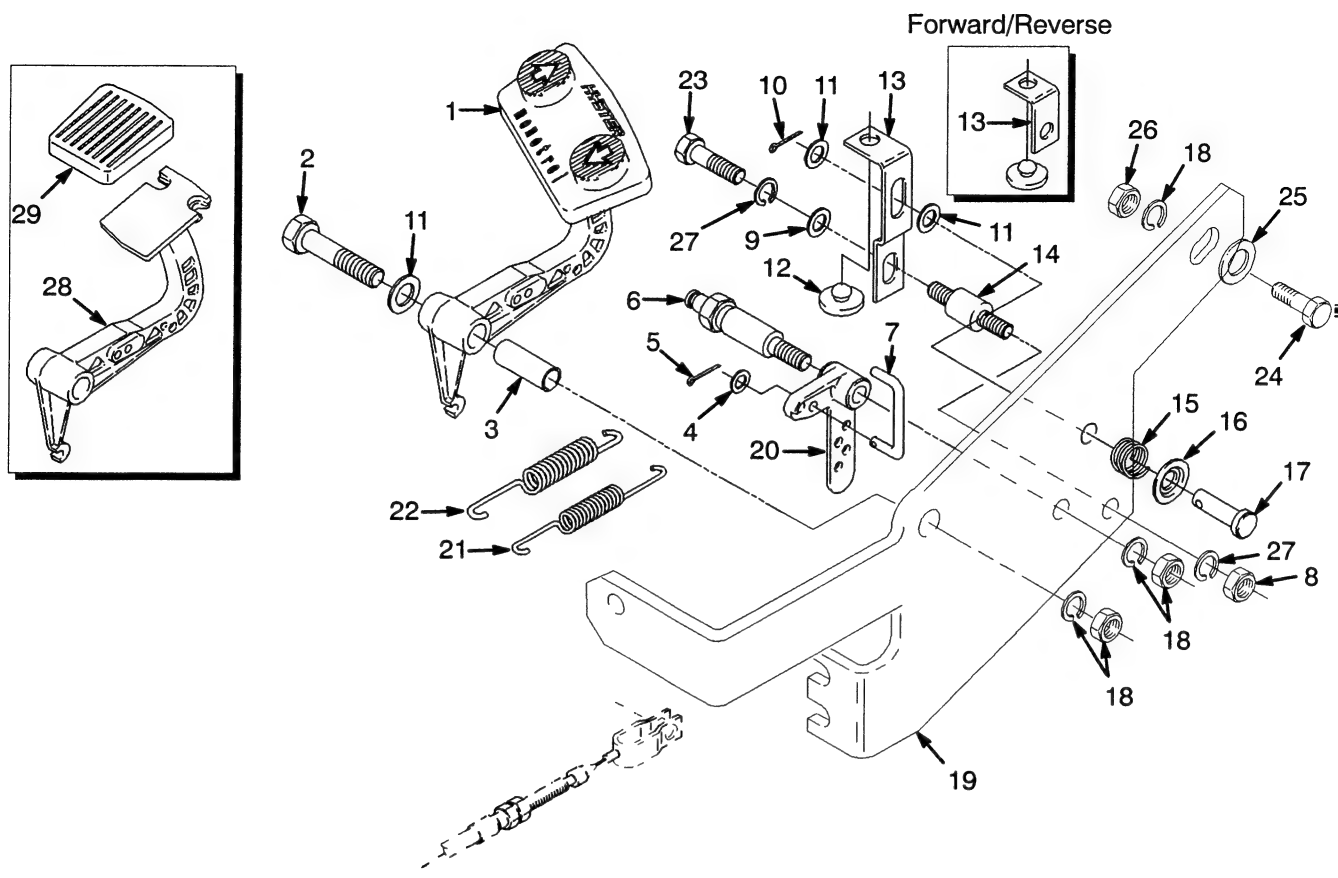
REF	PART NO.	NAME OF PART	QTY	
			A	B
1	162836	Rod End Pin .....	1	1
2	15212	Pin .....	1	1
3	1339626	Cable .....	1	..
3	1356522	Cable .....	..	1
4	137852	Strap Clamp .....	1	1
5	a 203010	Ball Joint .....	..	1
6	a 15002	Nut .....	..	2
6	b 15002	Nut .....	..	1

REF	PART NO.	NAME OF PART	QTY	
			A	B
7	292679	Lockwasher .....	..	1
8	b 309109	Pin .....	..	1
9	b 320155	Washer .....	..	1
10	b 15200	Cotter Pin .....	..	1
11	b 161617	Rod End .....	..	1

a Last Used On S/N D177B-15620

b First Used On S/N D177B-15621

## PEDAL LINKAGE (Figure 101)



### KEY:

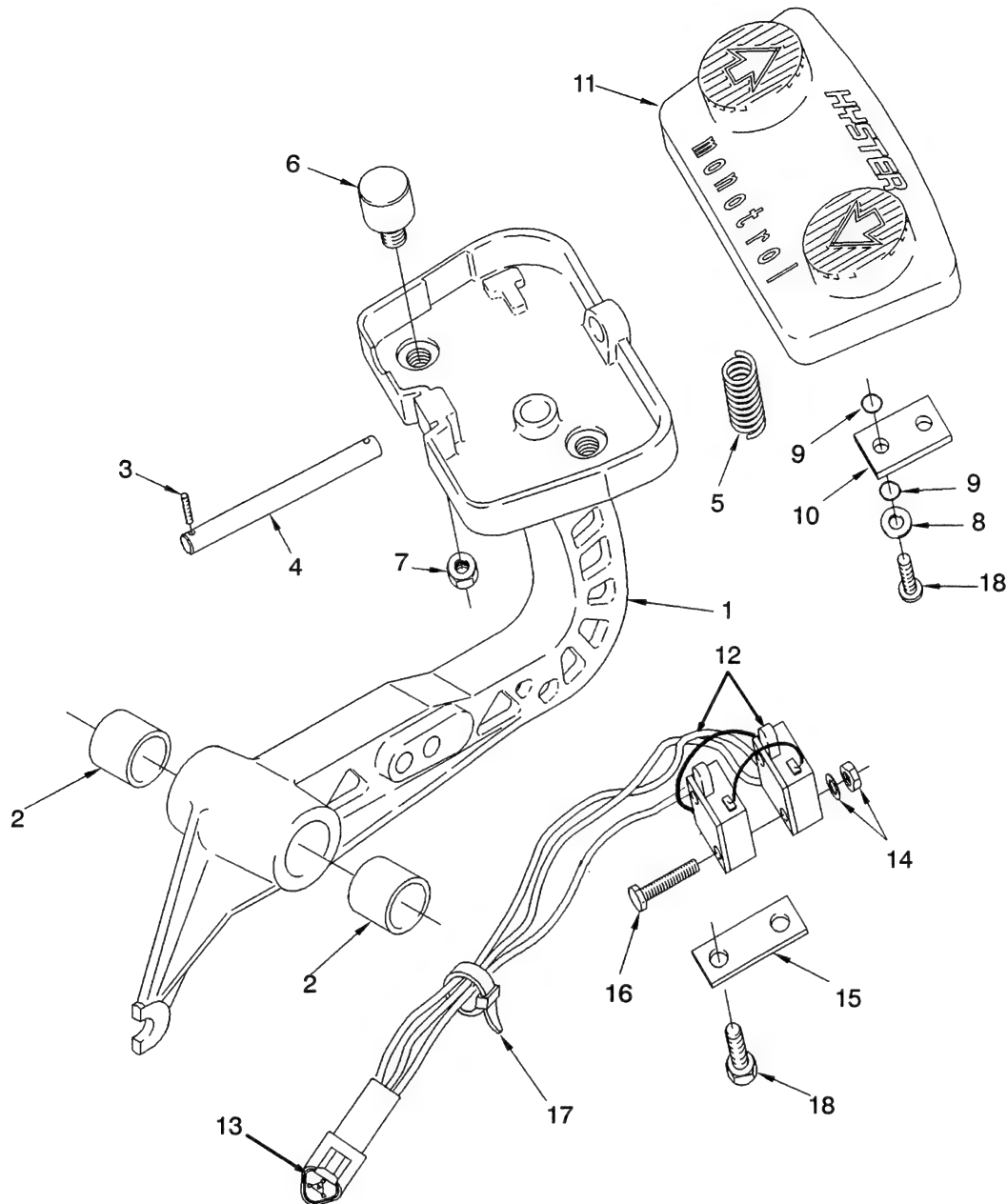
A: Monotrol Pedal

B: Forward/Reverse Lever

REF	PART NO.	NAME OF PART	QTY
A	B		
1		Monotrol Pedal	1 ..
		Figure 102	
2	292523	Capscrew	1 ..
2	292521	Capscrew	.. 1
3	353141	Tube	1 ..
3	325708	Tube	.. 1
4	320156	Washer	1 1
5	15200	Pin	1 1
6	352485	Shaft	1 1
7	1347159	Rod	1 1
8	239503	Nut	1 ..
8	296128	Nut	.. 1
9	320158	Washer	1 ..
10	15212	Pin	1 ..
11	320160	Washer	3 2
12	353195	Bumper	1 1
13	352950	Bracket	1 ..
13	353159	Bracket	.. 1
14	353453	Mount	1 ..

REF	PART NO.	NAME OF PART	QTY
A	B		
15	353172	Spring	1 ..
16	353230	Cap	1 ..
17	142	Pin	1 ..
18	292682	Lockwasher	4 4
18	136692	Nut	2 2
19	1339717	Bracket	1 1
20	353164	Crank	1 1
21	353142	Spring	1 1
22	353143	Spring	1 1
23	287851	Capscrew	1 ..
23	287854	Capscrew	.. 1
24	136985	Capscrew	2 2
25	320159	Washer	2 2
26	136692	Nut	2 2
27	292681	Lockwasher	2 ..
27	292682	Lockwasher	.. 1
28	352499	Pedal	.. 1
29	352885	Pad	.. 1

# **MONOTROL PEDAL (Figure 102)**



REF	PART NO.	NAME OF PART	QTY	REF	PART NO.	NAME OF PART	QTY
	1352575	Pedal .....	1	11	353175	Monotrol Pad .....	1
1	353397	Pedal .....	1	12	1352090	Switch Assembly .....	1
2	135685	Bushing .....	2	12	....	Harness .....	1
3	220932	Screw .....	2	13	1330410	Connector .....	1
3	360387	Loctite .....	AR	13	1330415	Lock .....	1
4	353154	Pin .....	1	13	1330435	Terminal .....	3
5	353168	Spring .....	1	14	53162	Lockwasher .....	2
6	353422	Magnet .....	2	14	16865	Nut .....	2
7	353432	Nut .....	2	15	353165	Retainer .....	1
8	353448	Washer .....	4	16	220434	Screw .....	2
9	57568	O-Ring .....	8	17	114312	Strap Clamp .....	3
10	359207	Plate .....	2	18	352969	Screw .....	6

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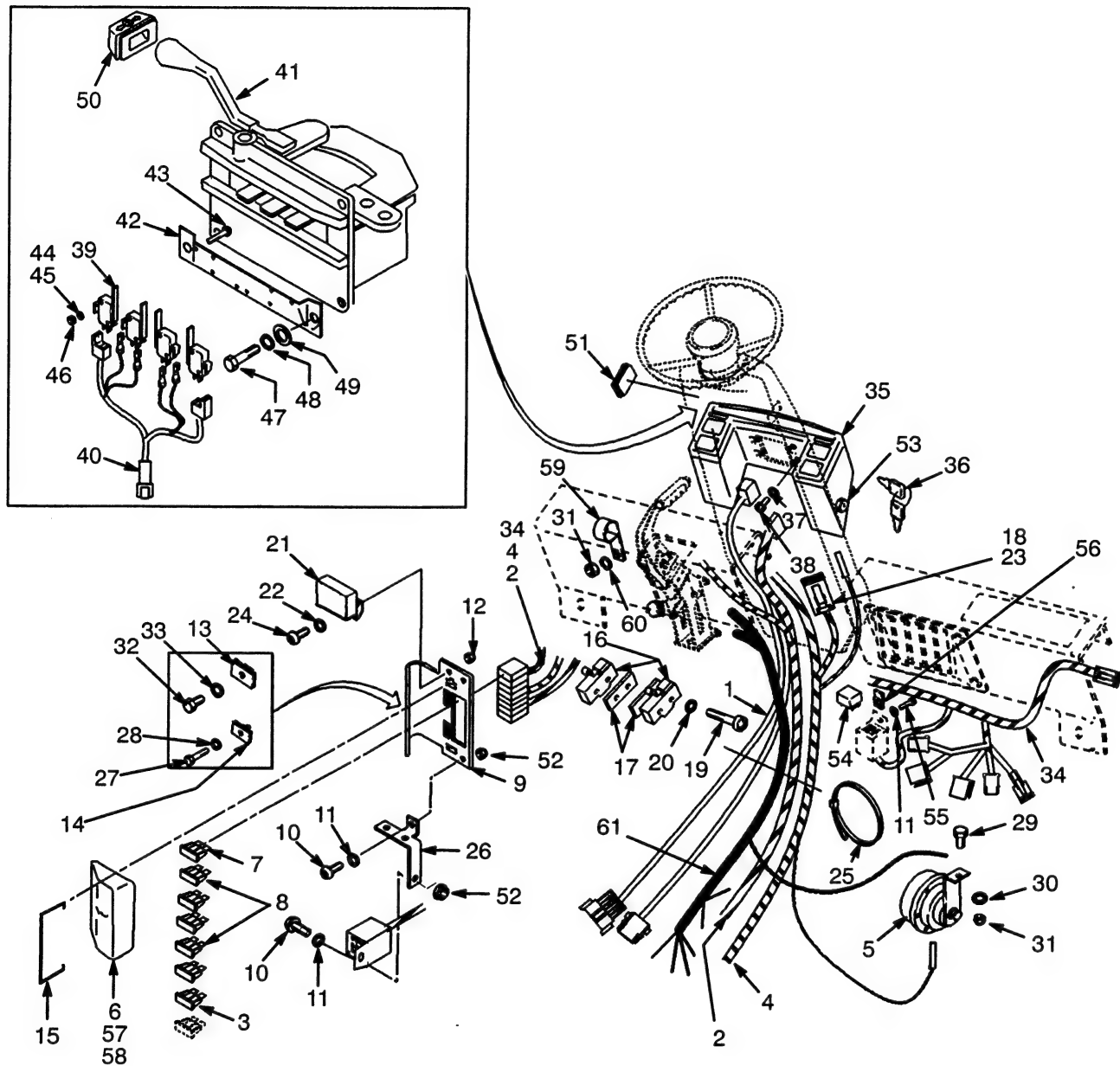
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## ELECTRICAL-COWL (Figure 103)

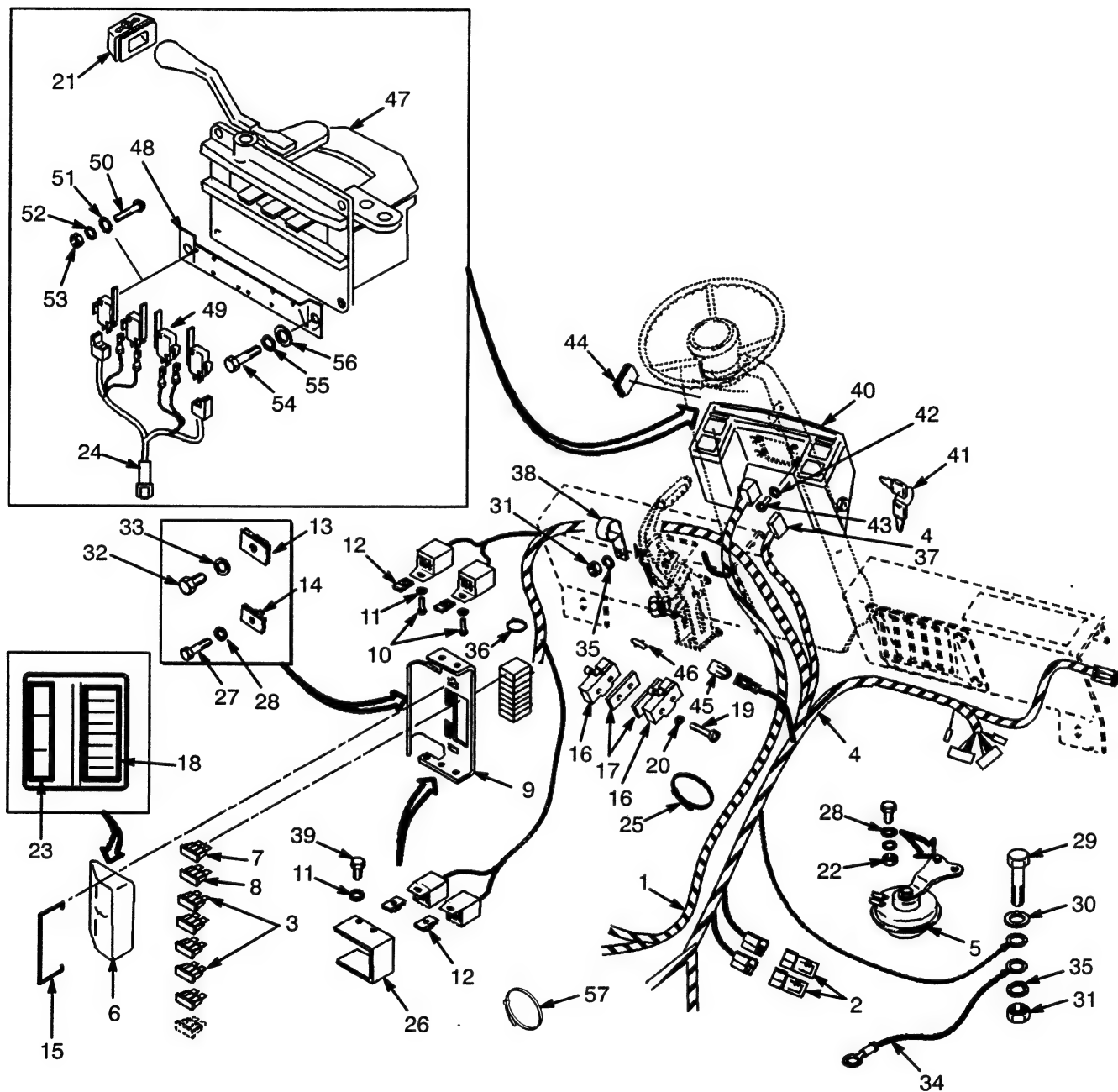
LAST USED ON S/N D177B-35854



**ELECTRICAL-COWL**  
**LAST USED ON S/N D177B-35854**

REF	PART NO.	NAME OF PART	QTY	REF	PART NO.	NAME OF PART	QTY
1	.....	Harness-Cluster .....	1	34	.....	Harness-Lighting .....	1
		☞ Figure 107				☞ Figure 110	
2	.....	Harness-Cluster Power .....	1	35	.....	Instrument Cluster .....	1
		☞ Figure 109				☞ Figure 153	
3	1320669	Fuse (30 Amp) .....	1	36	1337197	Key .....	1
4	.....	Harness-Cowl .....	1	37	292680	Spring Washer .....	4
		☞ Figure 105		38	292500	Capscrew .....	4
5	1383778	Horn .....	1	39 <sup>c</sup>	1343636	Switch .....	4
6	370863	Cover .....	1	40 <sup>c</sup>	.....	Harness (Fwd/Rev) .....	1
7	370646	Fuse (5 Amp) .....	1			☞ Figure 111	
8	370647	Fuse (10 Amp) .....	2	41 <sup>c</sup>	.....	Shift Lever .....	1
9	1354088	Bracket .....	1			☞ Figure 154	
10	302244	Capscrew .....	4	42 <sup>c</sup>	1343595	Plate .....	1
11	320155	Washer .....	8	43 <sup>c</sup>	220426	Screw .....	8
12	316833	Nut .....	3	44 <sup>c</sup>	53162	Lockwasher .....	8
13	1350282	Nut .....	1	45 <sup>c</sup>	18419	Lockwasher .....	8
14	1354323	Nut .....	1	46 <sup>c</sup>	16865	Nut .....	8
15	370864	Latch .....	1	47 <sup>c</sup>	292500	Capscrew .....	4
16	370868	Switch .....	2	48 <sup>c</sup>	292680	Lockwasher .....	4
16 <sup>a</sup>	387869	Boot .....	2	49 <sup>c</sup>	320156	Washer .....	4
17	316132	Spacer .....	2	50 <sup>c</sup>	1343596	Bracket .....	1
18 <sup>b</sup>	1330412	Connector .....	1	51 <sup>b</sup>	1343597	Plug .....	1
19	86510	Screw .....	4	52	1376581	U Nut .....	2
20	138573	Lockwasher .....	4	53	.....	Ignition Switch .....	1
21	157554	Horn Relay .....	1			☞ Figure 153	
21 <sup>a</sup>	272155	Boot .....	1	54 <sup>d</sup>	1347114	Reverse Light Relay .....	1
22	197067	Washer .....	2	55 <sup>d</sup>	302245	Screw .....	1
23 <sup>b</sup>	1330439	Plug .....	6	56 <sup>d</sup>	1376581	U Nut .....	1
24	296151	Capscrew .....	2	57	1365859	Label (Fuse Panel) .....	1
25	273775	Clamp .....	AR	58	1365860	Label (Cab Fuses) .....	1
26	1354264	Bracket .....	1	59	196395	Clamp .....	2
27	292501	Screw .....	1	60	292681	Washer .....	2
28	320156	Washer .....	1	61	.....	Wire Harness (Optional) .....	1
29	176640	Capscrew .....	1			☞ Figure 256	
30	320158	Washer .....	1	<sup>a</sup>	Types GS,LPS and DS		
31	292654	Nut .....	3	<sup>b</sup>	Monotrol Pedal		
32	136681	Capscrew .....	1	<sup>c</sup>	Forward/Reverse Lever		
33	320157	Washer .....	1	<sup>d</sup>	First Used On S/N D177B-10149		

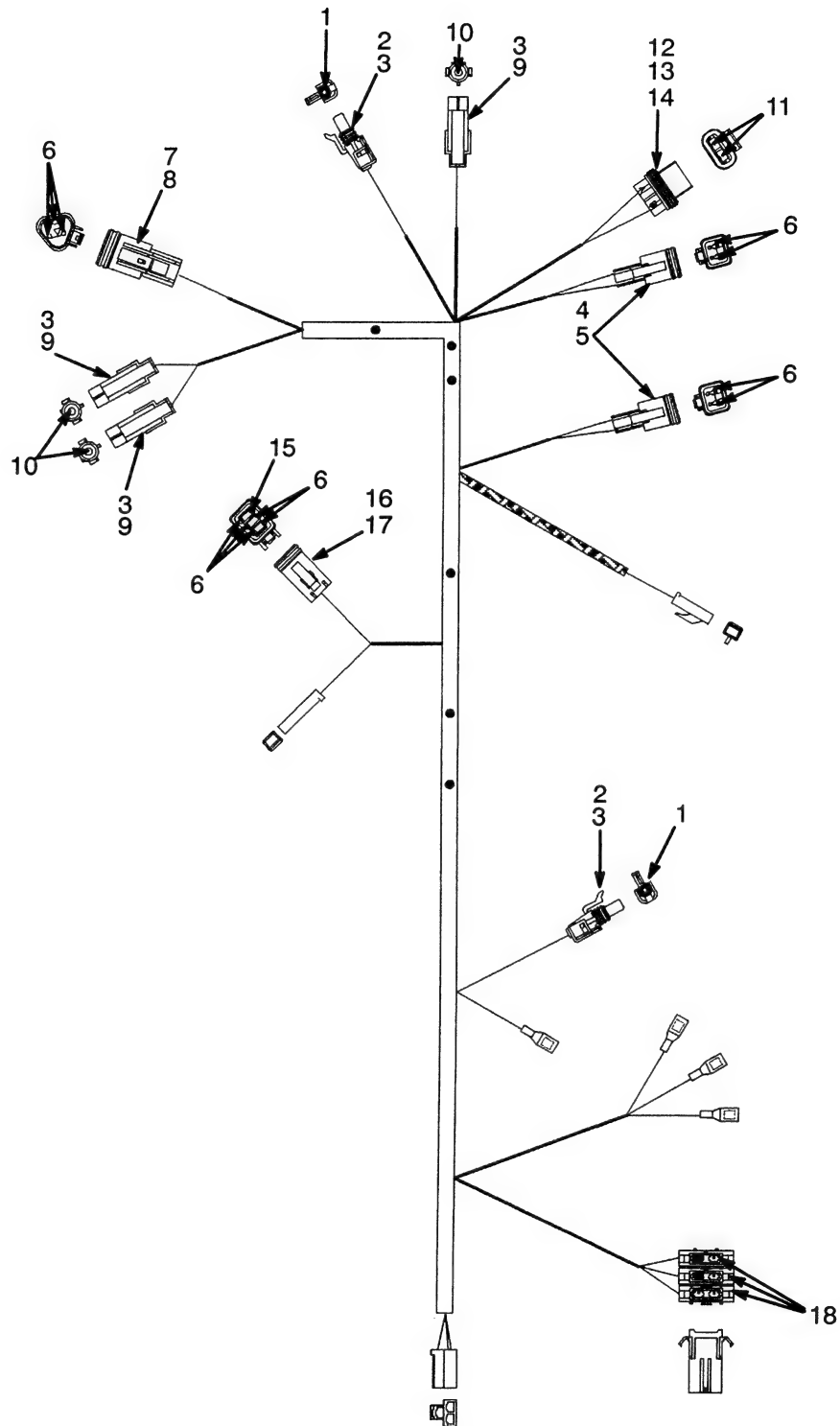
## ELECTRICAL-COWL (Figure 104) FIRST USED ON S/N D177B-35855



**ELECTRICAL-COWL**  
**FIRST USED ON S/N D177B-35855**

REF	PART NO.	NAME OF PART	QTY	REF	PART NO.	NAME OF PART	QTY
1	.....	Harness-Cluster .....	1	31	292654	Nut .....	3
		☞ Figure 109		32	136681	Capscrew .....	1
2	1361305	Diode .....	2	33	320157	Washer .....	1
3	1320669	Fuse (30 Amp) .....	2	34	387892	Wire Assy .....	1
4	.....	Harness-Cowl .....	1	35	292681	Lockwasher .....	3
		☞ Figure 106		36	137852	Strap Clamp .....	1
5	2021957	Horn .....	1	37	322784	Silicone Grease .....	AR
6	370863	Cover .....	1	38	196395	Clamp .....	2
7	370646	Fuse (5 Amp) .....	1	39	302245	Screw .....	2
8	370647	Fuse (10 Amp) .....	1	40	.....	Instrument Cluster .....	1
9	1376748	Bracket .....	1			☞ Figure 153	
10	302244	Screw .....	1	41	1337197	Key Set .....	1
11	320155	Washer .....	3	42	292680	Lockwasher .....	4
12	1376581	U Nut .....	3	43	292500	Capscrew .....	4
13	1350282	Nut .....	1	44	1343597	Plug (Monotrol Pedal) .....	1
14	1354323	Nut .....	1	45	1351683	End Cap Connector (Monotrol Pedal) .....	1
15	370864	Latch .....	1	46	1361121	Connector (Blade) (Forward/Reverse Lever) .....	1
16	370868	Switch .....	1	47	1347004	Shift Lever Assy (Forward/Reverse Lever) .....	1
16 <sup>a</sup>	387869	Boot (Monotrol Pedal) .....	2	48	1343595	Switch Plate (Forward/Reverse Lever) .....	1
17	316132	Spacer .....	1	49	1343636	Switch (Forward/Reverse Lever) .	4
17	316132	Spacer (Monotrol Pedal) .....	2	50	220426	Screw (Forward/Reverse Lever) .	8
18	1389485	Label (Fuse Panel) .....	1	51	53162	Lockwasher (Forward/Reverse Lever) .....	8
19	86510	Screw .....	2	52	18419	Lockwasher (Forward/Reverse Lever) .....	8
19	86510	Screw (Monotrol Pedal) .....	4	53	16865	Nut (Forward/Reverse Lever) ....	8
20	138573	Washer .....	2	54	292500	Capscrew (Forward/Reverse Lever) .....	4
20	138573	Washer (Monotrol Pedal) .....	2	55	262680	Lockwasher (Forward/Reverse Lever) .....	4
21	1343596	Bracket (Forward/Reverse Lever) .	1	56	320156	Washer (Forward/Reverse Lever) .....	4
22	313805	Nut .....	2	57	1352606	Clamp .....	1
23	1365860	Label (Accessory Fuses) .....	1				
24	.....	Harness (Forward/Reverse Lever) .....	1				
		☞ Figure 111		<sup>a</sup>	Types GS, LPS, And DS		
25	129563	Strap Clamp .....	AR				
26	1389475	Bracket .....	1				
27	292501	Capscrew .....	3				
28	320156	Washer .....	3				
29	176640	Capscrew .....	1				
30	320158	Washer .....	1				



**HARNESS (Figure 105)**  
**COWL**  
**LAST USED ON S/N D177B-35854**

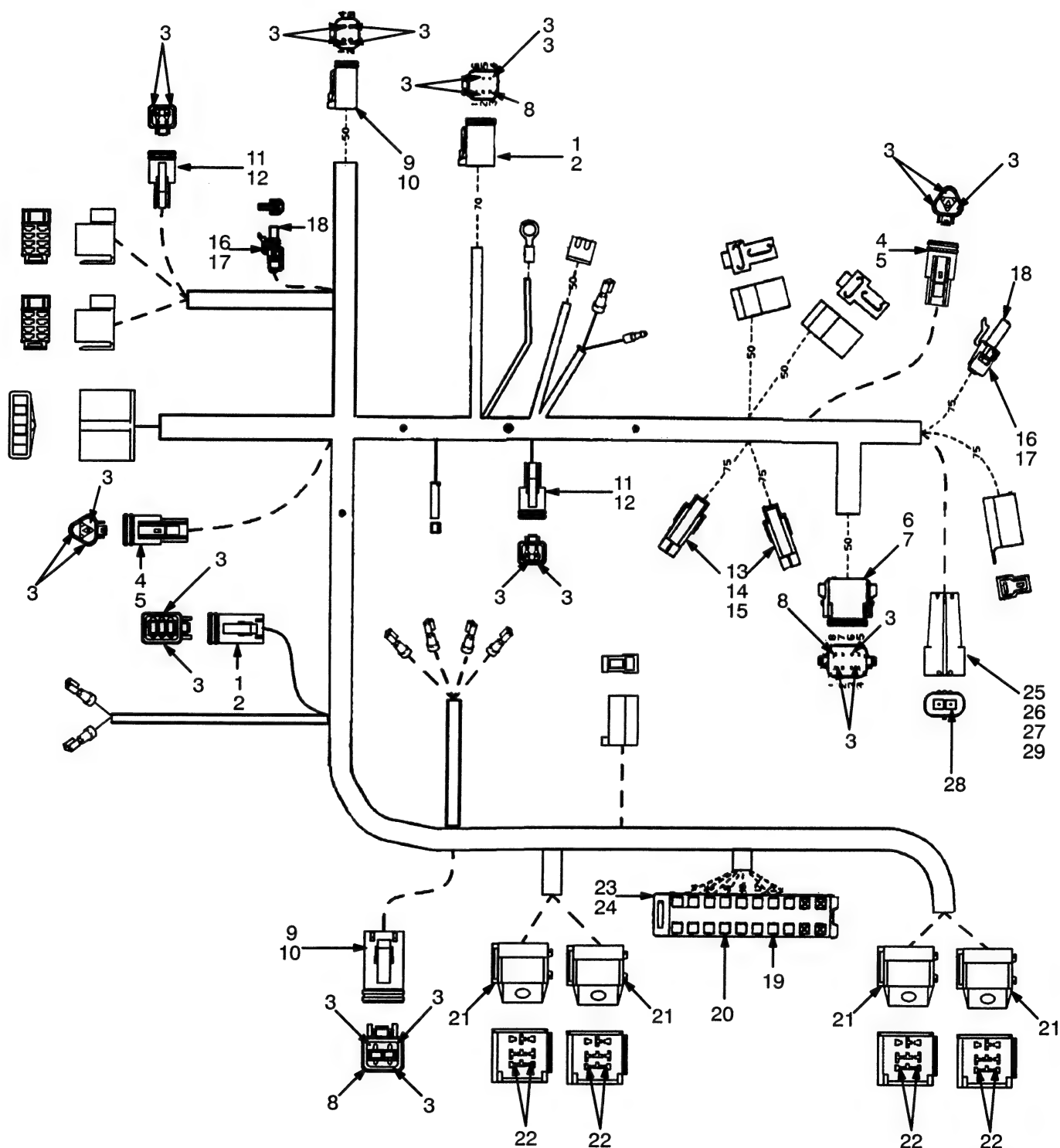
**HARNESSES**  
**COWL**  
**LAST USED ON S/N D177B-35854**

REF	PART NO.	NAME OF PART	QTY	REF	PART NO.	NAME OF PART	QTY
	1347137	Harness-Cowl .....	1	10	1334999	Pin .....	3
1	1330299	Connector .....	2	11	1337392	Terminal .....	2
2	1336173	Socket .....	2	12	1336870	Connector .....	1
3	1329147	Seal .....	5	13	1336871	Lock .....	1
4	1330419	Plug .....	2	14	1336874	Seal .....	1
5	1330424	Lock .....	2	15	1330439	Plug .....	1
6	1330434	Socket .....	12	16	1330422	Connector .....	1
7	1330420	Plug .....	1	17	1330428	Lock .....	1
8	1330426	Lock .....	1	18	381846	Fuse Holder .....	3
9	1330298	Body .....	3				

## HARNESS (Figure 106)

### COWL

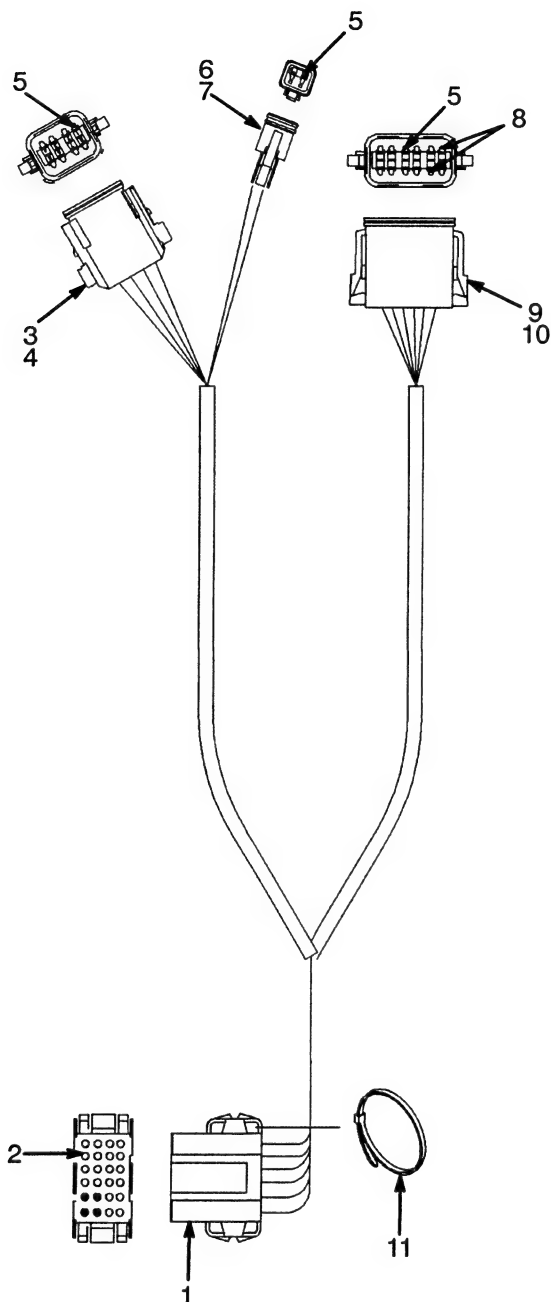
FIRST USED ON S/N D177B-35855



**HARNESS**  
**COWL**  
**FIRST USED ON S/N D177B-35855**

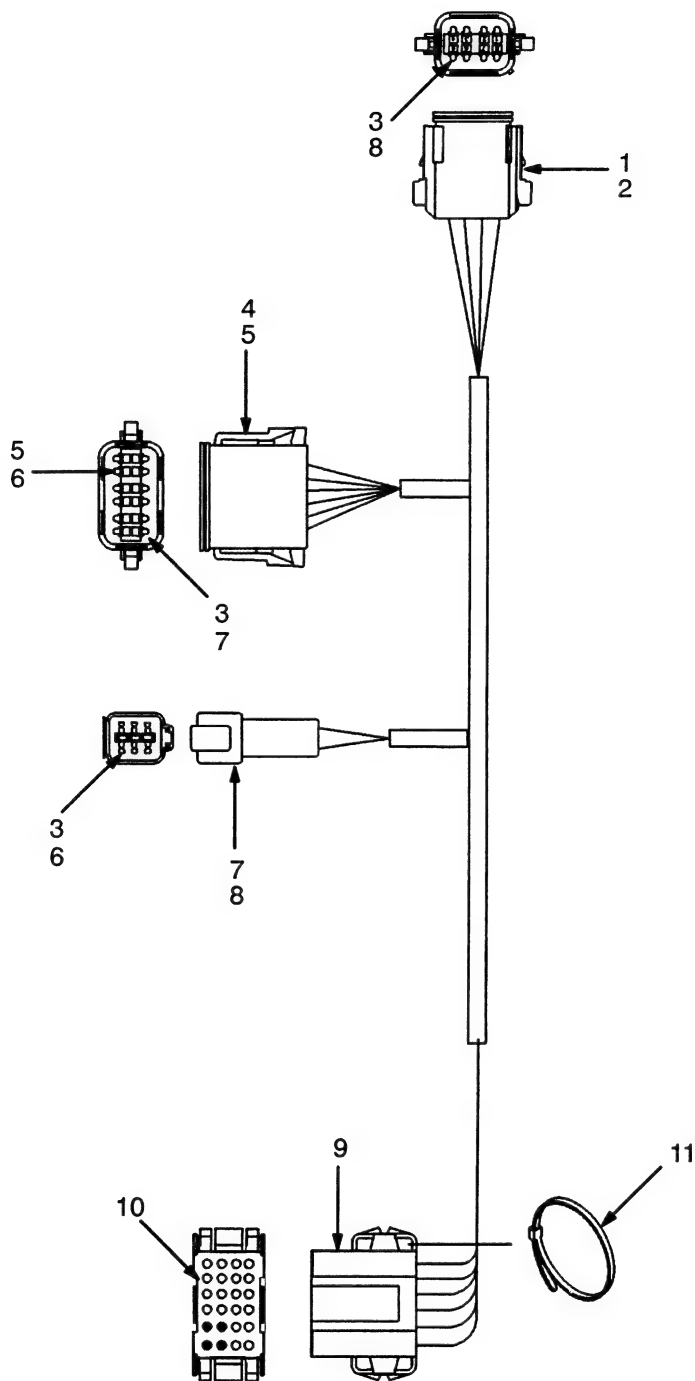
REF	PART NO.	NAME OF PART	QTY	REF	PART NO.	NAME OF PART	QTY
	1376732	Harness-Cowl .....	1	15	1329147	Seal .....	2
1	1330422	Connector .....	2	16	1330299	Connector .....	2
2	1330428	Lock .....	2	17	1329147	Seal .....	2
3	1330438	Socket .....	35	18	1336173	Socket .....	2
4	1330420	Connector .....	2	19	1389479	Terminal .....	14
5	1330426	Lock .....	2	20	1389480	Terminal .....	2
6	1330423	Connector .....	1	21	1347224	Relay Socket .....	4
7	1330429	Lock .....	1	22	1331233	Terminal .....	18
8	1330439	Plug .....	3	23	1389476	Fuse Holder .....	1
9	1330421	Connector .....	2	24	1389477	Lock .....	1
10	1330427	Lock .....	2	25	1336870	Connector .....	1
11	1330419	Connector .....	2	26	1336871	Lock .....	1
12	1330424	Lock .....	2	27	1336874	Seal .....	1
13	1330298	Connector .....	2	28	1337393	Terminal .....	1
14	1334999	Pin .....	2	29	1323581	Plug .....	1

## HARNESS (Figure 107) CLUSTER LAST USED ON S/N D177B-35854



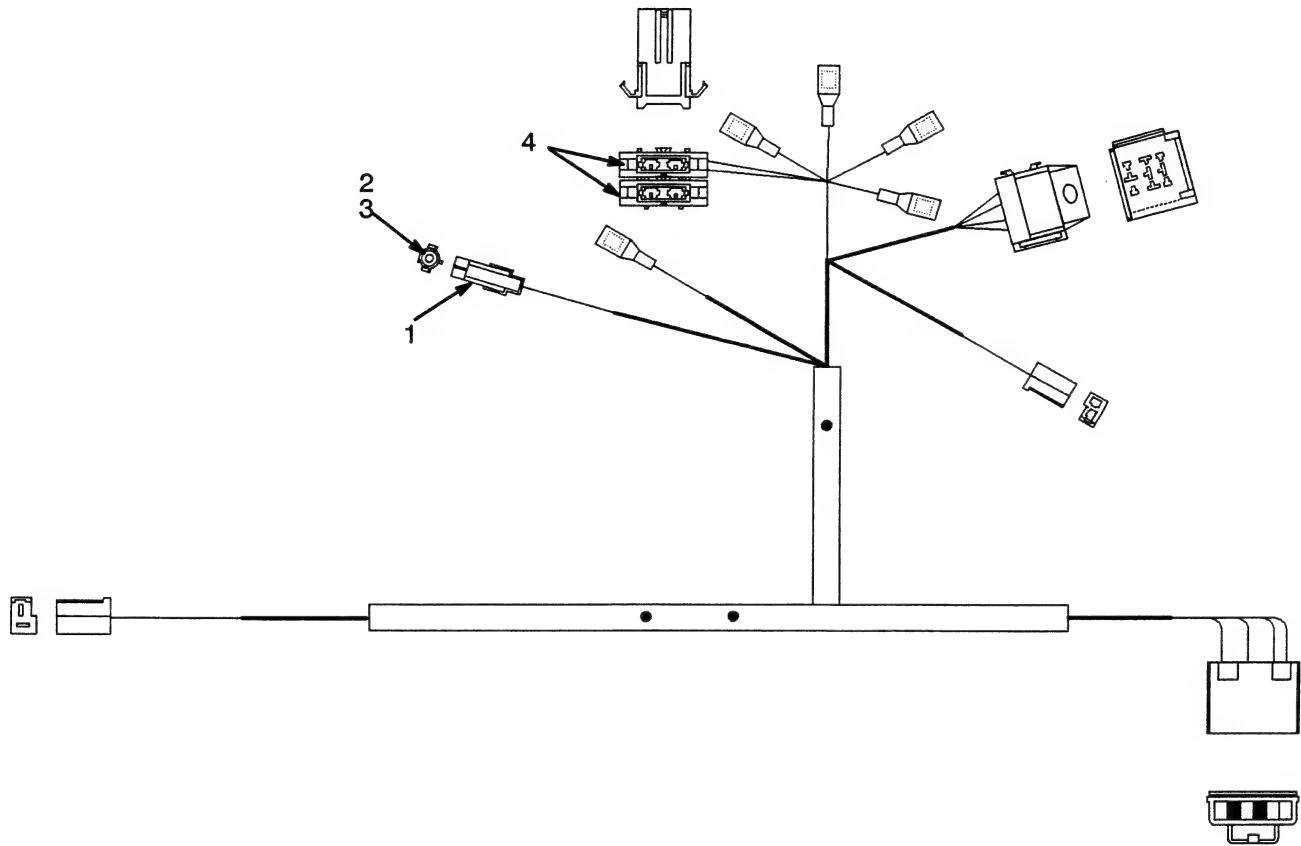
REF	PART NO.	NAME OF PART	QTY	REF	PART NO.	NAME OF PART	QTY
	1352605	Harness-Cluster .....	1	6	1330409	Connector .....	1
1	1352599	Connector Body .....	1	7	1330414	Lock .....	1
2	1352600	Socket .....	20	8	1330439	Plug .....	2
3	1330413	Connector .....	1	9	1352602	Connector .....	1
4	1330418	Lock .....	1	10	1352603	Lock .....	1
5	1330433	Pin .....	20	11	1352606	Tie Strap .....	1

**HARNESS (Figure 108)**  
**CLUSTER**  
**FIRST USED ON S/N D177B-35855**



REF	PART NO.	NAME OF PART	QTY	REF	PART NO.	NAME OF PART	QTY
	1375703	Harness-Cluster .....	1	6	1330439	Plug .....	5
1	1330413	Connector .....	1	7	1330412	Connector .....	1
2	1330418	Lock .....	1	8	1330417	Lock .....	1
3	1330433	Pin .....	21	9	1352599	Housing .....	1
4	1352602	Connector .....	1	10	1340958	Pin .....	20
5	1352603	Lock .....	1	11	1352606	Strap Clamp .....	1

## HARNESS (Figure 109) CLUSTER POWER



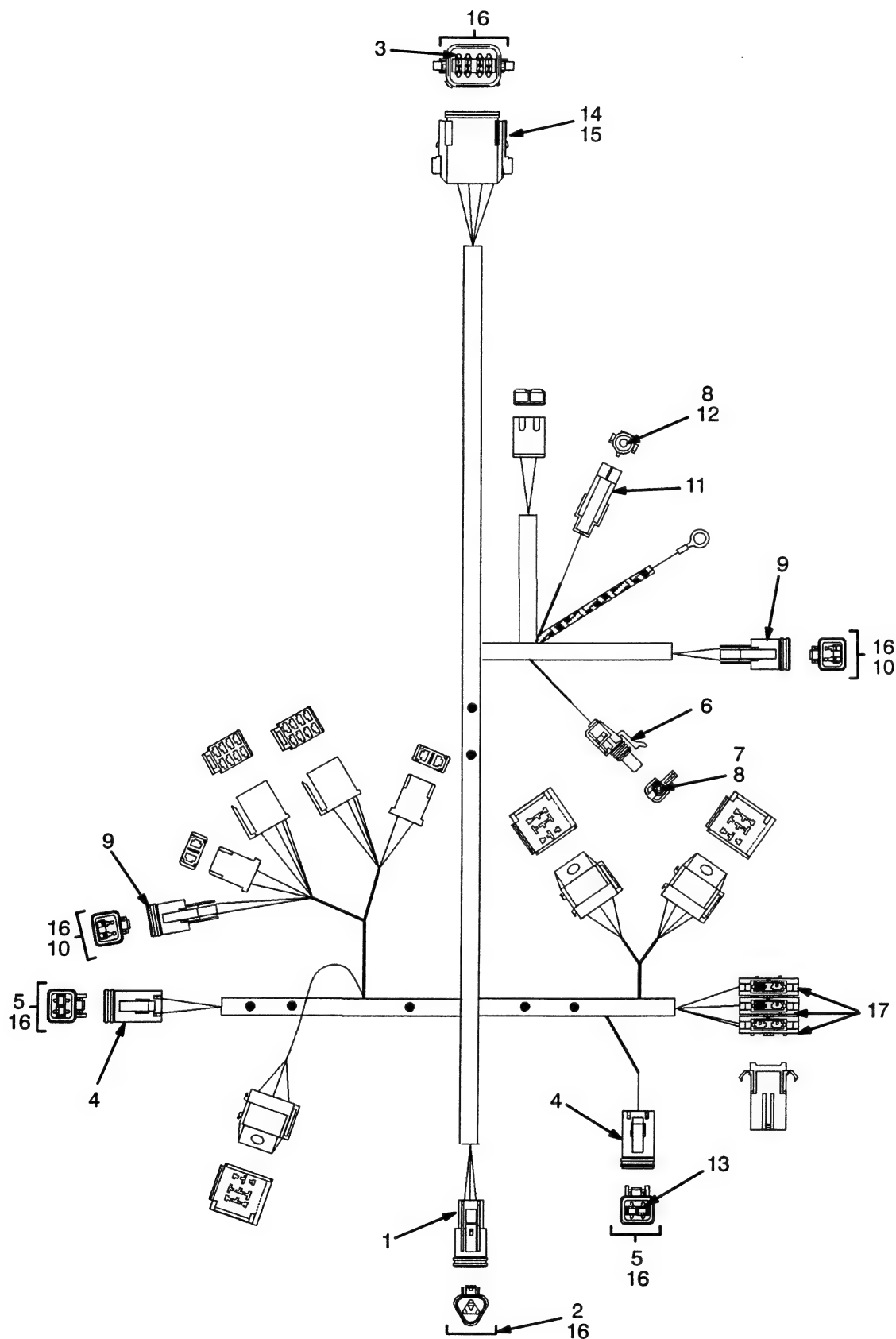
REF	PART NO.	NAME OF PART	QTY
	1352617	Harness-Cluster Power .....	1
a	1450702	Harness-Cluster Power .....	1
a	1367472	Relay .....	1
1	1330298	Connector .....	1
2	1329147	Seal .....	1

REF	PART NO.	NAME OF PART	QTY
3	1334999	Pin .....	1
4	381846	Fuse Holder .....	2
a	Last Used On S/N D177B-35854		

[illegible]



## HARNESS (Figure 110) LIGHTING LAST USED ON S/N D177B-35854

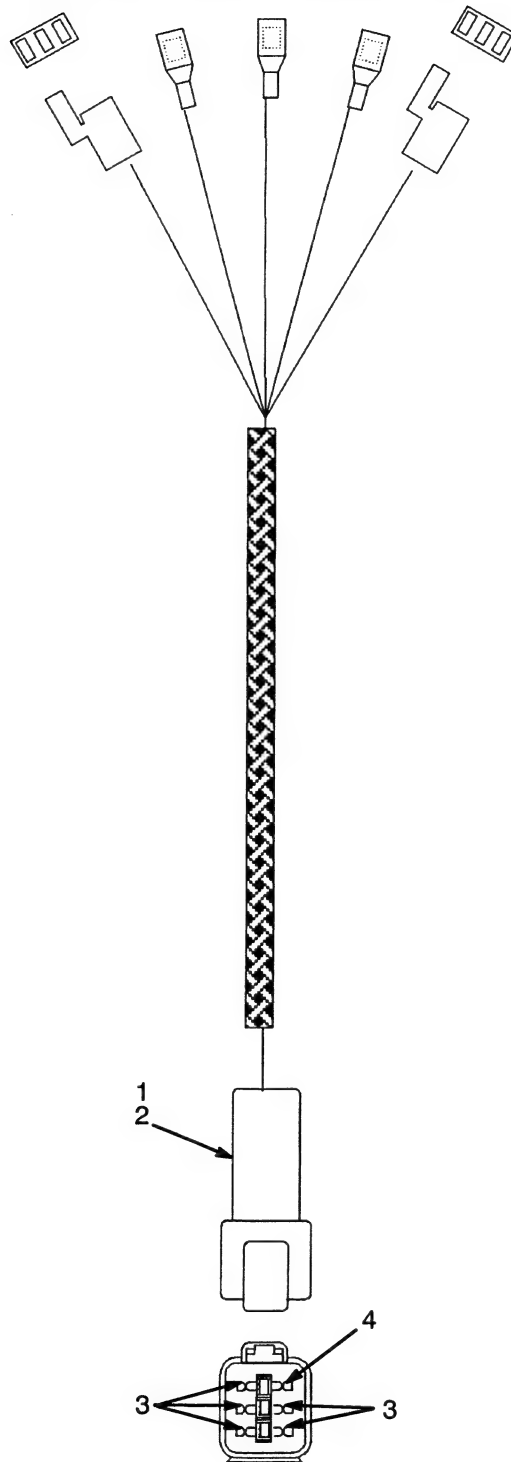


**HARNESS**  
**LIGHTING**  
**LAST USED ON S/N D177B-35854**

REF	PART NO.	NAME OF PART	QTY	REF	PART NO.	NAME OF PART	QTY
	1376590	Harness-Lighting .....	1	9	1330419	Connector .....	2
1	1330420	Plug .....	1	10	1330424	Lock .....	2
2	1330426	Lock .....	1	11	1330298	Connector .....	1
3	1330436	Socket .....	1	12	1334999	Pin .....	1
4	1330421	Connector .....	2	13	1330439	Plug .....	1
5	1330427	Lock .....	2	14	1330423	Connector .....	1
6	1330299	Connector .....	1	15	1330429	Lock .....	1
7	1336173	Socket .....	1	16	1330438	Socket .....	21
8	1329147	Seal .....	2	17	381846	Fuse Holder .....	3

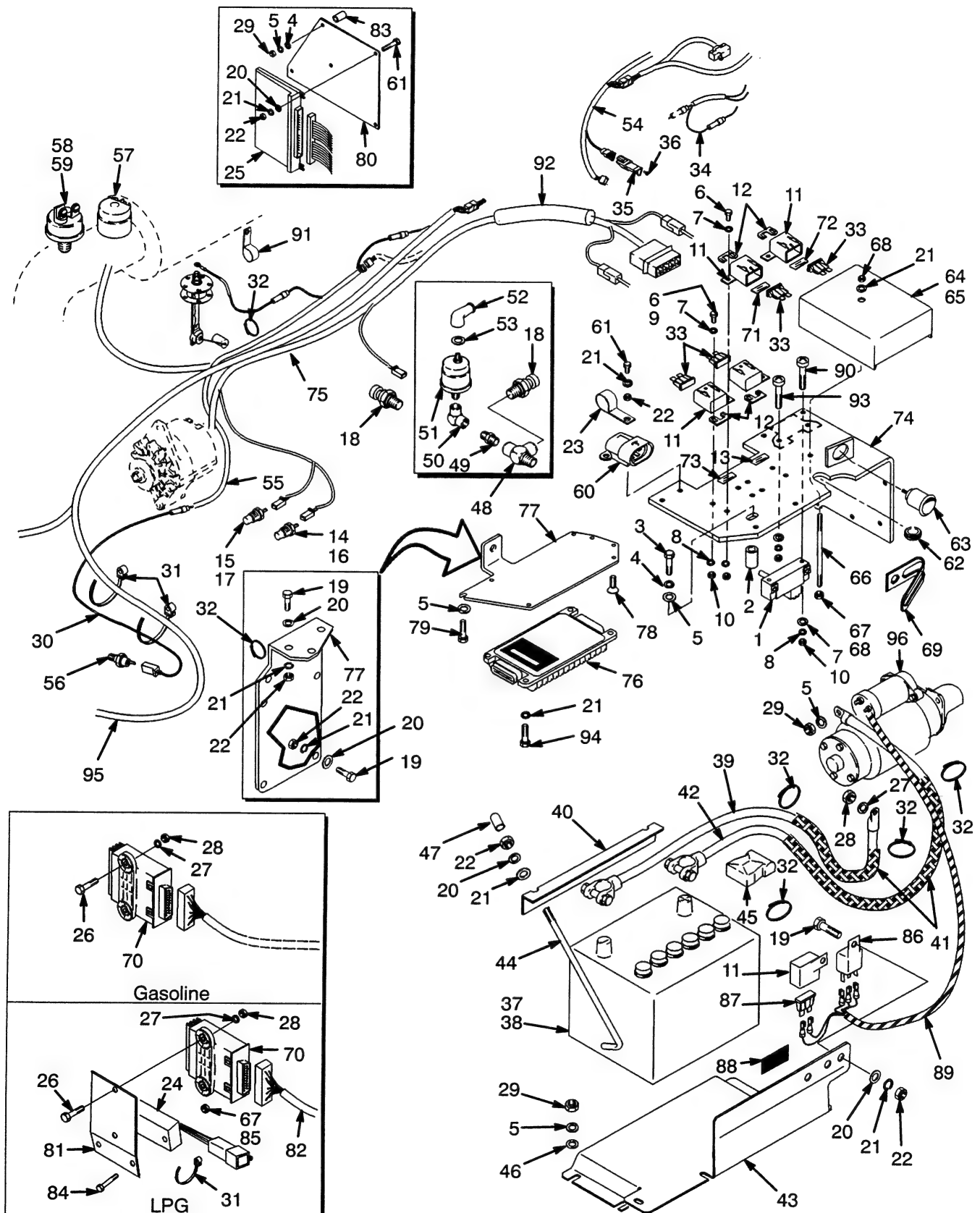
## This image shows a single sheet of white paper with horizontal ruling lines. The lines are evenly spaced and run across the width of the page. There are no margins, text, or other markings on the paper.

# **HARNESS (Figure 111)** **FORWARD AND REVERSE LEVER**



REF	PART NO.	NAME OF PART	QTY	REF	PART NO.	NAME OF PART	QTY
	1352088	Harness-Fwd/Rev .....	1	3	1330435	Pin .....	5
1	1330412	Connector .....	1	4	1330439	Plug .....	1
2	1330417	Lock .....	1				

## ELECTRICAL (Figure 112) GASOLINE AND LPG 2.2L



**ELECTRICAL**  
**GASOLINE AND LPG 2.2L**

**KEY:**  
**A:** Gasoline  
**B:** LPG

REF	PART NO.	NAME OF PART	QTY		REF	PART NO.	NAME OF PART	QTY	
			A	B				A	B
1	1314387	Sensor .....	1	1	37	f	1383331 Wet Battery .....	1	1
2	1351059	Spacer .....	1	1	37	ae	309153 Wet Battery .....	1	1
3	136704	Capscrew .....	1	1	38	a	177894 Dry Battery .....	1	1
4	320158	Washer .....	1	3	39		153933 Battery Cable .....	1	1
5	292681	Washer .....	7	7	40		1354379 Battery Bracket .....	1	1
6	16708	Screw .....	10	2	41		275499 Conduit .....	ARAR	
7	197067	Washer .....	12	4	42		986236 Battery Cable .....	1	1
8	15152	Washer .....	12	4	43		1458009 Battery Tray .....	1	1
9	14503	Screw .....	2	2	44		309124 Battery Holddown Link .....	2	2
10	15002	Nut .....	12	4	45		257241 Boot .....	1	1
11	1330293	Fuse Cover .....	5	2	46		320157 Washer .....	3	3
12	1339444	Clip .....	4	1	47		1326939 Cap .....	2	2
13	1352612	Label .....	1	1	48	a	17216 Fitting .....	1	1
14	.....	Coolant Sensor .....	1	1	49	a	16167 Fitting .....	1	1
		☞ Figure 27			50	a	69392 Fitting .....	1	1
15	273338	Thread Sealant .....	ARAR		51	a	1356108 Oil Pressure Sender .....	1	1
16	.....	Reducer .....	1	1	52	a	190383 Boot .....	1	1
		☞ Figure 27			53	a	197067 Washer .....	1	1
17	1319190	Temperature Sender .....	1	1	54	b	1352066 Neutral Start Harness .....	1	1
18	.....	Fuel Pump Switch .....	1	1	55		..... Chassis Harness .....	1	1
		☞ Figure 21					☞ Figure 120		
19	292501	Capscrew .....	7	2	56		1356105 Low Coolant Sender .....	1	1
20	320156	Washer .....	8	8	57		1347067 Air Filter Sender .....	1	1
21	292680	Lockwasher .....	10	8	58		1351133 Low Pressure Switch .....	..	1
22	136687	Nut .....	11	8	59		190383 Boot .....	..	2
23	122175	Clamp .....	1	..	60		1330301 Fuel Pump Relay .....	1	..
24	1354125	Rev Limiter .....	..	1	61		292500 Capscrew .....	2	3
25	2035530	MSTS Controller .....	..	1	62		279737 Grommet .....	1	..
26	302250	Screw .....	2	2	63		..... Power Connector .....	1	..
27	292679	Washer .....	3	3	63		1369499 Power Connector .....	1	..
28	292668	Nut .....	3	3	63		251099 Sealant .....	AR	..
29	239503	Nut .....	4	6	64		1339434 Cover .....	1	..
30	1354202	Low Coolant Harness .....	1	1	65		1339459 Label .....	1	..
31	1356125	Clamp .....	2	2	66		1368074 Stud .....	1	..
32	273775	Strap Clamp .....	ARAR		67		1368071 Adhesive .....	ARAR	
33	370647	Blade Fuse .....	4	1	68		302399 Nut .....	2	..
34	1354385	Diode Harness .....	2	2	69		2022013 Clamp .....	1	1
35	1330410	Connector Body .....	1	1	70		1327951 Governor Module .....	1	..
36	1330439	Plug .....	3	3	70		1352645 Governor Module .....	..	1

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## ELECTRICAL

### GASOLINE AND LPG 2.2L

(Figure 112 Continued)

**KEY:**

**A:** Gasoline

**B:** LPG

REF	PART NO.	NAME OF PART	QTY	
			A	B
71	1354373	Label .....	1	..
72	1352178	Label .....	1	..
73	1339461	Label .....	1	..
74	1351094	Bracket .....	1	..
74	1351095	Bracket .....	..	1
75 <b>c</b>	.....	Engine Harness .....	1	..
		☞ Figure 124		
75 <b>d</b>	.....	Engine Harness .....	1	..
		☞ Figure 124		
75	.....	Engine Harness .....	..	1
		☞ Figure 128		
76	1376718	Control Module .....	1	..
76	1376719	Control Module (High Altitude)	1	..
77 <b>c</b>	1367462	Bracket .....	1	..
77 <b>d</b>	1368998	Bracket .....	1	..
78 <b>c</b>	296215	Capscrew .....	2	..
79	136749	Capscrew .....	2	..
80	1367474	Bracket .....	..	1
81	1356313	Plate .....	..	1
82	1352625	Governor Harness .....	..	1
83	376505	Spacer .....	..	2
84	302027	Screw .....	..	2
85	292667	Nut .....	..	2
86	1367472	Relay (70A) .....	1	1

REF	PART NO.	NAME OF PART	QTY	
			A	B
87	1320669	Fuse (30A) .....	1	1
88	1367640	Label .....	1	1
89	1367473	Harness .....	1	1
90	16704	Screw .....	2	2
91	136516	Clamp .....	1	..
92	275497	Conduit .....	AR	..
92	275496	Conduit .....	..	AR
93	220318	Screw .....	2	..
94 <b>c</b>	287817	Screw .....	4	..
95	1359624	Light Harness (Chassis) .....	1	1
96 <b>g</b>	.....	Starter Motor .....	1	1
		☞ Figure 151		
96 <b>h</b>	.....	Starter Motor .....	1	1
		☞ Figure 151		

**a** Optional

**b** Monotrol Pedal

**c** Last Used On S/N D177B-6045

**d** First Used On S/N D177B-6046

**e** Last Used On S/N D177B-22587

**f** First Used On S/N D177B-22588

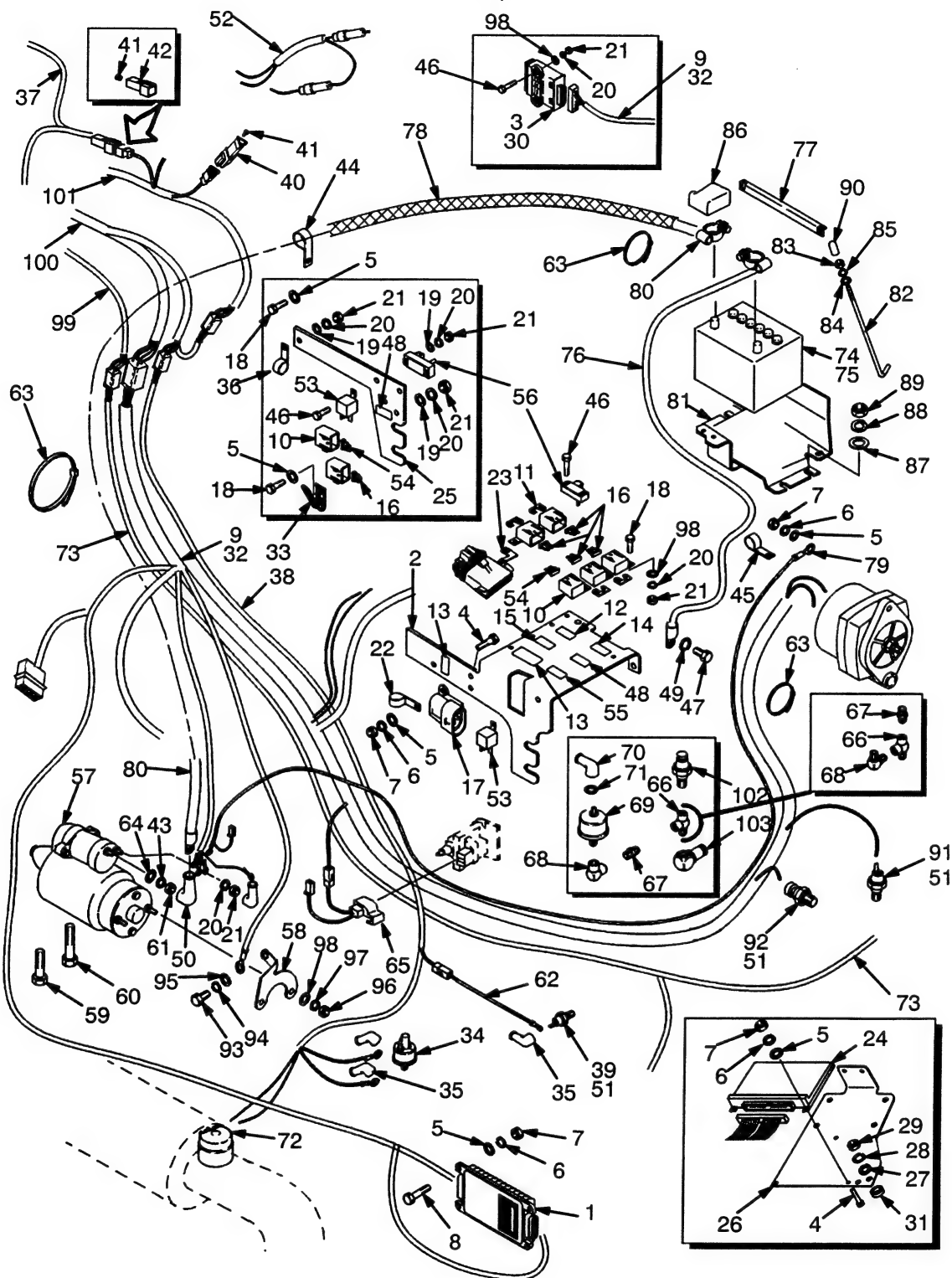
**g** Last Used On S/N Pending Per ECN 72863

**h** First Used On S/N Pending Per ECN 72863

[illegible]



## ELECTRICAL (Figure 113) GASOLINE AND LPG 3.0L LAST USED ON S/N D177B-35854



**ELECTRICAL**  
**GASOLINE AND LPG 3.0L**  
**LAST USED ON S/N D177B-35854**

**KEY:**

**A: Gasoline**

**B: LPG**

REF	PART NO.	NAME OF PART	QTY		REF	PART NO.	NAME OF PART	QTY	
			A	B				A	B
1	1376712	Control Module .....	1	..	35	190383	Boot .....	1	3
1	<sup>d</sup> 1376713	Control Module (Low Noise) ..	1	..	36	101625	Clamp .....	..	1
2	1375787	Bracket .....	1	..	37	<sup>a</sup> 1352066	Neutral Start Harness .....	1	1
3	1327951	Governor Module .....	1	..	38	1351083	Chassis Wire Harness .....	1	1
4	292500	Capscrew .....	3	3	39	1356105	Low Coolant Sender .....	1	1
5	320156	Washer .....	8	7	40	<sup>c</sup> 1330410	Connector .....	1	1
6	292680	Lockwasher .....	8	4	41	<sup>c</sup> 1330439	Plug .....	5	5
7	136687	Nut .....	8	4	42	<sup>c</sup> 1330409	Connector .....	1	1
8	292503	Capscrew .....	4	..	43	292681	Lockwasher .....	1	1
9	.....	Engine Harness .....	1	..	44	325897	Clamp .....	1	1
		☞ Figure 126			45	122175	Clamp .....	1	1
10	1330293	Fuse Holder .....	5	2	46	302250	Screw .....	4	4
11	1339444	Clip .....	4	..	47	18535	Capscrew .....	1	1
12	1339461	Label .....	1	..	48	1352612	Label .....	1	1
13	1339459	Label .....	1	..	49	15156	Lockwasher .....	1	1
14	1352178	Label .....	1	..	50	204223	Boot .....	1	1
15	1354373	Label .....	1	..	51	273338	Sealant .....	ARAR	
16	370647	Fuse (10 Amp) .....	4	1	52	1354385	Diode Harness .....	2	2
17	1330301	Relay (Fuel Pump) .....	1	..	53	1375844	Relay (60 Amp) .....	1	1
18	302246	Screw .....	7	3	54	1320669	Fuse (30 Amp) .....	1	1
19	320155	Washer .....	5	1	55	1367640	Label .....	1	1
20	292679	Lockwasher .....	12	8	56	1314387	Sensor .....	1	1
21	292668	Nut .....	12	8	57	.....	Starter .....	1	1
22	101625	Clamp .....	1	..			☞ Figure 151		
23	1376661	Clip .....	1	..	58	1375135	Bracket .....	1	1
24	2035531	MSTS Controller .....	..	1	59	1375157	Capscrew .....	1	1
25	1375847	Bracket .....	..	1	60	1375158	Capscrew .....	1	1
26	1376655	Bracket .....	..	1	61	239503	Nut .....	1	1
27	320158	Washer .....	..	3	62	1354201	Harness .....	1	1
28	292681	Lockwasher .....	..	3	63	273775	Strap Clamp .....	ARAR	
29	239503	Nut .....	..	3	64	320157	Washer .....	1	1
30	1352645	Governor Module .....	..	1	65	1314392	Wire Assy .....	1	1
30	<sup>d</sup> 1376706	Governor Module (Low Noise) ..	..	1	66	<sup>b</sup> 17216	Fitting .....	1	1
31	1375848	Spacer .....	..	3	67	<sup>bg</sup> 16167	Fitting .....	1	1
32	.....	Engine Harness .....	..	1	67	<sup>bh</sup> 16187	Fitting .....	1	1
		☞ Figure 129			68	<sup>bg</sup> 69392	Fitting .....	1	1
33	1360146	Clamp .....	..	3	68	<sup>bh</sup> 17314	Fitting .....	1	1
34	1351133	Low Pressure Switch .....	..	1	69	<sup>b</sup> 1356108	Oil Pressure Switch .....	1	1

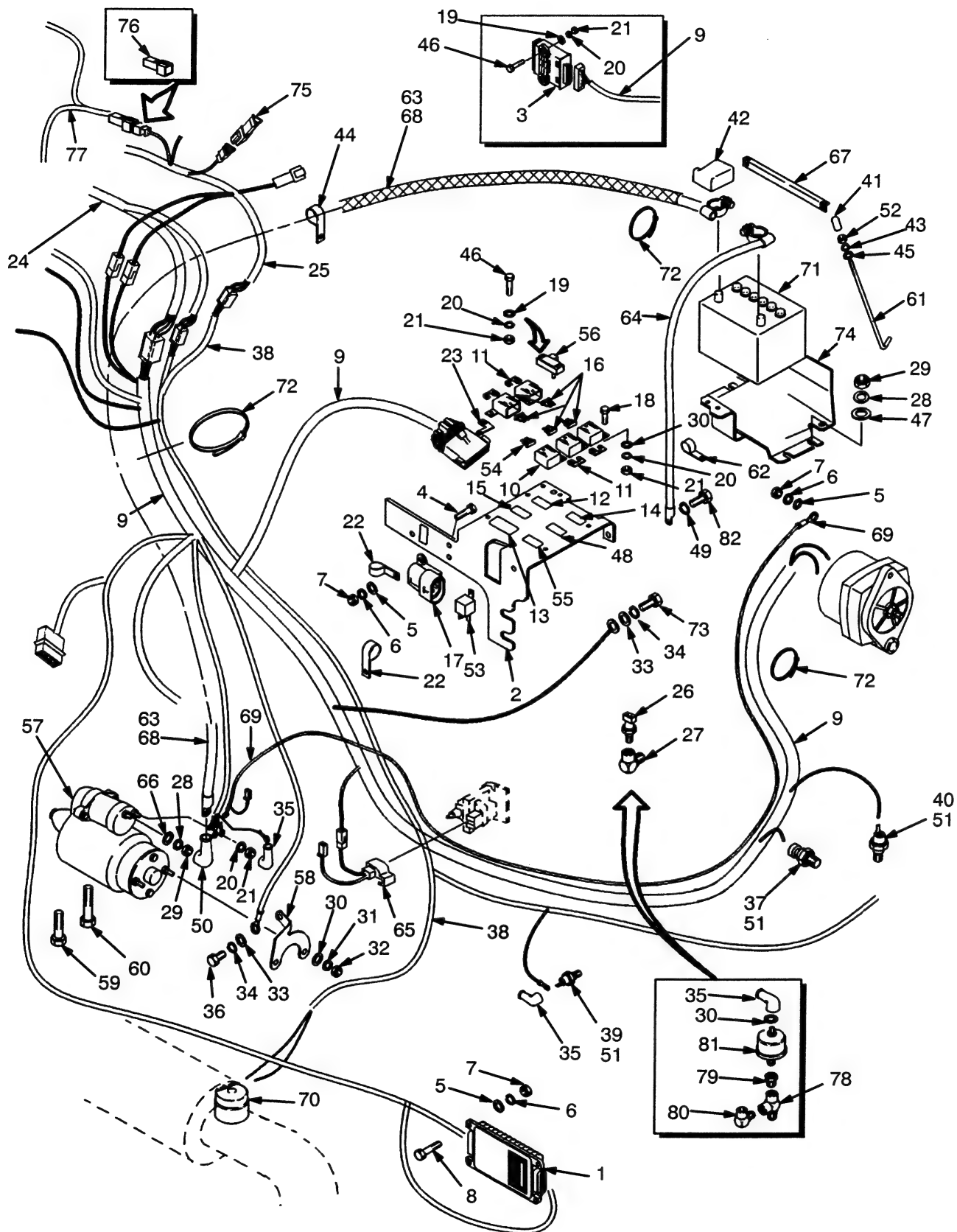
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**ELECTRICAL**  
**GASOLINE AND LPG 3.0L**  
**LAST USED ON S/N D177B-35854**  
**(Figure 113 Continued)****KEY:****A: Gasoline****B: LPG**

REF	PART NO.	NAME OF PART	QTY		REF	PART NO.	NAME OF PART	QTY	
			A	B				A	B
70	<b>b</b> 190383	Boot .....	1	1	92	1314381	Coolant Sensor .....	1	1
71	<b>b</b> 197067	Washer .....	1	1	93	18496	Capscrew .....	1	1
72	<b>b</b> 1347067	Air Filter Sender .....	1	1	94	15155	Lockwasher .....	1	1
73	1359624	Light Harness (Chassis) .....	1	1	95	18515	Washer .....	1	1
74	<b>f</b> 1383331	Battery (Wet) .....	1	1	96	15052	Nut .....	2	2
74	<b>be</b> 309153	Battery (Wet) .....	1	1	97	15152	Lockwasher .....	2	2
75	<b>b</b> 177894	Battery (Dry) .....	1	1	98	197067	Washer .....	8	8
76	267530	Battery Cable .....	1	1	99	.....	Light Harness (Cowl) .....	1	1
77	1354379	Plate .....	1	1			☞ Figure 103		
78	275496	Conduit .....	AR	AR	100	.....	Cluster Harness .....	1	1
79	1376612	Harness (Starter Alternator) ..	1	1			☞ Figure 107		
80	119388	Battery Cable .....	1	1	101	.....	Cluster Power Harness .....	1	1
81	1458009	Battery Tray .....	1	1			☞ Figure 109		
82	309124	Link .....	2	2	102	1375878	Oil Pressure Switch .....	1	1
83	136687	Nut .....	2	2	103	1376767	Fitting .....	1	1
84	18500	Washer .....	2	2			<b>a</b> Monotrol Pedal		
85	292680	Lockwasher .....	2	2			<b>b</b> Optional		
86	257241	Boot .....	1	1			<b>c</b> Forward/Reverse Lever		
87	320158	Washer .....	3	3			<b>d</b> D177B-20580		
88	292681	Lockwasher .....	3	3			<b>e</b> Last Used On S/N D177B-22587		
89	239503	Nut .....	3	3			<b>f</b> First Used On S/N D177B-22588		
90	1326939	Cap .....	2	2			<b>g</b> Last Used On S/N D177B-20579		
91	1319190	Temperature Sender .....	1	1			<b>h</b> First Used On S/N D177B-20580		

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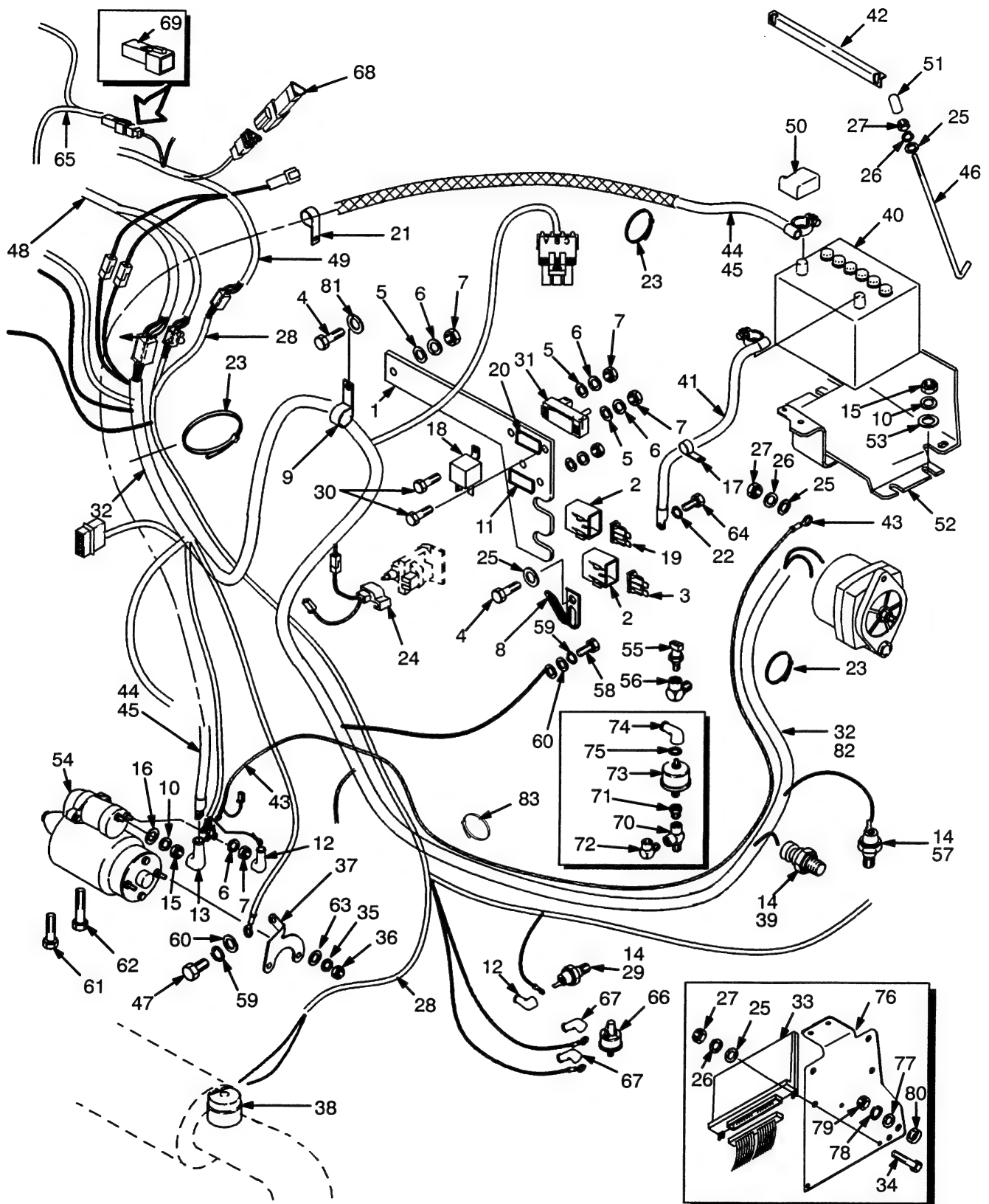
## ELECTRICAL (Figure 114) GM 3.0L GASOLINE FIRST USED ON S/N D177B-35855



**ELECTRICAL**  
**GM 3.0L GASOLINE**  
**FIRST USED ON S/N D177B-35855**

REF	PART NO.	NAME OF PART	QTY	REF	PART NO.	NAME OF PART	QTY
1	1376712	Control Module .....	1	42	257241	Boot .....	1
1	1376713	Control Module (Low Noise) .....	1	43	292680	Lockwasher .....	2
2	1375787	Bracket .....	1	44	325897	Clamp .....	1
3	1327951	Governor Module .....	1	45	320156	Washer .....	2
4	292500	Capscrew .....	3	46	302250	Screw .....	4
5	320156	Washer .....	8	47	320158	Washer .....	3
6	292680	Lockwasher .....	8	48	1352612	Label .....	1
7	136687	Nut .....	8	49	15156	Lockwasher .....	1
8	287844	Capscrew .....	4	50	204223	Boot .....	1
9	.....	Harness-Engine .....	1	51	273338	Sealant .....	AR
		☞ Figure 127		52	136687	Nut .....	2
10	1330293	Fuse Holder .....	5	53	1375844	Relay (60 Amp) .....	1
11	1339444	Clip .....	4	54	1320669	Fuse (30 Amp) .....	1
12	1339461	Label .....	1	55	1367640	Label .....	1
13	1339459	Label .....	1	56	1314387	MAP Sensor .....	1
14	1352178	Label .....	1	57	.....	Starter .....	1
15	1354373	Label .....	1			☞ Figure 151	
16	370647	Fuse (10 Amp) .....	4	58	1375135	Bracket .....	1
17	1330301	Relay (Fuel Pump) .....	1	59	1375157	Capscrew .....	1
18	302246	Screw .....	6	60	1375158	Capscrew .....	1
19	320155	Washer .....	4	61	309124	Link .....	2
20	292679	Lockwasher .....	11	62	122175	Clamp .....	1
21	292668	Nut .....	11	63	119388	Battery Cable (+) .....	1
22	101625	Clamp .....	2	64	1379481	Battery Cable (-) .....	1
23	1376661	Clip .....	1	65	1314392	Wire Assembly .....	1
24	.....	Harness-Cluster .....	1	66	320157	Washer .....	1
		☞ Figure 108		67	1354379	Battery Hold Down .....	1
25	.....	Harness-Cowl .....	1	68	275496	Conduit .....	AR
		☞ Figure 106		69	1385863	Harness-Starter/Alternator .....	1
26	1375878	Oil Pressure Switch .....	1	70	1347067	Air Filter Sender (Optional) .....	1
27	1376767	Fitting .....	1	71	1383331	Battery (Wet) .....	1
28	292681	Lockwasher .....	4	72	129563	Strap Clamp .....	AR
29	239503	Nut .....	4	73	16836	Capscrew .....	1
30	197067	Washer .....	7	74	1458009	Tray .....	1
31	15152	Lockwasher .....	2	75	1351682	End Cap Connector (Forward/Reverse Lever) .....	1
32	15052	Nut .....	2	76	1351681	End Cap Connector (Forward/Reverse Lever) .....	1
33	18515	Washer .....	2	77	1352066	Harness-Neutral Start (Monotrol Pedal) .....	1
34	15155	Lockwasher .....	2				
35	190383	Boot .....	2	78	17216	Fitting (Optional) .....	1
36	2033592	Capscrew .....	1	79	16187	Fitting (Optional) .....	1
37	1314381	Coolant Sensor .....	1	80	17314	Fitting (Optional) .....	1
38	.....	Harness-Chassis .....	1	81	1356108	Oil Pressure Sender (Optional) ..	1
		☞ Figure 121		82	18535	Capscrew .....	2
39	1356105	Low Coolant Sender .....	1				
40	1319190	Temperature Sender .....	1				
41	1326939	Cap .....	2				

## ELECTRICAL (Figure 115) GM 3.0L LPG FIRST USED ON S/N D177B-35855



**ELECTRICAL**  
**GM 3.0L LPG**  
**FIRST USED ON S/N D177B-35855**

REF	PART NO.	NAME OF PART	QTY	REF	PART NO.	NAME OF PART	QTY
1	1375847	Bracket .....	1	33	1460824	MSTS Controller Assembly .....	1
2	1330293	Fuse Holder .....	2	33	1460764	MSTS Controller .....	1
3	370647	Fuse (10 Amp) .....	1	33	1459037	Label .....	1
4	302246	Screw .....	3	34	292501	Capscrew .....	3
5	320155	Washer .....	2	35	15152	Lockwasher .....	2
6	292679	Lockwasher .....	6	36	15052	Nut .....	2
7	292668	Nut .....	6	37 a	1375135	Bracket .....	1
8	1360146	Clamp .....	2	37 b	1457120	Bracket .....	1
9	136516	Clamp (Without MSTS) .....	1	38	1347067	Air Filter Sender (Optional) .....	1
9	89220	Clamp (With MSTS) .....	1	39	14386	Plug (Without MSTS) .....	1
10	292681	Lockwasher .....	4	39	1314381	Coolant Sensor (With MSTS) ....	1
11	1352612	Label .....	1	40	1383331	Battery (Wet) .....	1
12	190383	Boot .....	2	41	1379481	Battery Cable (-) .....	1
13	204223	Boot .....	1	42	1354379	Battery Hold Down .....	1
14	273338	Sealant .....	AR	43	1385863	Harness-Starter/Alternator .....	1
15	239503	Nut .....	4	44	119388	Battery Cable (+) .....	1
16	320157	Washer .....	1	45	275496	Conduit .....	AR
17	122175	Clamp .....	1	46	309124	Link .....	2
18	1375844	Relay (60 Amp) .....	1	47	18496	Capscrew .....	1
19	1320669	Fuse (30 Amp) .....	1	48	.....	Harness-Cluster .....	1
20	1367640	Label .....	1			☞ Figure 108	
21	325897	Clamp .....	1	49	.....	Harness-Cowl .....	1
22	15156	Lockwasher .....	1			☞ Figure 106	
23	129563	Strap Clamp .....	AR	50	257241	Boot .....	1
24	1314392	Wire Assembly .....	1	51	1326939	Cap .....	2
25	320156	Washer .....	3	52	1458009	Tray .....	1
26	292680	Lockwasher .....	6	53	320158	Washer .....	3
27	136687	Nut .....	6	54 a	.....	Starter .....	1
28	.....	Harness-Chassis .....	1			☞ Figure 151	
		☞ Figure 121		54 b	.....	Starter .....	1
29	1356105	Low Coolant Sender .....	1			☞ Figure 151	
30	302250	Screw (With MSTS) .....	2	55	1375878	Oil Pressure Switch .....	1
30	302245	Screw (Without MSTS) .....	2	56	1376767	Fitting .....	1
31	1314387	MAP Sensor (With MSTS) .....	1	57	1319190	Temperature Sender .....	1
32	.....	Harness-LPG Engine .....		58	16836	Capscrew .....	1
		(With MSTS) .....	1	59	15155	Lockwasher .....	2

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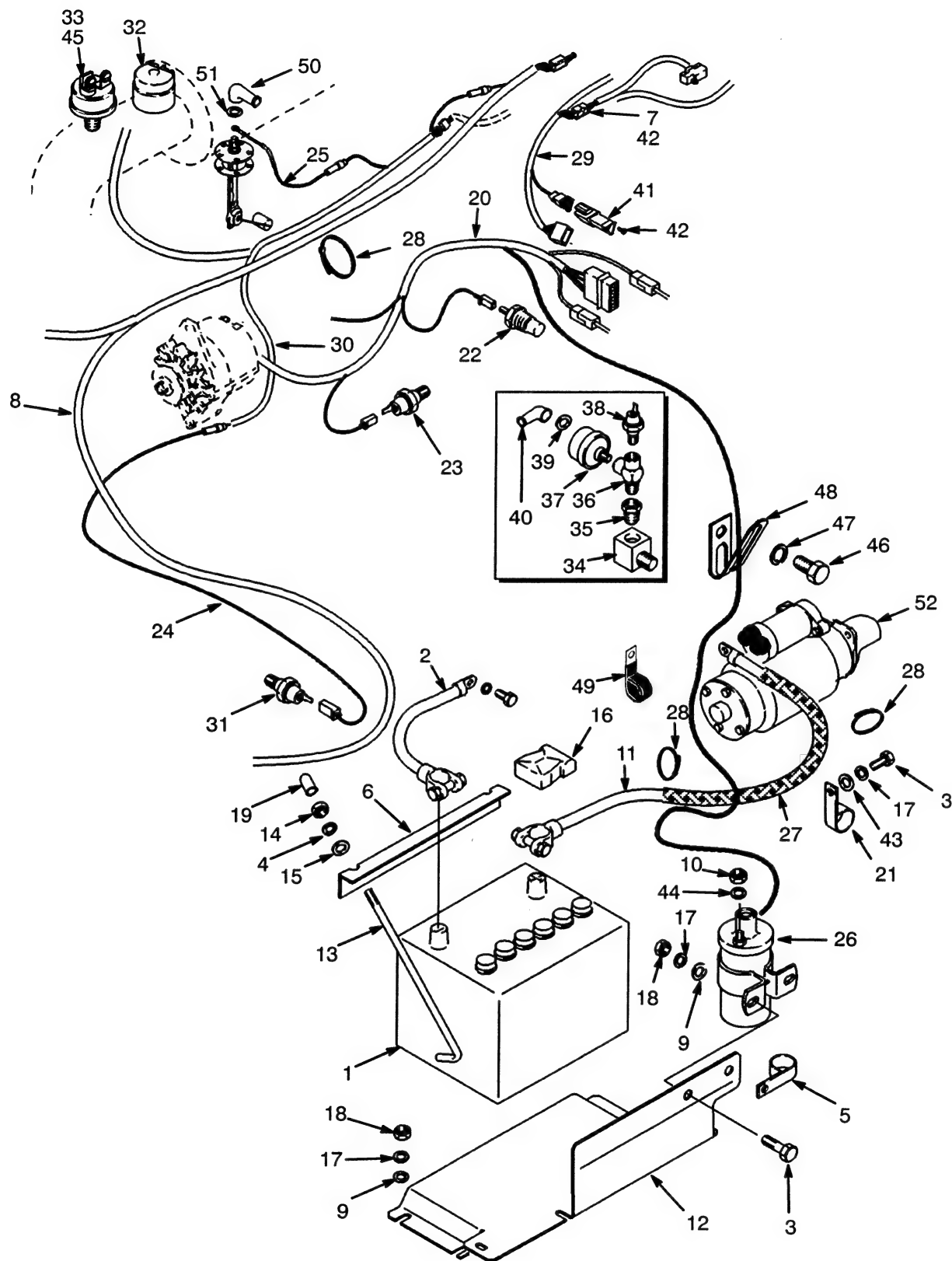


**ELECTRICAL**  
**GM 3.0L LPG**  
**FIRST USED ON S/N D177B-35855**

REF	PART NO.	NAME OF PART	QTY	REF	PART NO.	NAME OF PART	QTY
60	18515	Washer .....	2	72	17314	Fitting (Optional) .....	1
61	1375157	Capscrew .....	1	73	1356108	Oil Pressure Sender (Optional) ..	1
62	1375158	Capscrew .....	1	74	190383	Boot .....	1
63	197067	Washer .....	2	75	197067	Washer .....	1
64	18535	Capscrew .....	1	76	1376655	Bracket .....	1
65	1352066	Harness-Neutral Start (Monotrol Pedal) .....	1	77	320158	Washer .....	3
66	1351133	Pressure Switch .....	1	78	292681	Lockwasher .....	3
67	190383	Boot .....	1	79	239503	Nut .....	3
68	1351682	End Cap Connector (Forward/Reverse Lever) .....	1	80	1375848	Spacer .....	3
69	1351681	End Cap Connector (Forward/Reverse Lever) .....	1	81	197067	Washer .....	3
70	17216	Fitting (Optional) .....	1	82	275498	Conduit .....	1
71	16187	Fitting (Optional) .....	1	83	114312	Strap Clamp .....	AR
				<b>a</b>	Last Used On S/N Pending Per ECN 72863		
				<b>b</b>	First Used On S/N Pending Per ECN 72863		

## This image shows a single sheet of white paper with horizontal ruling lines. The lines are evenly spaced and run across the width of the page. There are no margins, text, or other markings on the paper.

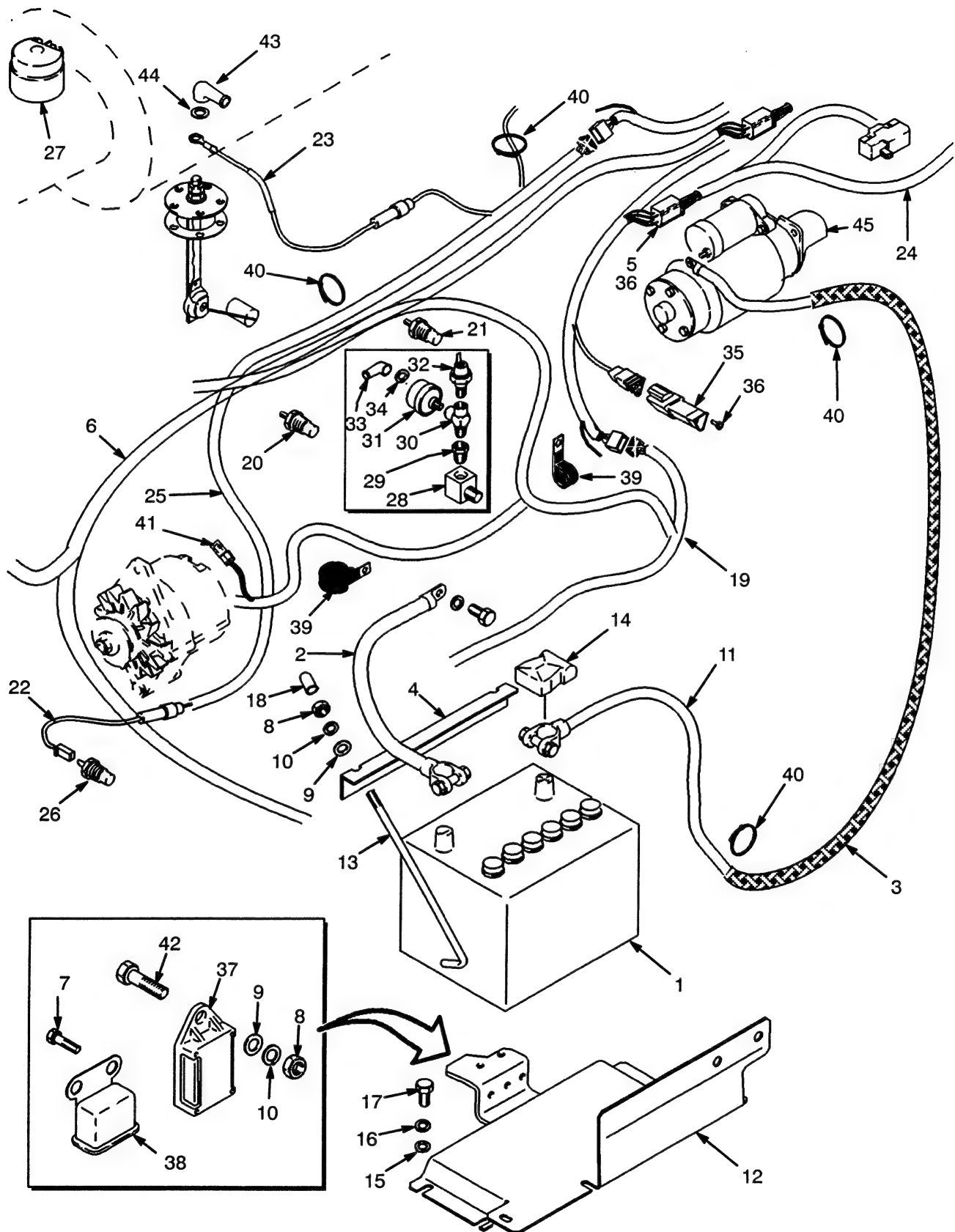
## ELECTRICAL (Figure 116) GASOLINE AND LPG 2.0L



**ELECTRICAL**  
**GASOLINE AND LPG 2.0L**

REF	PART NO.	NAME OF PART	QTY	REF	PART NO.	NAME OF PART	QTY
1	ak	309153 Wet Battery .....	1	30	n	..... Chassis Harness .....	1
1	m	1383331 Wet Battery .....	1			☞ Figure 120	
1	a	177894 Dry Battery .....	1	30	p	..... Chassis Harness .....	1
2		153931 Battery Cable .....	1			☞ Figure 121	
3	d	136681 Capscrew .....	4	31		1356105 Low Coolant Sender .....	1
3	e	136681 Capscrew .....	2	32		1347067 Air Filter Sender .....	1
4		292680 Washer .....	2	33	g	1351133 Low Pressure Switch .....	1
5	d	1310611 Clamp .....	1	34	a	16151 Fitting .....	1
6		1354379 Battery Bracket .....	1	35	a	367224 Adapter .....	1
7	hp	1351681 Connector Body .....	1	36	a	16186 Fitting .....	1
7	hn	1330409 Connector Body .....	1	37	a	1356108 Oil Pressure Sender .....	1
8	n	1359624 Harness-Chassis Lighting .....	1	38	a	1368983 Oil Pressure Switch .....	1
9		320158 Washer .....	3	39	a	18500 Washer .....	1
10		292668 Nut .....	2	40	a	190383 Boot .....	1
11		1450104 Battery Cable .....	1	41	hp	1351682 Connector Body .....	1
12		1458009 Battery Tray .....	1	41	hn	1330410 Connector Body .....	1
13		309124 Battery Holddown Link .....	2	42	hn	1330439 Cavity Plug .....	5
14		136687 Nut .....	2	43	d	296418 Washer .....	2
15		18500 Washer .....	2	44		292679 Washer .....	2
16		257241 Boot .....	1	45		190383 Boot .....	2
17	d	292681 Washer .....	7	46	s	148962 Capscrew .....	2
17	e	292681 Washer .....	5	47	e	18500 Washer .....	1
18		239503 Nut .....	5	48	s	2022013 Clamp .....	3
19		1326939 Cap .....	2	49		1360146 Clamp .....	2
20	b	1352069 Engine Harness .....	1	50		190383 Boot .....	1
20	r	..... Engine Harness .....	1	51		18500 Washer .....	1
		☞ Figure 122		52		..... Starter Motor .....	1
20	p	..... Engine Harness .....	1			☞ Figure 149	
		☞ Figure 123		a		Optional	
21	d	176910 Clamp .....	2	b		Last Used On S/N D177B-15834	
21	e	128408 Clamp .....	1	c		First Used On S/N D177B-15835	
22		1360086 Oil Pressure Switch .....	1	d		Last Used On S/N D177B-6401	
22	a	2026608 Oil Pressure Switch .....	1	e		First Used On S/N D177B-6402	
23	b	1361140 Temperature Sender .....	1	f		Monotrol Pedal	
23	c	1367633 Temperature Sender .....	1	g		LPG	
24	n	1354202 Coolant Level Harness .....	1	h		Forward/Reverse Lever	
25		1356131 Fuel Probe Harness (Gas) .....	1	k		Last Used On S/N D177B-22587	
26		1324278 Ignition Coil .....	1	n		Last Used On S/N D177B-35854	
27	d	275496 Conduit (22.5 in) .....	1	p		First Used On S/N D177B-35855	
27	e	275496 Conduit (51 in) .....	1	r		Used On S/N D177B-15835 Thru D117B-35854	
28		273775 Strap Clamp .....	AR	s		Used On S/N D177B-6402 Thru D177B-35854	
29	f	1352066 Neutral Start Harness .....	1				

## ELECTRICAL (Figure 117) DIESEL

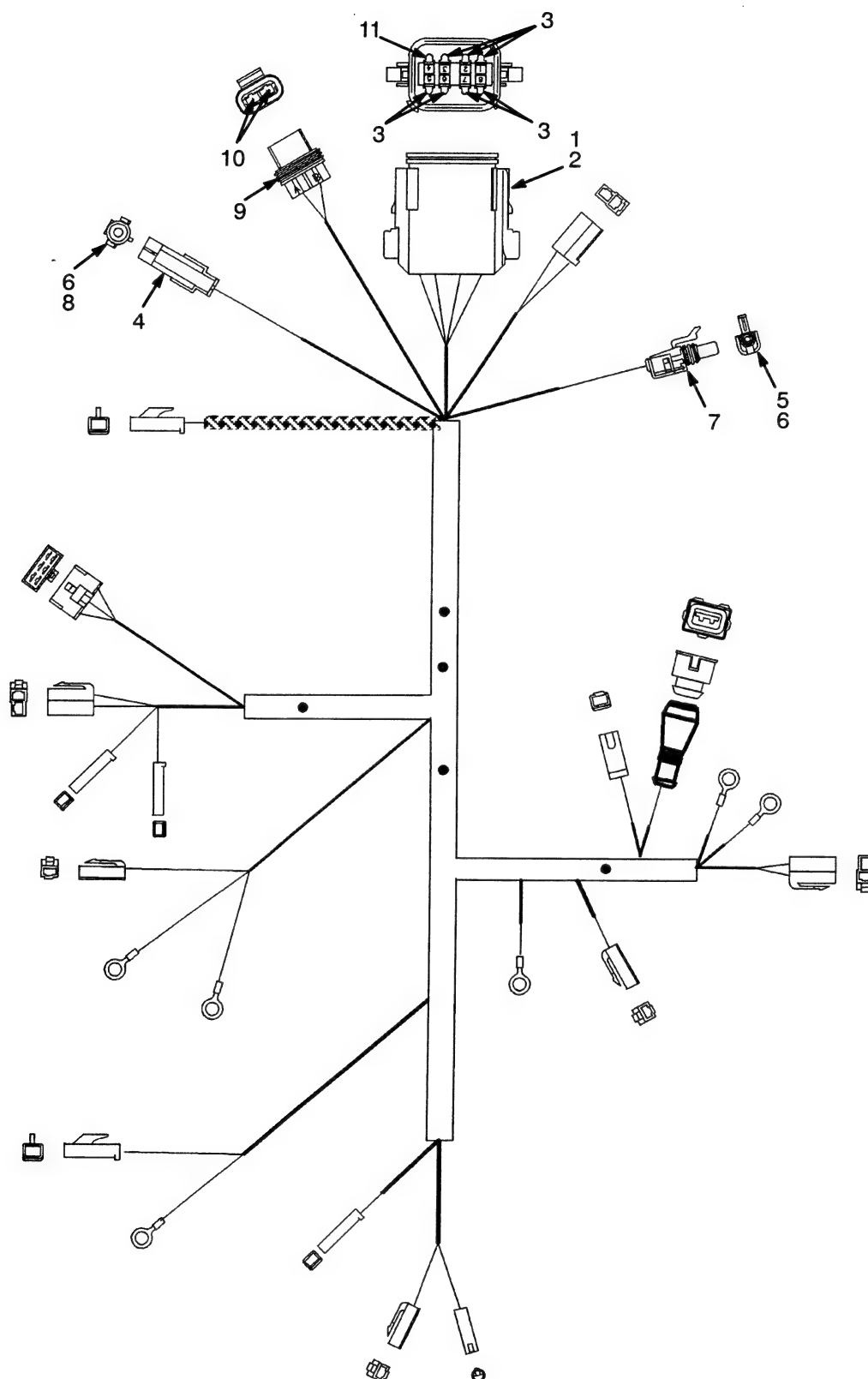


**ELECTRICAL  
DIESEL**

**KEY:**  
**A:** 2.4L  
**B:** 2.8L  
**C:** 3.1L

REF	PART NO.	NAME OF PART	QTY			REF	PART NO.	NAME OF PART	QTY		
			A	B	C				A	B	C
1	a	1377998 Wet Battery .....	1	1	1			☞ Figure 121			
2		153931 Battery Cable .....	1	1	1	26	1356105	Low Coolant Sender .....	1	1	1
3		275496 Conduit .....	AR	AR	AR	27	1347067	Air Filter Restricted Sender .	1	1	1
4		1354379 Battery Hold Down .....	1	1	1	28	a	324740 Connector .....	1	1	1
5	ce	1351681 Connector Body .....	1	1	1	29	a	367224 Adapter .....	1	1	1
5	cd	1330409 Connector Body .....	1	1	1	30	a	16186 Fitting .....	1	1	1
6	d	1359624 Harness-Chassis Lighting .	1	1	1	31	a	1356108 Oil Pressure Sender .....	1	1	1
7		292501 Capscrew .....	3	3	3	32	a	366687 Oil Pressure Switch .....	1	1	1
8		136687 Nut .....	5	5	5	33	a	190383 Boot .....	1	1	1
9		320156 Washer .....	3	3	3	34		18500 Washer .....	2	2	2
10		292680 Washer .....	5	5	5	35	ce	1351682 Connector Body .....	1	1	1
11		153932 Battery Cable .....	1	1	1	35	cd	1330410 Connector Body .....	1	1	1
12		1458009 Battery Tray .....	1	1	1	36	cd	1330439 Cavity Plug .....	5	5	5
13		309124 Battery Holddown Link .....	2	2	2	37		1347121 Relay Timer .....	1	..	1
14		257241 Boot .....	1	1	1	37		1350200 Relay Timer .....	1	..	1
15		320158 Washer .....	3	3	3	38		1347122 Glow Plug Relay .....	1	1	1
16		292681 Washer .....	3	3	3	39		1360146 Clamp .....	3	2	2
17		239503 Nut .....	3	3	3	40		273775 Strap Clamp .....	AR	AR	AR
18		1326939 Cap .....	2	2	2	41		1361305 Diode .....	1	1	1
19	d	..... Engine Harness .....	1	1	1	42		287816 Capscrew .....	1	1	1
		☞ Figure 118				43		190383 Boot .....	1	1	1
19	e	..... Engine Harness .....	1	1	1	44		18500 Washer .....	1	1	1
		☞ Figure 119				45		..... Starter Motor .....	1	1	1
20		1320939 Water Temperature Sender .	1	1	1			☞ Figure 149			
21		1360086 Oil Pressure Switch .....	1	1	1	a	Optional				
21		2026608 Oil Pressure Switch .....	1	1	1	b	Monotrol Pedal				
22	d	1354201 Low Coolant Harness .....	1	1	1	c	Forward/Reverse Lever				
23		1356131 Fuel Probe Harness .....	1	1	1	d	Last Used On S/N D177B-35854				
24	b	1352066 Neutral Start Harness .....	1	1	1	e	First Used On S/N D177B-35855				
25	d	..... Chassis Harness .....	1	1	1						
		☞ Figure 120									
25	e	..... Chassis Harness .....	1	1	1						

## HARNESS (Figure 118) DIESEL LAST USED ON S/N D177B-35854

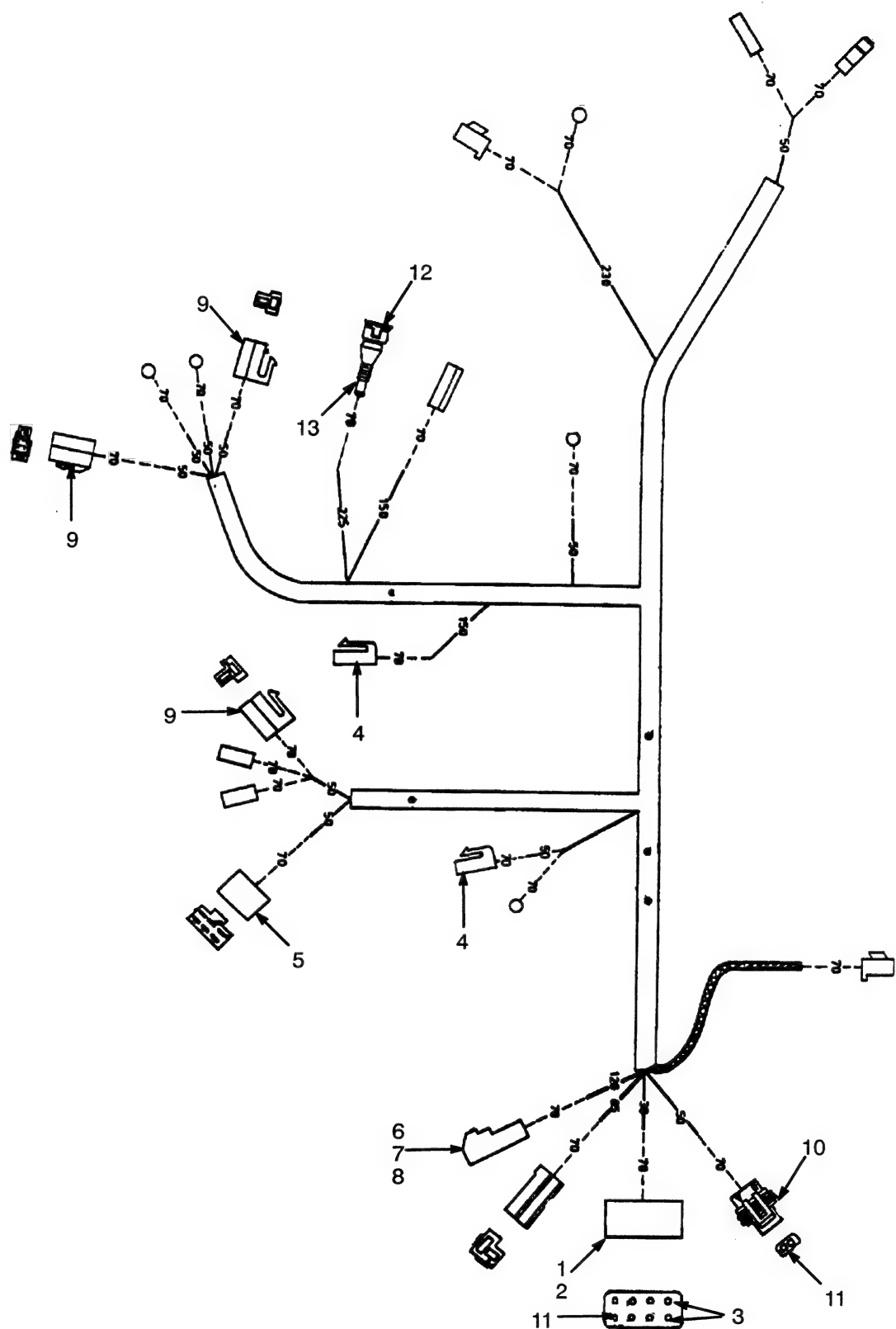


**HARNESS**  
**DIESEL**  
**LAST USED ON S/N D177B-35854**

REF	PART NO.	NAME OF PART	QTY	REF	PART NO.	NAME OF PART	QTY
	1352558	Engine Harness .....	1	6	1329147	Seal .....	2
1	1330423	Connector Body .....	1	7	1330298	Connector Body (Starter) .....	1
2	1330429	Lock .....	1	8	1336173	Socket .....	1
3	1330438	Socket .....	7	9	1329152	Connector Body .....	1
4	1330299	Connector Body .....	1	10	1329148	Terminal .....	2
5	1334999	Pin .....	1	11	1330439	Plug .....	1

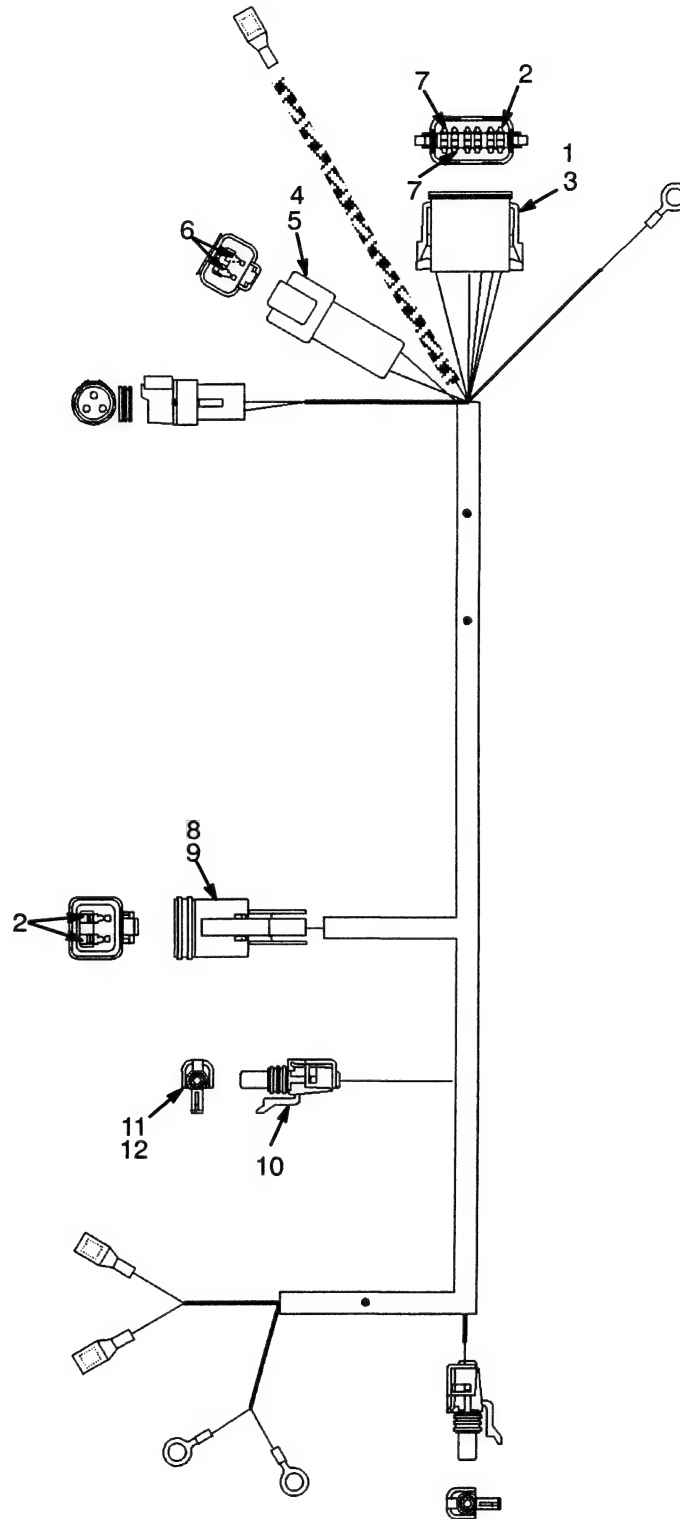


## HARNESS (Figure 119) DIESEL FIRST USED ON S/N D177B-35855



**HARNESS**  
**DIESEL**  
**FIRST USED ON S/N D177B-35855**

REF	PART NO.	NAME OF PART	QTY	REF	PART NO.	NAME OF PART	QTY
	1385859	Engine Harness .....	1	7	1334999	Pin .....	1
1	1330423	Connector Body .....	1	8	1329147	Seal .....	1
2	1330429	Lock .....	1	9	1308259	Connector Body .....	3
3	1330438	Socket .....	7	10	1330292	Connector Body .....	1
4	1324311	Connector Body .....	2	11	1330439	Plug .....	2
5	314766	Connector Body .....	1	12	1354382	Connector Body .....	1
6	1330298	Connector Body .....	1	13	1354383	Boot .....	1

**HARNESS (Figure 120)**  
**CHASSIS**  
**LAST USED ON S/N D177B-35854**

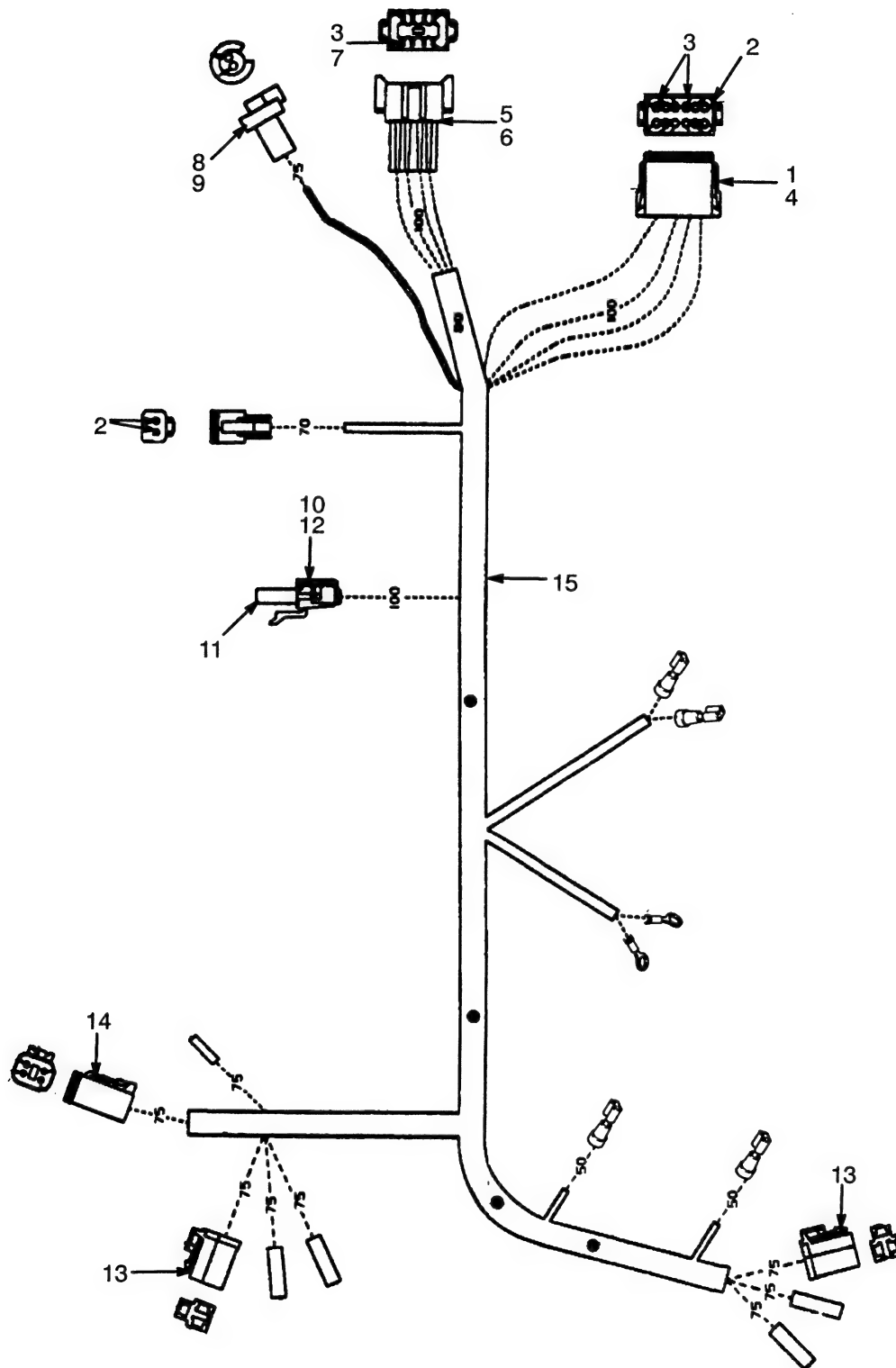
**HARNESS**

**CHASSIS**

**LAST USED ON S/N D177B-35854**

REF	PART NO.	NAME OF PART	QTY	REF	PART NO.	NAME OF PART	QTY
	1351083	Chassis Harness .....	1	6	1330437	Pin .....	2
1	1351068	Connector Body (Cluster Harness) .....	1	7	1330439	Plug .....	2
2	1330438	Socket .....	12	8	1330419	Connector Body (Seat Switch) ..	1
3	1351069	Lock .....	1	9	1330424	Lock .....	1
4	1330409	Connector Body (Turn Signal) ..	1	10	1330299	Connector Body .....	2
5	1330414	Lock .....	1	11	1323583	Socket .....	2
				12	1323579	Seal .....	2

## HARNESS (Figure 121) CHASSIS FIRST USED ON S/N D177B-35855



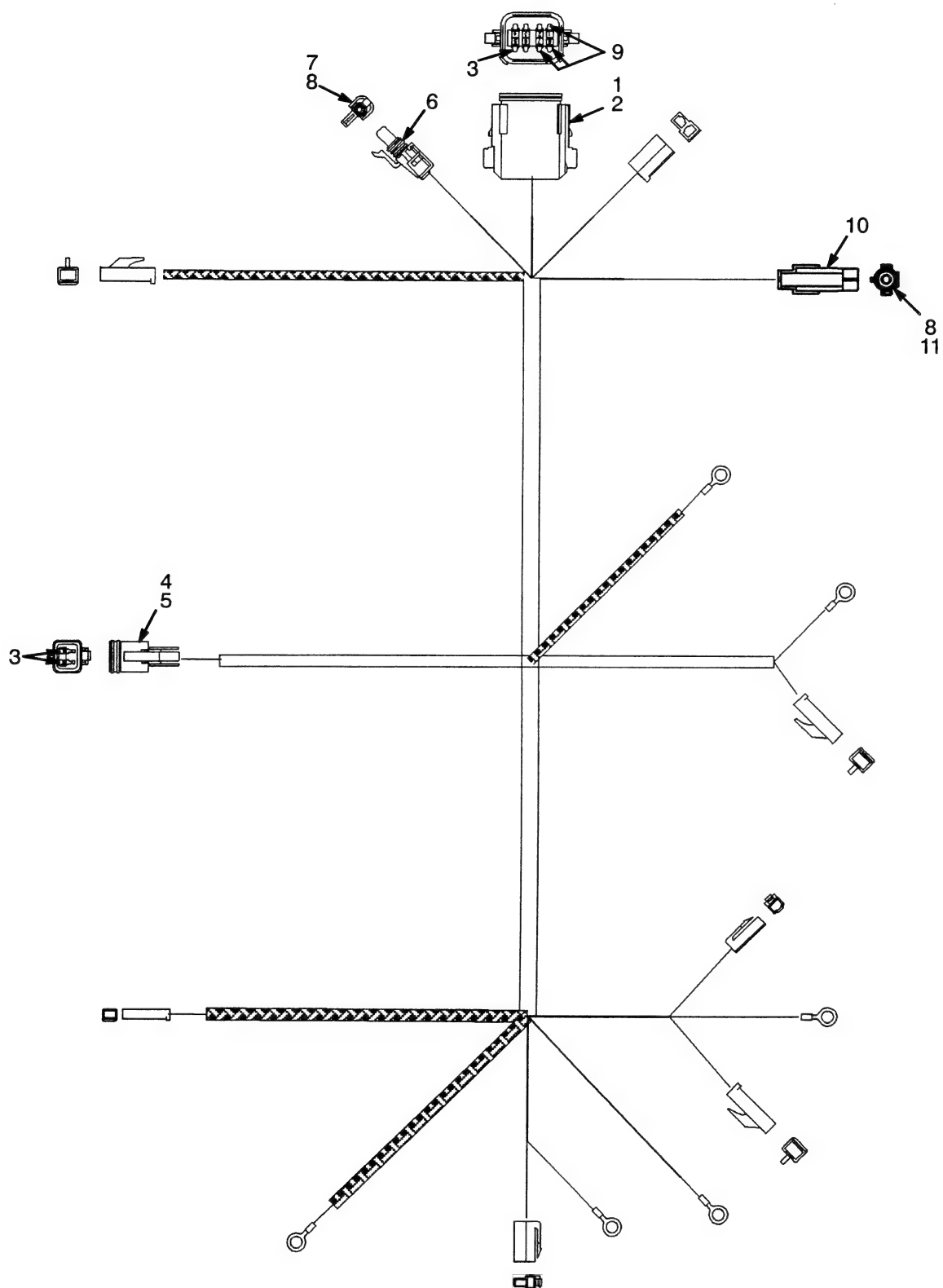
**HARNESS**  
**CHASSIS**  
**FIRST USED ON S/N D177B-35855**

REF	PART NO.	NAME OF PART	QTY	REF	PART NO.	NAME OF PART	QTY
	1376747	Chassis Harness .....	1	8	1351070	Connector Body .....	1
1	1351068	Connector Body .....	1	9	1351076	Seal .....	1
2	1330438	Socket .....	11	10	1330299	Connector Body .....	1
3	1330439	Plug .....	8	11	1323583	Socket .....	1
4	1351069	Lock .....	1	12	1323579	Seal .....	1
5	1330413	Connector Body .....	1	13	1351099	Connector Body .....	2
6	1330418	Lock .....	1	14	1330421	Connector Body .....	1
7	1330437	Pin .....	7	15	275498	Conduit .....	1

## HARNESS (Figure 122)

### GASOLINE AND LPG 2.0L

LAST USED ON S/N D177B-35854

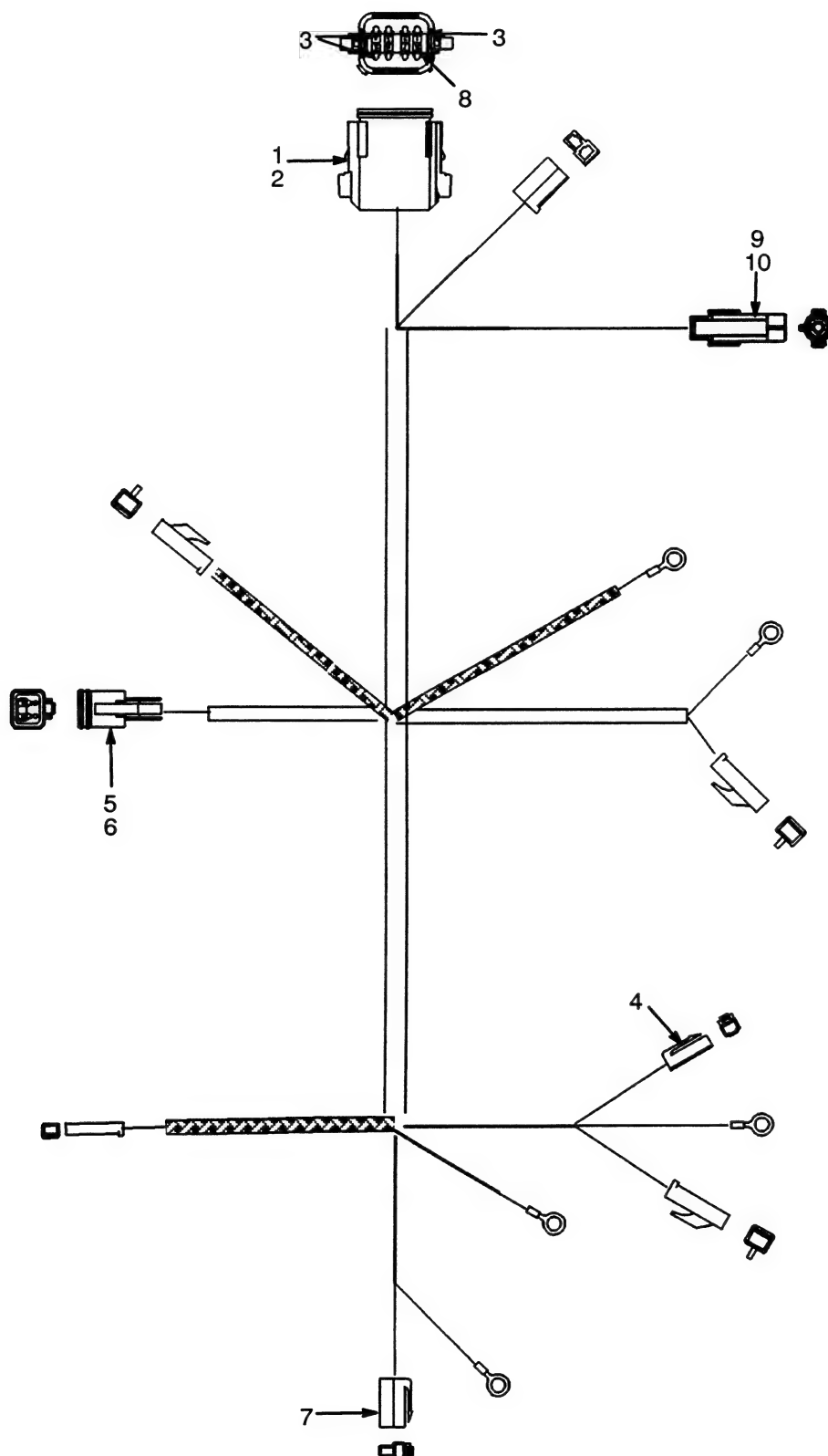


**HARNESS**  
**GASOLINE AND LPG 2.0L**  
**LAST USED ON S/N D177B-35854**

REF	PART NO.	NAME OF PART	QTY	REF	PART NO.	NAME OF PART	QTY
a	1352069	Engine Harness .....	1	7	1336173	Socket .....	1
b	1379454	Engine Harness .....	1	8	1329147	Seal .....	2
1	1330423	Connector Body .....	1	9	1330439	Plug .....	3
2	1330429	Lock .....	1	10	1330298	Connector Body .....	1
3	1330438	Socket .....	5	11	1334999	Pin .....	1
4	1330419	Connector Body (LPG Harness)	1				
5	1330424	Lock .....	1	a	Last Used On S/N D177B-15834		
6	1330299	Connector Body (Light Harness)	1	b	First Used On S/N D177B-15835		



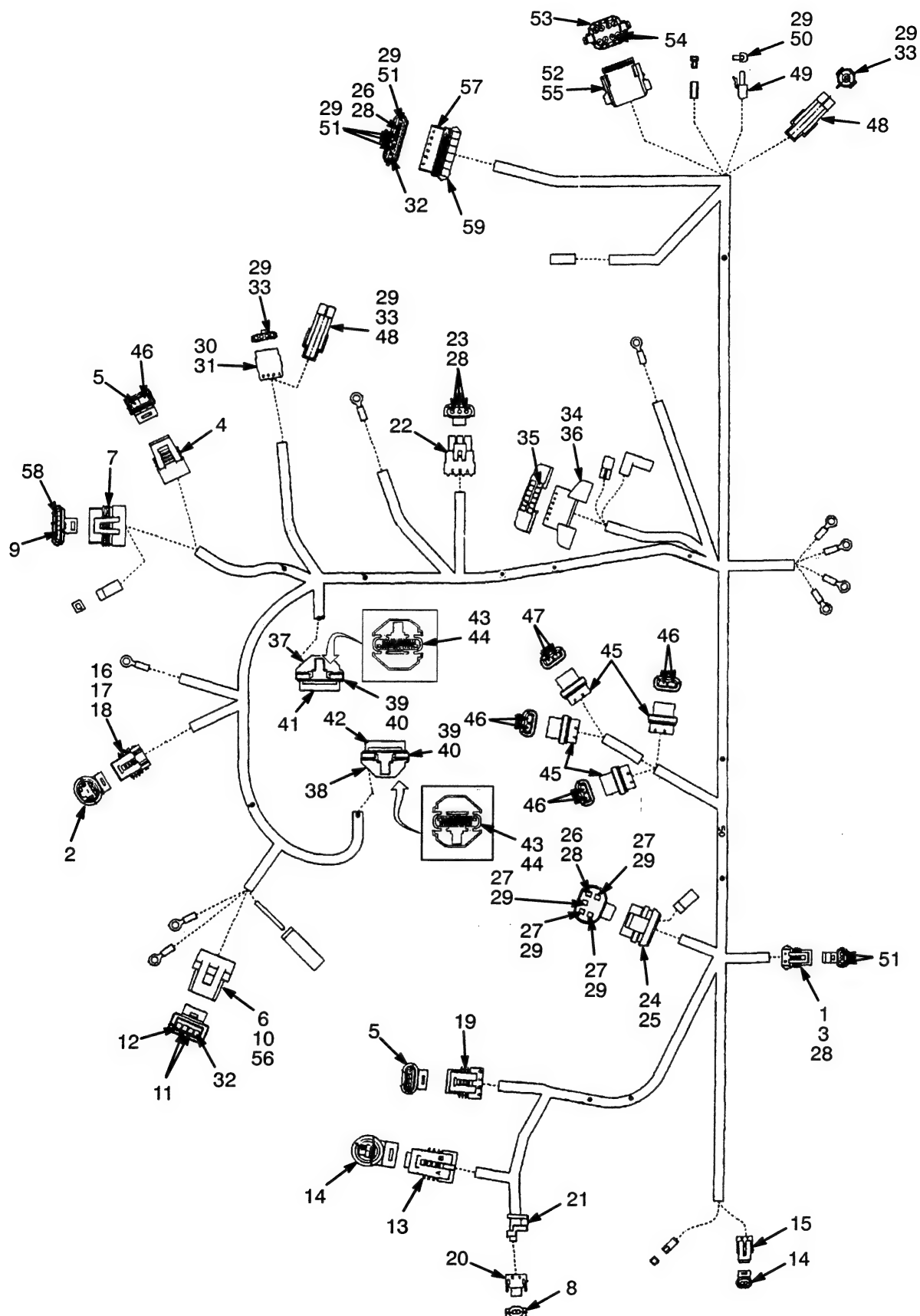
## HARNESS (Figure 123) GASOLINE AND LPG 2.0L FIRST USED ON S/N D177B-35855



**HARNESS**  
**GASOLINE AND LPG 2.0L**  
**FIRST USED ON S/N D177B-35855**

REF	PART NO.	NAME OF PART	QTY	REF	PART NO.	NAME OF PART	QTY
	1385862	Engine Harness .....	1	6	1330424	Lock .....	1
1	1330423	Connector Body .....	1	7	1308259	Connector Body .....	1
2	1330428	Lock .....	1	8	1330439	Plug .....	3
3	1330438	Socket .....	5	9	1330298	Connector Body .....	1
4	1324311	Connector Body .....	1	10	1334999	Pin .....	1
5	1330419	Connector Body .....	1				

## ENGINE HARNESS (Figure 124) GASOLINE 2.2L

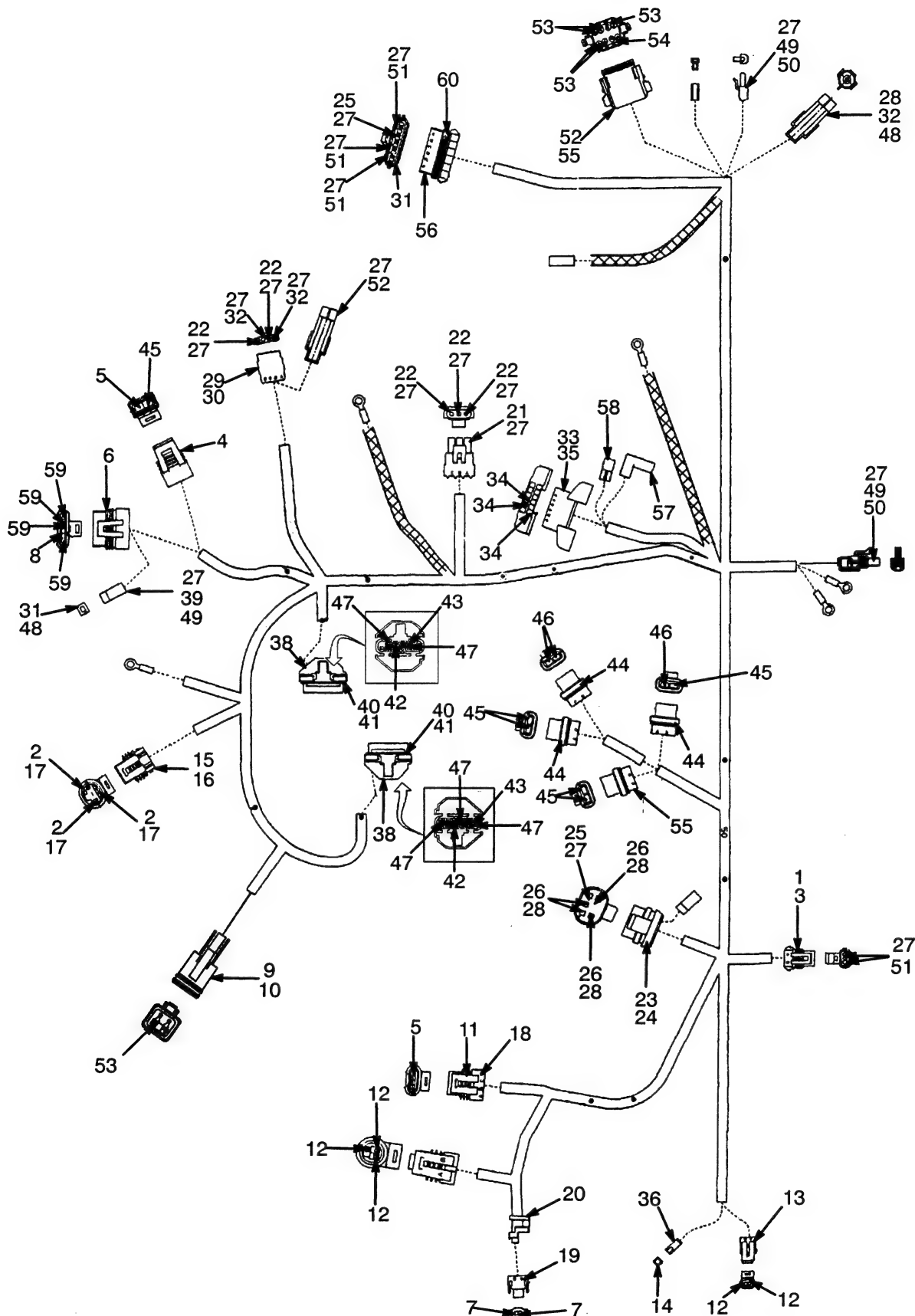


## ENGINE HARNESS

### GASOLINE 2.2L

REF	PART NO.	NAME OF PART	QTY	REF	PART NO.	NAME OF PART	QTY
a	1352145	Engine Harness .....	1	31	1334998	Connector	
b	1373813	Engine Harness .....	1			(Fuel Pump & Sender) .....	1
1	1329152	Connector .....	1	32	1327164	Plug .....	2
2	1330355	Terminal .....	3	33	1334999	Pin .....	5
3	1329151	Lock .....	1	34	1327956	Plug .....	1
4	1347205	Connector (Distributor) .....	1	35	1330279	Terminal .....	2
5	1323576	Terminal .....	5	36	1330294	Lock .....	1
6	1347209	Seal .....	1	37	1350218	Relief (LH) .....	1
7	1347204	Connector (Distributor) .....	1	38	1350219	Relief (RH) .....	1
8	1330296	Terminal .....	2	39	1350220	Connector .....	2
9	1323581	Plug .....	1	40	1350221	Seal .....	2
10	1347206	Connector (Alternator) .....	1	41	1350222	Terminal Cap (Clear) .....	1
11	1363885	Terminal .....	2	42	1350223	Terminal Cap (Black) .....	1
12	1351139	Plug .....	2	43	1352104	Terminal .....	28
13	1327957	Connector .....	1	44	1352105	Plug .....	36
14	1354237	Terminal .....	5	45	1330292	Plug .....	4
15	1323586	Connector		46	1330283	Terminal .....	6
		(ECM Temperature Sender .....	1	47	1354204	Terminal .....	3
16	1347210	Connector (Oil Pressure Switch) .....	1	48	1330298	Connector .....	2
17	1330357	Lock .....	1	49	1330299	Connector (Light Harness) .....	1
18	1330356	Seal .....	3	50	1336173	Socket .....	1
19	1323575	Connector (IAC Valve) .....	1	51	1329148	Terminal .....	6
20	1327960	Connector (Injector) .....	1	52	1330423	Connector (Cluster Harness) ...	1
21	1356501	Grommet .....	1	53	1330434	Socket .....	6
22	1327958	Connector (MAP Sensor) .....	1	54	1330439	Plug .....	2
23	1323578	Terminal .....	3	55	1330429	Lock .....	1
24	1330302	Plug .....	1	56	1347208	Lock .....	1
25	1330303	Lock .....	1	57	1327959	Plug (Governor Module) .....	1
26	1330281	Terminal .....	3	58	1352142	Terminal .....	5
27	1330304	Terminal .....	3	59	1330297	Lock .....	1
28	1323579	Seal .....	8				
29	1329147	Seal .....	12	a	Last Used On S/N D177B-6045		
30	1337789	Lock .....	1	b	First Used On S/N D177B-6046		

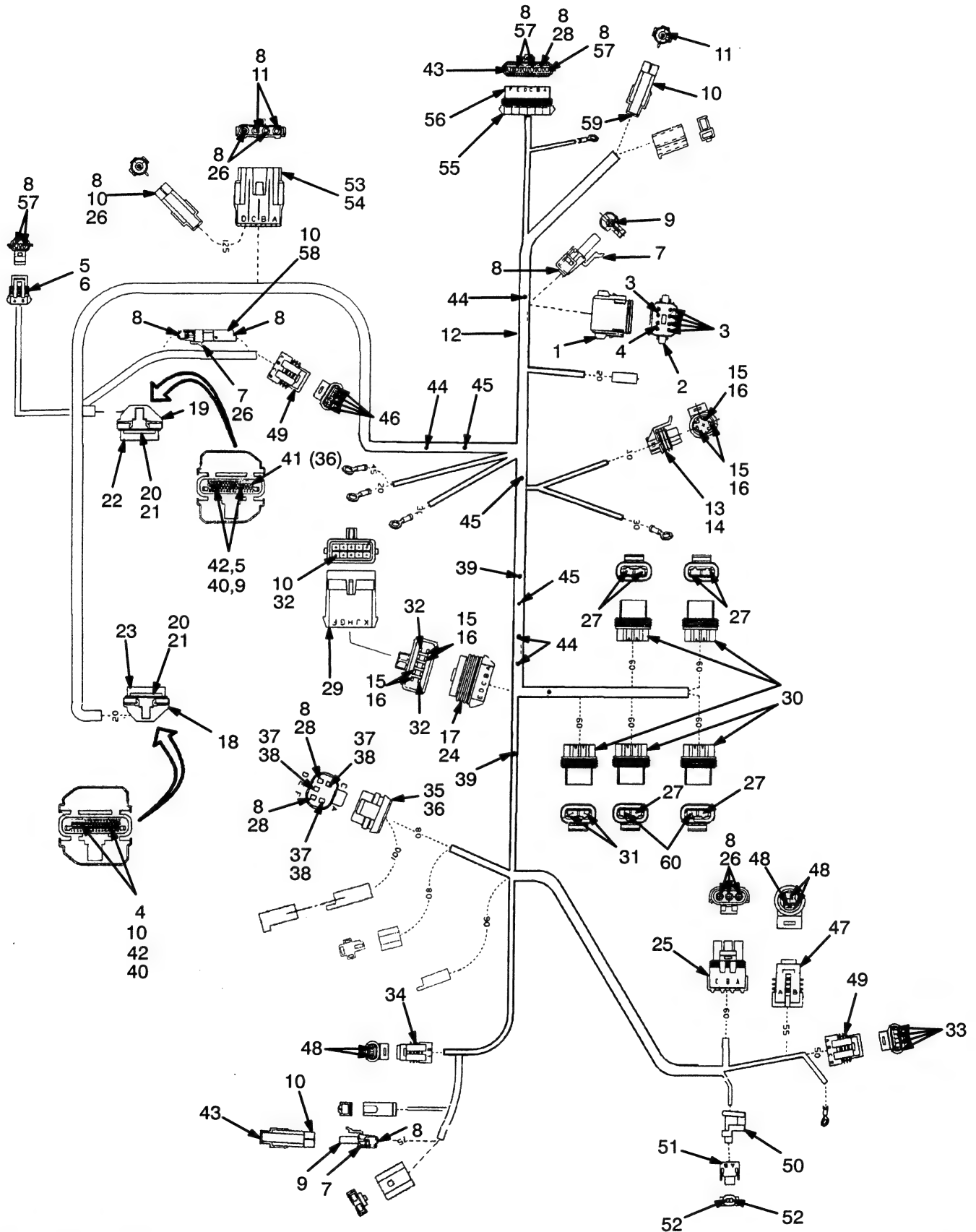
## TYPE GS HARNESS (Figure 125) GASOLINE 2.2L



**TYPE GS HARNESS**  
**GASOLINE 2.2L**

REF	PART NO.	NAME OF PART	QTY	REF	PART NO.	NAME OF PART	QTY
a	1368929	Safety Harness .....	1	31	1327164	Plug .....	2
b	1373814	Safety Harness .....	1	32	1334999	Pin .....	4
1	1329152	Connector (Governor Motor) ...	1	33	1327956	Plug .....	1
2	1330355	Terminal .....	3	34	1330279	Terminal .....	3
3	1329151	Lock .....	1	35	1330294	Lock .....	2
4	1347205	Connector (Distributor) .....	1	36	1301720	Connector .....	1
5	1323576	Terminal .....	5	37	1337386	Seal .....	3
6	1347204	Connector (Distributor) .....	1	38	1350218	Relief .....	2
7	1330296	Terminal .....	2	39	1323583	Socket .....	1
8	1323581	Seal .....	1	40	1350220	Connector .....	2
9	1330419	Connector (Alternator) .....	1	41	1350221	Seal .....	2
10	1330424	Lock .....	1	42	1352104	Terminal .....	13
11	1327957	Connector .....	1	43	1352105	Seal .....	36
12	1354237	Terminal .....	5	44	1330292	Connector .....	2
13	1323586	Connector (ECM Temperature Sender) ....	1	45	1330283	Terminal .....	6
14	370730	Fitting .....	1	46	1354204	Fitting .....	3
15	1347210	Connector (Oil Pressure Switch)	1	47	1368073	Terminal .....	15
16	1330357	Lock .....	1	48	1330298	Fitting .....	3
17	1330356	Seal .....	3	49	1330299	Fitting .....	3
18	1323575	Connector (IAC Valve) .....	1	50	1336173	Socket .....	2
19	1327960	Connector (Injector) .....	1	51	1329148	Fitting .....	6
20	1356501	Grommet .....	1	52	1330423	Connector (Cluster Harness) ...	1
21	1327958	Connector (MAP Sensor) .....	1	53	1330438	Socket .....	6
22	1323578	Terminal .....	5	54	1330439	Plug .....	2
23	1330302	Connector (Fuel Pump Relay) ..	1	55	1330429	Lock .....	1
24	1330303	Lock .....	1	56	1327959	Plug (Governor Module) .....	1
25	1330281	Terminal .....	3	57	1339448	Fitting .....	1
26	1330304	Terminal .....	3	58	1339447	Fitting .....	1
27	1323579	Seal .....	20	59	1352142	Fitting .....	5
28	1329147	Seal .....	1	60	1330297	Fitting .....	1
29	1337789	Lock .....	1				
30	1334998	Connector (Fuel Pump And Sender) .....	1	a	Last Used On S/N D177B-6045		
				b	First Used On S/N D177B-6046		

## ENGINE HARNESS (Figure 126) GASOLINE 3.0L LAST USED ON S/N D177B-35854

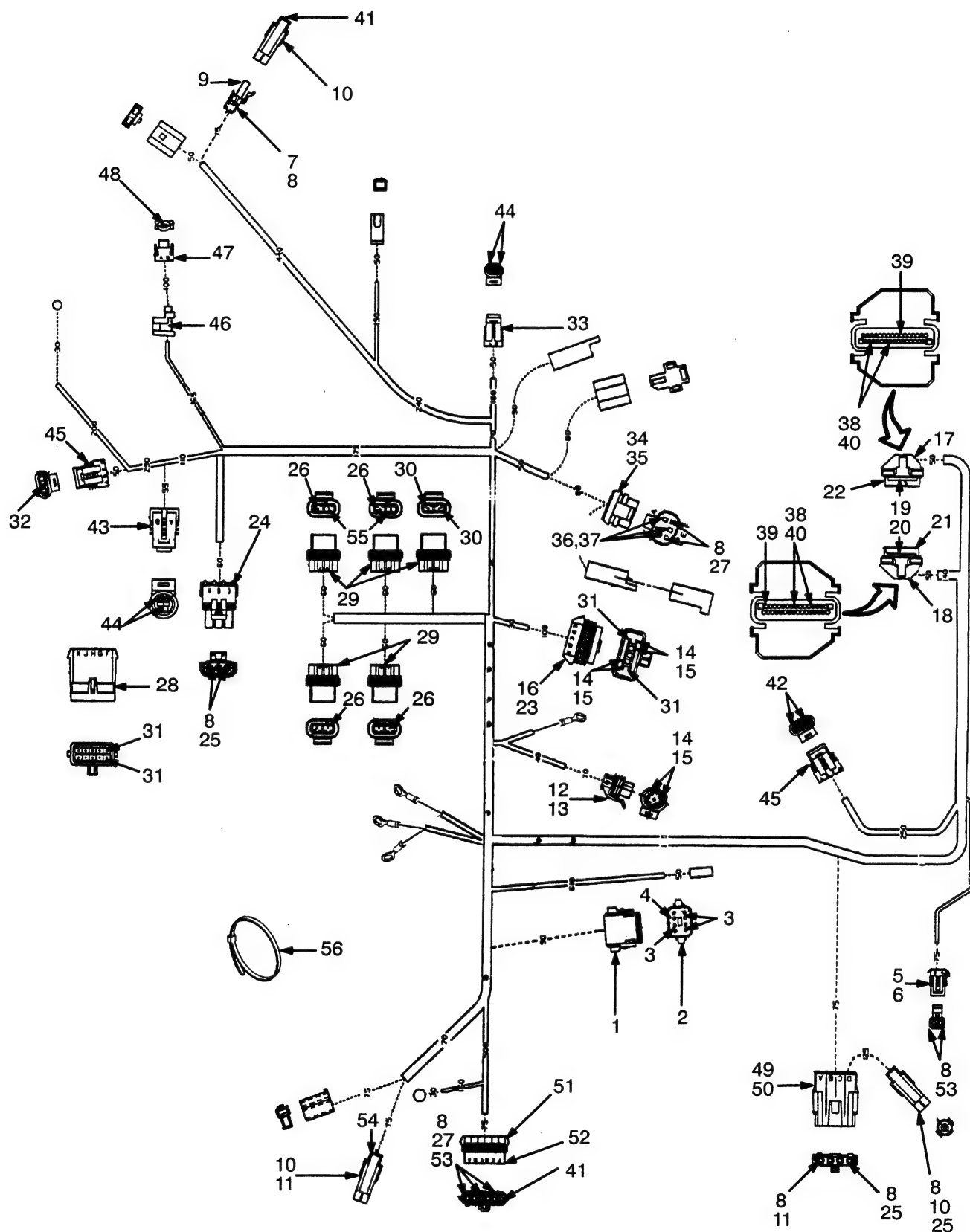


**ENGINE HARNESS**  
**GASOLINE 3.0L**  
**LAST USED ON S/N D177B-35854**

REF	PART NO.	NAME OF PART	QTY	REF	PART NO.	NAME OF PART	QTY
	1378413	Engine Harness .....	1	32	1351139	Plug .....	16
1	1330423	Connector (Cluster Harness) ...	1	33	1330296	Terminal .....	4
2	1330429	Lock .....	1	34	1323586	Connector	
3	1330438	Socket .....	6			(Temperature Sender)	
4	1330439	Plug .....	2			(MSTS Controller) .....	1
5	1329152	Connector (Governor Motor) ...	1	35	1330302	Connector (Fuel Pump Relay) ..	1
6	1329151	Lock .....	2	36	1330303	Lock .....	1
7	1330299	Connector .....	3	37	1330304	Terminal .....	3
8	1323579	Seal .....	21	38	1337386	Seal .....	3
9	1336173	Socket .....	2	39	1345027	Splice .....	2
10	1330298	Connector .....	4	40	1352104	Terminal .....	13
11	1334999	Pin .....	3	41	1352105	Seal .....	36
12	381919	Conduit .....	AR	42	1368073	Terminal .....	15
13	1347210	Connector (Oil Pressure Switch) 1		43	1327164	Plug .....	2
14	1330357	Lock .....	1	44	1345029	Splice .....	5
15	1330355	Terminal .....	7	45	1345026	Splice .....	3
16	1330356	Seal .....	7	46	1352142	Terminal .....	4
17	1376617	Connector		47	1327957	Connector	
		(Diagnostic Handset) .....	1			(Throttle Position Sensor) .....	1
18	1350218	Strain Relief (LH) .....	1	48	1354237	Terminal .....	5
19	1350219	Strain Relief (RH) .....	1	49	1323575	Connector .....	2
20	1350220	Connector .....	2	50	1356501	Grommet .....	1
21	1350221	Seal .....	2	51	1327960	Connector (Injector) .....	1
22	1350222	Terminal Cap (Clear) .....	1	52	1330296	Terminal .....	2
23	1350223	Terminal Cap (Black) .....	1	53	1337789	Lock .....	1
24	1376619	Lock .....	1	54	1334998	Connector	
25	1327958	Connector (MAP Sensor) .....	1			(Fuel Pump & Sender) .....	1
26	1323578	Pin .....	7	55	1330297	Lock .....	1
27	1330283	Terminal .....	6	56	1327959	Connector (Governor Module) ..	1
28	1330281	Terminal .....	3	57	1329148	Terminal .....	5
29	1376618	Receptacle .....	1	58	1323583	Socket .....	1
30	1330292	Connector (Plug) .....	5	59	1329147	Seal .....	1
31	1336171	Terminal .....	2	60	1354204	Terminal .....	2



## ENGINE HARNESS (Figure 127) GASOLINE 3.0L FIRST USED ON S/N D177B-35855

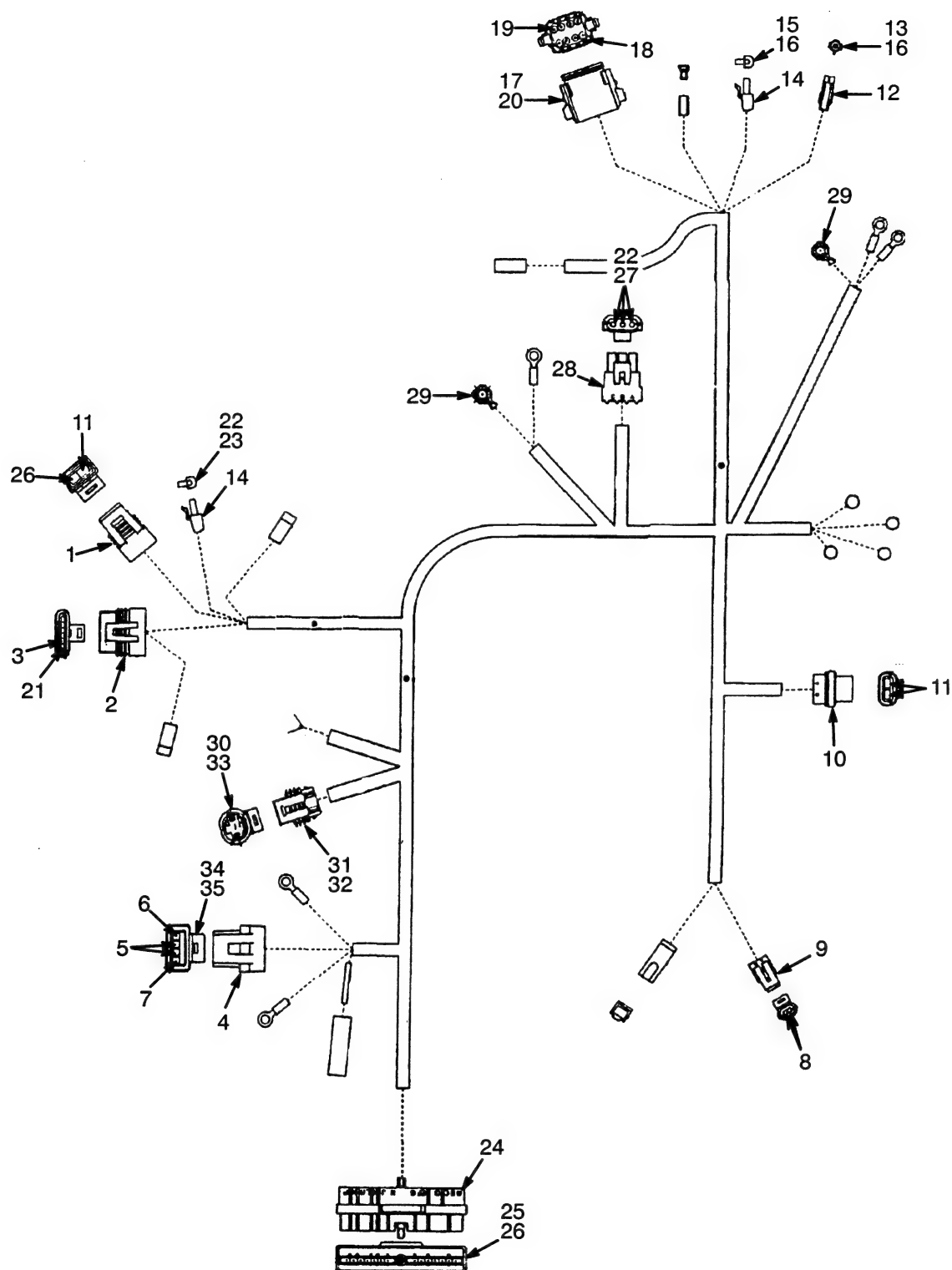


**ENGINE HARNESS**  
**GASOLINE 3.0L**  
**FIRST USED ON S/N D177B-35855**

REF	PART NO.	NAME OF PART	QTY	REF	PART NO.	NAME OF PART	QTY
	1385860	Engine Harness .....	1	29	1330292	Connector .....	5
1	1330423	Connector .....	1	30	1336171	Terminal .....	2
2	1330429	Lock .....	1	31	1351139	Plug .....	16
3	1330438	Socket .....	6	32	1330296	Terminal .....	4
4	1330439	Plug .....	2	33	1323586	Connector .....	1
5	1329152	Connector .....	1	34	1330302	Connector .....	1
6	1329151	Lock .....	2	35	1330303	Lock .....	1
7	1330299	Connector .....	1	36	1330304	Terminal .....	3
8	1323579	Seal .....	18	37	1337386	Seal .....	3
9	1336173	Socket .....	1	38	1352104	Terminal .....	13
10	1330298	Connector .....	3	39	1352105	Plug .....	36
11	1334999	Pin .....	3	40	1368073	Terminal .....	15
12	1347210	Connector .....	1	41	1327164	Plug .....	2
13	1330357	Lock .....	1	42	1352142	Terminal .....	4
14	1330355	Terminal .....	7	43	1327957	Connector .....	1
15	1330356	Seal .....	7	44	1354237	Terminal .....	5
16	1376617	Connector .....	1	45	1323575	Connector .....	2
17	1350218	Strain Relief (LH) .....	1	46	1356501	Grommet .....	1
18	1350219	Strain Relief (RH) .....	1	47	1327960	Connector .....	1
19	1350220	Connector .....	2	48	1330296	Terminal .....	2
20	1350221	Seal .....	2	49	1337789	Lock .....	1
21	1350222	Terminal Cap (Clear) .....	1	50	1334998	Connector .....	1
22	1350223	Terminal Cap (Black) .....	1	51	1330297	Lock .....	1
23	1376619	Lock .....	1	52	1327959	Connector .....	1
24	1327958	Connector .....	1	53	1329148	Terminal .....	5
25	1323578	Pin .....	6	54	1329147	Seal .....	1
26	1330283	Terminal .....	6	55	1354204	Terminal .....	2
27	1330281	Terminal .....	3	56	114312	Strap Clamp .....	AR
28	1376618	Receptacle (For item 16) .....	1				

## ENGINE HARNESS (Figure 128)

LPG 2.2L



## ENGINE HARNESS

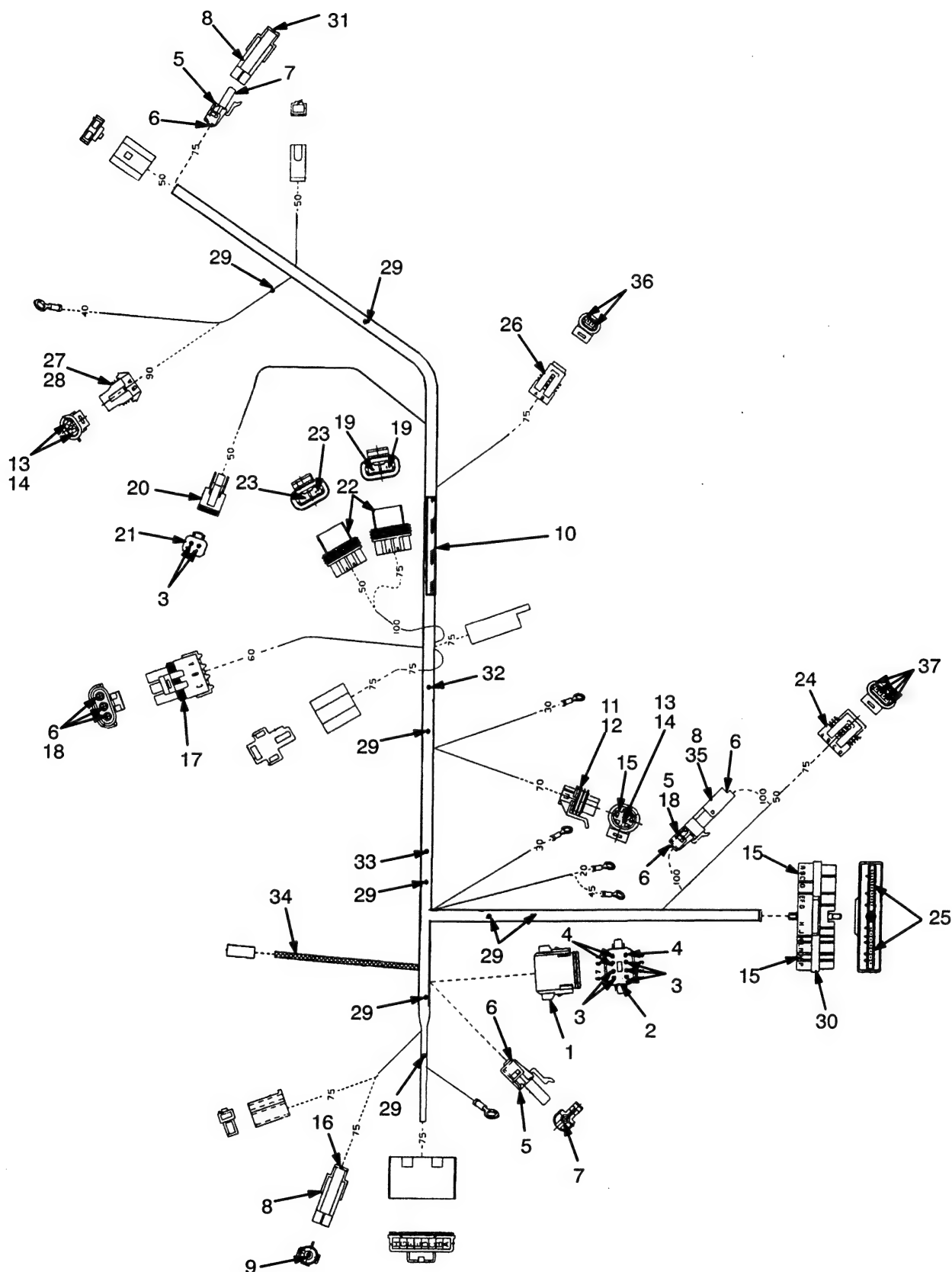
### LPG 2.2L

REF	PART NO.	NAME OF PART	QTY	REF	PART NO.	NAME OF PART	QTY
	1352171	Engine Harness .....	1	17	1330423	Connector (Cluster Harness) ...	1
1	1347205	Connector (Distributor) .....	1	18	1330434	Socket .....	5
2	1347204	Connector (Distributor) .....	1	19	1330439	Plug .....	3
3	1323581	Plug .....	1	20	1330429	Lock .....	1
4	1347206	Connector (Alternator) .....	1	21	1352142	Terminal .....	5
5	1363885	Terminal .....	1	22	1323579	Seal .....	7
6	1351139	Plug .....	4	23	1323583	Socket .....	1
7	1347209	Seal .....	1	24	1323581	Plug .....	4
8	1354237	Terminal .....	2	25	1323580	Plug .....	1
9	1323586	Connector (ECM Temperature Sender) ....	1	26	1323576	Terminal .....	11
10	1330292	Plug .....	1	27	1323578	Pin .....	3
11	1330283	Terminal .....	3	28	1327958	Connector (MAP Sensor) .....	1
12	1330298	Connector (Starter Relay Harness) .....	1	29	1337350	Terminal .....	2
13	1334999	Pin .....	1	30	1330355	Terminal .....	1
14	1330299	Connector .....	4	31	1347210	Connector (Oil Pressure Light) ..	1
15	1336173	Socket .....	3	32	1330357	Lock .....	1
16	1329147	Seal .....	2	33	1330356	Seal .....	1
				34	1347208	Lock .....	1
				35	1347209	Seal .....	1

## ENGINE HARNESS (Figure 129)

### LPG 3.0L

### LAST USED ON S/N D177B-35854



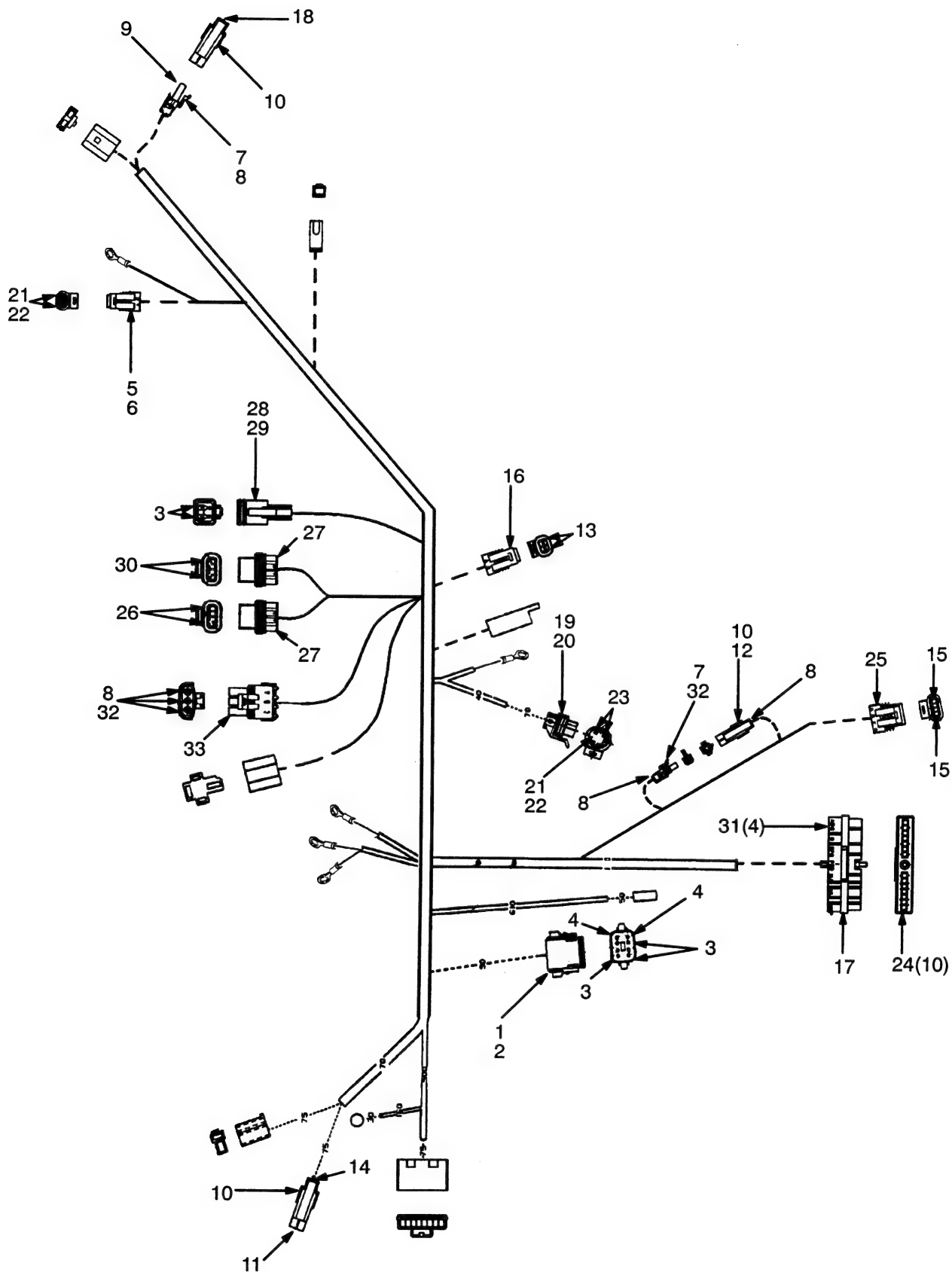
**ENGINE HARNESS**  
**LPG 3.0L**  
**LAST USED ON S/N D177B-35854**

REF	PART NO.	NAME OF PART	QTY	REF	PART NO.	NAME OF PART	QTY
	1376608	Engine Harness .....	1	20	1330419	Connector (LPG Solenoid Valve) .....	1
1	1330423	Connector (Cluster Harness) ...	1	21	1330424	Lock .....	1
2	1330429	Lock .....	1	22	1330292	Plug .....	2
3	1330438	Socket .....	7	23	1336171	Terminal .....	2
4	1330439	Plug .....	3	24	1323575	Connector (Distributor) .....	1
5	1330299	Connector .....	3	25	1323576	Terminal .....	10
6	1323579	Seal .....	7	26	1323586	Connector (Temperature Sender) (MSTS Controller) .....	1
7	1336173	Socket .....	2				
8	1330298	Connector .....	3	27	1345689	Connector (Governor Solenoid Valve) .....	1
9	1334999	Pin .....	1				
10	381919	Conduit .....	AR	28	1345690	Lock .....	1
11	1347210	Connector (Oil Pressure Switch) .....	1	29	1345027	Splice .....	8
12	1330357	Lock .....	1	30	1323580	Connector (MSTS Controller) ...	1
13	1330355	Terminal .....	3	31	1327164	Plug .....	1
14	1330356	Seal .....	3	32	1345029	Splice .....	1
15	1323581	Seal .....	6	33	1345026	Splice .....	1
16	1329147	Seal .....	1	34	16906	Conduit (650 mm) .....	1
17	1327958	Connector (MAP Sensor) .....	1	35	1323583	Socket .....	1
18	1323578	Pin .....	4	36	1354237	Terminal .....	2
19	1330283	Terminal .....	2	37	1352142	Terminal .....	4

## ENGINE HARNESS (Figure 130)

### LPG 3.0L

USED ON S/N D177B-35855 THRU S/N D177B-39471



**ENGINE HARNESS**

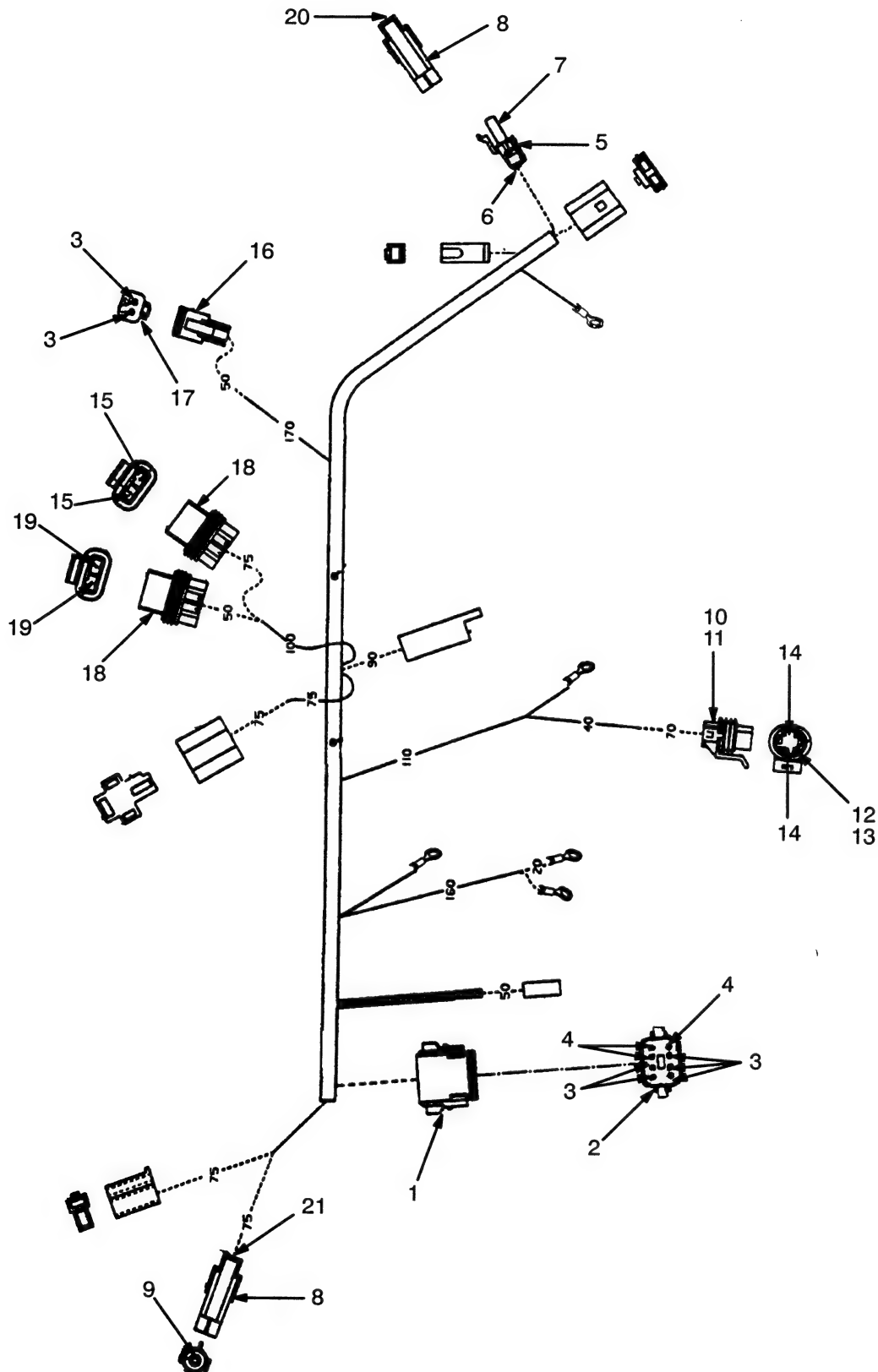
**LPG 3.0L**

**USED ON S/N D177B-35855 THRU S/N D177B-39471**

REF	PART NO.	NAME OF PART	QTY	REF	PART NO.	NAME OF PART	QTY
	1385861	Engine Harness .....	1	17	1323580	Connector .....	1
1	1330423	Connector .....	1	18	1327164	Plug .....	1
2	1330429	Lock .....	1	19	1347210	Connector .....	1
3	1330438	Socket .....	7	20	1330357	Lock .....	1
4	1330439	Plug .....	3	21	1330355	Terminal .....	3
5	1345689	Connector .....	1	22	1330356	Seal .....	3
6	1345690	Lock .....	1	23	1323581	Plug .....	2
7	1330299	Connector .....	2	24	1323576	Terminal .....	10
8	1323579	Seal .....	6	25	1323575	Connector .....	1
9	1336173	Socket .....	1	26	1336171	Terminal .....	2
10	1330298	Connector .....	3	27	1330292	Connector .....	2
11	1334999	Pin .....	1	28	1330424	Lock .....	1
12	1323583	Socket .....	1	29	1330419	Connector .....	1
13	1354237	Terminal .....	2	30	1330283	Terminal .....	2
14	1329147	Seal .....	1	31	1323581	Plug .....	4
15	1352142	Terminal .....	4	32	1323578	Pin .....	4
15	1354237	Terminal (Optional) .....	4	33	1327958	Connector .....	1
16	1323586	Connector .....	1				



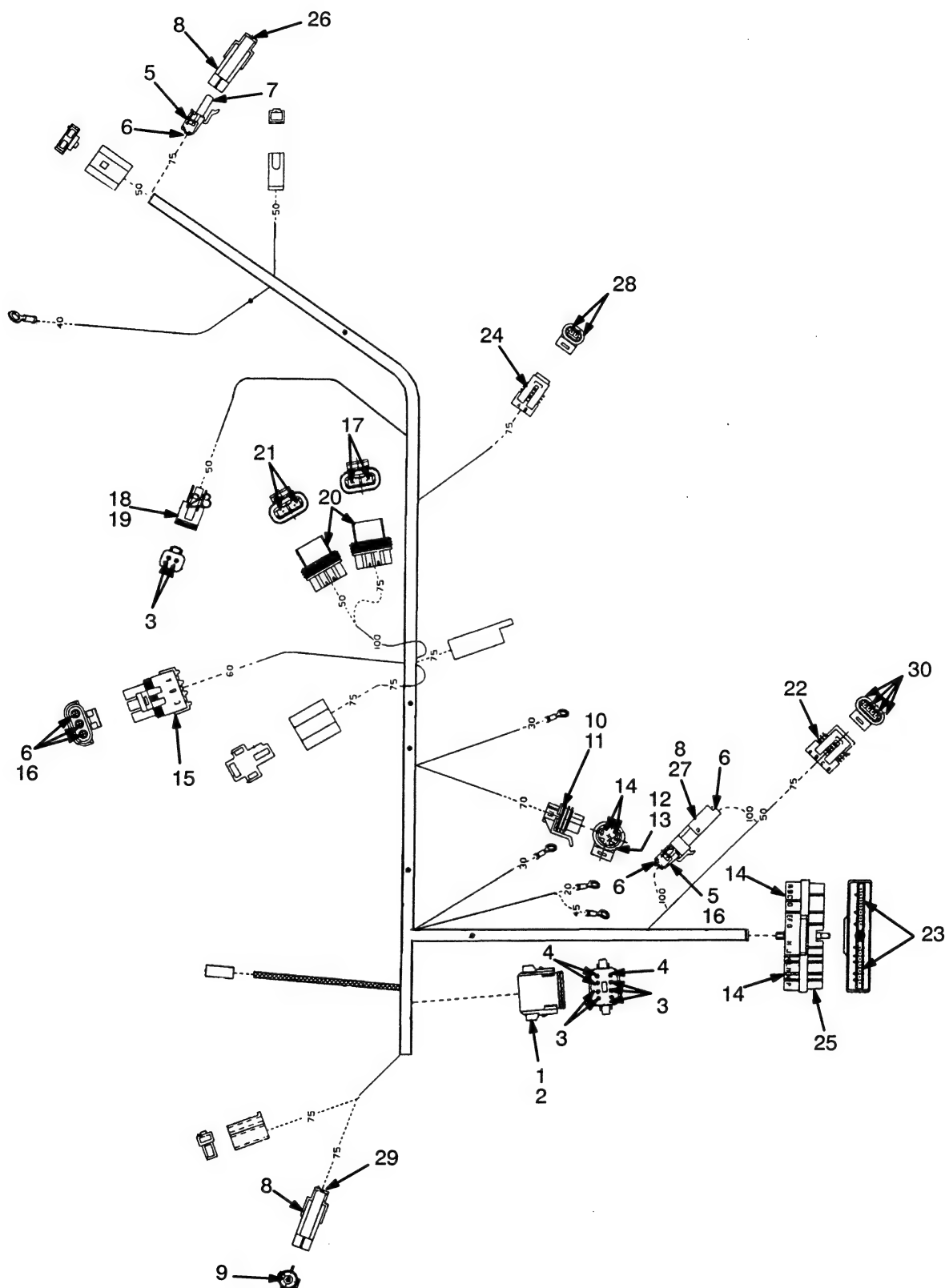
## ENGINE HARNESS (Figure 131) LPG 3.0L WITHOUT MSTs FIRST USED ON S/N D177B-39472



**ENGINE HARNESS**  
**LPG 3.0L WITHOUT MSTs**  
**FIRST USED ON S/N D177B-39472**

REF	PART NO.	NAME OF PART	QTY	REF	PART NO.	NAME OF PART	QTY
	1383401	Harness (LPG Engine) .....	1	11	1330357	Lock .....	1
1	1330423	Connector .....	1	12	1330355	Terminal .....	1
2	1330429	Lock .....	1	13	1330356	Seal .....	1
3	1330438	Socket .....	7	14	1323581	Plug .....	2
4	1330439	Plug .....	3	15	1330283	Terminal .....	2
5	1330299	Connector .....	1	16	1330419	Connector .....	1
6	1323579	Seal .....	1	17	1330424	Lock .....	1
7	1336173	Socket .....	1	18	1330292	Connector .....	2
8	1330298	Connector .....	2	19	1336171	Terminal .....	2
9	1334999	Pin .....	1	20	1327164	Plug .....	1
10	1347210	Connector .....	1	21	1329147	Seal .....	1

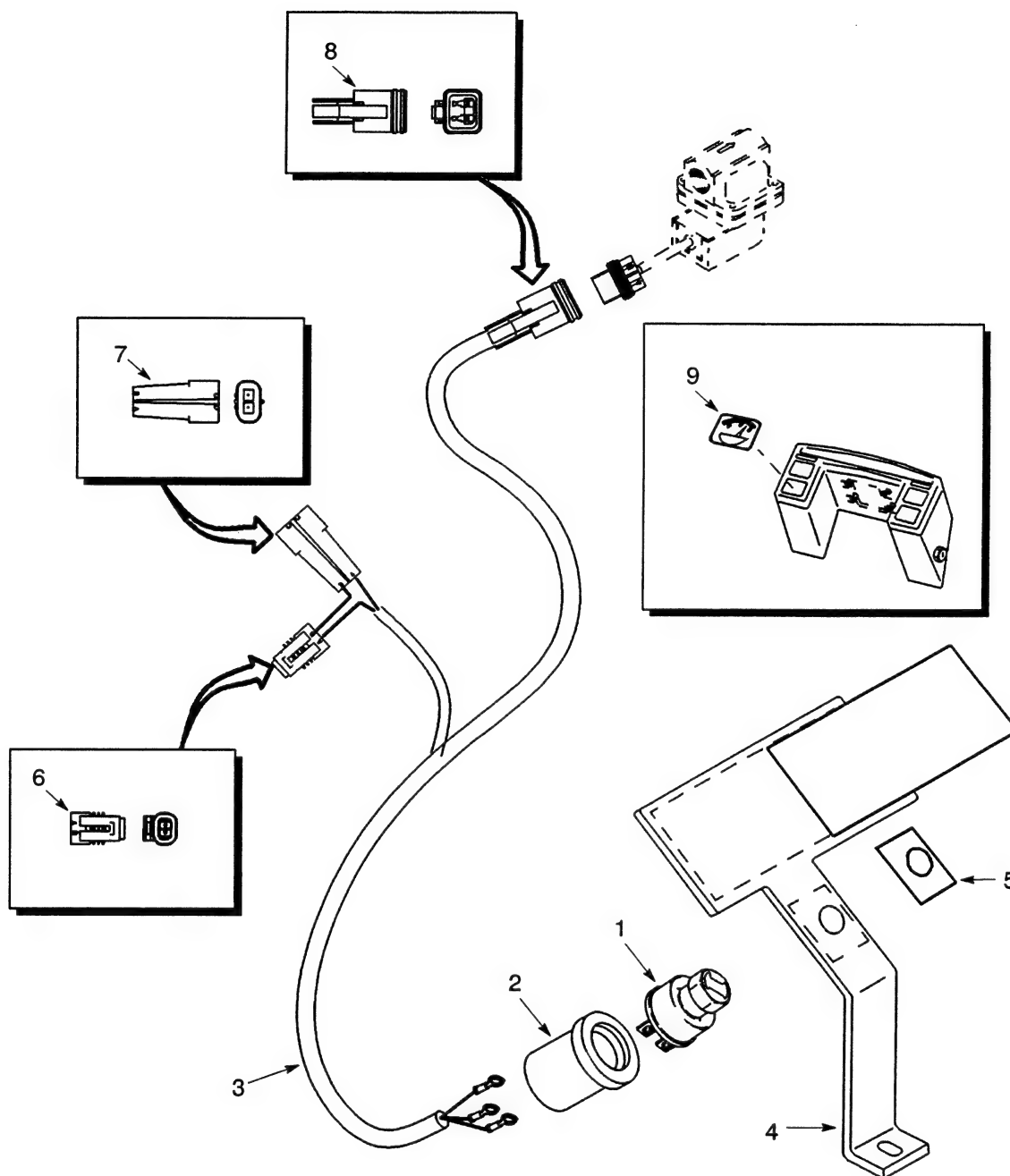
## ENGINE HARNESS (Figure 132) LPG 3.0L WITH MSTs FIRST USED ON S/N D177B-39472



**ENGINE HARNESS**  
**LPG 3.0L WITH MSTs**  
**FIRST USED ON S/N D177B-39472**

REF	PART NO.	NAME OF PART	QTY	REF	PART NO.	NAME OF PART	QTY
	1383421	Harness (LPG Engine) (With MSTs) .....	1	16	1323578	Pin .....	4
1	1330423	Connector .....	1	17	1330283	Terminal .....	2
2	1330429	Lock .....	1	18	1330419	Connector .....	1
3	1330438	Socket .....	7	19	1330424	Lock .....	1
4	1330439	Plug .....	3	20	1330292	Connector .....	2
5	1330299	Connector .....	2	21	1336171	Terminal .....	2
6	1323579	Seal .....	6	22	1323575	Connector .....	1
7	1336173	Socket .....	1	23	1323576	Terminal .....	10
8	1330298	Connector .....	3	24	1323586	Connector .....	1
9	1334999	Pin .....	1	25	1323580	Connector .....	1
10	1347210	Connector .....	1	26	1327164	Plug .....	1
11	1330357	Lock .....	1	27	1323583	Socket .....	1
12	1330355	Terminal .....	1	28	1354237	Terminal .....	2
13	1330356	Seal .....	1	29	1329147	Seal .....	1
14	1323581	Plug .....	6	30	1352142	Terminal .....	4
15	1327958	Connector .....	1	30	1354237	Terminal (Optional) .....	4

## HARNESS AND SWITCH (Figure 133) DUAL FUEL 3.0L

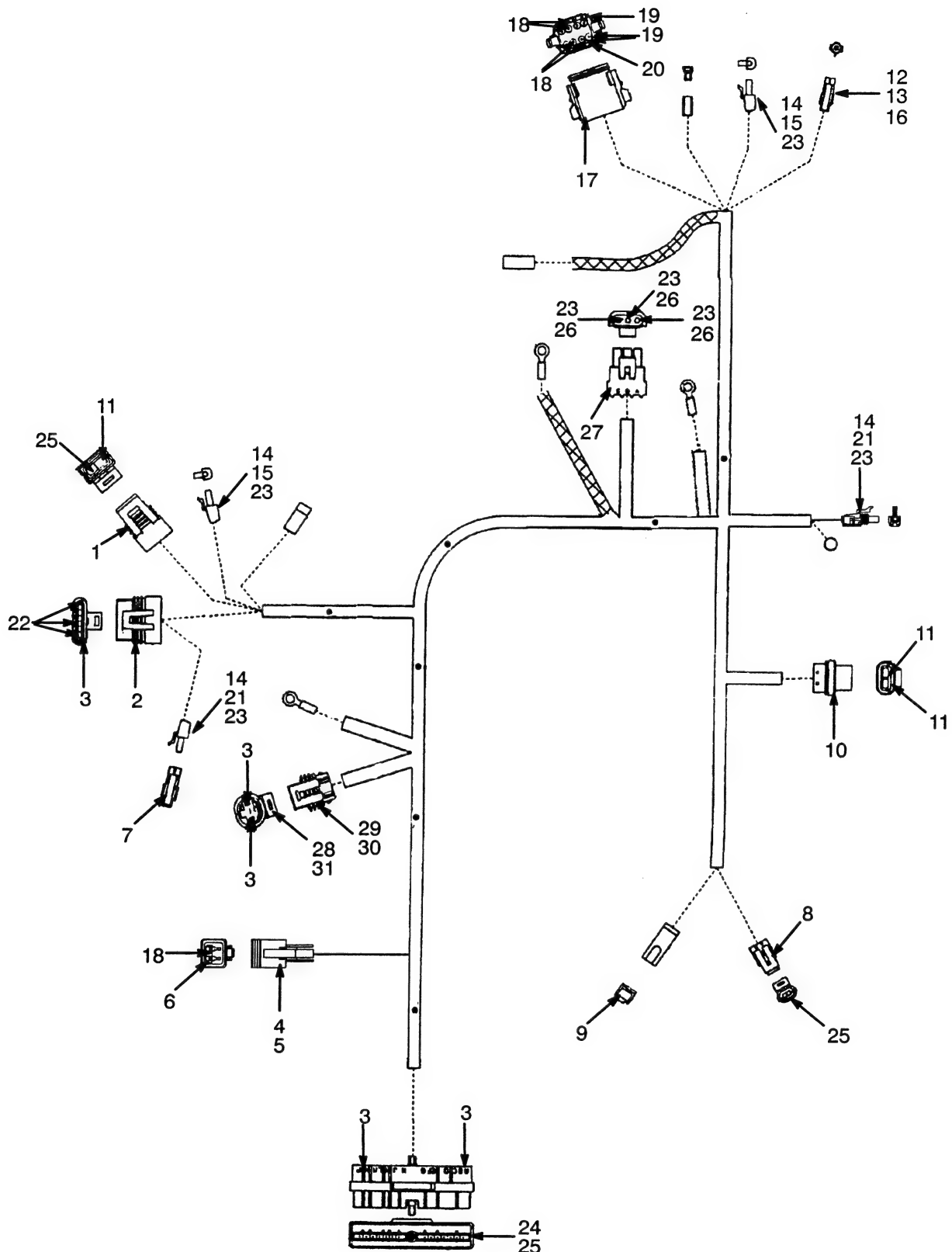


REF	PART NO.	NAME OF PART	QTY	REF	PART NO.	NAME OF PART	QTY
1	1369470	Switch .....	1	6	1336870	Connector .....	1
2	864764	Boot .....	1	7	1330292	Connector .....	1
3	865216	Harness .....	1	8	1330419	Connector .....	1
4	1378515	Bracket .....	1	9	864740	Decal .....	1
5	864763	Nameplate .....	1				

## This image shows a single sheet of white paper with horizontal ruling lines. The lines are evenly spaced and run across the width of the page. There are no margins, text, or other markings on the paper.

## ENGINE HARNESS-LPS (Figure 134)

LPG 2.2L

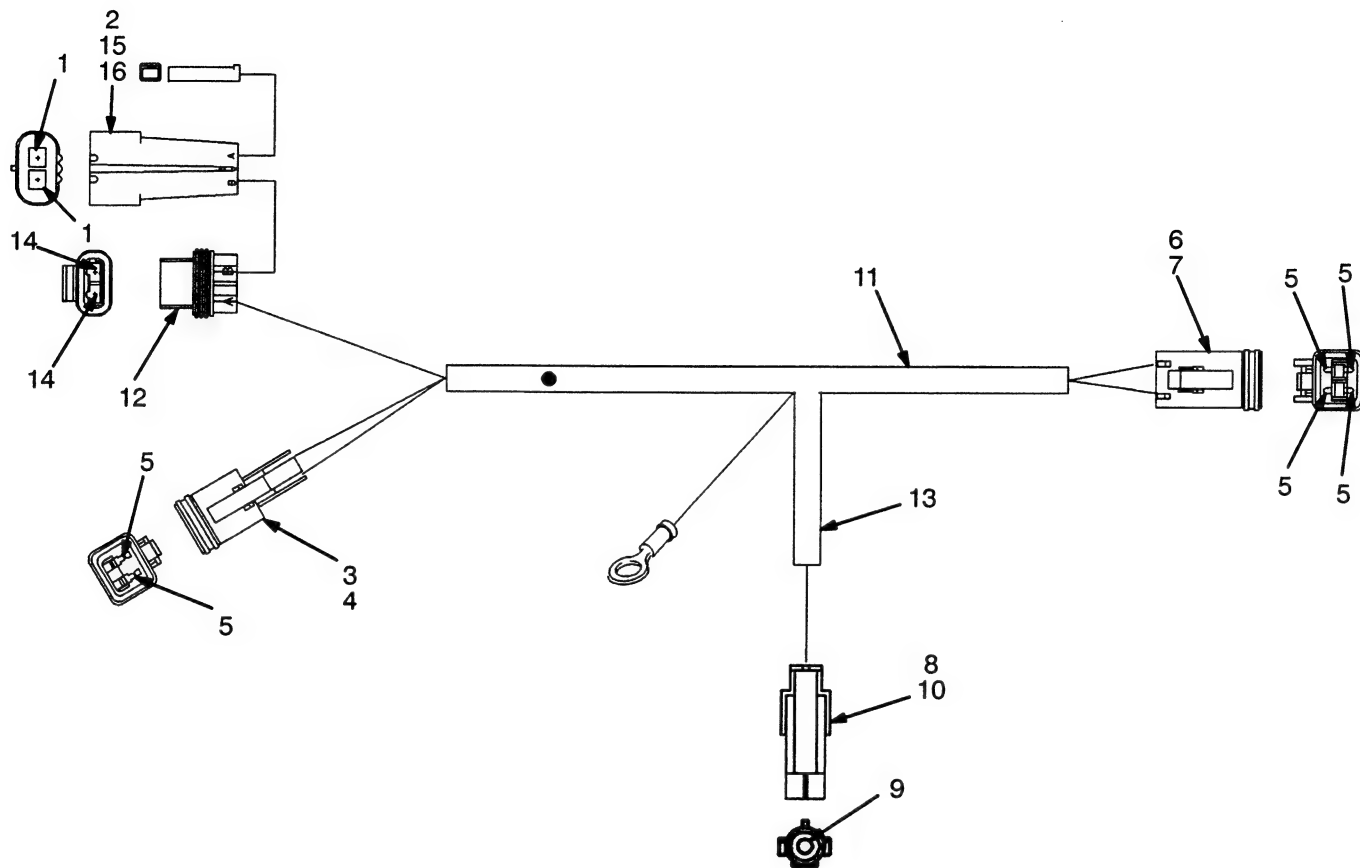


**ENGINE HARNESS-LPS**  
**LPG 2.2L**

REF	PART NO.	NAME OF PART	QTY	REF	PART NO.	NAME OF PART	QTY
	1368930	Wire Harness .....	1	16	1329147	Seal .....	1
1	1347205	Connector (Distributor) .....	1	17	1330423	Connector (Cluster Harness) ...	1
2	1347204	Connector (Distributor) .....	1	18	1330438	Socket .....	5
3	1323581	Plug .....	7	19	1330439	Plug .....	3
4	1330419	Connector (Alternator) .....	1	20	1330429	Lock .....	1
5	1330424	Lock .....	1	21	1323583	Socket .....	1
6	1363886	Socket .....	2	22	1330296	Fitting .....	5
7	1327164	Plug .....	1	23	1323579	Seal .....	7
8	1323586	Connector (ECM Temperature Sender) ....	1	24	1323580	Plug .....	1
9	370730	Fitting .....	1	25	1323576	Fitting .....	13
10	1330292	Plug .....	1	26	1323578	Fitting .....	3
11	1330283	Terminal .....	3	27	1327958	Fitting .....	1
12	1330298	Fitting .....	2	28	1330355	Terminal .....	1
13	1334999	Pin .....	1	29	1347210	Connector (Oil Pressure Light) ..	1
14	1330299	Fitting .....	4	30	1330357	Lock .....	1
15	1336173	Socket .....	3	31	1330356	Seal .....	1



## HARNESS (Figure 135) LPG FIELD CONVERSION 2.2L



REF	PART NO.	NAME OF PART	QTY
	1374623	Wire Harness .....	1
1	1337392	Terminal .....	2
2	1336874	Seal .....	1
3	1330419	Connector (Governor Solenoid Valve) .....	1
4	1330424	Lock .....	1
5	1330438	Terminal (Socket) .....	6
6	1330421	Connector (RPM Limiter) .....	1
7	1330427	Lock .....	1

REF	PART NO.	NAME OF PART	QTY
8	1330298	Connector (Tachometer) .....	1
9	1323578	Terminal .....	1
10	1323579	Seal .....	1
11	381919	Conduit .....	AR
12	1330292	Connector (Fuse) .....	1
13	30492	Conduit (175 mm) .....	1
14	1330283	Terminal .....	2
15	1336870	Connector .....	1
16	1336871	Lock .....	1

## This image shows a single sheet of white paper with horizontal ruling lines. The lines are evenly spaced and run across the width of the page. There are no margins, text, or other markings on the paper.

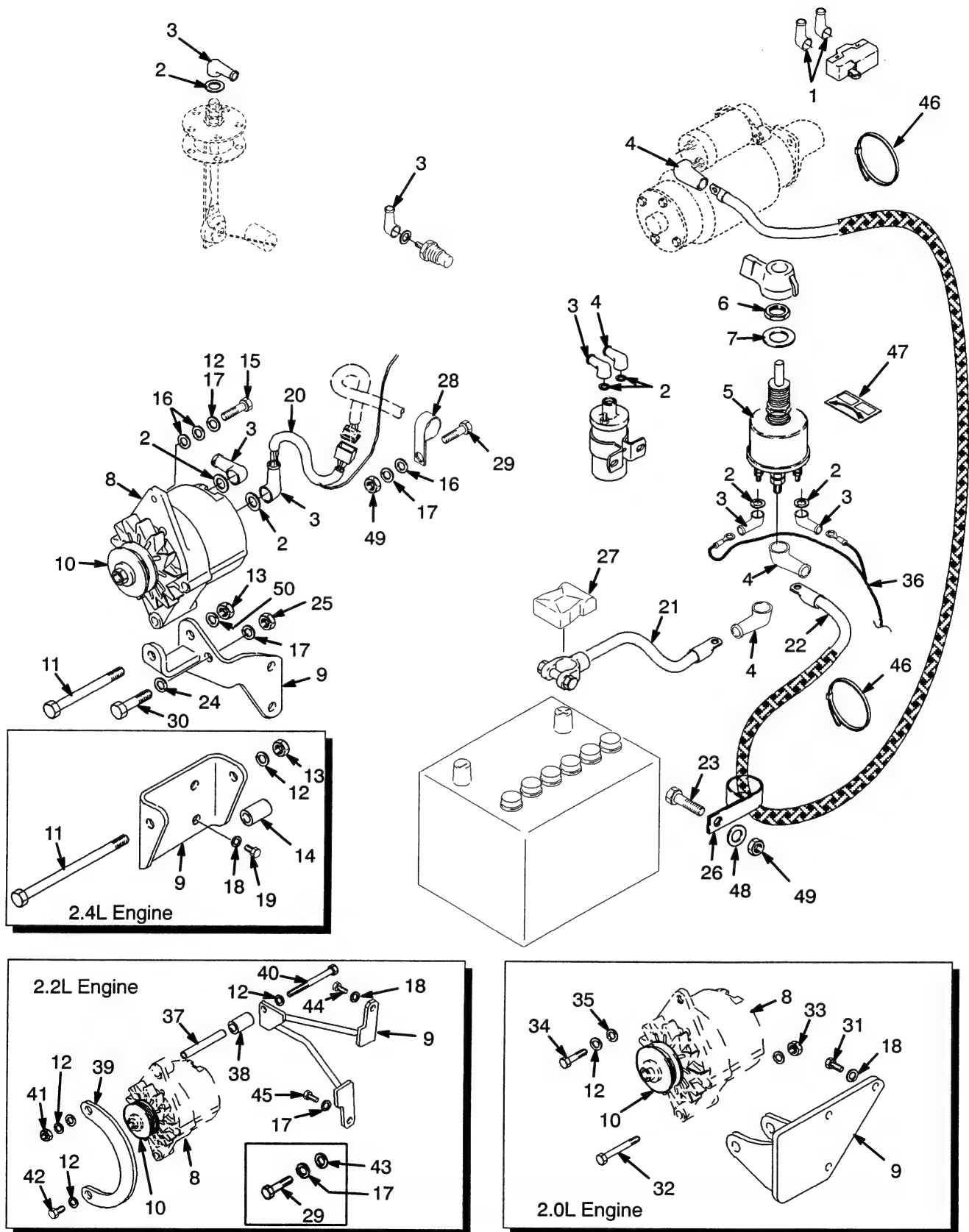
This diagram shows the assembly of a mechanical component, likely a pump or motor, onto a base plate. The components are numbered as follows:

- 1: Base plate
- 2: Mounting bracket
- 3: Screws for mounting the base plate
- 4: Screws for mounting the bracket
- 5: Screws for mounting the pump/motor
- 6: Cable management bracket
- 7: Screws for mounting the cable management bracket
- 8: Screws for mounting the cable management bracket
- 9: Screws for mounting the cable management bracket
- 10: Screws for mounting the cable management bracket
- 11: Cable management bracket (top view)
- 12: Cable management bracket (side view)
- 13: Cable management bracket (bottom view)
- 14: Cable management bracket (top view)
- 15: Cable management bracket (side view)
- 16: Cable management bracket (bottom view)

**ELECTRICAL**  
**LPG FIELD CONVERSION 2.2L**

REF	PART NO.	NAME OF PART	QTY	REF	PART NO.	NAME OF PART	QTY
1	864829	Bracket .....	1	10	15163	Lockwasher .....	2
2	1374622	Timing Optimizer .....	1	11	864824	Label (Lockoff Solenoid Fuse) ...	1
3	220289	Screw .....	2	12	137852	Strap Clamp .....	2
4	15151	Lockwasher .....	2	13	.....	Harness (LPG Conversion) .....	1
5	15049	Nut .....	2			☞ Figure 135	
6	1354125	Rev Limiter Assembly .....	1	14	1351133	Low Pressure Switch .....	1
7	220314	Screw .....	2	15	190383	Boot .....	1
8	15039	Nut .....	2	16	1365888	Cover .....	1
9	197066	Washer .....	2				

## ELECTRICAL (Figure 137) TYPES GS, LPS, AND DS



## ELECTRICAL

### TYPES GS, LPS, AND DS

**KEY:**

**A:** Diesel 2.4L  
**B:** Diesel 2.8L & 3.1L  
**C:** Gasoline & LPG 2.0L  
**D:** Gasoline & LPG 2.2L

QTY							QTY						
REF	PART NO.	NAME OF PART	A	B	C	D	REF	PART NO.	NAME OF PART	A	B	C	D
1	387869	Boot .....	2	2	2	2	17	292681	Washer .....	1	2	..	3
2	18500	Washer .....	3	3	5	2	18	292682	Washer .....	2	..	3	1
3	190383	Boot .....	5	5	7	6	19	287503	Capscrew .....	2	..	..	..
4	204223	Boot .....	3	3	4	4	20	1354227	Alternator Harness .....	1	..	..	..
5	1324517	Disconnect Switch .....	1	1	1	1	20	1354228	Alternator Harness .....	1	..	..	..
6	1352191	Nut .....	2	2	2	2	20	2034902	Alternator Harness .....	..	1	1	1
7	15136	Washer .....	1	1	1	1	21	1368061	Battery Cable .....	1	1	..	..
8	.....	Alternator .....	1	1	1	1	21	1368061	Battery Cable .....	..	1	1	1
Figure 147							22	121335	Battery Cable .....	1	1	..	..
9	1352569	Alternator Bracket .....	1	..	..	..	22	1354209	Battery Cable .....	..	1	..	..
9 c	1352571	Alternator Bracket .....	1	..	..	..	22	86377	Battery Cable .....	..	..	1	1
9 d	1383563	Alternator Bracket .....	1	..	..	..	23	287851	Capscrew .....	1	..	..	1
9	1352189	Alternator Bracket .....	..	1	..	..	24 c	320158	Washer .....	1	..	..	..
9	1352184	Alternator Bracket .....	..	..	1	1	25 c	239503	Nut .....	1	..	..	..
10 e	353291	Pulley .....	1	..	1	..	25 d	239503	Nut .....	1	..	..	..
10 g	1452145	Pulley .....	..	1	..	..	26	1310611	Clamp .....	1	1	..	..
10 a	353291	Pulley .....	1	..	..	..	26	1301721	Clamp .....	..	..	1	1
10 b	1373821	Pulley .....	1	..	..	..	27	321158	Boot .....	1	1	1	1
10	1352188	Pulley .....	..	..	1	1	28	1360146	Clamp .....	1	..	..	..
11	218585	Capscrew .....	1	..	..	..	29	136749	Capscrew .....	1	..	1	1
11 c	221482	Capscrew .....	1	..	..	..	30 c	292508	Capscrew .....	1	..	..	..
11 d	221487	Capscrew .....	1	..	..	..	30 d	176640	Capscrew .....	1	..	..	..
12	15155	Washer .....	1	1	1	3	31	287503	Capscrew .....	..	3	..	..
13 c	221705	Nut .....	1	1	..	..	32	18518	Capscrew .....	..	1	..	..
13 d	145639	Nut .....	1	..	..	..	33	145639	Nut .....	..	1	..	..
14	1352568	Spacer .....	1	..	..	..	34	18497	Capscrew .....	..	1	..	..
15	221455	Capscrew .....	1	1	..	..	35	18515	Washer .....	..	AR	..	..
16	320157	Washer .....	1	..	..	..	36	1354229	Harness .....	..	..	1	1
16	198956	Washer .....	3	..	..	..			Disconnect Switch				
							37	1354248	Sleeve .....	..	..	1	1

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## ELECTRICAL

### TYPES GS, LPS, AND DS

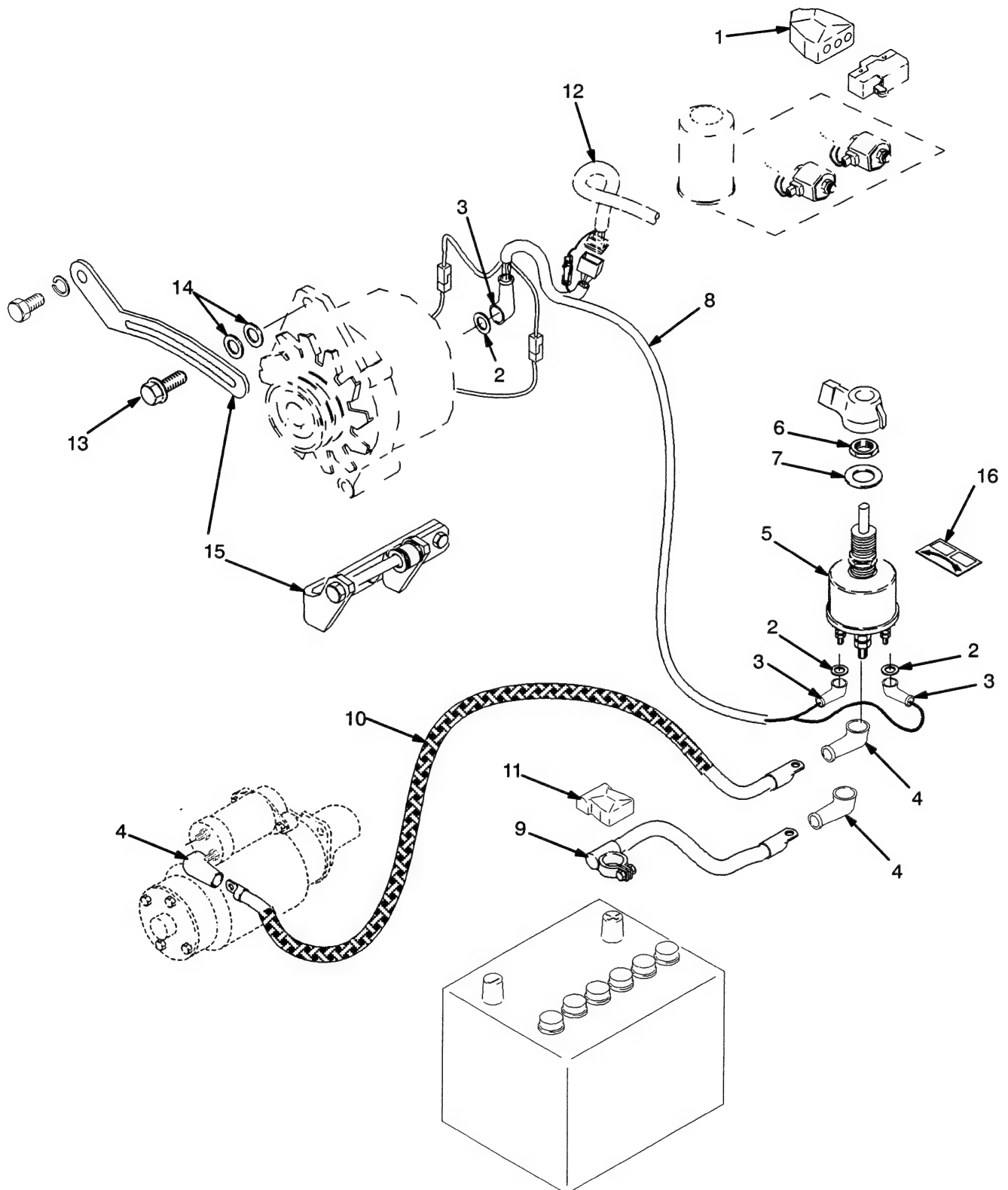
REF	PART NO.	NAME OF PART	QTY			
			A	B	C	D
38	1352187	Spacer .....	..	..	1	
39	1352185	Strap Bracket .....	..	..	1	
40	18530	Capscrew .....	..	..	1	
41	221705	Nut .....	..	..	1	
42	18496	Capscrew .....	..	..	1	
43	313828	Nut .....	..	..	1	
44	292515	Capscrew .....	..	..	1	
45	132861	Capscrew .....	..	..	1	
46	273775	Strap Clamp .....	AR	AR	AR	AR
47	1352190	Label				
		Battery Disconnect .....	1	1	1	1

REF	PART NO.	NAME OF PART	QTY			
			A	B	C	D
48	320158	Washer .....	1	1	..	1
49	239503	Nut .....	1	1	..	1
50	d 198956	Washer .....	1	..	..	
a	2.8L					
b	3.1L					
c	Last Used On S/N D177B-32751					
d	First Used On S/N D177B-32752					
e	Last Used On S/N D177B-42119					
g	First Used On S/N D177B-42120					

## This image shows a single sheet of white paper with horizontal ruling lines. The lines are evenly spaced and run across the width of the page. There are no margins, text, or other markings on the paper.



## ELECTRICAL (Figure 138) TYPES GS AND LPS 3.0L

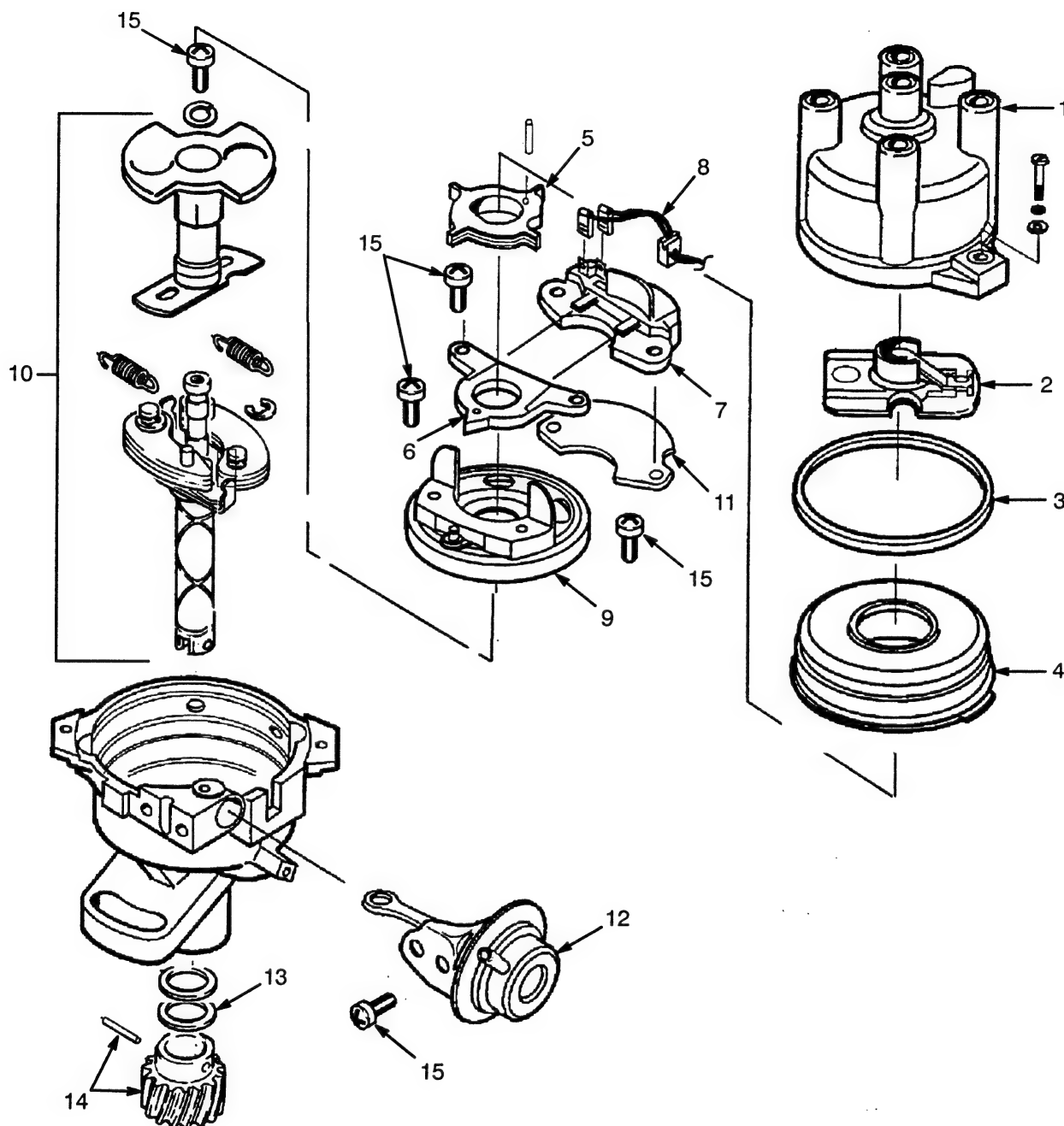


**ELECTRICAL**  
**TYPES GS AND LPS 3.0L**

REF	PART NO.	NAME OF PART	QTY	REF	PART NO.	NAME OF PART	QTY
1	190380	Boot .....	1	12	.....	Engine Harness .....	1
2	18500	Washer .....	3			☞ Figure 126, Figure 129	
3	190383	Boot .....	3	13	170554	Screw .....	1
4	204223	Boot .....	3	14	18515	Washer .....	2
5	1324517	Disconnect Switch .....	1	15	.....	Mount (Alternator) .....	1
6	1352191	Nut .....	2			☞ Figure 143	
7	15136	Washer .....	1	16	1352190	Label (Battery Disconnect) .....	1
8	1377867	Harness (Alternator) .....	1				
9	1368061	Battery Cable .....	1	a		Last Used On S/N D177B-42119	
10	1376654	Battery Cable .....	1	b		First Used On S/N D177B-42120	
11	257241	Boot .....	1				

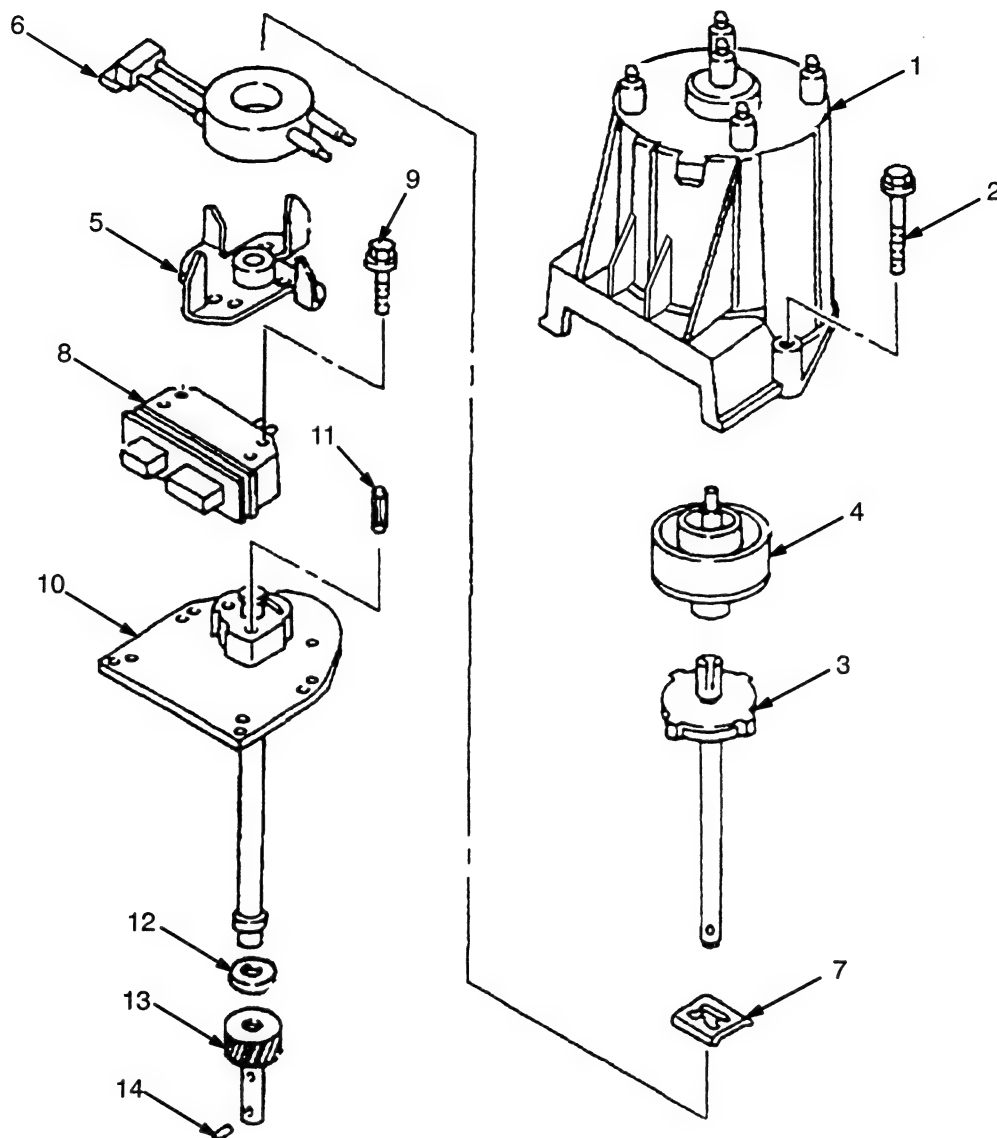
## DISTRIBUTOR (Figure 139)

GASOLINE AND LPG 2.0L



REF	PART NO.	NAME OF PART	QTY	REF	PART NO.	NAME OF PART	QTY
	1453562	Distributor .....	1	8	1362037	Lead Wire .....	1
1	1326394	Cap .....	1	9	1326537	Breaker .....	1
2	1326395	Rotor .....	1	10	1362036	Governor Set .....	1
3	1326396	Packing .....	1	11	1326538	Heatsink .....	1
4	1326397	Cover .....	1	12	1362038	Vacuum Set .....	1
5	1326398	Signal Rotor .....	1	13	1362039	Oil Seal .....	1
6	1326399	Pick-Up Set .....	1	14	1362042	Coupling .....	1
7	1326536	Igniter Set .....	1	15	1362040	Screw Set .....	1

# **DISTRIBUTOR (Figure 140)** **GASOLINE AND LPG 3.0L**

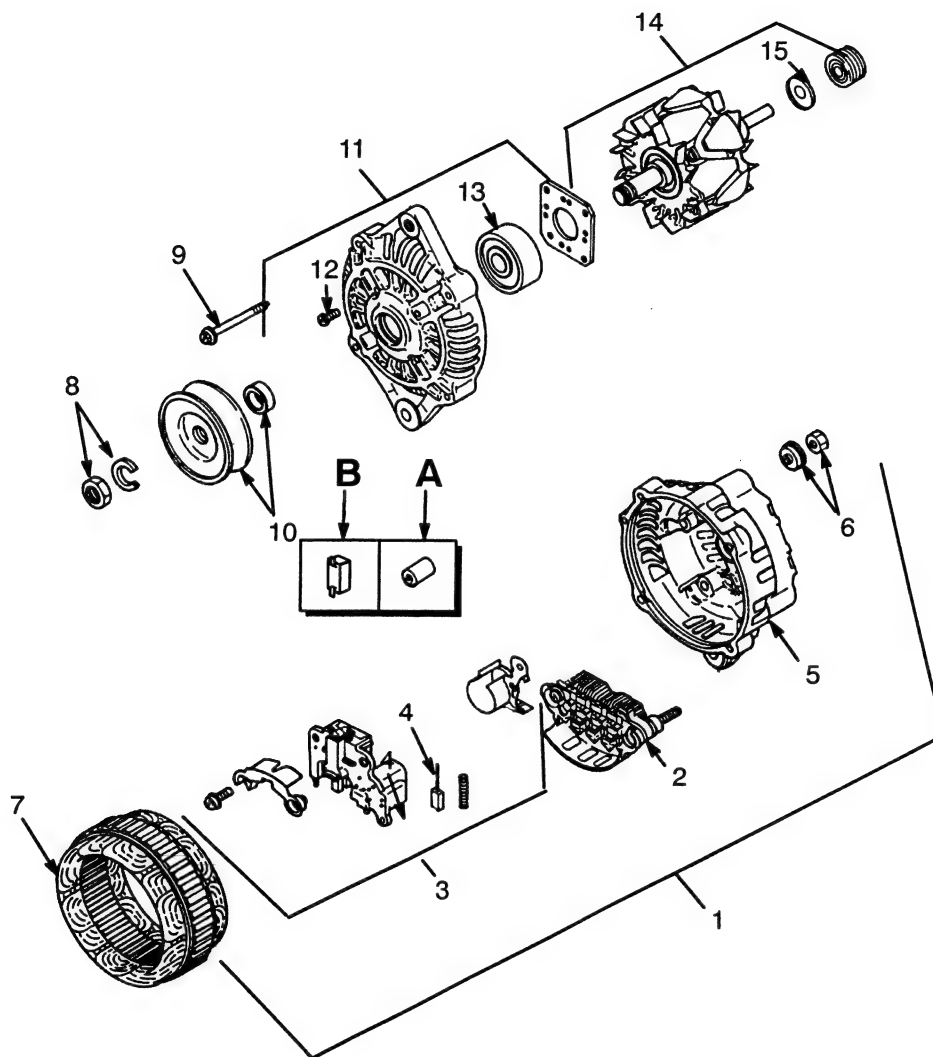


REF	PART NO.	NAME OF PART	QTY
	1331330	Distributor .....	1
1 <sup>a</sup>	1334400	Cap .....	1
2	1334401	Screw .....	2
3	1334402	Shaft .....	1
4 <sup>a</sup>	1334403	Rotor .....	1
5	1334404	Pole Piece .....	1
6	1334405	Coil .....	1
7	1334406	Retainer .....	1
8	1334407	Module .....	1

REF	PART NO.	NAME OF PART	QTY
9	1334408	Screw .....	2
10	1334409	Housing .....	1
11	1334410	Pin .....	1
12	1334411	Seal .....	1
13	1334412	Gear .....	1
14	1334413	Pin .....	1

<sup>a</sup> Included In Minor Tune-Up Kit 996336

## ALTERNATOR (Figure 141) GASOLINE AND LPG 2.0L



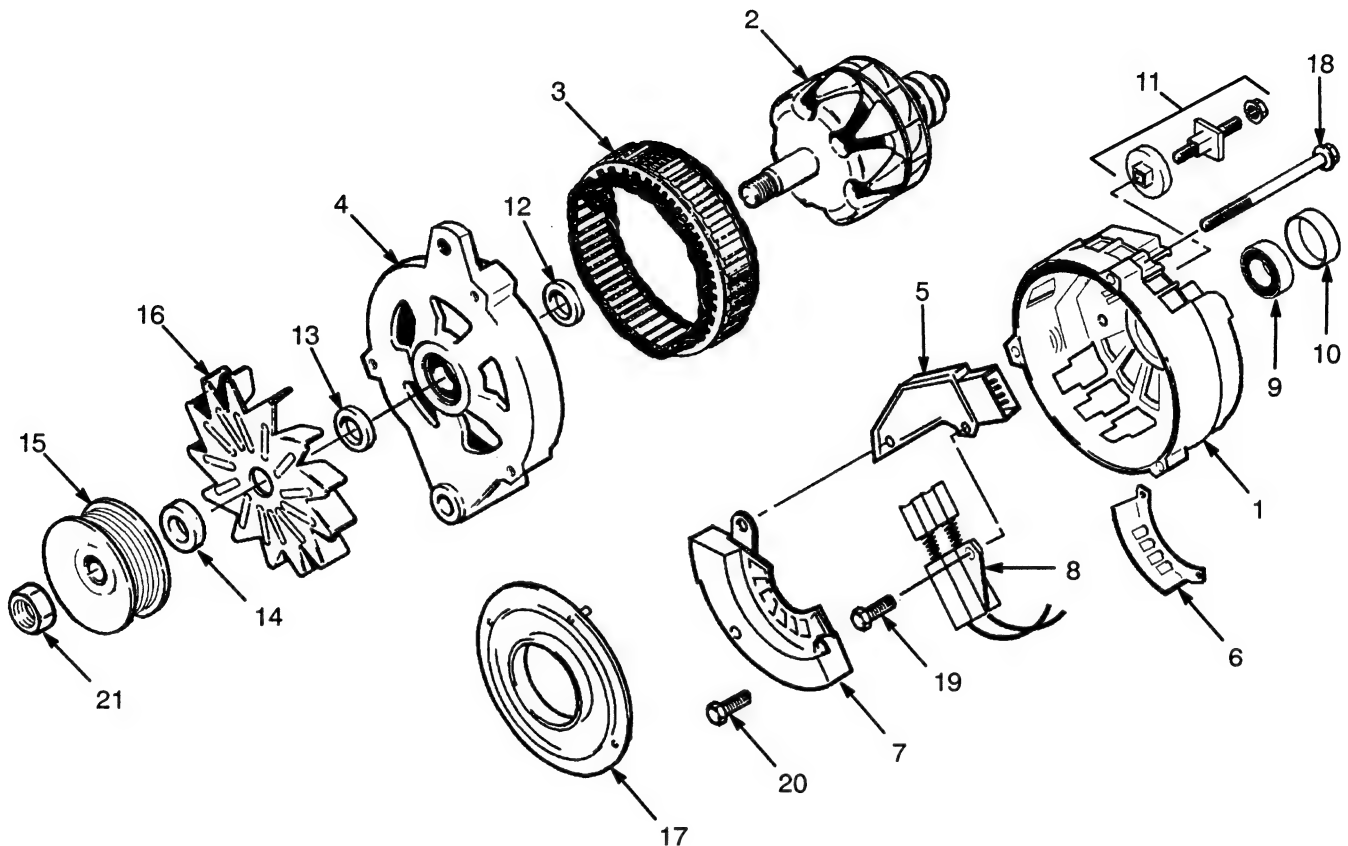
### KEY:

A: Canister Condensor

B: Resin Condensor

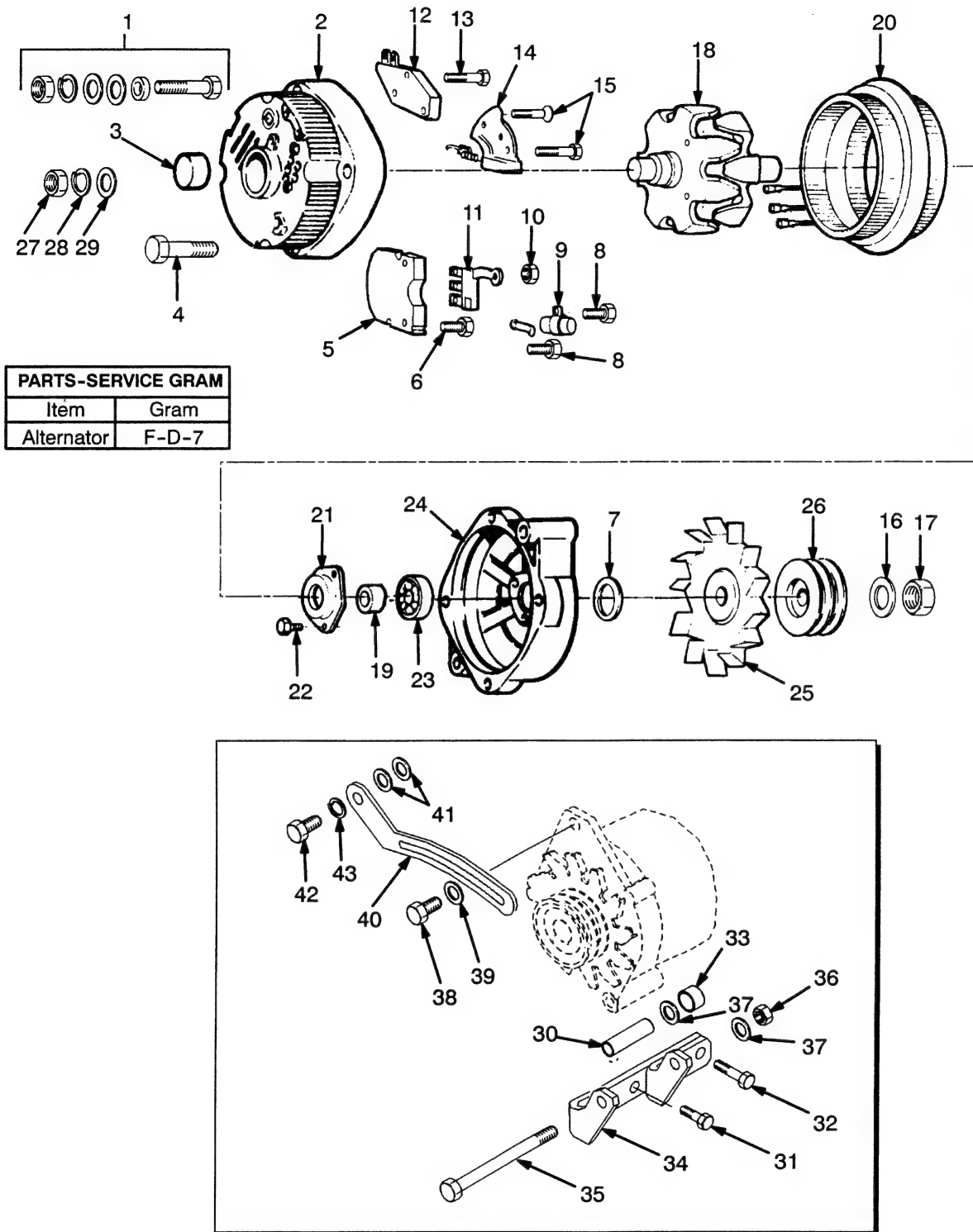
REF	PART NO.	NAME OF PART	QTY		REF	PART NO.	NAME OF PART	QTY	
			A	B				A	B
	1361853	Alternator .....	1	..	6	1361862	Nut Kit .....	1	1
	1450928	Alternator .....	..	1	7	1361854	Stator .....	1	1
1	1361851	Rear Cover .....	1	..	8	1361863	Nut Kit .....	1	1
1	1450929	Rear Cover .....	..	1	9	1361864	Screw Kit .....	1	1
2	1361856	Rectifier .....	1	..	10	1361861	Pulley .....	1	1
2	1450930	Rectifier .....	..	1	11	1361850	Front Cover .....	1	1
3	1361858	Regulator .....	1	..	12	1361860	Screw Kit .....	1	1
3	1450931	Regulator .....	..	1	13	1361857	Bearing .....	1	1
4	1361859	Brush .....	2	2	14	1361865	Rotor .....	1	1
5	1361852	Cover .....	1	1	15	1361855	Bearing .....	1	1

**ALTERNATOR (Figure 142)**  
**GASOLINE AND LPG 2.2L**



REF	PART NO.	NAME OF PART	QTY	REF	PART NO.	NAME OF PART	QTY
	1339174	Alternator .....	1	12	1358848	Inside Collar .....	1
1	1358837	Frame .....	1	13	1358849	Outside Collar .....	1
2	1358838	Rotor .....	1	14	1358850	Collar .....	1
3	1358839	Stator .....	1	15	1358851	Pulley .....	1
4	1358840	Frame & Bearing .....	1	16	1358852	Fan .....	1
5	1358841	Regulator .....	1	17	1358853	Baffle .....	1
6	1358842	Cover .....	1	18	1358854	Bolt .....	3
7	1358843	Rectifier Bridge .....	1	19	1358855	Screw .....	1
8	1358844	Brush & Holder .....	1	20	1358856	Screw .....	1
9	1358845	Ball Bearing .....	1	21	55580	Nut .....	1
10	1358846	Ring .....	1	21	383789	Adhesive .....	AR
11	1358847	Terminal Set .....	1				

## ALTERNATOR (Figure 143) GASOLINE AND LPG 3.0L LAST USED ON S/N D177B41709



**ALTERNATOR**  
**GASOLINE AND LPG 3.0L**  
**LAST USED ON S/N D177B41709**

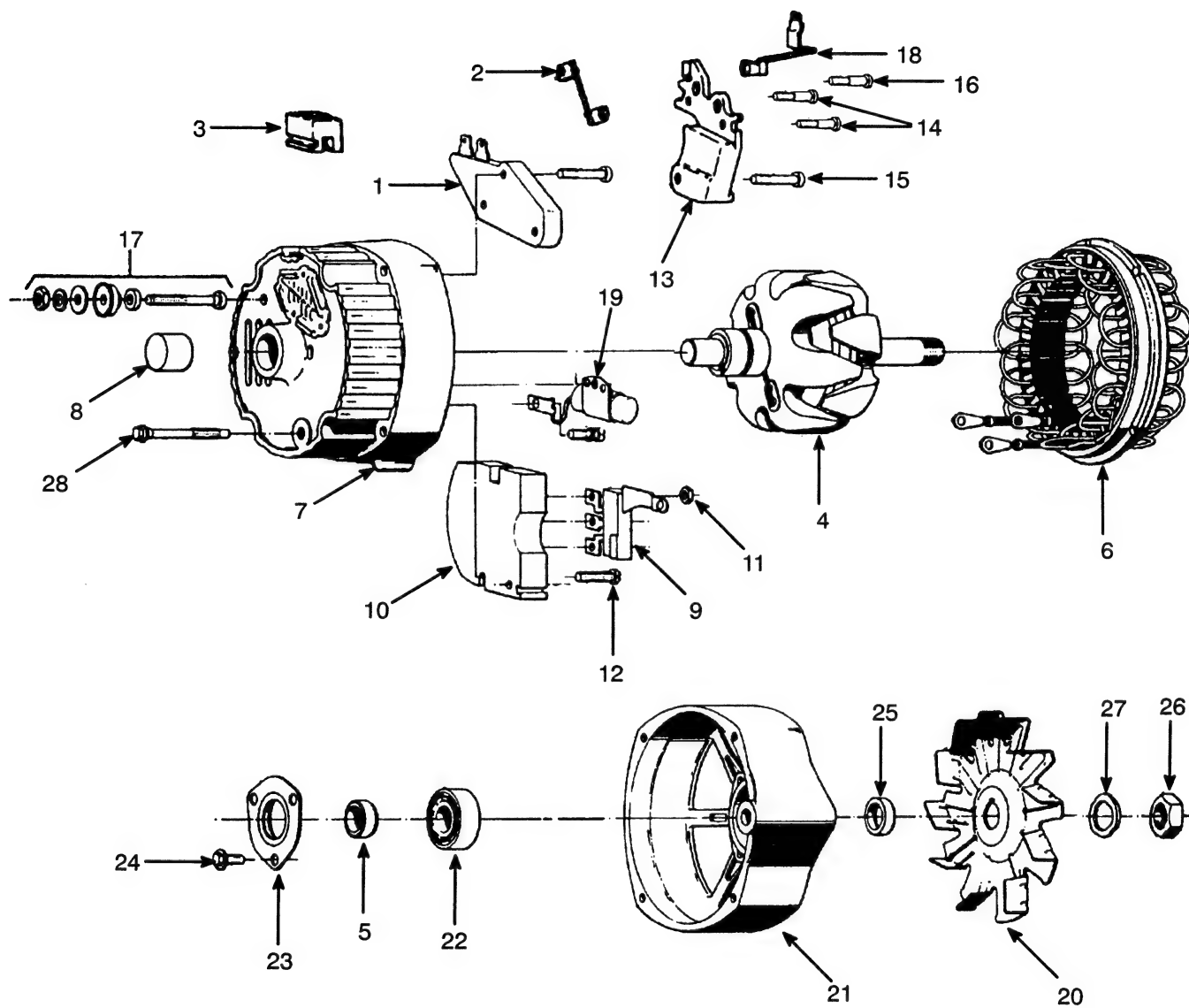
REF	PART NO.	NAME OF PART	QTY	REF	PART NO.	NAME OF PART	QTY
<sup>a</sup>	339599	Alternator .....	1	22	344234	Screw .....	3
1	310081	Battery Terminal Kit .....	1	23	290509	Bearing .....	1
2	343038	Frame (CE) .....	1	24	343033	Frame (DE) .....	1
3	128838	Bearing .....	1	25	126358	Fan .....	1
4	128852	Bolt .....	4	26	208483	Pulley .....	1
5	343031	Rectifier .....	1	27	136687	Nut .....	1
6	343032	Screw & Washer .....	1	28	292680	Lockwasher .....	1
7	322177	Collar .....	1	29	320156	Washer .....	1
8	198410	Screw .....	2	30	305100	Sleeve .....	1
9	198401	Capacitor .....	2	31	197853	Capscrew .....	1
10	15039	Nut .....	3	32	196898	Capscrew .....	1
11	343040	Diode Trio .....	1	33	189338	Spacer .....	1
12	290303	Voltage Regulator .....	1	34	179920	Bracket .....	1
13	343042	Screw .....	1	35	18546	Capscrew .....	1
14	343041	Brush Assy .....	1	36	139743	Nut .....	1
14	334970	Brush Spring .....	2	37	261379	Washer .....	2
15	268356	Screw .....	2	38	176640	Screw .....	1
16	128835	Washer .....	1	39	320157	Washer .....	1
17	55580	Nut .....	1	40	1326931	Strap .....	1
18	343046	Rotor .....	1	41	18515	Washer .....	2
19	343029	Collar .....	1	42	18498	Capscrew .....	1
20	343039	Stator .....	1	43	15155	Lockwasher .....	1
21	202003	Retainer .....	1	<sup>a</sup>	Remanufactured Alternator 3012611 R		



## ALTERNATOR (Figure 144)

### GASOLINE AND LPG 3.0L

FIRST USED ON S/N D177B-41710

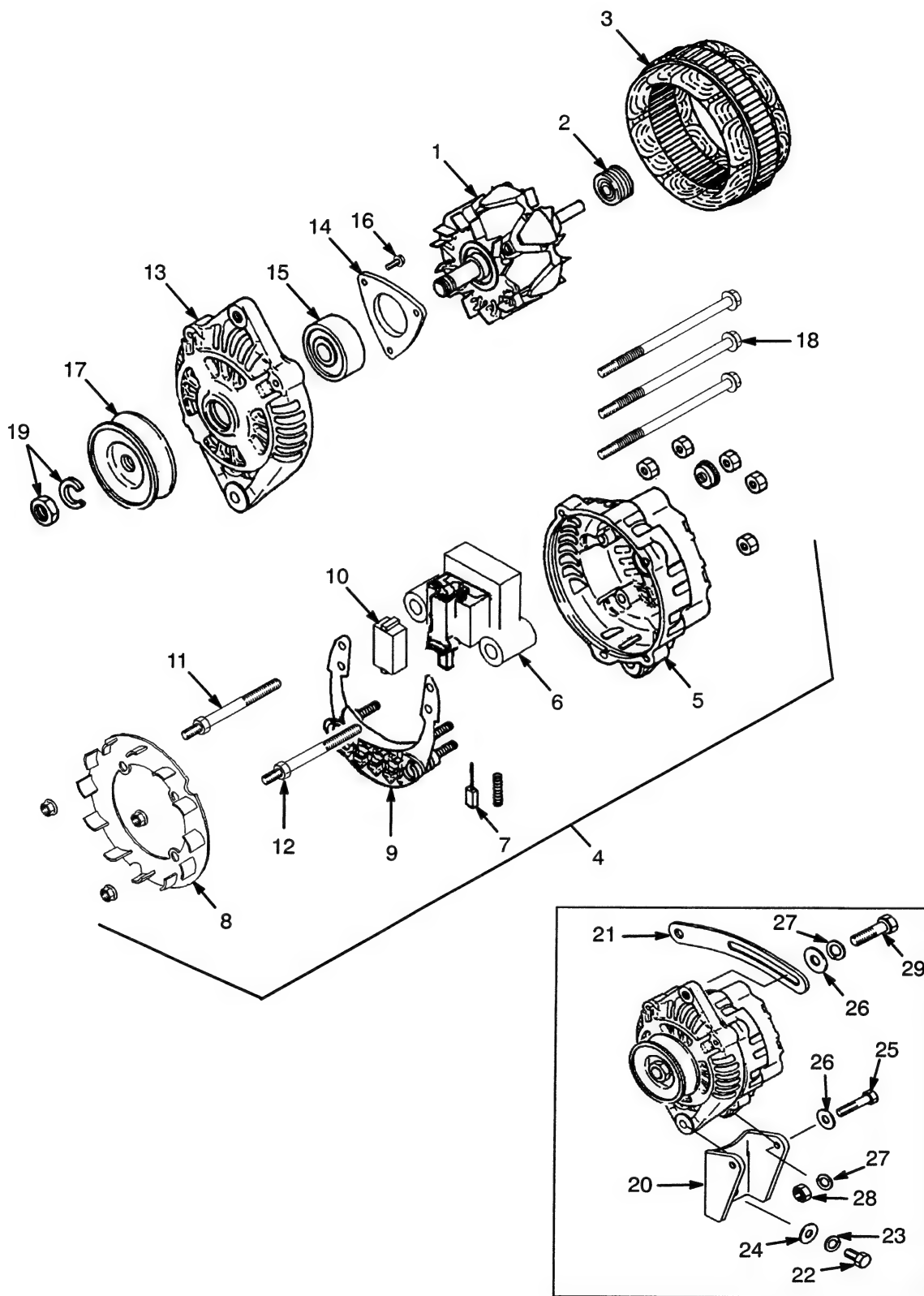


**ALTERNATOR**  
**GASOLINE AND LPG 3.0L**  
**FIRST USED ON S/N D177B-41710**

REF	PART NO.	NAME OF PART	QTY	REF	PART NO.	NAME OF PART	QTY
	1358911	Alternator .....	1	14	268356	Screw (Brush) .....	2
1	290303	Regulator .....	1	15	290369	Screw (Brush Holder) .....	1
2	1377067	Resistor .....	1	16	290370	Screw (Brush Holder) .....	1
3	274648	Boot .....	1	17	310081	Kit-Terminal .....	1
4	1377047	Rotor .....	1	18	344233	Terminal Relay .....	1
5	343029	Collar (DE) .....	1	19	1377052	Capacitor .....	1
6	1377048	Stator .....	1	20	1377051	Fan .....	1
7	310085	Frame (CE) .....	1	21	1377049	Frame .....	1
8	290508	Bearing (CE) .....	1	22	290509	Ball Bearing .....	1
9	223095	Diode Trio .....	1	23	1377053	Plate .....	1
10	343031	Rectifier Bridge .....	1	24	344234	Screw (Retaining Plate) .....	3
11	1344274	Nut .....	3	25	310088	Collar (DE) .....	1
12	343032	Screw & Washer .....	1	26	55580	Nut .....	1
13	290300	Brush Holder .....	1	27	128835	Lock Washer .....	1
13	1377050	Brush Spring .....	2	28	128852	Bolt .....	4

## ALTERNATOR (Figure 145)

DIESEL 2.4L

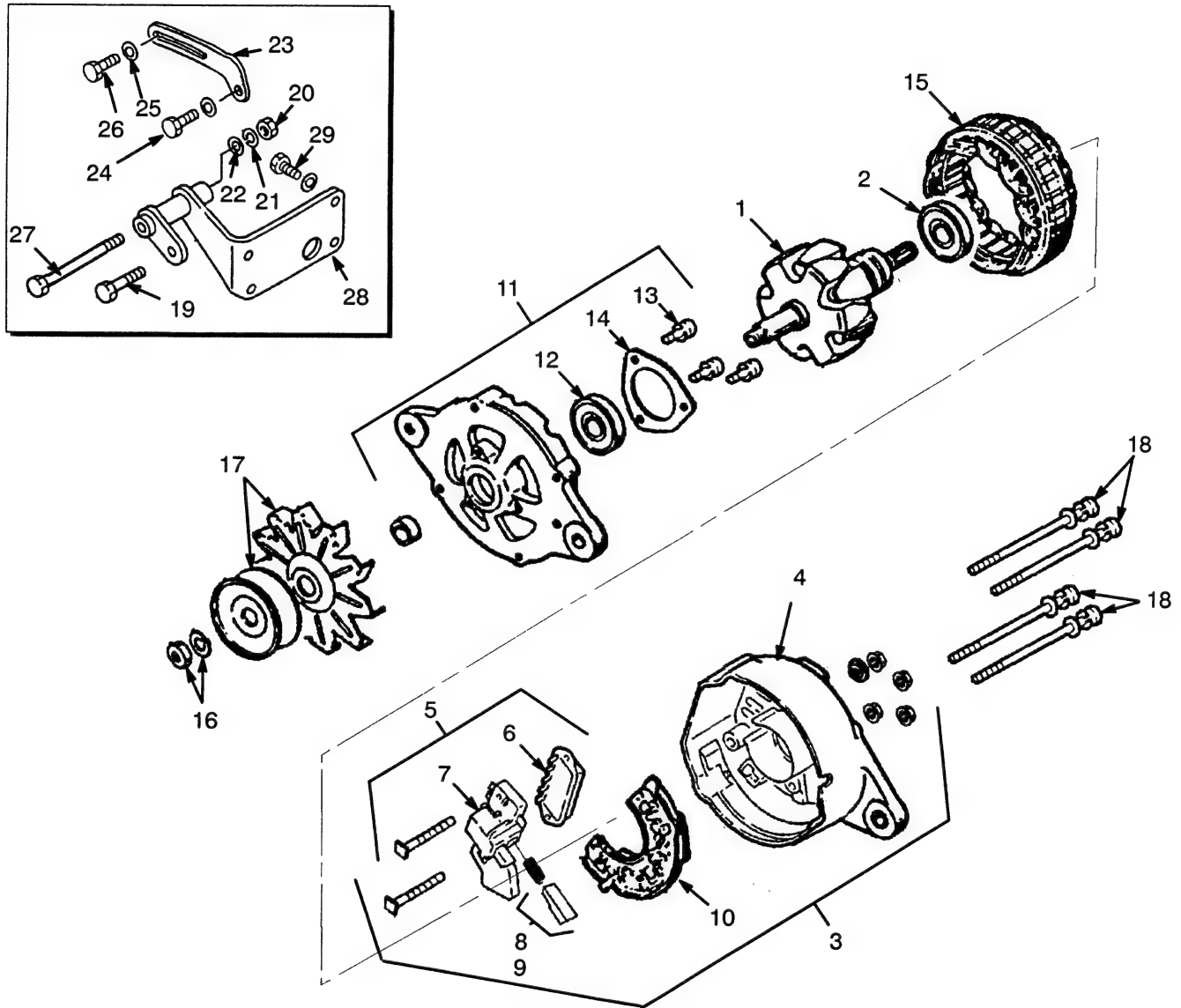


**ALTERNATOR**

**DIESEL 2.4L**

REF	PART NO.	NAME OF PART	QTY	REF	PART NO.	NAME OF PART	QTY
1	1361137	Alternator .....	1	15	1365257	Ball Bearing .....	1
1	1363018	Rotor .....	1	16	1365258	Kit-Screw .....	1
2	1363019	Ball Bearing .....	1	17	1365259	Pulley .....	1
3	1363020	Stator .....	1	18	1365260	Bolt .....	3
4	1363021	Housing Assembly (Rear) .....	1	19	1365261	Nut .....	1
5	1363022	Housing (Rear) .....	1	20	1361138	Bracket .....	1
6	1363023	Regulator .....	1	21	1361539	Strap .....	1
7	1363024	Kit-Brush .....	2	22	287503	Hex Head Bolt .....	2
8	1365250	Fan .....	1	23	292682	Lockwasher .....	2
9	1365251	Diode .....	1	24	320159	Washer .....	2
10	1365252	Condenser .....	1	25	292508	Hex Head Bolt .....	2
11	1365253	Bolt .....	1	26	320157	Washer .....	3
12	1365254	Bolt .....	1	27	292681	Lockwasher .....	3
13	1365255	Housing Assembly (Front) .....	1	28	239503	Nut .....	2
14	1365256	Retainer .....	1	29	136749	Hex Head Bolt .....	1

## ALTERNATOR (Figure 146) DIESEL 2.8L AND 3.1L



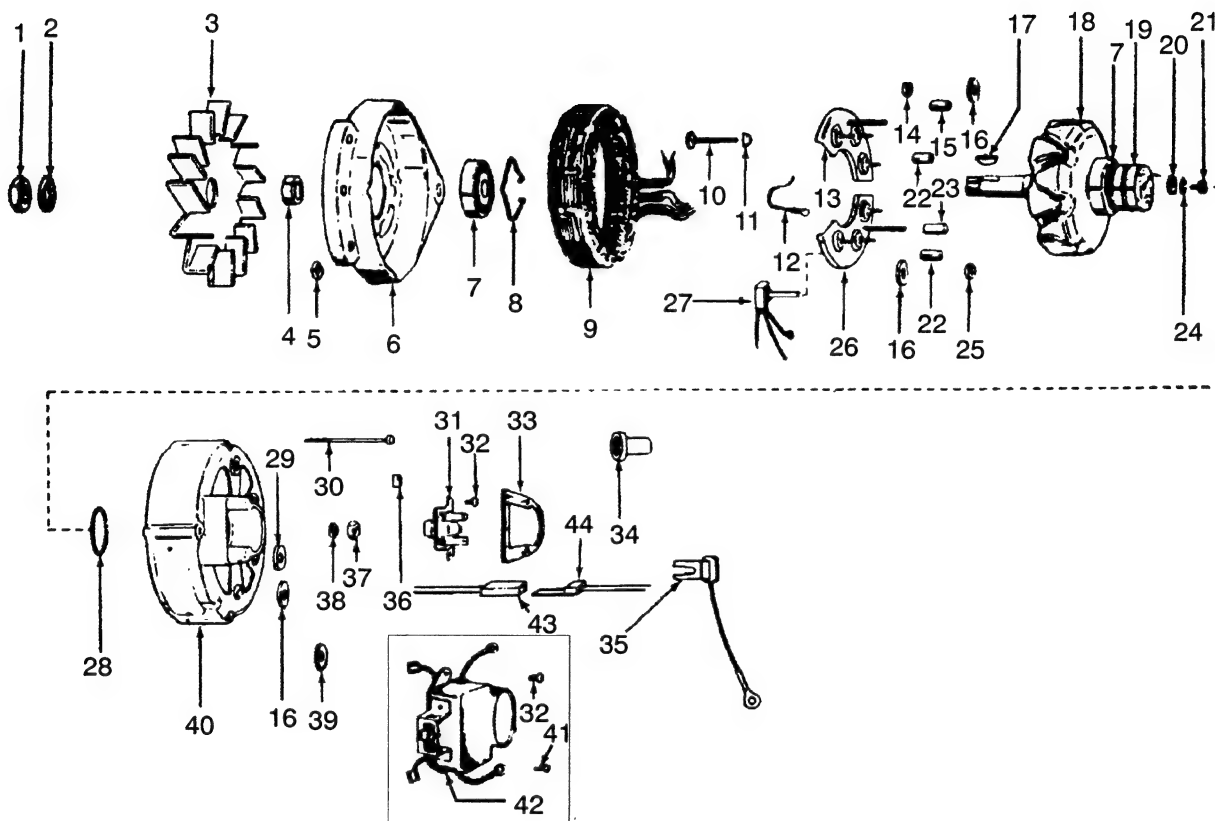
**ALTERNATOR**  
**DIESEL 2.8L AND 3.1L**

REF	PART NO.	NAME OF PART	QTY	REF	PART NO.	NAME OF PART	QTY
	1360815	Alternator .....	1	18	1300892	Bolt .....	4
1	1362459	Rotor .....	1	19 <b>a</b>	324248	Bolt .....	1
2	1362460	Ball Bearing .....	1	19 <b>b</b>	1338754	Bolt .....	1
3	1362462	Cover (Rear) .....	1	20	239503	Nut .....	1
4	1362463	Cover .....	2	21	292681	Lockwasher .....	1
5	1362464	Regulator .....	1	22	296418	Washer .....	1
6	1362465	Regulator .....	1	23	1338473	Adjusting Strap .....	1
7	1362467	Brush Assembly .....	1	24 <b>a</b>	1338456	Bolt .....	1
8	1374972	Packing .....	1	24 <b>b</b>	1338456	Bolt .....	1
9	1362468	Brush Set .....	1	25	324434	Washer .....	1
10	1362466	Diode .....	1	26 <b>a</b>	1338456	Bolt .....	1
11	1362469	Cover (Front) .....	1	26 <b>b</b>	1338754	Bolt .....	1
12	1362471	Ball Bearing .....	1	27	324248	Bolt .....	1
13	1374973	Screw Kit .....	1	28	1361548	Bracket .....	1
14	1362470	Retainer .....	1	29	1333587	Bolt .....	4
15	1362461	Stator .....	1				
16	1363000	Nut .....	1	<b>a</b>	2.8L		
17	1362472	Pulley .....	1	<b>b</b>	3.1L		

## ALTERNATOR (Figure 147)

### TYPES GS, LPS, AND DS

### LAST USED ON S/N D177B-42119



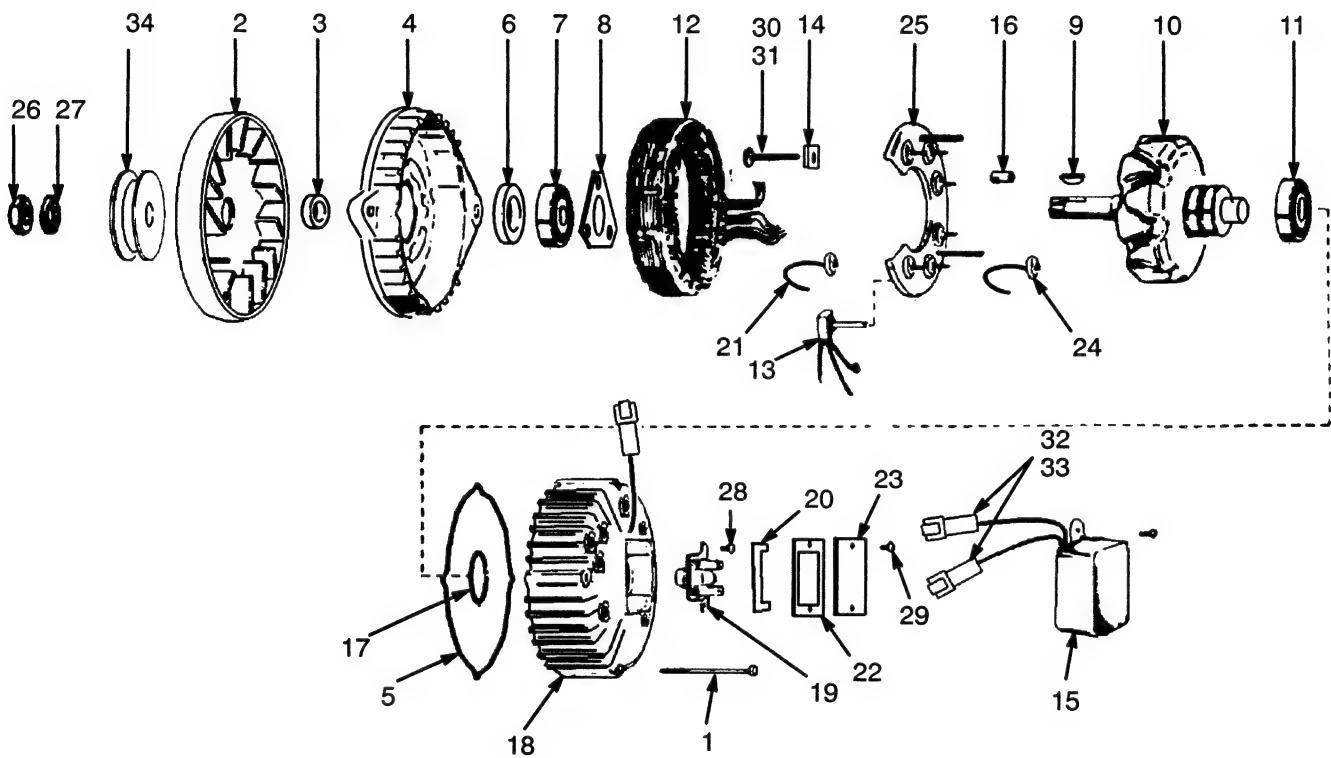
**ALTERNATOR**  
**TYPES GS, LPS, AND DS**  
**LAST USED ON S/N D177B-42119**

REF	PART NO.	NAME OF PART	QTY	REF	PART NO.	NAME OF PART	QTY
	388501	Alternator .....	1	23	382643	Sleeve .....	1
1	248147	Nut .....	1	24	15152	Lockwasher .....	3
2	246943	Lockwasher .....	1	25	382646	Nut .....	2
3	248127	Fan .....	1	26	382636	Diode (+) .....	1
4	248135	Fan Spacer .....	1	27	382639	Diode (Field) .....	1
5	248148	Square Nut .....	3	28	382634	Retainer .....	1
6	....	Housing .....	1	29	382642	Washer .....	2
7	248128	Bearing .....	2	30	382641	Bolt .....	4
8	248129	Retainer .....	1	31	248134	Brush .....	1
9	382633	Stator .....	1	32	387488	Screw .....	4
10	255073	Bolt .....	1	33	382637	Gasket .....	1
11	226589	Insulator .....	1	34	255073	Bolt .....	2
12	382638	Cable .....	1	35	382647	Capacitor .....	1
13	382635	Diode (-) .....	1	36	248145	Locknut .....	3
14	15052	Nut .....	4	37	248146	Nut .....	2
15	382644	Sleeve .....	1	38	246942	Lockwasher .....	2
16	248143	Washer .....	5	39	382642	Insulator .....	1
17	246944	Key .....	1	40	.....	Housing .....	1
18	382632	Rotor .....	1	41	18082	Capscrew .....	2
19	248137	Slip Ring .....	1	42	382640	Regulator .....	1
20	....	Washer .....	3	43	181046	Connector .....	1
21	248149	Screw .....	1	44	134812	Connector .....	1
22	248141	Sleeve .....	1				



## ALTERNATOR (Figure 148)

TYPES GS, LPS, AND DS  
FIRST USED ON S/N D177B-42120

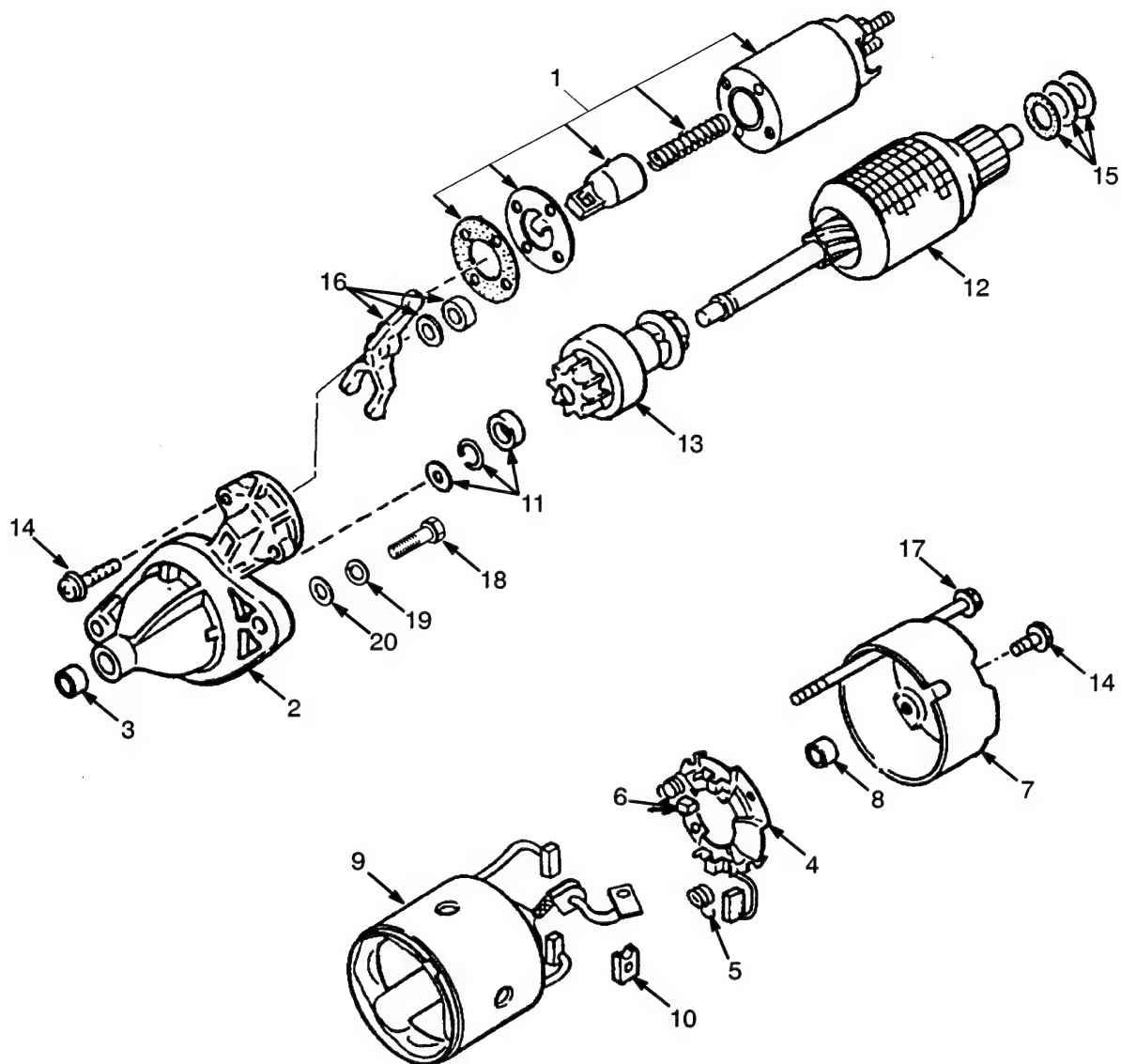


**ALTERNATOR**  
**TYPES GS, LPS, AND DS**  
**FIRST USED ON S/N D177B-42120**

REF	PART NO.	NAME OF PART	QTY	REF	PART NO.	NAME OF PART	QTY
	1394002	Alternator (Altered) .....	1	18	295802	Rear Housing .....	1
	1394003	Alternator .....	1	19	2022534	Brush Assembly .....	1
1	1453364	Bolt .....	4	20	2022535	Insulation .....	1
2	225673	Fan .....	1	21	226584	Diode (+) .....	1
3	1453352	Spacer .....	1	22	1453387	Gasket .....	1
4	1453351	Front Housing .....	1	23	2022538	Brush Cover .....	1
5	226582	Gasket .....	1	24	226583	Diode (-) .....	1
6	1453358	Seal .....	1	25	226578	Heat Sink .....	1
7	248128	Front Bearing .....	1	26	1453375	Nut .....	1
8	226576	Retainer .....	1	27	1453385	Lockwasher .....	1
9	1453354	Woodruff Key .....	1	28	1453377	Screw .....	2
10	1371208	Rotor .....	1	29	1453379	Screw .....	2
11	386071	Rear Bearing .....	1	30	1453362	Bolt (1.38 in) .....	1
12	1371209	Stator .....	1	31	1453363	Bolt (1.75 in) .....	1
13	2022532	Diode (Field) .....	1	32	181045	Connector .....	1
14	1371214	Insulation .....	1	33	181046	Connector .....	1
15	1453386	Voltage Regulator .....	1	34	.....	Pulley .....	1
16	1371212	Sleeve .....	1				
17	1371211	Retainer .....	1				

☞ Figure 137, Figure 138

## STARTER (Figure 149) GASOLINE AND LPG 2.0L



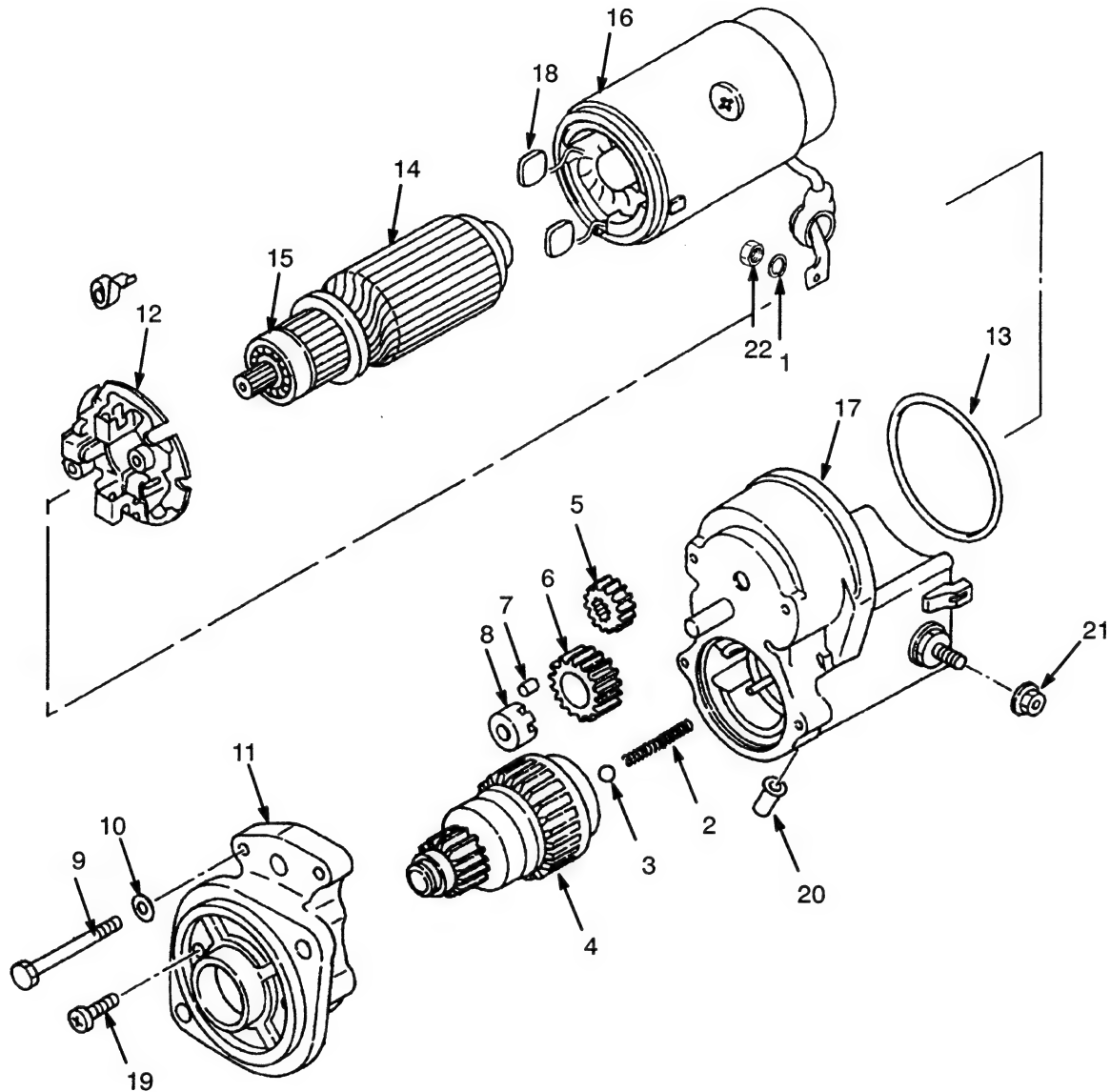
REF	PART NO.	NAME OF PART	QTY
a	1362069	Starter .....	1
1	1368862	Switch .....	1
2	1368849	Bracket .....	1
3	1368858	Sleeve .....	1
4	1368860	Brush Holder .....	1
5	326889	Brush Spring .....	3
6	1368861	Brush .....	1
7	1368857	Bracket .....	1
8	1368859	Sleeve .....	1
9	1368848	Yoke .....	1
10	1368863	Brush .....	2
11	1368850	Stopper Set .....	1

REF	PART NO.	NAME OF PART	QTY
12	1368851	Armature .....	1
13	1368852	Clutch .....	1
14	1368853	Screw Kit .....	1
15	1368854	Washer Kit .....	1
16	1368855	Lever .....	1
17	1368856	Bolt .....	2
18	1356103	Bolt .....	2
19	292682	Lockwasher .....	2
20	320159	Washer .....	2

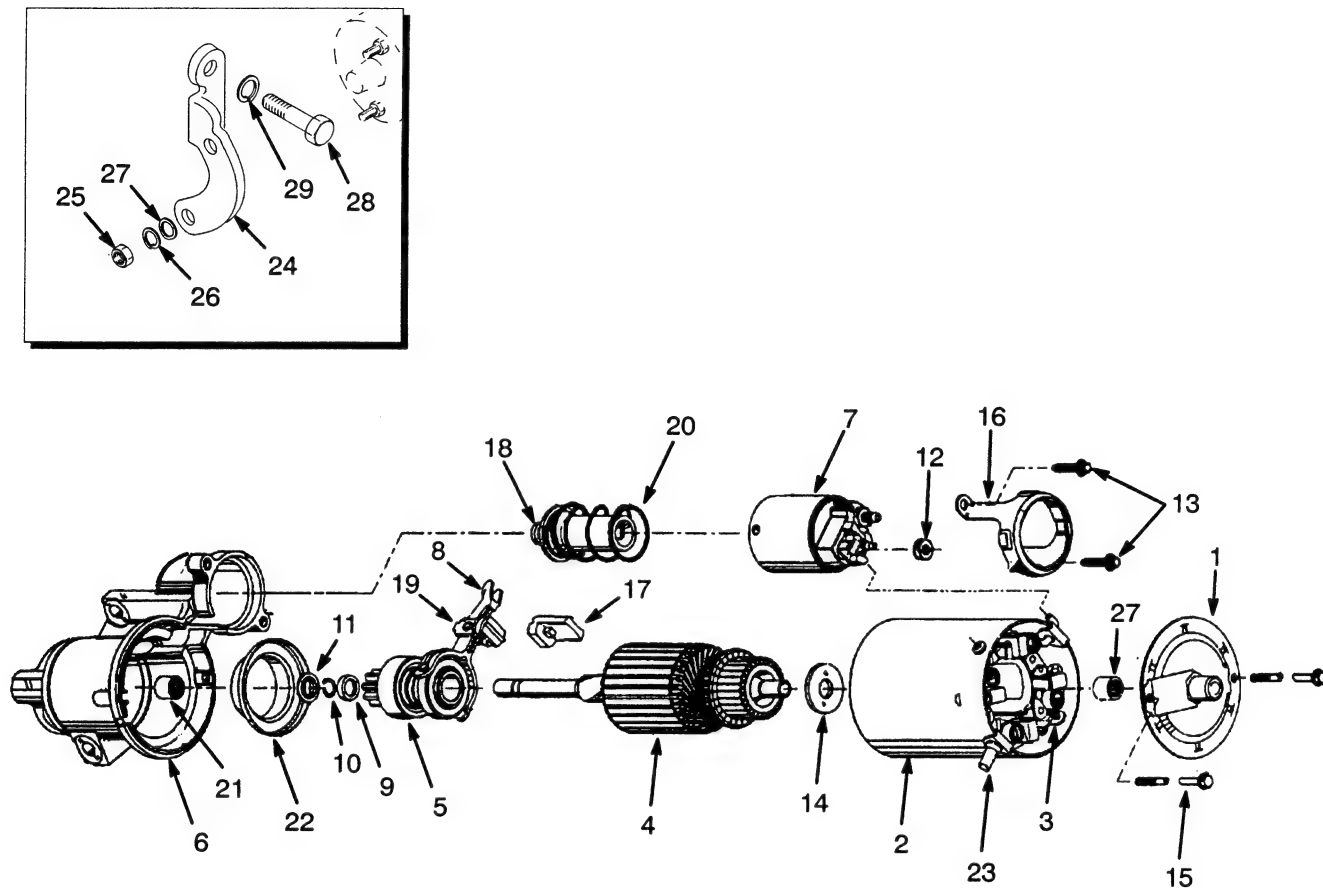
a Service 1362069 with 2034921

Note: Service 2034921 As A Complete Assembly

**STARTER (Figure 150)**  
**DIESEL 2.4L, 2.8L AND 3.1L**



REF	PART NO.	NAME OF PART	QTY	REF	PART NO.	NAME OF PART	QTY
	1347064	Starter .....	1	12	1357176	Brush Holder .....	1
1	292681	Lockwasher .....	1	12	326986	Spring .....	4
2	324636	Spring .....	1	13	1357049	Washer .....	1
3	324637	Ball .....	1	14	1367100	Armature .....	1
4	324638	Drive .....	1	15	1367102	Bearing .....	1
5	324632	Pinion .....	1	16	1357046	Housing .....	1
6	1357048	Gear .....	1	17	1367103	Solenoid .....	1
7	324634	Roller .....	5	18	1367101	Brush .....	2
8	324635	Retainer .....	1	19	1367106	Bolt .....	2
9	1357179	Screw .....	2	20	1367107	Plug .....	1
10	1357178	Washer .....	2	21	1367104	Nut .....	1
11	1357180	Housing .....	1	22	324314	Nut .....	1

**STARTER (Figure 151)**  
**GASOLINE AND LPG 2.2L AND 3.0L**

## STARTER

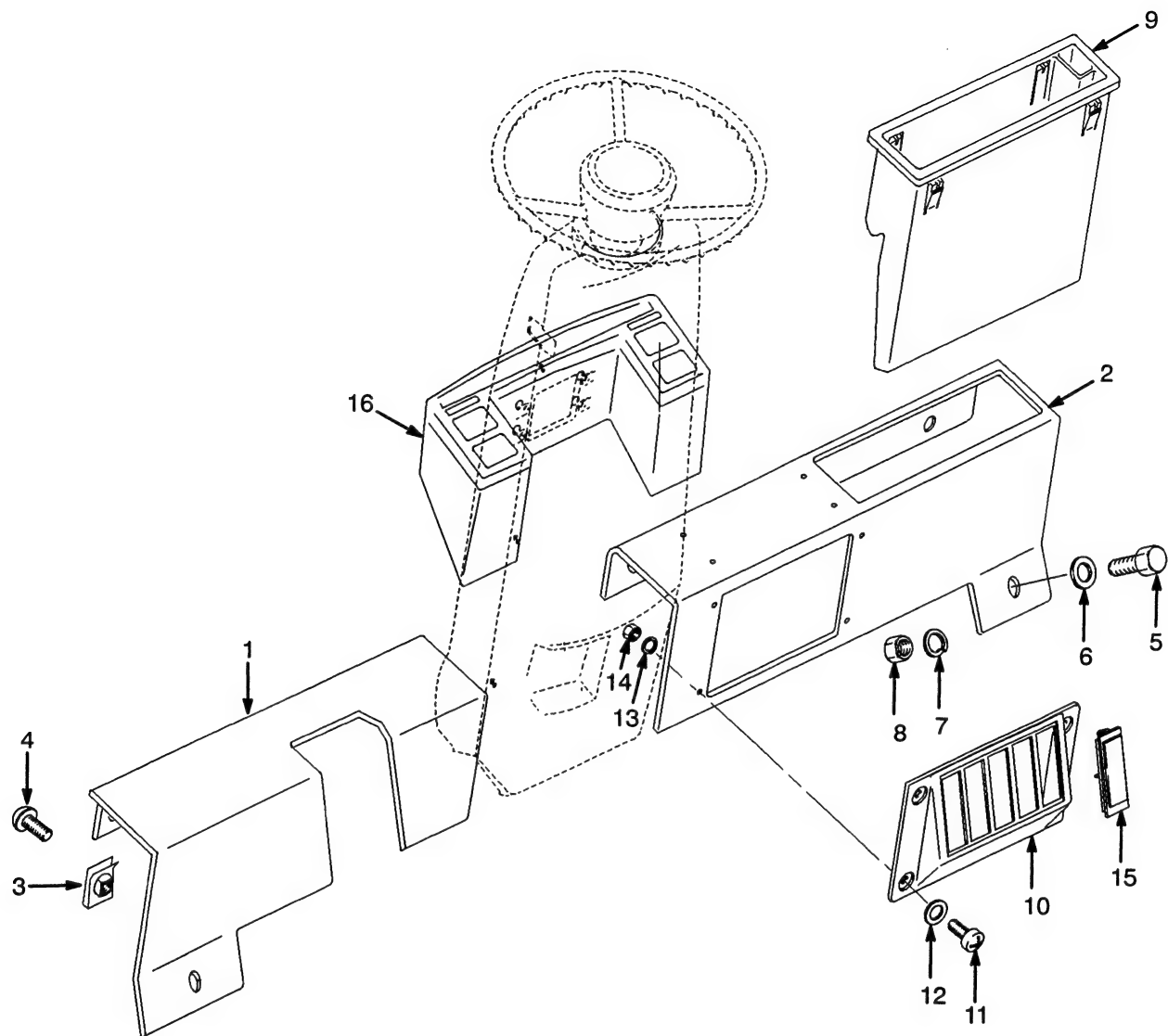
### GASOLINE AND LPG 2.2L AND 3.0L

**KEY:**

A: Gasoline & LPG 2.2L  
B: Gasoline & LPG 3.0L

REF	PART NO.	NAME OF PART	QTY		REF	PART NO.	NAME OF PART	QTY	
			A	B				A	B
	a	1358859 Starter .....	1	..	15	ac	1362084 Thru Bolt .....	..	2
	a	1374621 Starter .....	..	1	16	ac	1358874 Solenoid Clamp .....	1	1
	bc	1450122 Starter .....	1	..	17	ac	1358875 Plug .....	1	1
	bc	1391321 Starter .....	..	1	18	ac	1358876 Plunger .....	1	1
	d	1457048 Starter .....	1	..	19	ac	1358877 Retainer .....	1	1
	d	1457047 Starter .....	..	1	20	ac	1358878 Spring .....	1	1
1	ac	1358861 CE Frame .....	1	..	21	ac	1358862 Bearing .....	..	2
1	ac	1383999 CE Frame .....	..	1	22	ac	1384005 Shield .....	..	2
2	ac	1358863 Frame & Brushes .....	1	..	23	ac	1384003 Tube .....	..	1
2	ac	1384037 Frame & Brushes .....	..	1	24	ac	1338283 Bracket .....	1	..
3	ac	1358864 Grommet .....	1	1	25	ac	15052 Nut .....	2	..
4	ac	1358865 Armature .....	1	..	26	ac	15152 Washer .....	2	..
4	ac	1384000 Armature .....	..	1	27	ac	197067 Washer .....	2	..
5	ac	1358866 Drive Gear .....	1	1	28	ac	293631 Capscrew .....	2	..
6	ac	1358867 Housing (DE) .....	1	..	29	ac	292682 Washer .....	6	..
6	ac	1384001 Housing (DE) .....	..	1					
7	ac	1358868 Solenoid Switch .....	1	1	a	Last Used On Date Code 9/10/96			
8	ac	1358869 Shift Lever .....	1	1	b	First Used On Date Code 9/10/96			
9	ac	97499 Collar .....	1	1	c	Last Used On Date Code 12/12/97			
10	ac	97498 Retainer Ring .....	1	1	d	First Used On Date Code 12/12/97			
11	ac	97497 Washer .....	1	1		Note: Service 1391321 And 1450122 As Complete Assemblies			
12	ac	1358870 Nut .....	1	1		Note: Service 1391321 With 1457047 And Bracket 1457120			
13	ac	1358871 Screw .....	2	2					
14	ac	1358872 Washer .....	1	1					
15	ac	1358873 Thru Bolt .....	2	2					

## INSTRUMENT PANEL (Figure 152)



REF	PART NO.	NAME OF PART	QTY
1	1365876	Instrument Panel .....	1
2	1365877	Instrument Panel .....	1
3	1350282	Retainer .....	4
4	369242	Capscrew .....	4
5	136681	Capscrew .....	1
6	320157	Washer .....	1
7	292681	Lockwasher .....	1
8	239503	Nut .....	1
9	1338286	Information Case .....	1

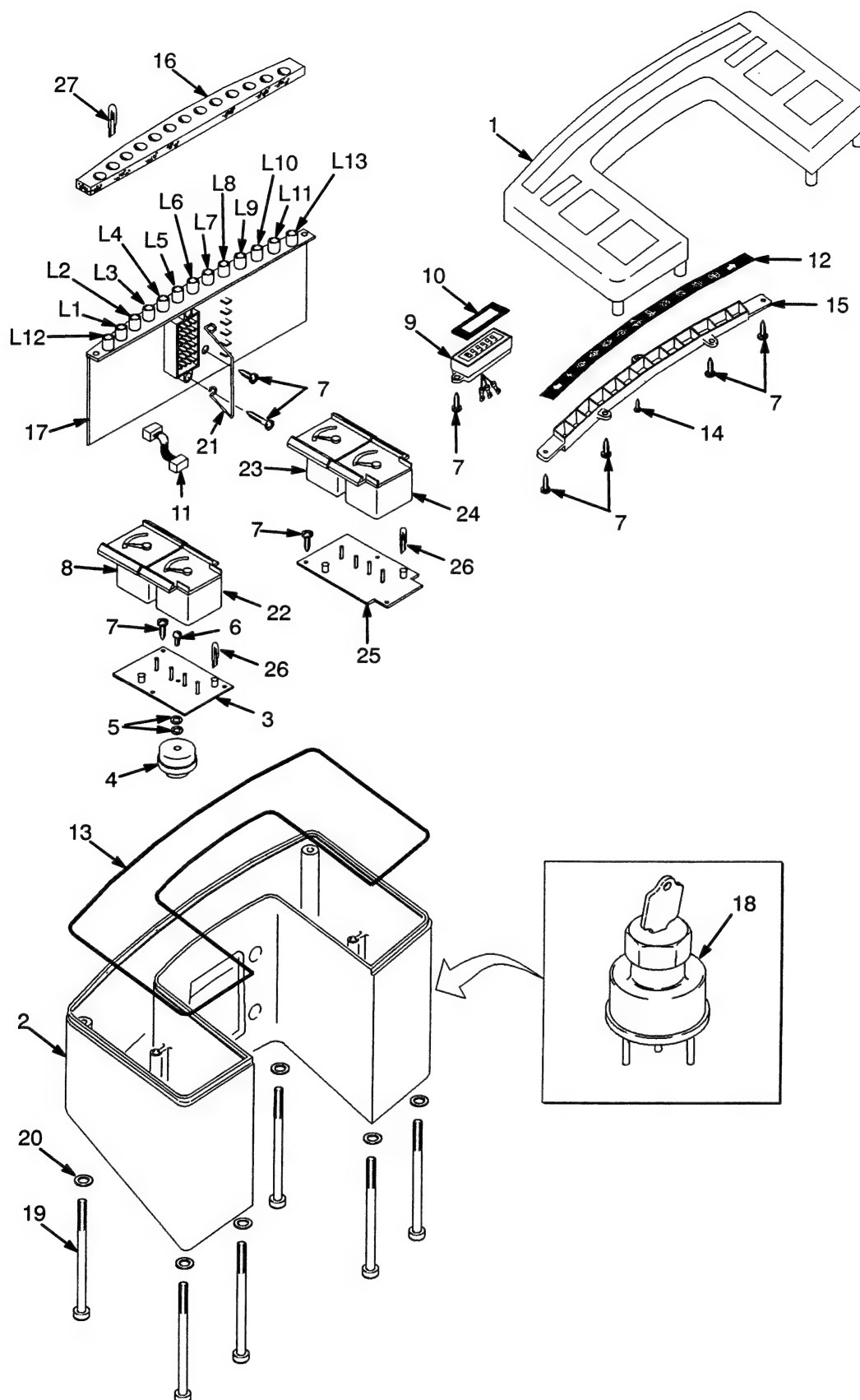
REF	PART NO.	NAME OF PART	QTY
10	1339637	Bezel .....	1
11	1337196	Screw .....	4
12	320154	Washer .....	4
13	292678	Lockwasher .....	4
14	292667	Nut .....	4
15	376949	Cover .....	5
16		..... Instrument Cluster .....	1

Figure 153

[illegible]



## INSTRUMENT CLUSTER (Figure 153)



## INSTRUMENT CLUSTER

PART NO.	DESCRIPTION	INCLUDES REF NO.'S	REF NO. 26 QTY	QTY	REF NO. 27 & LOCATION
1335975	<sup>c</sup> Instrument Cluster-Gasoline	1-22, 26 & 27	2	7	L1-L6, L9
1335976	<sup>c</sup> Instrument Cluster-LPG	1-21, 26 & 27	1	7	L1-L6, L10
1335977	<sup>c</sup> Instrument Cluster-Diesel	1-22, 26 & 27	2	8	L1-L8
1335978	<sup>b</sup> Instrument Cluster-Gasoline	1-27	4	10	L1-L6, L9, L11-L13
1335979	<sup>b</sup> Instrument Cluster-LPG	1-21, 23-27	3	10	L1-L6, L10-L13
1335980	<sup>b</sup> Instrument Cluster-Diesel	1-27	4	11	L1-L8, L11-L13
1343612	<sup>c</sup> Instrument Cluster-Gasoline	1-22, 26, & 27	2	8	L1-L5, L9, L11-L13
1343613	<sup>c</sup> Instrument Cluster-LPG	1-21, 26, & 27	1	8	L1-L5, L10, L11-L13
1343614	<sup>c</sup> Instrument Cluster-Diesel	1-22, 26, & 27	2	9	L1-L5, L7-L8, L11-L13

<sup>b</sup> Includes Optional Gauges    <sup>c</sup> Includes Standard Gauges

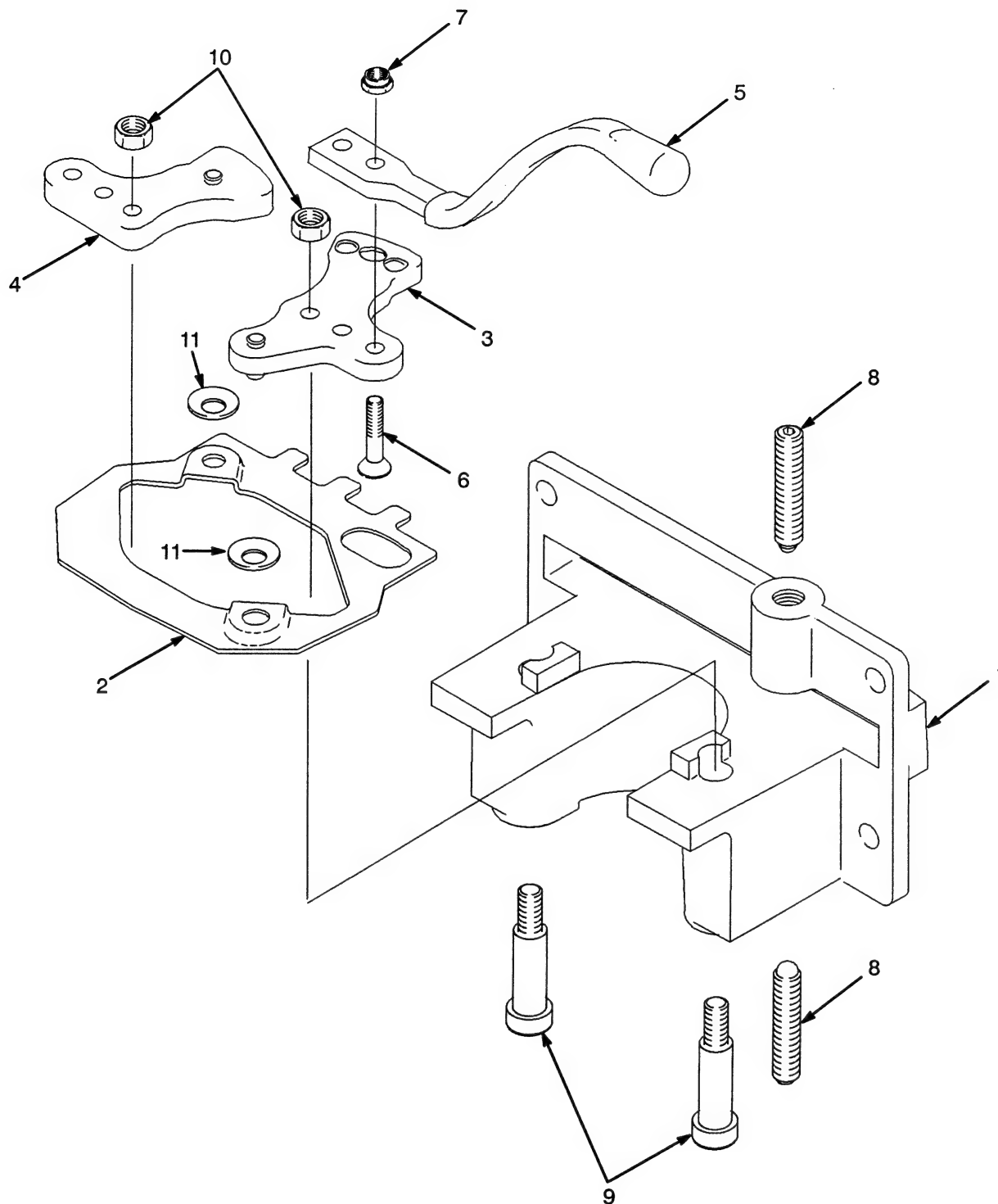
**KEY:**

**A: Optional Gauges**  
**B: Standard Gauges**

REF	PART NO.	NAME OF PART	QTY		REF	PART NO.	NAME OF PART	QTY	
			A	B				A	B
<sup>a</sup>	.....	Instrument Cluster .....	1	1	15	1354787	Warning Lamp Housing .....	1	1
1	1354775	Cover-Top .....	1	1	16	1354788	Foam Gasket .....	1	1
2	1354776	Case .....	1	1	17	1354806	Circuit Board .....	1	1
3	1354049	Circuit Board (LH) .....	1	1	18	1337114	Ignition Switch .....	1	1
4	1354804	Buzzer .....	1	1	19	1453153	Screw Kit .....	1	1
5	1354780	Washer (Fibre) .....	1	1	20	320154	Washer .....	8	8
6	189756	Screw .....	1	1	21	1358858	Clip .....	1	1
7	227131	Screw .....	17	14	22	1354777	Fuel Gauge .....	1	1
8	1354778	Water Temperature Gauge ..	1	1	23	1354792	Oil Gauge .....	1	1
9	1354783	Hourmeter .....	1	1	24	1354793	Voltmeter Gauge .....	1	1
10	1354782	Gasket .....	1	1	25	1354807	Circuit Board (RH) .....	1	1
11	1354805	Jumper Harness .....	1	1	26 <sup>a</sup>	1354796	Lamp .....	..	..
12	1354784	Warning Lamp Filter .....	1	1	27 <sup>a</sup>	1357367	Lamp .....	..	..
13	1354785	Gasket .....	1	1					
14	1354786	Screw .....	1	1					

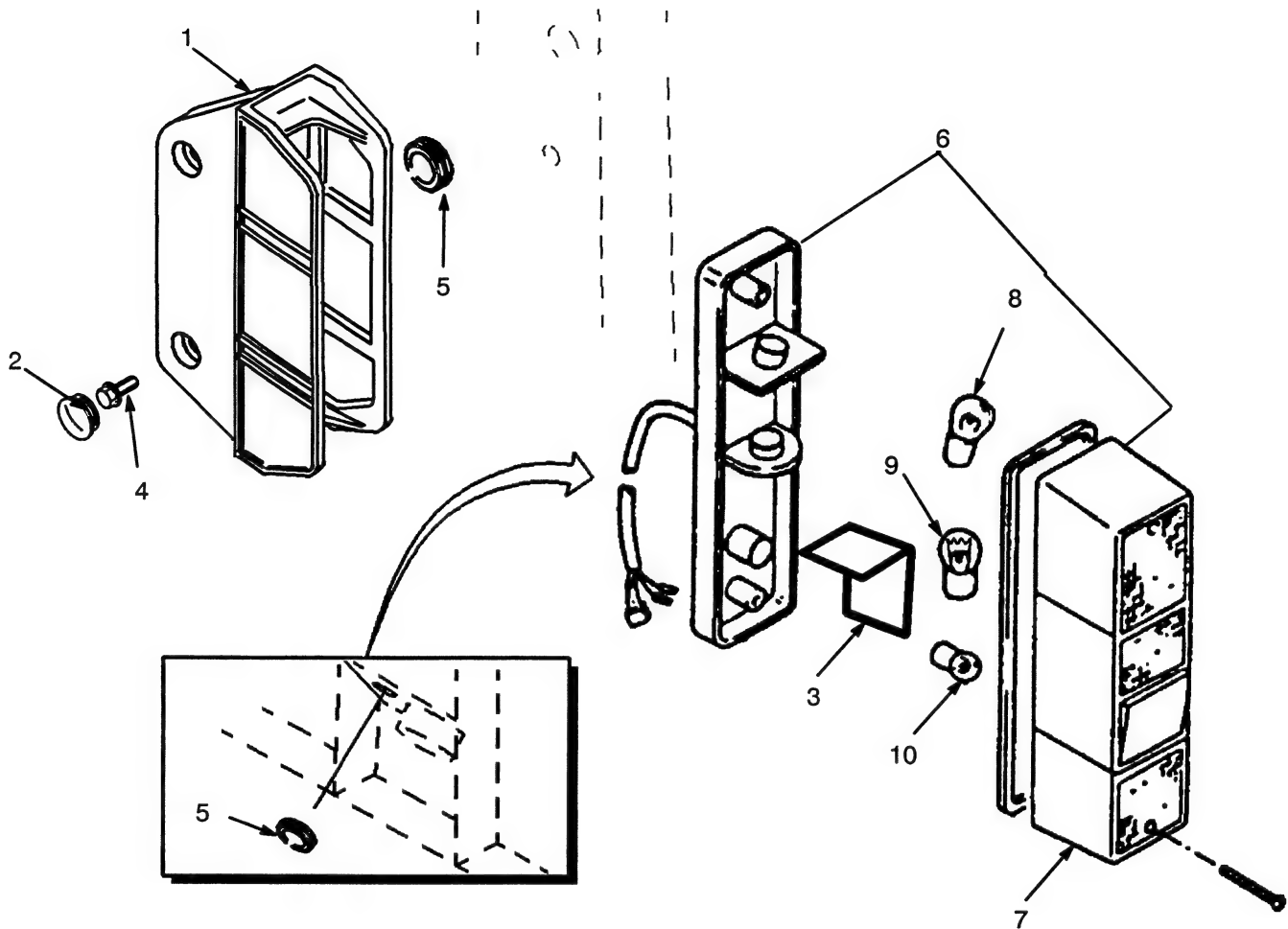
<sup>a</sup> ☞ Table Above

## SHIFT LEVER (Figure 154)



REF	PART NO.	NAME OF PART	QTY	REF	PART NO.	NAME OF PART	QTY
	1347004	Shift Lever Assembly .....	1	6	296205	Capscrew .....	2
1	1343577	Base .....	1	7	302398	Nut .....	2
2	1343578	Link .....	1	8	1338291	Spring Plunger .....	2
3	1343579	Crank .....	1	9	1343594	Bolt .....	2
4	1343598	Crank .....	1	10	136687	Nut .....	2
5	1343593	Shift Lever .....	1	11	1354300	Spring Washer .....	4

# LIGHTS (Figure 155)



REF	PART NO.	NAME OF PART	QTY
1 a	1354105	Bracket .....	2
1 b	1450293	Bracket .....	2
1 c	878152	Bracket .....	2
2	1450356	Plug .....	2
3	1375173	Shield .....	2
4	316678	Screw .....	4
5	1367639	Bushing .....	3
6 a	1343887	Light Assembly .....	2
6 b	1376749	Light Assembly .....	2
7 a	1344798	Lens .....	1
7 b	1380757	Lens (Amber) .....	1

REF	PART NO.	NAME OF PART	QTY
7 b	1376439	Lens (Clear) .....	1
7 b	1376440	Lens (Red) .....	1
8 a	207495	Bulb .....	1
8 b	1302258	Bulb .....	2
9	177521	Bulb (12 Volt) .....	1
10 a	1344799	Bulb .....	1

- a Last Used On S/N D177B-3080
- b First Used On S/N D177B-3081
- c With Steel Cab Kit 895973

## ELECTRICAL CONNECTORS (Figure 156) LESS TERMINALS

<p>1300231-TERMINAL(10-14GA) 381847-TERMINAL (14-16GA)</p> <p>381846 FUSEHOLDER</p>	<p>42958-CONNECTOR</p>	<p>148660 CONNECTOR</p>	<p>256291-CONN. BODY</p>
<p>148657-CONN. BODY (F)</p> <p>121384-CONN. BODY (M)</p>	<p>181045-CONN. BODY (F)</p> <p>181046-CONN. BODY (M)</p>	<p>345474-CONN. BODY</p>	<p>126381-CONN. BODY</p>
<p>181047-CONN. BODY (F)</p> <p>181048-CONN. BODY (M)</p>	<p>148658-CONN. BODY (F)</p> <p>148659-CONN. BODY (M)</p>	<p>329432-CONN. BODY (F)</p> <p>245996-CONN. BODY (M)</p>	<p>1350575-CONN. BODY (F)</p> <p>346330-CONN. BODY (M)</p>
<p>152728-CONN. BODY (F)</p> <p>126319-CONN. BODY (M)</p>	<p>181049-CONN. BODY (F)</p> <p>181050-CONN. BODY (M)</p>	<p>1328311-"Y"-PLUG</p>	<p>1328309-PLUG</p> <p>(DASH DISPLAY)</p>
<p>181051-CONN. BODY (F)</p> <p>181052-CONN. BODY (M)</p>	<p>154476-CONN. BODY (F)</p> <p>154475-CONN. BODY (M)</p>	<p>144011-CONNECTOR SET</p>	<p>370728-CONN. BODY</p> <p>(IGNITION SWITCH)</p>
<p>181053-CONN. BODY (F)</p> <p>181054-CONN. BODY (M)</p>	<p>1308549-ELEC. FTG. PLUG</p> <p>.25 (6.4)</p>	<p>1308544-ELEC. FTG. PLUG</p> <p>.37 (9.4)</p>	<p>134813-CONN. BODY (F)</p> <p>134814-CONN. BODY (M)</p>
<p>164431-CONNECTOR</p>	<p>164433-CONNECTOR</p>	<p>192529-CONNECTOR (F)</p> <p>192528-CONNECTOR (M)</p>	<p>169321-CONNECTOR (F)</p> <p>169320-CONNECTOR (M)</p>
<p>164436-CONNECTOR (F)</p> <p>164435-CONNECTOR (M)</p>	<p>257252-CONNECTOR (M)</p> <p>257253-CONNECTOR (M)</p>	<p>248536-CONNECTOR (F)</p> <p>248535-CONNECTOR (M)</p>	

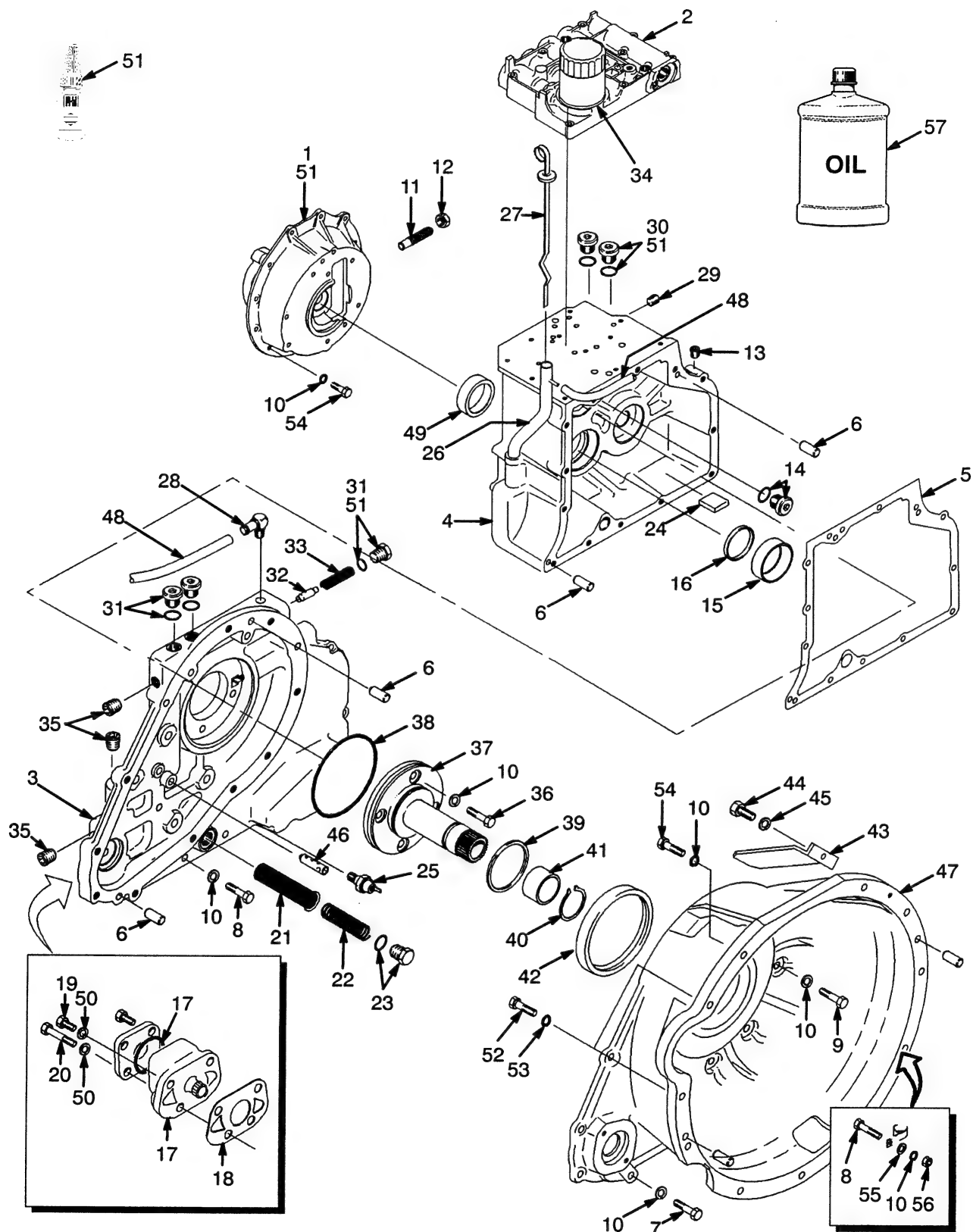
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## TRANSMISSION

CLUTCH FORWARD AND REVERSE (Figure 159) LAST USED ON TRANSMISSION S/N T51,T52,T53,T78 .....	Page 290
CLUTCH-FORWARD AND REVERSE (Figure 160) FIRST USED ON TRANSMISSION S/N T80M-1501, T81M-1501,T83M-1501 .....	Page 292
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DIFFERENTIAL (Figure 161) LAST USED ON TRANSMISSION S/N T51,T52,T53,T78 .....	Page 294
DIFFERENTIAL (Figure 162) FIRST USED ON TRANSMISSION S/N T80M-1501, T81M-1501,T83M-1501 .....	Page 296
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PUMP DRIVE (Figure 164) LAST USED ON TRANSMISSION S/N T80M-1644 .....	Page 300
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## TRANSMISSION (Figure 157)

LAST USED ON TRANSMISSION S/N T51,T52,T53,T78



# TRANSMISSION

## LAST USED ON TRANSMISSION S/N T51,T52,T53,T78

**KEY:**

A: Gasoline And LPG 2.0L/2.2L . Including Diesel 2.4L, 2.5L

B: Diesel 3.0L And 3.1L

C: GM Gasoline And LPG 3.0L

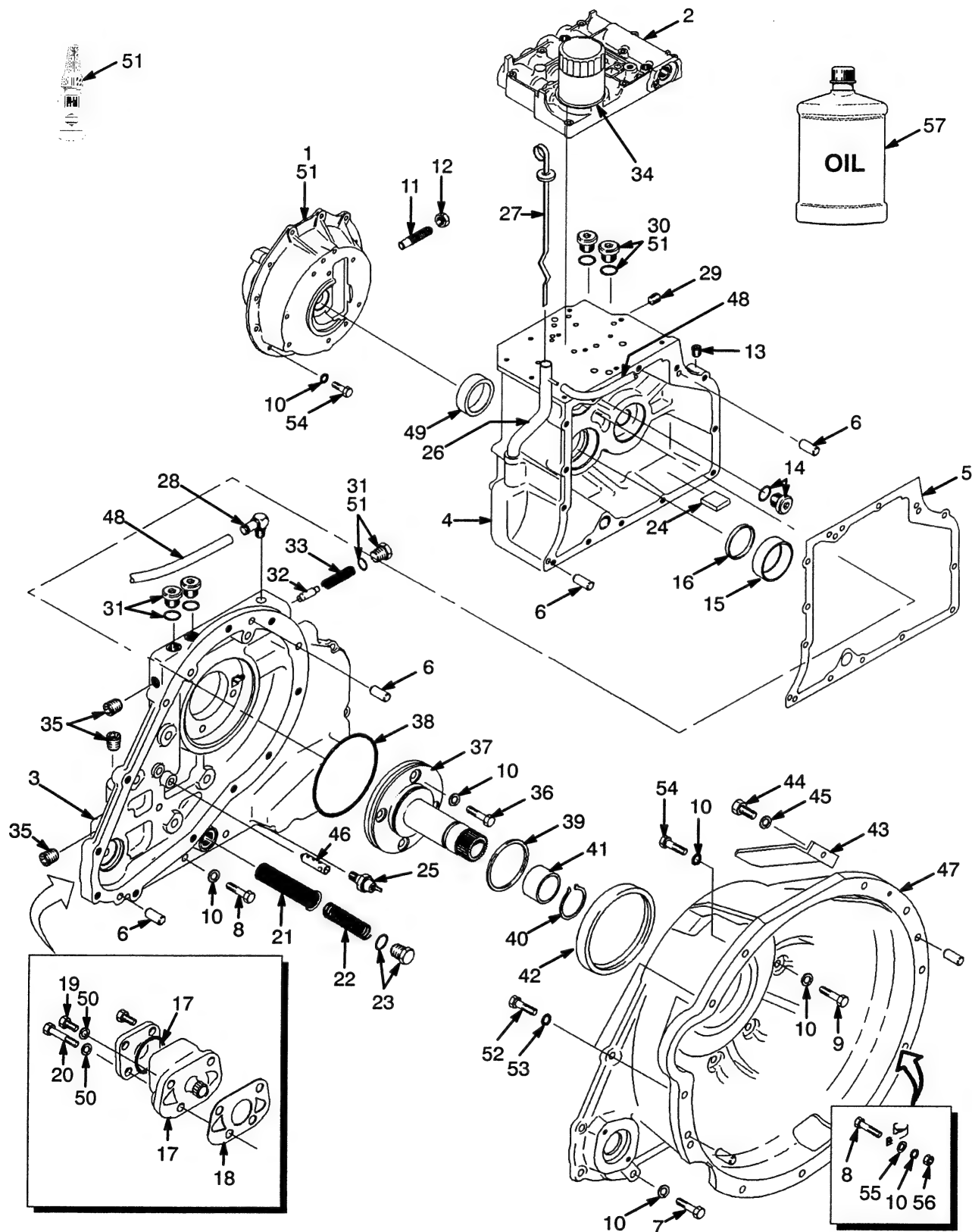
D: Gasoline And LPG 2.0L And 2.2L (Transmission First Used D177B-41754) Including Diesel 2.6L

REF	PART NO.	NAME OF PART	QTY				REF	PART NO.	NAME OF PART	QTY			
			A	B	C	D				A	B	C	D
e	1337069	Transmission (T51)	1	..	..	..	32	287472	Spool	1	1	1	1
f	1391543	Transmission (T51)	1	..	..	..	33	1334786	Spring	1	1	1	1
e	1337070	Transmission (T53)	1	..	..	..	34 d	1328692	Oil Filter	1	1	1	1
f	1391545	Transmission (T53)	1	..	..	..	35	15314	Fitting	3	3	3	3
a	1356309	Transmission (T52)	..	1	..	..	36	136985	Capscrew	4	4	4	4
b	1375193	Transmission (T52)	..	1	..	..	37	1334785	Stator	1	1	..	..
g	1391544	Transmission (T52)	..	1	..	..	37 g	1394923	Stator	1	..	..	1
	1394930	Transmission (T78)	..	..	1	..	38 d	1337051	O-Ring	1	1	1	1
1	.....	Differential	1	1	1	1	39 d	1339332	Seal Ring	1	1	1	1
		☞ Figure 161					40	12891	Snap Ring	1	1	1	1
2	.....	Control Valve	1	1	1	1	41	1339334	Spacer	1	1	1	1
		☞ Figure 163					42 d	1337052	Oil Seal	1	1	1	1
3	1367430	Cover	1	1	1	1	43 a	1335973	Cover	2	2	2	2
4	1334717	Housing	1	1	1	1	43 b	1375148	Cover	2	2	2	2
5 d	1334772	Gasket	1	1	1	1	44	287817	Capscrew	2	2	2	2
6	302385	Pin	4	4	4	4	45	292680	Lockwasher	2	2	2	2
7	292516	Capscrew	16	16	16	16	46	1343557	Tube	1	1	1	1
8	292519	Capscrew	3	..	3	3	47 a	1335972	Converter Housing	1	1	1	..
8 c	292519	Capscrew	4	4	..	..	47 b	1375183	Converter Housing	1	1	1	1
9	292524	Capscrew	4	4	4	4	48	193772	Hose	1	1	1	1
10	292682	Lockwasher	48	48	48	48	48	1389608	Hose (Optional)	1	1	1	1
11	334571	Screw	1	1	1	1	49 d	230419	Bearing Cup	1	1	1	1
12	15032	Nut	1	1	1	1	50	292681	Lockwasher	4	4	4	4
13	15483	Fitting	1	1	1	1	51 d	313022	Adhesive	AR	AR	AR	AR
14	222443	Fitting	1	1	1	1	52	292528	Capscrew	2	2	2	2
14	16483	O-Ring	1	1	1	1	53	292683	Lockwasher	2	2	2	2
15 d	137282	Bearing Cup	1	1	1	1	54	287860	Capscrew	21	..	21	21
16 d	286788	Seal	1	1	1	1	54 c	287860	Capscrew	20	20	..	..
17 d	1335921	Charge Pump	1	1	1	1	55 c	320159	Washer	1	1	..	..
17	1355348	Seal	1	1	1	1	56 c	136692	Nut	1	1	..	..
18 d	1334771	Pump Gasket	1	1	1	1	57	336830	Transmission Oil				
19	176640	Capscrew	2	2	2	2		(1 Qt)	AR	AR	AR	AR	AR
20	136703	Capscrew	2	2	2	2	57	336831	Transmission Oil				
21	334450	Screen	1	1	1	1		(2 Gal)	AR	AR	AR	AR	AR
22	334452	Spring	1	1	1	1	57	336832	Transmission Oil				
23	14604	Plug	1	1	1	1		(5 Gal)	AR	AR	AR	AR	AR
23 d	16487	O-Ring	1	1	1	1	57	336833	Transmission Oil				
24	334560	Magnet	1	1	1	1		(55 Gal)	AR	AR	AR	AR	AR
25 d	1322627	Temperature Switch	1	1	1	1	a	Last Used On S/N D177B-16153					
26	1338259	Tube	1	1	1	1	b	First Used On S/N D177B-16154					
27	1343533	Dipstick	1	1	1	1	c	Diesel Only					
28	1316809	Fitting	1	1	1	1	d	Included in Transmission Overhaul Kit 996297					
29	15347	Fitting	1	1	1	1	e	Transmission Last Used On S/N D177B-41853					
30	134436	Fitting	2	2	2	2	f	Transmission First Used On S/N D177B-41854					
30 d	16482	O-Ring	1	1	1	1	g	Used S/N D177B-16154 Thru D177B-43357					
31	235691	Fitting	3	3	3	3							
31 d	16484	O-Ring	1	1	1	1							



## TRANSMISSION (Figure 158)

FIRST USED ON TRANSMISSION S/N T80M-1501, T81M-1501, T83M-1501



# TRANSMISSION

FIRST USED ON TRANSMISSION S/N T80M-1501, T81M-1501, T83M-1501

**KEY:**

A: Gasoline And LPG 2.0L, 2.2L, 3.0L (Exedy Torque Converter)

B: Diesel 2.4L (Exedy Torque Converter)

C: Diesel 3.0L (Borg And Beck Torque Converter)

QTY				QTY			
REF	PART NO.	NAME OF PART	A B C	REF	PART NO.	NAME OF PART	A B C
	1394942	Transmission (T80) .....	1 1 ..	29	15347	Fitting .....	1 1 1
	1394943	Transmission (T81) .....	.. 1	30	134436	Fitting .....	2 2 2
1	.....	Differential .....	1 1 1	30	16482	O-Ring .....	1 1 1
		☞ Figure 161		31	235691	Fitting .....	3 3 3
2	.....	Control Valve .....	1 1 1	31	16484	O-Ring .....	1 1 1
		☞ Figure 163		32	287472	Spool .....	1 1 1
3	1367430	Cover .....	1 1 1	33	1334786	Spring .....	1 1 1
4	1334717	Housing .....	1 1 1	34	1328692	Oil Filter .....	1 1 1
5	1334772	Gasket .....	1 1 1	35	15314	Fitting .....	3 3 3
6	302385	Pin .....	4 4 4	36	136985	Capscrew .....	4 4 4
7	292516	Capscrew .....	16 16 16	37	1394923	Stator .....	1 1 ..
8	292519	Capscrew .....	3 3 3	37	1334785	Stator .....	.. 1
8 <sup>C</sup>	292519	Capscrew .....	4 4 4	38	1337051	O-Ring .....	1 1 1
9	292524	Capscrew .....	4 4 4	39	1339332	Seal Ring .....	1 1 1
10	292682	Lockwasher .....	27 27 27	40	12891	Snap Ring .....	1 1 1
11	334571	Screw .....	1 1 1	41	1339334	Spacer .....	1 1 1
12	15032	Nut .....	1 1 1	42	1337052	Oil Seal .....	1 1 1
13	15483	Fitting .....	1 1 1	43	1375148	Cover .....	2 2 2
14	222443	Fitting .....	1 1 1	44	287817	Capscrew .....	2 2 2
14	16483	O-Ring .....	1 1 1	45	292680	Lockwasher .....	2 2
15	137282	Bearing Cup .....	1 1 1	46	1343557	Tube .....	1 1 1
16	286788	Seal .....	1 1 1	47	1375183	Converter Housing .....	1 1 1
17	1335921	Charge Pump .....	1 1 1	48	193772	Hose .....	1 1 1
17	1355348	Seal .....	1 1 1	48	1389608	Hose (Optional) .....	1 1 1
18	1334771	Pump Gasket .....	1 1 1	49	230419	Bearing Cup .....	1 1 1
19	176640	Capscrew .....	2 2 2	50	292681	Lockwasher .....	4 4 4
20	136703	Capscrew .....	2 2 2	51	264159	Adhesive .....	AR ARAR
21	334450	Screen .....	1 1 1	52	292528	Capscrew .....	2 2 2
22	334452	Spring .....	1 1 1	53	292683	Lockwasher .....	2 2 2
23	14604	Plug .....	1 1 1	54	287860	Capscrew .....	21 21 21
23	16487	O-Ring .....	1 1 1	55	320159	Washer .....	1 1 1
24	334560	Magnet .....	1 1 1	56	136692	Nut .....	1 1 1
25	1322627	Temperature Switch .....	1 1 1	57	336830	Transmission Oil (1 Qt) ..	AR ARAR
26	1338259	Tube .....	1 1 1	57	336831	Transmission Oil (2 Gal) .	AR ARAR
27	1343533	Dipstick .....	1 1 1	57	336832	Transmission Oil (5 Gal) .	AR ARAR
28	1316809	Fitting .....	1 1 1	57	336833	Transmission Oil (55 Gal)	AR ARAR

This diagram illustrates the exploded view of a mechanical assembly, likely a pump or motor component. The assembly is shown in three main sections, each containing a series of numbered parts. The top section (parts 1-12) shows a series of gears and seals. The middle section (parts 13-24) shows a central shaft assembly with various bearings and seals. The bottom section (parts 25-34) shows a series of gears and seals. The parts are numbered 1 through 34, with some numbers appearing multiple times to indicate different instances of the same part. The diagram is a technical drawing with dashed lines indicating the assembly path.

## FORWARD AND REVERSE CLUTCH

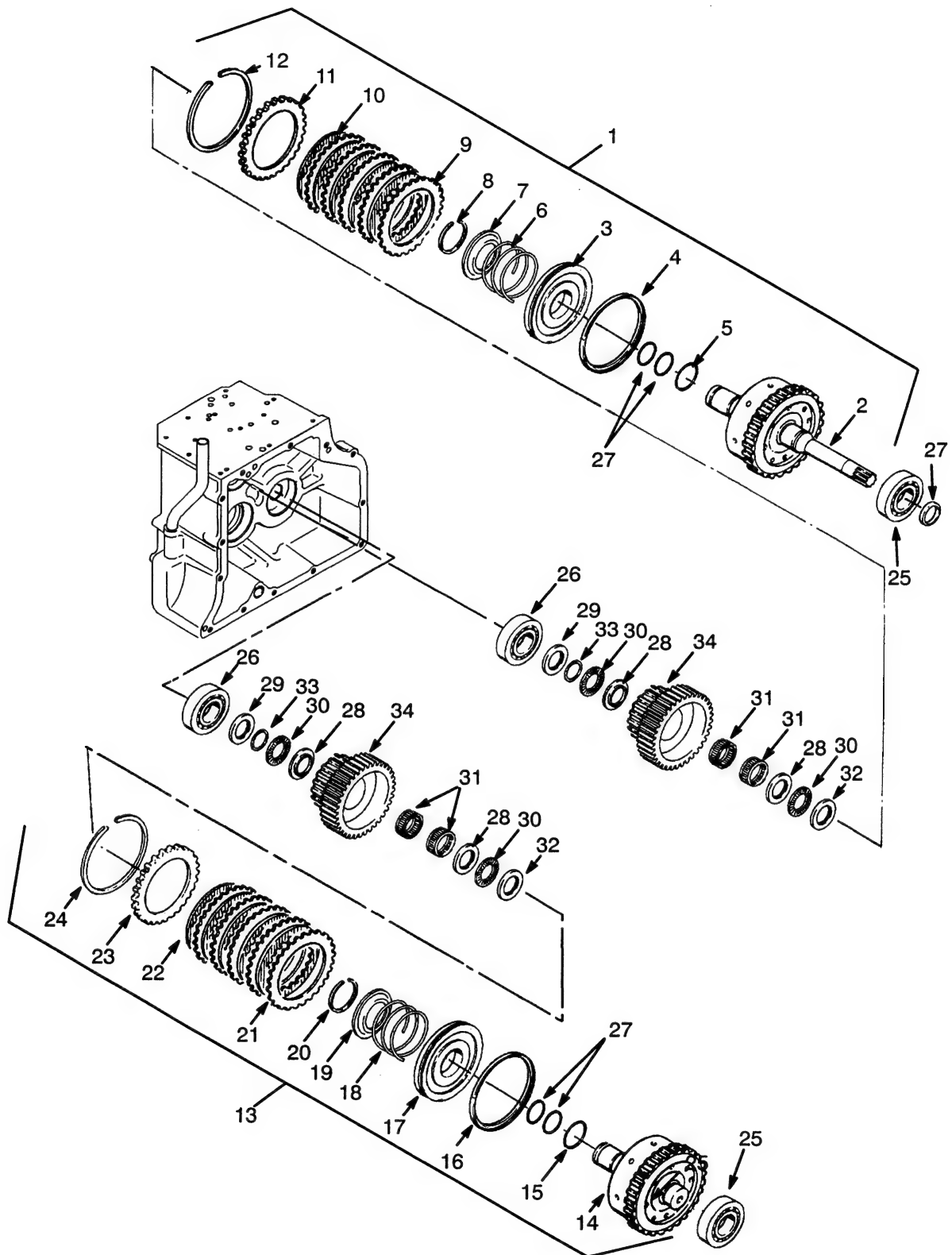
### LAST USED ON TRANSMISSION S/N T51,T52,T53,T78

REF	PART NO.	NAME OF PART	QTY	REF	PART NO.	NAME OF PART	QTY
1	1334579	Clutch (Forward) .....	1	25 e	43207	Bearing .....	2
1 f	1394932	Clutch (Forward) .....	1	26 e	43307	Bearing .....	2
2	1334760	Input Shaft Assembly .....	1	27 e	334429	Ring (Seal) .....	5
2 f	1394931	Input Shaft Assembly .....	1	28 e	347767	Washer .....	4
3	334439	Piston .....	1	29 e	347768	Washer .....	2
4 ae	334402	Seal .....	1	30 e	78826	Bearing .....	4
5 ae	346795	O-Ring .....	1	31 e	334454	Bearing .....	4
6	334595	Spring .....	1	32 e	347770	Washer .....	2
7	334449	Spring Guide .....	1	33 e	347773	Snap Ring .....	2
8 e	334480	Snap Ring .....	1	34 b	1335888	Gear (Clutch Output) .....	2
9 e	334417	Separator Plate .....	5	34 cg	360318	Gear (Clutch Output) .....	2
10 e	346796	Friction Plate .....	5	34 d	1335890	Gear (Clutch Output) .....	2
11 e	334442	Pressure Plate .....	1				
12 e	334475	Snap Ring .....	1	a	Included In Gasket Kit 352075		
13	361895	Reverse Clutch .....	1	b	Used With Gasoline And LPG 2.0L Up To S/N D177B-41854 And Diesel 2.4L		
14	361893	Counter Shaft .....	1	c	Used With Gasoline And LPG 2.2L And 3.0L		
15 ae	346795	O-Ring .....	1	d	Used With Diesel 2.8L And 3.1L		
16 ae	334402	Seal .....	1	e	Included in Transmission Overhaul Kit 996297		
17	334439	Piston .....	1	f	First Used With Gasoline And LPG 2.0L, 2.2L And 3.0L Engines On S/N D177B-41854 And D177B-43357		
18	334595	Spring .....	1	g	First Used With 2.0L Engine D177B-43357		
19	334449	Spring Guide .....	1				
20 e	334480	Snap Ring .....	1				
21 e	334417	Separator Plate .....	5				
22 e	346796	Friction Plate .....	5				
23 e	334442	Pressure Plate .....	1				
24 e	334475	Snap Ring .....	1				

Note: The Above Parts Are Included With Transmissions 1337069, 1337070, 1356309, And 1394930

## CLUTCH-FORWARD AND REVERSE (Figure 160)

FIRST USED ON TRANSMISSION S/N T80M-1501, T81M-1501, T83M-1501



**CLUTCH-FORWARD AND REVERSE**

**FIRST USED ON TRANSMISSION S/N T80M-1501, T81M-1501, T83M-1501**

**KEY:**

**A: Gasoline And LPG 2.0L, 2.2L, 3.0L (Exedy Torque Converter)**

**B: Diesel 2.4L (Exedy Torque Converter)**

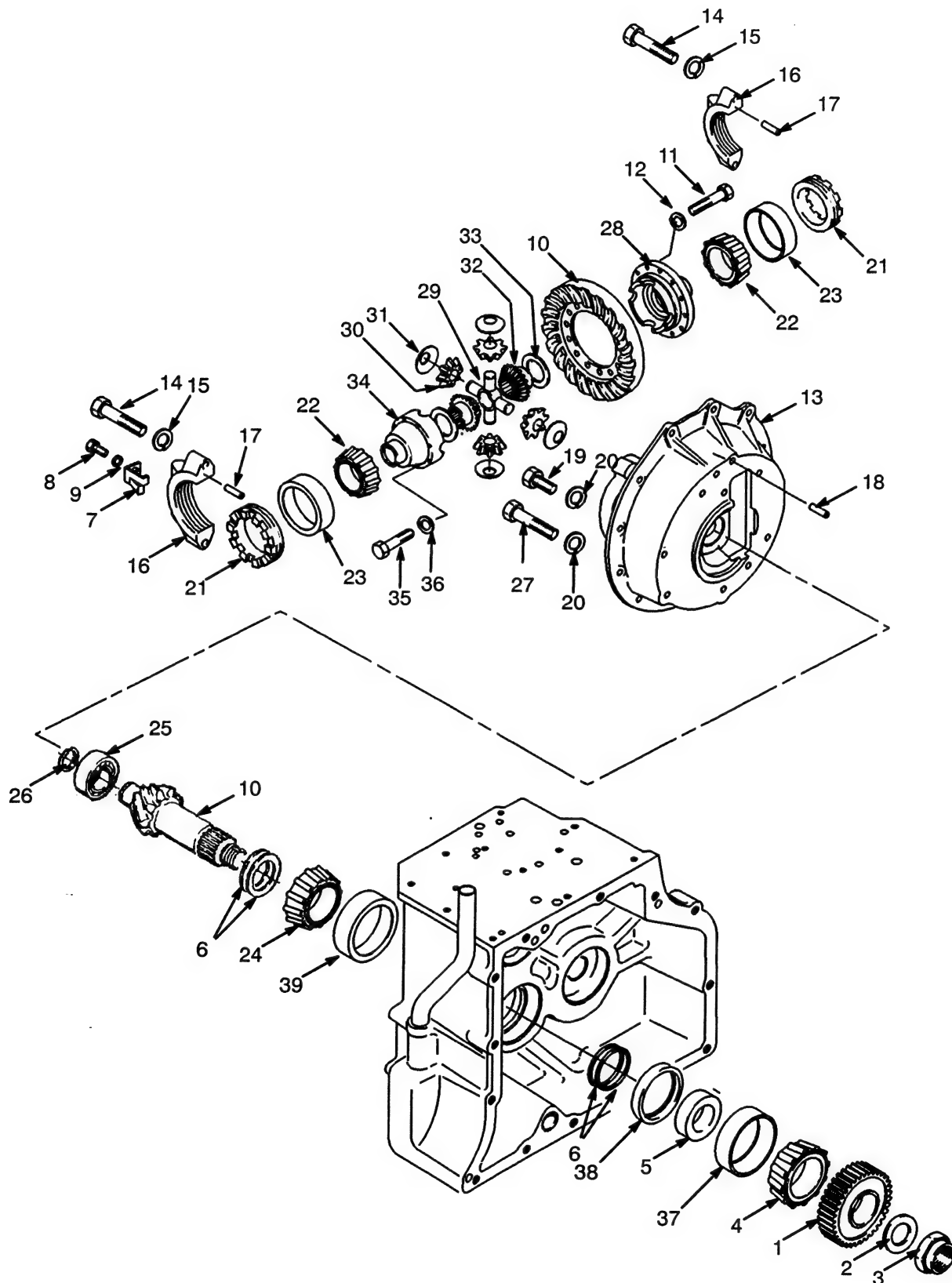
**C: Diesel 3.0L (Borg And Beck Torque Converter)**

REF	PART NO.	NAME OF PART	QTY			REF	PART NO.	NAME OF PART	QTY		
			A	B	C				A	B	C
1	1394902	Clutch (Forward) .....	1	..	..	19	1394893	Spring Guide .....	1	1	1
1	1394901	Clutch (Forward) .....	1	1		20	1394912	Snap Ring .....	1	1	1
2	1394908	Input Shaft Assembly .....	1	..	..	21	334417	Separator Plate .....	5	5	5
2	1394907	Input Shaft Assembly .....	1	1		22	346796	Friction Plate .....	5	5	5
3	1394885	Piston .....	1	1	1	23	1394881	Pressure Plate .....	1	1	1
4	334402	Seal .....	1	1	1	24	334475	Snap Ring .....	1	1	1
5	1394879	O-Ring .....	1	1	1	25	43207	Bearing .....	2	2	2
6	1394882	Spring .....	1	1	1	26	43307	Bearing .....	2	2	2
7	1394893	Spring Guide .....	1	1	1	27	334429	Ring (Seal) .....	5	5	5
8	1394912	Snap Ring .....	1	1	1	28	1394888	Washer .....	4	4	4
9	334417	Separator Plate .....	5	5	5	29	1394894	Washer .....	2	2	2
10	346796	Friction Plate .....	5	5	5	30	1394887	Bearing .....	4	4	4
11	1394881	Pressure Plate .....	1	1	1	31	1394886	Bearing .....	4	4	4
12	334475	Snap Ring .....	1	1	1	32	1394895	Spacer .....	2	2	2
13	1394903	Reverse Clutch .....	1	1	1	33	347773	Snap Ring .....	2	2	2
14	1394909	Counter Shaft .....	1	1	1	34	1394884	Gear (Clutch Output) .....	2	2	..
15	1394879	O-Ring .....	1	1	1	34	1394899	Gear (Clutch Output) .....	..	2	
16	334402	Seal .....	1	1	1						
17	1394885	Piston .....	1	1	1						
18	1394882	Spring .....	1	1	1						

Note: The Above Parts Are Included With  
Transmissions 1394942 And 1394943

## DIFFERENTIAL (Figure 161)

LAST USED ON TRANSMISSION S/N T51,T52,T53,T78



**DIFFERENTIAL**

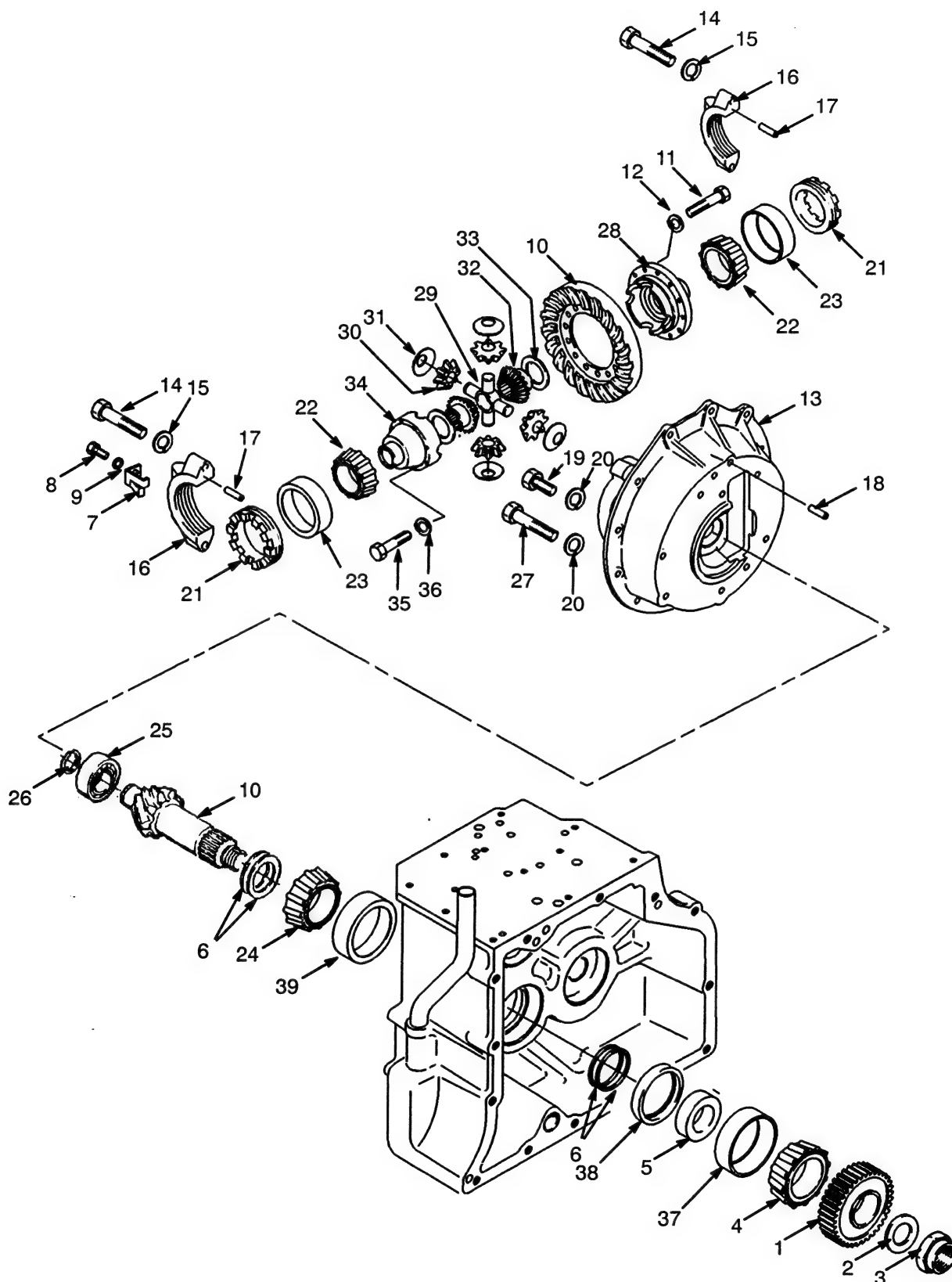
**LAST USED ON TRANSMISSION S/N T51,T52,T53,T78**

REF	PART NO.	NAME OF PART	QTY	REF	PART NO.	NAME OF PART	QTY
1	<b>a</b> 1335894	Gear (Output) .....	1	24	<b>d</b> 342734	Bearing Cone .....	1
1	<b>be</b> 334406	Gear (Output) .....	1	25	<b>d</b> 135158	Bearing .....	1
1	<b>c</b> 1335892	Gear (Output) .....	1	26	<b>d</b> 320264	Ring .....	1
1	<b>f</b> 1386806	Gear (Output) .....	1	27	292519	Capscrew .....	2
2	<b>d</b> 334587	Washer .....	1	28	380478	Differential .....	1
3	<b>d</b> 304406	Nut .....	1	28	.....	Housing .....	1
4	<b>d</b> 137283	Bearing Cone .....	1	29	380489	Spider .....	1
5	334453	Spacer .....	1	30	380486	Pinion .....	4
6	<b>d</b> 346842	Shim (0.356 mm) .....	2	31	<b>d</b> 380488	Washer .....	4
6	<b>d</b> 346843	Shim (0.381 mm) .....	2	32	380483	Gear (Side) .....	2
6	<b>d</b> 346844	Shim (0.406 mm) .....	4	33	<b>d</b> 380485	Washer .....	2
6	<b>d</b> 346845	Shim (0.508 mm) .....	4	34	.....	Housing .....	1
6	<b>d</b> 346846	Shim (0.559 mm) .....	3	35	221550	Capscrew .....	8
6	<b>d</b> 346847	Shim (0.635 mm) .....	3	36	334580	Washer .....	8
7	334447	Plate .....	2	37	137282	Bearing Cup .....	1
8	287851	Capscrew .....	2	38	286788	Oil Seal .....	1
9	292681	Lockwasher .....	2	39	230419	Bearing Cup .....	1
10	1343219	Gear Set .....	1				
11	97577	Bolt .....	12	<b>a</b>	Used With Gasoline And LPG 2.0L Up To S/N D177B-41854 And Diesel 2.4L		
12	221771	Washer .....	12	<b>b</b>	Used With Gasoline And LPG 2.2L And 3.0L		
13	1334796	Differential Housing .....	1	<b>c</b>	Used With Diesel 2.8L And 3.1L		
14	218599	Capscrew .....	4	<b>d</b>	Included in Transmission Overhaul Kit 996297		
15	221773	Flat Washer .....	4	<b>e</b>	Used With 2.0L Engine On S/N D177B-41854 Thru Transmission S/N T51,T52,T53,T78		
16	367475	Bearing Cap .....	2	<b>f</b>	First Used On Transmission S/N T80M-1501, T81M-1501,T83M-1501		
17	234038	Dowel Pin .....	4		Note: The Above Parts Are Included With Transmission 1337069, 1337070, 1356309, And 1394930		
18	309831	Pin .....	1				
19	136985	Capscrew .....	8				
20	292682	Lockwasher .....	10				
21	347746	Nut .....	2				
22	<b>d</b> 78584	Bearing Cone .....	2				
23	<b>d</b> 45733	Bearing Cup .....	2				



## DIFFERENTIAL (Figure 162)

FIRST USED ON TRANSMISSION S/N T80M-1501, T81M-1501, T83M-1501



**DIFFERENTIAL**

**FIRST USED ON TRANSMISSION S/N T80M-1501, T81M-1501, T83M-1501**

**KEY:**

**A: Gasoline And LPG 2.0L, 2.2L, 3.0L (Exedy Torque Converter)**

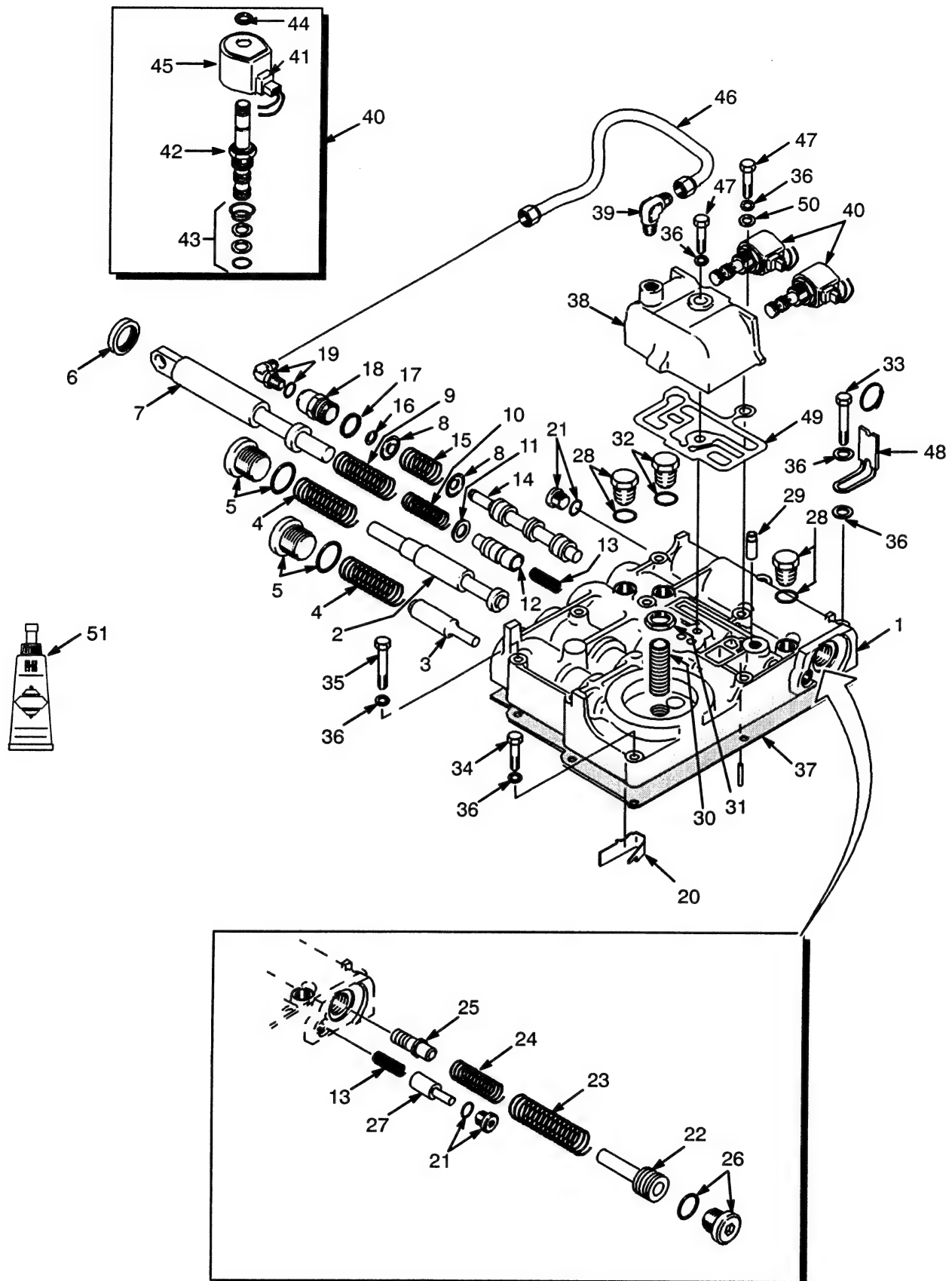
**B: Diesel 2.4L (Exedy Torque Converter)**

**C: Diesel 3.0L (Borg And Beck Torque Converter)**

REF	PART NO.	NAME OF PART	QTY			REF	PART NO.	NAME OF PART	QTY		
			A	B	C				A	B	C
1	1386806	Gear (Output) .....	1	1	..	19	136985	Capscrew .....	8	8	8
1	1386807	Gear (Output) .....	..	1		20	292682	Lockwasher .....	10	10	10
2	334587	Washer .....	1	1	1	21	347746	Nut .....	2	2	2
3	304406	Nut .....	1	1	1	22	78584	Bearing Cone .....	2	2	2
4	137283	Bearing Cone .....	1	1	1	23	45733	Bearing Cup .....	2	2	2
5	334453	Spacer .....	1	1	1	24	342734	Bearing Cone .....	1	1	1
6	346842	Shim (0.356 mm) .....	2	2	2	25	135158	Bearing .....	1	1	1
6	346843	Shim (0.381 mm) .....	2	2	2	26	320264	Ring .....	1	1	1
6	346844	Shim (0.406 mm) .....	4	4	4	27	292519	Capscrew .....	2	2	2
6	346845	Shim (0.508 mm) .....	4	4	4	28	1383450	Differential .....	1	1	1
6	346846	Shim (0.559 mm) .....	3	3	3	28	.....	Housing .....	1	1	1
6	346847	Shim (0.635 mm) .....	3	3	3	29	1383461	Spider .....	1	1	1
7	334447	Plate .....	2	2	2	30	1383458	Pinion .....	4	4	4
8	287851	Capscrew .....	2	2	2	31	1343460	Washer .....	4	4	4
9	292681	Lockwasher .....	2	2	2	32	1383455	Gear (Side) .....	2	2	2
10	1343219	Gear Set .....	1	1	1	33	1383457	Washer .....	2	2	2
11	97577	Bolt .....	12	12	12	34	.....	Housing .....	1	1	1
12	221771	Washer .....	12	12	12	35	293657	Capscrew .....	8	8	8
13	1334796	Differential Housing .....	1	1	1	36	1383466	Washer .....	8	8	8
14	218599	Capscrew .....	4	4	4	37	137282	Bearing Cup .....	1	1	1
15	221773	Flat Washer .....	4	4	4	38	286788	Oil Seal .....	1	1	1
16	367475	Bearing Cap .....	2	2	2	39	230419	Bearing Cup .....	1	1	1
17	234038	Dowel Pin .....	4	4	4						
18	309831	Pin .....	1	1	1						

Note: The Above Parts Are Included With  
Transmissions 1394942 And 1394943

## CONTROL VALVE (Figure 163) TRANSMISSION



## CONTROL VALVE TRANSMISSION

**KEY:**

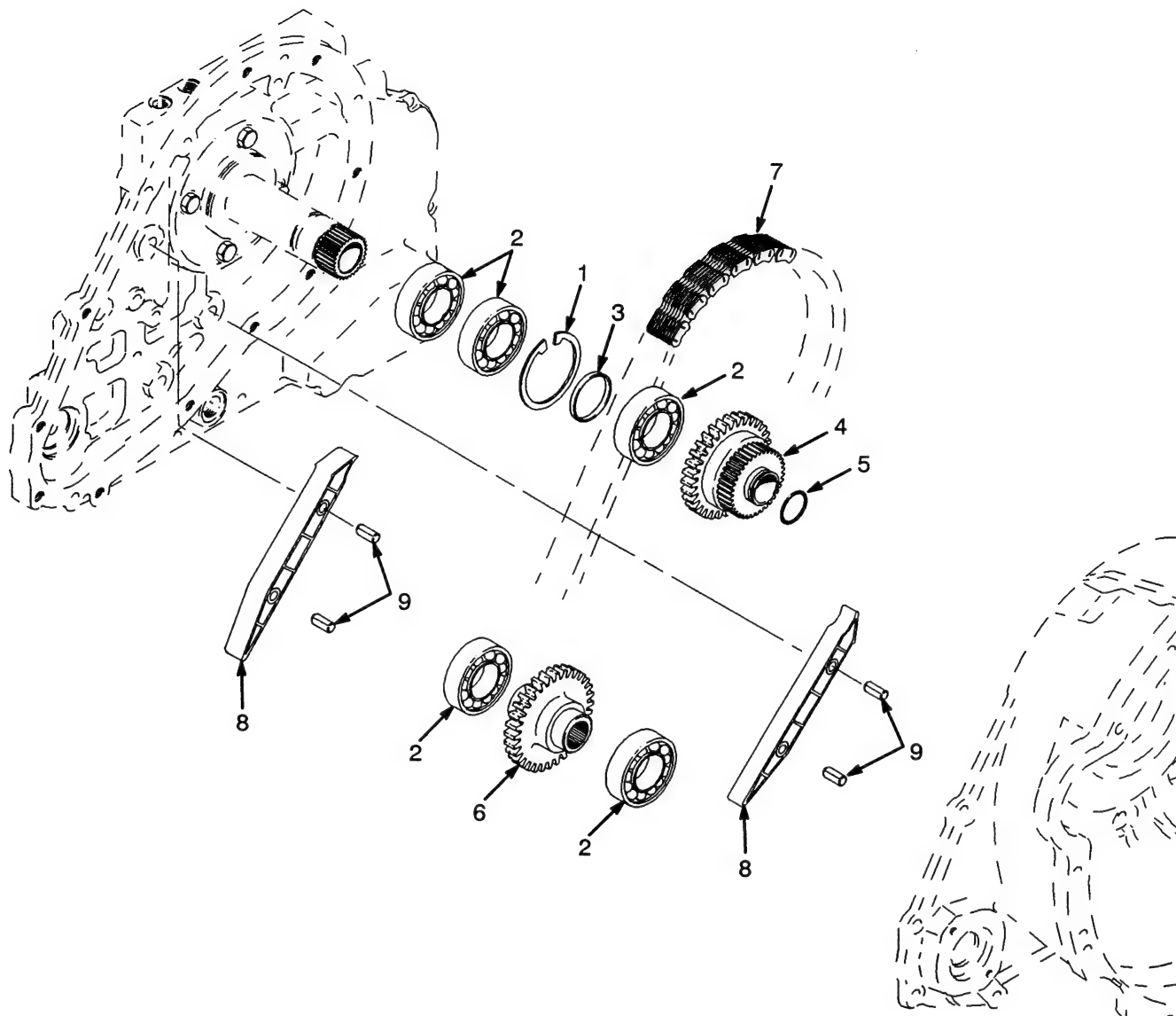
**A:** Last Used on Transmission S/N T051-M21379, T51B-13932, T52B-4008, T53B-3806

**B:** First Used on Transmission S/N T051-M21380, T51B-13933, T52B-4009, T53B-3807

REF	PART NO.	NAME OF PART	QTY		REF	PART NO.	NAME OF PART	QTY	
			A	B				A	B
	1308057	Control Valve .....	1	..	30	181766	Nipple .....	1	1
	1391377	Control Valve .....	..	1	31	15032	Nut .....	1	1
1	.....	Body .....	1	1	32	134436	Fitting .....	1	1
2	359223	Spool .....	1	1	32 <b>ab</b>	16482	O-Ring .....	1	1
3	334524	Spool .....	1	1	33	136704	Capscrew .....	3	3
4 <b>b</b>	334525	Spring .....	2	2	34	292508	Capscrew .....	1	1
5	235691	Fitting .....	2	2	35	292509	Capscrew .....	3	3
5 <b>ab</b>	16484	O-Ring .....	1	1	36	320157	Washer .....	12	12
6 <b>ab</b>	334500	Oil Seal .....	1	1	37	1350276	Gasket .....	1	1
7	1337817	Inching Spool .....	1	1	38	1350274	Manifold Valve .....	1	..
8 <b>b</b>	346648	Spring Cap .....	2	2	38	1391375	Manifold Valve .....	..	1
9 <b>b</b>	334531	Spring .....	1	1	39	14500	Fitting .....	1	1
10 <b>b</b>	1347300	Spring .....	1	1	40 <b>c</b>	1350275	Solenoid Valve .....	2	2
11	296418	Washer .....	1	1	40 <b>d</b>	1390610	Solenoid Valve .....	2	2
12	334532	Spool .....	1	1	41	1452595	Coil .....	1	1
13 <b>b</b>	334543	Spring .....	2	2	42	1452596	Cartridge .....	1	1
14	369922	Spool (Fwd/Rev) .....	1	1	43	1393160	Seal Kit .....	1	1
15 <b>b</b>	346645	Center Spring .....	1	1	44	.....	Nut .....	1	1
16	346650	Snap Ring .....	1	1	45	1365276	Housing .....	1	1
17 <b>ab</b>	367945	Gasket .....	1	1	46	1302973	Tube .....	1	1
18	375986	Cap .....	1	1	47	346656	Capscrew .....	4	4
19	16556	Fitting .....	1	1	48	1385873	Strap .....	1	1
19 <b>ab</b>	16481	O-Ring .....	1	1	49	1388573	Manifold Gasket .....	1	1
20	350484	Inching Stop .....	1	1	50	15932	Lockwasher .....	1	1
21	222443	Fitting .....	2	2	51	273338	Sealant .....	ARAR	
21 <b>ab</b>	16483	O-Ring .....	1	1	<b>a</b> Included In Seal Kit 373833				
22	334582	Spool .....	1	1	<b>b</b> Included in Transmission Overhaul Kit 996297				
23 <b>b</b>	361877	Spring .....	1	1	<b>c</b> Last Used On Transmission S/N T51M-21379, T51B-14127, T52B-4167 And T53B-3851				
24 <b>b</b>	361876	Spring .....	1	1	<b>d</b> First Used On Transmission S/N T51M-21380, T51B-14128, T52B-4168 And T53B-3852				
25	359221	Spool .....	1	1	Note: The Above Parts Are Included With Transmissions 1337069, 1337070, 1356309, And 1394930				
26	200659	Fitting .....	1	1					
26 <b>ab</b>	16982	O-Ring .....	1	1					
27	334542	Spool .....	1	1					
28	14592	Fitting .....	2	2					
28 <b>ab</b>	16482	O-Ring .....	1	1					
29	369921	Pin .....	1	..					

## PUMP DRIVE (Figure 164)

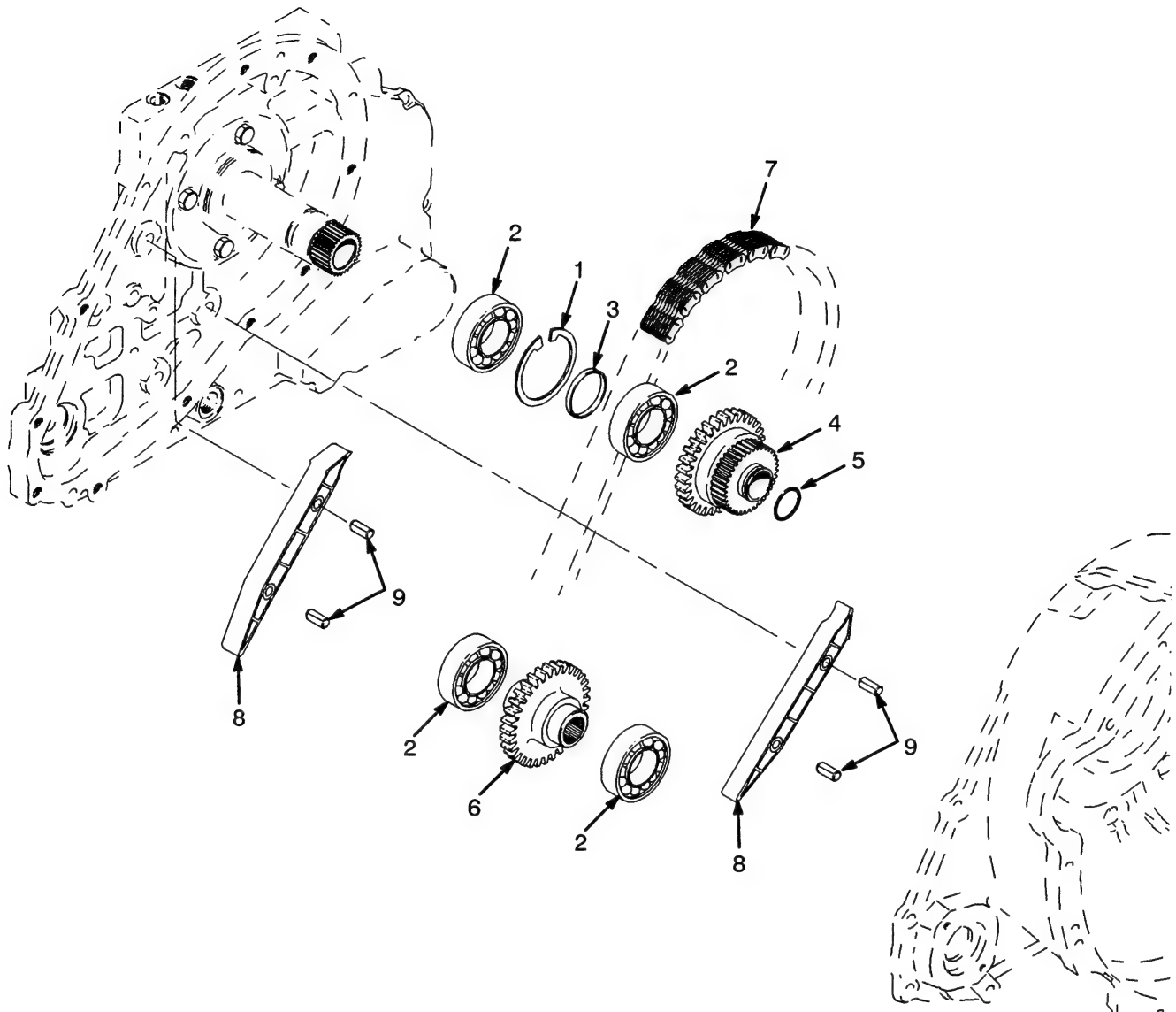
LAST USED ON TRANSMISSION S/N T80M-1644



REF	PART NO.	NAME OF PART	QTY
1	12894	Snap Ring .....	1
2	44308	Bearing Ball .....	5
3	1339333	Spacer .....	1
4	1343479	Input Sprocket .....	1
5	1338296	O-Ring .....	1

REF	PART NO.	NAME OF PART	QTY
6	1343480	Pump Sprocket .....	1
7	1343478	Chain .....	1
8	1347158	Snubber .....	2
9	80952	Pin .....	4

## PUMP DRIVE (Figure 165) FIRST USED ON S/N T80M-1645



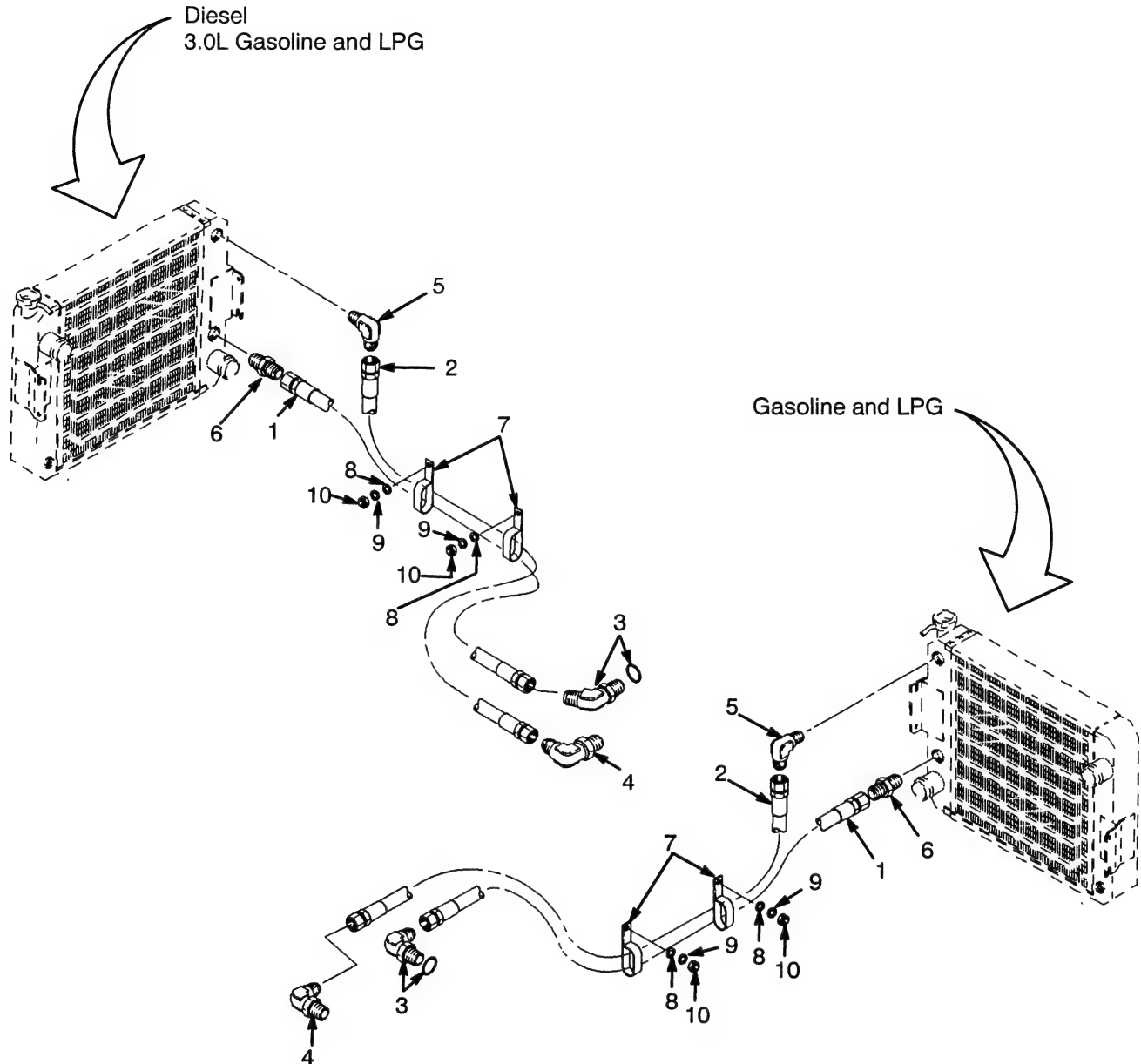
REF	PART NO.	NAME OF PART	QTY
1	12894	Snap Ring .....	1
2	44308	Bearing Ball .....	4
3	1394904	Spacer .....	1
4	1343479	Input Sprocket .....	1
5	1338296	O-Ring .....	1
6	1343480	Pump Sprocket .....	1

REF	PART NO.	NAME OF PART	QTY
7	1343478	Chain .....	1
8	1347158	Snubber .....	2
9	80952	Pin .....	4

Note: The Above Parts Are Included With  
Transmissions 1394942, 1394942

## This image shows a single sheet of white paper with horizontal ruling lines. The lines are evenly spaced and run across the width of the page. There are no margins, text, or other markings on the paper.

# TRANSMISSION COOLING (Figure 166)



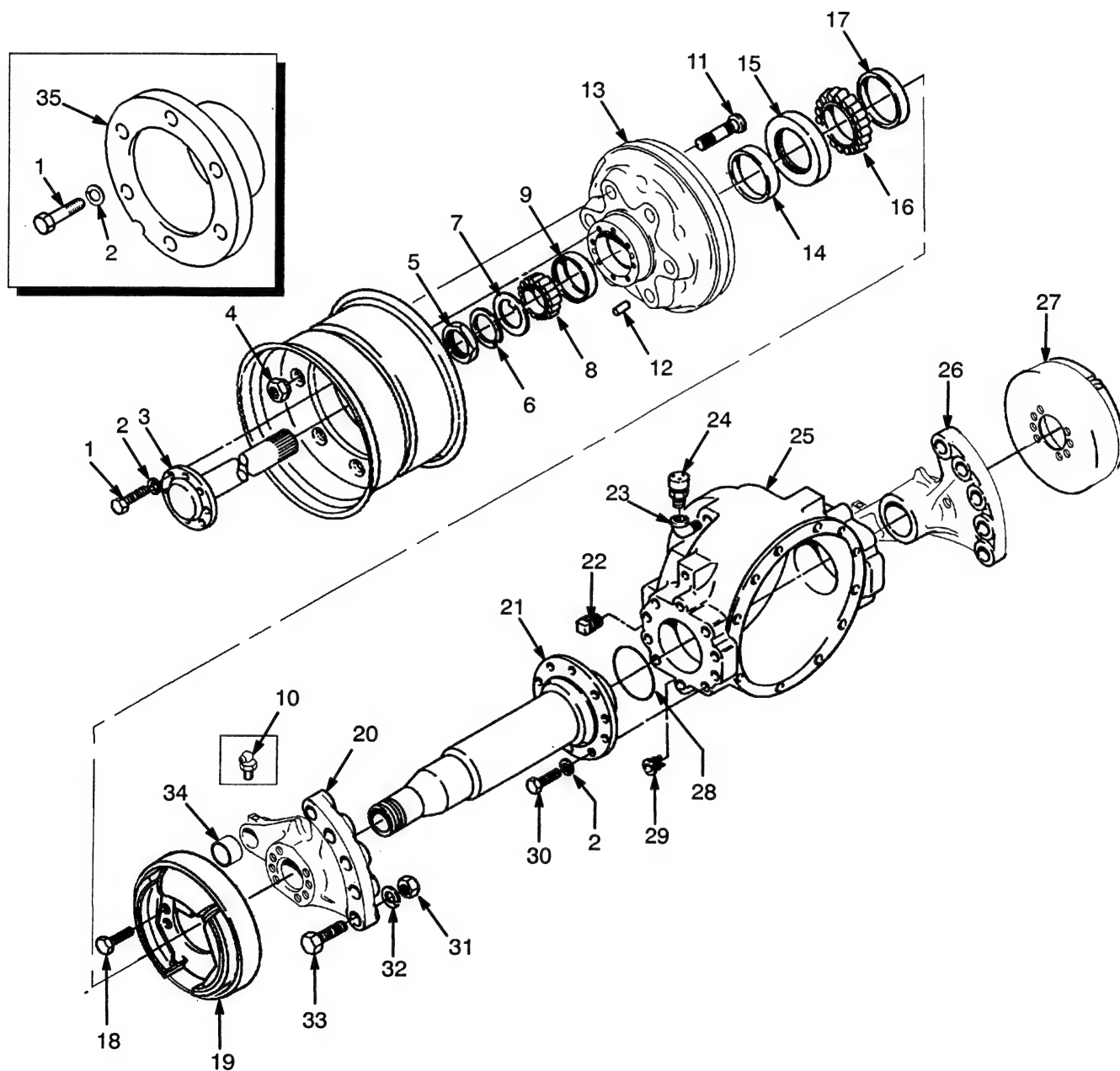
**KEY:**

A: Gasoline And LPG 2.0L And 2.2L  
B: Diesel; Gasoline, And LPG 3.0L

REF	PART NO.	NAME OF PART	QTY		REF	PART NO.	NAME OF PART	QTY	
			A	B				A	B
1	<sup>a</sup> 1344146	Hose .....	1	..	4	14506	Fitting .....	1	1
1	<sup>b</sup> 1382320	Hose .....	1	..	5	17309	Fitting .....	1	1
1	1351134	Hose .....	..	1	6	17315	Fitting .....	1	1
2	<sup>a</sup> 1331162	Hose .....	1	..	7	140660	Clamp .....	2	2
2	<sup>b</sup> 1371429	Hose .....	1	..	8	320157	Washer .....	2	2
2	1371429	Hose .....	1	..	9	292681	Lockwasher .....	2	2
2	1351135	Hose .....	..	1	10	239503	Nut .....	2	2
3	16568	Fitting .....	1	..					
3	17167	Fitting .....	..	1					
3	16484	O-Ring .....	1	1					
					<sup>a</sup>	Last Used On S/N D177B-23279			
					<sup>b</sup>	First Used On S/N D177B-23280			



## DRIVE AXLE (Figure 167)



**DRIVE AXLE**

REF	PART NO.	NAME OF PART	QTY	REF	PART NO.	NAME OF PART	QTY
1	300794	Capscrew .....	16	20	1335503	Bracket .....	1
1 <sup>a</sup>	326488	Capscrew .....	16	21	300758	Spindle .....	2
2	292683	Lockwasher .....	36	21	251979	Lubricant .....	AR
3	1383463	Axle Shaft .....	2	22	15303	Fitting .....	1
3	313022	Sealant .....	AR	23	16151	Fitting .....	1
4	11276	Nut .....	12	24	21420	Breather Plug .....	1
5	33657	Locknut .....	2	25	1334791	Axle Housing .....	1
6	145978	Lockwasher .....	2	25	313022	Adhesive .....	AR
7	85885	Washer .....	2	26	1335502	Bracket .....	1
8	264892	Bearing Cone .....	2	27	.....	Brake .....	1
9	264893	Bearing Cup .....	2			☞ Figure 173	
10	16009	Lube Fitting .....	2	28	39714	O-Ring .....	2
11	137154	Stud .....	12	29	15290	Fitting .....	1
12	328390	Dowel Pin .....	4	30	292528	Capscrew .....	20
13	1335986	Brake Drum .....	2	31	292620	Nut .....	10
14	300800	Seal .....	2	32	292687	Lockwasher .....	10
15	224571	Bearing Cup .....	2	33	292588	Capscrew .....	10
16	224570	Bearing Cone .....	2	34	1333385	Bushing .....	2
17	300801	Seal .....	2	35 <sup>a</sup>	1347020	Spacer .....	2
18	1327246	Bolt .....	16				
19	.....	Brake .....	1				
		☞ Figure 173					
				<sup>a</sup>		Dual Wheels	

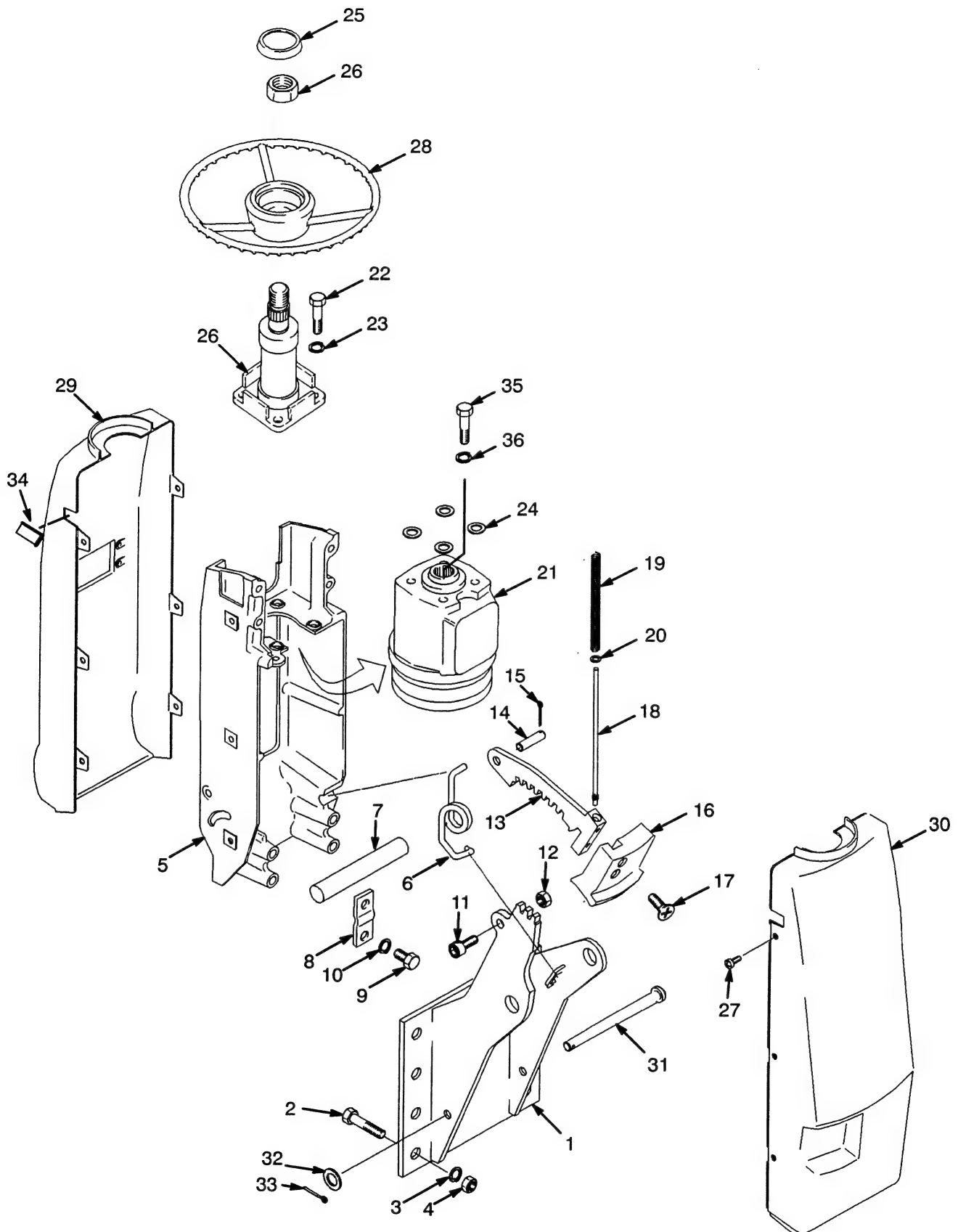
## This image shows a single sheet of white paper with horizontal ruling lines. The lines are evenly spaced and run across the width of the page. There are no margins, text, or other markings on the paper.

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## STEERING SYSTEM

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STEERING POD (Figure 168) .....	Page 308

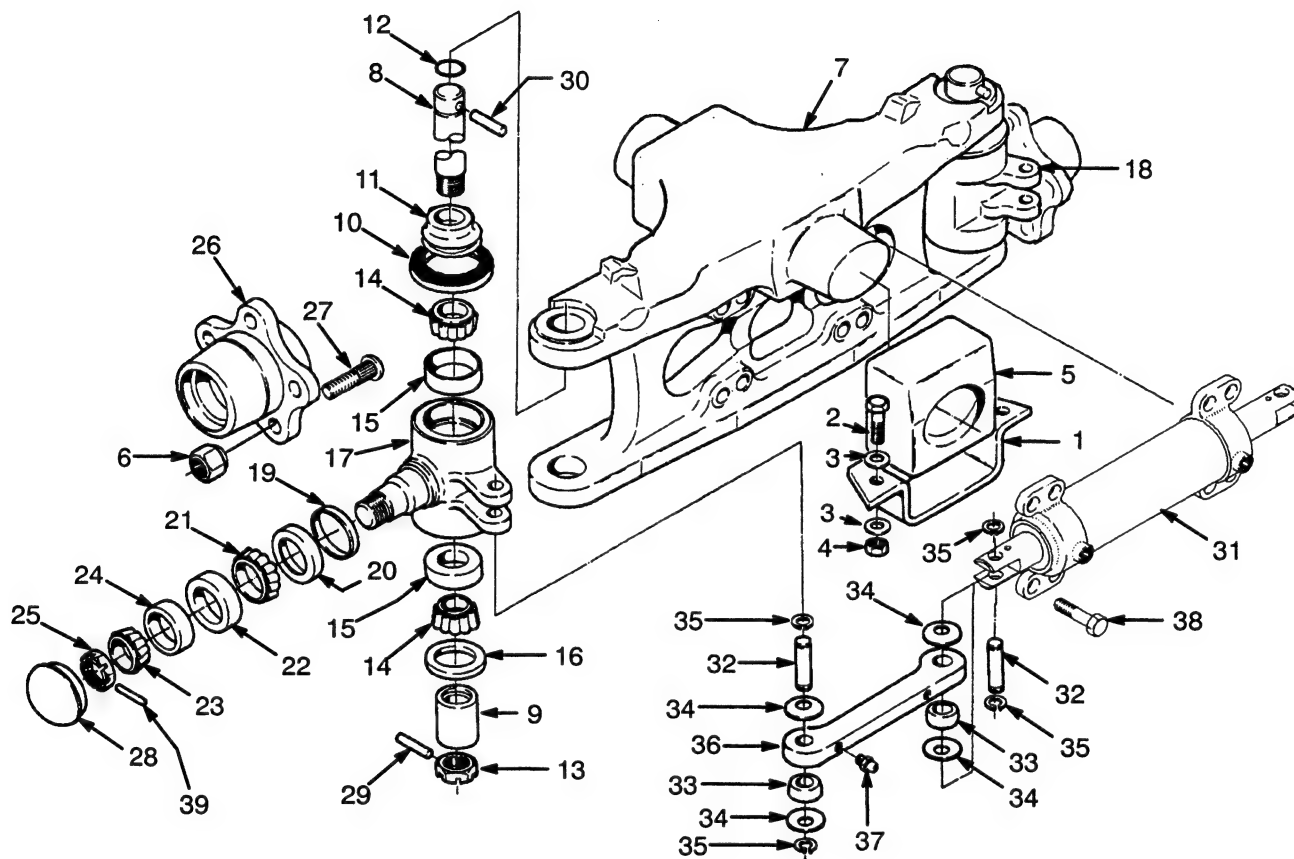
## STEERING POD (Figure 168)




## STEERING POD

REF	PART NO.	NAME OF PART	QTY	REF	PART NO.	NAME OF PART	QTY
1	1337043	Bracket .....	1	21	.....	Steering Control Unit .....	1
2	136985	Capscrew .....	4			Figure 170	
3	292682	Lockwasher .....	4	22	16815	Capscrew .....	4
4	136692	Nut .....	4	23	15156	Lockwasher .....	4
5	1343573	Bracket .....	1	24	15134	Washer .....	4
6	1378600	Spring .....	1	25	1347135	Horn Button .....	1
7	1335987	Shaft .....	1	26	1347025	Steering Column .....	1
8	1335967	Plate .....	2	26	345423	Nut .....	1
9	136749	Capscrew .....	4	27	1337196	Screw .....	6
10	292681	Lockwasher .....	4	28	1329250	Steering Wheel .....	1
11	296010	Capscrew .....	1	29	1376744	Cover (Upper) .....	1
12	302400	Nut .....	1	30	1376745	Cover (Lower) .....	1
13	1364271	Gear Latch .....	1	31	1352616	Pin .....	1
14	1343607	Pin .....	1	32	320156	Washer .....	1
15	15212	Pin .....	1	33	18824	Cotter Pin .....	1
16	1343574	Anchor .....	1	34	1376743	Plug .....	1
17	296472	Screw .....	2	35	293762	Screw .....	4
18	1343572	Rod .....	1	36	293779	Washer .....	4
19	1343537	Spring .....	1				
20	320155	Washer .....	1				

## STEERING AXLE (Figure 169)



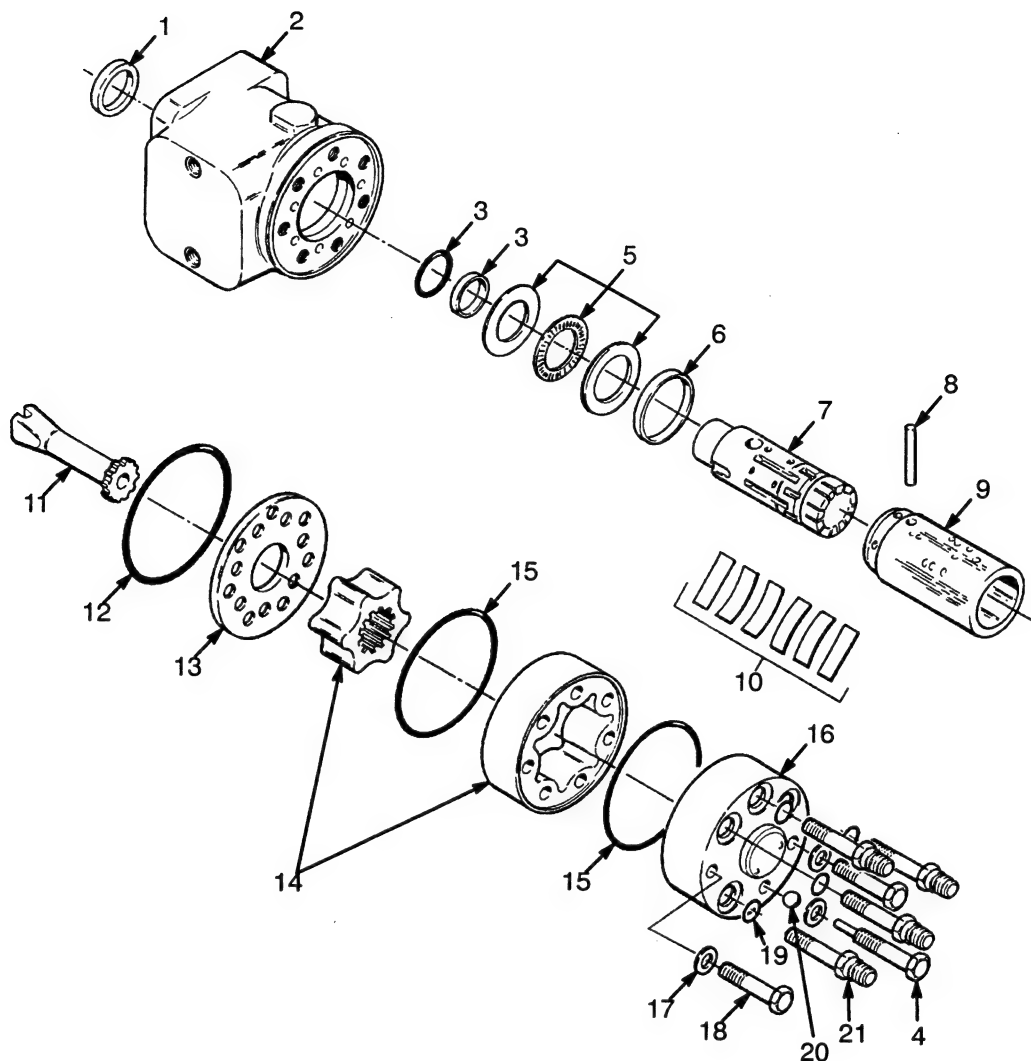
**STEERING AXLE**

REF	PART NO.	NAME OF PART	QTY	REF	PART NO.	NAME OF PART	QTY
1	1334723	Plate .....	2	22	163970	Bearing Cup .....	2
2	293648	Capscrew .....	4	23	317076	Bearing Cone .....	2
3	320161	Washer .....	8	24	317075	Bearing Cup .....	2
4	300937	Nut .....	4	25	1383777	Nut .....	2
5	1343831	Mount .....	2	26	300738	Hub .....	2
6	60949	Nut .....	10	27	339529	Wheel Stud .....	10
7	1334718	Steering Axle .....	1	28	69029	Hub Cap .....	2
8 <sup>a</sup>	300765	Kingpin .....	2	29	15225	Pin .....	2
9 <sup>a</sup>	300766	Sleeve .....	2	30 <sup>a</sup>	226986	Grooved Pin .....	2
10 <sup>a</sup>	264973	Seal .....	2	31	.....	Steering Cylinder .....	1
11 <sup>a</sup>	300767	Spacer .....	2			 Figure 171	
12 <sup>a</sup>	39352	O-Ring .....	2	32	326498	Pin .....	4
13	249289	Slotted Nut .....	2	33	300751	Bushing .....	4
14 <sup>a</sup>	156195	Bearing Cone .....	4	34	300752	Washer .....	8
15 <sup>a</sup>	156194	Bearing Cup .....	4	35	58903	Snap Ring .....	8
16 <sup>a</sup>	98525	Seal .....	2	36	381298	Tie Rod .....	2
17	1310599	Spindle (LH) .....	1	37	13957	Grease Fitting .....	6
18	1315425	Spindle (RH) .....	1	38	293686	Capscrew .....	8
19	44542	Oil Seal .....	2	39	15227	Pin .....	2
20 <sup>a</sup>	164639	Wear Sleeve .....	2				
21	30273	Bearing Cone .....	2				

<sup>a</sup> Included In Kingpin Kit 334717  
For One Side



## STEERING CONTROL UNIT (Figure 170)



REF	PART NO.	NAME OF PART	QTY
	1347024	Steering Control Unit .....	1
1	1355322	Seal Ring .....	1
2	.....	Housing .....	1
3 <sup>ab</sup>	1384429	Seal .....	1
3 <sup>ab</sup>	.....	O-Ring .....	1
3 <sup>ab</sup>	.....	Ring .....	1
3 <sup>ac</sup>	2032230	Seal .....	1
4	346208	Screw .....	1
5	345410	Bearing .....	1
6	345411	Ring .....	1
7	.....	Spool .....	1
8	345412	Pin .....	1
9	.....	Sleeve .....	1
10	1303787	Spring Set .....	1
11	1355326	Shaft .....	1

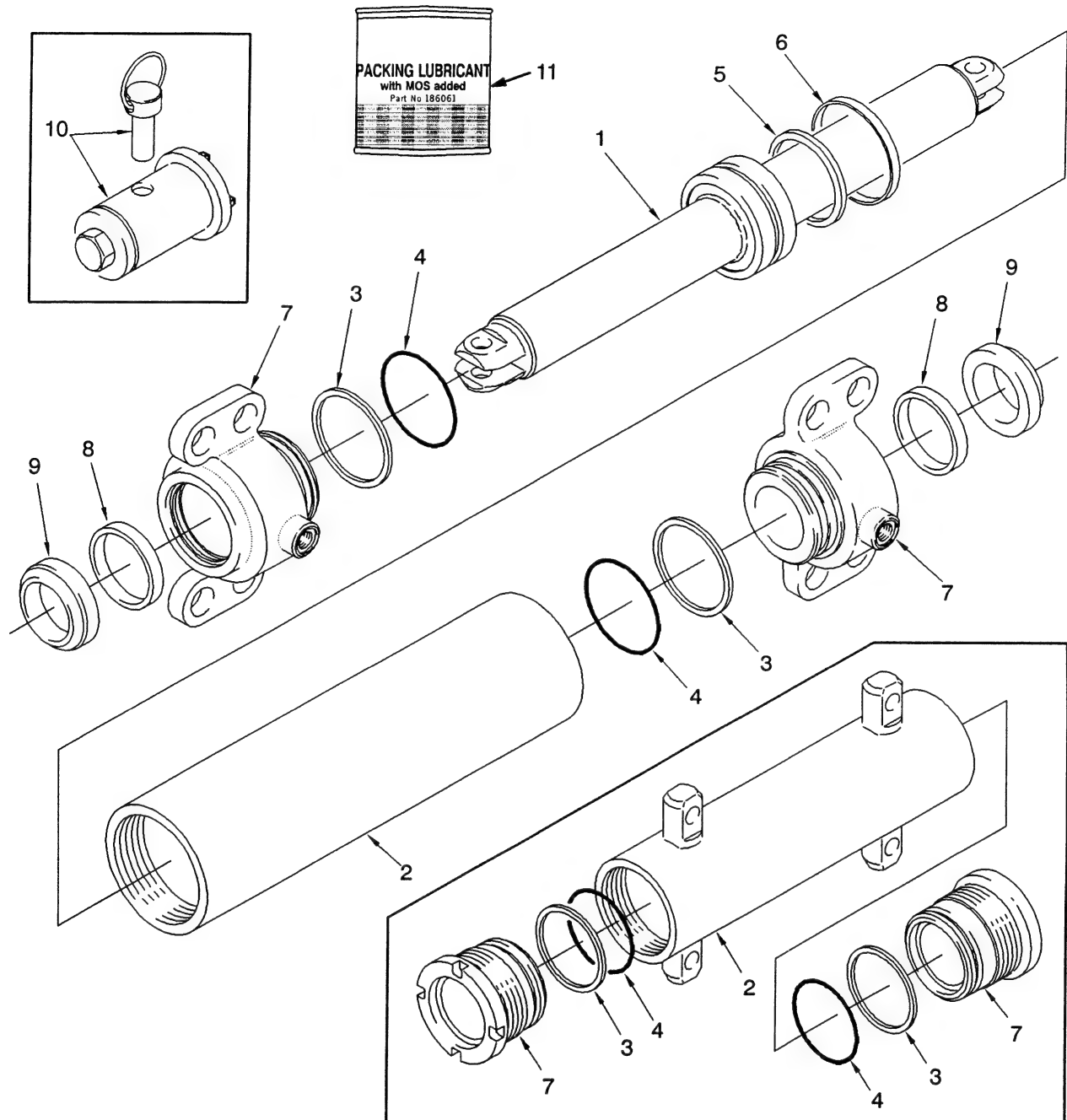
REF	PART NO.	NAME OF PART	QTY
12 <sup>a</sup>	1355327	O-Ring .....	1
13	1355328	Plate .....	1
14	1355329	Gear Set .....	1
15 <sup>a</sup>	1355330	O-Ring .....	2
16	1355331	Cover-End .....	1
17 <sup>a</sup>	381370	Washer .....	3
18	346205	Capscrew .....	2
19 <sup>a</sup>	1355332	O-Ring .....	4
20	1355335	Ball .....	1
21	1355334	Screw .....	4

<sup>a</sup> Included In Seal Kit 1355337

<sup>b</sup> Last Used On Steering Control Unit Date  
Code 96/02

<sup>c</sup> First Used On Steering Control Unit Date  
Code 96/03

**STEERING CYLINDER (Figure 171)**



REF	PART NO.	NAME OF PART	QTY	REF	PART NO.	NAME OF PART	QTY
	1321174	Cylinder	1	7	1321149	End Cap	2
1	375634	Rod And Piston	1	8 a	210183	Rod Seal	2
2	375635	Shell	1	9 a	203071	Wiper	2
3 a	147973	Back-Up Ring	2	10	332495	Tool Kit	1
4 a	130825	O-Ring	2	11	186061	Packing Lubricant	AR
5 a	243190	Quadrant Ring	1				
6 a	199851	Seal	1	a	Included In Seal Kit 360299		

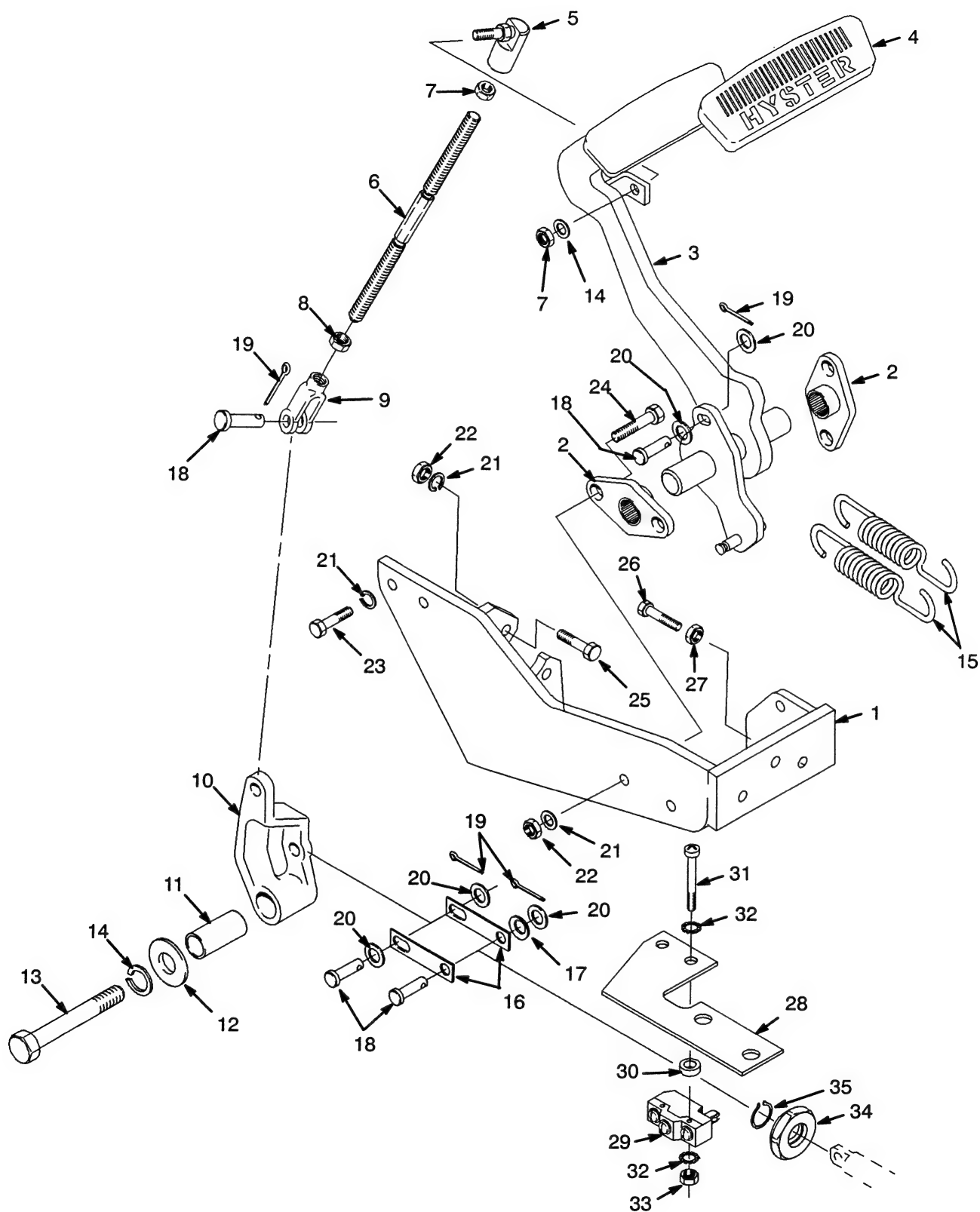
## This image shows a single sheet of white paper with horizontal ruling lines. The lines are evenly spaced and run across the width of the page. There are no margins, text, or other markings on the paper.

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**BRAKE**

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BRAKE PEDAL LINKAGE (Figure 172) .....	Page 316
MASTER CYLINDER (Figure 176) .....	Page 322
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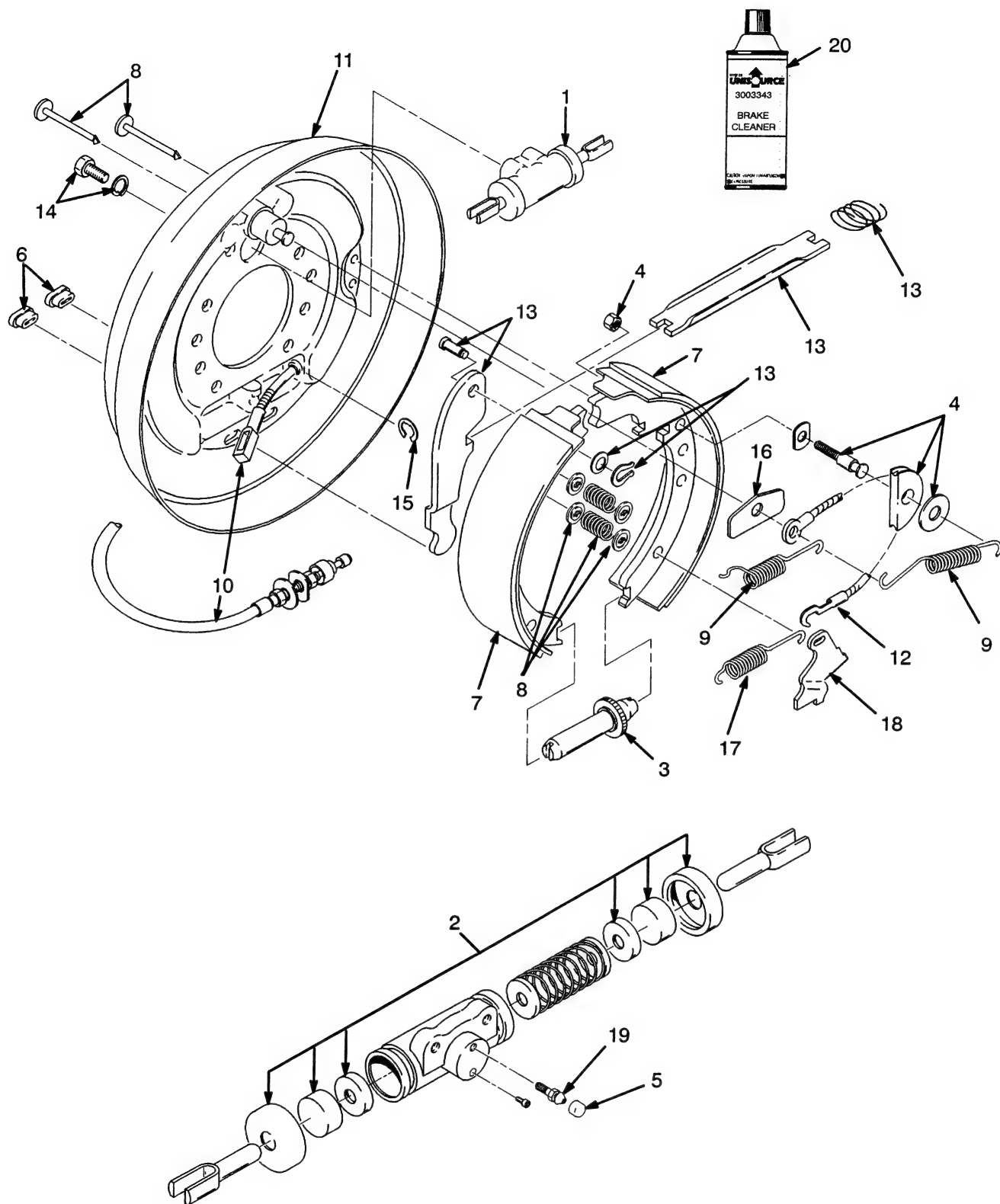
## BRAKE PEDAL LINKAGE (Figure 172)



**BRAKE PEDAL LINKAGE**

REF	PART NO.	NAME OF PART	QTY	REF	PART NO.	NAME OF PART	QTY
1	1343541	Bracket .....	1	20	320159	Washer .....	7
2	1327161	Bushing .....	2	21	292682	Lockwasher .....	6
3	1343540	Pedal .....	1	22	136692	Nut .....	4
4	1343630	Pad .....	1	23	287854	Capscrew .....	6
5	1338260	Ball Joint .....	1	24	136985	Capscrew .....	2
6	2033602	Link .....	1	25	287860	Capscrew .....	2
7	15025	Nut .....	2	26	292533	Capscrew .....	1
8	16897	Nut .....	1	27	296130	Nut .....	1
9	1338262	Rod End .....	1	28	1324557	Bracket .....	1
10	1343553	Inching Crank .....	1	29 <b>a</b>	1320893	Switch .....	1
11	1337108	Spacer .....	1	30 <b>a</b>	316132	Spacer .....	1
12	332755	Washer .....	1	31 <b>a</b>	86510	Screw .....	2
13	136703	Capscrew .....	1	32 <b>a</b>	16743	Washer .....	4
14	292681	Lockwasher .....	2	33 <b>a</b>	15049	Nut .....	2
15	1343508	Spring .....	2	34 <b>a</b>	387455	Disc .....	1
16	1337091	Half Link .....	2	35 <b>a</b>	209417	Snap Ring .....	1
17	375984	Spring Washer .....	1				
18	142	Pin .....	4	<b>a</b>	Monotrol Pedal		
19	15212	Pin .....	4				

## BRAKE (Figure 173)



**BRAKE**

**KEY:**

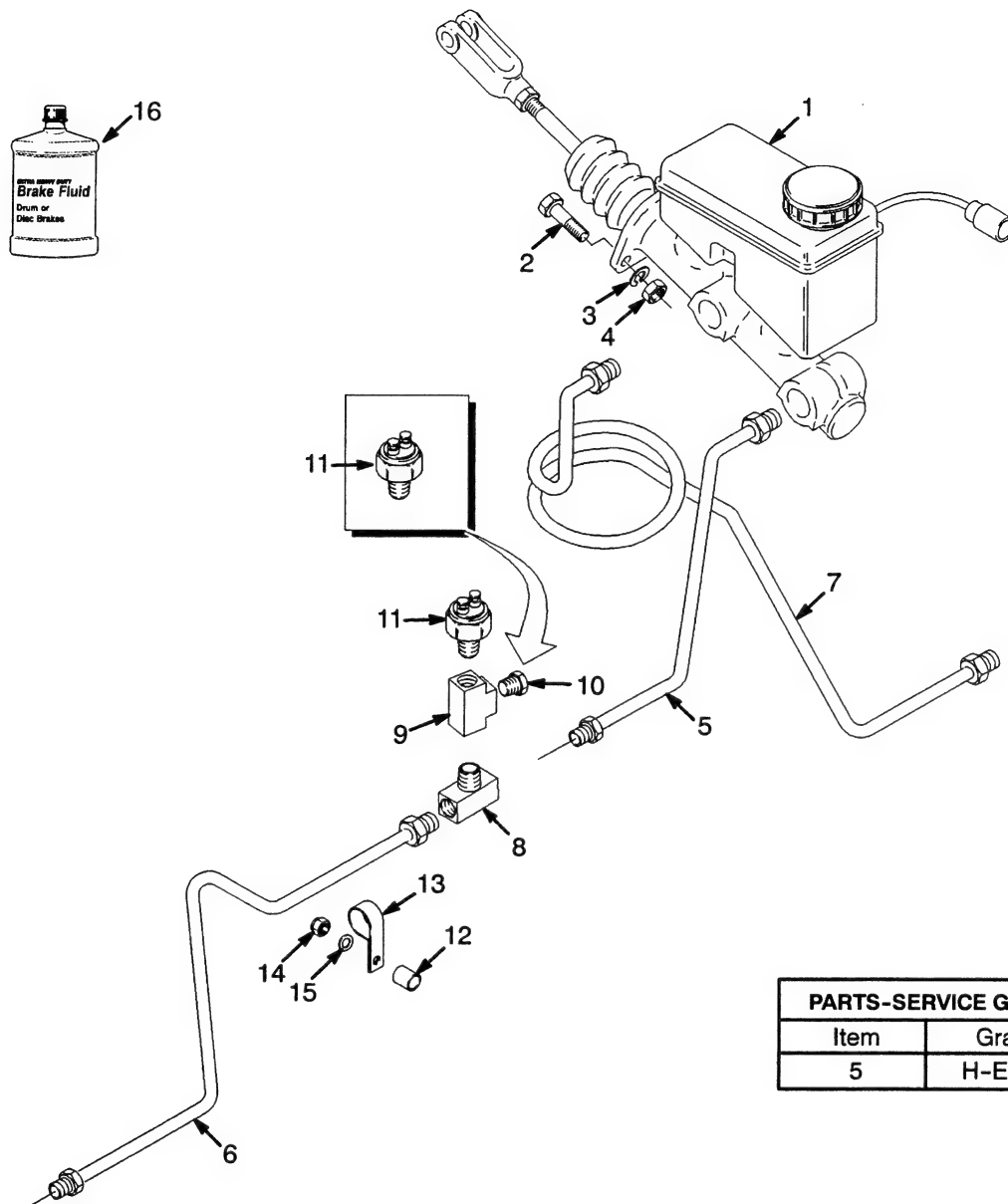
**A: RH Brake**

**B: LH Brake**

REF	PART NO.	NAME OF PART	QTY		REF	PART NO.	NAME OF PART	QTY	
			A	B				A	B
	1338255	Brake .....	1	..	11	1347971	Backing Plate .....	1	..
	1338256	Brake .....	..	1	11	1347970	Backing Plate .....	..	1
1	1334648	Wheel Cylinder .....	1	1	12	1360792	Cable & Fitting Assembly ...	1	1
2	1334647	Kit-Wheel Cylinder .....	1	1	13	1375048	Kit-Parking Brake (LH) .....	..	1
3	1334646	Adjuster .....	..	1	13	1375049	Kit-Parking Brake (RH) .....	1	..
3	1334645	Adjuster .....	1	..	14	1360798	Bolt Assy .....	1	1
4	1379758	Kit (Sheave) .....	1	1	15	1361502	Snap Ring .....	1	1
5	1361504	Cap .....	1	1	16	1361501	Plate .....	1	1
6	1334642	Cover .....	2	2	17	1360793	Spring .....	1	1
7	1358223	Kit-Shoe/Lining .....	1	1	18	1360794	Lever (RH) .....	1	..
8	1334639	Kit-Shoe Hold Down .....	1	1	18	1361505	Lever (LH) .....	..	1
9	1334638	Kit-Spring .....	1	1	19	1361503	Bleeder Screw .....	1	1
10	1358225	Cable (LH Parking) .....	..	1	20	3003343	Brake Cleaner .....	ARAR	
10	1358224	Cable (RH Parking) .....	1	..					



## BRAKE LINES (Figure 174)



PARTS-SERVICE GRAM	
Item	Gram
5	H-E-29

REF	PART NO.	NAME OF PART	QTY
1	.....	Master Cylinder .....	1
		Figure 176	
2	287860	Capscrew .....	2
3	292682	Lockwasher .....	2
4	136692	Nut .....	2
5 <sup>c</sup>	1347113	Tube (RH) .....	1
5 <sup>d</sup>	1381923	Hose Assy .....	1
6	1347091	Tube (RH) .....	1
7	1347090	Tube (LH) .....	1
8	14899	Fitting .....	1
9	12838	Fitting .....	1
10 <sup>a</sup>	14349	Fitting .....	1
11 <sup>a</sup>	387867	Switch .....	1

REF	PART NO.	NAME OF PART	QTY
11 <sup>b</sup>	387867	Switch .....	2
12	1337382	Spacer .....	1
13	1347116	Clamp .....	1
14	302400	Nut .....	1
15	320158	Washer .....	1
16	357956	Brake Fluid (1 Gallon) .....	AR
16	357973	Brake Fluid (1 Quart) .....	AR
16	26758	Brake Fluid (12 Ounces) .....	AR

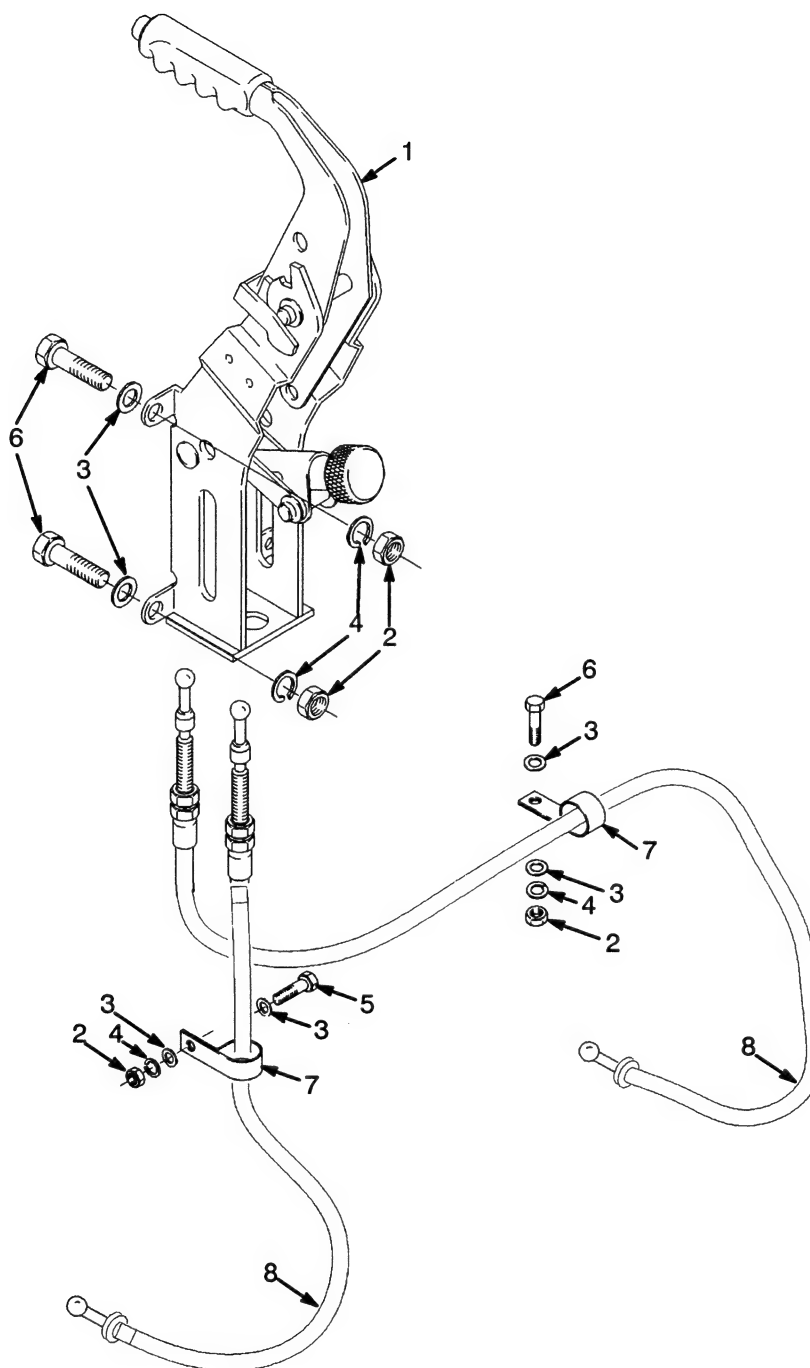
<sup>a</sup> Forward/Reverse Lever

<sup>b</sup> Monotrol Pedal

<sup>c</sup> First Used On S/N D177B-2342

<sup>d</sup> Last Used On S/N D177B-2343

**PARK BRAKE (Figure 175)**

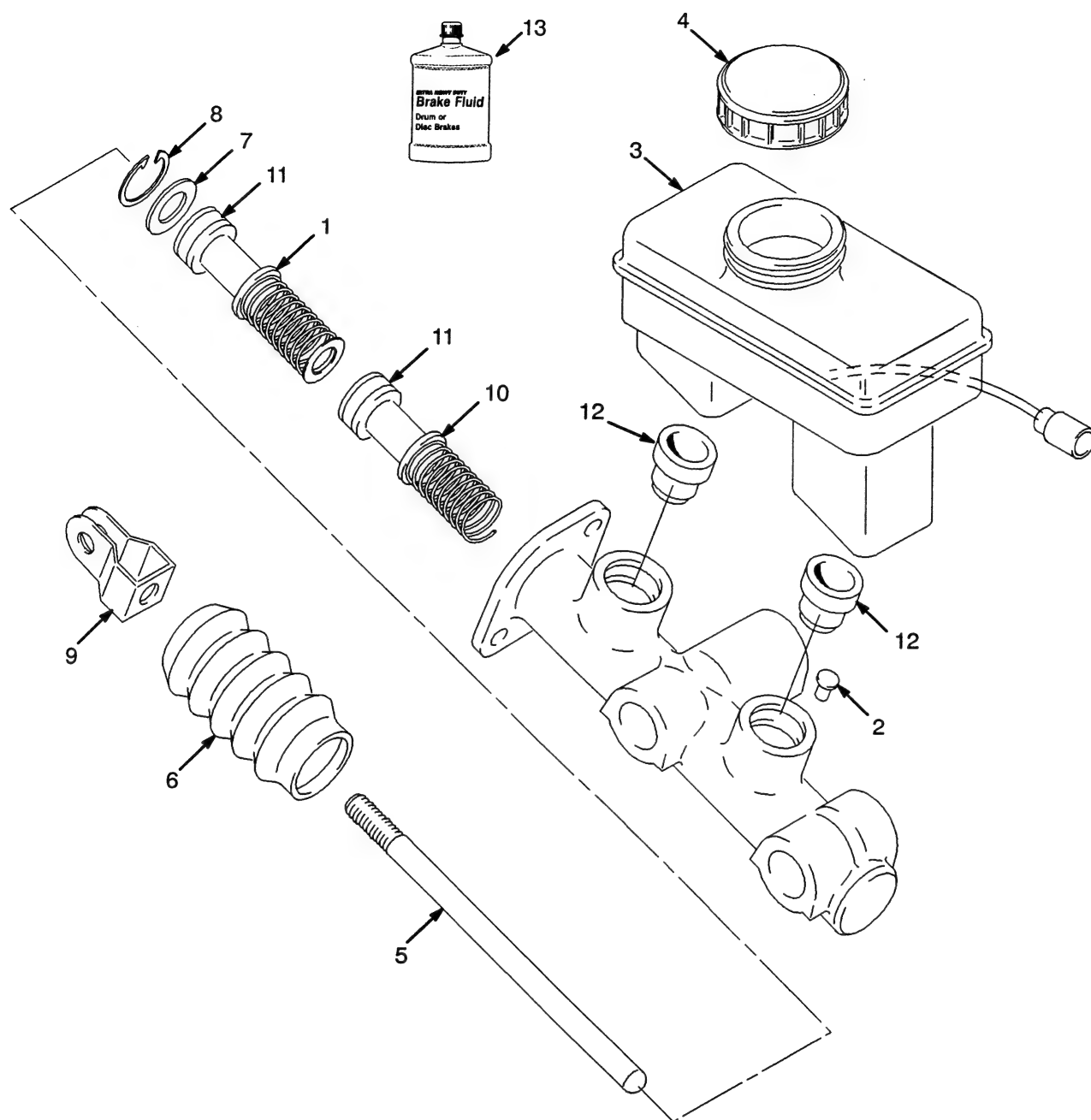


REF	PART NO.	NAME OF PART	QTY
1	1376557	Park Brake .....	1
2	239503	Nut .....	6
3	320157	Washer .....	8
4	292681	Lockwasher .....	6
5	176640	Capscrew .....	1
6	136749	Capscrew .....	5

REF	PART NO.	NAME OF PART	QTY
7	124297	Clamp .....	2
8 <sup>a</sup>		Cable .....	2

<sup>a</sup> Note: Cables Are Included With  
Service Brake Assemblies

## MASTER CYLINDER (Figure 176)



REF	PART NO.	NAME OF PART	QTY
	1347048	Master Cylinder .....	1
1	1357197	Piston .....	1
2	1324029	Pin .....	1
3	1357199	Reservoir .....	1
4	1324048	Cap .....	1
5	1357201	Rod .....	1
6	1324040	Cover .....	1
7	1324041	Washer .....	1
8	1324042	Snap Ring .....	1

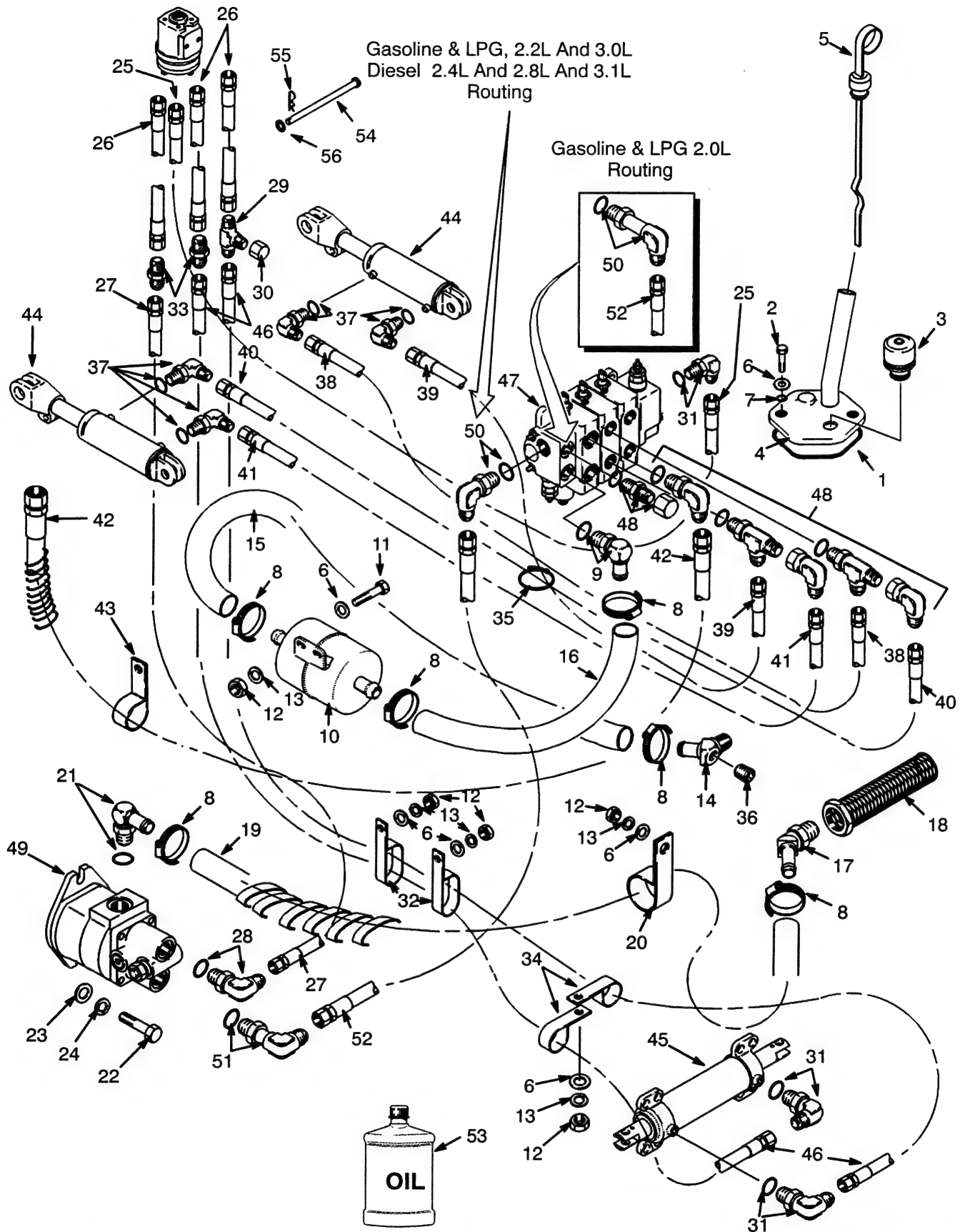
REF	PART NO.	NAME OF PART	QTY
9	1324035	Clevis .....	1
10	1357196	Piston .....	1
11 a	.....	Seal .....	2
12 a	.....	Seal .....	2
13	357956	Brake Fluid (1 Gallon) .....	AR
13	357973	Brake Fluid (1 Quart) .....	AR
13	26758	Brake Fluid (12 Ounces) .....	AR
a	Included In Seal Kit 1355305		

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**HYDRAULIC SYSTEM**

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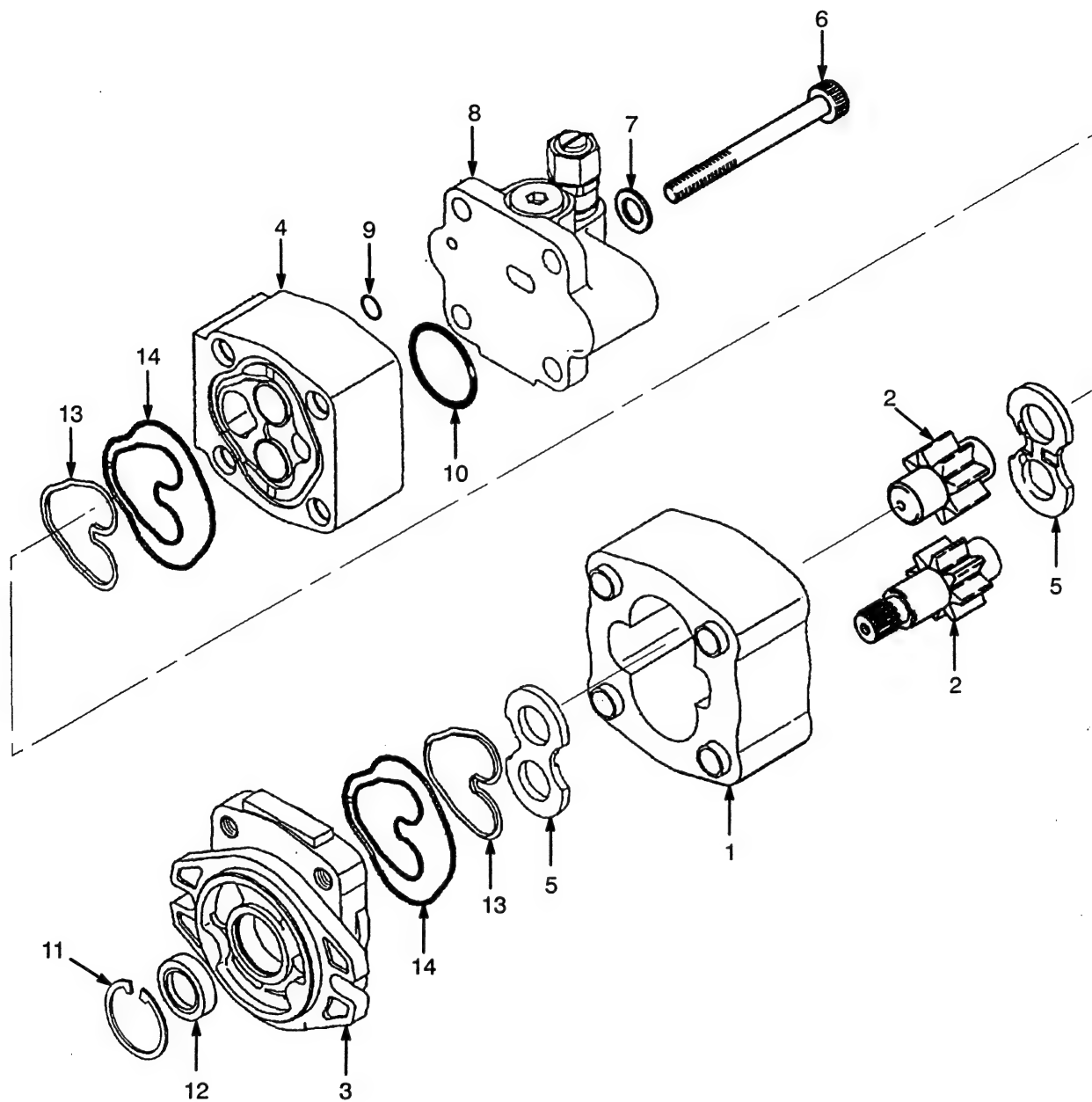
## HYDRAULIC (Figure 177)



**HYDRAULIC**

REF	PART NO.	NAME OF PART	QTY	REF	PART NO.	NAME OF PART	QTY
1	1343449	Seal .....	1	39	1347028	Hose .....	1
2	329067	Screw .....	2	40	1347029	Hose .....	1
3	1356393	Breather .....	1	41	1347030	Hose .....	1
4	1339700	Tank Cover .....	1	42	1351077	Hose .....	1
5	1339647	Dipstick .....	1	43	176452	Clamp .....	1
6	320157	Washer .....	12	44	.....	Tilt Cylinder .....	2
7	353000	O-Ring .....	2			☞ Figure 184	
8	127045	Clamp .....	6	45	.....	Steering Cylinder .....	1
9	1343452	Fitting .....	1			☞ Figure 171	
10	1337159	Filter .....	1	46 <sup>e</sup>	1350234	Hose .....	2
11	136749	Capscrew .....	2	46 <sup>f</sup>	1382316	Hose .....	2
12	239503	Nut .....	8	47	.....	Control Valve .....	1
13	292681	Lockwasher .....	8			☞ Figure 187, Figure 188	
14	1343560	Fitting .....	1	48	.....	Fittings .....	..
15	1367431	Hose .....	1			☞ Figure 185, Figure 186	
16	878574	Hose .....	1	49	.....	Hydraulic Pump .....	1
17	222477	Fitting .....	1			☞ Figure 178, Figure 180	
18	1328680	Suction Screen .....	1	50 <sup>a</sup>	1352157	Fitting .....	1
19	1339791	Suction Hose .....	1	50 <sup>b</sup>	16560	Fitting .....	1
20	335047	Clamp .....	1	50 <sup>b</sup>	16485	O-Ring .....	1
21	1350273	Fitting .....	1	51 <sup>c</sup>	222413	Fitting .....	1
22	1356103	Screw .....	2	51 <sup>c</sup>	16485	O-Ring .....	1
23	292682	Lockwasher .....	2	51 <sup>d</sup>	16560	Fitting .....	1
24	320159	Washer .....	2	51 <sup>d</sup>	16485	O-Ring .....	1
25	1347156	Hose .....	1	52	1361584	Hose (Diesel) .....	1
26 <sup>e</sup>	278510	Hose .....	3	52	1351140	Hose (Gas & LPG) .....	1
26	78010	Hose .....	3	53	3021203	Hydraulic Oil 55 Gallon .....	AR
27 <sup>e</sup>	171098	Hose .....	1	54	1352616	Pin .....	1
27 <sup>f</sup>	168389	Hose .....	1	55	18824	Pin .....	1
28	110174	Fitting .....	1	56	320156	Washer .....	1
28	16484	O-Ring .....	1				
29	1347212	Fitting .....	1	<sup>a</sup>	Used With Gasoline & LPG 2.0L		
30	16923	Fitting .....	1	<sup>b</sup>	Used With Gasoline & LPG 2.2L & 3.0L And All Diesel		
31	16558	Fitting .....	3	<sup>c</sup>	Used With All Gasoline & LPG (Single Gear Pump)		
31	16484	O-Ring .....	3	<sup>d</sup>	Used With All Gasoline & LPG (Double Gear Pump) And All Diesel		
32	110322	Clamp .....	2	<sup>e</sup>	Last Used On S/N D177B-23279		
33	14691	Fitting .....	2	<sup>f</sup>	First Used On S/N D177B-23280		
34	101625	Clamp .....	2	<sup>g</sup>	First Used On S/N D177B-23280 Thru S/N Pending Per ECN 59560-25		
35	137852	Clamp .....	3				
36	15347	Fitting .....	1				
37	16556	Fitting .....	4				
37	16481	O-Ring .....	4				
38	1347027	Hose .....	1				

## HYDRAULIC PUMP (Figure 178) SINGLE GEAR



## HYDRAULIC PUMP SINGLE GEAR

**KEY:**

**A:** Gasoline And LPG 2.0L, 2.2L, And Gasoline 3.0L, And Diesel 2.4L

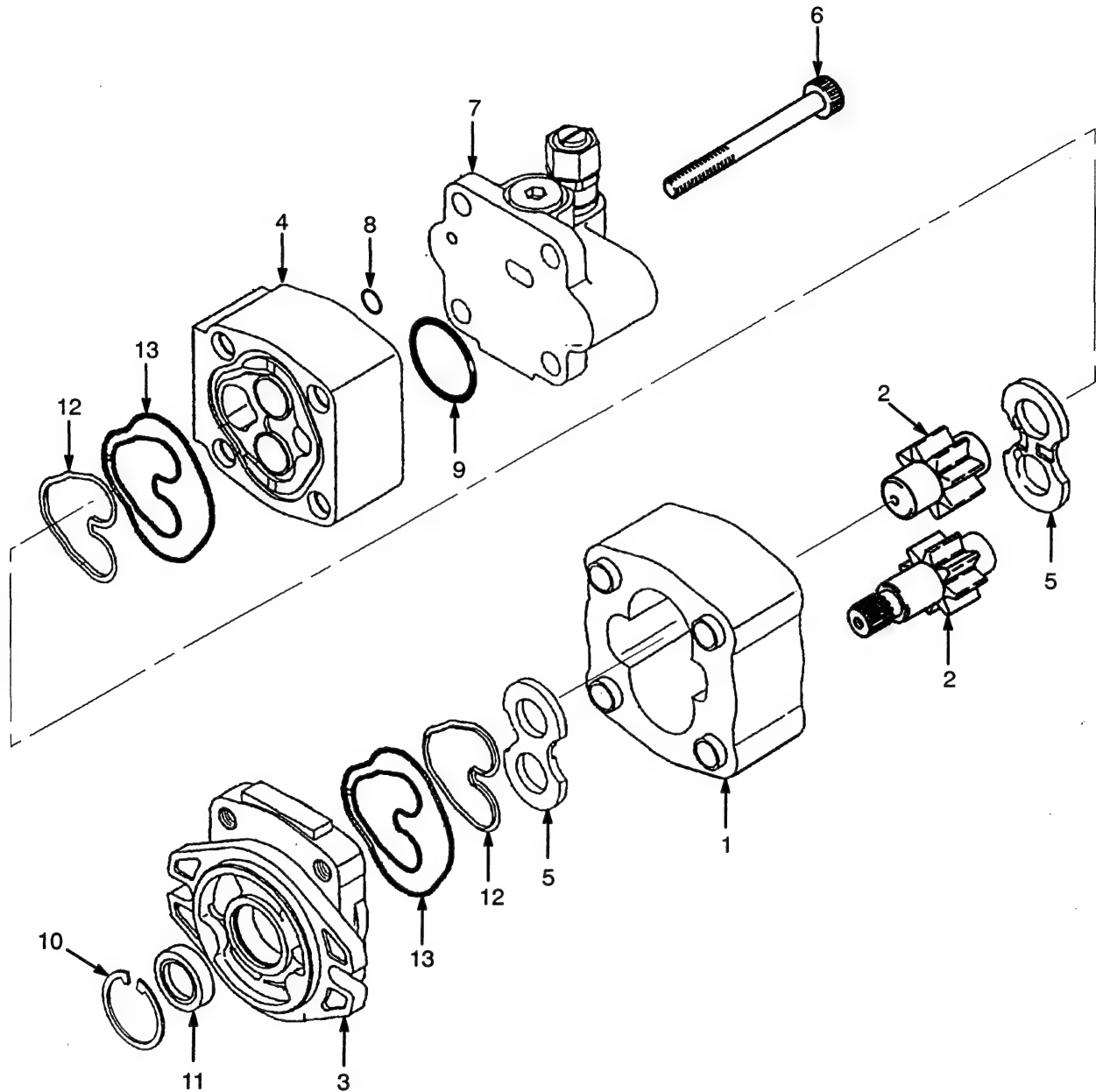
**B:** Diesel 2.8L And 3.1L

**C:** LPG 3.0L

REF	PART NO.	NAME OF PART	QTY			REF	PART NO.	NAME OF PART	QTY		
			A	B	C				A	B	C
a	1335922	Hydraulic Pump .....	1	..	..	7	1352049	Washer .....	4	4	4
b	1375160	Hydraulic Pump .....	1	..	..	8	....	Flow Valve .....	1	1	1
a	1335924	Hydraulic Pump .....	1	..	..			Figure 182			
b	1375162	Hydraulic Pump .....	1	..	..	9	c	.... O-Ring .....	1	1	1
d	1375161	Hydraulic Pump .....	..	1	..	10	c	.... O-Ring .....	1	1	1
1	....	Gear Plate .....	1	1	1	11	c	.... Snap Ring .....	1	1	1
2	1377266	Gear Set .....	1	..	..	12	c	.... Oil Seal .....	1	1	1
2	1377265	Gear Set .....	1	..	..	13	c	.... Back-Up Ring .....	2	2	2
2	1377264	Gear Set .....	..	1	..	14	c	.... Plate Seal .....	2	2	2
3	1352040	Flange .....	1	1	1						
4	1352041	Cover .....	1	1	1	a		Last Used On S/N D177B-15601			
5	1352042	Pressure Plate .....	2	2	2	b		First Used On S/N D177B-15602			
6	1352048	Screw .....	4	..	..	c		Included In Seal Kit 1352463			
6	1352453	Screw .....	4	..	..	d		First Used On S/N D177B-39472			
6	1352456	Screw .....	..	4	..						



## HYDRAULIC PUMP (Figure 179) SINGLE GEAR



## HYDRAULIC PUMP SINGLE GEAR

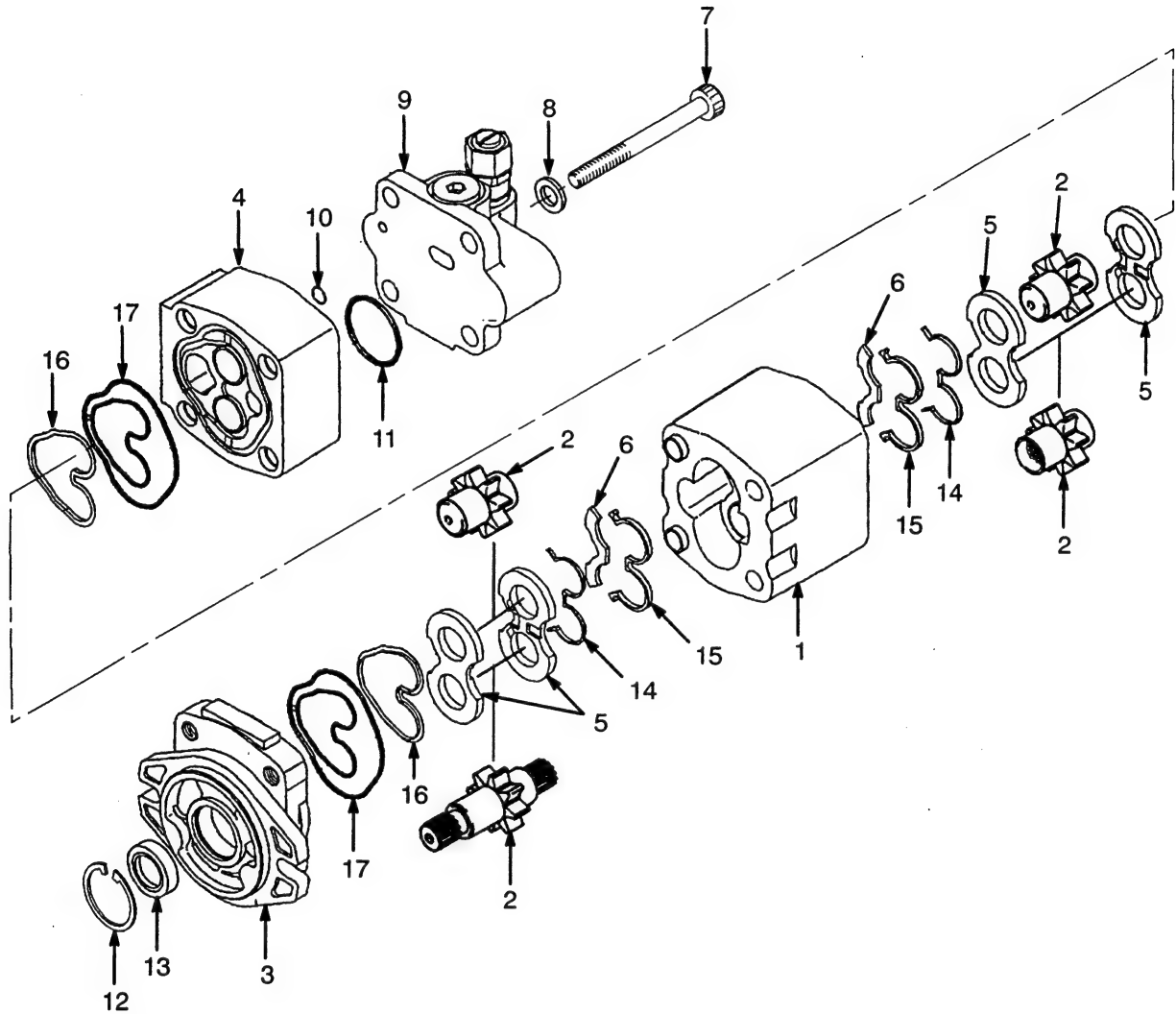
**KEY:**

A: Gasoline And LPG 2.0L, And Gasoline 3.0L

B: LPG 3.0L

REF	PART NO.	NAME OF PART	QTY		REF	PART NO.	NAME OF PART	QTY	
			A	B				A	B
	1455404	Hydraulic Pump .....	1	..	7		Flow Valve .....	1	1
	1455405	Hydraulic Pump .....	..	1			Figure 183		
1	....	Gear Plate .....	1	1	8	<b>a</b>	O-Ring .....	1	1
2	1377266	Gear Set .....	1	..	9	<b>a</b>	O-Ring .....	1	.1
2	1377264	Gear Set .....	..	1	10	<b>a</b>	Snap Ring .....	1	1
3	1458802	Flange .....	1	1	11	<b>a</b>	Oil Seal .....	1	1
4	1458803	Cover .....	1	1	12	<b>a</b>	Back-Up Ring .....	2	.2
5	1458804	Pressure Plate .....	2	2	13	<b>a</b>	Plate Seal .....	2	2
6	1458813	Screw .....	4	..	<b>a</b> Included In Seal Kit 1352463				
6	1458805	Screw .....	..	4					

## HYDRAULIC PUMP (Figure 180) DOUBLE GEAR



## HYDRAULIC PUMP DOUBLE GEAR

**KEY:**

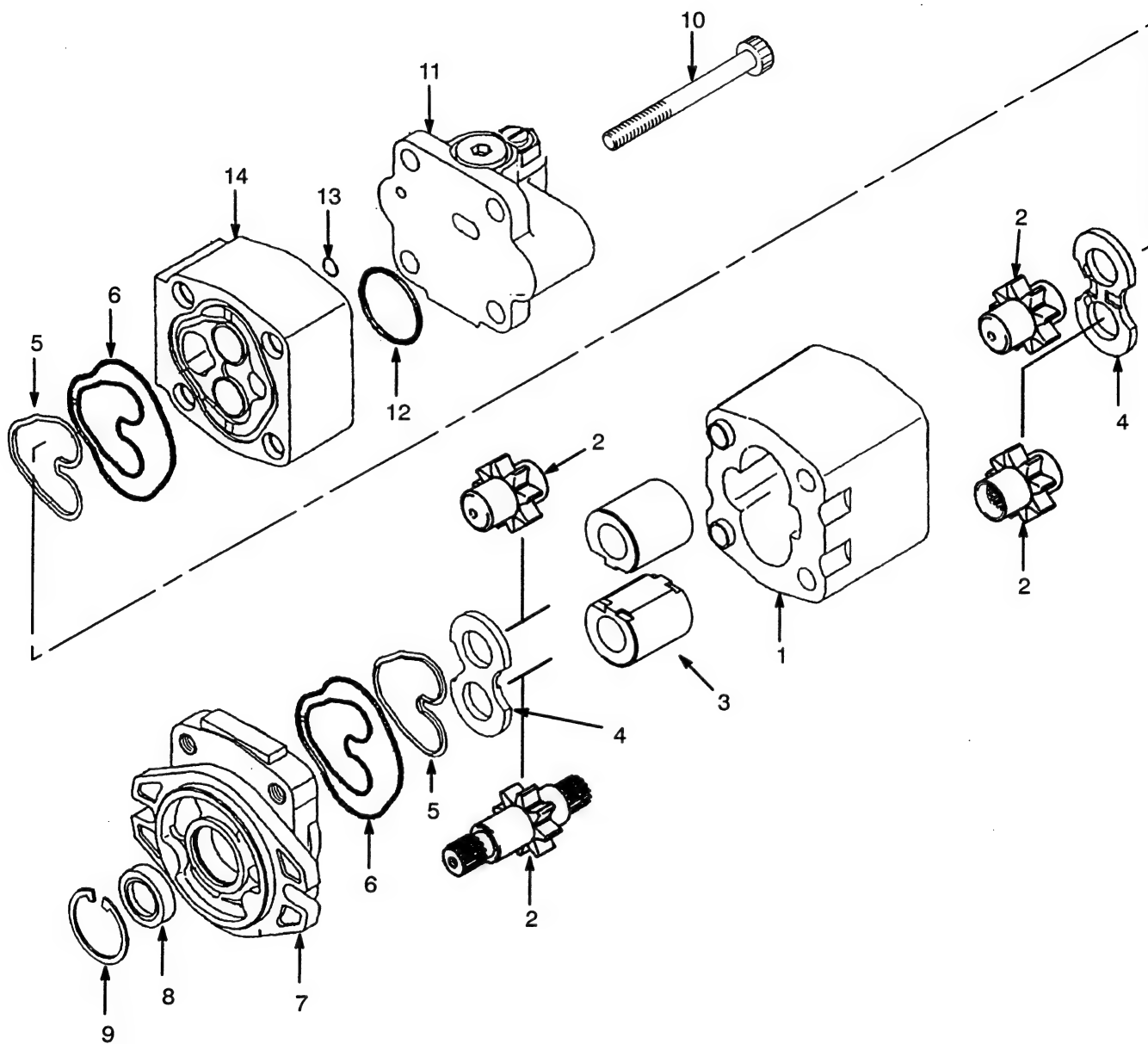
**A:** Gasoline And LPG 2.0L, 2.2L, And Gasoline 3.0L, And Diesel 2.4L

**B:** Diesel 2.8L And 3.1L

**C:** LPG 3.0L

QTY						QTY						
REF	PART NO.	NAME OF PART	A	B	C	REF	PART NO.	NAME OF PART	A	B	C	
a	1350236	Hydraulic Pump .....	1	..	..	8	1352049	Washer .....	4	4	4	
b	1375163	Hydraulic Pump .....	1	..	..	9	....	Flow Valve .....	1	1	1	
a	1350238	Hydraulic Pump .....	1	..	..	☞ Figure 182, Figure 183						
b	1375165	Hydraulic Pump .....	1	..	..	10	c	....	O-Ring .....	1	1	1
d	1375164	Hydraulic Pump .....	..	1	..	11	c	....	O-Ring .....	1	1	1
1	....	Gear Plate .....	1	1	1	12	c	....	Snap Ring .....	1	1	1
2	1377267	Gear Set .....	1	..	..	13	c	....	Oil Seal .....	1	1	1
2	1377269	Gear Set .....	1	..	..	14	c	....	Back-Up Ring .....	2	2	2
2	1377268	Gear Set .....	..	1	..	15	c	....	Seal .....	2	2	2
3	1354746	Flange .....	1	1	1	16	c	....	Back-Up Ring .....	2	2	2
4	1352041	Cover .....	1	1	1	17	c	....	Seal .....	2	2	2
5	1354748	Pressure Plate .....	4	4	4							
6	1352470	Isolation Plate .....	2	2	2	a	Last Used On S/N D177B-15601					
7	1352472	Screw .....	4	..	..	b	First Used On S/N D177B-15602 And All 3.0L					
7	1352471	Screw .....	4	..	..	c	Included In Seal Kit 1352465					
7	1352482	Screw .....	..	4	..	d	First Used ON S/N D177B-29472					

## HYDRAULIC PUMP (Figure 181) DOUBLE GEAR



## HYDRAULIC PUMP DOUBLE GEAR

**KEY:**

**A:** Gasoline And LPG 2.0L, 2.2L, And Gasoline 3.0L, And Diesel 2.4L

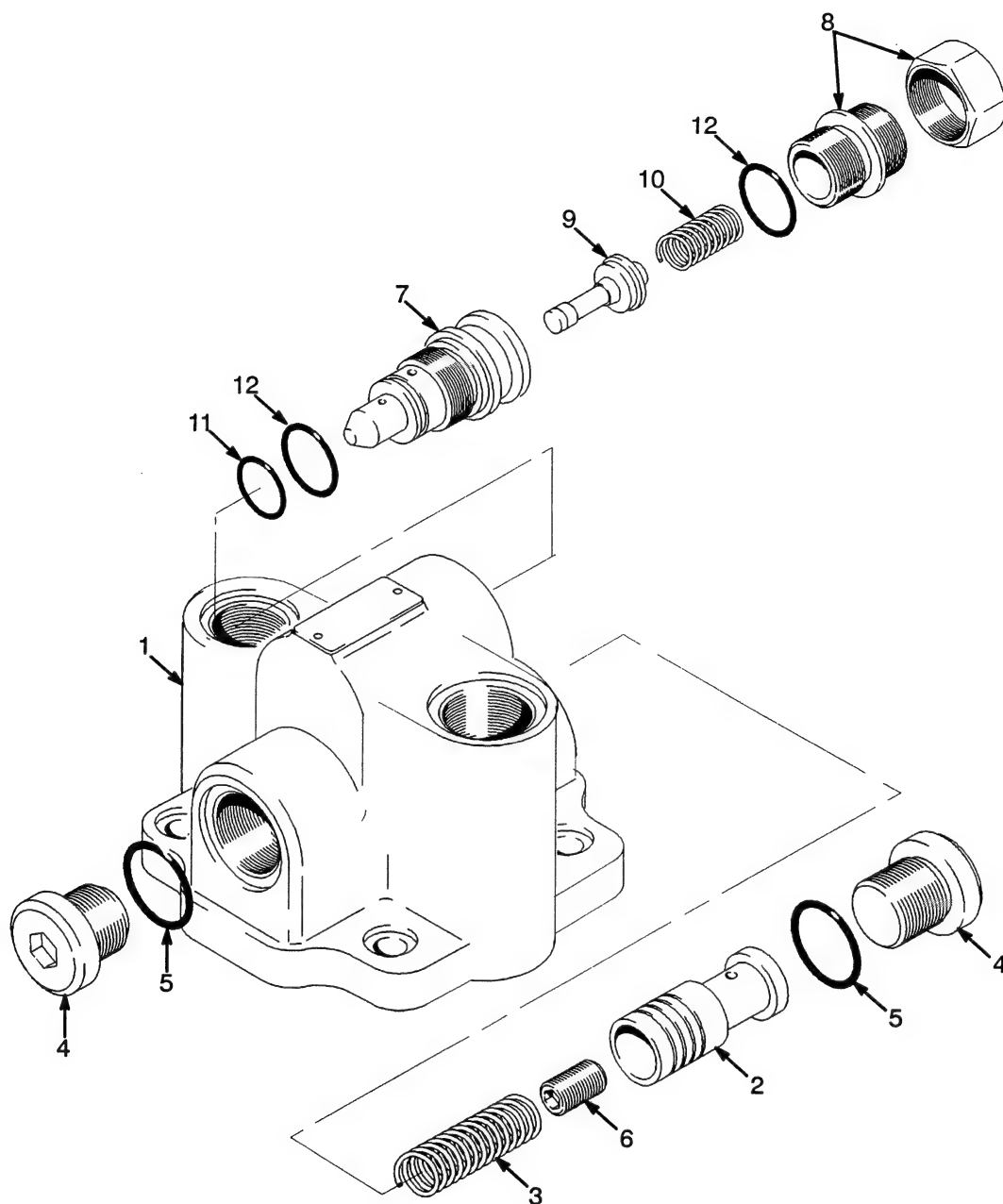
**B:** Diesel 2.8L And 3.1L

**C:** LPG 3.0L

REF	PART NO.	NAME OF PART	QTY			REF	PART NO.	NAME OF PART	QTY		
			A	B	C				A	B	C
	1456472	Hydraulic Pump .....	1	..	..	8	<sup>a</sup> .....	Oil Seal .....	1	1	1
	1456474	Hydraulic Pump .....	1	..	..	9	<sup>a</sup> .....	Snap Ring .....	1	1	1
	1456473	Hydraulic Pump .....	..	1	..	10	1458818	Screw .....	4	..	..
1	....	Gear Plate .....	1	1	1	10	1458823	Screw .....	4	..	..
2	1458814	Gear Set .....	1	..	..	10	1458811	Screw .....	..	4	..
2	1458819	Gear Set .....	1	..	..	11		Flow Valve .....	1	1	1
2	1458806	Gear Set .....	..	1	..			☞ Figure 182, Figure 183			
3	....	Bush .....	2	2	2	12	<sup>a</sup> .....	O-Ring .....	1	1	1
4	1458804	Pressure Plate .....	2	2	2	13	<sup>a</sup> .....	O-Ring .....	1	1	1
5	<sup>a</sup> ....	Back-Up Ring .....	2	2	2	14	1458803	Cover .....	1	1	1
6	<sup>a</sup> ....	Seal .....	2	2	2						
7	1458810	Flange .....	1	1	1		<sup>a</sup>	Included In Seal Kit 1352463			

## FLOW VALVE (Figure 182)

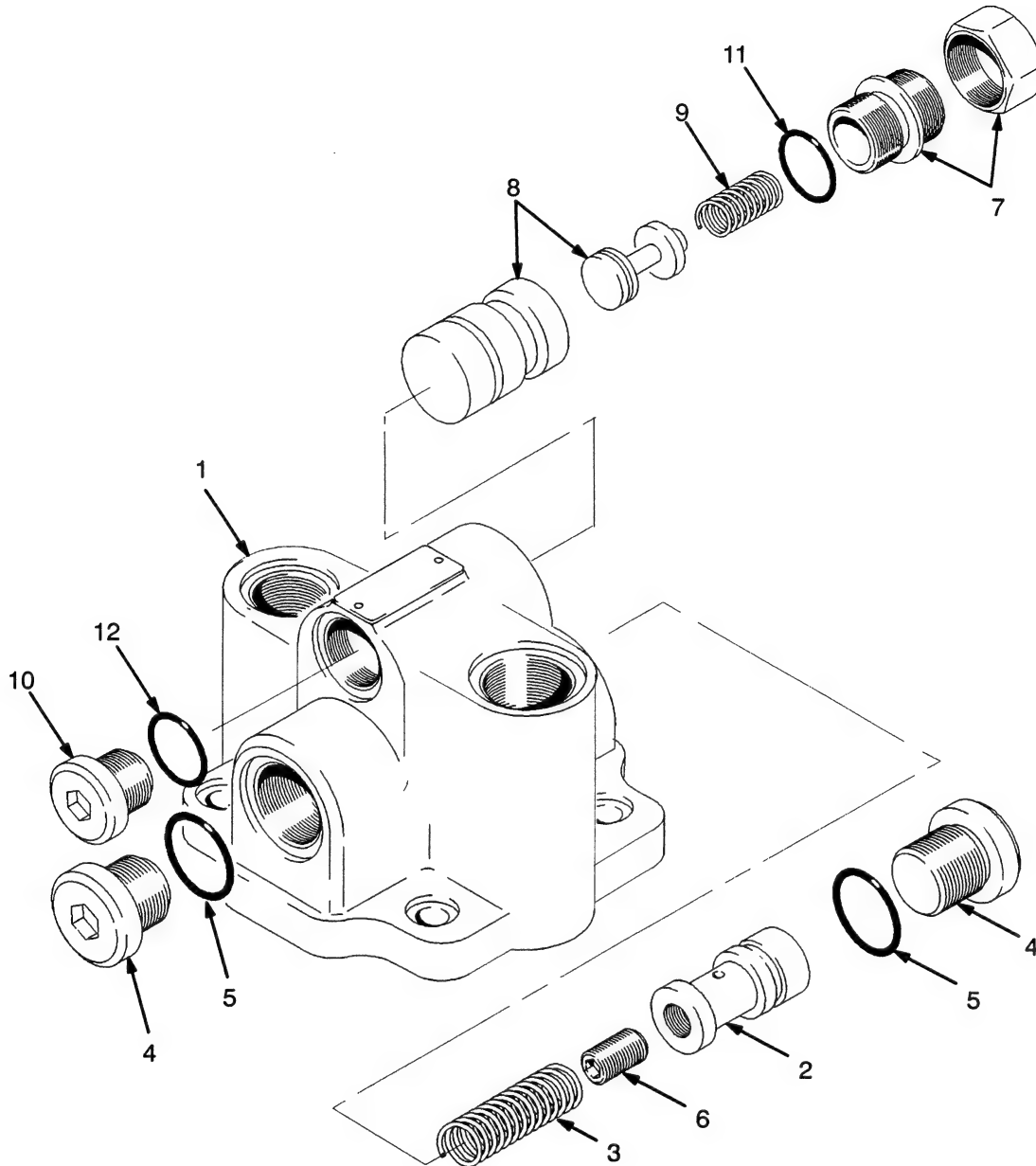
LAST USED ON S/N D177B-15601



REF	PART NO.	NAME OF PART	QTY
	1352036	Valve .....	1
1	.....	Body .....	1
2	.....	Plunger .....	1
3	321797	Spring .....	1
4	321792	Plug .....	2
5	16485	O-Ring .....	2
6	1328822	Plug .....	1
7	1352032	Relief Valve .....	1

REF	PART NO.	NAME OF PART	QTY
8	1328824	Kit-Adjuster .....	1
9	.....	Poppet .....	1
10	1328826	Spring .....	1
11	<sup>a</sup> 1328828	O-Ring .....	1
12	<sup>a</sup> 1328829	O-Ring .....	2
<sup>a</sup> Included In Seal Kit 1337626			

**FLOW VALVE (Figure 183)**  
**FIRST USED ON S/N D177B-15602**



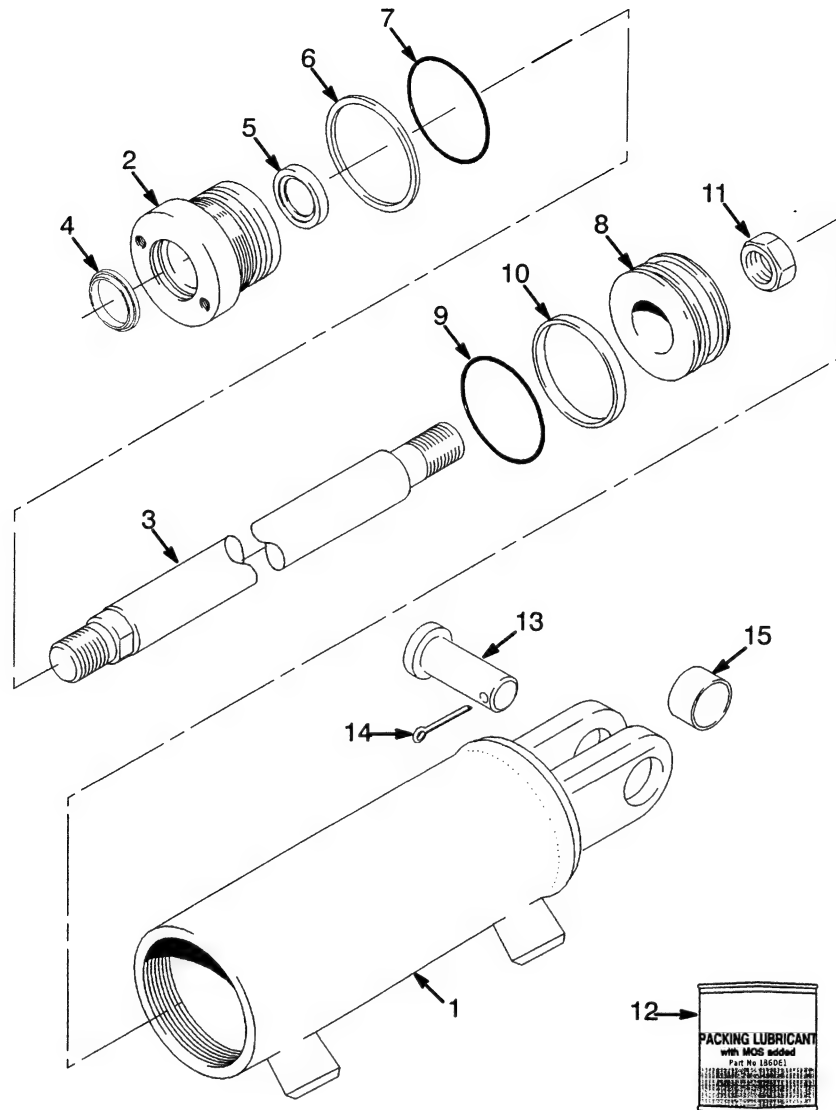
REF	PART NO.	NAME OF PART	QTY	REF	PART NO.	NAME OF PART	QTY
	1377255	Valve	1	8	.....	Housing	1
1	.....	Body	1	8	.....	Poppet	1
2	.....	Plunger	1	9	1377257	Spring	1
3	321797	Spring	1	10	342703	Plug	1
4	321792	Plug	2	11 <sup>a</sup>	1377259	O-Ring	1
5 <sup>a</sup>	16485	O-Ring	2	12 <sup>a</sup>	1377260	O-Ring	1
6	1328822	Plug	1				
7	1377256	Adjuster Kit	1				
8	1377261	Kit-B	1				

<sup>a</sup> Included In Seal Kit 1377258



## This image shows a single sheet of white paper with horizontal ruling lines. The lines are evenly spaced and run across the width of the page. There are no margins, text, or other markings on the paper.

**TILT CYLINDER (Figure 184)**  
**GROUP NUMBER 8601501**



REF	PART NO.	NAME OF PART	QTY
	1338742	Tilt Cylinder .....	1
1	1338743	Shell .....	1
2	1338744	Gland .....	1
3	1338740	Piston Rod .....	1
4 a	1338739	Wiper Ring .....	1
5 a	637151	Seal .....	1
6 a	154375	Back-Up Ring .....	1
7 a	46388	O-Ring .....	1
8	1338741	Piston .....	1

REF	PART NO.	NAME OF PART	QTY
9 a	59583	O-Ring .....	1
10 a	293922	Seal Ring .....	1
11	2302899	Nut .....	1
12	186061	Lubricant .....	AR
13	1345354	Pin-Rod End .....	2
14	15236	Pin .....	2
15	300982	Bushing .....	2
a	Included In Seal Kit 1356746		

## PUSH AWAY LEVERS



## VALVE ATTACHING PARTS

### PUSH AWAY LEVERS

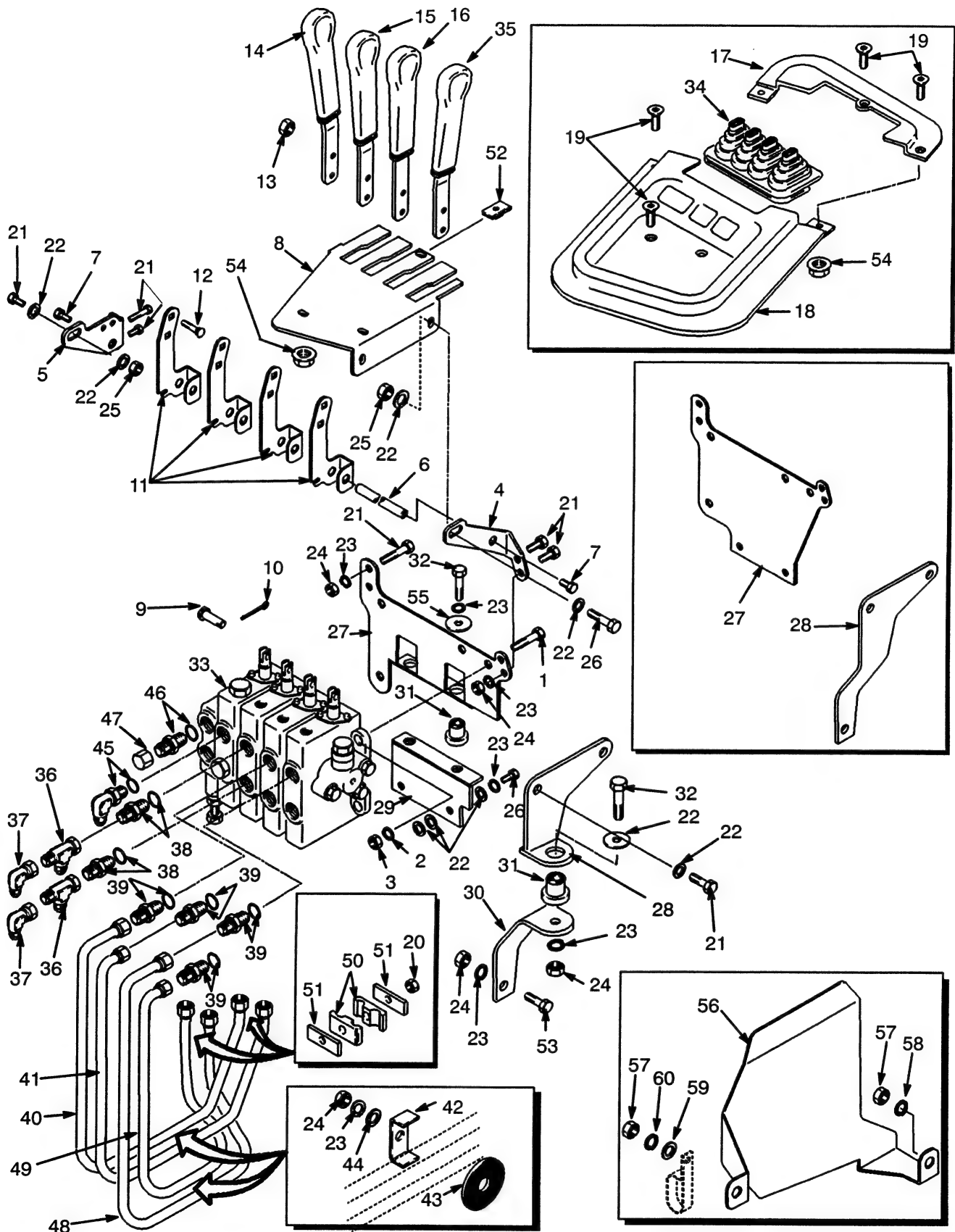
**KEY:**

**A:** Three Function

**B:** Four Function

REF	PART NO.	NAME OF PART	QTY		REF	PART NO.	NAME OF PART	QTY	
			A	B				A	B
1	287860	Capscrew .....	3	3	36	17059	Fitting .....	2	2
2	292682	Lockwasher .....	3	3	37	16987	Fitting .....	2	2
3	136692	Nut .....	3	3	38	222381	Fitting .....	2	2
4	1339723	Bracket, RH .....	1	1	38	16484	O-Ring .....	2	2
5	1339724	Bracket, LH .....	1	1	39	16541	Fitting .....	2	4
6	1343443	Pivot .....	1	1	39	16484	O-Ring .....	2	4
7	1328930	Capscrew .....	2	2	40	1343461	Tube .....	1	1
8	1339702	Panel .....	1	1	41	1343481	Tube .....	1	1
8 a	1361101	Panel .....	1	1	42	1343531	Clamp .....	1	2
9	309109	Pin .....	3	4	43	1347112	Washer (Rubber) .....	1	2
10	15200	Cotter Pin .....	3	4	44	320157	Washer .....	2	4
11	1339749	Crank .....	2	3	45	17197	Fitting .....	1	1
12	308980	Bolt .....	6	8	45	16484	O-Ring .....	1	1
13	316834	Nut .....	6	8	46	17756	Fitting .....	1	1
14	1339725	Handlever (Lift) .....	1	1	46	16485	O-Ring .....	1	1
15	1339727	Handlever (Tilt) .....	1	1	47	16923	Fitting .....	1	1
16	1339729	Handlever (3rd Function) ....	1	1	48 d	1343482	Tube Assy .....	..	1
17	1338292	Cover .....	1	1	48 e	1379506	Tube Assy .....	..	1
18	1339300	Cover .....	1	1	49 d	1343484	Tube .....	..	1
18 a	1361102	Cover .....	1	1	49 e	1379507	Tube .....	..	1
19	1339793	Screw .....	5	5	50	1359620	Clamp .....	2	4
20	316835	Locknut .....	1	2	51	1361142	Plate .....	2	4
21	136749	Capscrew .....	8	8	52	1339770	Crank .....	1	..
21 b	136749	Capscrew .....	6	6	52	1339748	Crank .....	..	1
22	320158	Washer .....	8	8	53	1339746	Plate .....	1	1
22 b	221733	Washer .....	5	5	54	1339745	Plate .....	2	2
23	292681	Lockwasher .....	11	11	55	1339713	Spring .....	1	1
23 b	292681	Lockwasher .....	13	14	56	293612	Capscrew .....	2	2
24	239503	Nut .....	9	9	57	293611	Capscrew .....	2	2
24 b	239503	Nut .....	9	10	58	1350215	Nut .....	1	1
25	313828	Nut .....	4	4	59	136681	Capscrew .....	1	1
26	176640	Capscrew .....	1	1	59 b	136681	Capscrew .....	2	2
26 b	176640	Capscrew .....	3	3	60	1452270	Nut .....	4	4
27	1339737	Bracket .....	1	1	61 b	221733	Washer .....	3	3
27 b	1351047	Bracket .....	1	1	62 c	1373819	Heat Shield .....	1	1
28	1339715	Strut .....	1	1	63	239503	Nut .....	2	2
28 b	1351048	Strut .....	1	1	64 c	320157	Washer .....	1	1
29 b	1351049	Bracket .....	1	1	65	320158	Washer .....	2	2
30 b	1351043	Plate .....	1	1	66	292681	Lockwasher .....	1	1
31 b	1351064	Mount .....	3	3					
32 b	132861	Capscrew .....	4	4	a	Used With Types GS, LPS & DS			
33	....	Control Valve .....	1	1	b	Used With Diesel 2.8L & 3.1L			
		☞ Figure 187, Figure 188			c	Gasoline & LPG 2.0L			
34	1339799	Boot .....	1	..	d	Last Used On S/N D177B-16576			
34	1339636	Boot .....	..	1	e	First Used On S/N D177B-16577			
35	1339731	Handlever (4th Function) .....	..	1					

## VALVE ATTACHING PARTS (Figure 186) DIRECT ACTING LEVERS



## VALVE ATTACHING PARTS

### DIRECT ACTING LEVERS

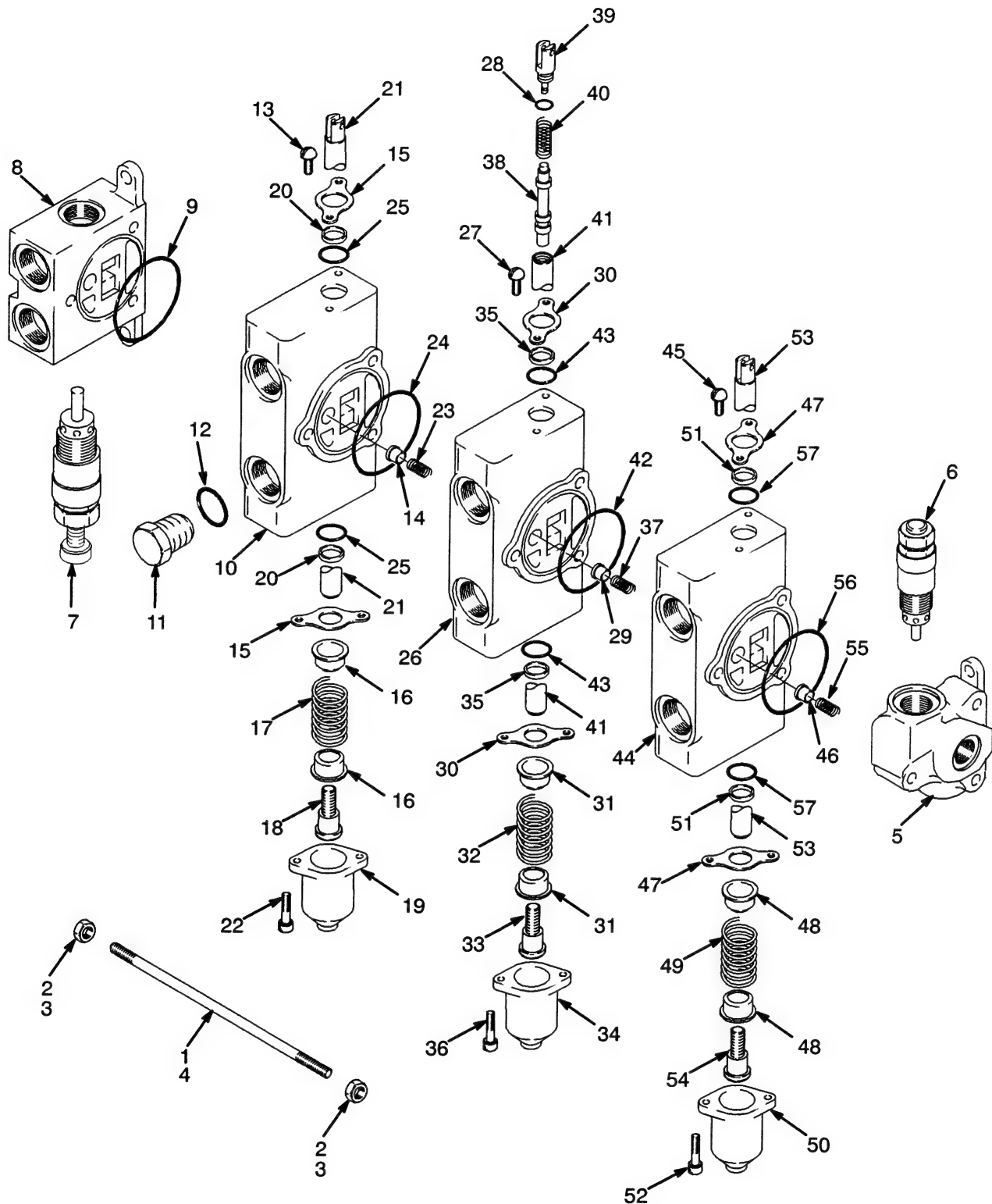
**KEY:**

**A:** Three Function

**B:** Four Function

REF	PART NO.	NAME OF PART	QTY		REF	PART NO.	NAME OF PART	QTY	
			A	B				A	B
1	287860	Capscrew .....	3	3	33	....	Control Valve .....	1	1
2	292682	Lockwasher .....	3	3			☞ Figure 187, Figure 188		
3	136692	Nut .....	3	3	34	1339799	Boot .....	1	..
4	1339723	Bracket, RH .....	1	1	34	1339636	Boot .....	..	1
5	1339724	Bracket, LH .....	1	1	35	1339731	Handlever (4th Function) .....	..	1
6	1343443	Pivot .....	1	1	36	17059	Fitting .....	2	2
7	1328930	Capscrew .....	2	2	37	16987	Fitting .....	2	2
8	1339702	Panel .....	1	1	38	222381	Fitting .....	2	2
8 a	1361101	Panel .....	1	1	38	16484	O-Ring .....	2	2
9	309109	Pin .....	3	4	39	16541	Fitting .....	2	4
10	15200	Cotter Pin .....	3	4	39	16484	O-Ring .....	2	4
11	1339749	Crank .....	3	4	40	1343461	Tube .....	1	1
12	308980	Bolt .....	6	8	41	1343481	Tube .....	1	1
13	316834	Nut .....	6	8	42	1343531	Clamp .....	1	2
14	1339725	Handlever (Lift) .....	1	1	43	1347112	Washer (Rubber) .....	1	2
15	1339727	Handlever (Tilt) .....	1	1	44	320157	Washer .....	2	4
16	1339729	Handlever (3rd Function) ....	1	1	45	17197	Fitting .....	1	1
17	1338292	Cover .....	1	1	45	16484	O-Ring .....	1	1
18	1339300	Cover .....	1	1	46	17756	Fitting .....	1	1
18 a	1361102	Cover .....	1	1	46	16485	O-Ring .....	1	1
19	1339793	Screw .....	5	5	47	16923	Fitting .....	1	1
20	316835	Locknut .....	1	2	48 d	1343482	Tube Assy .....	..	1
21	136749	Capscrew .....	8	8	48 e	1379506	Tube Assy .....	..	1
21 b	136749	Capscrew .....	6	6	49 d	1343484	Tube .....	..	1
22	320158	Washer .....	8	8	49 e	1379507	Tube .....	..	1
22 b	221733	Washer .....	5	5	50	1359620	Clamp .....	2	4
23	292681	Lockwasher .....	9	11	51	1361142	Plate .....	2	4
23 b	292681	Lockwasher .....	13	14	52	1350215	Nut .....	1	1
24	239503	Nut .....	7	9	53	136681	Capscrew .....	1	1
24 b	239503	Nut .....	9	10	53 b	136681	Capscrew .....	2	2
25	313828	Nut .....	3	3	54	1452270	Nut .....	4	4
26	176640	Capscrew .....	1	1	55 b	221733	Washer .....	3	3
26 b	176640	Capscrew .....	3	3	56 c	1373819	Heat Shield .....	1	1
27	1339737	Bracket .....	1	1	57	239503	Nut .....	2	2
27 b	1351047	Bracket .....	1	1	58 c	320157	Washer .....	1	1
28	1339715	Strut .....	1	1	59	320158	Washer .....	2	2
28 b	1351048	Strut .....	1	1	60	292681	Lockwasher .....	1	1
29 b	1351049	Bracket .....	1	1					
30 b	1351043	Plate .....	1	1	a	Used With Types GS, LPS & DS			
31 b	1351064	Mount .....	3	3	b	Used With Diesel 2.8L & 3.1L			
32 b	132861	Capscrew .....	3	3	c	Gasoline & LPG 2.0L			
					d	Last Used On S/N D177B-15153			
					e	First Used On S/N D177B-15154			

## CONTROL VALVE (Figure 187) THREE FUNCTION

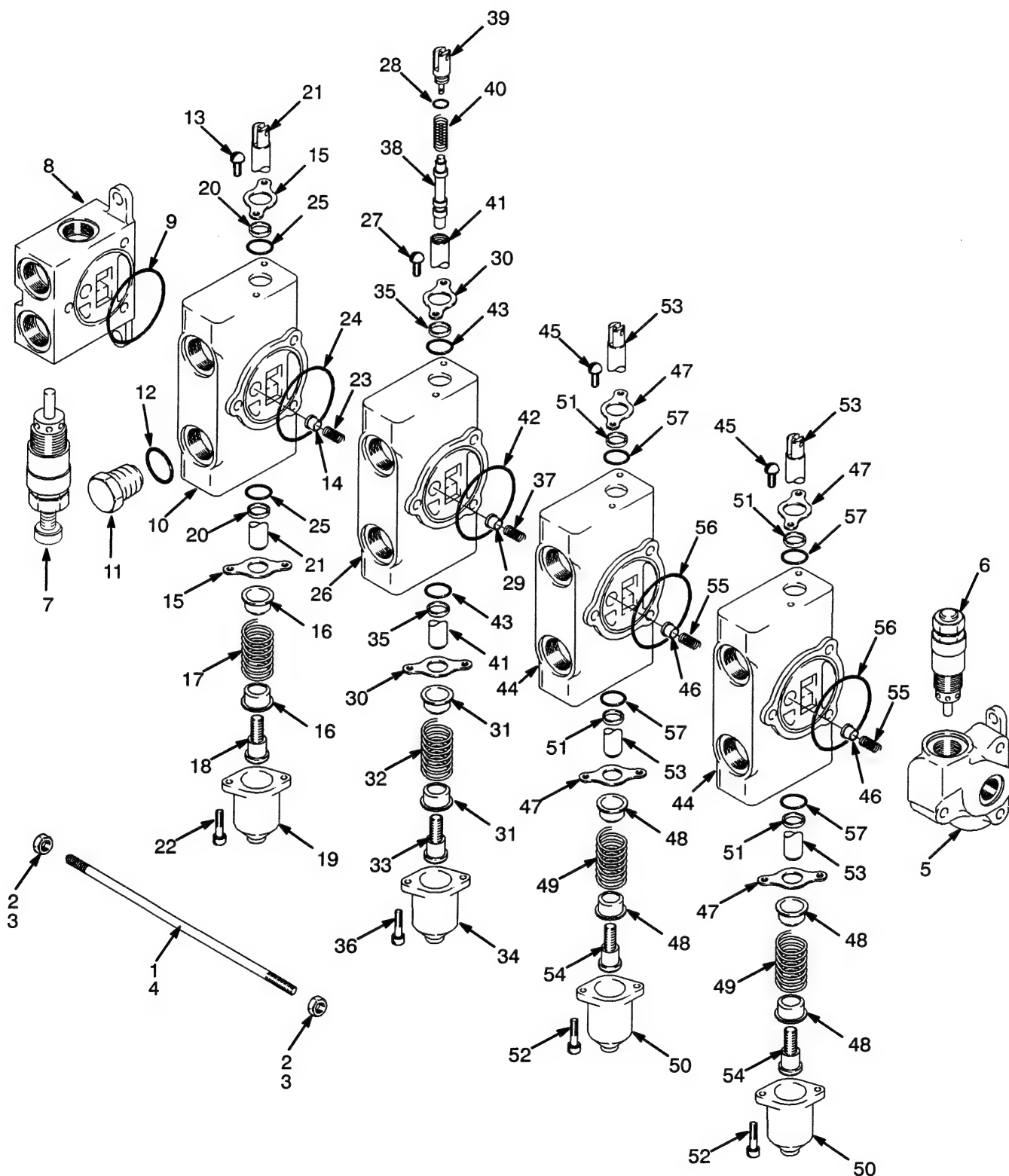


## CONTROL VALVE THREE FUNCTION

REF	PART NO.	NAME OF PART	QTY	REF	PART NO.	NAME OF PART	QTY
a	1337104	Control Valve .....	1	29	205120	Poppet .....	1
b	2033502	Control Valve .....	1	30	205121	Seal Plate .....	2
1	1350707	Rod .....	1	31	188516	Spring Seat .....	1
2	188534	Nut .....	2	32	385855	Spring .....	1
3	15055	Nut .....	4	33	188518	Spool End .....	1
4	1350706	Rod .....	2	34	188519	Cap .....	1
5a	1357356	Outlet Section .....	1	35	205122	Wiper .....	2
5b	1451092	Outlet Section .....	1	36	12949	Capscrew .....	2
6	378424	Relief Valve .....	1	37	205123	Spring .....	1
6	1309419	Kit-Seal .....	1	38	.....	Piston .....	1
7	350485	Relief Valve .....	1	39	1357364	Piston End .....	1
7	1357369	Kit-Seal .....	1	40	341462	Spring .....	1
8	1357352	Inlet Section .....	1	41	.....	Spool .....	1
9	57664	O-Ring .....	1	42	57664	O-Ring .....	1
10	1357354	Spool Section .....	1	43	1357361	O-Ring .....	2
11	199524	Plug .....	1	44	1357353	Spool Section .....	1
12	16484	O-Ring .....	1	45	16706	Screw .....	2
13	16706	Screw .....	2	46	205120	Poppet .....	1
14	205120	Poppet .....	1	47	205121	Seal Plate .....	2
15	205121	Seal Plate .....	2	48	188516	Spring Seat .....	2
16	188516	Spring Seat .....	2	49	385855	Spring .....	1
17	385855	Spring .....	1	50	188519	Cap .....	1
18	188518	Spool End .....	1	51	205122	Wiper .....	2
19	188519	Cap .....	1	52	12949	Capscrew .....	2
20	205122	Wiper .....	2	53	.....	Spool .....	1
21	.....	Spool .....	1	54	188518	Spool End .....	1
22	12949	Capscrew .....	2	55	205123	Spring .....	1
23	205123	Spring .....	1	56	57664	O-Ring .....	1
24	57664	O-Ring .....	1	57	1357361	O-Ring .....	2
25	1357361	O-Ring .....	2				
26	1357355	Spool Section .....	1				
27	16706	Screw .....	2	a	Last Used On S/N D177B-35722		
28	16480	O-Ring .....	1	b	First Used On S/N D177B-35723		



## VALVE (Figure 188) FOUR FUNCTION



**VALVE**  
**FOUR FUNCTION**

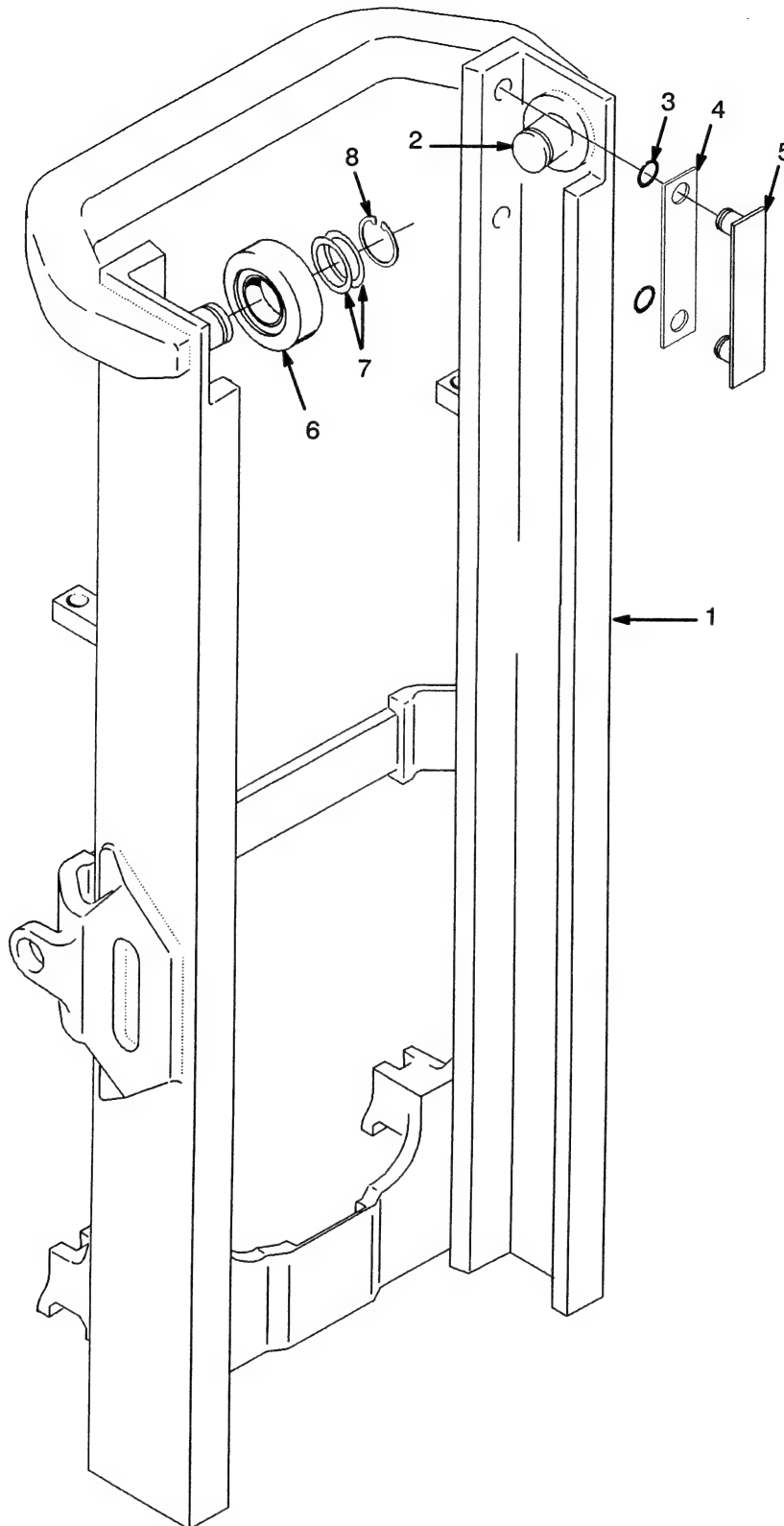
REF	PART NO.	NAME OF PART	QTY	REF	PART NO.	NAME OF PART	QTY
a	1338333	Control Valve .....	1	28	16480	O-Ring .....	1
b	2033503	Control Valve .....	1	29	205120	Poppet .....	1
1	1327415	Rod .....	1	30	205121	Seal Plate .....	2
2	188534	Nut .....	2	31	188516	Spring Seat .....	1
3	15055	Nut .....	4	32	385855	Spring .....	1
4	1327414	Rod .....	2	33	188518	Spool End .....	1
5 a	1357356	Outlet Section .....	1	34	188519	Cap .....	1
5 b	1451092	Outlet Section .....	1	35	205122	Wiper .....	2
6	378424	Relief Valve .....	1	36	12949	Capscrew .....	2
6	1309419	Kit-Seal .....	1	37	205123	Spring .....	1
7	350485	Relief Valve .....	1	38	.....	Piston .....	1
7	1357369	Kit-Seal .....	1	39	1357364	Piston End .....	1
8	1357352	Inlet Section .....	1	40	341462	Spring .....	1
9	57664	O-Ring .....	1	41	.....	Spool .....	1
10	1357354	Spool Section .....	1	42	57664	O-Ring .....	1
11	199524	Plug .....	1	43	1357361	O-Ring .....	2
12	16484	O-Ring .....	1	44	1357353	Spool Section .....	2
13	16706	Screw .....	2	45	16706	Screw .....	2
14	205120	Poppet .....	1	46	205120	Poppet .....	1
15	205121	Seal Plate .....	2	47	205121	Seal Plate .....	2
16	188516	Spring Seat .....	2	48	188516	Spring Seat .....	2
17	385855	Spring .....	1	49	385855	Spring .....	1
18	188518	Spool End .....	1	50	188519	Cap .....	1
19	188519	Cap .....	1	51	205122	Wiper .....	2
20	205122	Wiper .....	2	52	12949	Capscrew .....	2
21	.....	Spool .....	1	53	.....	Spool .....	1
22	12949	Capscrew .....	2	54	188518	Spool End .....	1
23	205123	Spring .....	1	55	205123	Spring .....	1
24	57664	O-Ring .....	1	56	57664	O-Ring .....	1
25	1357361	O-Ring .....	2	57	1357361	O-Ring .....	2
26	1357355	Spool Section .....	1	a	Last Used On S/N D177B-35560		
27	16706	Screw .....	2	b	First Used On S/N D177B-35561		

## This image shows a single sheet of white paper with horizontal ruling lines. The lines are evenly spaced and run across the width of the page. There are no margins, text, or other markings on the paper.

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## TWO STAGE LIMITED FREE-LIFT

CARRIAGE (Figure 194) TWO STAGE LIMITED FREE-LIFT FOUR ROLLER .....	Page 358
CARRIAGE (Figure 195) TWO STAGE LIMITED FREE-LIFT SIX ROLLER .....	Page 359
CYLINDER (Figure 192) TWO STAGE LIMITED FREE-LIFT H45-55XM .....	Page 354
CYLINDER (Figure 193) TWO STAGE LIMITED FREE-LIFT H60-65XM .....	Page 356
FORKS (Figure 200) TWO STAGE LIMITED FREE-LIFT .....	Page 366
HEADER HOSE (Figure 199) TWO STAGE LIMITED FREE-LIFT .....	Page 364
INNER MAST (Figure 190) TWO STAGE LIMITED FREE-LIFT .....	Page 350
LIFT (Figure 191) TWO STAGE LIMITED FREE-LIFT .....	Page 352
LOAD BACKREST EXTENSION (Figure 196) TWO STAGE LIMITED FREE-LIFT .....	Page 360
MAST INSTALLATION (Figure 197) TWO STAGE LIMITED FREE-LIFT .....	Page 361
MAST INSTALLATION (Figure 198) TWO STAGE LIMITED FREE-LIFT .....	Page 362
OUTER MAST (Figure 189) TWO STAGE LIMITED FREE-LIFT .....	Page 348

**OUTER MAST (Figure 189)**  
**TWO STAGE LIMITED FREE-LIFT**

**OUTER MAST  
TWO STAGE LFL**

**H45-55XM**

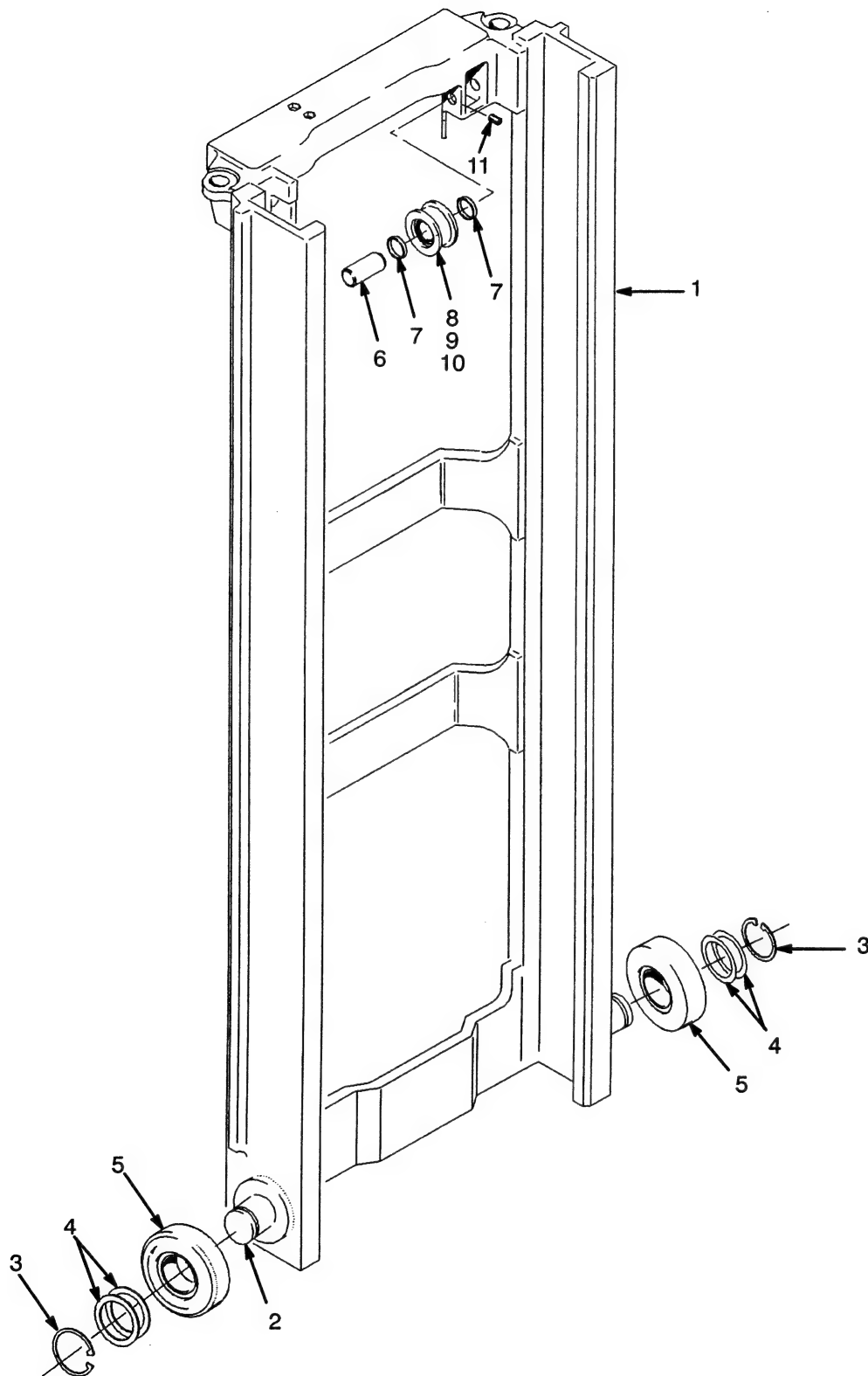
Ref No	Name Of Part 1 2 3 4	Lift Height To Bottom Of Forks				
		117.8 in	129.6 in	149.3 in	169.0 in	188.7 in
	<b>Mast Group No.</b>	<b>B507 2992</b>	<b>B507 3292</b>	<b>B507 3792</b>	<b>B507 4292</b>	<b>B507 4792</b>
1	Outer Mast	1341005	1341008	1341013	1341019	1341024

**H60-65XM**

Ref No	Name Of Part 1 2 3 4	Lift Height To Bottom Of Forks				
		112.6 in	124.4 in	144.1 in	163.7 in	183.4 in
	<b>Mast Group No.</b>	<b>B562 2859</b>	<b>B562 3159</b>	<b>B562 3659</b>	<b>B562 4159</b>	<b>B562 4659</b>
1	Outer Mast	1341005	1341008	1341013	1341019	1341024

REF	PART NO.	NAME OF PART	QTY	REF	PART NO.	NAME OF PART	QTY
a	.....	Mast .....	1	6	1333396	Load Roller ("B" 0.76 mm) .....	2
1 a	.....	Outer Mast .....	1	6	1333397	Load Roller ("C" 1.52 mm) .....	2
2	1345216	Stub Shaft .....	2	7	129387	Shim (0.020 in) .....	AR
3	104506	O-Ring .....	4	8	58901	Snap Ring .....	2
4	131716	Shim (0.020 in) .....	4	a	☞ Table Above		
5	215211	Bearing Strip .....	2				
6	1395168	Load Roller ("A" Standard) .....	2				

## INNER MAST (Figure 190) TWO STAGE LIMITED FREE-LIFT



**INNER MAST  
TWO STAGE LIMITED FREE-LIFT**

**H45-55XM**

Ref No	Name Of Part 1 2 3 4	Lift Height To Bottom Of Forks				
		117.8 in	129.6 in	149.3 in	169.0 in	188.7 in
	<b>Mast Group No.</b>	<b>B507 2992</b>	<b>B507 3292</b>	<b>B507 3792</b>	<b>B507 4292</b>	<b>B507 4792</b>
1	Inner Mast	1341210	1341213	1341218	1341223	1341228

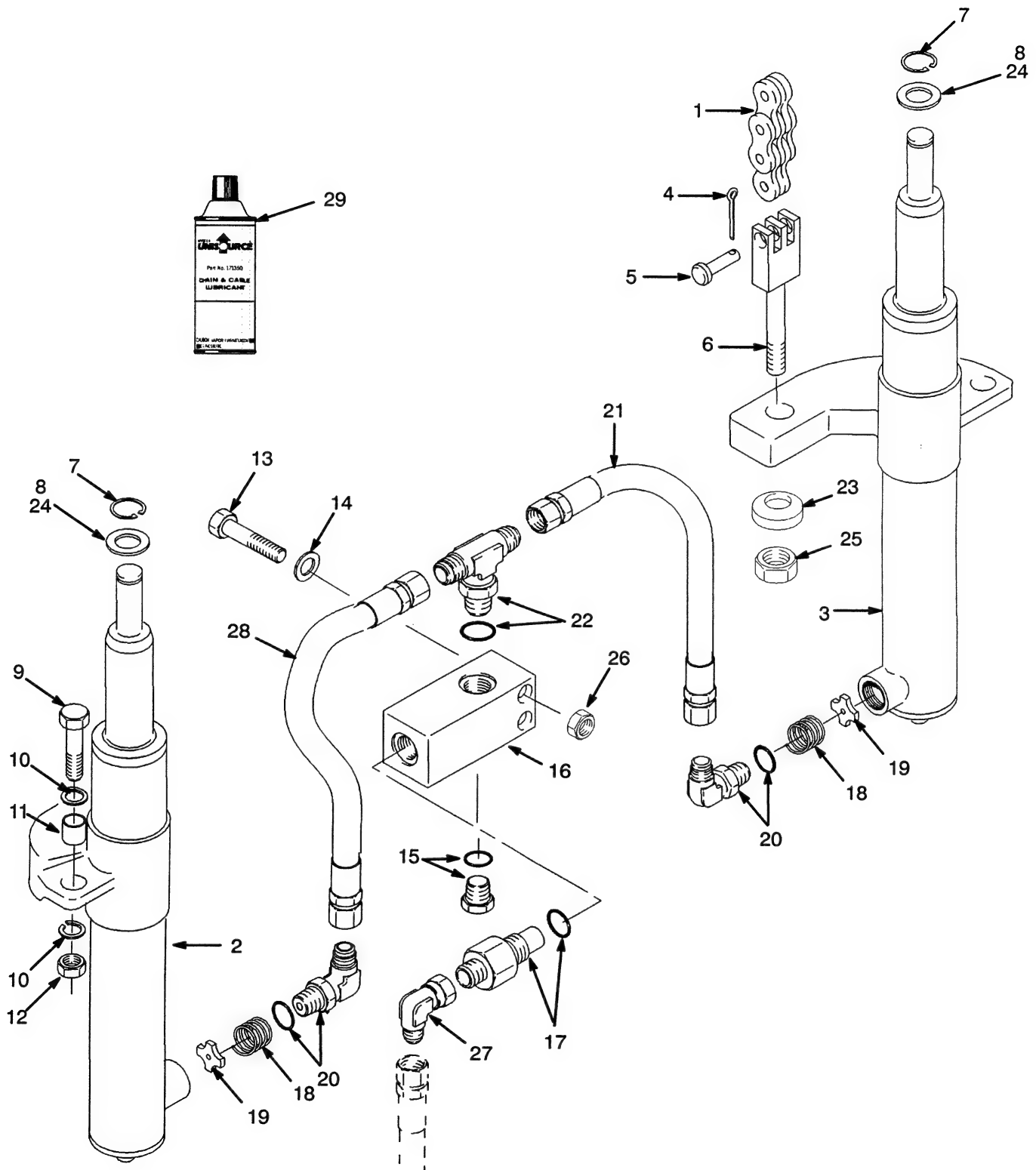
**H60-65XM**

Ref No	Name Of Part 1 2 3 4	Lift Height To Bottom Of Forks				
		112.6 in	124.4 in	144.1 in	163.7 in	183.4 in
	<b>Mast Group No.</b>	<b>B562 2859</b>	<b>B562 3159</b>	<b>B562 3659</b>	<b>B562 4159</b>	<b>B562 4659</b>
1	Inner Mast	1341210	1341213	1341218	1341223	1341228

REF	PART NO.	NAME OF PART	QTY	REF	PART NO.	NAME OF PART	QTY
a	.....	Mast .....	1	9	37752	Snap Ring .....	1
1 a	.....	Inner Mast .....	1	9	1378699	Bearing .....	1
2	1345216	Stub Shaft .....	2	10 e	1379684	Chain Sheave (H60-65XM) ....	2
3	58901	Snap Ring .....	2	10	1378694	Sheave .....	1
4	129387	Shim (0.020 In) .....	AR	10	37752	Snap Ring .....	1
5	1395168	Load Roller ("A" Standard) ....	2	10	1378699	Bearing .....	1
5	1333396	Load Roller ("B" 0.76 mm) ....	2	11 b	302144	Setscrew .....	4
5	1333397	Load Roller ("C" 1.52 mm) ....	2	11 c	302462	Pin .....	2
6 b	1333389	Pin .....	2	a	☞ Tables Above		
6 c	1368656	Pin .....	2	b	Last Used On Mast S/N B507B-5469 & B562B-5469		
7 d	1333644	Spacer .....	4	c	First Used On Mast S/N B507B-5470, B507V-1501, B562B-5470 & B562V-1511		
7 e	1378691	Spacer .....	4	d	Last Used On S/N B507A-1920, B507B-7408 & B562V-1565, B562B-5197		
8 d	1345183	Chain Sheave .....	2	e	First Used On S/N B507A-1921, B507B-7409 & B562V-1566, B562B-5198		
8	1345181	Sheave .....	1				
8	37752	Snap Ring .....	2				
8	231020	Bearing .....	1				
9 e	1379685	Chain Sheave (H45-55XM) ....	2				
9	1378698	Sheave .....	1				



## LIFT (Figure 191) TWO STAGE LIMITED FREE-LIFT



**LIFT  
TWO STAGE LFL**

**H45-55XM**

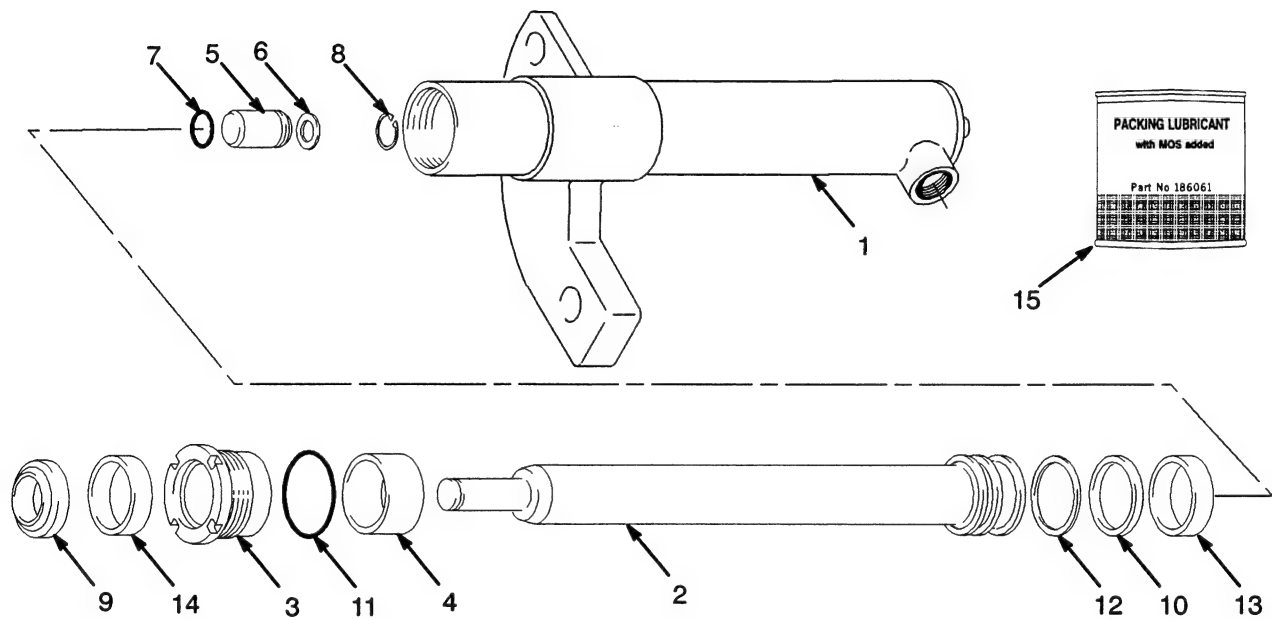
Ref No	Name Of Part 1 2 3 4	Lift Height To Bottom Of Forks				
		117.8 in	129.6 in	149.3 in	169.0 in	188.7 in
	<b>Mast Group No.</b>	<b>B507 2992</b>	<b>B507 3292</b>	<b>B507 3792</b>	<b>B507 4292</b>	<b>B507 4792</b>
1	Lift Chain	180057	337174 <sup>c</sup> 223389 <sup>d</sup>	135588 <sup>c</sup> 1301870 <sup>d</sup>	214444 <sup>c</sup> 246994 <sup>d</sup>	129358 <sup>c</sup> 336393 <sup>d</sup>

**H60-65XM**

Ref No	Name Of Part 1 2 3 4	Lift Height To Bottom Of Forks				
		112.6 in	124.4 in	144.1 in	163.7 in	183.4 in
	<b>Mast Group No.</b>	<b>B562 2859</b>	<b>B562 3159</b>	<b>B562 3659</b>	<b>B562 4159</b>	<b>B562 4659</b>
1	Lift Chain	1342121	1342124 <sup>c</sup> 1342383 <sup>d</sup>	1342129 <sup>c</sup> 1342393 <sup>d</sup>	1342134 <sup>c</sup> 1359234 <sup>d</sup>	1342139 <sup>c</sup> 1342392 <sup>d</sup>

REF	PART NO.	NAME OF PART	QTY	REF	PART NO.	NAME OF PART	QTY
a		Mast	1	19	357749	Special Washer	2
1 a		Lift Chain	2	20	189595	Fitting	2
2		Cylinder, RH	1	20	16485	O-Ring	1
		☞ Figure 192, Figure 193		21	1345403	Hose	1
3		Cylinder, LH	1	22	16578	Fitting	1
		☞ Figure 192, Figure 193		22	16485	O-Ring	1
4	15200	Cotter Pin	2	23	297649	Base Ring	2
5	323161	Pin	2	24 f	1354915	Washer (0.25 mm)	AR
6 bc	320313	Chain Anchor	2	24 f	1354916	Washer (0.75 mm)	AR
6 bd	1369357	Chain Anchor	2	24 f	1354917	Washer (1.50 mm)	AR
6 ec	1333328	Chain Anchor	2	25	161003	Nut	2
6 ed	1369356	Chain Anchor	2	26	313828	Nut	2
7	131358	Snap Ring	2	27	16882	Fitting	1
8	1333382	Washer	AR	28	1462551	Hose	1
9	292532	Capscrew	2	29	171350	Chain Lubricant	AR
10	296422	Lockwasher	4				
11	323090	Spacer	2	a		☞ Table Above	
12	300937	Nut	2	b		For Mast S/N B507	
13	136704	Capscrew	2	c		Last Used On Mast S/N B507B-5469 & B562B-5469	
14	320157	Washer	2	d		First Used On Mast S/N B507B-5470, B507V-1501, B562B-5470 & B562V-1511	
15 g	14603	Fitting	1	e		For Mast S/N B562	
15	16486	O-Ring	1	f		Used With Item 8 Between Cylinder Rod And Inner Mast As Required	
16	1379687	Valve Housing	1	g		Optional	
16 g	1333392	Valve Housing	1	h		H45-55 XM	
17 h	2309766	Lowering Control Valve	1	k		H60-65 XM	
17 k	316306	Lowering Control Valve	1				
17	16982	O-Ring	1				
18	337179	Spring	2				

## CYLINDER (Figure 192) TWO STAGE LIMITED FREE-LIFT H45-55XM

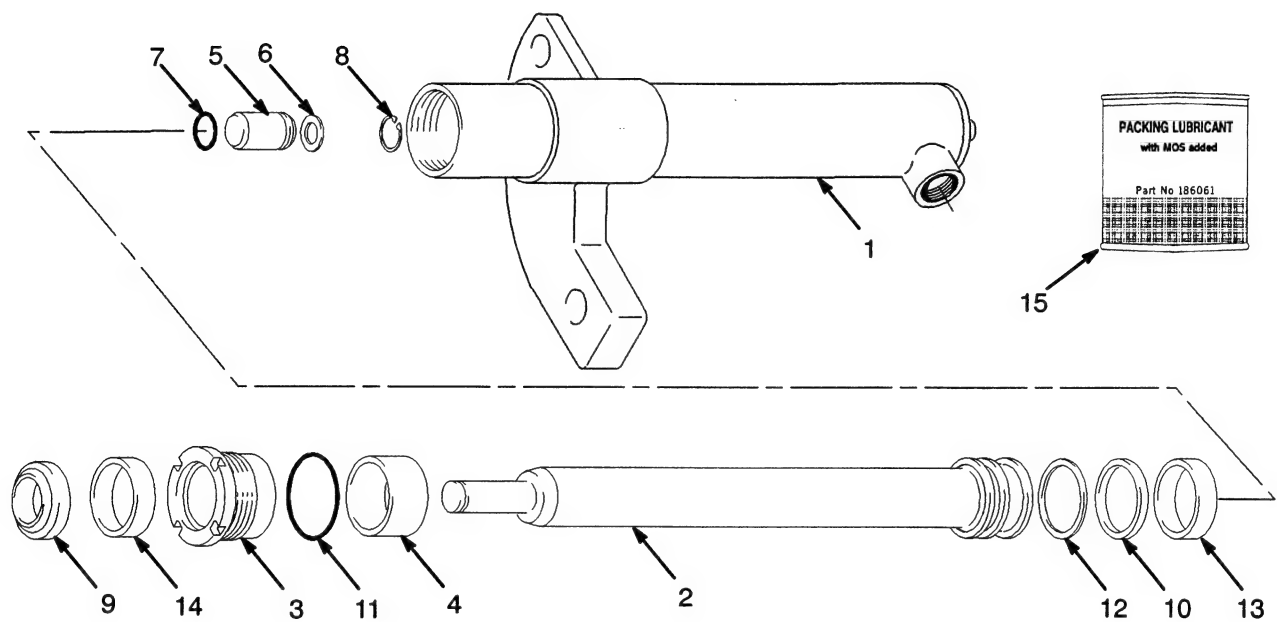


**CYLINDER**  
**TWO STAGE LIMITED FREE-LIFT**  
**H45-55XM**

Ref No	Name Of Part 1 2 3 4	Lift Height To Bottom Of Forks				
		117.8 in	129.6 in	149.3 in	169.0 in	188.7 in
	<b>Mast Group No.</b>	<b>B507 2992</b>	<b>B507 3292</b>	<b>B507 3792</b>	<b>B507 4292</b>	<b>B507 4792</b>
	Group # Cylinder RH	8600056 1341395	8600059 1341398	8600064 1341403	8600070 1341408	8600151 1341413
1	Shell	1355148	1355160	1355180	1355200	1355222
2	Rod	1355146	1355158	1355178	1355199	1355217
	Group # Cylinder LH	8600006 1341432	8600009 1341435	8600014 1341440	8600020 1341445	8600101 1341450
1	Shell	1355145	1355157	1355177	1355198	1355219
2	Rod	1355146	1355158	1355178	1355199	1355217

REF	PART NO.	NAME OF PART	QTY	REF	PART NO.	NAME OF PART	QTY
a	.....	Cylinder .....	1	11 ef	92861	O-Ring .....	1
1 a	.....	Shell .....	1	12 ef	638246	Back-Up Ring .....	1
2 a	.....	Rod .....	1	13 ef	1356750	Wear Ring .....	1
3 b	1355127	Retainer .....	1	14 be	1356749	Rod Seal .....	1
3 c	1355220	Retainer .....	1	14 cf	1356752	Rod Seal .....	1
4 d	1355189	Spacer .....	1	15	186061	Packing Lubricant .....	AR
4 c	1355221	Spacer .....	1				
5	257913	Check Valve .....	1	a	☞ Table Above		
6	297531	Washer .....	1	b	For Lift Heights Below 188.7 in		
7 ef	39348	O-Ring .....	1	c	For 188.7 in Lift Height		
8	187388	Snap Ring .....	1	d	For 169.0 Lift Height		
9 be	1319668	Wiper .....	1	e	Included In Seal Kit 1355276		
9 cf	1310370	Wiper .....	1	f	Included In Seal Kit 1355277		
10 ef	2013075	Seal .....	1				

## CYLINDER (Figure 193) TWO STAGE LIMITED FREE-LIFT H60-65XM

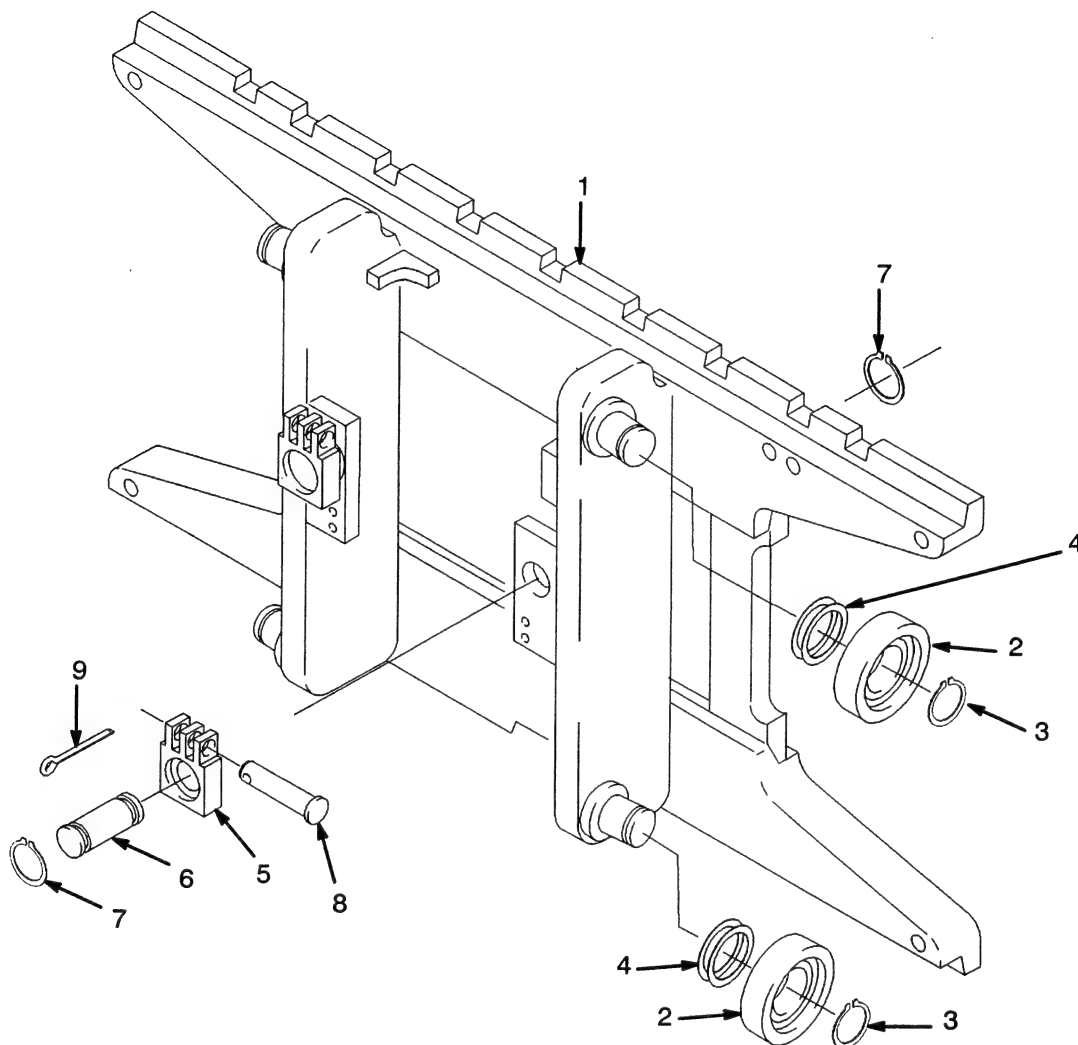


**CYLINDER**  
**TWO STAGE LFL**  
**H60-65XM**

Ref No	Name Of Part 1 2 3 4	Lift Height To Bottom Of Forks				
		112.6 in	124.4 in	144.1 in	163.7 in	183.4 in
	<b>Mast Group No.</b>	<b>B562 2859</b>	<b>B562 3159</b>	<b>B562 3659</b>	<b>B562 4159</b>	<b>B562 4659</b>
	Group # Cylinder RH	8600256 1341469	8600259 1341472	8600264 1341477	8600352 1341482	8600357 1341487
1	Shell	1355357	1355369	1355393	1355416	1355436
2	Rod	1355355	1355367	1355391	1355414	1355434
	Group # Cylinder LH	8600206 1341506	8600209 1341509	8600214 1341514	8600302 1341519	8600307 1341524
1	Shell	1355354	1355366	1355390	1355413	1355433
2	Rod	1355355	1355367	1355391	1355414	1355434

REF	PART NO.	NAME OF PART	QTY	REF	PART NO.	NAME OF PART	QTY
a	.....	Cylinder .....	1	10 de	334156	Seal .....	1
1 a	.....	Shell .....	1	11 de	59229	O-Ring .....	1
2 a	.....	Rod .....	1	12 de	335012	Back-Up Ring .....	1
3 b	1355284	Retainer .....	1	13 de	1356751	Wear Ring .....	1
3 c	1355409	Retainer .....	1	14 bd	1356749	Rod Seal .....	1
4 b	1355285	Spacer .....	1	14 ce	1356752	Rod Seal .....	1
4 c	1355410	Spacer .....	1	15	186061	Packing Lubricant .....	AR
5	257913	Check Valve .....	1	a	☞ Table Above		
6	297531	Washer .....	1	b	For Lift Heights To 144.1 in		
7 de	39348	O-Ring .....	1	c	For Lift Heights 163.7 in. And 183.4 In.		
8	187388	Snap Ring .....	1	d	Included In Seal Kit 1355286		
9 bd	1319668	Wiper .....	1	e	Included In Seal Kit 1355411		
9 ce	1310370	Wiper .....	1				

## CARRIAGE (Figure 194) TWO STAGE LIMITED FREE-LIFT FOUR ROLLER



	H45-55XM	H60-65XM
Group No.	8500007	8500008
Carriage	1343838	1343841

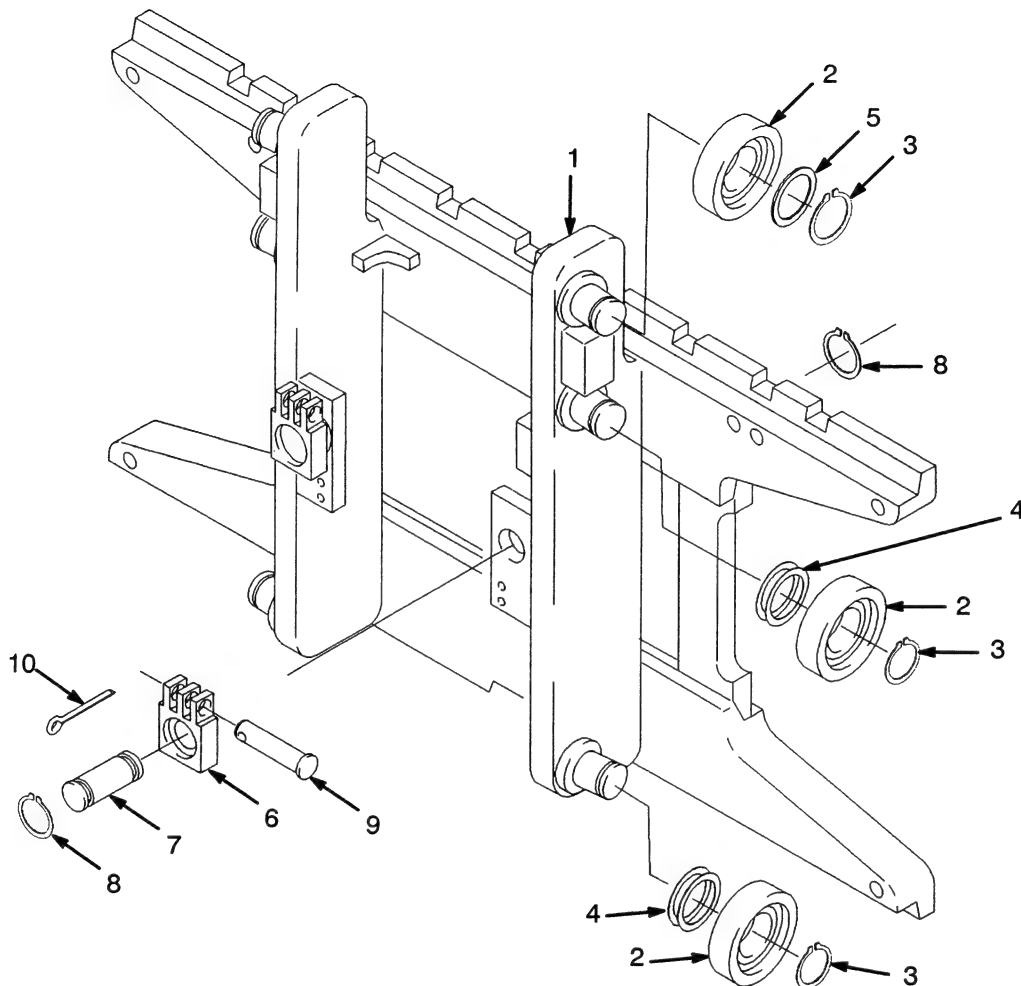
### KEY:

A: H45-55XM

B: H60-65XM

REF	PART NO.	NAME OF PART	QTY		REF	PART NO.	NAME OF PART	QTY	
			A	B				A	B
a		Carriage Assy	1	..	4	1345263	Shim	AR	AR
a		Carriage Assy	..	1	5	1369345	Chain Anchor	2	..
1	1337940	Carriage	1	..	5	1369344	Chain Anchor	..	2
1	1337943	Carriage	..	1	6	1345352	Pin	2	2
1	1345264	Stubshaft	4	4	7	131358	Snap Ring	4	4
2	b 1345218	Load Roller	6	6	8	323161	Pin	2	2
2	1345219	Load Roller ("B" 0.76 mm)	..	4	9	15200	Cotter Pin	2	2
2	1345220	Load Roller ("C" 1.52 mm)	..	4	a	Table Above			
3	12891	Snap Ring	4	4					

**CARRIAGE (Figure 195)**  
**TWO STAGE LIMITED FREE-LIFT**  
**SIX ROLLER**



	H45-55XM	H60-65XM
<b>Group No.</b>	8500013	8500014
Carriage	1343846	1343847

**KEY:**

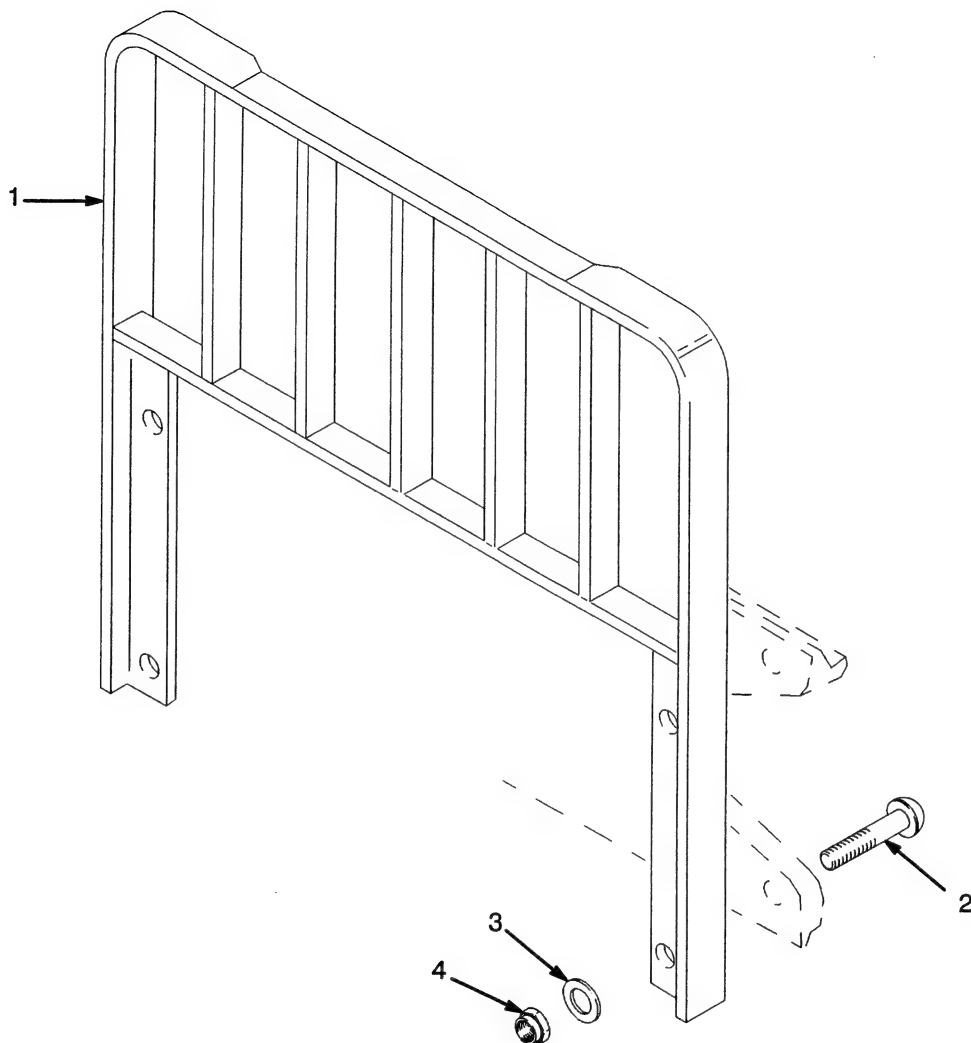
**A:** H45-55XM

**B:** H60-65XM

REF	PART NO.	NAME OF PART	QTY		REF	PART NO.	NAME OF PART	QTY	
			A	B				A	B
a	.....	Carriage Assy .....	1	..	5	366116	Spacer .....	2	2
a	....	Carriage Assy .....	..	1	6	1369345	Chain Anchor .....	2	..
1	1338616	Carriage .....	1	..	6	1369344	Chain Anchor .....	..	2
1	1338618	Carriage .....	..	1	7	1345352	Pin .....	2	2
1	1345264	Stubshaft .....	6	6	8	131358	Snap Ring .....	4	4
2	b 1345218	Load Roller .....	6	6	9	323161	Pin .....	2	2
2	c 1395172	Load Roller ("A" Standard) ..	6	6	10	15200	Cotter Pin .....	2	2
2	1345219	Load Roller ("B" 0.76 mm) ..	6	6					
2	1345220	Load Roller ("C" 1.52 mm) ..	6	6					
3	12891	Snap Ring .....	6	6	a	☞ Table Above			
4	1345263	Shim .....	ARAR		b	Last Used On S/N Pending ECN 72449			
					c	First Used On S/N Pending ECN 72449 Above			



## LOAD BACKREST EXTENSION (Figure 196) TWO STAGE LIMITED FREE-LIFT



**KEY:**

A: H45-55XM

B: H60-65XM

REF	PART NO.	NAME OF PART	QTY	
			A	B
1	1338642	Load Backrest Extension	1	..
1	1338645	Load Backrest Extension	..	1
1 <sup>a</sup>	1345267	Load Backrest Extension	..	1
2	1343990	Capscrew	4	..
2	1354923	Capscrew	..	4
3	221771	Washer	4	4

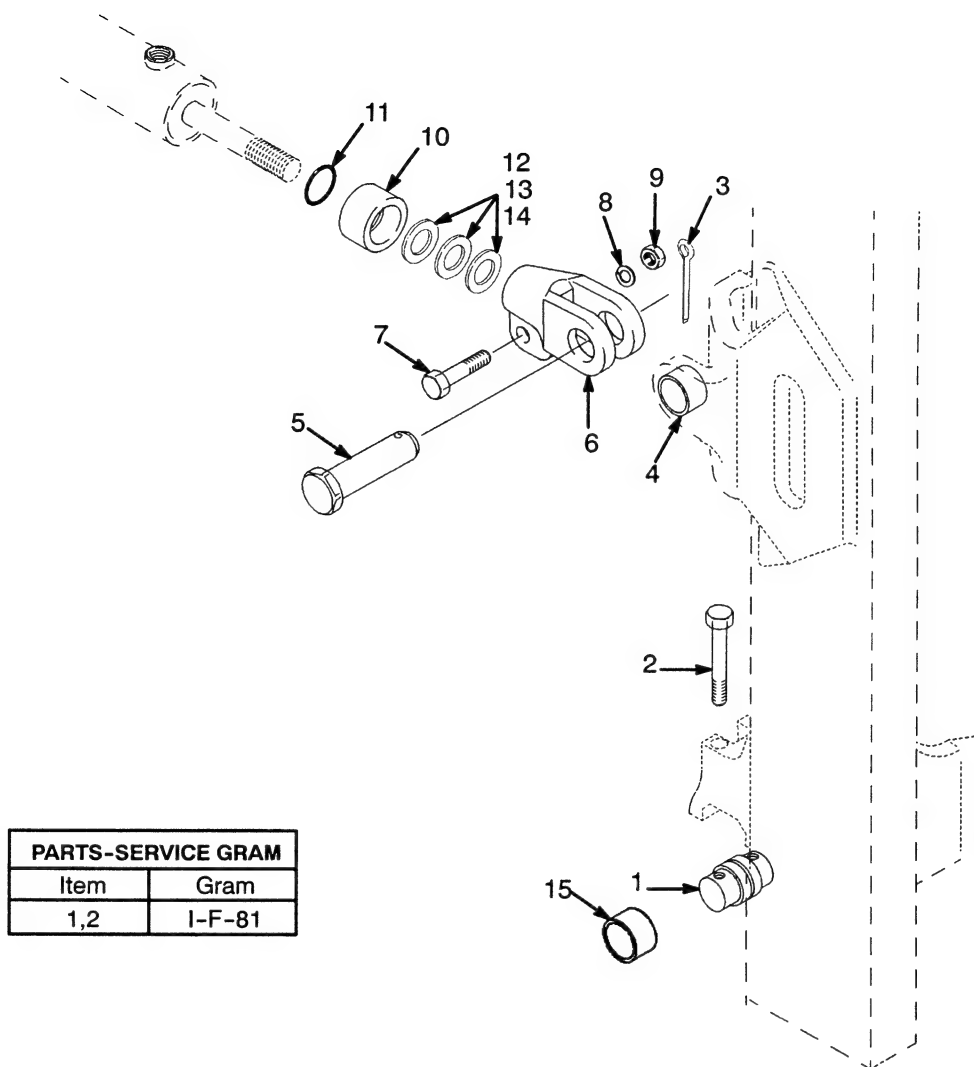
REF	PART NO.	NAME OF PART	QTY	
			A	B
3 <sup>b</sup>	296423	Washer	4	4
4	300937	Nut	4	4

<sup>a</sup> For Polished Forks With Full Bottom Taper

<sup>b</sup> Optional

## MAST INSTALLATION (Figure 197)

### TWO STAGE LIMITED FREE-LIFT



PARTS-SERVICE GRAM	
Item	Gram
1,2	I-F-81

**KEY:**

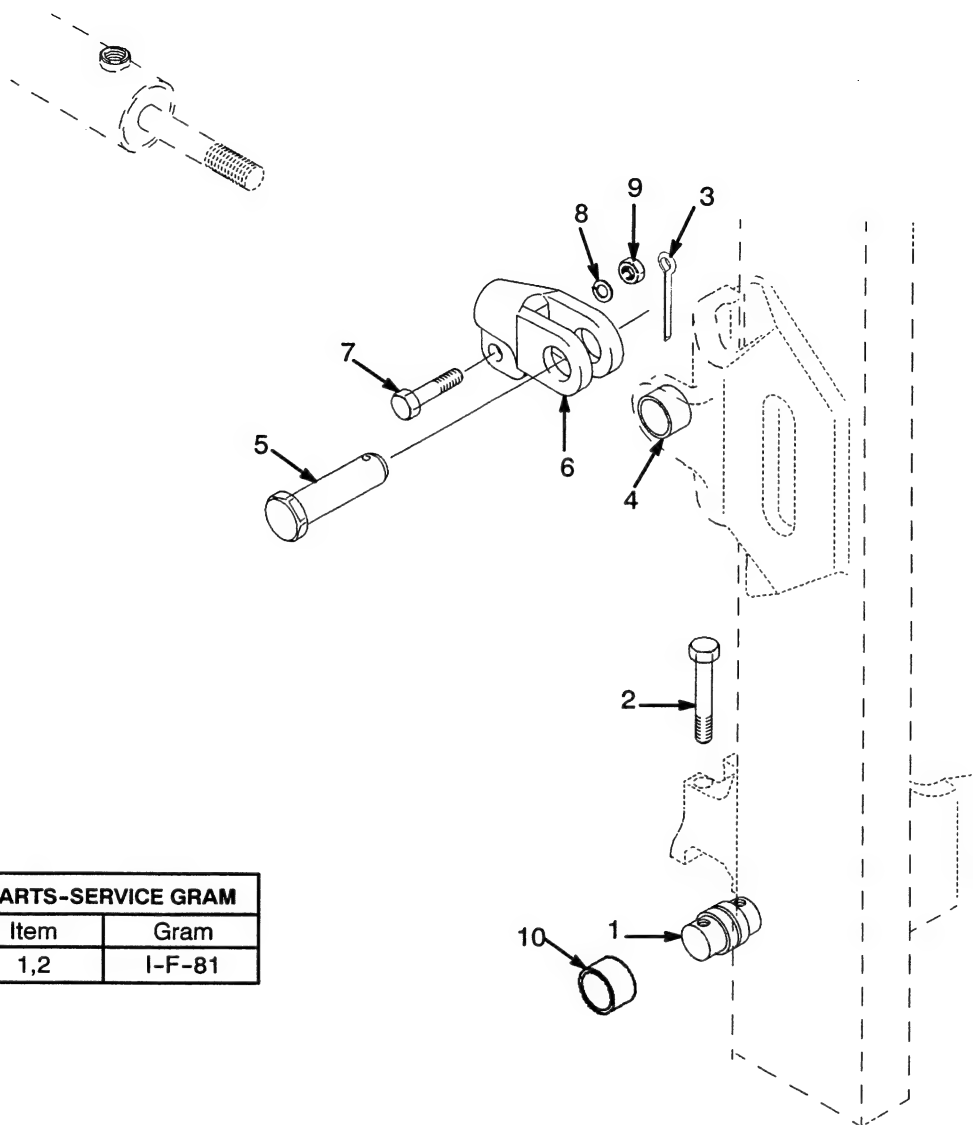
**A:** 6° Forward Tilt/10° Back Tilt

**B:** 6° Forward Tilt/6° Back Tilt

**C:** 6° Forward Tilt/5° Back Tilt

REF	PART NO.	NAME OF PART	QTY			REF	PART NO.	NAME OF PART	QTY		
			A	B	C				A	B	C
1	<b>a</b> 1333386	Pin .....	2	2	2	10	1451788	Spacer .....	2	..	..
1	<b>b</b> 1376424	Pin .....	2	2	2	10	384101	Spacer .....	..	2	..
2	<b>a</b> 293659	Capscrew .....	4	4	4	11	55434	O-Ring .....	2	..	..
2	<b>b</b> 1376423	Capscrew .....	4	4	4	12	134675	Shim .....	AR	AR	AR
3	15236	Cotter Pin .....	2	2	2	13	1325119	Shim .....	AR	AR	AR
4	300982	Bushing .....	2	2	2	14	1361948	Shim .....	..	AR	..
5	1345354	Pin .....	2	2	2	15	1333385	Bushing .....	2	2	2
6	1307641	Rod End .....	2	2	2	15	1380115	Bushing (Optional) .....	2	2	2
7	293650	Capscrew .....	2	2	2						
8	292683	Lockwasher .....	2	2	2	<b>a</b>	First Used On S/N D177B-19806				
9	216877	Nut .....	2	2	2	<b>b</b>	Last Used On S/N D177B-19807				

## MAST INSTALLATION (Figure 198) TWO STAGE LIMITED FREE-LIFT



PARTS-SERVICE GRAM	
Item	Gram
1,2	I-F-81

### KEY:

10° Forward Tilt/6° Back Tilt

REF	PART NO.	NAME OF PART	QTY
1 <b>a</b>	1333386	Pin .....	2
1 <b>b</b>	1376424	Pin .....	2
2 <b>a</b>	293659	Capscrew .....	4
2 <b>b</b>	1376423	Capscrew .....	4
3	15236	Cotter Pin .....	2
4	300982	Bushing .....	2
5	1345354	Pin .....	2
6	1356318	Rod End. ....	2

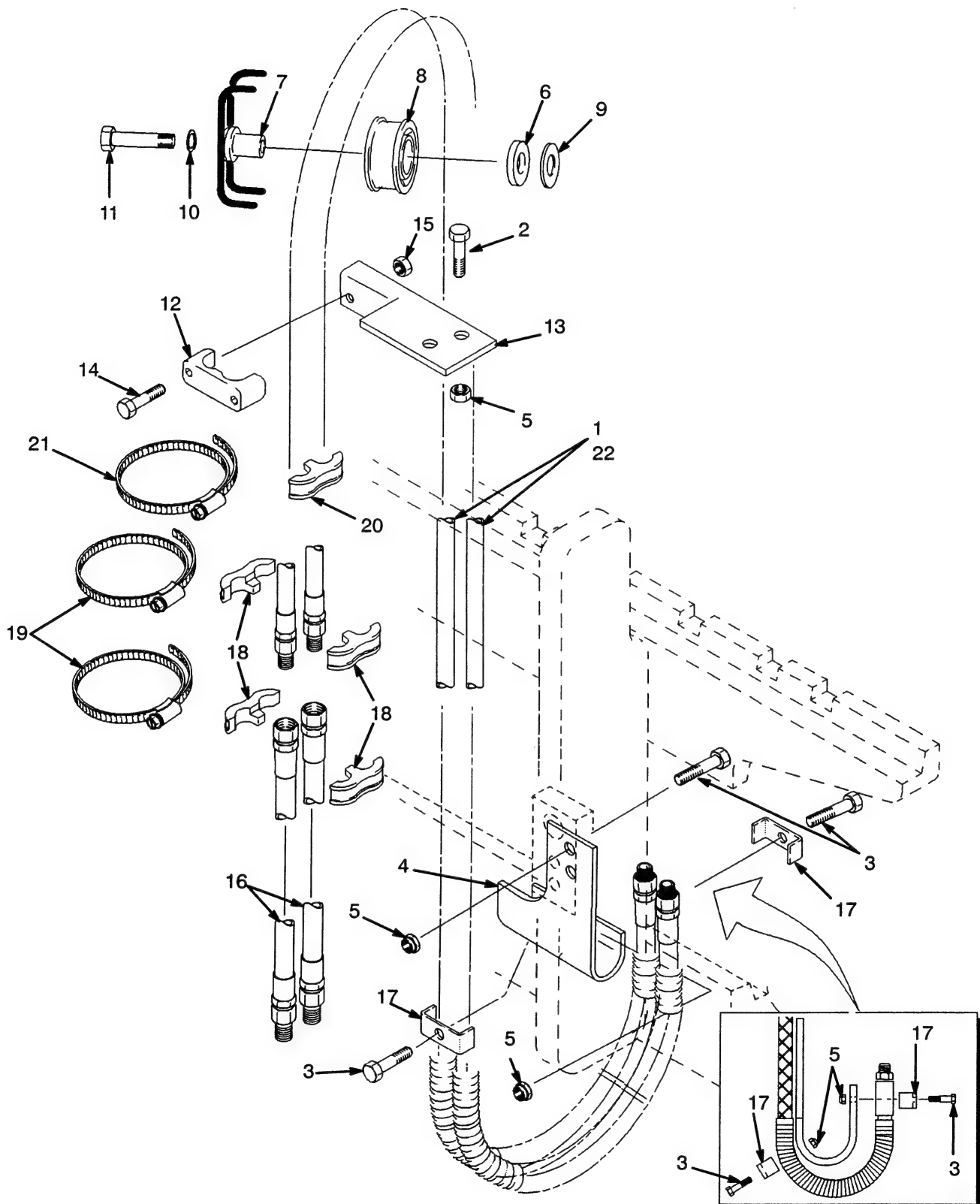
REF	PART NO.	NAME OF PART	QTY
7	293650	Capscrew .....	2
8	292683	Lockwasher .....	2
9	216877	Nut .....	2
10	1333385	Bushing .....	2
10	1380115	Bushing (Optional) .....	2

**a** First Used On S/N D177B-19806

**b** Last Used On S/N D177B-19807

## This image shows a single sheet of white paper with horizontal ruling lines. The lines are evenly spaced and run across the width of the page. There are no margins, text, or other markings on the paper.

## HEADER HOSE (Figure 199) TWO STAGE LIMITED FREE-LIFT



## HEADER HOSE

### TWO STAGE LIMITED FREE-LIFT

#### H45-55XM

Ref No	Name Of Part 1 2 3 4	Lift Height To Bottom Of Forks				
		117.8 in	129.6 in	149.3 in)	169.0 in	188.7 in
	<b>Mast Group No.</b>	<b>B507 2992</b>	<b>B507 3292</b>	<b>B507 3792</b>	<b>B507 4292</b>	<b>B507 4792</b>
1	Hose	<sup>a</sup> 1345496 <sup>b</sup> 1368313	<sup>a</sup> 1345499 <sup>b</sup> 1369606	<sup>a</sup> 1369604 <sup>b</sup> 1369611	<sup>a</sup> 1369609 <sup>b</sup> 1345516	<sup>a</sup> 1369613 <sup>b</sup> 1369617
20	Clamp	----	----	1353530	1353530	1353530
21	Clamp	----	----	1360507	1360507	1360507

- <sup>a</sup> Last Used On S/N B507V-3171  
<sup>b</sup> First Used On S/N B507V-3172

#### H60-65XM

Ref No	Name Of Part 1 2 3 4	Lift Height To Bottom Of Forks				
		112.6 in	124.4 in	144.1 in	163.7 in	183.4 in
	<b>Mast Group No.</b>	<b>B562 2859</b>	<b>B562 3159</b>	<b>B562 3659</b>	<b>B562 4159</b>	<b>B562 4659</b>
1	Hose	<sup>a</sup> 1345496 <sup>b</sup> 1368313	<sup>a</sup> 1345499 <sup>b</sup> 1369606	<sup>a</sup> 1369604 <sup>b</sup> 1369611	<sup>a</sup> 1369609 <sup>b</sup> 1345516	<sup>a</sup> 1369613 <sup>b</sup> 1369617
20	Clamp	----	----	1353530	1353530	1353530
21	Clamp	----	----	1360507	1360507	1360507
22	Hose	<sup>b</sup> 1398493	1368314	1398512	1398645	1398541

- <sup>a</sup> Last Used On S/N B562V-2417  
<sup>b</sup> First Used On S/N B562V-2418

**KEY:**

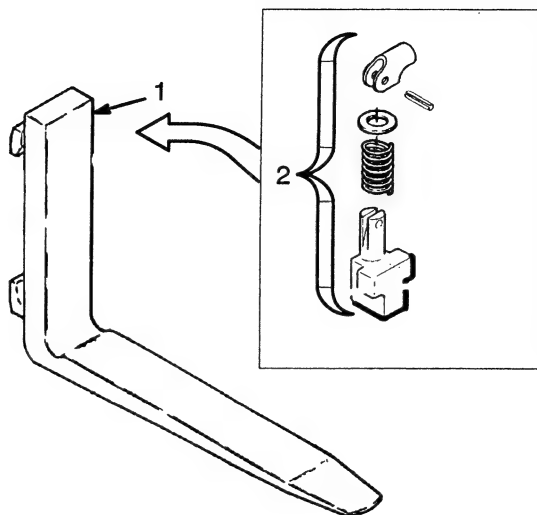
- A: Three Function**  
**B: Four Function**

REF	PART NO.	NAME OF PART	QTY		REF	PART NO.	NAME OF PART	QTY	
			A	B				A	B
1	<sup>a</sup>	..... Hose .....	2	2	13	1354921	Bracket, LH .....	..	1
2		136704 Capscrew .....	2	4	14	292502	Capscrew .....	2	4
3		292508 Capscrew .....	4	8	15	313805	Nut .....	2	4
4		1345412 Bracket, RH .....	1	1	16	1354922	Hose, RH .....	2	2
4		1345413 Bracket, LH .....	..	1	16	1354904	Hose, LH .....	..	2
5		313828 Nut .....	6	12	17	1345348	Clamp .....	2	4
6		1360549 Spacer .....	1	2	18	1353530	Clamp .....	4	8
7		1360548 Stubshaft .....	1	2	19	1360507	Clamp .....	2	4
8		1381595 Sheave .....	1	2	20	<sup>a</sup>	..... Clamp .....	1	2
9		1345190 Special Washer .....	1	2	21	<sup>a</sup>	..... Clamp .....	1	2
10		292683 Washer .....	1	2	22	<sup>a</sup>	..... Hose .....	..	2
11		292533 Capscrew .....	1	2					
12		1360386 Clamp .....	1	2					
13		1354919 Bracket, RH .....	1	1					

<sup>a</sup> ☞ Table Above

## FORKS (Figure 200)

### TWO STAGE LIMITED FREE-LIFT



### H45-55XM

Ref No	Name Of Part 1 2 3 4	Standard Taper		Full Bottom Taper	Qty
1	Fork	125 mm x 40 mm	100 mm x 40 mm	125 mm x 40 mm	
	762 mm (30 in)	1326660	384210		2
	914 mm (36 in)	1326661	384211	1338087	2
	1067 mm (42 in)	1326663	384213	1338088	2
	1219 mm (48 in)	1326664	384214	1338089	2
	1372 mm (54 in)	1326665	384215		2
	1524 mm (60 in)	1326666	384216		2
2	Latch	369795	369795	369795	1

**NOTE: OTHER FORK DIMENSIONS AVAILABLE ON REQUEST, CONTACT YOUR HYSTER DEALER.**

**FORKS**  
**TWO STAGE LIMITED FREE-LIFT**  
**(Figure 200 Continued)**

**H60-65XM**

Ref No	Name Of Part 1 2 3 4	Standard Taper		Full Bottom Taper	Qty
1	Fork	100 mm x 45 mm	125 mm x 50 mm	180 mm x 45 mm	
	914 mm (36 in)	1333018	367419		2
	1067 mm (42 in)	1333020	367420		2
	1207 mm (42.5 in)			1338098	2
	1219 mm (48 in)	1333021	367421		2
	1372 mm (54 in)		367422	1332745	2
	1524 mm (60 in)		367423		2
	1829 mm (72 in)	1333024	367424		2
2	Latch	369796	369796	369796	1

**NOTE: OTHER FORK DIMENSIONS AVAILABLE ON REQUEST, CONTACT YOUR HYSTER DEALER.**

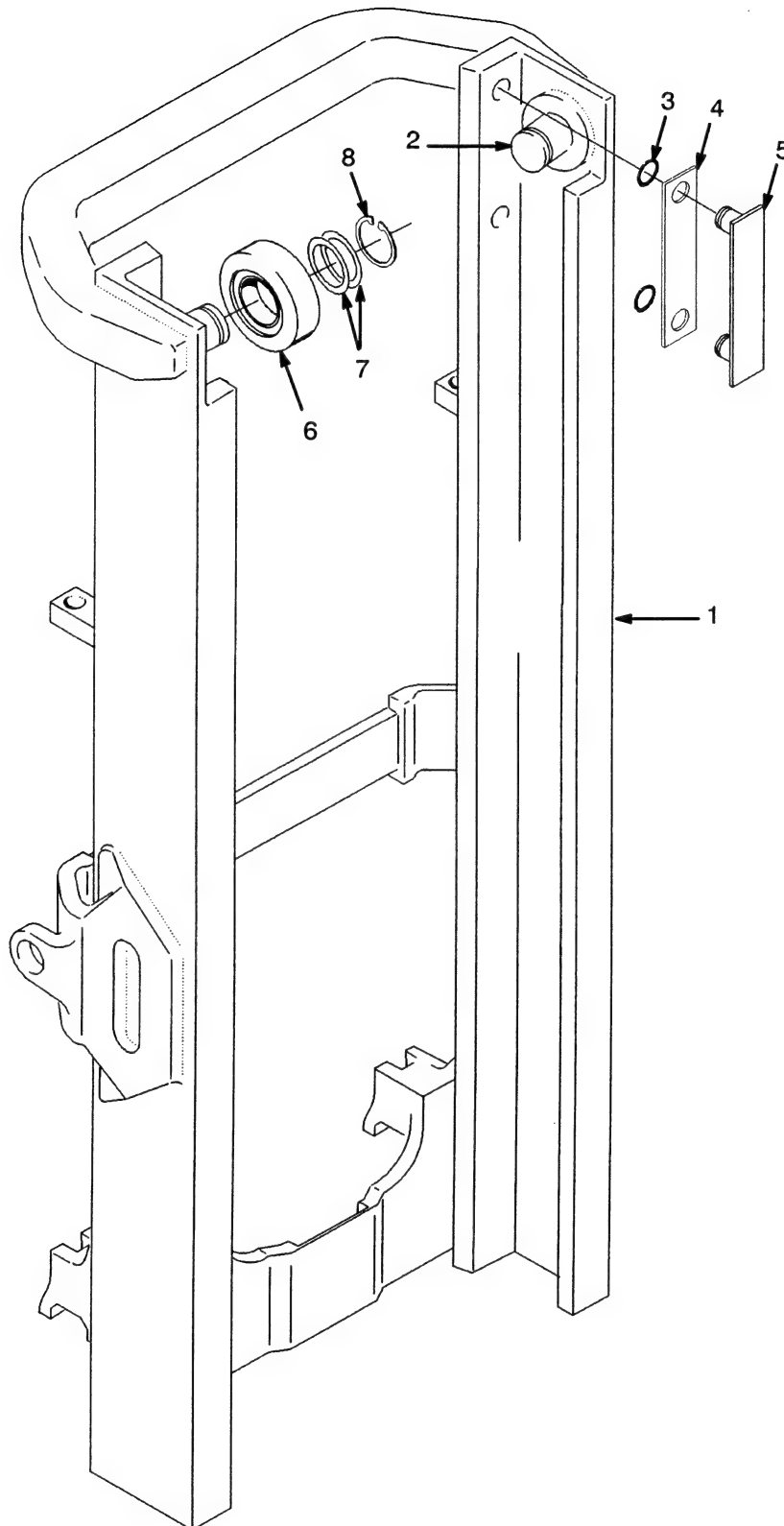


## This image shows a single sheet of white paper with horizontal ruling lines. The lines are evenly spaced and run across the width of the page. There are no margins, text, or other markings on the paper.

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## THREE STAGE FULL FREE-LIFT

CARRIAGE (Figure 208) THREE STAGE FULL FREE-LIFT SIX ROLLER (LAST USED ON S/N B508V-4186, B563V-2161) .....	Page 391
CARRIAGE (Figure 209) THREE STAGE FULL FREE-LIFT SIX ROLLER (FIRST USED ON S/N B508V-4187, B563V-2162) .....	Page 392
FORKS (Figure 213) THREE STAGE FULL FREE-LIFT .....	Page 400
FREE LIFT (Figure 205) THREE STAGE FULL FREE-LIFT .....	Page 378
FREE-LIFT CYLINDER (Figure 207) THREE STAGE FULL FREE-LIFT .....	Page 384
HEADER HOSE (Figure 212) THREE STAGE FULL FREE-LIFT .....	Page 396
INNER MAST (Figure 203) THREE STAGE FULL FREE-LIFT .....	Page 374
INTERMEDIATE MAST (Figure 202) THREE STAGE FULL FREE-LIFT .....	Page 372
LOAD BACKREST EXTENSION (Figure 210) THREE STAGE FULL FREE-LIFT .....	Page 393
MAIN CYLINDER (Figure 206) THREE STAGE FULL FREE-LIFT .....	Page 382
MAIN LIFT (Figure 204) THREE STAGE FULL FREE-LIFT .....	Page 376
MAST INSTALLATION (Figure 211) THREE STAGE FULL FREE-LIFT .....	Page 394
OUTER MAST (Figure 201) THREE STAGE FULL FREE-LIFT .....	Page 370

**OUTER MAST (Figure 201)**  
**THREE STAGE FULL FREE-LIFT**

## OUTER MAST THREE STAGE FULL FREE-LIFT

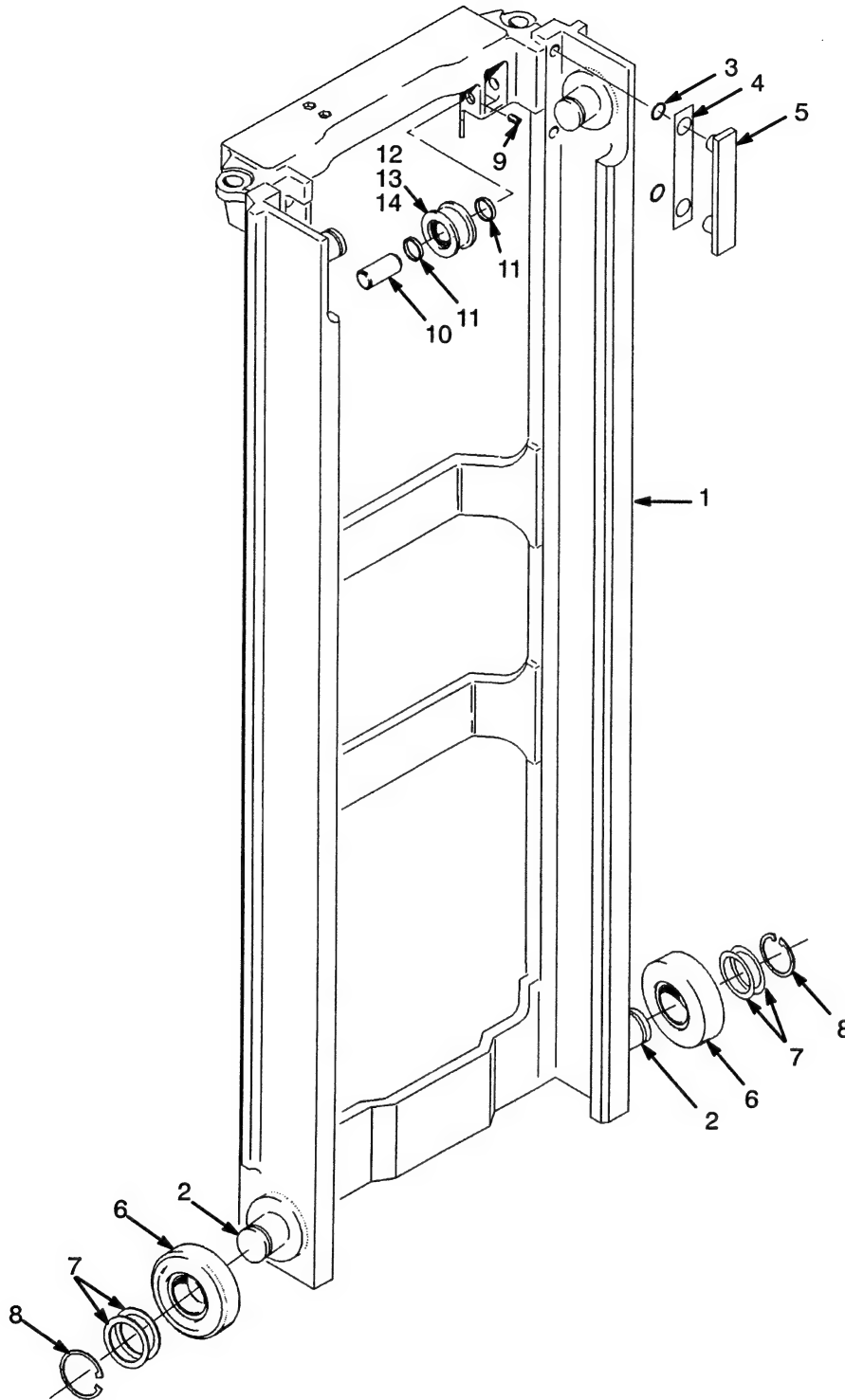
### H45-55XM

Ref No	Name Of Part 1 2 3 4	Lift Height To Bottom Of Forks			
		169.7 in	187.4 in	199.2 in	216.9 in
	<b>Mast Group No.</b>	<b>B508 4310</b>	<b>B508 4760</b>	<b>B508 5060</b>	<b>B508 5510</b>
1	Outer Mast	1341004	1341007	1341010	1341013

### H60-65XM

Ref No	Name Of Part 1 2 3 4	Lift Height To Bottom Of Forks			
		162.1 in	179.8 in	191.7 in	209.4 in
	<b>Mast Group No.</b>	<b>B563 4118</b>	<b>B563 4568</b>	<b>B563 4868</b>	<b>B563 5318</b>
1	Outer Mast	1341004	1341007	1341010	1341013

REF	PART NO.	NAME OF PART	QTY	REF	PART NO.	NAME OF PART	QTY
a	.....	Mast .....	1	6	1333396	Load Roller ("B" 0.76 mm) .....	2
1 a	.....	Outer Mast .....	1	6	1333397	Load Roller ("C" 1.52 mm) .....	2
2	1345216	Stub Shaft .....	2	7	129387	Shim (0.020 in) .....	AR
3	104506	O-Ring .....	4	8	58901	Snap Ring .....	2
4	131716	Shim (0.020 in) .....	4	a	☞ Table Above		
5	215211	Bearing Strip .....	2				
6	1395168	Load Roller ("A" Standard) .....	2				

**INTERMEDIATE MAST (Figure 202)**  
**THREE STAGE FULL FREE-LIFT**

## INTERMEDIATE MAST THREE STAGE FULL FREE-LIFT

### H45-55XM

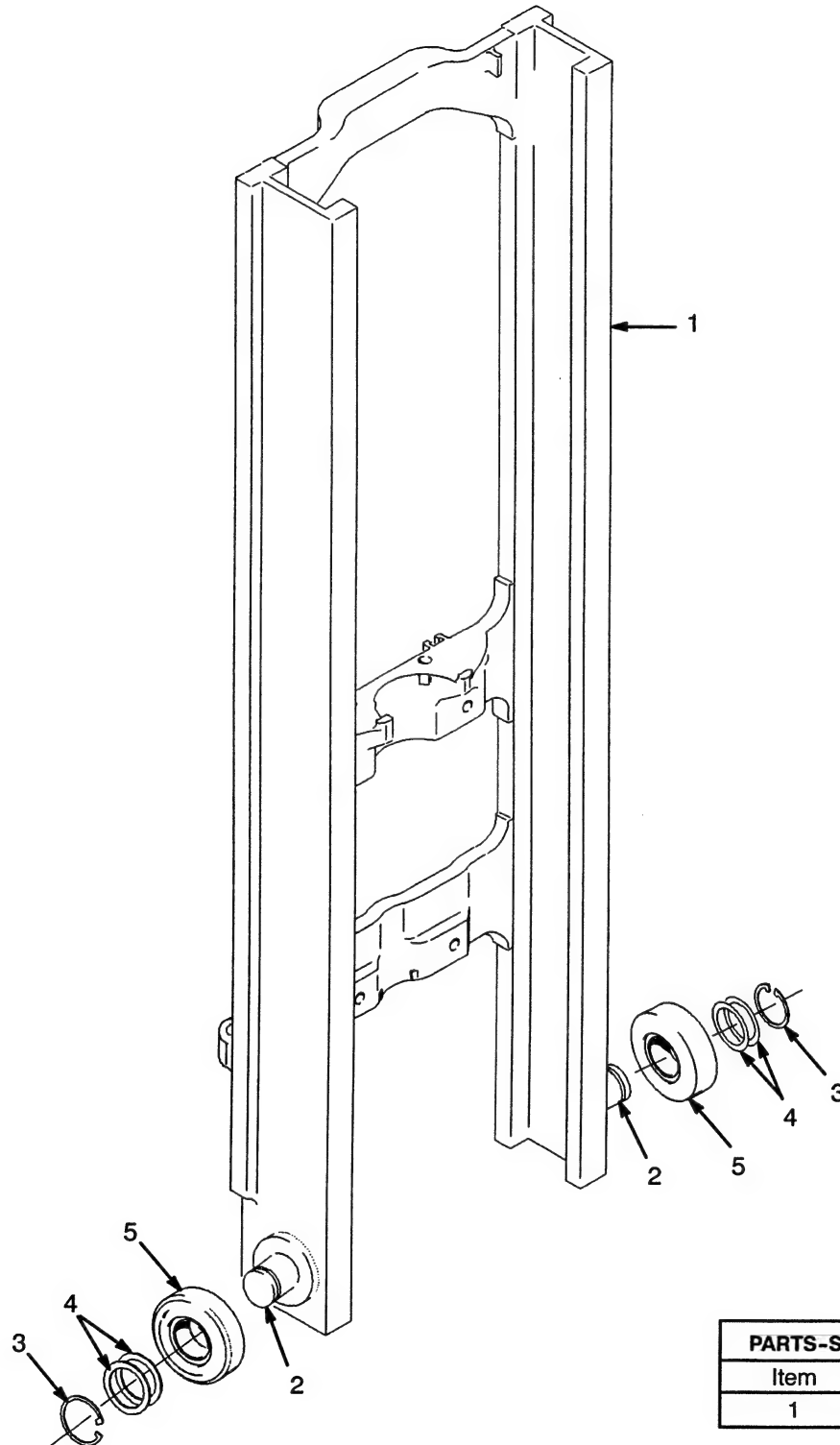
Ref No	Name Of Part 1 2 3 4	Lift Height To Bottom Of Forks			
		169.7 in	187.4 in	199.2 in	216.9 in
	<b>Mast Group No.</b>	<b>B508 4310</b>	<b>B508 4760</b>	<b>B508 5060</b>	<b>B508 5510</b>
1	Intermed. Mast	1341714	1341717	1341719	1341722

### H60-65XM

Ref No	Name Of Part 1 2 3 4	Lift Height To Bottom Of Forks			
		162.1 in	179.8 in	191.7 in	209.4 in
	<b>Mast Group No.</b>	<b>B563 4118</b>	<b>B563 4568</b>	<b>B563 4868</b>	<b>B563 5318</b>
1	Intermed. Mast	1341714	1341717	1341719	1341722

REF	PART NO.	NAME OF PART	QTY	REF	PART NO.	NAME OF PART	QTY
a	.....	Mast .....	1	12	1345181	Sheave .....	1
1 a	.....	Intermediate Mast .....	1	12	37752	Snap Ring .....	2
2	1345216	Stubshaft .....	4	12	231020	Bearing .....	1
3	104506	O-Ring .....	4	13 e	1379685	Chain Sheave (H45-55XM) ....	2
4	131716	Shim (0.020in) .....	4	13	1378698	Sheave .....	2
5	215211	Bearing .....	2	13	37752	Snap Ring .....	1
6	1395168	Load Roller ("A" Standard) ....	4	13	1378699	Bearing .....	1
6	1333396	Load Roller ("B" 0.76 mm) ....	4	14 e	1379684	Chain Sheave (H60-65XM) ....	2
6	1333397	Load Roller ("C" 1.52 mm) ....	4	14	1378694	Sheave .....	1
7	129387	Shim .....	AR	14	37752	Snap Ring .....	1
8	58901	Snap Ring .....	4	14	1378699	Bearing .....	1
9 b	302144	Setscrew .....	4	a	☞ Table Above		
9 c	302462	Pin .....	2	b	Last Used On Mast S/N B508B-9234, B508V-1513 & B563B-4904		
10 b	1333389	Pin .....	2	c	First Used On Mast S/N B508B-9235, B508V-1514, B563B-4905 & B563V-1501		
10 c	1368656	Pin .....	2	d	Last Used On S/N B508V-3250, B563V-2041		
11 d	1333644	Spacer .....	4	e	First Used On S/N B508V-3251, B563V-2042		
11 e	1378691	Spacer .....	4				
12 d	1345183	Chain Sheave .....	2				

## INNER MAST (Figure 203) THREE STAGE FULL FREE-LIFT



PARTS-SERVICE GRAM	
Item	Gram
1	I-E-37

## INNER MAST THREE STAGE FULL FREE-LIFT

### H45-55XM

Ref No	Name Of Part 1 2 3 4	Lift Height To Bottom Of Forks			
		169.7 in	187.4 in	199.2 in	216.9 in
	<b>Mast Group No.</b>	<b>B508 4310</b>	<b>B508 4760</b>	<b>B508 5060</b>	<b>B508 5510</b>
1	Inner Mast	<sup>b</sup> 1341879 <sup>c</sup> 1381354	<sup>b</sup> 1341882 <sup>c</sup> 1381357	<sup>b</sup> 1341884 <sup>c</sup> 1381359	<sup>b</sup> 1341887 <sup>c</sup> 1381362

- <sup>b</sup> Last Used On S/N B508V-4186  
<sup>c</sup> First Used On S/N B508V-4187

### H60-65XM

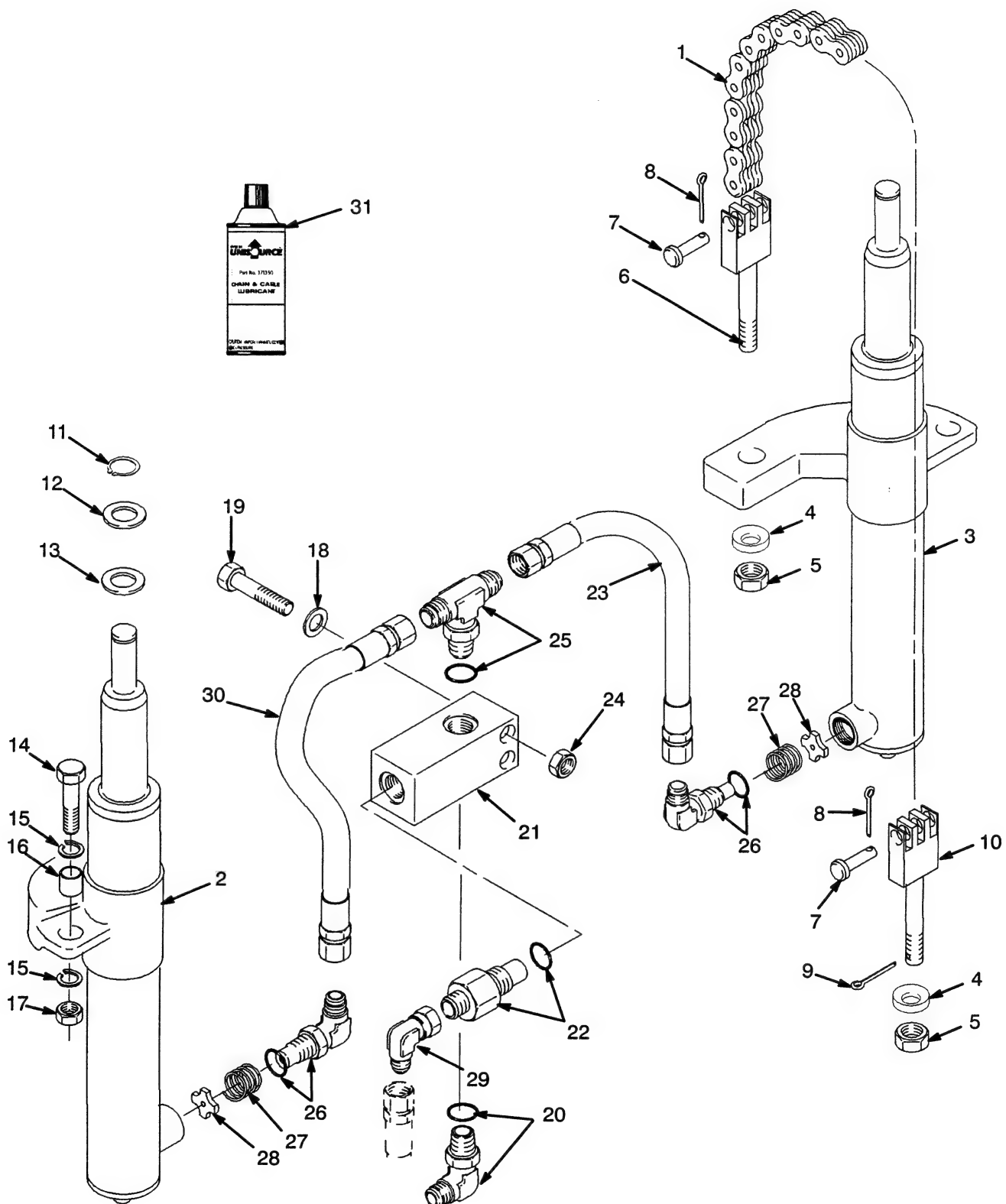
Ref No	Name Of Part 1 2 3 4	Lift Height To Bottom Of Forks			
		162.1 in	179.8 in	191.7 in	209.4 in
	<b>Mast Group No.</b>	<b>B563 4118</b>	<b>B563 4568</b>	<b>B563 4868</b>	<b>B563 5318</b>
1	Inner Mast	<sup>d</sup> 1341879 <sup>e</sup> 1381354	<sup>d</sup> 1341882 <sup>e</sup> 1381357	<sup>d</sup> 1341884 <sup>e</sup> 1381359	<sup>d</sup> 1341887 <sup>e</sup> 1381362

- <sup>d</sup> Last Used On S/N B563V-2161  
<sup>e</sup> First Used On S/N B563V-2162

REF	PART NO.	NAME OF PART	QTY	REF	PART NO.	NAME OF PART	QTY
<sup>a</sup>	.....	Mast .....	1	5	1395168	Load Roller ("A" Standard) .....	2
1	<sup>a</sup>	..... Inner Mast .....	1	5	1333396	Load Roller ("B" 0.76 mm) .....	2
2	1345216	Stubshaft .....	2	5	1333397	Load Roller ("C" 1.52 mm) .....	2
3	58901	Snap Ring .....	2				
4	129387	Shim .....	AR	<sup>a</sup>	☞ Tables Above		



## MAIN LIFT (Figure 204) THREE STAGE FULL FREE-LIFT



## MAIN LIFT THREE STAGE FULL FREE-LIFT

### H45-55XM

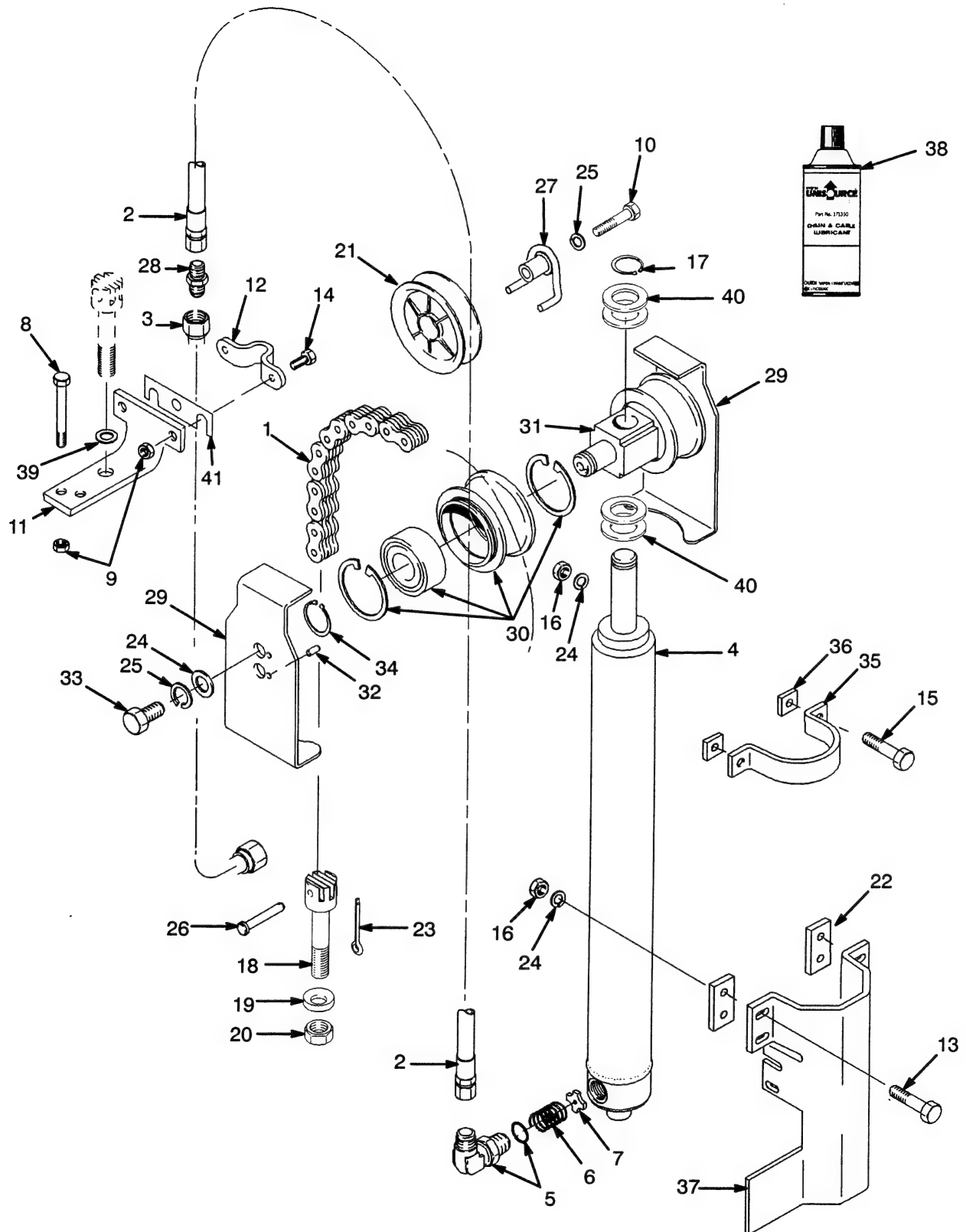
REF NO	NAME OF PART 1 2 3 4	LIFT HEIGHT TO BOTTOM OF FORKS			
		169.7 in	187.4 in	199.2 in	216.9 in
	<b>Mast Group No.</b>	<b>B508 4310</b>	<b>B508 4760</b>	<b>B508 5060</b>	<b>B508 5510</b>
1	Chain	182343	135634	129361	135588

### H60-65XM

REF NO	NAME OF PART 1 2 3 4	LIFT HEIGHT TO BOTTOM OF FORKS			
		162.1 in	179.8 in	191.7 in	209.4 in
	<b>Mast Group No.</b>	<b>B563 4118</b>	<b>B563 4568</b>	<b>B563 4868</b>	<b>B563 5318</b>
1	Chain	1342120	1342123	1342384	1342129

REF	PART NO.	NAME OF PART	QTY	REF	PART NO.	NAME OF PART	QTY
		Mast	1	17	300937	Nut	2
1 a		Chain	2	18	320157	Washer	2
2		Cylinder (RH)	1	19	214364	Capscrew	2
		☞ Figure 206		20	184761	Fitting	1
3		Cylinder (LH)	1	20	16486	O-Ring	1
		☞ Figure 206		21	1333392	Valve Housing	1
4	297649	Base Ring	4	22 b	2309766	Lowering Control Valve	1
5	161003	Nut	4	22 c	316306	Lowering Control Valve	1
6 b	320313	Chain Anchor	2	22	16982	O-Ring	1
6 c	1333328	Chain Anchor	2	23	1345403	Hose	1
7	323161	Pin	4	24	313828	Nut	2
8	15200	Cotter Pin	4	25	16578	Fitting	1
9	15223	Cotter Pin	2	25	16485	O-Ring	1
10 b	1365140	Chain Anchor	2	26	189595	Fitting	2
10 c	1333329	Chain Anchor	2	26	16485	O-Ring	1
11	131358	Snap Ring	2	27	337179	Spring	2
12	1333382	Washer	2	28	357749	Special Washer	2
13	1354915	Washer	AR	29	16882	Fitting	1
13	1354916	Washer	AR	30	1462551	Hose	1
13	1354917	Washer	AR	31	171350	Chain Lubricant	AR
14	292532	Capscrew	2	a	☞ Table Above		
15	296422	Washer	4	b	H45-55XM		
16	323090	Spacer	2	c	H60-65XM		

## FREE LIFT (Figure 205) THREE STAGE FULL FREE-LIFT



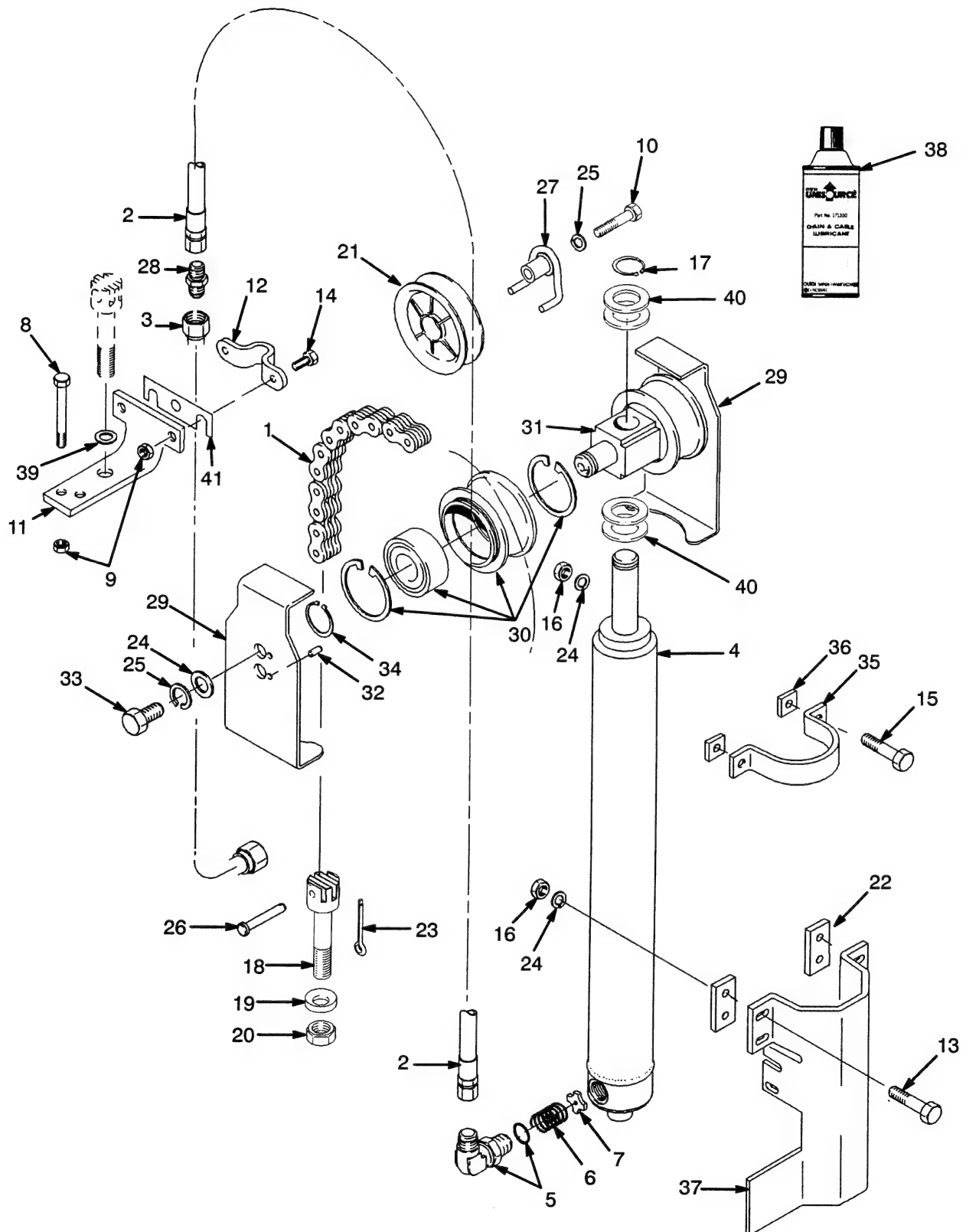
**FREE LIFT  
THREE STAGE FULL FREE-LIFT  
H45-55XM**

Ref No	Name Of Part 1 2 3 4	Lift Height To Bottom Of Forks			
		169.7 in	187.4 in	199.2 in	216.9 in
	<b>Mast Group No.</b>	<b>B508 4310</b>	<b>B508 4760</b>	<b>B508 5060</b>	<b>B508 5510</b>
1	Chain	231082 <sup>a</sup> 197345 <sup>b</sup>	161059 <sup>a</sup> 180177 <sup>b</sup>	182332 <sup>a</sup> 180029 <sup>b</sup>	182343 <sup>a</sup> 180057 <sup>b</sup>
2	Hose	1342407	1342410	1342412	1342415
3	Tube	1345359	1345362	1345364	1345367

REF	PART NO.	NAME OF PART	QTY	REF	PART NO.	NAME OF PART	QTY
		Mast	1	28	17635	Fitting	1
1 c		Chain	2	29	1395285	Chain Guard	2
2 c		Hose	1	30 h	1354912	Chain Sheave	2
3 c		Tube	1	30	1354911	Sheave	1
4		Free-Lift Cylinder	1	30	37752	Snap Ring	2
		☞ Figure 207		30	231020	Bearing	1
5	238637	Fitting	1	30 k	1379682	Chain Sheave	2
5	16485	O-Ring	1	30	1378692	Sheave	1
6	154355	Spring	1	30	37752	Snap Ring	1
7	356505	Special Washer	1	30	1378699	Bearing	1
8	136704	Capscrew	2	31 h	1337905	Crosshead	1
9	313828	Nut	4	31 k	1378690	Crosshead	1
10	292533	Capscrew	1	32	302461	Pin	2
11	1362390	Bracket	1	33	292527	Capscrew	2
12	1345401	Clamp	1	34	304526	Snap Ring	2
13	287837	Capscrew	4	35	1465504	Clamp	1
14	136681	Capscrew	2	36 d	1354902	Spacer	2
15 e	292529	Capscrew	2	37	1354962	Cylinder Guard Bracket	1
15 d	292530	Capscrew	2	38	171350	Chain Lubricant	AR
16	300937	Nut	6	39	320165	Washer	1
17	131358	Snap Ring	1	40 b	1362433	Spacer	4
18 ef	320313	Chain Anchor	2	41	325616	Spacer	AR
18 eg	1369357	Chain Anchor	2				
18 df	1333328	Chain Anchor	2	a	Last Used On Mast S/N B508B-9234, B508V-1513		
18 dg	1369356	Chain Anchor	2	b	First Used On Mast S/N B508B-9235, B508V-1514		
19	297649	Base Ring	2	c	☞ Table Above		
20	161003	Nut	2	d	H60-65XM		
21	1343989	Hose Sheave	1	e	H45-55XM		
22 d	1354903	Spacer	2	f	Last Used On Mast S/N B508B-6199		
23	15200	Cotter Pin	2	g	First Used On Mast S/N B508B-6200		
24	320161	Washer	8	h	Last Used On S/N B508V-3250		
25	292683	Lockwasher	3	k	First Used On S/N B508V-3251		
26	323161	Pin	2				
27	1360534	Stubshaft	1				

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## FREE LIFT THREE STAGE FULL FREE-LIFT (Figure 205 Continued)



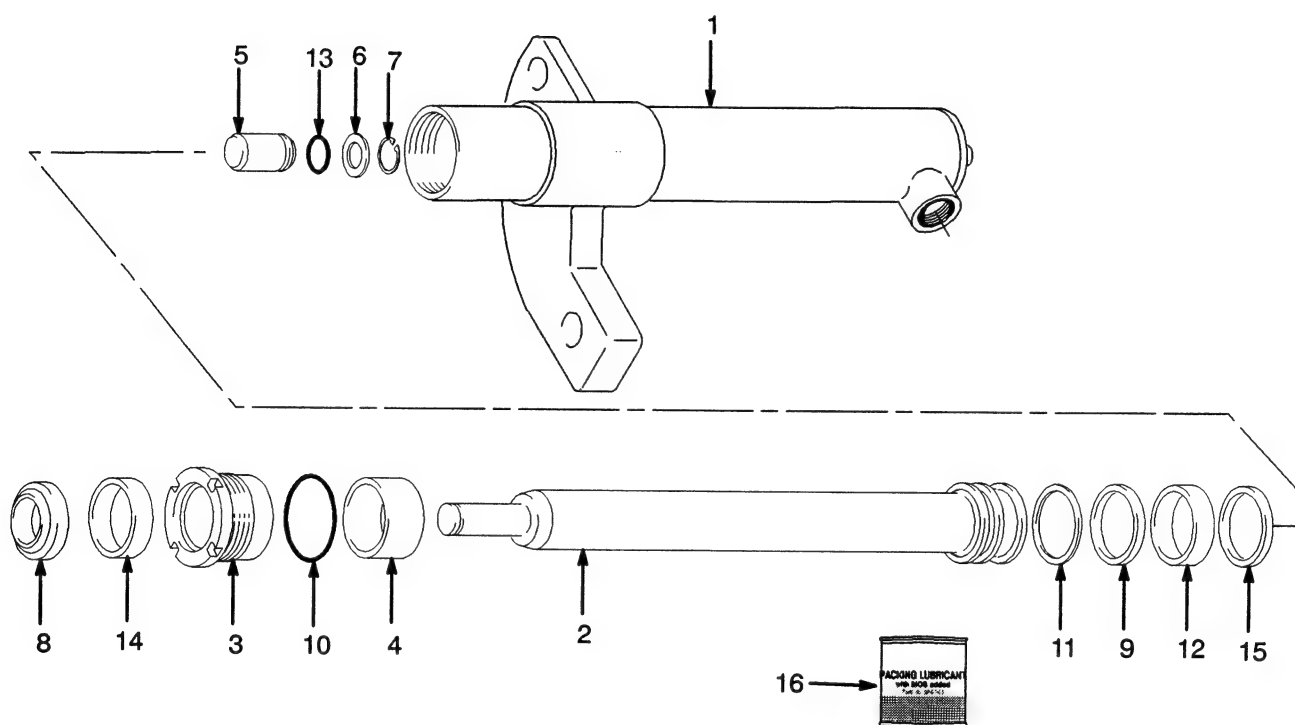
**FREE LIFT**  
**THREE STAGE FULL FREE-LIFT**  
**(Figure 205 Continued)**

**H60-65XM**

Ref No	Name Of Part 1 2 3 4	Lift Height To Bottom Of Forks			
		162.1 in	179.8 in	191.7 in	209.4 in
	<b>Mast Group No.</b>	<b>B563 4118</b>	<b>B563 4568</b>	<b>B563 4868</b>	<b>B563 5318</b>
1	Chain	1342374 <sup>a</sup> 1342391 <sup>b</sup>	1342377 <sup>a</sup> 1369328 <sup>b</sup>	1342379 <sup>a</sup> 1342118 <sup>b</sup>	1342120 <sup>a</sup> 1342121 <sup>b</sup>
2	Hose	1342407	1342410	1342412	1342415
3	Tube	1345359	1345362	1345364	1345367

REF	PART NO.	NAME OF PART	QTY	REF	PART NO.	NAME OF PART	QTY
		.... Mast .....	1	27	1360534	Stubshaft .....	1
1 <sup>c</sup>		.... Chain .....	2	28	17635	Fitting .....	1
2 <sup>c</sup>		.... Hose .....	1	29	1395285	Chain Guard .....	2
3 <sup>c</sup>		.... Tube .....	1	30 <sup>h</sup>		.... Chain Sheave .....	2
4		.... Free-Lift Cylinder .....	1	30	1345201	Sheave .....	1
		☞ Figure 207		30	37752	Snap Ring .....	2
5	238637	Fitting .....	1	30	231020	Bearing .....	1
5	16485	O-Ring .....	1	30 <sup>k</sup>	1379683	Chain Sheave .....	2
6	154355	Spring .....	1	30	1378693	Sheave .....	1
7	356505	Special Washer .....	1	30	37752	Snap Ring .....	1
8	136704	Capscrew .....	2	30	1378699	Bearing .....	1
9	313828	Nut .....	4	31 <sup>h</sup>	1337905	Crosshead .....	1
10	292533	Capscrew .....	1	31 <sup>k</sup>	1378690	Crosshead .....	1
11	1362390	Bracket .....	1	32	302461	Pin .....	2
12	1345401	Clamp .....	1	33	292527	Capscrew .....	2
13	287837	Capscrew .....	4	34	304526	Snap Ring .....	2
14	136681	Capscrew .....	2	35	1465504	Clamp .....	1
15 <sup>e</sup>	292529	Capscrew .....	2	36 <sup>d</sup>	1354902	Spacer .....	2
15 <sup>d</sup>	292530	Capscrew .....	2	37	1354962	Cylinder Guard Bracket .....	1
16	300937	Nut .....	6	38	171350	Chain Lubricant .....	AR
17	131358	Snap Ring .....	1	39	320165	Washer .....	1
18 <sup>ef</sup>	320313	Chain Anchor .....	2	40 <sup>b</sup>	1362433	Spacer .....	4
18 <sup>eg</sup>	1369357	Chain Anchor .....	2	41	325616	Spacer .....	AR
18 <sup>df</sup>	1333328	Chain Anchor .....	2	<sup>a</sup>	Last Used On Mast S/N B563B-4904		
18 <sup>dg</sup>	1369356	Chain Anchor .....	2	<sup>b</sup>	First Used On Mast S/N B563B-4905, B563V-1501		
19	297649	Base Ring .....	2	<sup>c</sup>	☞ Table Above		
20	161003	Nut .....	2	<sup>d</sup>	H60-65XM		
21	1343989	Hose Sheave .....	1	<sup>e</sup>	H45-55XM		
22 <sup>d</sup>	1354903	Spacer .....	2	<sup>f</sup>	Last Used On Mast S/N 563B-3499		
23	15200	Cotter Pin .....	2	<sup>g</sup>	First Used On Mast S/N 563B-3500		
24	320161	Washer .....	8	<sup>h</sup>	Last Used On S/N B563V-2041		
25	292683	Lockwasher .....	3	<sup>k</sup>	First Used On S/N B563V-2042		
26	323161	Pin .....	2				

## MAIN CYLINDER (Figure 206) THREE STAGE FULL FREE-LIFT



**MAIN CYLINDER  
THREE STAGE FULL FREE-LIFT**

Ref No	Name Of Part 1 2 3 4	Lift Height To Bottom Of Forks			
		169.7 in	187.4 in	199.2 in	216.9 in
	<b>Mast Group No.</b>	<b>B508 4310</b>	<b>B508 4760</b>	<b>B508 5060</b>	<b>B508 5510</b>
	Group # Cylinder (RH)	8600455 1341542	8600458 1341545	8600460 1341547	8600463 1341550
1	Shell	1355589	1355601	1355609	1355622
2	Rod	1355587	1355599	1355607	1355620
	Group # Cylinder (LH)	8600405 1341575	8600408 1341578	8600410 1341580	8600413 1341583
1	Shell	1358973	1355598	1355606	1355619
2	Rod	1355587	1355599	1355607	1355620
		162.1 in	179.8 in	191.7 in	209.4 in
	<b>Mast Group No.</b>	<b>B563 4118</b>	<b>B563 4568</b>	<b>B563 4868</b>	<b>B563 5318</b>
	Group # Cylinder (RH)	8600555 1341608	8600558 1341611	8600560 1341613	8600563 1341616
1	Shell	1355731	1355743	1355752	1355760
2	Rod	1355729	1355741	1355749	1355758
	Group # Cylinder (LH)	8600505 1341641	8600508 1341644	8600510 1341646	8600513 1341649
1	Shell	1355728	1355740	1355748	1355757
2	Rod	1355729	1355741	1355749	1355758

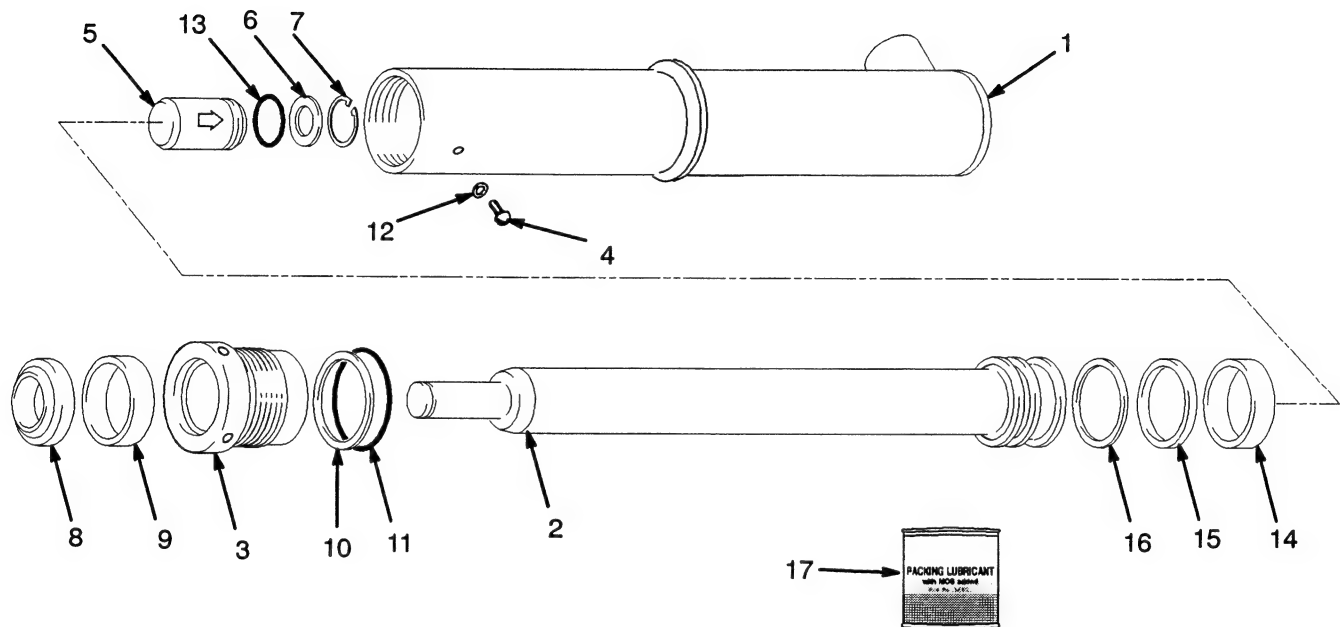
**KEY:**

A: H45-55XM  
B: H60-65XM

				QTY						QTY	
REF	PART NO.	NAME OF PART		A	B	REF	PART NO.	NAME OF PART		A	B
a	.....	Mast	.....	1	1	11 e	638246	Back-Up Ring	.....	1	..
a	.....	Main Cylinder	.....	1	1	11 f	335012	Back-Up Ring	.....	..	1
1 a	.....	Shell	.....	1	1	12 e	1356750	Wear Ring	.....	1	..
2 a	.....	Rod	.....	1	1	12 f	1356751	Wear Ring	.....	..	1
3	1355496	Retainer	.....	1	..	13 ef	39348	O-Ring	.....	1	1
3	1355713	Retainer	.....	..	1	14 ef	1356749	Rod Seal	.....	1	1
4 b	1355610	Spacer	.....	1	..	15 f	1356748	Piston Ring	.....	..	1
4 c	1355711	Spacer	.....	..	1	15 e	1360127	Piston Ring	.....	1	..
4 d	1355751	Spacer	.....	..	1	16	186061	Packing Lubricant	.....	ARAR	
5	257913	Check Valve	.....	1	1						
6	297531	Washer	.....	1	1	a	☞ Table Above				
7	187388	Snap Ring	.....	1	1	b	For Lift Heights 199.2 in. And 216.9 in.				
8 ef	1319668	Wiper	.....	1	1	c	For Lift Heights 162.1 in. And 179.8 in.				
9 e	2013075	Seal	.....	1	..	d	For Lift Heights 191.7 in. And 209.4 in.				
9 f	334156	Seal	.....	..	1	e	Included In Seal Kit 1355497				
10 e	92861	O-Ring	.....	1	..	f	Included In Seal Kit 1355714				
10 f	59229	O-Ring	.....	..	1						



## FREE-LIFT CYLINDER (Figure 207) THREE STAGE FULL FREE-LIFT



**FREE-LIFT CYLINDER  
THREE STAGE FULL FREE-LIFT  
H45-55XM**

**Last Used On Mast S/N B508B-9234, B508V-1513**

Ref No	Name Of Part 1 2 3 4	Lift Height To Bottom Of Forks			
		169.7 in	187.4 in	199.2 in	216.9 in
	<b>Mast Group No.</b>	<b>B508 4310</b>	<b>B508 4760</b>	<b>B508 5060</b>	<b>B508 5510</b>
	Group # Cylinder	8601106 1342045	8601109 1342048	8601112 1342051	8601115 1342054
1	Shell	1356556	1356565	1356574	1356583
2	Rod	1356557	1356566	1356575	1356584

**Used On Mast S/N B508B-9235, B508V-1514, Thru S/N B508V-18484 Except B508V-B508V-18477**

Ref No	Name Of Part 1 2 3 4	Lift Height To Bottom Of Forks			
		169.7 in	187.4 in	199.2 in	216.9 in
	<b>Mast Group No.</b>	<b>B508 4310</b>	<b>B508 4760</b>	<b>B508 5060</b>	<b>B508 5510</b>
	Group # Cylinder	8603406 2309480	8603409 2303951	8603412 2302115	8603415 2303489
1	Shell	2303871	2311434	2310036	2309770
2	Rod	2306774	2311141	2302486	2309044

**First Used On Mast S/N B508V-18484 Including B508V-18477**

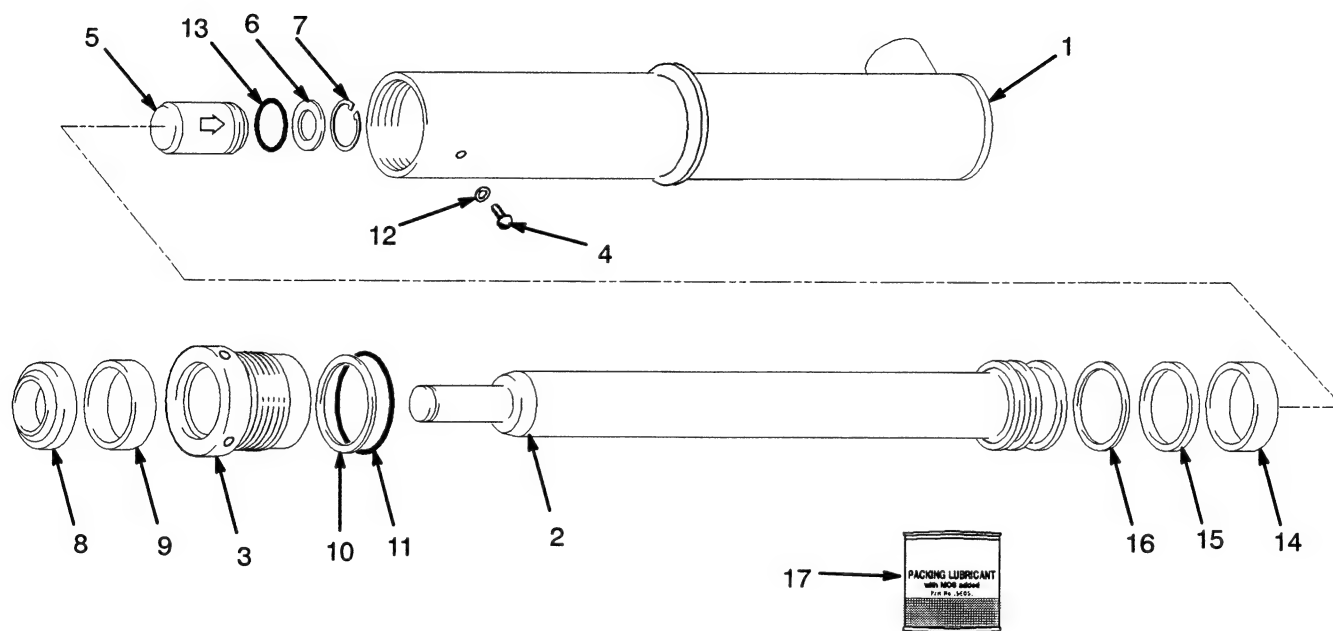
Ref No	Name Of Part 1 2 3 4	Lift Height To Bottom Of Forks			
		169.7 in	187.4 in	199.2 in	216.9 in
	<b>Mast Group No.</b>	<b>B508 4310</b>	<b>B508 4760</b>	<b>B508 5060</b>	<b>B508 5510</b>
	Group # Cylinder	8602406 1366733	8602409 1366736	8602412 1366739	8602415 1366742
1	Shell	2303871	2311434	2310036	2309770
2	Rod	1356560	1366569	1356578	1371631

**CONTINUED ON NEXT PAGE**

**FREE-LIFT CYLINDER  
THREE STAGE FULL FREE-LIFT  
H45-55XM****KEY:****A: H45-55XM****B: H60-65XM**

REF	PART NO.	NAME OF PART	QTY		REF	PART NO.	NAME OF PART	QTY	
			A	B				A	B
	<b>c</b>	Mast .....	1	1	12	<b>de</b> 190887	Seal .....	1	1
	<b>c</b>	Free-Lift Cylinder .....	1	1	13	<b>de</b> 39348	Seal .....	1	1
1	<b>c</b>	Shell .....	1	1	14	<b>d</b> 1358972	Wear Ring .....	1	..
2	<b>c</b>	Rod .....	1	1	14	<b>e</b> 636941	Wear Ring .....	..	1
3	1356292	Retainer .....	1	..	15	<b>d</b> 2013088	Seal .....	1	..
3	1356661	Retainer .....	..	1	15	<b>e</b> 309062	Seal .....	..	1
4	<b>a</b> 295649	Screw .....	1	1	16	<b>d</b> 2013089	Back-Up Ring .....	1	..
4	<b>b</b> 1361302	Screw .....	1	1	16	<b>e</b> 637565	Back-Up Ring .....	..	1
5	257913	Check Valve .....	1	1	17	186061	Packing Lubricant .....	ARAR	
6	297531	Washer .....	1	1					
7	187388	Snap Ring .....	1	1	<b>a</b>	Last Used On Mast S/N B508B-9234, B508V-1513 & B563B-4904			
8	<b>de</b> 2013099	Rod Wiper .....	1	1	<b>b</b>	First Used On Mast S/N B508B-9235, B508V-1514, B563B-4905 & B563V-1501			
9	<b>de</b> 1358970	Rod Seal .....	1	1	<b>c</b>	☞ Table Above			
10	<b>d</b> 147973	Back-Up Ring .....	1	..	<b>d</b>	Included In Seal Kit 1358969			
10	<b>e</b> 164840	Back-Up Ring .....	..	1	<b>e</b>	Included In Seal Kit 1356662			
11	<b>d</b> 90263	O-Ring .....	1	..					
11	<b>e</b> 15880	O-Ring .....	..	1					

## This image shows a single sheet of white paper with horizontal ruling lines. The lines are evenly spaced and run across the width of the page. There are no margins, text, or other markings on the paper.

**FREE-LIFT CYLINDER  
THREE STAGE FULL FREE-LIFT  
(Figure 207 Continued)**

**FREE-LIFT CYLINDER  
THREE STAGE FULL FREE-LIFT  
H60-65XM  
(Figure 207 Continued)**

**Last Used On Mast S/N B563B-4904**

Ref No	Name Of Part 1 2 3 4	Lift Height To Bottom Of Forks			
		162.1 in	179.8 in	191.7 in	209.4 in
	<b>Mast Group No.</b>	<b>B563 4118</b>	<b>B563 4568</b>	<b>B563 4868</b>	<b>B563 5318</b>
	Group # Cylinder	8601207 1341676	8601210 1341679	8601213 1341682	8601216 1341685
1	Shell	1356678	1356687	1356061	1356070
2	Rod	1356679	1356688	1356062	1356071

**Used On Mast S/N B563V-1501 Thru S/N B563V-7094**

Ref No	Name Of Part 1 2 3 4	Lift Height To Bottom Of Forks			
		162.1 in	179.8 in	191.7 in	209.4 in
	<b>Mast Group No.</b>	<b>B563 4118</b>	<b>B563 4568</b>	<b>B563 4868</b>	<b>B563 5318</b>
	Group # Cylinder	8603507 2310270	8603510 2302410	8603513 2303532	8603516 2307773
1	Shell	2311691	2305742	2309026	2309353
2	Rod	2303824	2304216	2309410	2303899

**First Used On Mast S/N B563V-7095**

Ref No	Name Of Part 1 2 3 4	Lift Height To Bottom Of Forks			
		162.1 in	179.8 in	191.7 in	209.4 in
	<b>Mast Group No.</b>	<b>B563 4118</b>	<b>B563 4568</b>	<b>B563 4868</b>	<b>B563 5318</b>
	Group # Cylinder	8602507 1369549	8602510 1371602	8602513 1371605	8602516 1371608
1	Shell	2311691	2305742	2309026	2309353
2	Rod	1356682	1356691	1356065	1356074

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## FREE-LIFT CYLINDER THREE STAGE FULL FREE-LIFT H60-65XM (Figure 207 Continued)

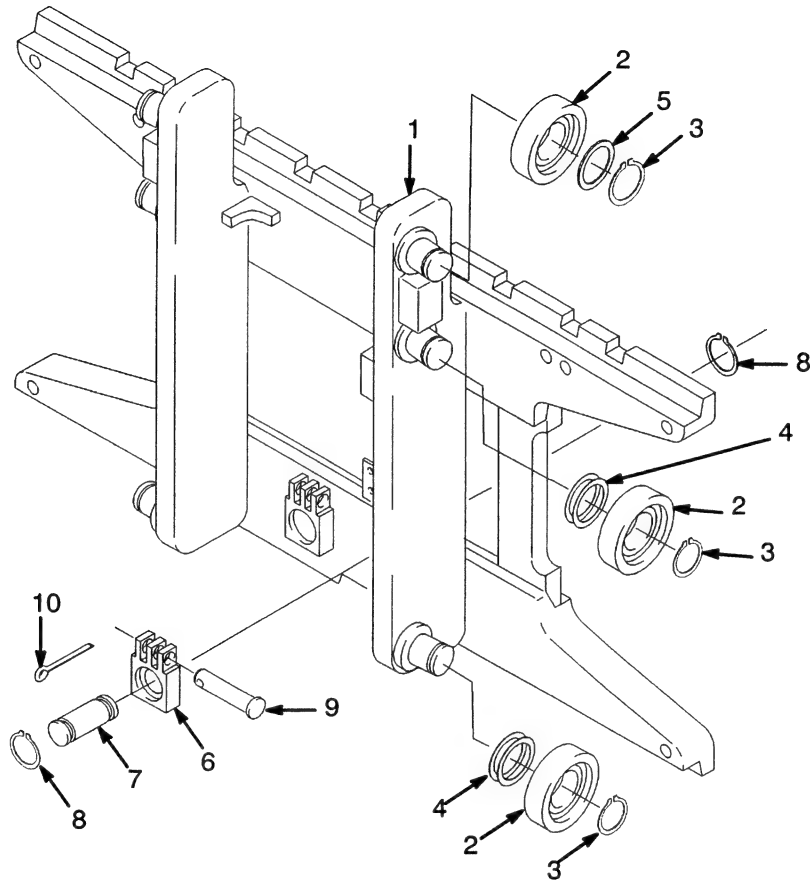
**KEY:**

**A:** H45-55XM

**B:** H60-65XM

REF	PART NO.	NAME OF PART	QTY		REF	PART NO.	NAME OF PART	QTY	
			A	B				A	B
	<b>c</b>	..... Mast .....	1	1	12	<b>de</b>	190887 Seal .....	1	1
	<b>c</b>	..... Free-Lift Cylinder .....	1	1	13	<b>de</b>	39348 Seal .....	1	1
1	<b>c</b>	..... Shell .....	1	1	14	<b>d</b>	1358972 Wear Ring .....	1	..
2	<b>c</b>	..... Rod .....	1	1	14	<b>e</b>	636941 Wear Ring .....	..	1
3		1356292 Retainer .....	1	..	15	<b>d</b>	2013088 Seal .....	1	..
3		1356661 Retainer .....	..	1	15	<b>e</b>	309062 Seal .....	..	1
4	<b>a</b>	295649 Screw .....	1	1	16	<b>d</b>	2013089 Back-Up Ring .....	1	..
4	<b>b</b>	1361302 Screw .....	1	1	16	<b>e</b>	637565 Back-Up Ring .....	..	1
5		257913 Check Valve .....	1	1	17		186061 Packing Lubricant .....	ARAR	
6		297531 Washer .....	1	1		<b>a</b>	Last Used On Mast S/N B508B-9234, B508V-1513 & B563B-4904		
7		187388 Snap Ring .....	1	1		<b>b</b>	First Used On Mast S/N B508B-9235, B508V-1514, B563B-4905 & B563V-1501		
8	<b>de</b>	2013099 Rod Wiper .....	1	1		<b>c</b>	☞ Table Above		
9	<b>de</b>	1358970 Rod Seal .....	1	1		<b>d</b>	Included In Seal Kit 1358969		
10	<b>d</b>	147973 Back-Up Ring .....	1	..		<b>e</b>	Included In Seal Kit 1356662		
10	<b>e</b>	164840 Back-Up Ring .....	..	1					
11	<b>d</b>	90263 O-Ring .....	1	..					
11	<b>e</b>	15880 O-Ring .....	..	1					

**CARRIAGE (Figure 208)**  
**THREE STAGE FULL FREE-LIFT**  
**SIX ROLLER (LAST USED ON S/N B508V-4186, B563V-2161)**



	H45-55XM	H60-65XM
<b>Group No.</b>	8500009	8500010
Carriage	1343842	1343843

**KEY:**

**A: H45-55XM**

**B: H60-65XM**

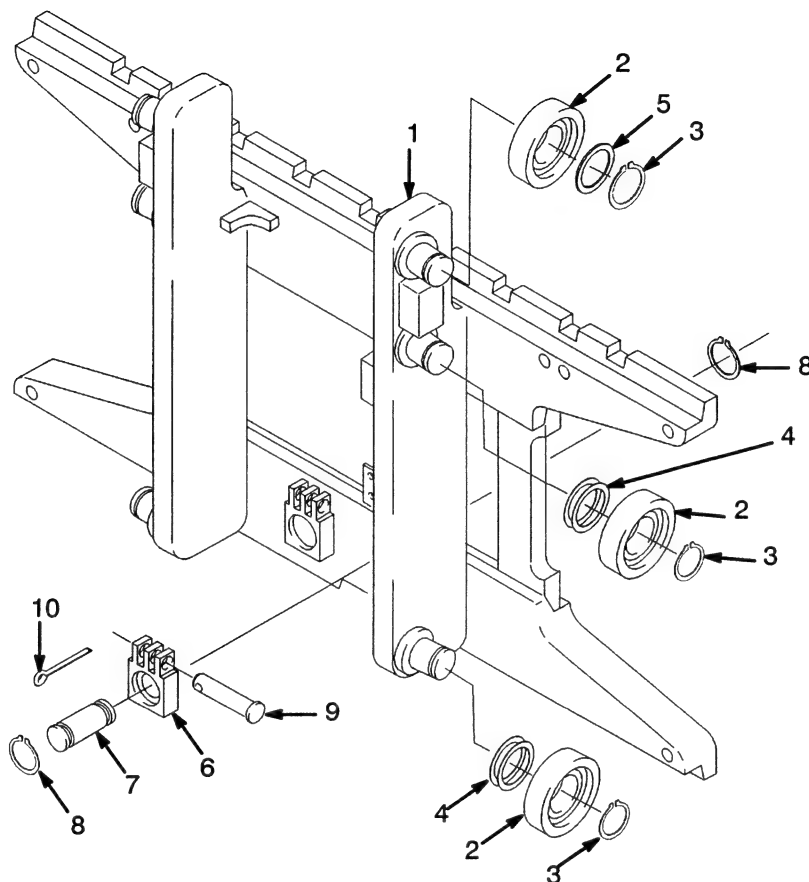
REF	PART NO.	NAME OF PART	QTY		REF	PART NO.	NAME OF PART	QTY	
			A	B				A	B
a	.....	Carriage Assy .....	1	..	4	129387	Shim .....	AR	AR
a	.....	Carriage Assy .....	..	1	5	366115	Spacer .....	2	2
1	1338528	Carriage .....	1	..	6	1369345	Chain Anchor .....	2	..
1	1338530	Carriage .....	..	1	6	1369344	Chain Anchor .....	..	2
1	1345216	Stubshaft .....	6	6	7	317735	Pin .....	2	2
2	1333398	Load Roller .....	6	6	8	131358	Snap Ring .....	4	4
2	1395169	Load Roller ("A" Standard) ..	6	6	9	323161	Pin .....	2	2
2	1333399	Load Roller ("B" 0.76 mm) ..	6	6	10	15200	Cotter Pin .....	2	2
2	1337900	Load Roller ("C" 1.52 mm) ..	6	6					
3	58901	Snap Ring .....	6	6	a	☞ Table Above			



## CARRIAGE (Figure 209)

### THREE STAGE FULL FREE-LIFT

### SIX ROLLER (FIRST USED ON S/N B508V-4187, B563V-2162)



	H45-55XM	H60-65XM
<b>Group No.</b>	8500276	8500275
<b>Carriage</b>	1379459	1379460

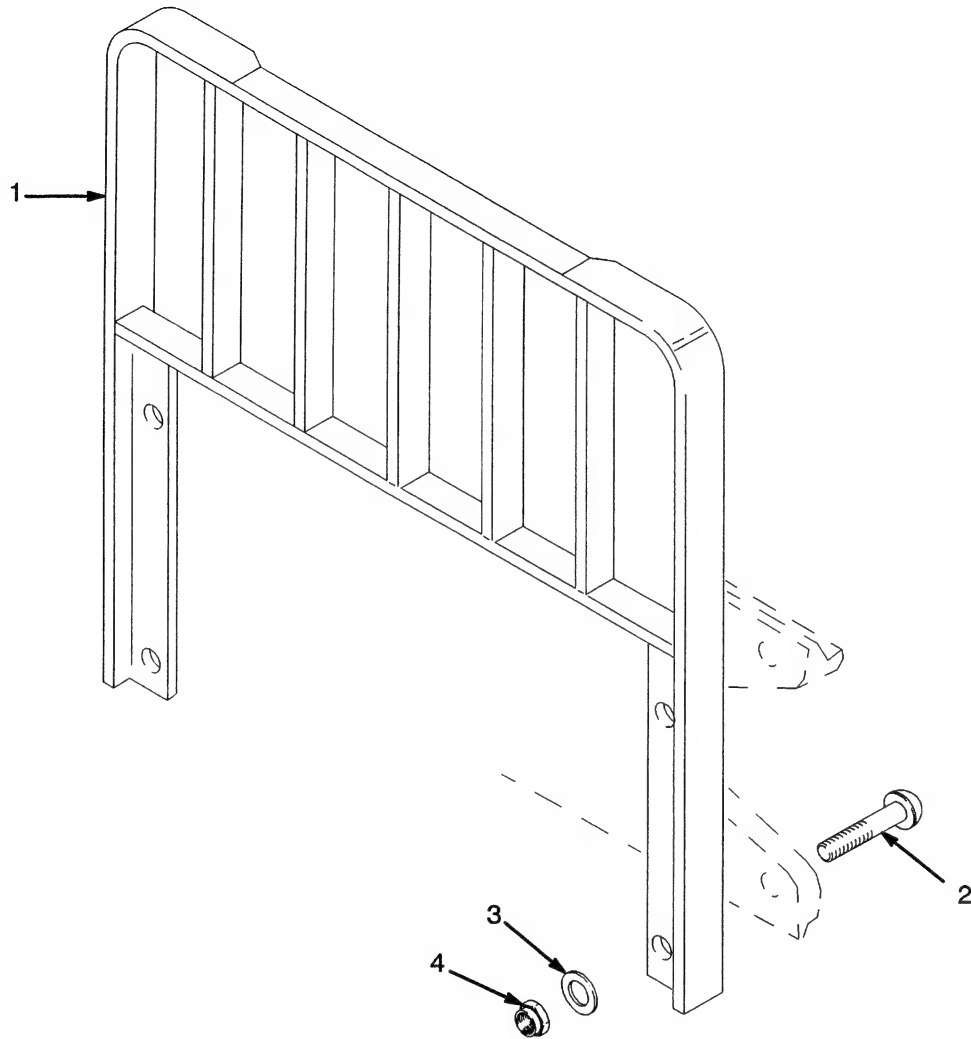
**KEY:**

A: H45-55XM

B: H60-65XM

REF	PART NO.	NAME OF PART	QTY		REF	PART NO.	NAME OF PART	QTY	
			A	B				A	B
a		Carriage Assy	1	..	4	129387	Shim	AR	AR
a		Carriage Assy	..	1	5	366115	Spacer	2	2
1	1381560	Carriage	1	..	6	1369345	Chain Anchor	2	..
1	1381561	Carriage	..	1	6	1369344	Chain Anchor	..	2
1	1345216	Stubshaft	6	6	7	317735	Pin	2	2
2	1333398	Load Roller	6	6	8	131358	Snap Ring	4	4
2	1395169	Load Roller ("A" Standard)	..	6 6	9	323161	Pin	2	2
2	1333399	Load Roller ("B" 0.76 mm)	..	6 6	10	15200	Cotter Pin	2	2
2	1337900	Load Roller ("C" 1.52 mm)	..	6 6					
3	58901	Snap Ring	6	6	a	Table Above			

**LOAD BACKREST EXTENSION (Figure 210)**  
**THREE STAGE FULL FREE-LIFT**



**KEY:**

**A:** H45-55XM  
**B:** H60-65XM

REF	PART NO.	NAME OF PART	QTY	
			A	B
1	1338642	Load Backrest Extension ....	1	..
1	1338645	Load Backrest Extension ....	..	1
1 <sup>a</sup>	1345267	Load Backrest Extension ....	..	1
2	1343990	Capscrew .....	4	..
2	1354923	Capscrew .....	..	4
3	221771	Washer .....	4	4

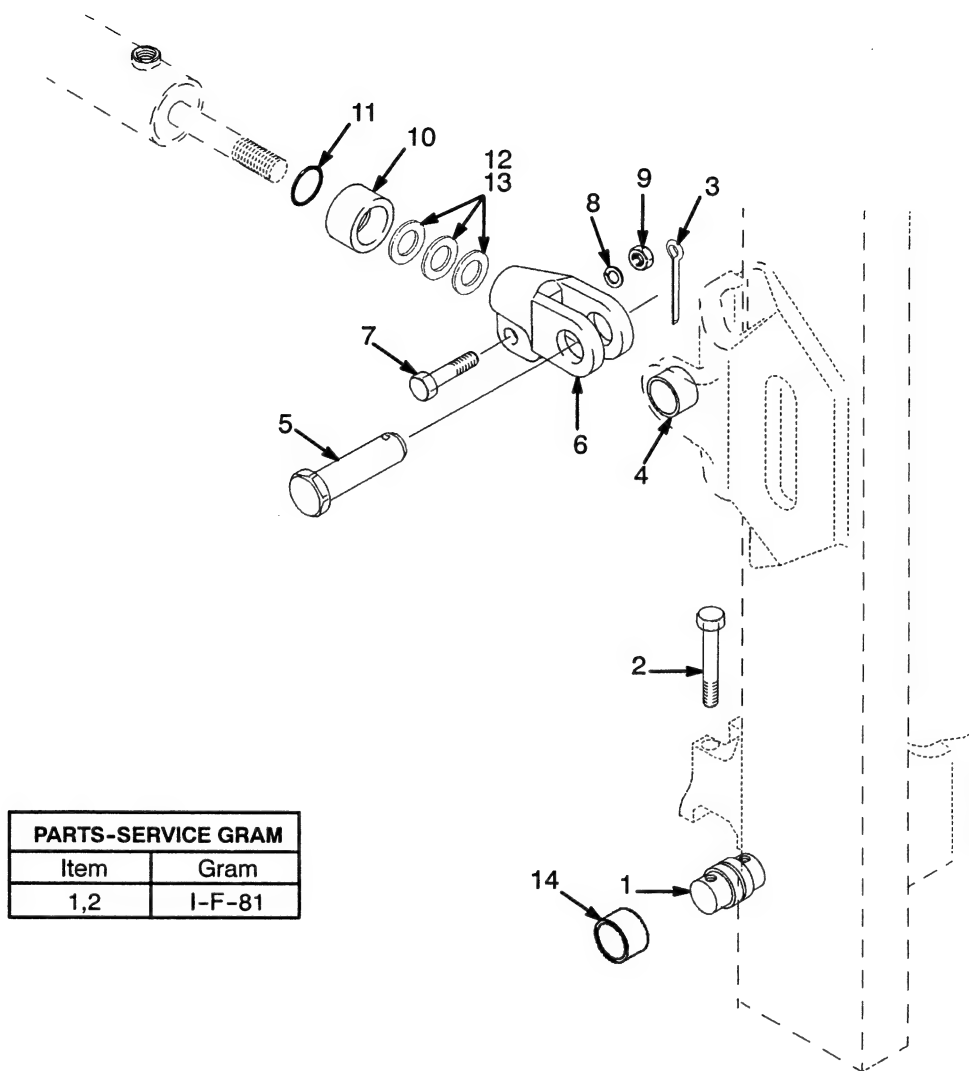
REF	PART NO.	NAME OF PART	QTY	
			A	B
3 <sup>b</sup>	296423	Washer .....	4	4
4	300937	Nut .....	4	4

<sup>a</sup> For Polished Forks W/Full Bottom Taper

<sup>b</sup> Optional

## MAST INSTALLATION (Figure 211)

### THREE STAGE FULL FREE-LIFT



PARTS-SERVICE GRAM	
Item	Gram
1,2	I-F-81

#### KEY:

A: 6° Forward Tilt/10° Back Tilt

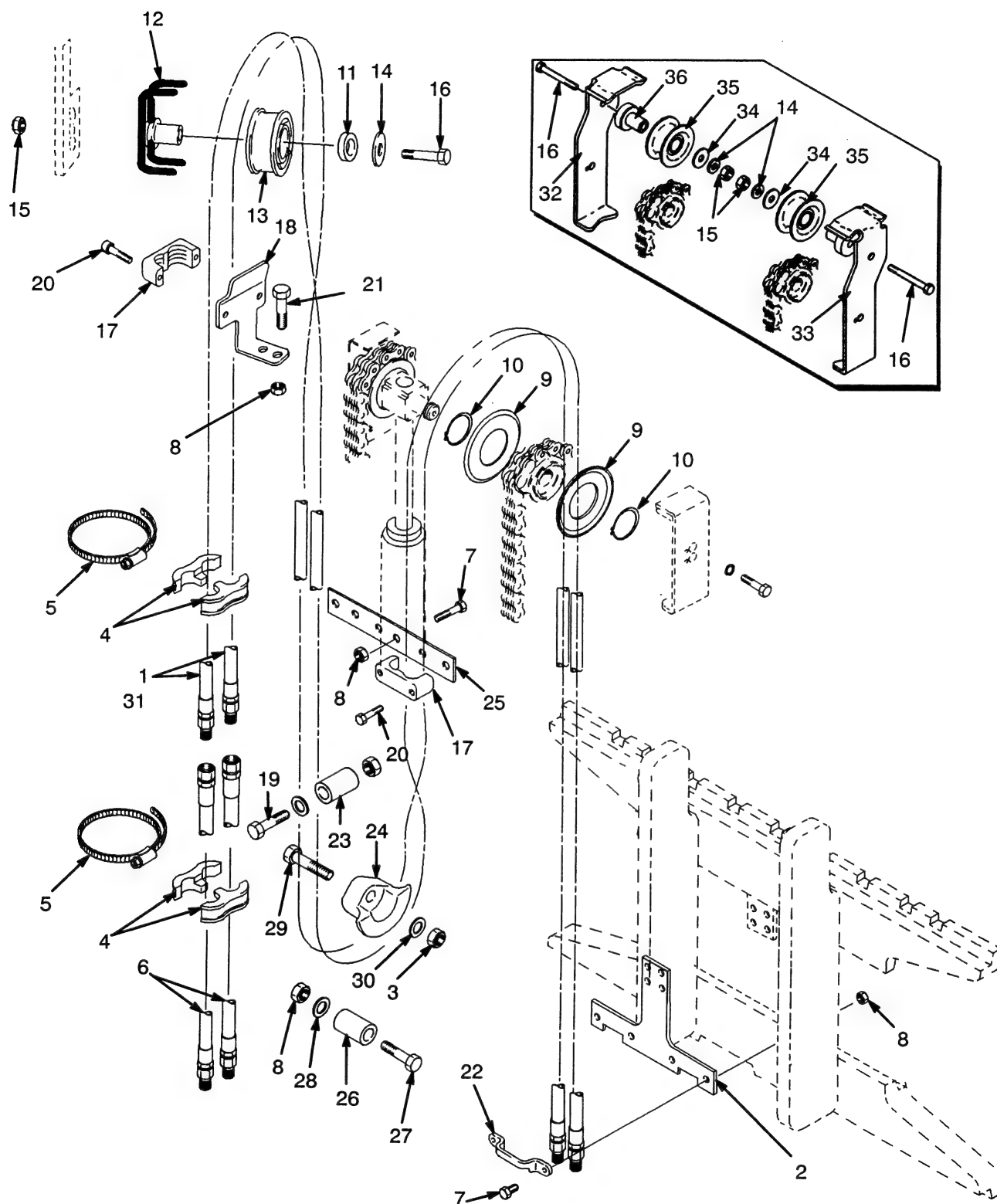
B: 6° Forward Tilt/6° Back Tilt

C: 6° Forward Tilt/5° Back Tilt

REF	PART NO.	NAME OF PART	QTY			REF	PART NO.	NAME OF PART	QTY		
			A	B	C				A	B	C
1	a	1333386 Pin	2	2	2	10	1451788	Spacer	2	..	
1	b	1376424 Pin	2	2	2	10	384101	Spacer	..	2	
2	a	293659 Capscrew	4	4	4	11	55434	O-Ring	2	2	
2	b	1376423 Capscrew	4	4	4	12	134675	Shim	..	AR	AR
3		15236 Cotter Pin	2	2	2	13	1325119	Shim	..	AR	AR
4		300982 Bushing	2	2	2	13	1361948	Shim	..	AR	
5		1345354 Pin	2	2	2	14	1333385	Bushing	2	2	2
6		1307641 Rod End	2	2	2	14	1380115	Bushing (Optional)	2	2	2
7		293650 Capscrew	2	2	2						
8		292683 Lockwasher	2	2	2	a	First Used On S/N D177B-19806				
9		216877 Nut	2	2	2	b	Last Used On S/N D177B-19807				

## This image shows a single sheet of white paper with horizontal ruling lines. The lines are evenly spaced and run across the width of the page. There are no margins, text, or other markings on the paper.

## HEADER HOSE (Figure 212) THREE STAGE FULL FREE-LIFT



## HEADER HOSE THREE STAGE FULL FREE-LIFT

Ref No	Name Of Part 1 2 3 4	Lift Height To Bottom Of Forks			
		169.7 in	187.4 in	199.2 in	216.9 in
	<b>Mast Group No.</b>	<b>B508 4310</b>	<b>B508 4760</b>	<b>B508 5060</b>	<b>B508 5510</b>
1	Hose	<sup>d</sup> 1358352	<sup>d</sup> 1369625	<sup>d</sup> 1358355	<sup>d</sup> 1369627
1	Hose	<sup>e</sup> 1368411	<sup>e</sup> 1376131	<sup>e</sup> 1376161	<sup>e</sup> 1376164
2	Bracket	<sup>b</sup> 1369323	<sup>b</sup> 1369323	<sup>b</sup> 1369323	<sup>b</sup> 1369323
2	Bracket	<sup>c</sup> 1381771	<sup>c</sup> 1381771	<sup>c</sup> 1381771	<sup>c</sup> 1381771
		162.1 in	179.8 in	191.7 in	209.4 in
	<b>Mast Group No.</b>	<b>B563 4118</b>	<b>B563 4568</b>	<b>B563 4868</b>	<b>B563 5318</b>
1	Hose	<sup>d</sup> 1358352	<sup>d</sup> 1369625	<sup>d</sup> 1358355	<sup>d</sup> 1369627
1	Hose	<sup>e</sup> 1368411	<sup>e</sup> 1376131	<sup>e</sup> 1376161	<sup>e</sup> 1376164
2	Bracket	<sup>b</sup> 1369324	<sup>b</sup> 1369324	<sup>b</sup> 1369324	<sup>b</sup> 1369324
2	Bracket	<sup>c</sup> 1381772	<sup>c</sup> 1381772	<sup>c</sup> 1381772	<sup>c</sup> 1381772
31	Hose	<sup>e</sup> 1368445	<sup>e</sup> 1398951	<sup>e</sup> 1396943	<sup>e</sup> 1398595

- <sup>b</sup> Last Used on S/N B508V-12601, B563V-4769  
<sup>c</sup> First Used on S/N B508V-12602, B563V-4770  
<sup>d</sup> Last Used On S/N B508V-24129, B563V-9115  
<sup>e</sup> First Used On S/N B508V-24130, B563V-9116

**KEY:**

**A: Three Function**

**B: Four Function**

REF	PART NO.	NAME OF PART	QTY		REF	PART NO.	NAME OF PART	QTY	
			A	B				A	B
	.....	Mast .....	1	1	6	1354922	Hose, RH .....	2	2
1	<sup>a</sup> .....	Hose .....	2	4	6	1354904	Hose, LH .....	..	2
2	<sup>a</sup> .....	Bracket .....	1	1	7	136749	Capscrew .....	8	10
3	316826	Nut .....	1	2	8	313828	Locknut .....	9	12
4	1353530	Clamp .....	4	8	9	1345199	Hose Guide .....	2	4
5	1360507	Clamp .....	2	4	10	1345204	Snap Ring .....	2	4

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## HEADER HOSE THREE STAGE FULL FREE-LIFT

**KEY:**

**A: Three Function**

**B: Four Function**

REF	PART NO.	NAME OF PART	QTY	
			A	B
11	1360549	Spacer .....	1	2
12	1362387	Stubshaft .....	1	2
13	1381595	Hose Sheave .....	1	2
14	1345190	Washer .....	1	2
15	1390182	Nut .....	1	2
16	292533	Capscrew .....	1	2
17	1360386	Clamp .....	2	4
18	1354906	Bracket, RH .....	1	1
18	1354907	Bracket, LH .....	..	1
19	292534	Capscrew .....	1	2
20	293795	Capscrew .....	4	8
21	136704	Capscrew .....	2	4
22	1369333	Clamp .....	1	2
23	1360538	Tube .....	1	2
24	1360536	Hose Guide (RH) .....	1	1

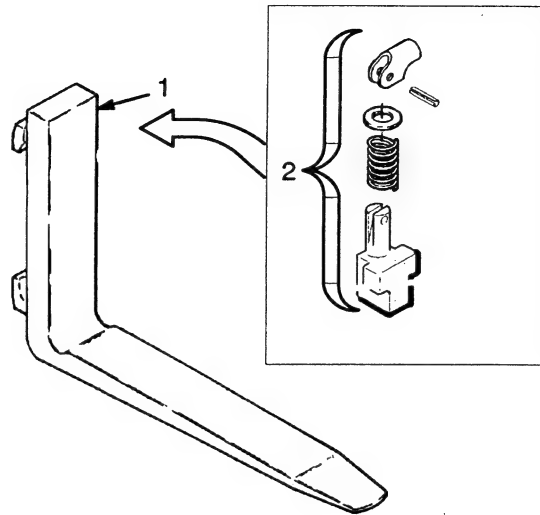
REF	PART NO.	NAME OF PART	QTY	
			A	B
24	1360537	Hose Guide (LH) .....	..	1
25	1353464	Plate .....	1	1
26	1354961	Hose Restraint .....	1	2
27	214364	Capscrew .....	1	2
28	320158	Washer .....	1	2
29	287860	Capscrew .....	1	2
30	320160	Washer .....	1	2
31	.....	Hose .....	..	2
32	1395291	Hose Guard Bracket RH ....	1	1
33 <sup>e</sup>	1395292	Hose Guard Bracket LH ....	..	1
34 <sup>e</sup>	1396407	Spacer .....	1	2
35 <sup>e</sup>	1345190	Sheave .....	1	2
36 <sup>e</sup>	1396406	Stubshaft .....	1	2

<sup>a</sup>  Table Above

## This image shows a single sheet of white paper with horizontal ruling lines. The lines are evenly spaced and run across the width of the page. There are no margins, text, or other markings on the paper.



## FORKS (Figure 213) THREE STAGE FULL FREE-LIFT



### H45-55XM

Ref No	Name Of Part 1 2 3 4	Standard Taper		Full Bottom Taper	Qty
1	Fork	125 mm x 40 mm	100 mm x 40 mm	125 mm x 40 mm	
	762 mm (30 in)	1326660	384210		2
	914 mm (36 in)	1326661	384211	1338087	2
	1067 mm (42 in)	1326663	384213	1338088	2
	1219 mm (48 in)	1326664	384214	1338089	2
	1372 mm (54 in)	1326665	384215		2
	1524 mm (60 in)	1326666	384216		2
2	Latch	369795	369795	369795	1

**NOTE: OTHER FORK DIMENSIONS AVAILABLE ON REQUEST, CONTACT YOUR HYSTER DEALER.**

**FORKS**  
**THREE STAGE FULL FREE-LIFT MAST**  
**(Figure 213 Continued)**

**H60-65XM**

Ref No	Name Of Part 1 2 3 4	Standard Taper		Full Bottom Taper	Qty
1	Fork	100 mm x 45 mm	125 mm x 50 mm	180 mm x 45 mm	
	914 mm (36 in)	1333018	367419		2
	1067 mm (42 in)	1333020	367420		2
	1207 mm (42.5 in)			1338098	2
	1219 mm (48 in)	1333021	367421		2
	1372 mm (54 in)		367422	1332745	2
	1524 mm (60 in)		367423		2
	1829 mm (72 in)	1333024	367424		2
2	Latch	369796	369796	369796	1

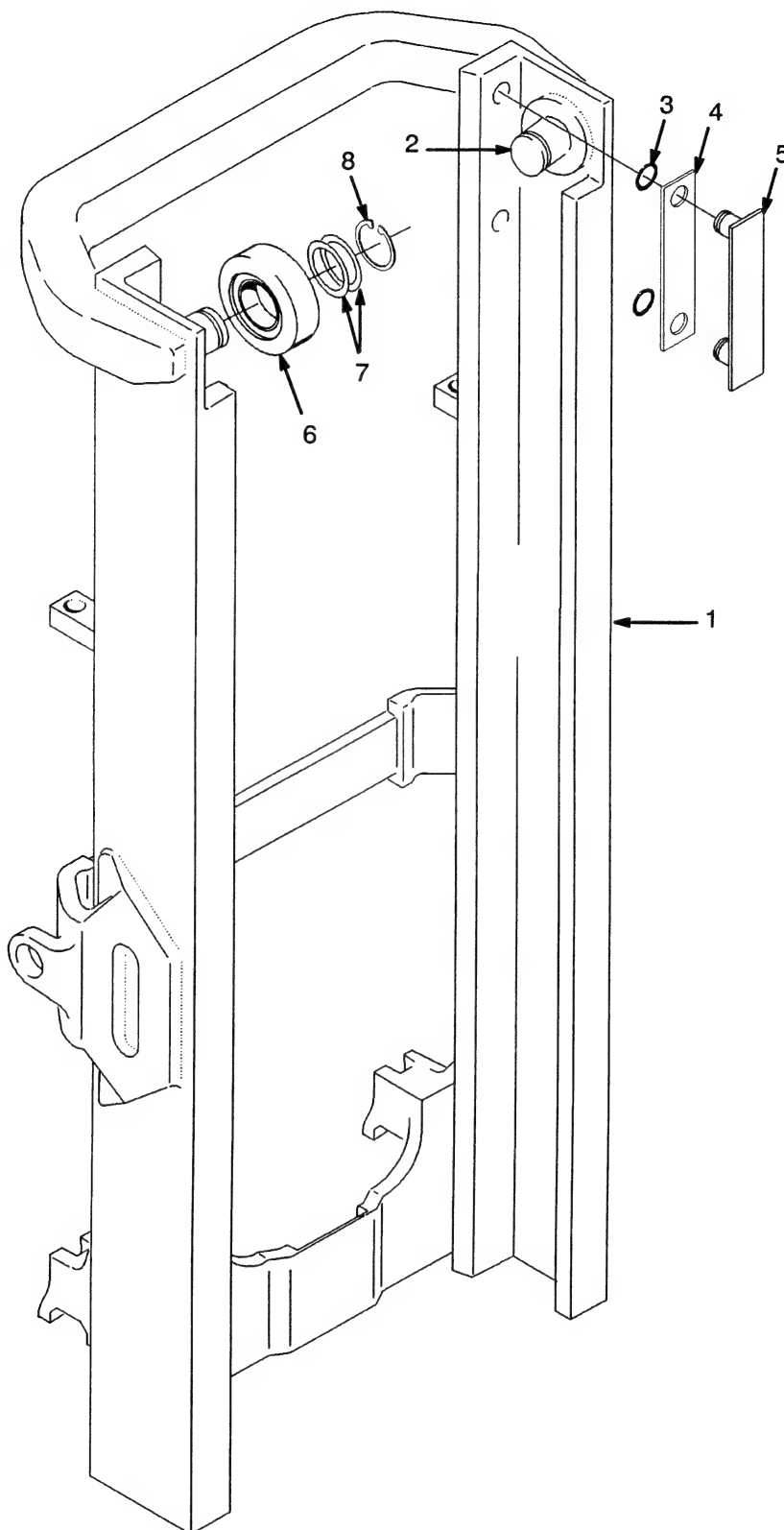
**NOTE: OTHER FORK DIMENSIONS AVAILABLE ON REQUEST, CONTACT YOUR  
HYSTER DEALER.**

## This image shows a full page of blank, lined paper. It features approximately 20 evenly spaced horizontal black lines running across the width of the page. The lines are thin and consistent in thickness. There are no margins, text, or other markings on the paper.

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## TWO STAGE FULL FREE-LIFT

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LOAD BACKREST EXTENSION (Figure 224) TWO STAGE FULL FREE-LIFT .....	Page 425
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OUTER MAST (Figure 214) TWO STAGE FULL FREE-LIFT .....	Page 404

**OUTER MAST (Figure 214)**  
**TWO STAGE FULL FREE-LIFT**

## OUTER MAST TWO STAGE FULL FREE-LIFT

### H45-55XM

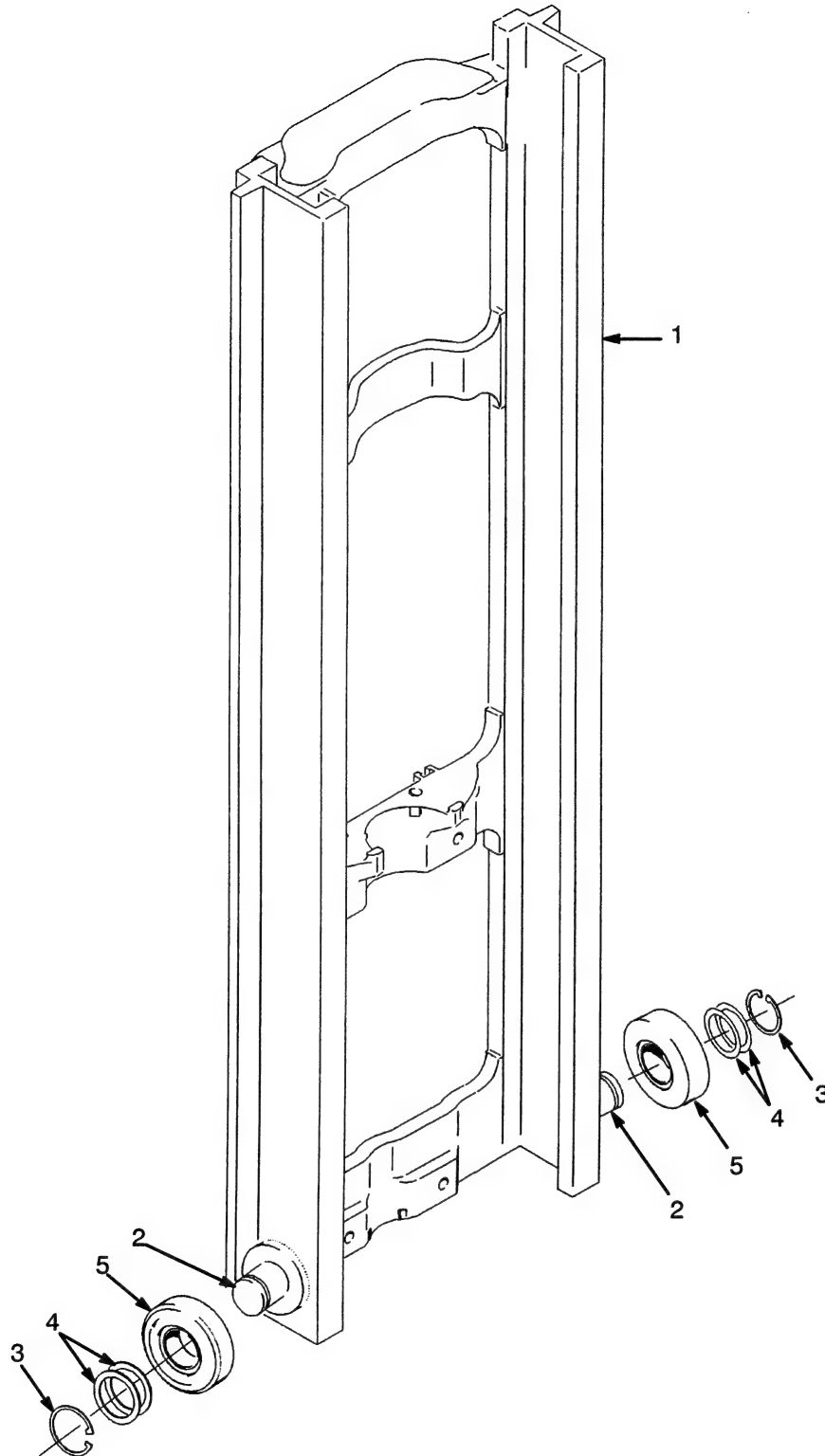
Ref No	Name Of Part 1 2 3 4	Lift Height To Bottom Of Forks		
		117.4 in	129.2 in	148.9 in
	<b>Mast Group No.</b>	<b>B509 2982</b>	<b>B509 3282</b>	<b>B509 3782</b>
1	Outer Mast	1341005	1341008	1341013

### H60-65XM

Ref No	Name Of Part 1 2 3 4	Lift Height To Bottom Of Forks		
		112.6 in	124.4 in	144.1 in
	<b>Mast Group No.</b>	<b>B564 2860</b>	<b>B564 3160</b>	<b>B564 3660</b>
1	Outer Mast	1341005	1341008	1341013

REF	PART NO.	NAME OF PART	QTY	REF	PART NO.	NAME OF PART	QTY
a	....	Mast .....	1	6	1333396	Load Roller ("B" 0.76 mm) .....	2
1 a	....	Outer Mast .....	1	6	1333397	Load Roller ("C" 1.52 mm) .....	2
2	1345216	Stub Shaft .....	2	7	129387	Shim (0.020 in) .....	AR
3	104506	O-Ring .....	4	8	58901	Snap Ring .....	2
4	131716	Shim (0.020 in) .....	4	a	☞ Table Above		
5	215211	Bearing Strip .....	2				
6	1395168	Load Roller ("A" Standard) .....	2				

## INNER MAST (Figure 215) TWO STAGE FULL FREE-LIFT



## INNER MAST

### TWO STAGE FULL FREE-LIFT

#### H45-55XM

Ref No	Name Of Part 1 2 3 4	Lift Height To Bottom Of Forks		
		117.4 in	129.2 in	148.9 in
	<b>Mast Group No.</b>	<b>B509 2982</b>	<b>B509 3282</b>	<b>B509 3782</b>
1	Inner Mast	1342474	1342477	1342482

#### H60-65XM

Ref No	Name Of Part 1 2 3 4	Lift Height To Bottom Of Forks		
		112.6 in	124.4 in	144.1 in
	<b>Mast Group No.</b>	<b>B564 2860</b>	<b>B564 3160</b>	<b>B564 3660</b>
1	Inner Mast	1342474	1342477	1342482

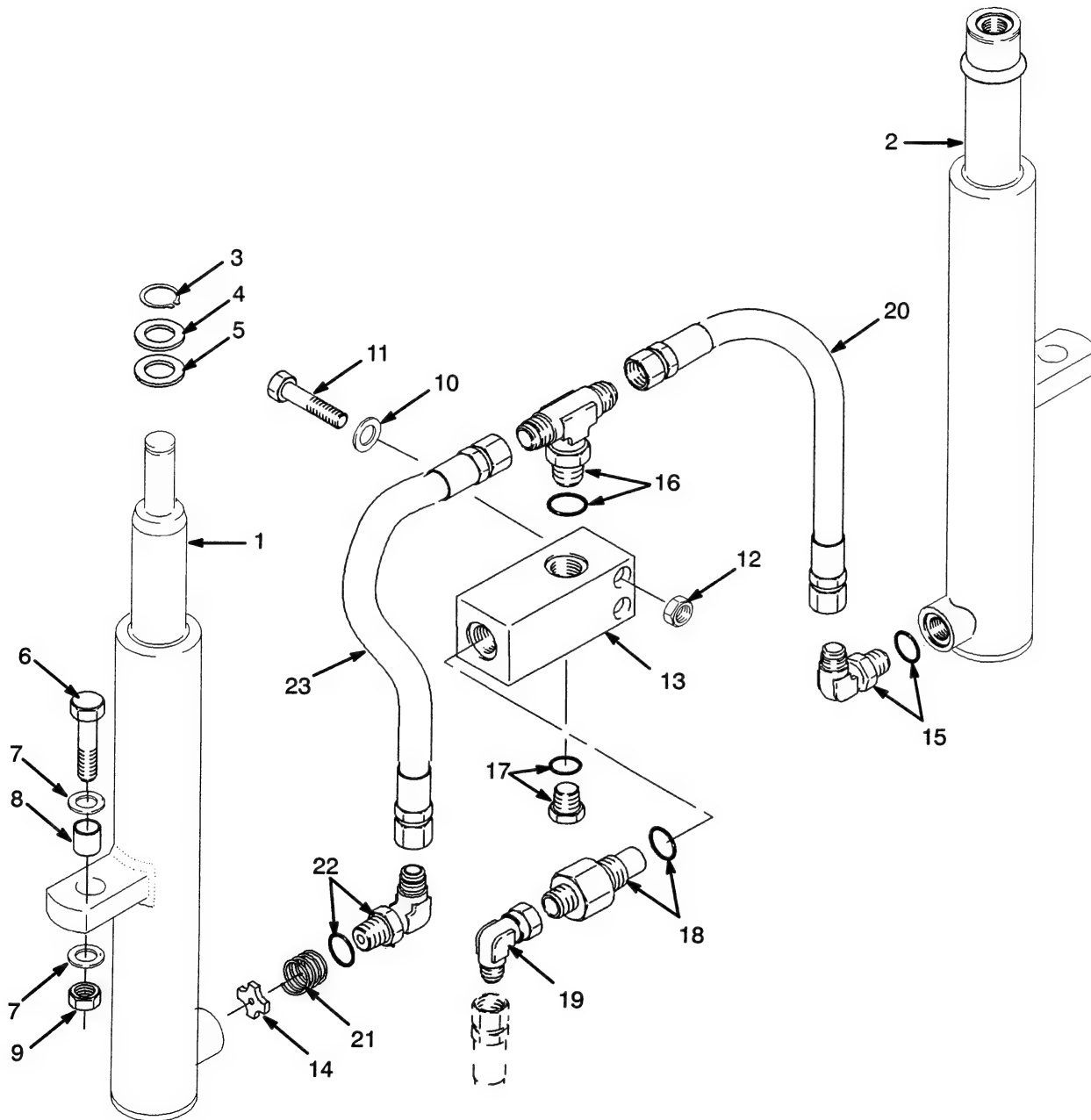
REF	PART NO.	NAME OF PART	QTY
a	.....	Mast .....	1
1 a	.....	Inner Mast .....	1
2	1345216	Stub Shaft .....	2
3	58901	Snap Ring .....	2
4	129387	Shim .....	AR

REF	PART NO.	NAME OF PART	QTY
5	1395168	Load Roller ("A" Standard) .....	2
5	1333396	Load Roller ("B" 0.76 mm) .....	2
5	1333397	Load Roller ("C" 1.52 mm) .....	2

a  Table Above



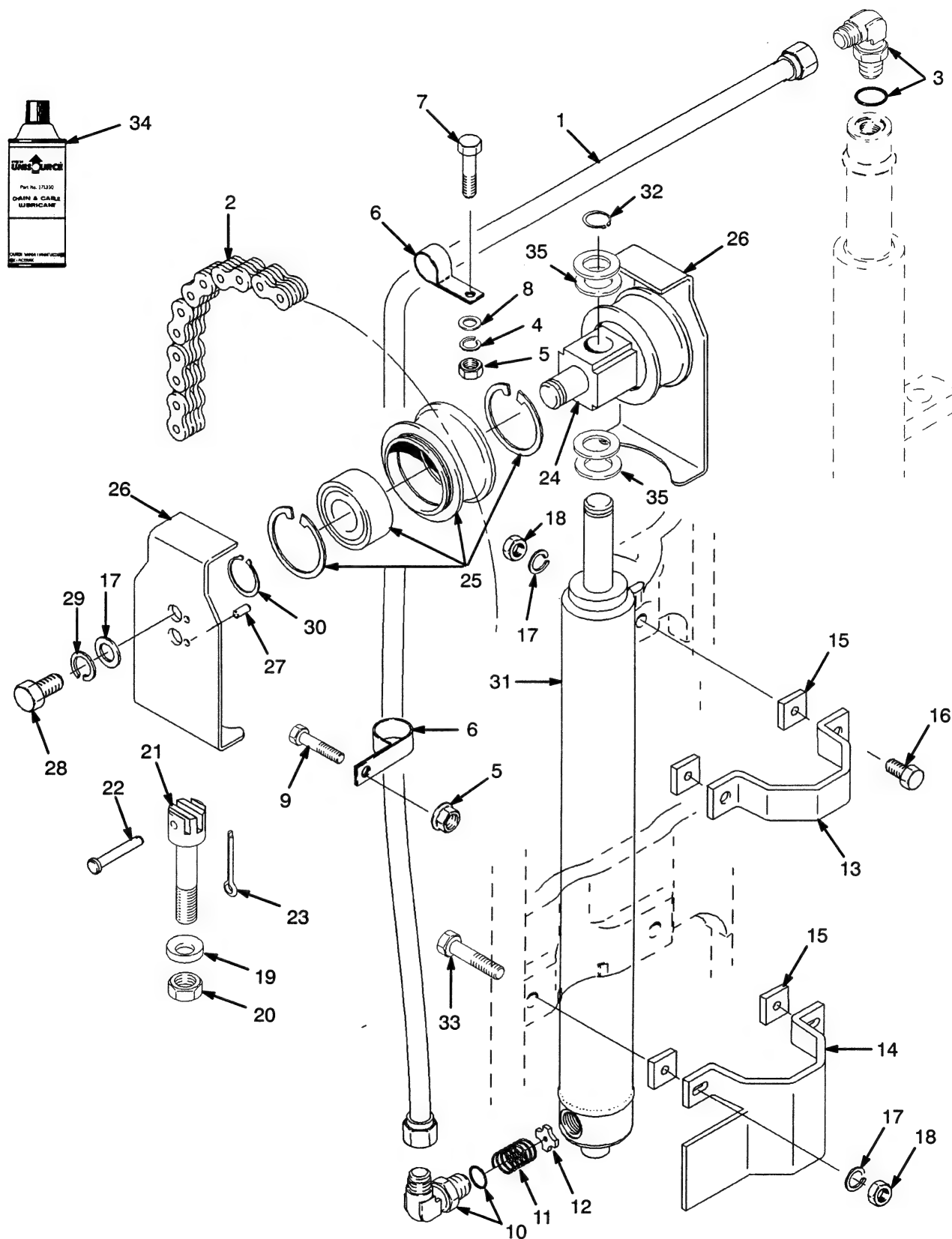
## MAIN LIFT (Figure 216) TWO STAGE FULL FREE-LIFT



**MAIN LIFT**  
**TWO STAGE FULL FREE-LIFT**

REF	PART NO.	NAME OF PART	QTY	REF	PART NO.	NAME OF PART	QTY
1	.....	Cylinder, RH .....	1	15	16560	Fitting .....	1
		☞ Figure 219		15	16485	O-Ring .....	1
2	.....	Cylinder, LH .....	1	16	16578	Fitting .....	1
		☞ Figure 218		16	16485	O-Ring .....	1
3	131358	Snap Ring .....	1	17 <b>a</b>	14603	Fitting .....	1
4	1333382	Washer .....	1	17 <b>a</b>	16486	O-Ring .....	1
5	1354915	Washer .....	AR	18 <b>b</b>	2309766	Lowering Control Valve .....	1
5	1354916	Washer .....	AR	18 <b>c</b>	316306	Lowering Control Valve .....	1
5	1354917	Washer .....	AR	18	16982	O-Ring .....	1
6	292532	Capscrew .....	2	19	16882	Fitting .....	1
7	296422	Washer .....	4	20	1345403	Hose .....	1
8	323090	Spacer .....	2	21	337179	Spring .....	1
9	300937	Nut .....	2	22	189595	Fitting .....	1
10	320157	Lockwasher .....	2	22	16485	O-Ring .....	1
11	214364	Capscrew .....	2	23	1462551	Hose .....	1
12	313828	Nut .....	2				
13 <b>a</b>	1333392	Valve Housing .....	1	<b>a</b>	Optional		
13	1379687	Valve Housing .....	1	<b>b</b>	H45-55XM		
14	357749	Washer .....	1	<b>c</b>	H60-65XM		

## FREE LIFT (Figure 217) TWO STAGE FULL FREE-LIFT



**FREE LIFT  
TWO STAGE FULL FREE-LIFT**

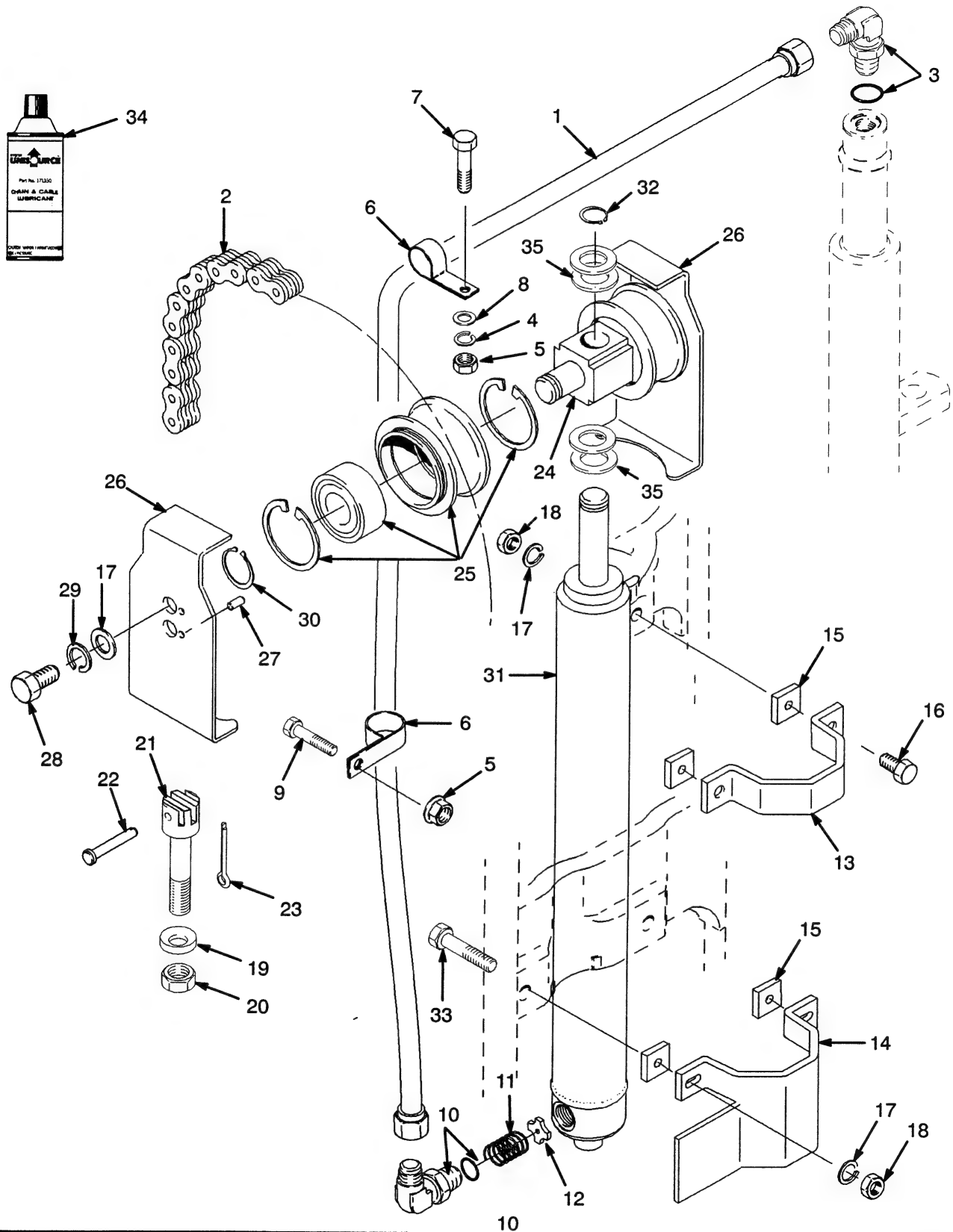
**H45-55XM**

Ref No	Name Of Part 1 2 3 4	Lift Height To Bottom Of Forks		
		117.4 in	129.2 in	148.9 in
	<b>Mast Group No.</b>	<b>B509 2982</b>	<b>B509 3282</b>	<b>B509 3782</b>
1	Tube	1345311	1345314	1345319
2	Chain	231082 <sup>a</sup> 197345 <sup>b</sup>	161059 <sup>a</sup> 180177 <sup>b</sup>	180217 <sup>a</sup> 182343 <sup>b</sup>

REF	PART NO.	NAME OF PART	QTY	REF	PART NO.	NAME OF PART	QTY
c	.....	Mast .....	1	25 g	.....	Chain Sheave .....	2
1 c	.....	Tube .....	1	25	1354911	Sheave .....	1
2 c	.....	Chain .....	2	25	37752	Snap Ring .....	2
3	1380036	Fitting .....	1	25	231020	Bearing .....	1
3	16485	O-Ring .....	1	25 h	1379682	Chain Sheave .....	2
4	292682	Lockwasher .....	1	25	1378692	Sheave .....	1
5	316826	Nut .....	2	25	37752	Snap Ring .....	1
6	178119	Clamp .....	2	25	1378699	Bearing .....	1
7	296028	Capscrew .....	1	26	1395285	Chain Guard .....	2
8	320159	Washer .....	1	27	302461	Pin .....	2
9	136985	Capscrew .....	1	28	292527	Capscrew .....	2
10	1354956	Fitting .....	1	29	292683	Lockwasher .....	2
10	16485	O-Ring .....	1	30	304526	Snap Ring .....	3
11	154355	Spring .....	1	31	.....	Free-Lift Cylinder .....	1
12	356505	Washer .....	1			Figure 220	
13	1465504	Clamp .....	1	32	131358	Snap Ring .....	1
14	1354967	Bracket .....	1	33	287837	Capscrew .....	2
15 d	1354902	Spacer .....	4	34	171350	Chain Lubricant .....	AR
16	292529	Capscrew .....	2	35 b	1362433	Spacer .....	4
17	320161	Washer .....	6				
18	300937	Nut .....	4	a	Last Used On Mast S/N B509B-4069		
19	297649	Base Ring .....	2	b	First Used On Mast S/N B509B-4070, B509V-1501		
20	161003	Nut .....	2	c	Table Above		
21 e	320313	Chain Anchor .....	2	d	H60-65XM		
21 f	1369357	Chain Anchor .....	2	e	Last Used On Mast S/N B509B-1959		
22	323161	Pin .....	2	f	First Used On Mast S/N B509B-1960		
23	15200	Cotter Pin .....	2	g	Last Used On Mast S/N B509V-1666		
24 g	1337905	Crosshead .....	1	h	First Used On Mast S/N B509V-1667		
24 h	1378690	Crosshead .....	1				

**CONTINUED ON NEXT PAGE**

## FREE LIFT TWO STAGE FULL FREE-LIFT (Figure 217 Continued)



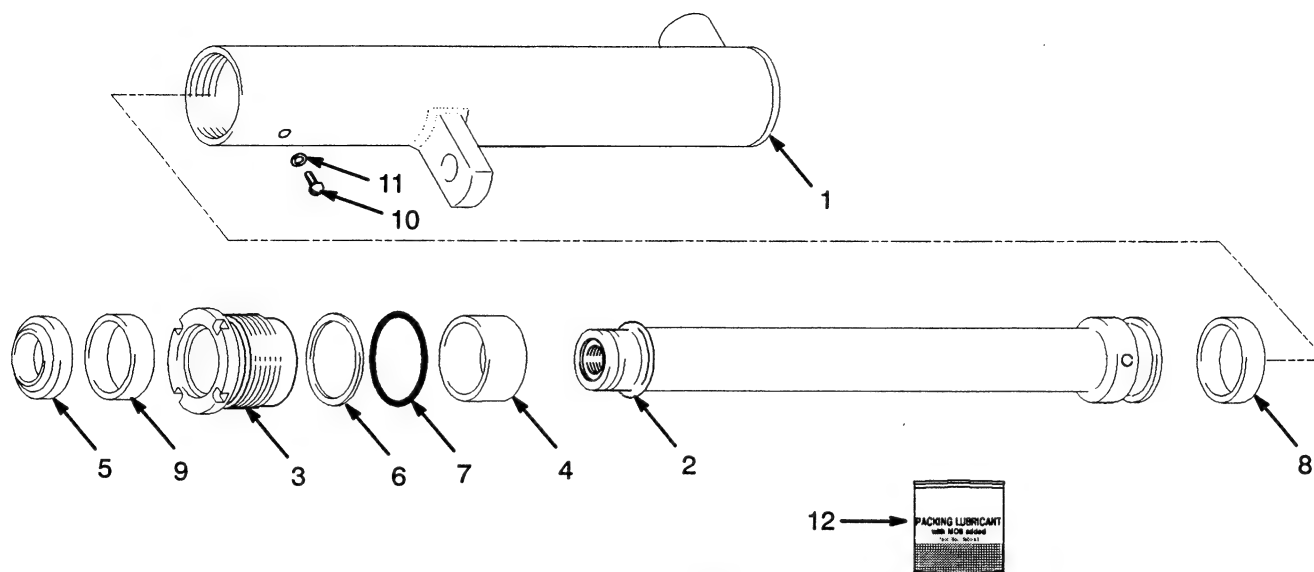
**FREE LIFT**  
**TWO STAGE FULL FREE-LIFT**  
**(Figure 217 Continued)**

**H60-65XM**

Ref No	Name Of Part 1 2 3 4	Lift Height To Bottom Of Forks		
		112.6 in	124.4 in	144.1 in
	<b>Mast Group No.</b>	<b>B564 2860</b>	<b>B564 3160</b>	<b>B564 3660</b>
1	Tube	1345311	1345314	1345319
2	Chain	1342373 <sup>a</sup> 1342374 <sup>b</sup>	1342376 <sup>a</sup> 1342377 <sup>b</sup>	1342118 <sup>a</sup> 1342380 <sup>b</sup>

REF	PART NO.	NAME OF PART	QTY	REF	PART NO.	NAME OF PART	QTY
c	.....	Mast .....	1	24 g	1378690	Crosshead .....	1
1 c	.....	Tube .....	1	25 f	.....	Chain Sheave .....	2
2 c	.....	Chain .....	2	25	1345201	Sheave .....	1
3	1380036	Fitting .....	1	25	37752	Snap Ring .....	2
3	16485	O-Ring .....	1	25	231020	Bearing .....	1
4	292682	Lockwasher .....	1	25 g	1379683	Chain Sheave .....	2
5	316826	Nut .....	2	25	1378693	Sheave .....	1
6	178119	Clamp .....	2	25	37752	Snap Ring .....	1
7	296028	Capscrew .....	1	25	1378699	Bearing .....	1
8	320159	Washer .....	1	26	1360544	Chain Guard .....	2
9	136985	Capscrew .....	1	27	302461	Pin .....	2
10	1354956	Fitting .....	1	28	292527	Capscrew .....	2
10	16485	O-Ring .....	1	29	292683	Lockwasher .....	2
11	154355	Spring .....	1	30	304526	Snap Ring .....	3
12	356505	Washer .....	1	31	.....	Free-Lift Cylinder .....	1
13	1465504	Clamp .....	1			Figure 220	
14	1354967	Bracket .....	1	32	131358	Snap Ring .....	1
15	1354902	Spacer .....	4	33	287837	Capscrew .....	2
16	292530	Capscrew .....	2	34	171350	Chain Lubricant .....	AR
17	320161	Washer .....	6	35 b	1362433	Spacer .....	4
18	300937	Nut .....	4	a	Last Used On Mast S/N B564B-1854		
19	297649	Base Ring .....	2	b	First Used On Mast S/N B564B-1855, B564V-1501		
20	161003	Nut .....	2	c	Table Above		
21 d	1333328	Chain Anchor .....	2	d	Last Used On Mast S/N B564B-1529		
21 e	1369356	Chain Anchor .....	2	e	First Used On Mast S/N B564B-1530		
22	323161	Pin .....	2	f	Last Used On Mast S/N B564V-1650		
23	15200	Cotter Pin .....	2	g	First Used On Mast S/N B564V-1651		
24 f	1337905	Crosshead .....	1				

## MAIN CYLINDER (Figure 218) TWO STAGE FULL FREE-LIFT LEFT HAND



### H45-55XM

Ref No	Name Of Part	Lift Height To Bottom Of Forks		
		117.4 in	129.2 in	148.9 in
	<b>Mast Group No.</b>	<b>B509 2982</b>	<b>B509 3282</b>	<b>B509 3782</b>
	Group # Cylinder (LH)	8600706 1342222	8600709 1342225	8600714 1342230
1	Shell	1355910	1355928	1355958
2	Rod	1355911	1355929	1355959

### H60-65XM

		112.6 in	124.4 in	144.1 in
	<b>Mast Group No.</b>	<b>B564 2860</b>	<b>B564 3160</b>	<b>B564 3660</b>
	Group # Cylinder (LH)	8600906 1342280	8600909 1342283	8600914 1342288
1	Shell	1355910	1355928	1355958
2	Rod	1355911	1355929	1355959

REF	PART NO.	NAME OF PART	QTY
a	.....	Mast .....	1
a	.....	Main Cylinder (LH) .....	1
1 a	.....	Shell .....	1
2 a	.....	Rod .....	1
3	1355284	Retainer .....	1
4 b	1356058	Spacer .....	1
5 c	1319668	Rod Wiper .....	1
6 c	147972	Back-Up Ring .....	1
7 c	59229	O-Ring .....	1

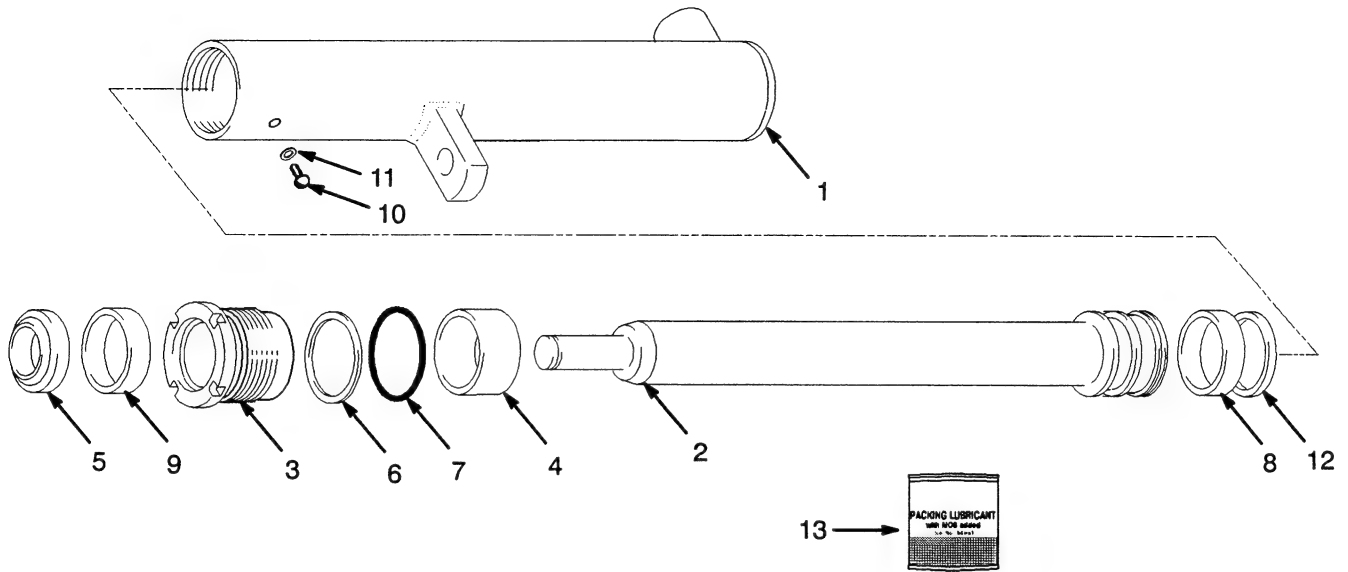
REF	PART NO.	NAME OF PART	QTY
8 c	1356747	Wear Ring .....	1
9 c	1356749	Rod Seal .....	1
10	295649	Screw .....	1
11 c	190887	Seal .....	1
12	186061	Packing Lubricant .....	AR

a ☐ Table Above

b Mast S/N B564 Only

c Included In Seal Kit 1358963

**MAIN CYLINDER (Figure 219)  
TWO STAGE FULL FREE-LIFT  
RIGHT HAND**



**H45-55XM**

Ref No	Name Of Part	Lift Height To Bottom Of Forks		
		117.4 in	129.2 in	148.9 in
	<b>Mast Group No.</b>	<b>B509 2982</b>	<b>B509 3282</b>	<b>B509 3782</b>
	Group # Cylinder (RH)	8600806 1356759	8600809 1356762	8600814 1356767
1	Shell	1356783	1356786	1356791
2	Rod	1358937	1358940	1358945

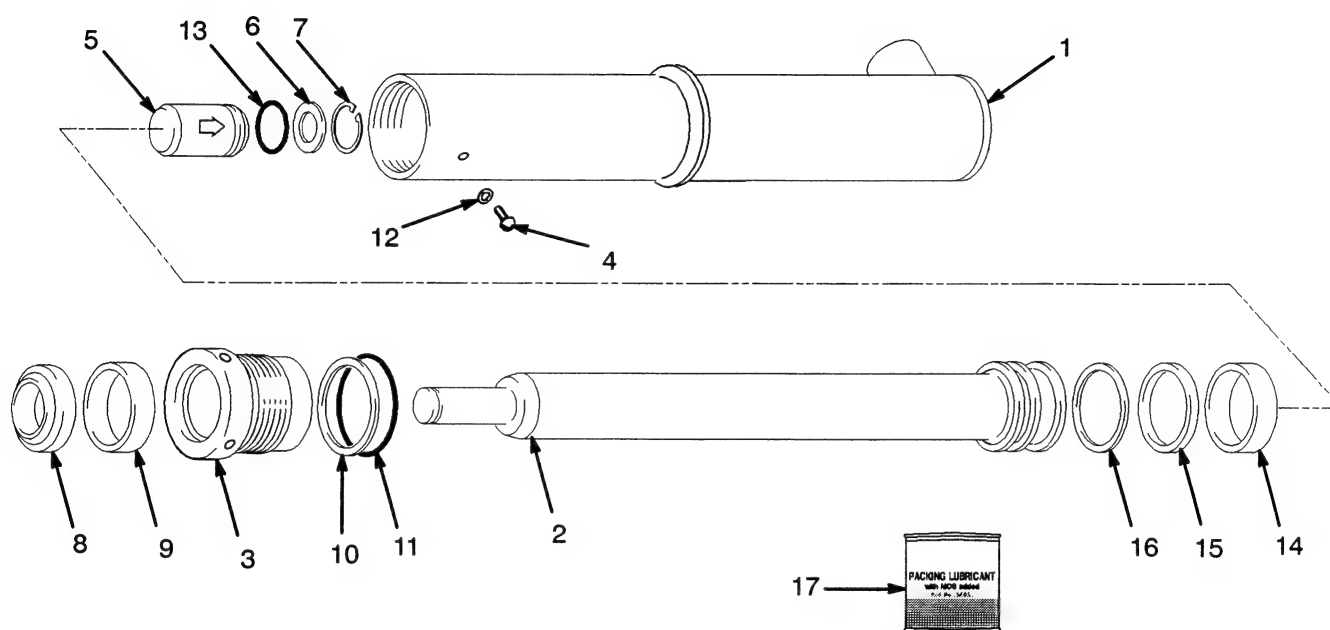
**H60-65XM**

		112.6 in	124.4 in	144.1 in
	<b>Mast Group No.</b>	<b>B564 2860</b>	<b>B564 3160</b>	<b>B564 3660</b>
	Group # Cylinder (RH)	8601006 1342251	8601009 1361276	8601014 1361281
1	Shell	1356783	1356786	1356791
2	Rod	1358937	1358940	1358945

REF	PART NO.	NAME OF PART	QTY	REF	PART NO.	NAME OF PART	QTY
a	.....	Mast .....	1	9 c	1356749	Rod Seal .....	1
a	.....	Main Cylinder (RH) .....	1	10	295649	Screw .....	1
1 a	.....	Shell .....	1	11 c	190887	Seal .....	1
2 a	.....	Rod .....	1	12 c	1356748	Piston Ring .....	1
3	1355284	Retainer .....	1	13	186061	Packing Lubricant .....	AR
4 b	1356058	Spacer .....	1				
5 c	1319668	Rod Wiper .....	1	a		Table Above	
6 c	147972	Back-Up Ring .....	1	b		Mast S/N B564 Only	
7 c	59229	O-Ring .....	1	c		Included In Seal Kit 1360142	
8 c	1356747	Wear Ring .....	1				



## FREE-LIFT CYLINDER (Figure 220) TWO STAGE FULL FREE-LIFT



**FREE-LIFT CYLINDER  
TWO STAGE FULL FREE-LIFT  
H45-55XM**

**Last Used On Mast S/N B509B-4069**

Ref No	Name Of Part 1 2 3 4	Lift Height To Bottom Of Forks		
		117.4 in	129.2 in	148.9 in
	<b>Mast Group No.</b>	<b>B509 2982</b>	<b>B509 3282</b>	<b>B509 3782</b>
	Group # Cylinder	8601106 1342045	8601109 1342048	8601114 1342053
1	Shell	1356556	1356565	1356580
2	Rod	1356557	1356566	1356581

**Used On Mast S/N B509B-4070, B509V-1501 Thru S/N B509V-3231**

Ref No	Name Of Part 1 2 3 4	Lift Height To Bottom Of Forks		
		117.4 in	129.2 in	148.9 in
	<b>Mast Group No.</b>	<b>B509 2982</b>	<b>B509 3282</b>	<b>B509 3782</b>
	Group # Cylinder	8603406 2309480	8603409 2303951	8603414 2303455
1	Shell	2303871	2311434	2307580
2	Rod	2306774	2311141	2304977

**First Used On Mast S/N B509V-3232**

Ref No	Name Of Part 1 2 3 4	Lift Height To Bottom Of Forks		
		117.4 in	129.2 in	148.9 in
	<b>Mast Group No.</b>	<b>B509 2982</b>	<b>B509 3282</b>	<b>B509 3782</b>
	Group # Cylinder	8602406 1366733	8602409 1366736	8602414 1366741
1	Shell	2303871	2311434	2307580
2	Rod	1356560	1366569	1356584

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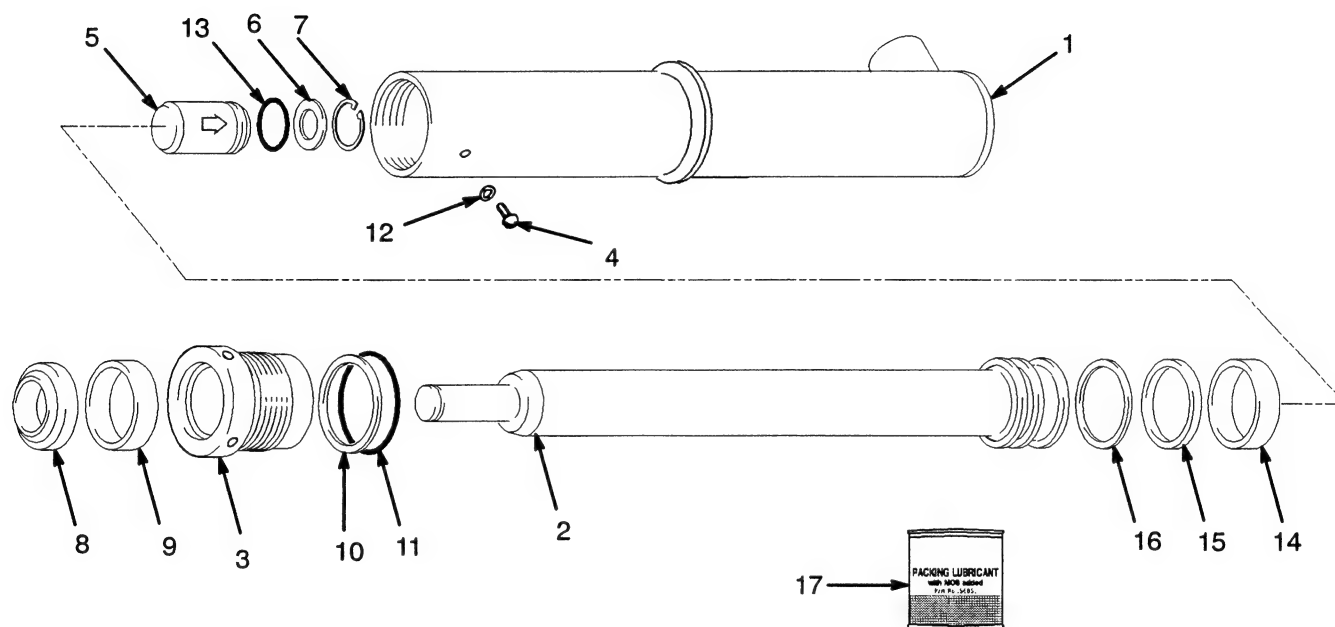
**FREE-LIFT CYLINDER  
TWO STAGE FULL FREE-LIFT  
H45-55XM****KEY:****A: H45-55XM****B: H60-65XM**

REF	PART NO.	NAME OF PART	QTY	
			A	B
	<b>c</b>	Mast .....	1	1
	<b>c</b>	Free-Lift Cylinder .....	1	1
1	<b>c</b>	Shell .....	1	1
2	<b>c</b>	Rod .....	1	1
3	1356292	Retainer .....	1	..
3	1356661	Retainer .....	..	1
4	<b>a</b> 295649	Screw .....	1	1
4	<b>b</b> 1361302	Screw .....	1	1
5	257913	Check Valve .....	1	1
6	297531	Washer .....	1	1
7	187388	Snap Ring .....	1	1
8	<b>de</b> 2013099	Rod Wiper .....	1	1
9	<b>de</b> 1358970	Rod Seal .....	1	1
10	<b>d</b> 147973	Back-Up Ring .....	1	..
10	<b>e</b> 164840	Back-Up Ring .....	..	1
11	<b>d</b> 90263	O-Ring .....	1	..
11	<b>e</b> 15880	O-Ring .....	..	1

REF	PART NO.	NAME OF PART	QTY	
			A	B
12	<b>de</b> 190887	Seal .....	1	1
13	<b>de</b> 39348	O-Ring .....	1	1
14	<b>d</b> 1358972	Wear Ring .....	1	..
14	<b>e</b> 636941	Wear Ring .....	..	1
15	<b>d</b> 2013088	Seal .....	1	..
15	<b>e</b> 309062	Seal .....	..	1
16	<b>d</b> 2013089	Back-Up Ring .....	1	..
16	<b>e</b> 637565	Back-Up Ring .....	..	1
17	186061	Packing Lubricant .....	ARAR	
<b>a</b>	Last Used On Mast S/N B509B-4069 & B564B-1854			
<b>b</b>	First Used On Mast S/N B509B-4070, B509V-1501, B564V-1501			
<b>c</b>	☞ Table Above			
<b>d</b>	Included In Seal Kit 1358969			
<b>e</b>	Included In Seal Kit 1356662			

## This image shows a single sheet of white paper with horizontal ruling lines. The lines are evenly spaced and run across the width of the page. There are no margins, text, or other markings on the paper.

## FREE-LIFT CYLINDER (Figure 221) TWO STAGE FULL FREE-LIFT



**FREE-LIFT CYLINDER  
TWO STAGE FULL FREE-LIFT  
H60-65XM**

**Last Used On Mast S/N B564B-1854**

Ref No	Name Of Part 1 2 3 4	Lift Height To Bottom Of Forks		
		112.6 in	124.4 in	144.1 in
	<b>Mast Group No.</b>	<b>B564 2860</b>	<b>B564 3160</b>	<b>B564 3660</b>
	Group # Cylinder	8601206 1341675	8601209 1341678	8601214 1341683
1	Shell	1356675	1356696	1356064
2	Rod	1356676	1356697	1356065

**Used On Mast S/N B564B-1855, B564V-1501 Thru S/N B564V-2525**

Ref No	Name Of Part 1 2 3 4	Lift Height To Bottom Of Forks		
		112.6 in	124.4 in	144.1 in
	<b>Mast Group No.</b>	<b>B564 2860</b>	<b>B564 3160</b>	<b>B564 3660</b>
	Group # Cylinder	8603506 2305335	8603509 2304960	8603514 2307561
1	Shell	2304592	2304575	2304802
2	Rod	2309221	2310912	2306235

**First Used On Mast S/N B564V-2526**

Ref No	Name Of Part 1 2 3 4	Lift Height To Bottom Of Forks		
		112.6 in	124.4 in	144.1 in
	<b>Mast Group No.</b>	<b>B564 2860</b>	<b>B564 3160</b>	<b>B564 3660</b>
	Group # Cylinder	8602506 1369548	8602509 1371601	8602514 1371606
1	Shell	2304592	2304575	2304802
2	Rod	1356679	1356688	1356068

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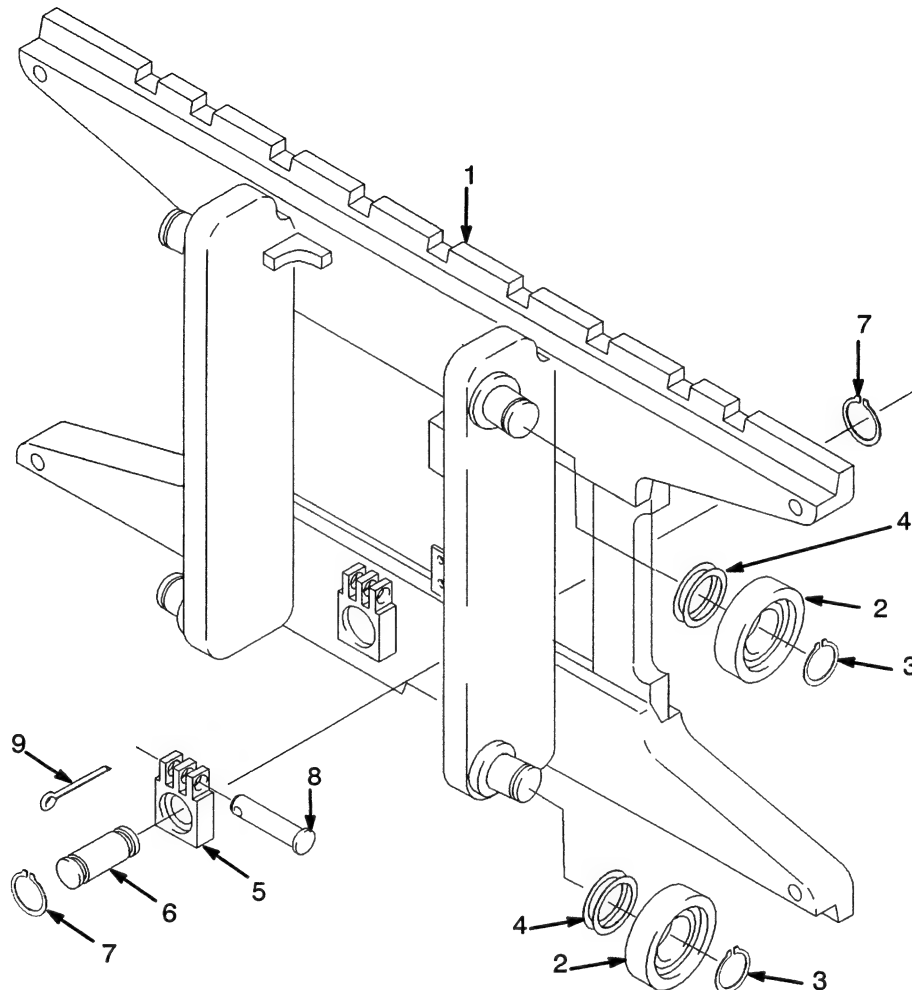
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**FREE-LIFT CYLINDER**  
**TWO STAGE FULL FREE-LIFT**  
**H60-65XM****KEY:****A: H45-55XM****B: H60-65XM**

REF	PART NO.	NAME OF PART	QTY	
			A	B
c	.....	Mast .....	1	1
c	.....	Free-Lift Cylinder .....	1	1
1 c	.....	Shell .....	1	1
2 c	.....	Rod .....	1	1
3	1356292	Retainer .....	1	..
3	1356661	Retainer .....	..	1
4 a	295649	Screw .....	1	1
4 b	1361302	Screw .....	1	1
5	257913	Check Valve .....	1	1
6	297531	Washer .....	1	1
7	187388	Snap Ring .....	1	1
8 de	2013099	Rod Wiper .....	1	1
9 de	1358970	Rod Seal .....	1	1
10 d	147973	Back-Up Ring .....	1	..
10 e	164840	Back-Up Ring .....	..	1
11 d	90263	O-Ring .....	1	..
11 e	15880	O-Ring .....	..	1

REF	PART NO.	NAME OF PART	QTY	
			A	B
12	de	190887 Seal .....	1	1
13	de	39348 O-Ring .....	1	1
14	d	1358972 Wear Ring .....	1	..
14	e	636941 Wear Ring .....	..	1
15	d	2013088 Seal .....	1	..
15	e	309062 Seal .....	..	1
16	d	2013089 Back-Up Ring .....	1	..
16	e	637565 Back-Up Ring .....	..	1
17		186061 Packing Lubricant .....	ARAR	
a	Last Used On Mast S/N B509B-4069 & B564B-1854			
b	First Used On Mast S/N B509B-4070, B509V-1501, B564B-1855 & B564V-1501			
c	☞ Table Above			
d	Included In Seal Kit 1358969			
e	Included In Seal Kit 1356662			

**CARRIAGE (Figure 222)**  
**TWO STAGE FULL FREE-LIFT**  
**FOUR ROLLER**



	H45-55XM	H60-65XM
<b>Group No.</b>	8500005	8500006
Carriage	1343839	1343840

**KEY:**

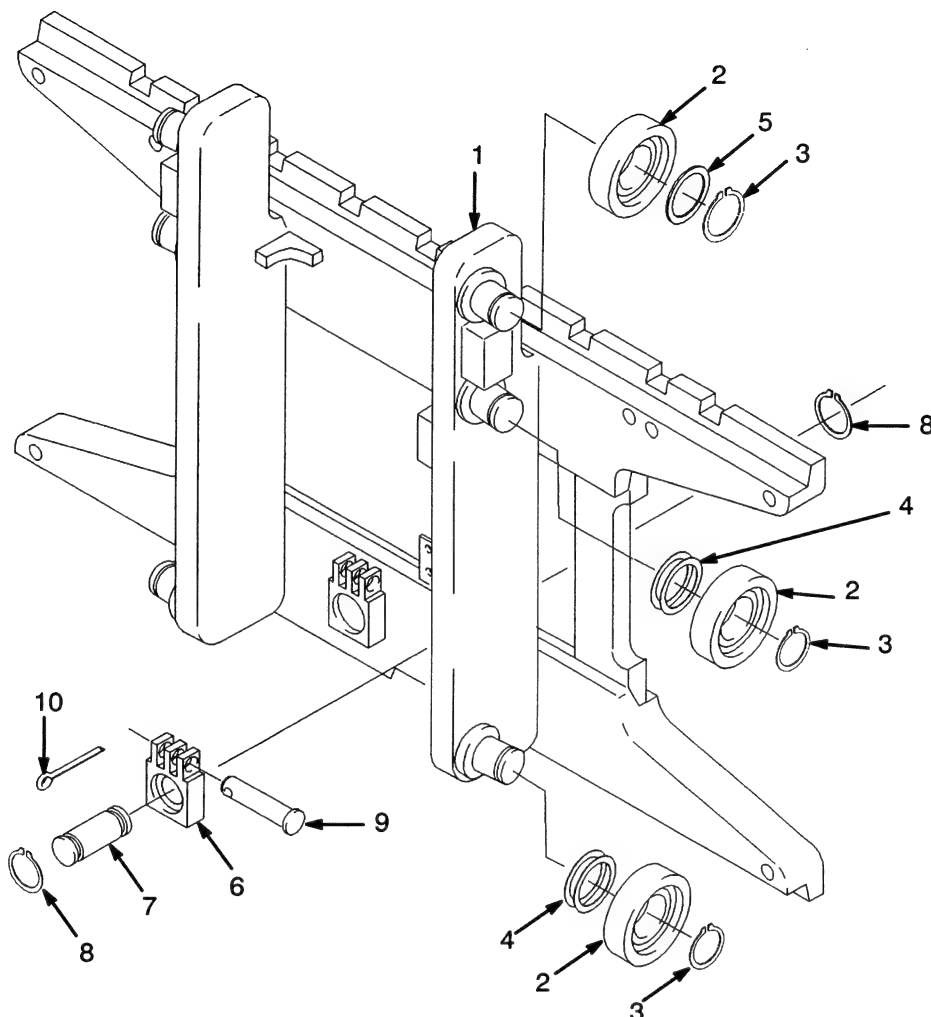
**A: H45-55XM**

**B: H60-65XM**

REF	PART NO.	NAME OF PART	QTY		REF	PART NO.	NAME OF PART	QTY	
			A	B				A	B
a	.....	Carriage Assembly .....	1	..	4	1345263	Shim .....	AR	AR
a	.....	Carriage Assembly .....	..	1	5	1369345	Chain Anchor .....	2	..
1	1345225	Carriage .....	1	..	5	1369344	Chain Anchor .....	..	2
1	1345226	Carriage .....	..	1	6	317735	Pin .....	2	2
1	1345264	Stubshaft .....	4	4	7	131358	Snap Ring .....	4	4
2	1345218	Load Roller .....	4	4	8	323161	Pin .....	2	2
2	1395172	Load Roller ("A" Standard) ..	4	4	9	15200	Cotter Pin .....	2	2
2	1345219	Load Roller ("B" 0.76 mm) ..	4	4					
2	1345220	Load Roller ("C" 1.52 mm) ..	4	4					
3	12891	Snap Ring .....	4	4	a	☞ Table Above			



## CARRIAGE (Figure 223) TWO STAGE FULL FREE-LIFT SIX ROLLER



	H45-55XM	H60-65XM
<b>Group No.</b>	8500011	8500012
Carriage	1343844	1343845

### KEY:

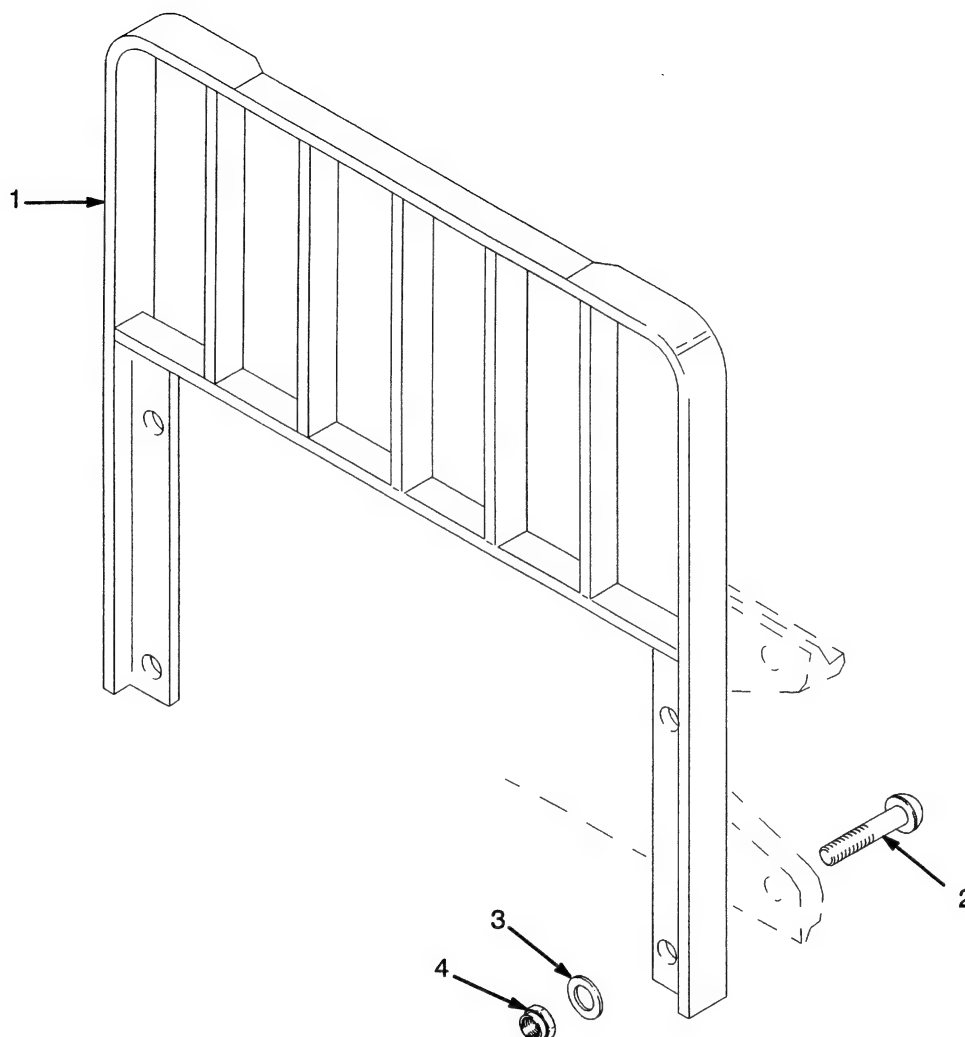
A: H45-55XM

B: H60-65XM

REF	PART NO.	NAME OF PART	QTY		REF	PART NO.	NAME OF PART	QTY	
			A	B				A	B
a	.....	Carriage Assembly .....	1	..	4	1345263	Shim .....	AR	AR
a	.....	Carriage Assembly .....	..	1	5	366116	Spacer .....	2	2
1	1345239	Carriage .....	1	..	6	1369345	Chain Anchor .....	2	..
1	1345240	Carriage .....	..	1	6	1369344	Chain Anchor .....	..	2
1	1345264	Stubshaft .....	6	6	7	317735	Pin .....	2	2
2	1345218	Load Roller .....	4	4	8	131358	Snap Ring .....	4	4
2	1395172	Load Roller ("A" Standard) ..	6	6	9	323161	Pin .....	2	2
2	1345219	Load Roller ("B" 0.76 mm) ..	6	6	10	15200	Cotter Pin .....	2	2
2	1345220	Load Roller ("C" 1.52 mm) ..	6	6					
3	12891	Snap Ring .....	6	6	a	Table Above			

## LOAD BACKREST EXTENSION (Figure 224)

### TWO STAGE FULL FREE-LIFT

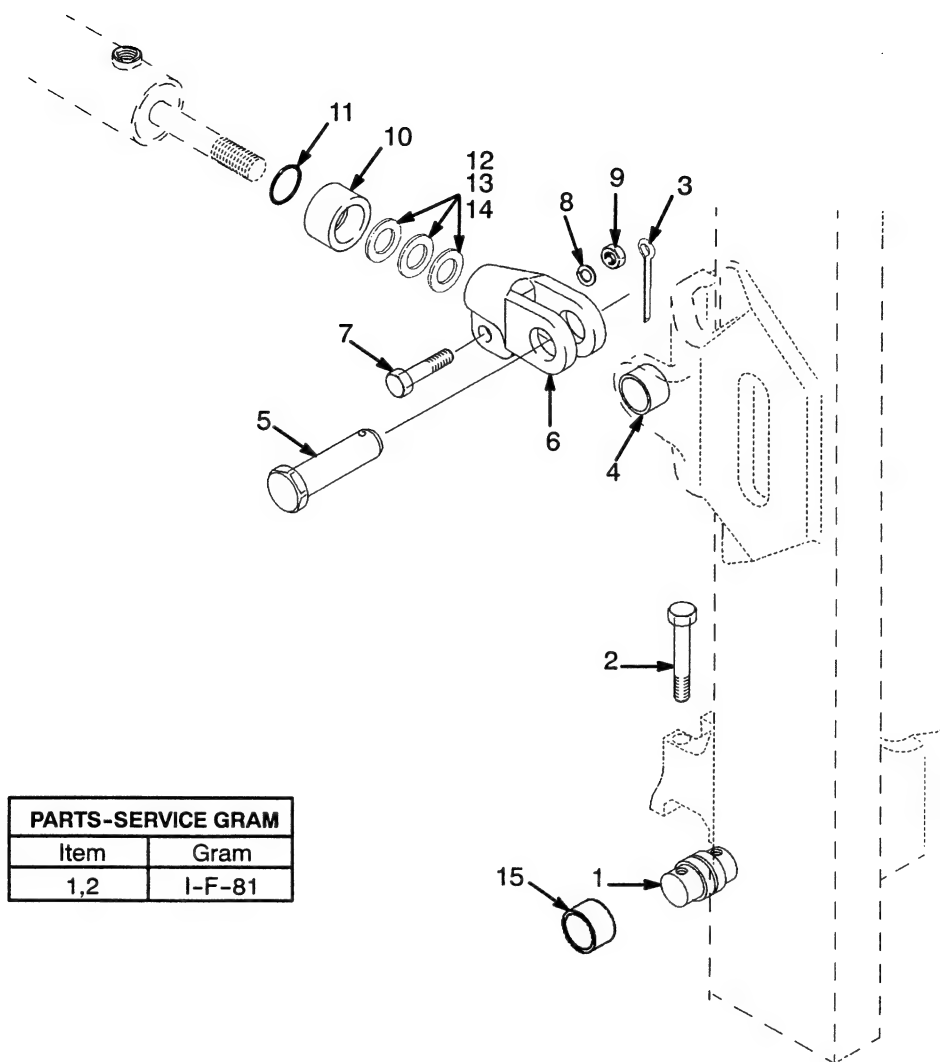


**KEY:**

A: H45-55XM  
B: H60-65XM

REF	PART NO.	NAME OF PART	QTY		REF	PART NO.	NAME OF PART	QTY	
			A	B				A	B
1	1338642	Load Backrest Extension	1	..	3	<sup>b</sup> 296423	Washer	4	4
1	1338645	Load Backrest Extension	..	1	4	300937	Nut	4	4
1	<sup>a</sup> 1345267	Load Backrest Extension	..	1					
2	1343990	Capscrew	4	..					
2	1354923	Capscrew	..	4					
3	221771	Washer	4	4					
					<sup>a</sup> For Polished Forks W/Full Bottom Taper				
					<sup>b</sup> Optional				

## MAST INSTALLATION (Figure 225) TWO STAGE FULL FREE-LIFT



PARTS-SERVICE GRAM	
Item	Gram
1,2	I-F-81

### KEY:

A: 6° Forward Tilt/10° Back Tilt

B: 6° Forward Tilt/6° Back Tilt

C: 6° Forward Tilt/5° Back Tilt

REF	PART NO.	NAME OF PART	QTY		
			A	B	C
1 <b>a</b>	1333386	Pin	2	2	2
1 <b>b</b>	1376424	Pin	2	2	2
2 <b>a</b>	293659	Capscrew	4	4	4
2 <b>b</b>	1376423	Capscrew	4	4	4
3	15236	Cotter Pin	2	2	2
4	300982	Bushing	2	2	2
5	1345354	Pin	2	2	2
6	1307641	Rod End	2	2	2
7	293650	Capscrew	2	2	2
8	292683	Lockwasher	2	2	2
9	216877	Nut	2	2	2

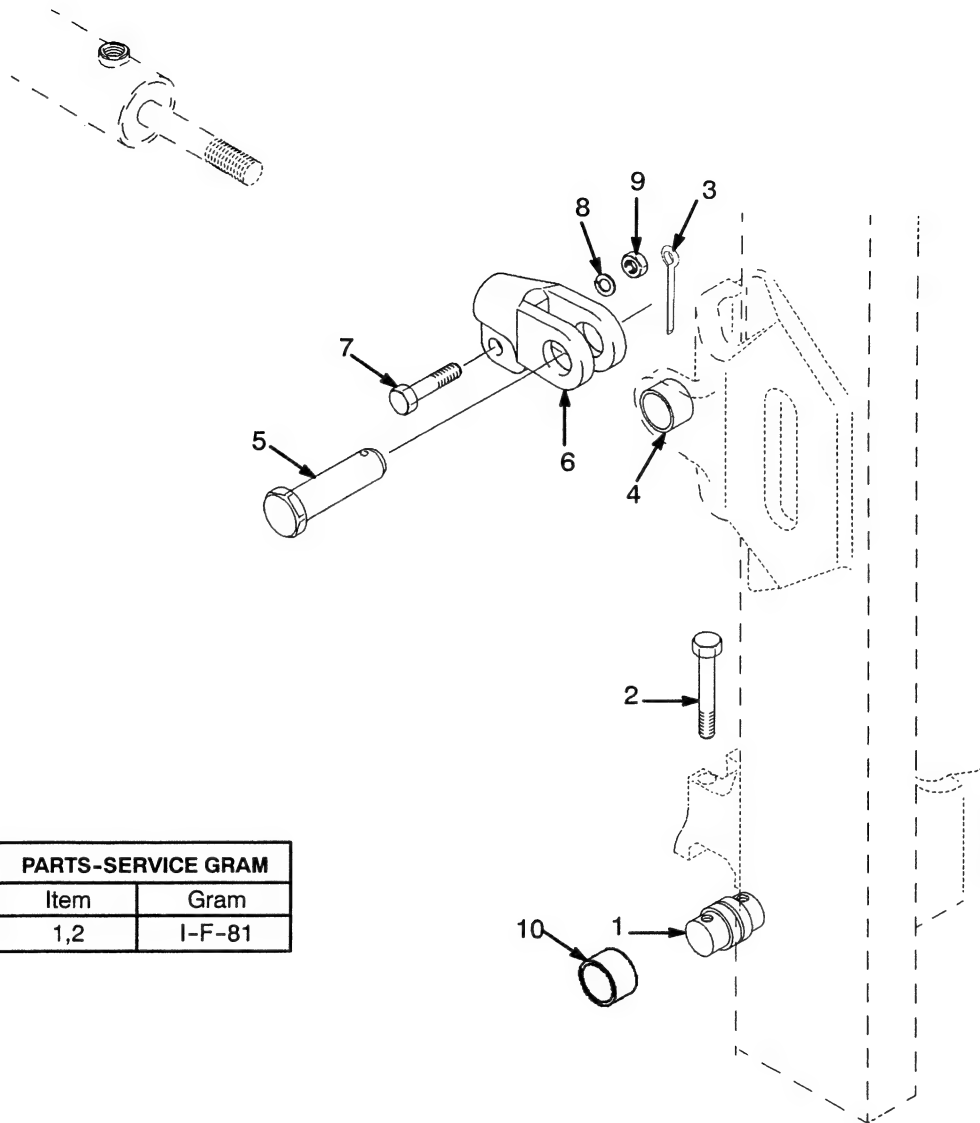
REF	PART NO.	NAME OF PART	QTY		
			A	B	C
10	1451788	Spacer	2	..	..
10	384101	Spacer	..	2	2
11	55434	O-Ring	2	2	..
12	134675	Shim	..	AR	AR
13	1325119	Shim	..	AR	AR
14	1361948	Shim	..	AR	..
15	1333385	Bushing	2	2	2
15	1380115	Bushing (Optional)	2	2	2

**a** First Used On S/N D177B-19806

**b** Last Used On S/N D177B-19807

## MAST INSTALLATION (Figure 226)

### TWO STAGE FULL FREE-LIFT



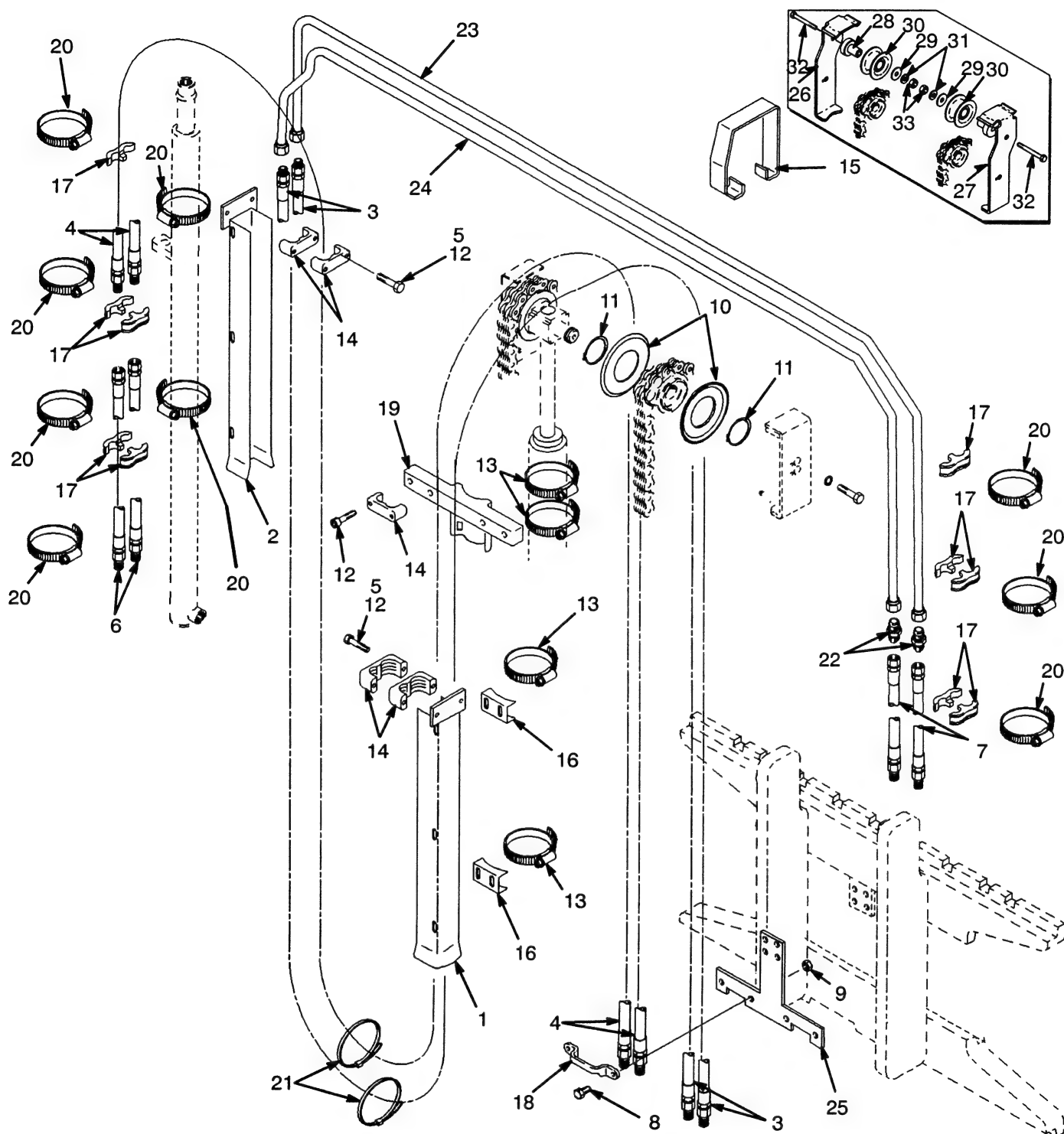
PARTS-SERVICE GRAM	
Item	Gram
1,2	I-F-81

**KEY:**

10° Forward Tilt/6° Back Tilt

REF	PART NO.	NAME OF PART	QTY	REF	PART NO.	NAME OF PART	QTY
1 <b>a</b>	1333386	Pin	2	7	293650	Capscrew	2
1 <b>b</b>	1376424	Pin	2	8	292683	Lockwasher	2
2 <b>a</b>	293659	Capscrew	4	9	216877	Nut	2
2 <b>b</b>	1376423	Capscrew	4	10	1333385	Bushing	2
3	15236	Cotter Pin	2	10	1380115	Bushing (Optional)	2
4	300982	Bushing	2				
5	1345354	Pin	2	<b>a</b>	First Used On S/N D177B-19806		
6	1356318	Rod End	2	<b>b</b>	Last Used On S/N D177B-19807		

## HEADER HOSE (Figure 227) TWO STAGE FULL FREE-LIFT



**HEADER HOSE  
TWO STAGE FULL FREE-LIFT**

**H45-55XM**

Ref No	Name Of Part 1 2 3 4	Lift Height To Bottom Of Forks		
		117.4 in	129.2 in	148.9 in
	<b>Mast Group No.</b>	<b>B509 2982</b>	<b>B509 3282</b>	<b>B509 3782</b>
1	Channel	1365500	1365502	1365505
2	Channel	1365514	1365517	1365523
3	Hose	<b>b</b> 1345568 <b>c</b> 1390425 1345571	<b>d</b> 1369632 <b>e</b> 1368400	<b>d</b> 1345573 <b>e</b> 1390417
4	Hose	<b>b</b> 1358351 <b>c</b> 1390416 <b>e</b> 1345575	<b>d</b> 1345574 <b>e</b> 1376120	<b>d</b> 1369613 <b>e</b> 1369640
23	Tube	1360331	1360334	1360339
24	Tube	1360361	1360364	1360369
25	Bracket	<b>b</b> 1369323	<b>b</b> 1369323	<b>b</b> 1369323
25	Bracket	<b>c</b> 1381771	<b>c</b> 1381771	<b>c</b> 1381771

**H60-65XM**

Ref No	Name Of Part 1 2 3 4	Lift Height To Bottom Of Forks		
		112.6 in	124.4 in	144.1 in
	<b>Mast Group No.</b>	<b>B564 2860</b>	<b>B564 3160</b>	<b>B564 3660</b>
1	Channel	1365500	1365502	1365504
2	Channel	1365514	1365517	1365523
3	Hose	<b>b</b> 1345568 <b>c</b> 1390425 1345571	<b>d</b> 1369632 1368400	<b>d</b> 1345573 1369640
4	Hose	<b>b</b> 1358351 <b>c</b> 1390416 1345575	<b>d</b> 1345574 <b>e</b> 1376120	<b>d</b> 1369613 <b>e</b> 1369640
23	Tube	1360331	1360334	1360339
24	Tube	1360361	1360364	1360369
25	Bracket	<b>b</b> 1369324	<b>b</b> 1369324	<b>b</b> 1369324
25	Bracket	<b>c</b> 1381772	<b>c</b> 1381772	<b>c</b> 1381772

**b** Last Used on S/N B509V-2643, B564V-2196  
**c** Used on S/N B509V-2644, B564V-2197 ⇒  
S/N B509V-3722, B564V-5761

**d** Last Used On S/N B509V-3722, B564V-5761  
**e** First Used On S/N B509V-3723, B564V-5762

## HEADER HOSE TWO STAGE FULL FREE-LIFT (Figure 227 Continued)

**KEY:**

**A:** Three Function

**B:** Four Function

REF	PART NO.	NAME OF PART	QTY	
			A	B
a		Mast .....	1	1
1 a		Channel .....	1	1
2 a		Channel .....	1	1
3 a		Hose .....	2	2
4 a		Hose .....	..	2
5	296001	Capscrew .....	..	4
6	1354904	Hose .....	..	2
7	1354922	Hose .....	2	2
8	136749	Capscrew .....	6	8
9	313828	Nut .....	6	8
10	1345199	Hose Guide .....	2	4
11	1345204	Snap Ring .....	2	4
12	293796	Capscrew .....	6	4
13	1360508	Clamp .....	4	4
14	1360386	Clamp .....	3	6
15	1365062	Clip .....	1	1
16	1345423	Clamp .....	2	2
17	1353530	Clamp .....	5	10
18	1369333	Clamp .....	1	2

REF	PART NO.	NAME OF PART	QTY	
			A	B
19	1354918	Bracket .....	1	1
20	1360507	Clamp .....	5	8
21	2004005	Strap Clamp .....	1	1
22	14692	Fitting .....	2	2
23 a		Tube .....	1	1
24 a		Tube .....	1	1
25 a		Bracket .....	1	1
26 b	1395291	Guard (RH) .....	1	1
27 b	1395292	Guard (LH) .....	..	1
28 b	1396406	Stubshaft .....	1	2
29 b	1396407	Spacer .....	1	2
30 b	1345194	Sheave .....	1	2
31 b	1345190	Washer .....	1	2
32 b	292533	Capscrew .....	1	2
33 b	300937	Nut .....	1	2

**a** ☞ Table Above

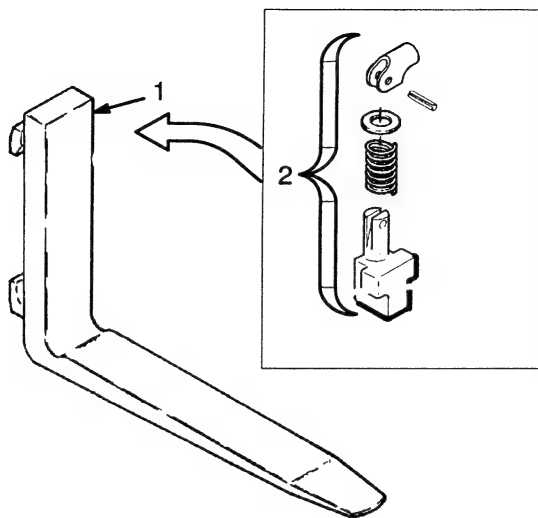
**b** First Used On S/N B509V-3723, B564V-5762

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## FORKS (Figure 228)

### TWO STAGE FULL FREE-LIFT



### H45-55XM

Ref No	Name Of Part 1 2 3 4	Standard Taper		Full Bottom Taper	Qty
1	Fork	125 mm x 40 mm	100 mm x 40 mm	125 mm x 40 mm	
	762 mm (30 in)	1326660	384210		2
	914 mm (36 in)	1326661	384211	1338087	2
	1067 mm (42 in)	1326663	384213	1338088	2
	1219 mm (48 in)	1326664	384214	1338089	2
	1372 mm (54 in)	1326665	384215		2
	1524 mm (60 in)	1326666	384216		2
2	Latch	369795	369795	369795	1

**NOTE: OTHER FORK DIMENSIONS AVAILABLE ON REQUEST, CONTACT YOUR HYSTER DEALER.**

**FORKS**  
**TWO STAGE FULL FREE-LIFT MAST**  
**(Figure 228 Continued)**

**H60-65XM**

Ref No	Name Of Part 1 2 3 4	Standard Taper		Full Bottom Taper	Qty
1	Fork	100 mm x 45 mm	125 mm x 50 mm	180 mm x 45 mm	
	914 mm (36 in)	1333018	367419		2
	1067 mm (42 in)	1333020	367420		2
	1207 mm (42.5 in)			1338098	2
	1219 mm (48 in)	1333021	367421		2
	1372 mm (54 in)		367422	1332745	2
	1524 mm (60 in)		367423		2
	1829 mm (72 in)	1333024	367424		2
2	Latch	369796	369796	369796	1

**NOTE: OTHER FORK DIMENSIONS AVAILABLE ON REQUEST, CONTACT YOUR HYSTER DEALER.**

## This image shows a single sheet of white paper with horizontal ruling lines. The lines are evenly spaced and run across the width of the page. There are no margins, text, or other markings on the paper.

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**OPTIONAL**

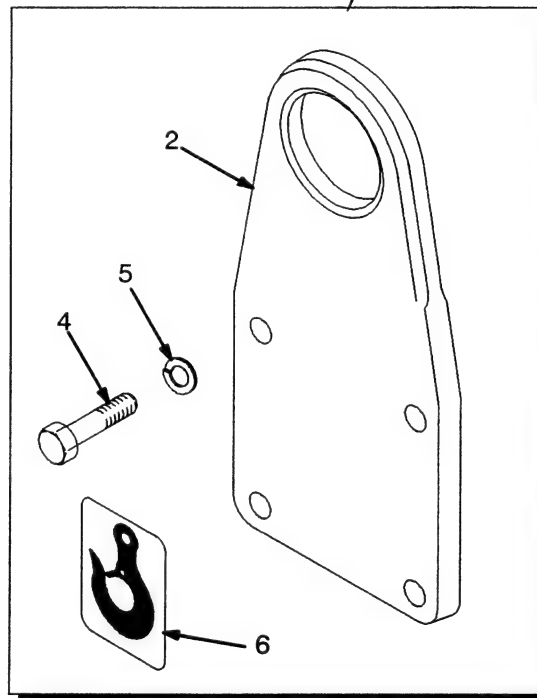
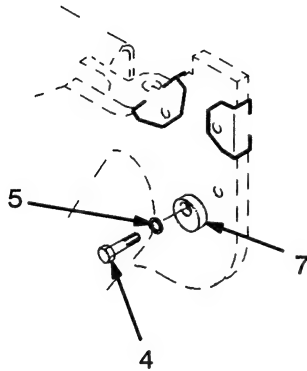
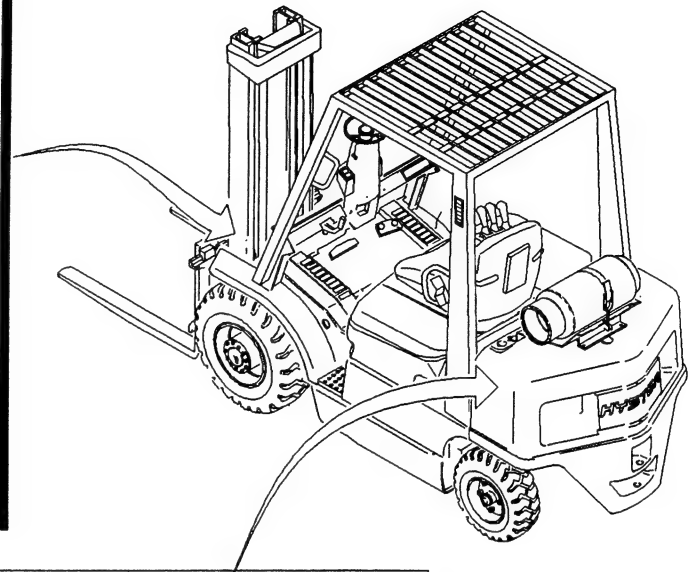
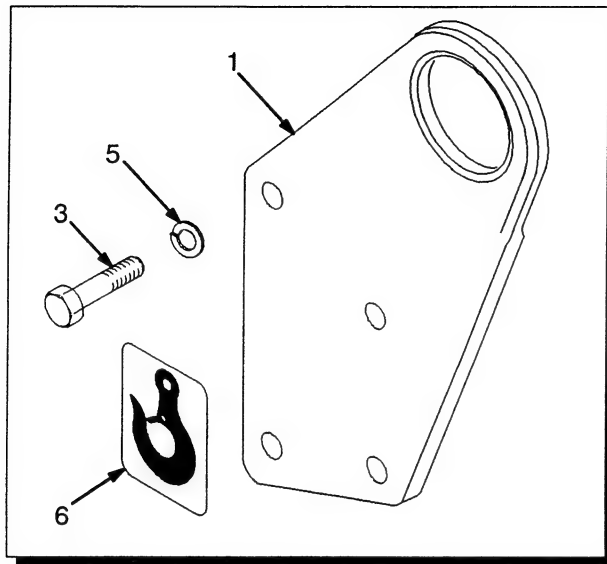
ACCESSORIES (Figure 243)	
CAB .....	Page 460
AUDIBLE ALARMS (Figure 252) .....	Page 471
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TWO-STAGE LFL .....	Page 472
AUXILIARY TUBE EXTENSION KIT (Figure 254)	
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CAB KIT (Figure 238)	
WITH DOORS MOUNTED INSIDE OVERHEAD GUARD .....	Page 452
CAB KIT (Figure 239)	
WITH DOORS MOUNTED AGAINST OUT-BOARD SIDE OF OVERHEAD GUARD .....	Page 454
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PVC .....	Page 456
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DRIVE & REAR LIGHT (Figure 237) .....	Page 451
FENDERS (Figure 230) .....	Page 438
FIRE EXTINGUISHER (Figure 251) .....	Page 470
HARNESS (Figure 246)	
WIPER .....	Page 465
HARNESS (Figure 247)	
CAB (REAR) .....	Page 466
HARNESS (Figure 248)	
CAB (COWL) .....	Page 467

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**OPTIONAL (Continued)**

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HARNESS ROUTING (Figure 242) CAB .....	Page 459
HARNESS-REAR (Figure 249) CHASSIS .....	Page 468
HEATER (Figure 244) CAB .....	Page 462
LIFT EYE (Figure 229) .....	Page 437
LOAD BACKREST EXTENSION (Figure 233) 48 INCH (1220 mm) .....	Page 443
MIRROR (Figure 250) .....	Page 469
POWERTRAIN PROTECTION SYSTEM (Figure 255) .....	Page 476
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TIRE & WHEEL (Figure 234) DRIVE WHEEL .....	Page 444
TIRE & WHEEL (Figure 235) STEER WHEEL .....	Page 448
WINDOWS (Figure 241) CAB .....	Page 458

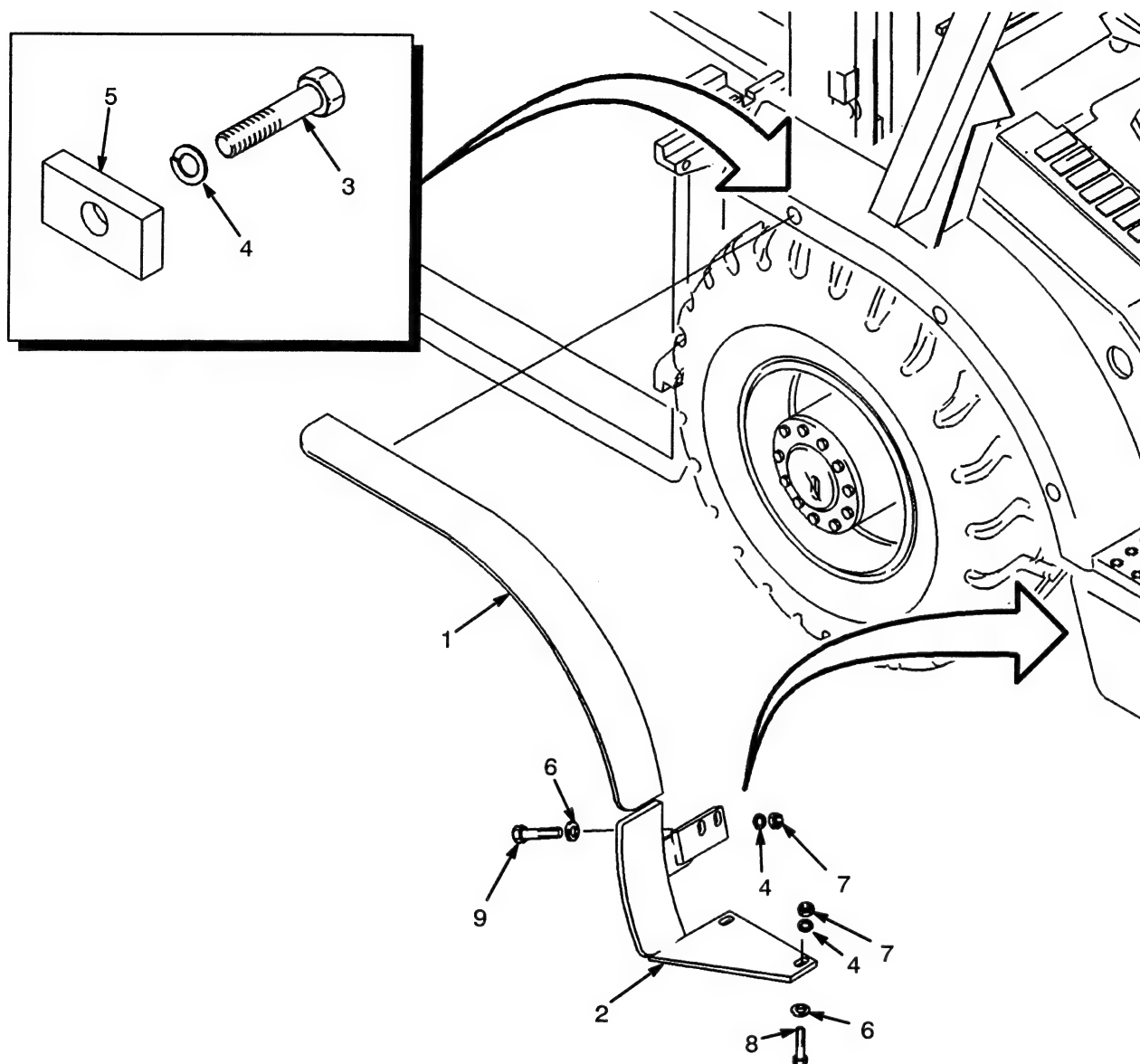
# LIFT EYE (Figure 229)



REF	PART NO.	NAME OF PART	QTY
1	1356400	Plate .....	4
2	1356401	Plate .....	8
3	293645	Capscrew .....	8
4	293647	Capscrew .....	18

REF	PART NO.	NAME OF PART	QTY
5	292683	Washer .....	18
6	316448	Lifting Eyes Label .....	4
7	1369709	Cam .....	2

## FENDERS (Figure 230)



**KEY:**

**A:** Wide Tire

**B:** Dual Tire

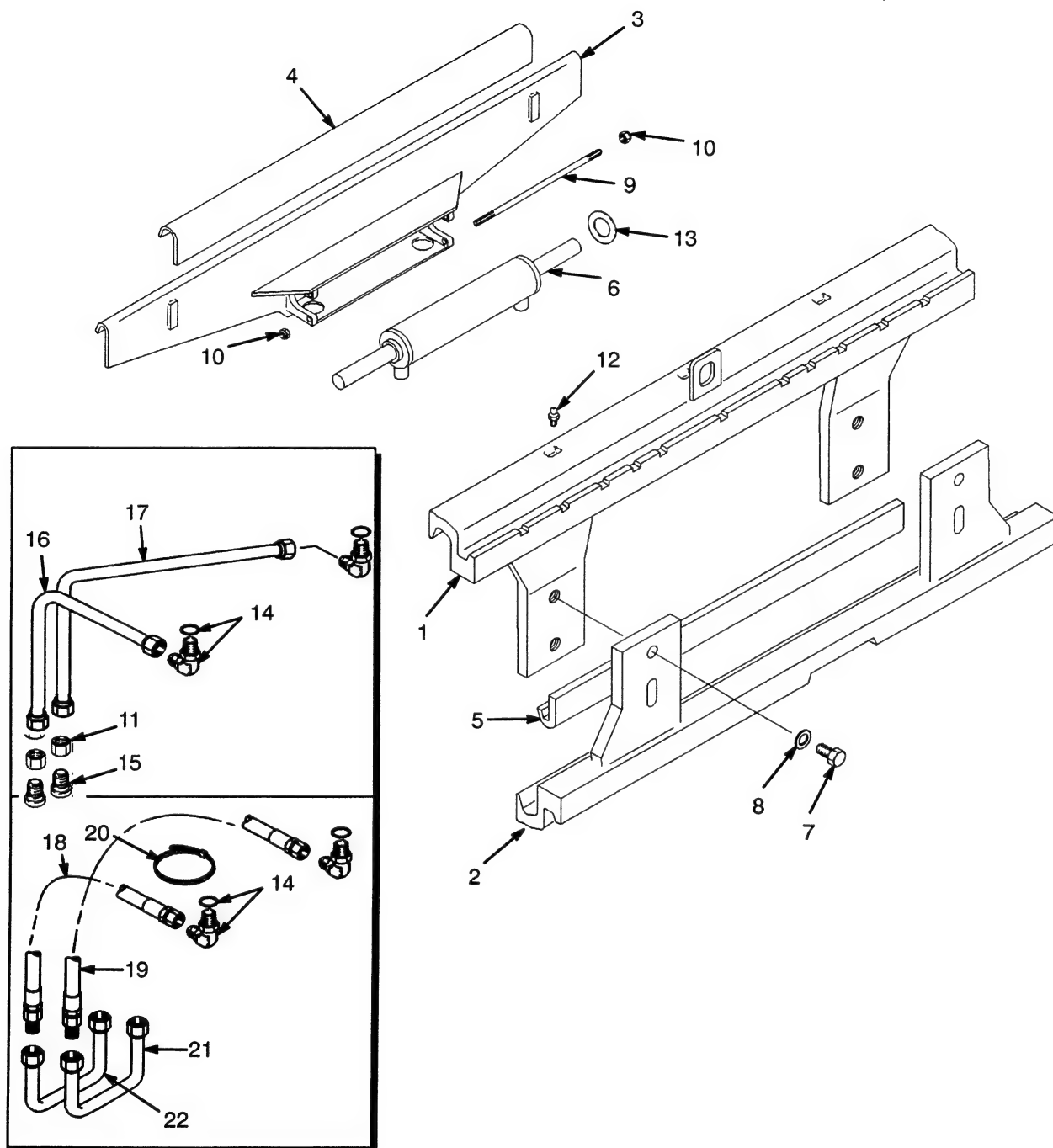
REF	PART NO.	NAME OF PART	QTY	
			A	B
1	1347142	Fender (Upper LH) .....	1	..
1	1347143	Fender (Upper RH) .....	1	..
1	1347196	Fender (Upper LH) .....	..	1
1	1347197	Fender (Upper RH) .....	..	1
2	1347145	Fender (Lower LH) .....	1	..
2	1347146	Fender (Lower RH) .....	1	..
2	1347198	Fender (Lower LH) .....	..	1
2	1347201	Fender (Lower RH) .....	..	1

REF	PART NO.	NAME OF PART	QTY	
			A	B
3	292516	Capscrew .....	6	6
4	292682	Washer .....	14	10
5	1347144	Load Bar .....	6	6
6	320160	Washer .....	8	4
7	136692	Nut .....	8	4
8	287860	Capscrew .....	4	4
9	292515	Capscrew .....	4	..

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## SIDESHIFT CARRIAGE (Figure 231)



# SIDESHIFT CARRIAGE

**KEY:**

A: H45-55XM 1067 mm (42 Inch)

B: H45-55XM 1220 mm (48 Inch)

C: H60-65XM 1067 mm (42 Inch)

REF	PART NO.	NAME OF PART	QTY		
			A	B	C
h	1356918	Sideshift Carriage .....	1	..	..
k	1399041	Sideshift Carriage .....	1	..	..
h	1376340	Sideshift Carriage .....	1	..	..
k	1399044	Sideshift Carriage .....	1	..	..
h	1356882	Sideshift Carriage .....	..	1	..
k	1399048	Sideshift Carriage .....	..	1	..
1	1355523	Top Apron .....	1	..	..
1	1376341	Top Apron .....	1	..	..
1	1355547	Top Apron .....	..	1	..
2 d	1356873	Bottom Apron .....	1	..	..
2 e	1378055	Bottom Apron .....	1	..	..
2 k	1396431	Shim .....	6	..	..
2 d	1376342	Bottom Apron .....	1	..	..
2 e	1378057	Bottom Apron .....	1	..	..
2 k	1396434	Shim .....	6	..	..
2 d	1356892	Bottom Apron .....	..	1	..
2 e	1378072	Bottom Apron .....	..	1	..
2 k	1396431	Shim .....	..	6	..
3 h	1397265	Cylinder Support .....	1	..	..
3 k	1399006	Cylinder Support .....	1	..	..
3 h	1397267	Cylinder Support .....	1	..	..
3 k	1399008	Cylinder Support .....	6	..	..
3 h	1397277	Cylinder Support .....	..	1	..
3 k	1399023	Cylinder Support .....	..	6	..
4 h	1356867	Top Bearing .....	1	..	..
4 k	1396460	Top Bearing .....	1	..	..
4 h	1376344	Top Bearing .....	1	..	..
4 k	1396462	Top Bearing .....	1	..	..
4 h	1356902	Top Bearing .....	..	1	..
4 k	1396472	Top Bearing .....	..	1	..
5 d	1356863	Bottom Bearing .....	1	..	..
5 e	1378065	Bottom Bearing .....	1	..	..
5 d	1376345	Bottom Bearing .....	1	..	..
5 e	1356863	Bottom Bearing .....	1	..	..
5 d	1356897	Bottom Bearing .....	..	1	..
5 e	1378082	Bottom Bearing .....	..	1	..
6	....	Sideshift Cylinder .....	1	1	1
		☞ Figure 232			
7	293704	Capscrew .....	4	4	..
7	1360229	Capscrew .....	..	4	..
8	296431	Washer .....	4	4	..
8	296435	Washer .....	..	4	..

REF	PART NO.	NAME OF PART	QTY		
			A	B	C
9	1371289	Capscrew .....	2	2	2
9 a	1358809	Rod .....	2	2	2
10	313828	Nut .....	2	2	2
10 a	313828	Nut .....	4	4	4
11	17319	Fitting .....	2	..	2
12	16041	Lube Fitting .....	3	3	3
13	1358821	Shim .....	AR	AR	AR
14	239784	Fitting .....	2	2	1
14	16481	O-Ring .....	1	1	1
15	17218	Fitting .....	2	..	2
16 bf	1369334	Tube .....	1	1	..
16 bf	1369336	Tube .....	..	1	..
16 c	1358814	Tube .....	1	1	..
16 c	1358816	Tube .....	..	1	..
17 bf	1369335	Tube .....	1	1	..
17 bf	1369337	Tube .....	..	1	..
17 c	1358815	Tube .....	1	1	..
17 c	1358817	Tube .....	..	1	..
18 bg	1390365	Hose .....	1	1	..
18 bg	1390367	Hose .....	..	1	..
19 bg	1390366	Hose .....	1	1	..
19 bg	1390368	Hose .....	..	1	..
20 bg	129563	Strap Clamp .....	1	1	1
21 bg	1381765	Tube .....	1	1	1
22 bg	1381766	Tube .....	1	1	1
23 bg	16565	Fitting .....	..	1	..
23 bg	16481	O-Ring .....	..	1	..

a Optional

b Two Stage FFL & Three Stage FFL

c Two Stage LFL

d Last Used On Attachment S/N B601B-11719,  
B603B-7259, B603D-1738 (48 inch) &  
B603D-1717 (60 inch)

e First Used On Attachment S/N B601B-11720,  
B603B-7260, B603D-1739 (48 inch) &  
B603D-1718 (60 inch)

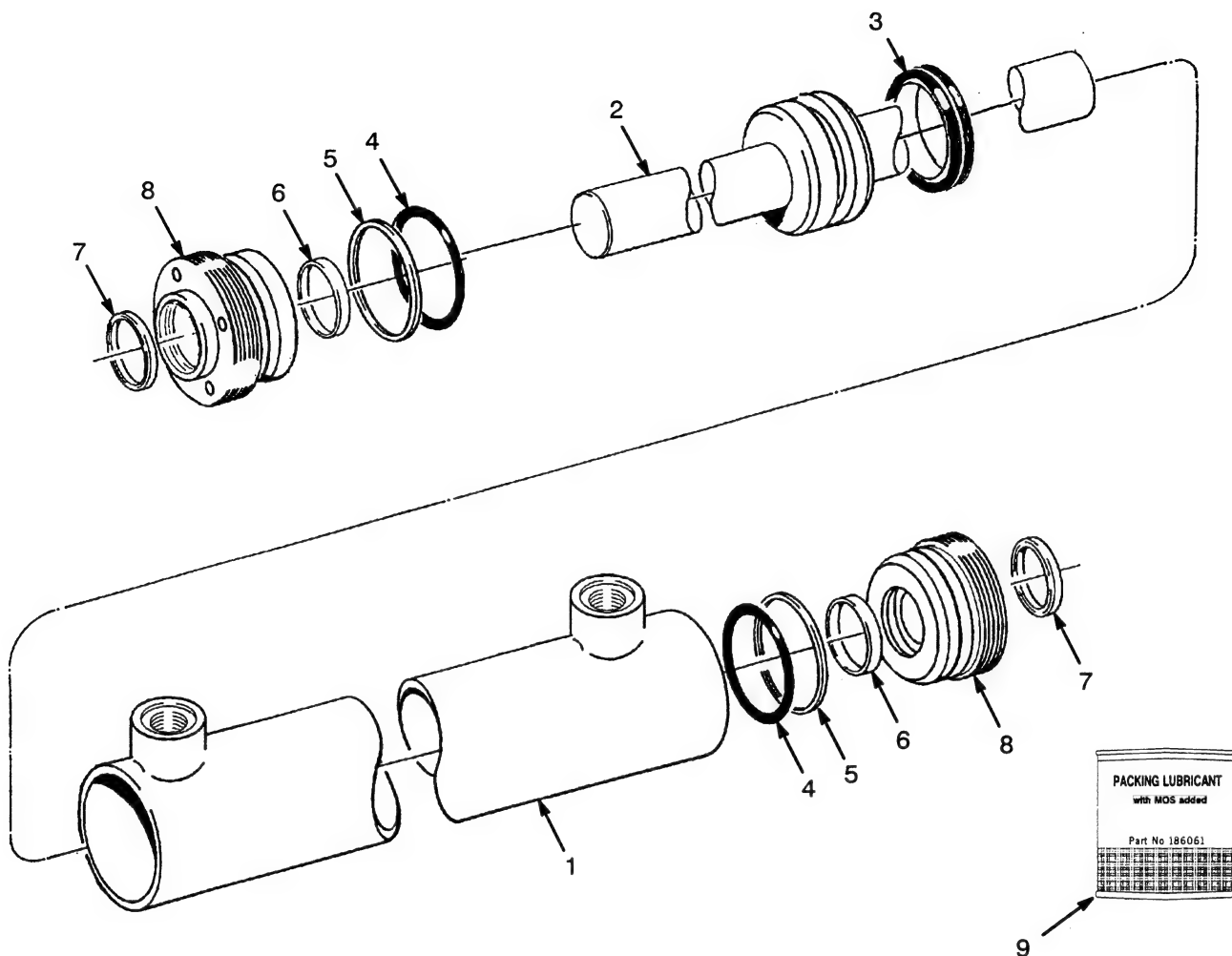
f Last Used on S/N B508V-12601, B509V-2644  
B563V-4769, B56V-2196

g First Used on S/N B508V-12602, B509V-2645  
B563V-4770, B564V-2197

h Last Used on S/N B601V-5325, B603V-3011

k First Used on S/N B601V-5326, B603V-3012

## SIDESHIFT CYLINDER (Figure 232)



### KEY:

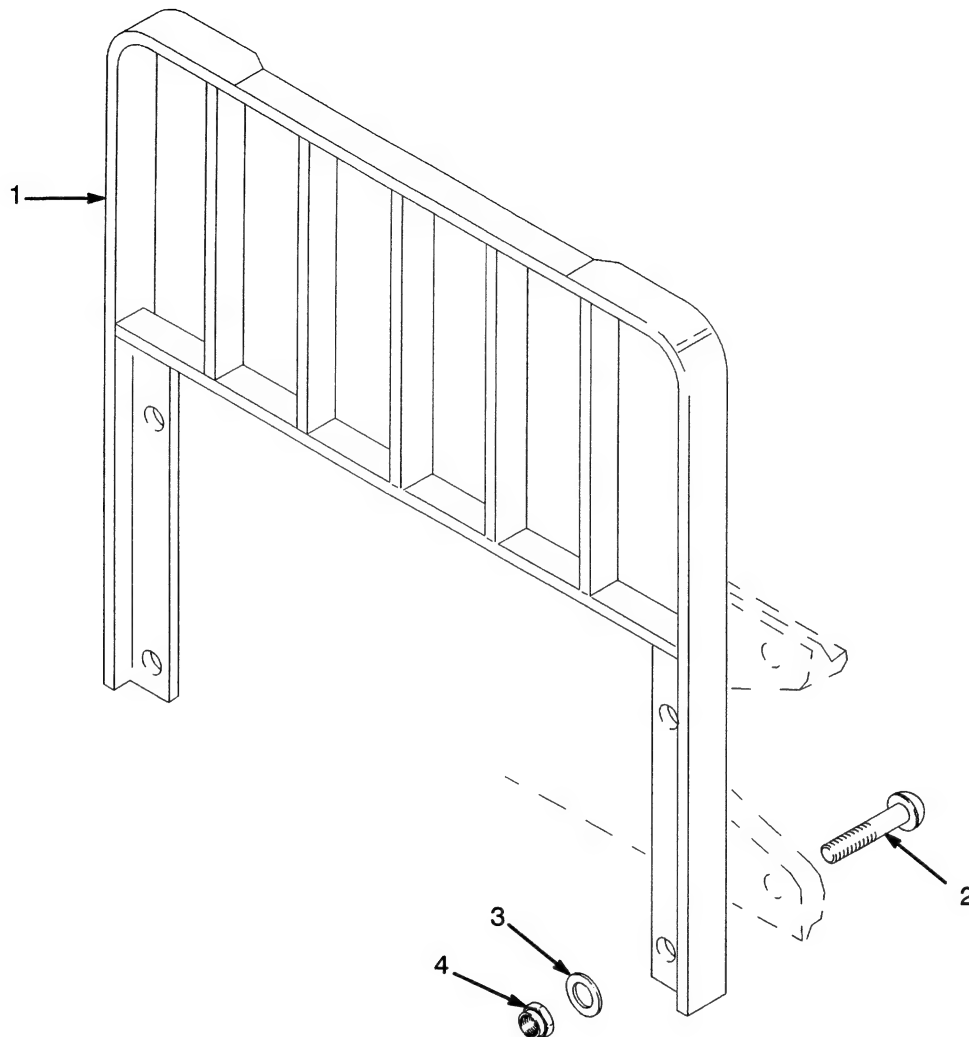
A: H45-55XM

B: H60-65XM

REF	PART NO.	NAME OF PART	QTY	
			A	B
	1360125	Cylinder .....	1	..
	1360126	Cylinder .....	..	1
1	2311471	Tube .....	1	..
1	2304345	Tube .....	..	1
2	2309719	Rod .....	1	..
2	2303634	Rod .....	..	1
3	a 2306755	Piston Seal .....	1	..
3	b 1351184	Piston Seal .....	..	1
4	a 55407	O-Ring .....	2	..
4	b 59229	O-Ring .....	..	2
5	a 153919	Back-Up Ring .....	2	..

REF	PART NO.	NAME OF PART	QTY	
			A	B
5	b 615130	Back-Up Ring .....	..	2
6	ab 294643	Seal .....	2	2
7	ab 636851	Wiper Ring .....	2	2
8	2310768	Gland .....	2	..
8	2306283	Gland .....	..	2
8	383789	Sealant .....	ARAR	
9	186061	Packing Lubricant .....	ARAR	
a		Included In Seal Kit 2311624		
b		Included In Seal Kit 2307647		

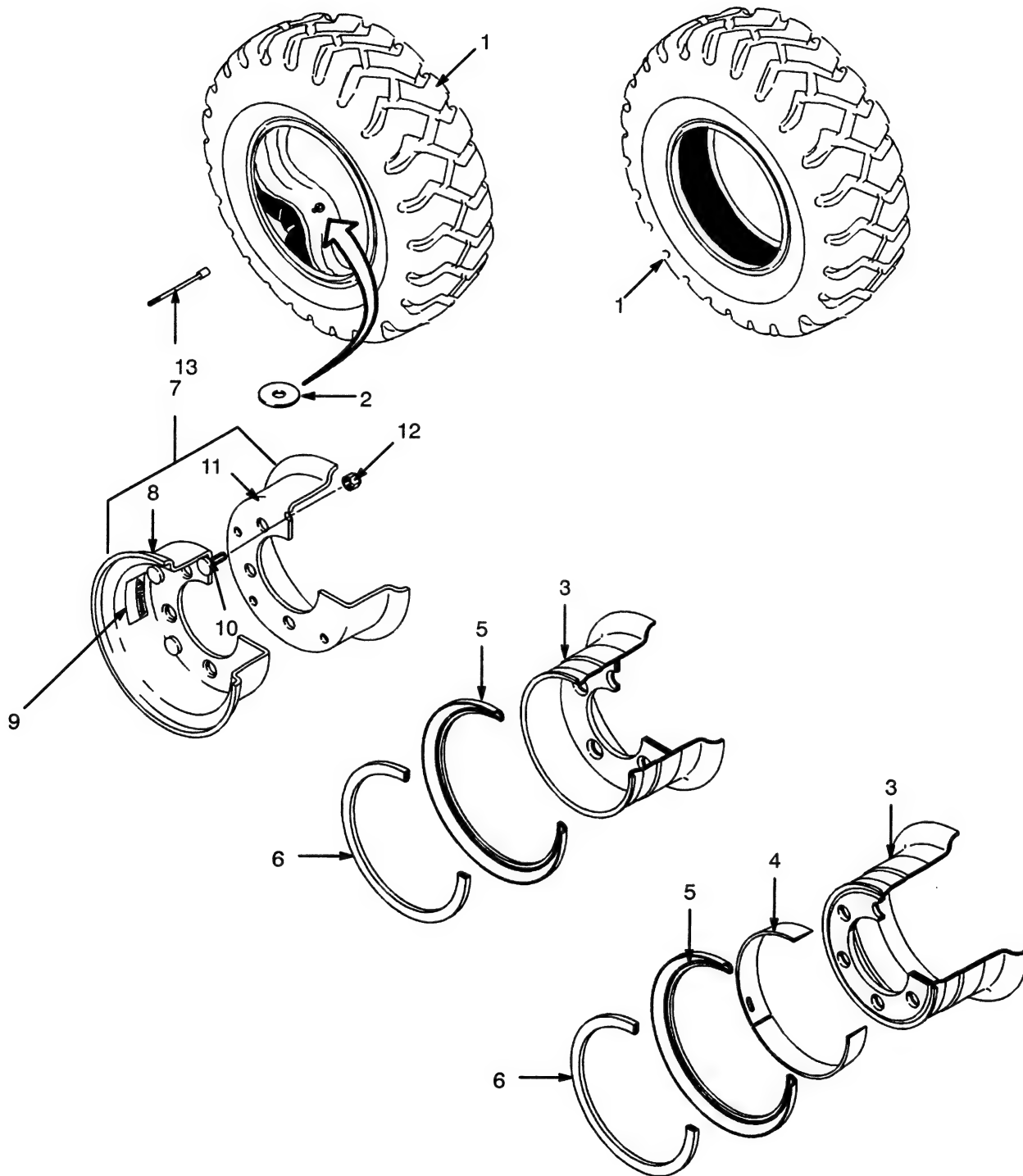
**LOAD BACKREST EXTENSION (Figure 233)**  
**48 INCH (1220 mm)**



REF	PART NO.	NAME OF PART	QTY	REF	PART NO.	NAME OF PART	QTY
1	1376338	Load Backrest Extension .....	1	4	300937	Nut .....	4
2	1343990	Capscrew .....	4				
3	221771	Washer .....	4	a		Optional	
3 a	296423	Washer .....	4				

## TIRE & WHEEL (Figure 234)

### DRIVE WHEEL



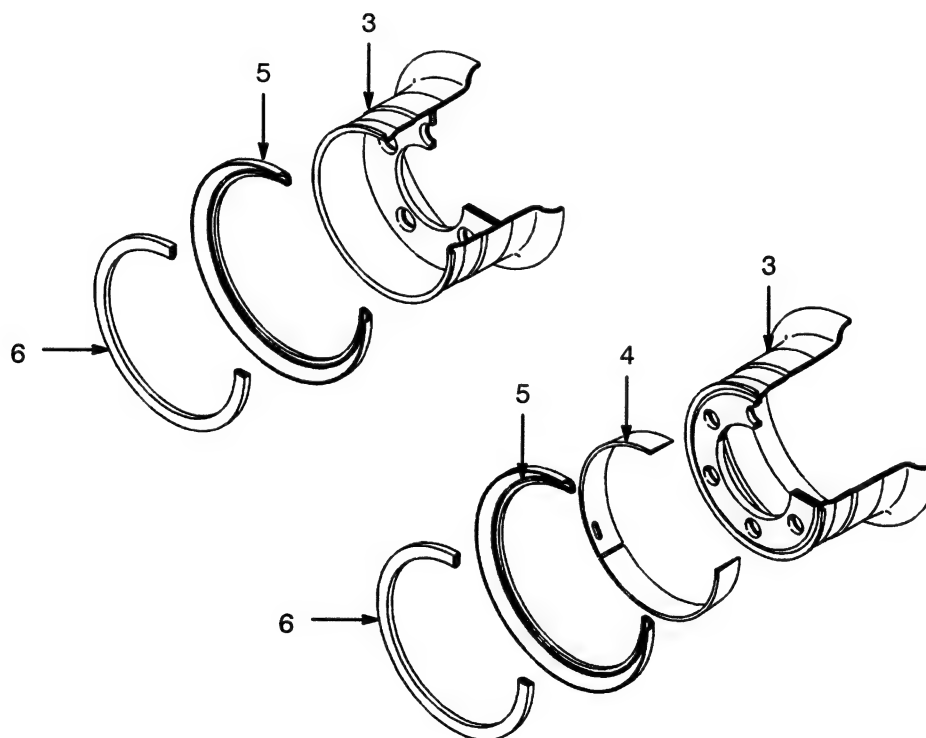
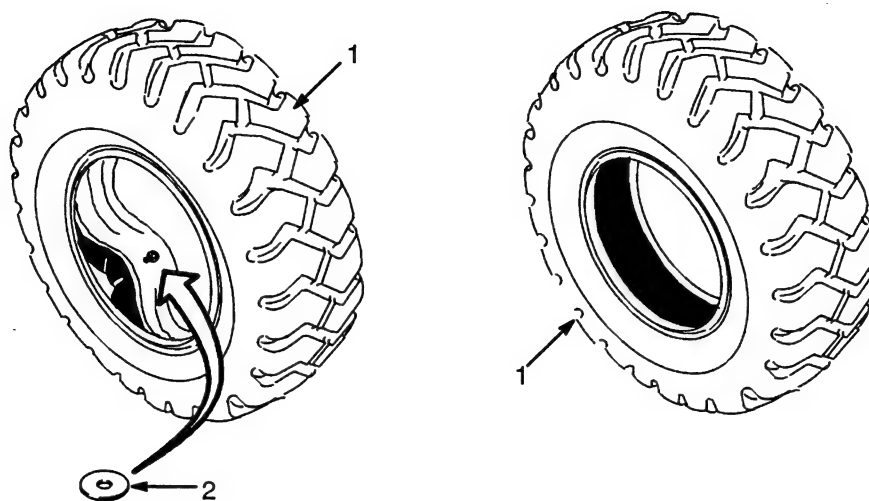
**TIRE & WHEEL**  
**DRIVE WHEEL**  
(Continued On Next Page)

Ref No.	Name Of Part	H45-50XM Single	H45-55XM Wide	QTY	H45-65XM Dual	QTY
		7.00 x 12	7.00 x 12		7.00 x 12	
1	Tire-Solid Soft Ride Tire-Solid Std Hardness	336087 174209	336087 174209	2 2	174209	4
1	Tire/Tube-Bias Tire/Flap Tube	130619 45736 45737	130619 45736 45737	2 1 1	130619 45736 45737	4 1 1
1	Tire/Tube-Radial Tire/Flap Flap Tube	1337743 1358179 1358019 1358190	1337743 1358179 1358019 1358190	2 1 1 1	1337743 1358179 1358019 1358190	4 1 1 1
2	Washer	<b>b</b> 1376007	<b>b</b> 1376007	2	<b>b</b> 1376007	4
3	Wheel 5.00 x 12	<b>ab</b> 1347190	<b>ab</b> 329064	2	<b>ab</b> 1347190	4
4	Shoulder Ring	<b>a</b> 806556	<b>a</b> 806556	1	<b>a</b> 806556	1
5	Side Ring	<b>a</b> 161890	<b>a</b> 161890	1	<b>a</b> 161890	1
6	Lock Ring	<b>a</b> 161889	<b>a</b> 161889	1	<b>a</b> 161889	1
7	Wheel (2-Piece)	377846		2	377846	4
8	Outer Wheel	377844		1	377844	1
9	Label-Warning	288638		2	288638	2
10	Bolt	377841		6	377841	6
11	Inner Wheel	377845		1	377845	1
12	Nut	53163		6	53163	6
13	Valve Extension				326477	1

**a** 4 Piece Design (Required for Bergougnan Tire)

**b** Required on Radial Tire

## TIRE & WHEEL DRIVE WHEEL



**TIRE & WHEEL  
DRIVE WHEEL**

Ref No.	Name Of Part	H45-65XM Standard	H45-65XM Wide	QTY
		28 x 9-15	28 x 9-15	
1	Tire-Solid Soft Ride	336094	336094	2
	Tire-Solid Std Hardness-Pneu	174211	174211	2
1	Tire/Tube-Bias	145096	145096	2
	Tire/Flap	145097	145097	1
	Tube	145157	145157	1
	Tire			
1	Tire/Tube-Radial	1357300	1357300	2
	Tire/Flap	1358183	1358183	1
	Flap	1358016	1358016	1
	Tube	1358194	1358194	1
2	Washer	<sup>c</sup> 1376007	<sup>c</sup> 1376007	2
3	Wheel 7.00 x 15	<sup>a</sup> 1334818	<sup>a</sup> 381004	2
		<sup>b</sup> 1334813	<sup>b</sup> 381002	2
		<sup>da</sup> 1334815		
4	Shoulder Ring	<sup>b</sup> 806557	<sup>b</sup> 806557	1
5	Side Ring	160653	<sup>a</sup> 322637	1
		<sup>da</sup> 322637	<sup>b</sup> 161890	
6	Lock Ring	980542	<sup>a</sup> 322638	1
		<sup>da</sup> 322638	<sup>b</sup> 980542	

<sup>a</sup> 3 Piece Design

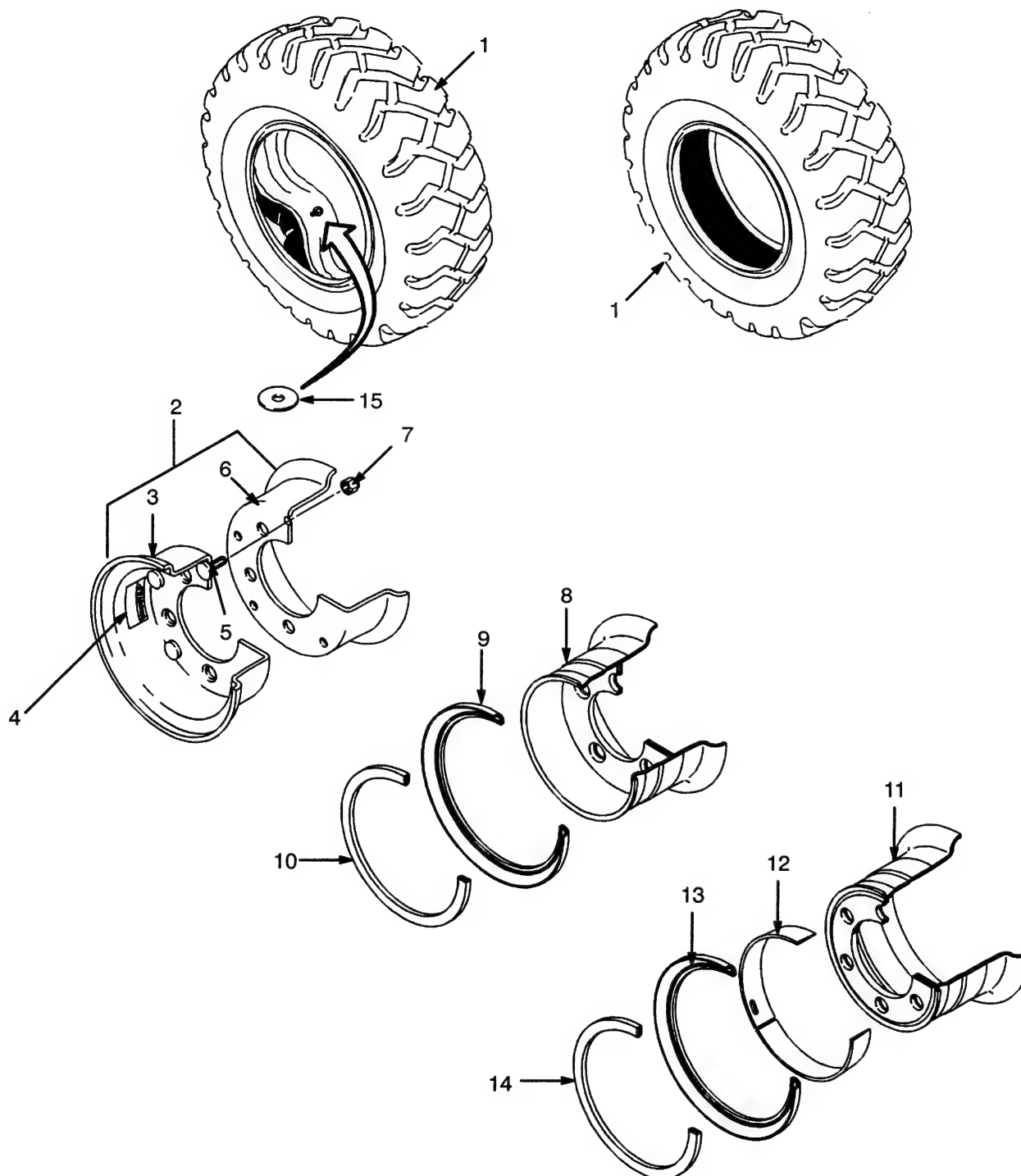
<sup>b</sup> 4 Piece Design (Required for Bergougnan Tire)

<sup>c</sup> Required on Radial Tire

<sup>d</sup> Optional



## TIRE & WHEEL (Figure 235) STEER WHEEL



## TIRE & WHEEL STEER WHEEL

**KEY:**

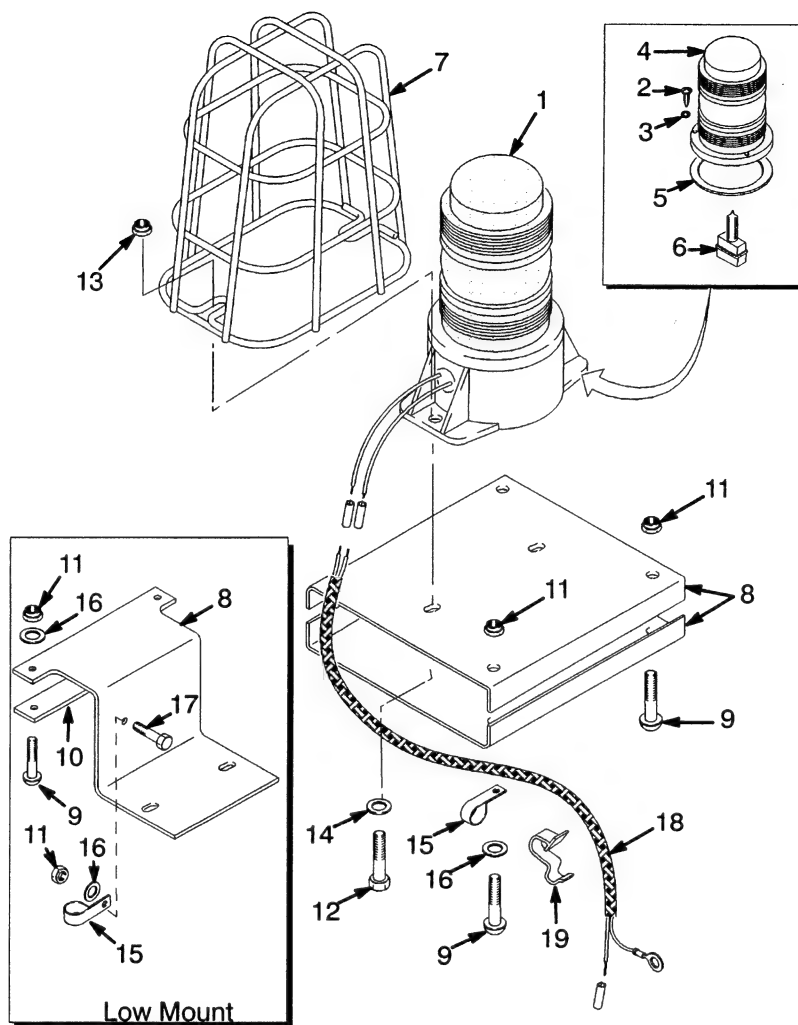
**A: Solid**

**B: Standard/Premium**

**C: Radial**

Ref No.	Name Of Part	H45-50XM 6.00 X 9	H55-65XM 6.50 X 10	Qty		
				A	B	C
1	Tire-Solid	195417	174208	2		
1	Tire/Tube-Standard Tire/Flap Tube	306209 29588 306200	137138 137139 135920		2 1 1	
1	Tire/Tube-Premium Tire/Flap Flap Tube	1367440 1367444 45069 306200	1367441 1367445 135921 135920		2 1 1 1	
1	Tire Assembly-Radial Tire Flap Tube	1357302 1358177 1358018 1358188	1337746 1358178 1358020 1358189			2 1 1 1
2	Wheel Assembly (2-Piece)	61220	236437	..	2	..
3	Wheel (Outer)	60948	135915	..	1	..
4	Label-Warning)	288638	288638	..	2	..
5	Stud	377841	.....	..	5	..
5	Stud	.....	135917	..	10	..
6	Wheel (Inner)	291912	291915	..	1	..
7	Nut	53163	.....	..	5	..
7	Nut	.....	221355	..	10	..
8	Wheel Assembly (3-Piece)	.....	323594	2	..	2
9	Side Ring	.....	323599	1	..	1
10	Lock Ring	.....	323598	1	..	1
11	Wheel Assembly (4-Piece)	.....	1360932	..	2	..
12	Shoulder Ring	.....	806555	..	1	..
13	Side Ring	.....	161895	..	1	..
14	Lock Ring	.....	161894	..	1	..
11	Wheel Assembly (4-Piece)	359340	345897	2	..	2
12	Shoulder Ring	359341	806555	1	..	1
13	Side Ring	161885	161895	1	..	1
14	Lock Ring	161884	161894	1	..	1
15	Washer	.....	1376007	..	..	1

## STROBE LIGHT (Figure 236)

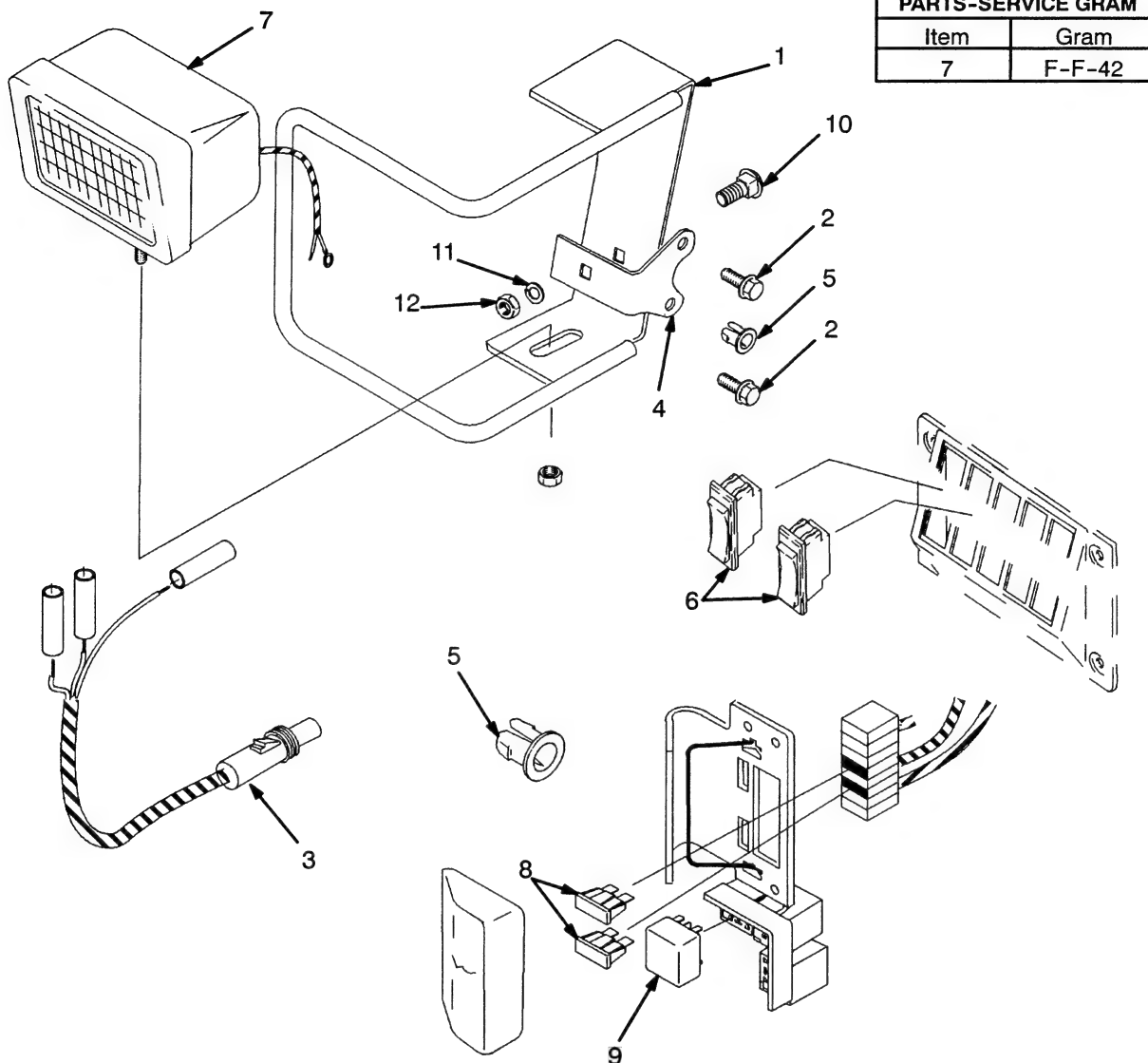


### KEY:

A: Low Mount  
B: High Mount

REF	PART NO.	NAME OF PART	QTY		REF	PART NO.	NAME OF PART	QTY	
			A	B				A	B
1	<sup>b</sup> 1374922	Strobe Light .....	1	1	10	1356540	Bar .....	1	..
1	<sup>c</sup> 1382130	Strobe Light .....	1	1	11	313805	Nut .....	3	..
1	<sup>a</sup> 1385522	Strobe Light .....	1	1	12	220498	Screw .....	2	2
2	227132	Screw .....	3	3	13	230882	Nut .....	2	2
3	15855	O-Ring .....	3	3	14	197067	Washer .....	2	2
4	<sup>b</sup> 1309776	Lens .....	1	1	15	164488	Clamp .....	1	1
4	<sup>c</sup> 1382131	Lens .....	1	1	16	320156	Washer .....	3	1
5	39359	O-Ring .....	1	1	17	302047	Screw .....	1	..
6	1309775	Bulb .....	1	1	18	1356543	Harness .....	1	1
7	1302024	Guard .....	1	1	19	1301727	Clamp .....	4	4
8	1356541	Bracket .....	1	..					
8	1356342	Bracket .....	..	1					
9	302054	Screw .....	2	4					
					<sup>a</sup>	Optional			
					<sup>b</sup>	Last Used On S/N D177B-35734			
					<sup>c</sup>	First Used On S/N D177B-35735			

## DRIVE & REAR LIGHT (Figure 237)

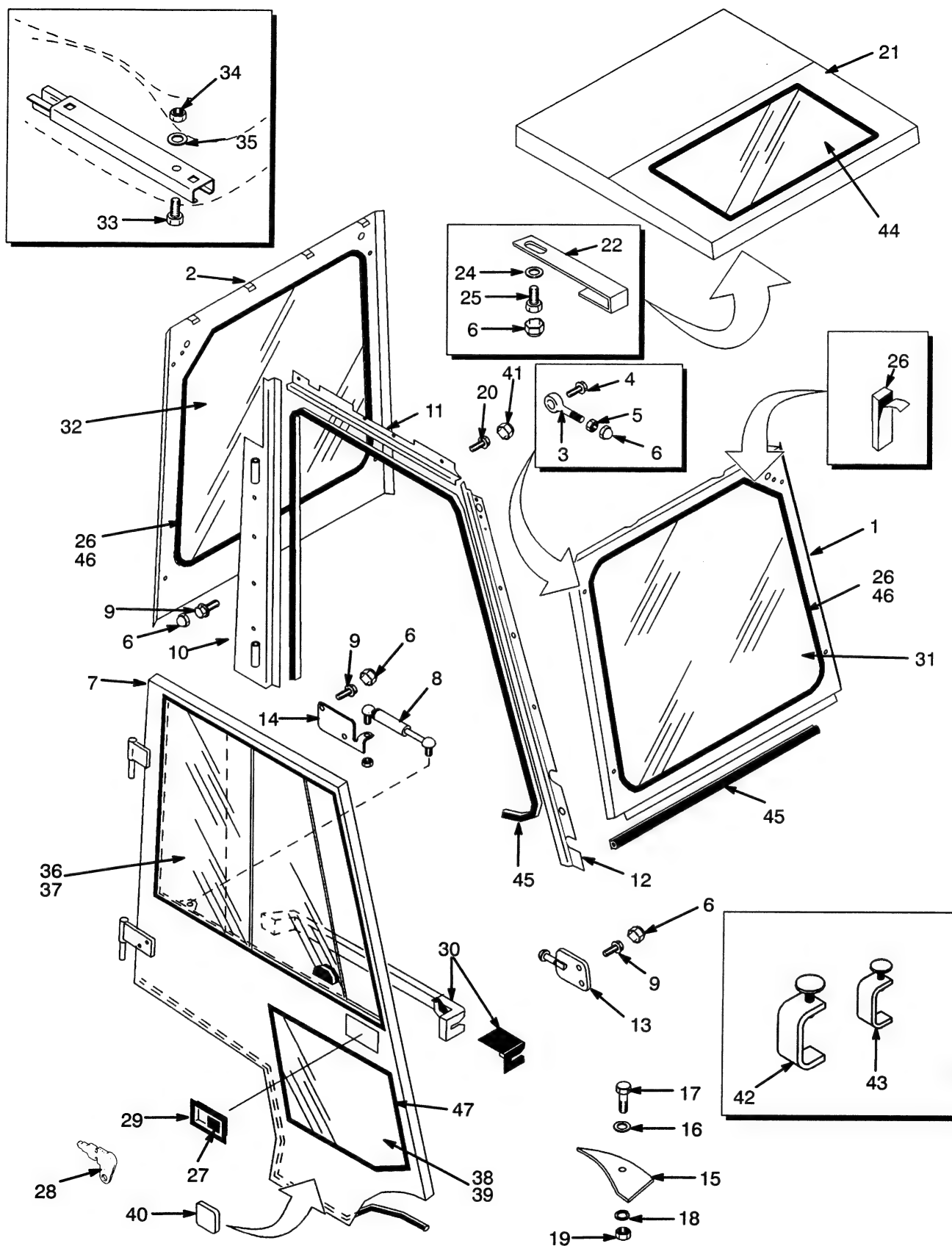


PARTS-SERVICE GRAM	
Item	Gram
7	F-F-42

REF	PART NO.	NAME OF PART	QTY
1	1375172	Bracket (LH) .....	1
1	1375171	Bracket (RH) .....	1
1 <sup>c</sup>	878138	Bracket .....	2
1	1376579	Rear Bracket .....	1
2	316678	Screw .....	6
2 <sup>c</sup>	292500	Capscrew .....	4
3	1356328	Harness-Wire .....	3
4	1375169	Plate .....	3
5	1367645	Bushing .....	5
5 <sup>c</sup>	878232	Grommet .....	2
6	1301160	Switch .....	2
6	1301156	Lens .....	1
7	1354119	Light .....	3
7	1379799	Bulb .....	1

REF	PART NO.	NAME OF PART	QTY
7	1363016	Lens .....	1
7	1363016	Lens .....	1
8 <sup>a</sup>	1300134	Fuse (25 Amp) .....	2
8 <sup>b</sup>	1310630	Fuse (15 Amp) .....	2
9 <sup>a</sup>	1347114	Relay .....	1
10	1375168	Bolt .....	3
11	296418	Washer .....	3
11 <sup>c</sup>	320156	Washer .....	4
12	316835	Locknut .....	3
12 <sup>c</sup>	136687	Nut .....	4
<sup>a</sup> Last Used On S/N D177B-35854			
<sup>b</sup> First Used On S/N D177B-35855			
<sup>c</sup> Used With Cab Kit 895972			

## CAB KIT (Figure 238) WITH DOORS MOUNTED INSIDE OVERHEAD GUARD



## CAB KIT

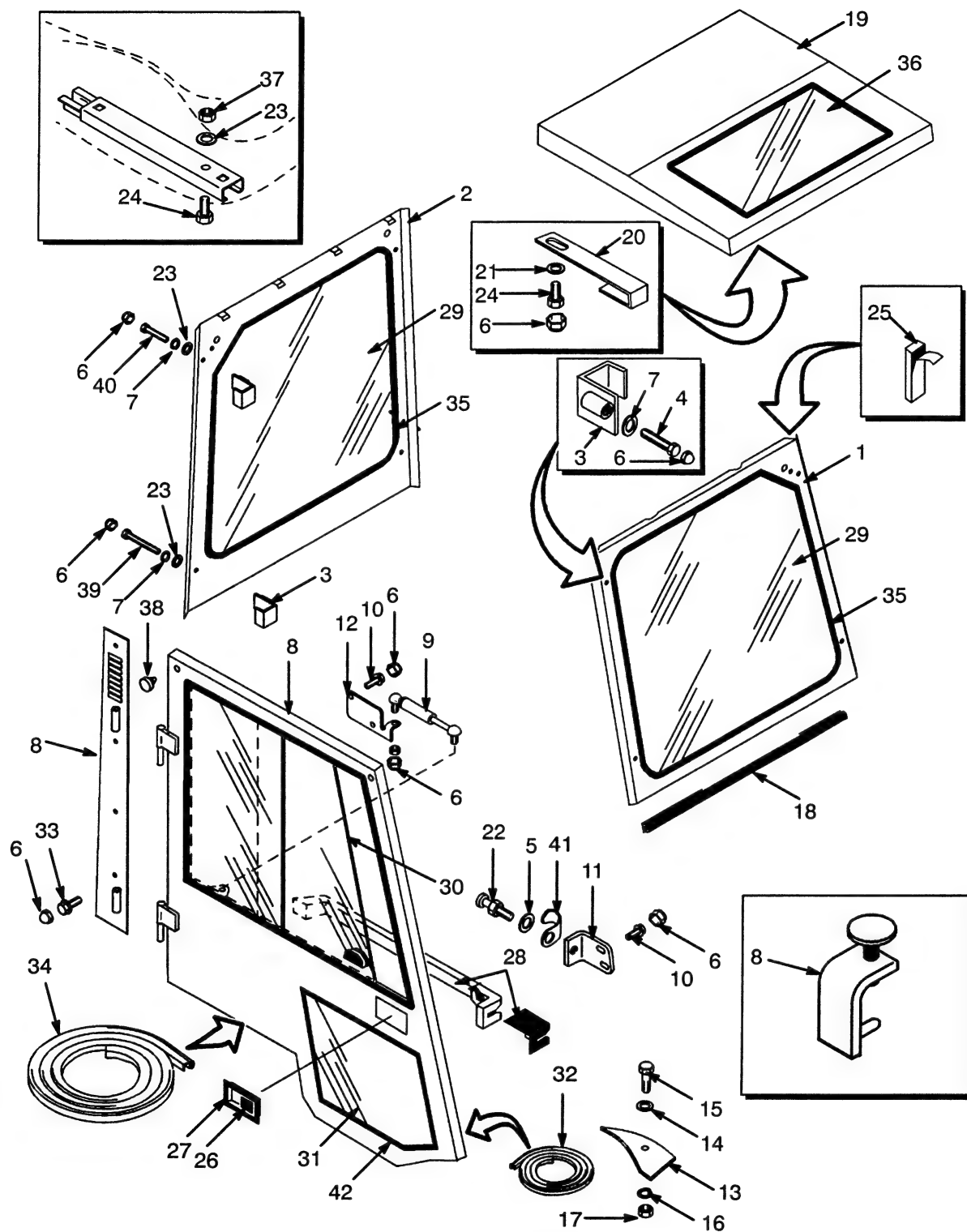
### WITH DOORS MOUNTED INSIDE OVERHEAD GUARD

**KEY:**

A: Front Panel  
B: Rear Panel  
C: Door  
D: Top

REF	PART NO.	NAME OF PART	QTY				REF	PART NO.	NAME OF PART	QTY			
			A	B	C	D				A	B	C	D
1	1369067	Panel .....	1	..	..	..	26	1365290	Strip .....	AR	AR	..	..
2	1366604	Panel .....	1	..	..	..	27 <sup>c</sup>	1366609	Lock .....	..	1	..	..
3	1365293	Eyebolt .....	4	4	..	..	27 <sup>d</sup>	1366614	Lock .....	..	1	..	..
4	1365294	Screw .....	4	4	..	..	28	1367111	Key .....	..	4	..	..
5	316835	Nut .....	4	4	..	..	29	1366620	Lock Plate .....	..	2	..	..
6	1365296	Cap .....	21	4	..	4	30 <sup>c</sup>	1374065	Grip .....	..	1	..	..
7 <sup>c</sup>	1366608	Door .....	..	1	..	..	30 <sup>d</sup>	1374066	Grip .....	..	1	..	..
7 <sup>d</sup>	1366613	Door .....	..	1	..	..	31	1369471	Windshield .....	1	..	..	..
8	1366618	Gas Spring .....	..	2	..	..	32	1369472	Windshield .....	1	..	..	..
9	1366624	Screw .....	..	6	..	..	33	1366681	Capscrew .....	1	..	..	..
10	1366615	Plate, LH .....	..	1	..	..	34	239503	Nut .....	1	..	..	..
10	1366610	Plate, RH .....	..	1	..	..	35	292681	Washer .....	1	..	..	..
11	1366616	Top Plate, LH .....	..	1	..	..	36 <sup>c</sup>	1369425	Sliding Window .....	..	1	..	..
11	1366611	Top Plate, RH .....	..	1	..	..	36	1380754	Latch-Window .....	..	1	..	..
12	1366617	Plate, LH .....	..	1	..	..	36	1380754	Latch-Window .....	..	1	..	..
12	1366612	Plate, RH .....	..	1	..	..	37 <sup>d</sup>	1369427	Sliding Window .....	..	1	..	..
13	1368950	Striker Plate, LH .....	..	1	..	..	38 <sup>c</sup>	1369426	Window (Bottom) .....	..	1	..	..
13	1368951	Striker Plate, RH .....	..	1	..	..	39 <sup>d</sup>	1369428	Window (Bottom) .....	..	1	..	..
14	1367109	Plate, LH .....	..	1	..	..	40	1366621	Rubber Stop .....	..	2	..	..
14	1367110	Plate, RH .....	..	1	..	..	41	1368961	Cap .....	..	4	..	..
15 <sup>d</sup>	1359510	Panel .....	..	1	..	..	42	1366619	Hook (Rear) .....	..	2	..	..
15 <sup>c</sup>	1359509	Panel .....	..	1	..	..	43	1369474	Hook (Front) .....	..	2	..	..
16	1368957	Spacer .....	..	2	..	..	44	1366627	Windshield .....	..	..	1	..
17	292509	Capscrew .....	..	2	..	..	45	1365291	Molding .....	1	..	..	..
18	320157	Washer .....	..	2	..	..	45	1374078	Molding .....	..	1	..	..
19	316835	Nut .....	..	2	..	..	46	1365292	Strip .....	1	..	..	..
20	1365294	Screw .....	..	4	..	..	46	1374079	Strip .....	1	..	..	..
21 <sup>a</sup>	1368965	Panel .....	..	..	1	..							
21 <sup>b</sup>	1368966	Panel .....	..	..	1	..	<sup>a</sup>	Standard Height					
22	1366632	Bracket .....	..	..	4	..	<sup>b</sup>	Raised Height					
23	1382056	Strip .....	..	2	..	..	<sup>c</sup>	Right Hand					
24	292681	Washer .....	..	..	4	..	<sup>d</sup>	Left Hand					
25	136681	Capscrew .....	..	..	4	..							

## CAB KIT (Figure 239) WITH DOORS MOUNTED AGAINST OUT-BOARD SIDE OF OVERHEAD GUARD



## CAB KIT

WITH DOOR MOUNTED AGAINST OUT-BOARD SIDE OF OVERHEAD GUARD

**KEY:**

**A:** Kit- 895972 Front Panel

**B:** Kit-895973 Rear Panel

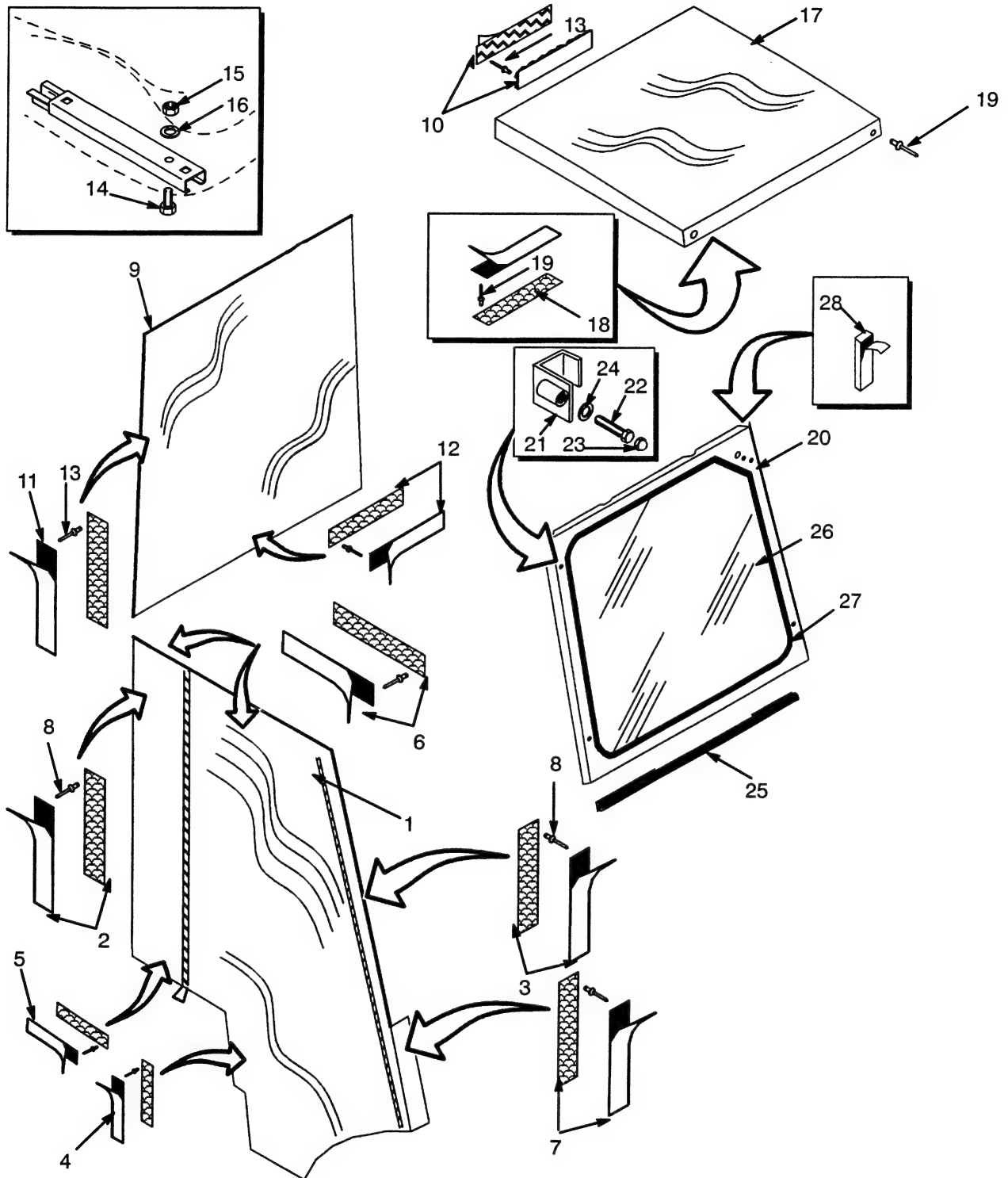
**C:** Kit-895974 Door

**D:** Kit 1356410 Std Height Top and 1356411 Raised Height Top

REF	PART NO.	NAME OF PART	QTY				REF	PART NO.	NAME OF PART	QTY			
			A	B	C	D				A	B	C	D
1	1393168	Panel .....	1	..	..	..	25	1365290	Strip .....	AR	AR	..	..
2	1393169	Panel .....	1	..	..	..	26	878490	DoorLock Assembly, RH ..	..	..	1	..
3	878133	Screen Retaining Clamp	4	4	..	..	26	1450744	Lever .....	..	1	..	..
4	1393167	Screw .....	4	..	..	..	26	878491	DoorLock Assembly, LH ..	..	..	1	..
5	878907	Washer .....	..	..	2	..	26	1450744	Lever .....	..	1	..	..
6	1365296	Cap .....	4	4	18	4	26	1367111	Key .....	..	4	..	..
7	320157	Washer .....	4	4	4	..	27	878906	Lock Plate .....	..	2	..	..
8	878226	Door, RH .....	..	1	..	..	28	878143	Grip, RH .....	..	1	..	..
8	878227	Door, LH .....	..	1	..	..	28	1374066	Grip, LH .....	..	1	..	..
8	1366619	Mounting Hook (Front) ..	..	4	..	..	29	1369471	Windshield .....	1	..	..	..
8	1369474	Mounting Hook (Rear) ..	..	4	..	..	29	1369472	Windshield .....	1	..	..	..
9	1366618	Gas Spring .....	..	2	..	..	30	1369425	Sliding Window, RH .....	..	1	..	..
10	1366624	Screw .....	..	6	..	..	30	1380754	Latch-Window .....	..	1	..	..
11	878904	Striker Plate, LH .....	..	1	..	..	30	1369427	Sliding Window, LH .....	..	1	..	..
11	878903	Striker Plate, RH .....	..	1	..	..	30	1380754	Latch-Window .....	..	1	..	..
12	878092	Plate, LH .....	..	1	..	..	31	1369426	Window (Bottom), RH ....	..	1	..	..
12	878091	Plate, RH .....	..	1	..	..	31	1369428	Window (Bottom), LH ....	..	1	..	..
13	1359510	Panel, LH .....	..	1	..	..	32	878148	Seal .....	..	2	..	..
13	1359509	Panel, RH .....	..	1	..	..	33	1366624	Capscrew .....	..	18	..	..
14	1368957	Spacer .....	..	2	..	..	34	878233	Joining Rubber .....	..	2	..	..
15	292509	Capscrew .....	..	2	..	..	35	1365292	Strip .....	AR	AR	..	..
16	320157	Washer .....	..	2	..	..	36	1366627	Windshield .....	..	..	1	..
17	316835	Nut .....	..	2	..	..	37	239503	Nut .....	1	..	..	..
18	1365291	Edge Protection .....	AR	..	..	..	38	1367639	Grommet .....	..	4	..	..
19 <sup>a</sup>	1368965	Panel .....	..	..	1	..	39	1334820	Capscrew .....	2	..	..	..
19 <sup>b</sup>	1368966	Panel .....	..	..	1	..	40	346656	Capscrew .....	2	..	..	..
20	1366632	Bracket .....	..	..	4	..	41	878909	Hook .....	..	2	..	..
21	320157	Washer .....	..	..	4	..	42	1382056	Strip .....	..	2	..	..
22	878908	Lock Pin .....	..	2	..	..							
23	292681	Washer .....	5	..	4	..	<sup>a</sup>	Standard Height					
24	136681	Capscrew .....	1	..	4	..	<sup>b</sup>	Raised Height					



## CAB KIT (Figure 240) PVC



**CAB KIT**  
**PVC**

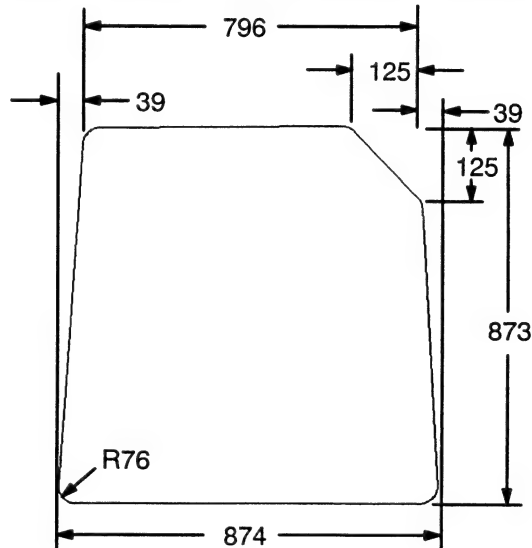
REF	PART NO.	NAME OF PART	QTY	REF	PART NO.	NAME OF PART	QTY
	1356412	Door Kit .....	2	15	239503	Nut .....	1
1	1366625	PVC Side Panel (RH) .....	1	16	292681	Capscrew .....	1
1	1366626	PVC Side Panel (LH) .....	1	17	1356509	Top Panel (STD) .....	1
2	1374068	Strip (40 mm x 900 mm) .....	1	17	1356510	Top Panel (Raised) .....	1
3	1374072	Strip (20 mm x 1350 mm) .....	1	18	1374075	Strip (40 mm x 1010 mm) .....	1
4	1374071	Strip (40 mm x 100 mm) .....	1	19	1374074	Rivet .....	2
5	1374070	Strip (40 mm x 200 mm) .....	1	20	895972	Front Panel Kit .....	1
6	1374069	Strip (20 mm x 1229 mm) .....	1	20	1393168	Front Panel .....	1
7	1374073	Strip (40 mm x 410 mm) .....	1	21	878133	Retaining Clamps .....	4
8	1374074	Rivet .....	12	22	1393167	Screw .....	4
9	1356511	Rear Panel .....	1	23	1365296	Cap .....	4
10	1374076	Strip (40 mm x 888 mm) .....	1	24	320157	Washer .....	4
11	1374077	Strip (40 mm x 1125 mm) .....	1	25	1365291	Strip .....	1
12	1374070	Strip (40 mm x 200 mm) .....	1	26	1369471	Windshield .....	1
13	1374074	Rivet .....	8	27	1365292	Strip .....	1
14	136681	Capscrew .....	1	28	1365290	Strip .....	1

## WINDOWS (Figure 241) CAB

TOP SCREEN IS TO BE 6mm THICK SCRATCH-RESISTANT-COATED POLYCARBONATE

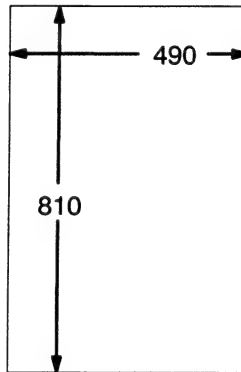
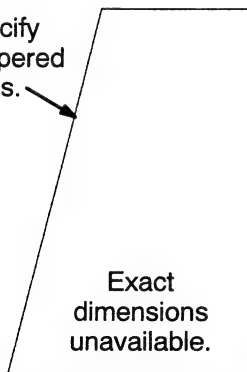
Exact  
dimensions  
unavailable.

FRONT GLASS IS TO BE 5.9-7.5 mm THICK SAFETY GLASS OR GREEN TINTED SAFETY GLASS PER ANSI Z26.1 WITH ALL EDGES TO BE GROUND PER SAE J673b

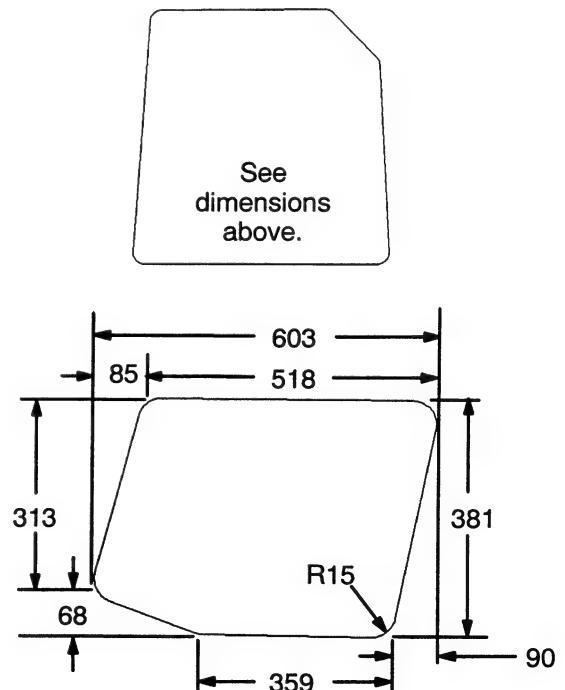


REAR AND SIDE GLASS IS TO BE 5.6-6.5 mm THICK SAFETY GLASS OR GREEN TINTED SAFETY GLASS PER ANSI Z26.1 WITH ALL EDGES TO BE GROUND PER SAE J673b

Specify  
tempered  
glass.



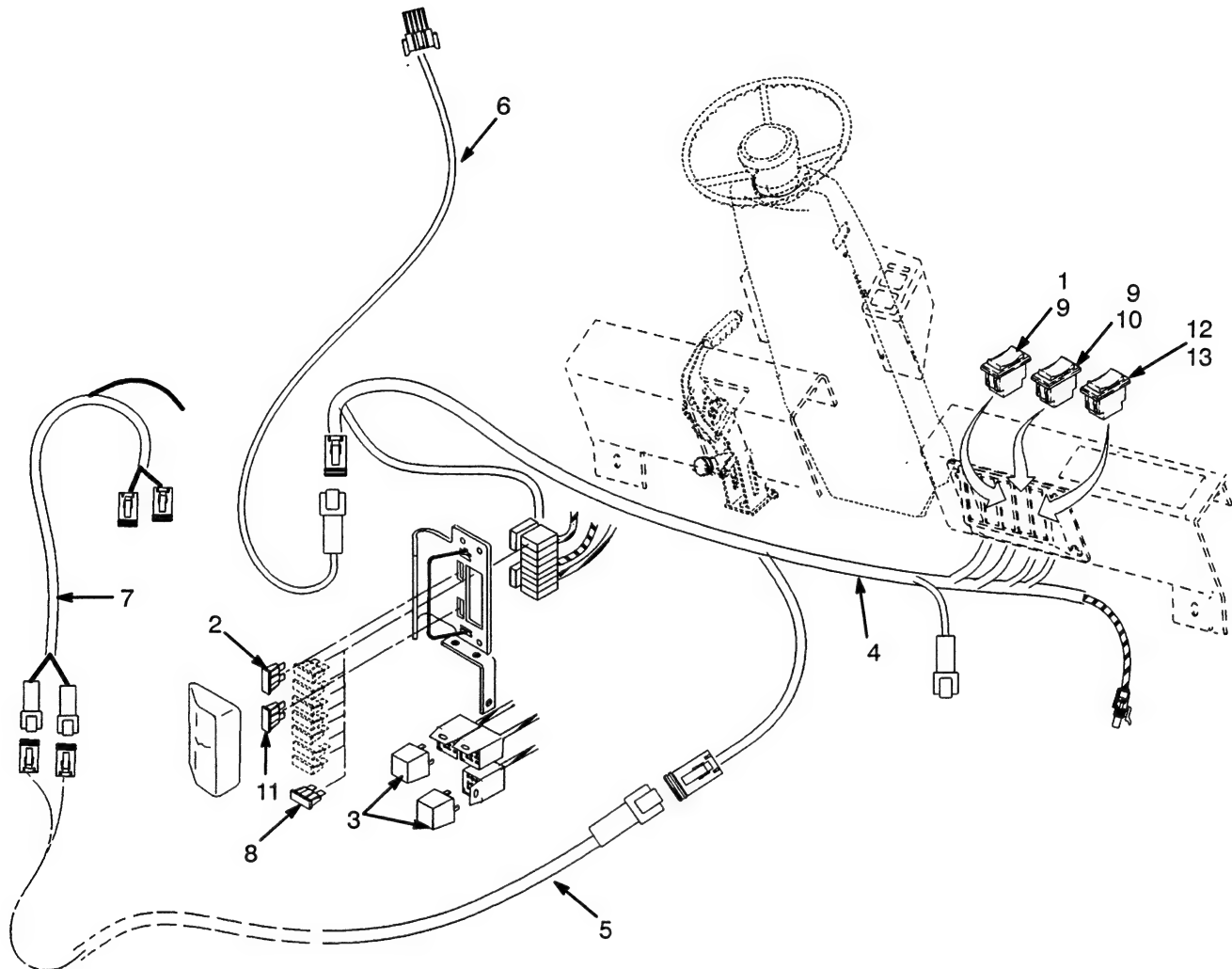
See  
dimensions  
above.



NOTE: DIMENSIONS IN MILLIMETERS

## HARNESS ROUTING (Figure 242)

### CAB



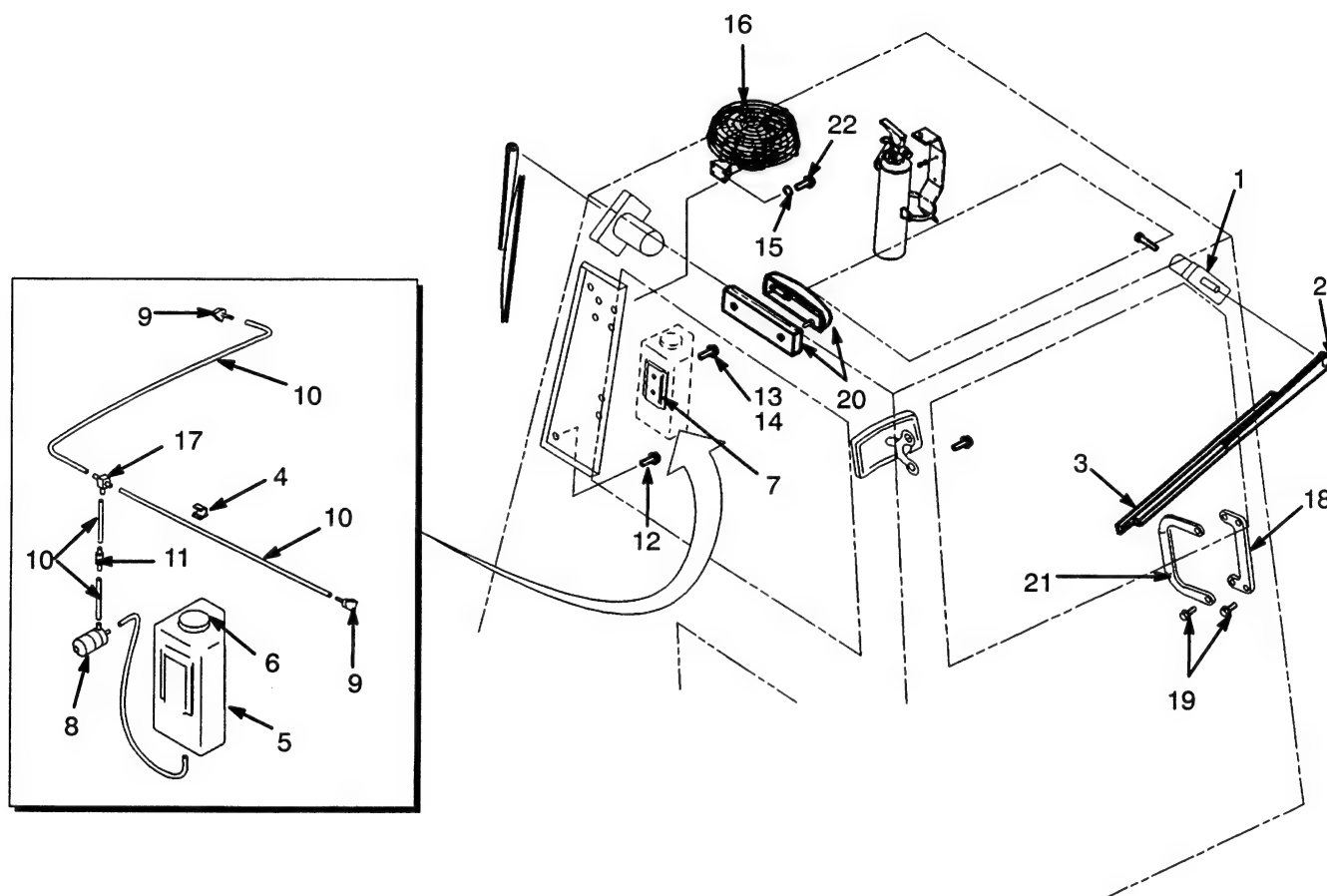
**KEY:**

A: Kit-Front Panel  
B: Kit-Rear Panel  
C: Kit-Heater

REF	PART NO.	NAME OF PART	QTY			REF	PART NO.	NAME OF PART	QTY		
			A	B	C				A	B	C
	1356407	Kit-Front Panel .....	1	..	..	6	.....	Wiper Wire Harness .....	1	..	..
	1356408	Kit-Rear Panel .....	1	..	..			Figure 246			
	1356414	Kit-Heater .....	..	1	..	7	.....	Cab Wire Harness .....	1	..	..
1	1301675	Cover .....	1	..	..			Figure 247			
2	1300134	Fuse (25 Amp) .....	1	..	..	8	1320669	Fuse (30 Amp) .....	1	..	..
3	1301233	Relay .....	1	..	..	9	1301150	Switch .....	1	1	..
4	.....	Cowl Harness .....	1	..	..	10	1366607	Lens .....	1	..	..
		Figure 248				11	1310630	Fuse (15 Amp) .....	1	..	..
5	.....	Chassis Wire Harness .....	1	..	..	12	1331245	Switch .....	..	1	..
		Figure 249				13	1366633	Lens .....	..	1	..

## ACCESSORIES (Figure 243)

### CAB



**ACCESSORIES**

**CAB**

**KEY:**

**A: Dome Light Kit 895978**

**B: Fan Assy Kit 895977**

**C: Front Panel Kit 895972 And Rear Panel Kit 895973**

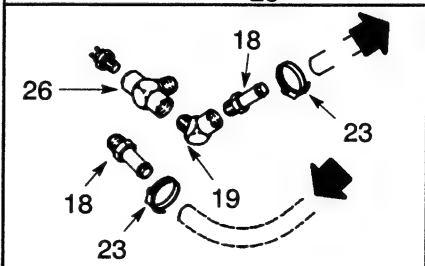
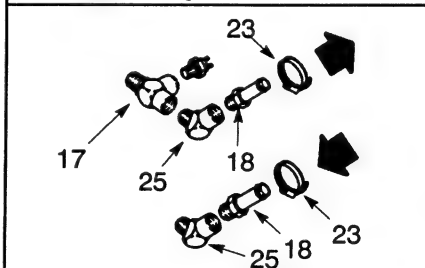
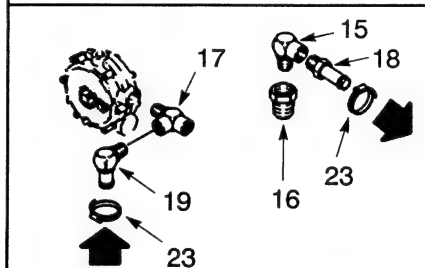
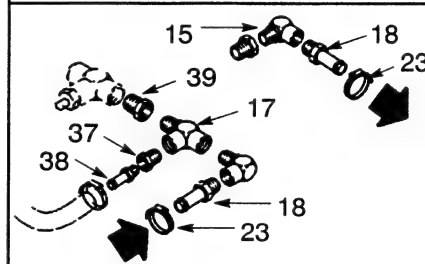
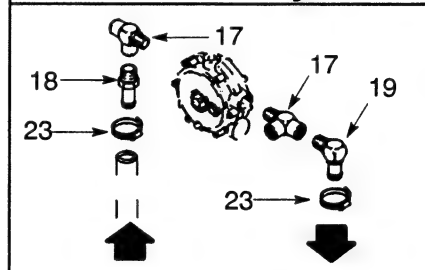
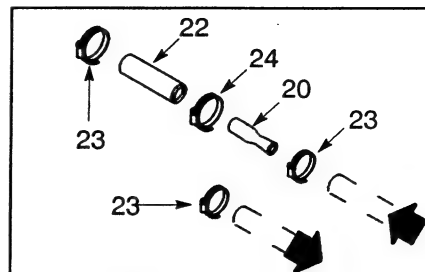
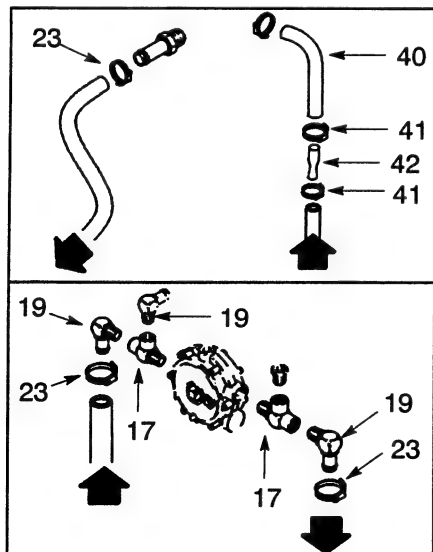
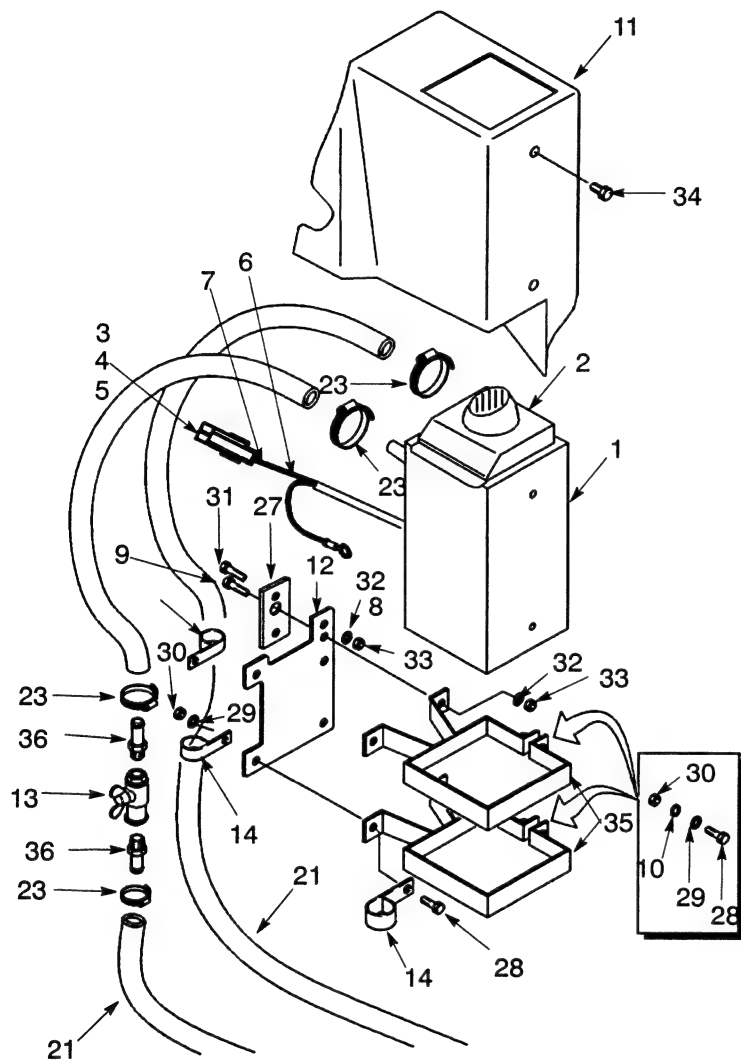
**D: Washer Kit 895976**

REF	PART NO.	NAME OF PART	QTY			
			A	B	C	D
1	1365282	Wiper Motor .....	..	1	..	
2	1365283	Wiper Arm .....	..	1	..	
3	1365284	Wiper Blade .....	..	1	..	
4	1366603	Clamp .....	..	..	10	
5	1365286	Reservoir .....	..	..	1	
6	1368137	Cap .....	..	..	1	
7	1365287	Bracket .....	..	..	1	
8	1365288	Pump .....	..	..	1	
9	1365289	Windshield Washer .....	..	..	1	
10	1366601	Hose .....	..	..	1	
11	1365299	Check Valve .....	..	..	1	
12	1368140	Bolt .....	2	..	..	..

REF	PART NO.	NAME OF PART	QTY			
			A	B	C	D
13	320156	Washer .....	..	..	2	
14	1368953	Screw .....	2	..	..	2
15	292679	Washer .....	4	4	..	..
16	1359562	Fan .....	..	1	..	..
17	1366600	Fitting .....	..	..	1	
18	1366623	Bracket .....	..	1	..	
19	1366624	Screw .....	2	..	4	..
20	1366622	Inner Lighting Kit .....	1	..	..	..
20	878141	Bracket .....	1	..	..	..
21	1343647	Handle (Standard) .....	..	2	..	..
22	878163	Screw .....	4	..	..	..

## HEATER (Figure 244)

### CAB

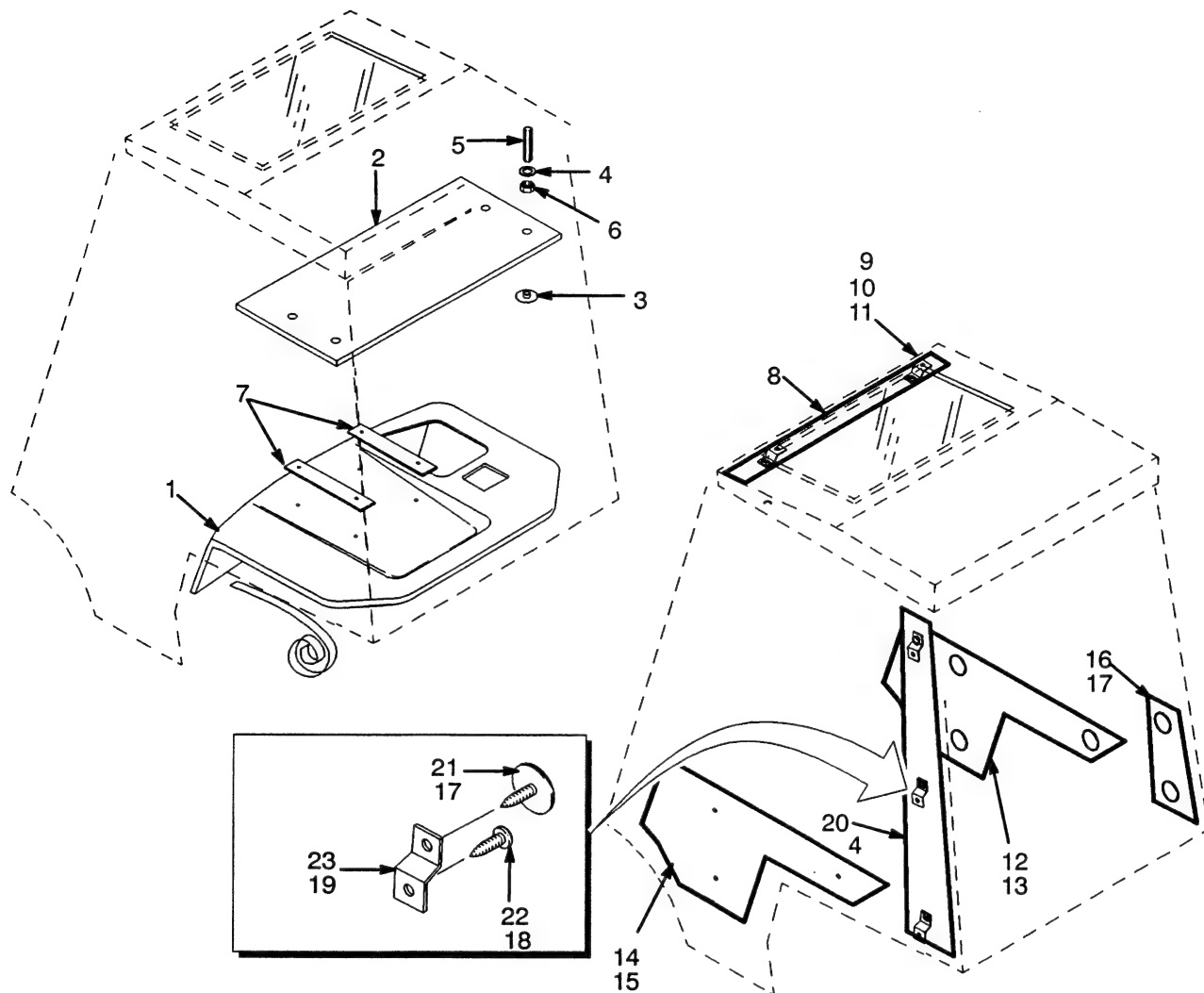


## HEATER CAB

REF	PART NO.	NAME OF PART	QTY	REF	PART NO.	NAME OF PART	QTY
	1359565	Heater Assembly .....	1	22	258344	Hose .....	1
1	1359564	Heater .....	1	23	166857	Clamp .....	6
2	1369429	Defroster .....	1	24	130845	Clamp .....	2
3	1330298	Connector .....	1	25	12823	Fitting .....	2
4	1334999	Terminal Pin .....	1	26	17665	Fitting .....	1
5	1329147	Cable Seal .....	1	27	1368952	Plate .....	1
6	16906	Conduit .....	AR	28	287816	Capscrew .....	4
7	175944	Heat Shrink .....	1	29	320156	Washer .....	4
8	320157	Washer .....	1	30	136687	Nut .....	7
9	292502	Capscrew .....	1	31	132861	Capscrew .....	1
10	292680	Washer .....	7	32	292682	Washer .....	1
11	1359523	Cover .....	1	33	239503	Nut .....	1
12	1368136	Plate .....	1	34	1368968	Capscrew .....	2
13	1368110	Valve .....	1	35	1368967	Bracket .....	2
14	181089	Clamp .....	3	36	1368955	Fitting .....	2
15	12837	Fitting .....	1	37	63108	Fitting .....	1
16	12817	Fitting .....	1	38	17217	Fitting .....	1
17	154452	Fitting .....	2	39	16116	Fitting .....	1
18	102919	Fitting .....	2	40	1376666	Hose .....	1
19	102898	Fitting .....	1	41	130845	Clamp .....	2
20	1368105	Adapter .....	1	42	1368105	Adapter .....	1
21	114310	Hose .....	2				



## CAB SOUND LINERS (Figure 245)



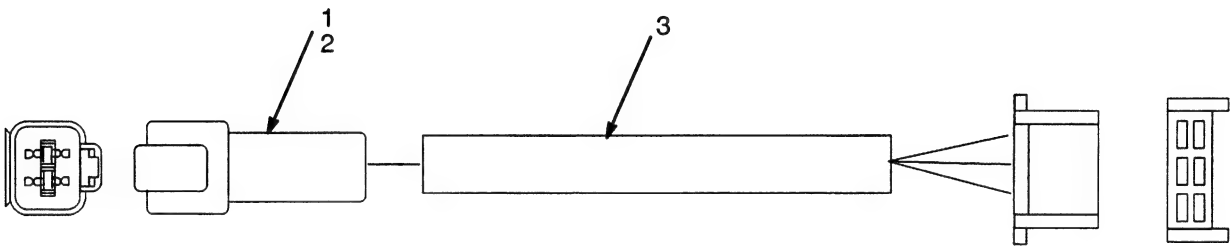
### KEY:

A: Kit-Sound Liner

B: Kit-Low Noise

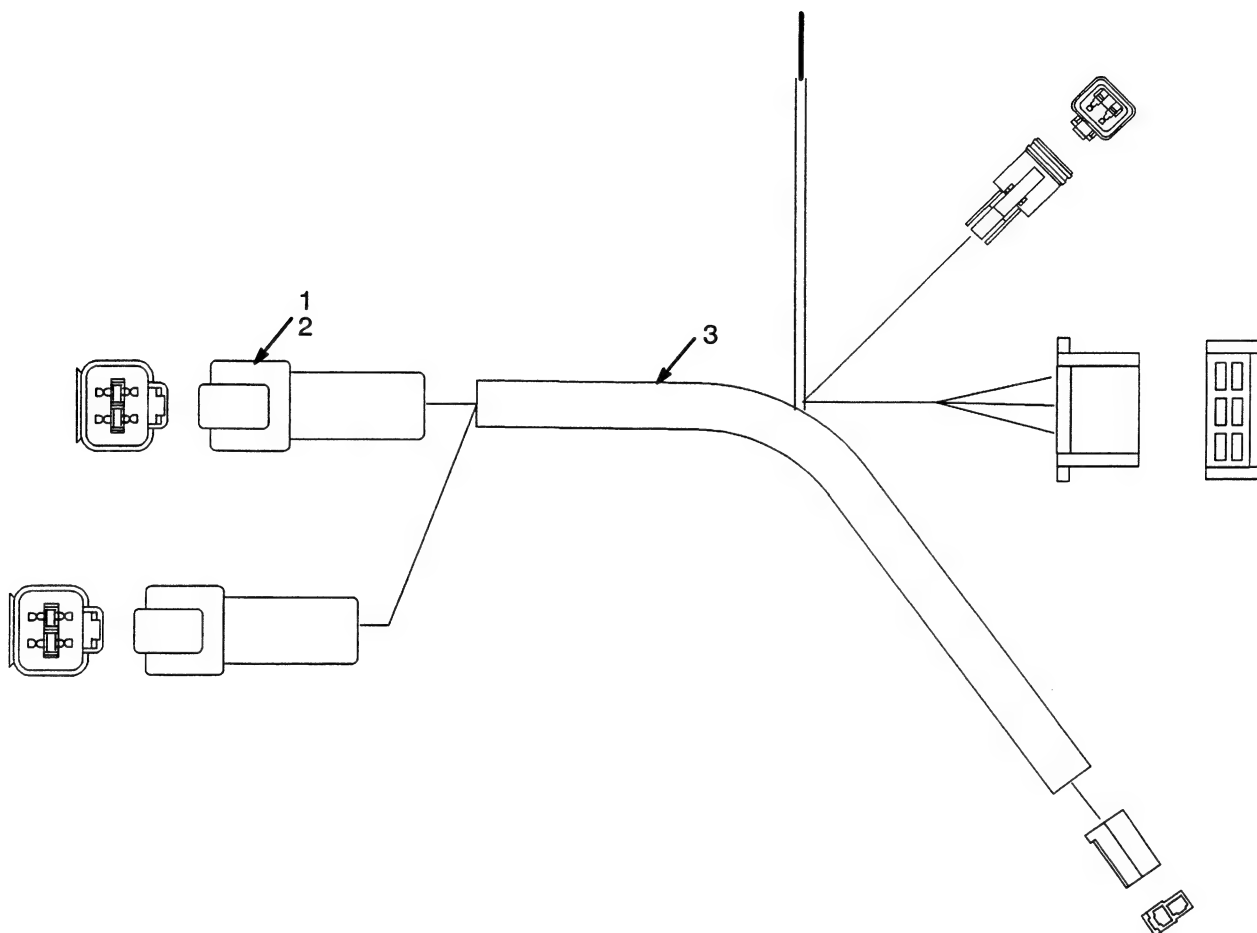
REF	PART NO.	NAME OF PART	QTY		REF	PART NO.	NAME OF PART	QTY	
			A	B				A	B
	1356413	Kit-Sound Liner .....	1	..	12	1368146	Door Cover (RH) .....	..	1
	1365900	Kit-Low Noise .....	..	1	13	1368100	Clip .....	..	3
1	1368144	Cover .....	1	..	14	1368147	Door Cover (LH) .....	..	1
2	1359524	Headliner .....	1	..	15	1368100	Clip .....	..	3
3	1361087	Button .....	4	..	16	1368148	Cover .....	..	1
4	292681	Washer .....	4	..	17	1368100	Clip .....	..	2
5	1366628	Stud .....	4	..	18	1365294	Screw .....	..	2
6	316835	Nut .....	4	..	19	1370942	Bracket .....	..	2
7	1368964	Plate .....	2	..	20	1368149	Cover .....	..	1
8	1368145	Cover .....	..	1	21	1368100	Clip .....	..	3
9	1368100	Clip .....	..	2	22	1365294	Screw .....	..	3
10	1368956	Bracket .....	..	2	23	1370942	Bracket .....	..	3
11	1365294	Screw .....	..	2					

**HARNESS (Figure 246)**  
**WIPER**



REF	PART NO.	NAME OF PART	QTY	REF	PART NO.	NAME OF PART	QTY
	1359559	Harness .....	1	2	1330416	Lock .....	1
1	1330411	Connector .....	1	3	1359496	Wire Harness .....	1

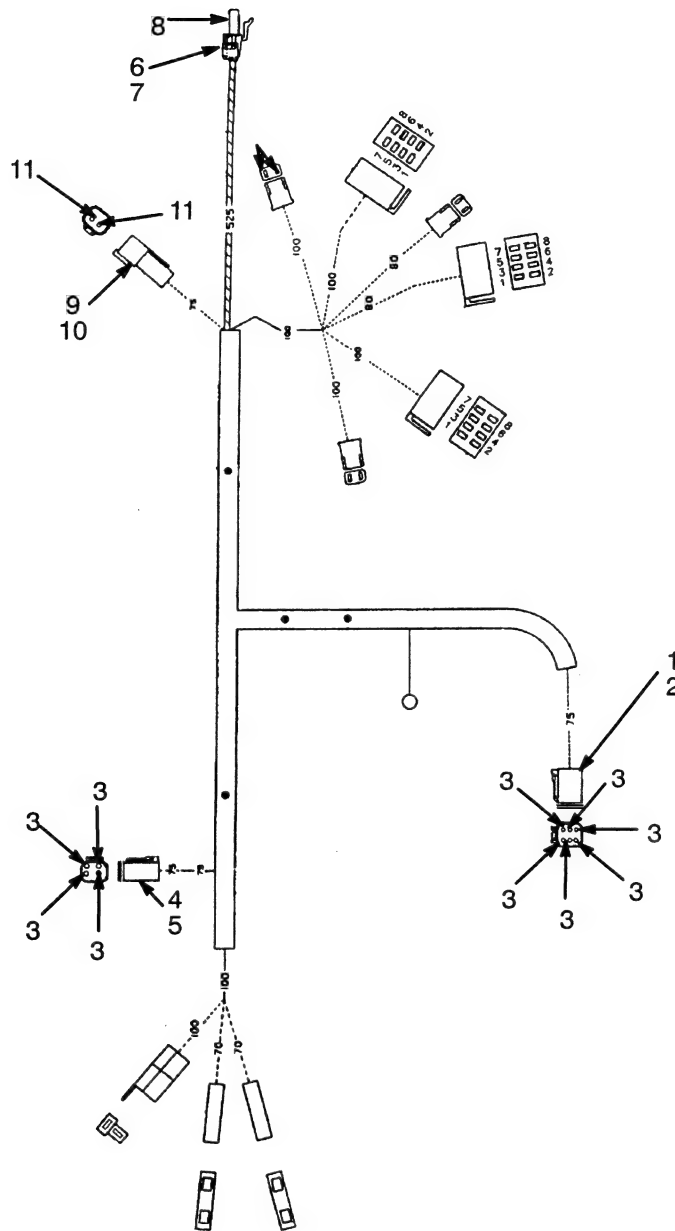
## HARNESS (Figure 247) CAB (REAR)



REF	PART NO.	NAME OF PART	QTY	REF	PART NO.	NAME OF PART	QTY
	1359560	Harness .....	1	2	1330416	Lock .....	1
1	1330411	Connector .....	1	3	1359497	Wire Harness .....	1

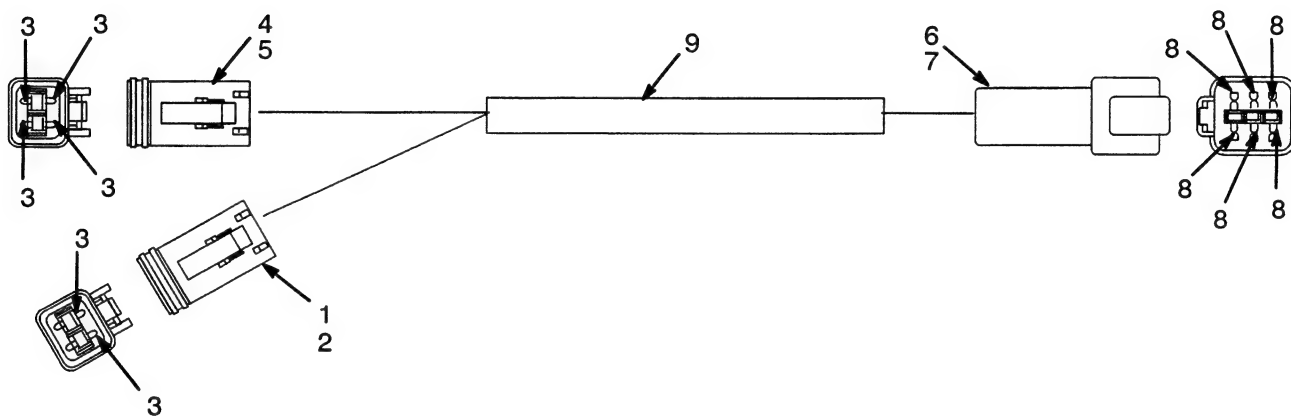
## HARNESS (Figure 248)

### CAB (COWL)



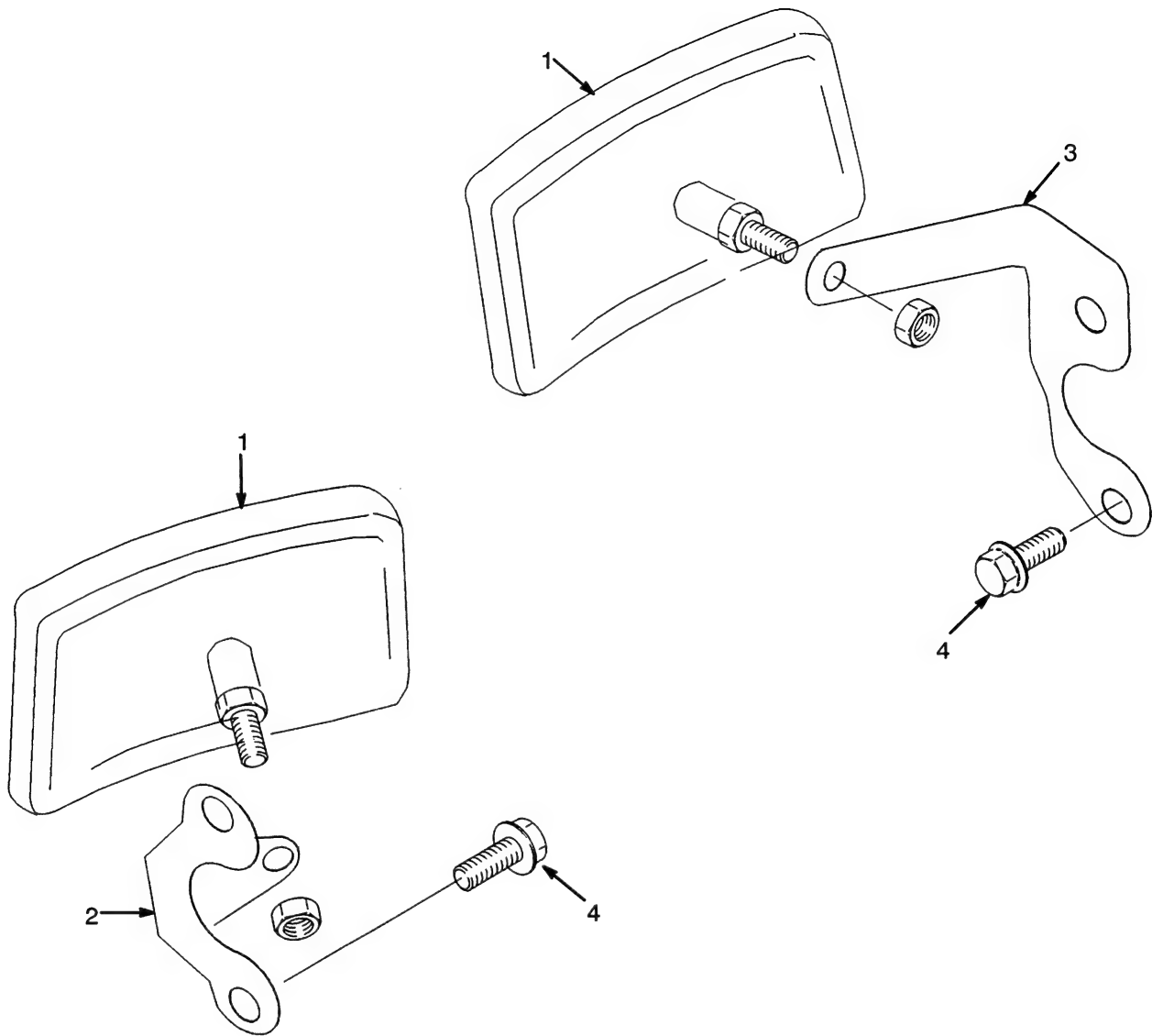
REF	PART NO.	NAME OF PART	QTY	REF	PART NO.	NAME OF PART	QTY
	1455987	Harness .....	1	6	1330299	Connector .....	1
1	1330422	Connector .....	1	7	1329147	Seal .....	1
2	1330428	Lock .....	1	8	1336173	Socket .....	1
3	1330438	Socket .....	10	9	1330409	Connector .....	1
4	1330421	Connector .....	1	10	1330414	Lock .....	1
5	1330427	Lock .....	1	11	1330437	Pin .....	2

## HARNESS-REAR (Figure 249) CHASSIS



REF	PART NO.	NAME OF PART	QTY	REF	PART NO.	NAME OF PART	QTY
	1361143	Harness .....	1	5	1330427	Lock .....	1
1	1330419	Connector .....	1	6	1330412	Connector .....	1
2	1330424	Lock .....	1	7	1330417	Lock .....	1
3	1330438	Socket .....	6	8	1330437	Pin .....	6
4	1330421	Connector .....	1	9	381919	Wire Covering .....	AR

**MIRROR (Figure 250)**



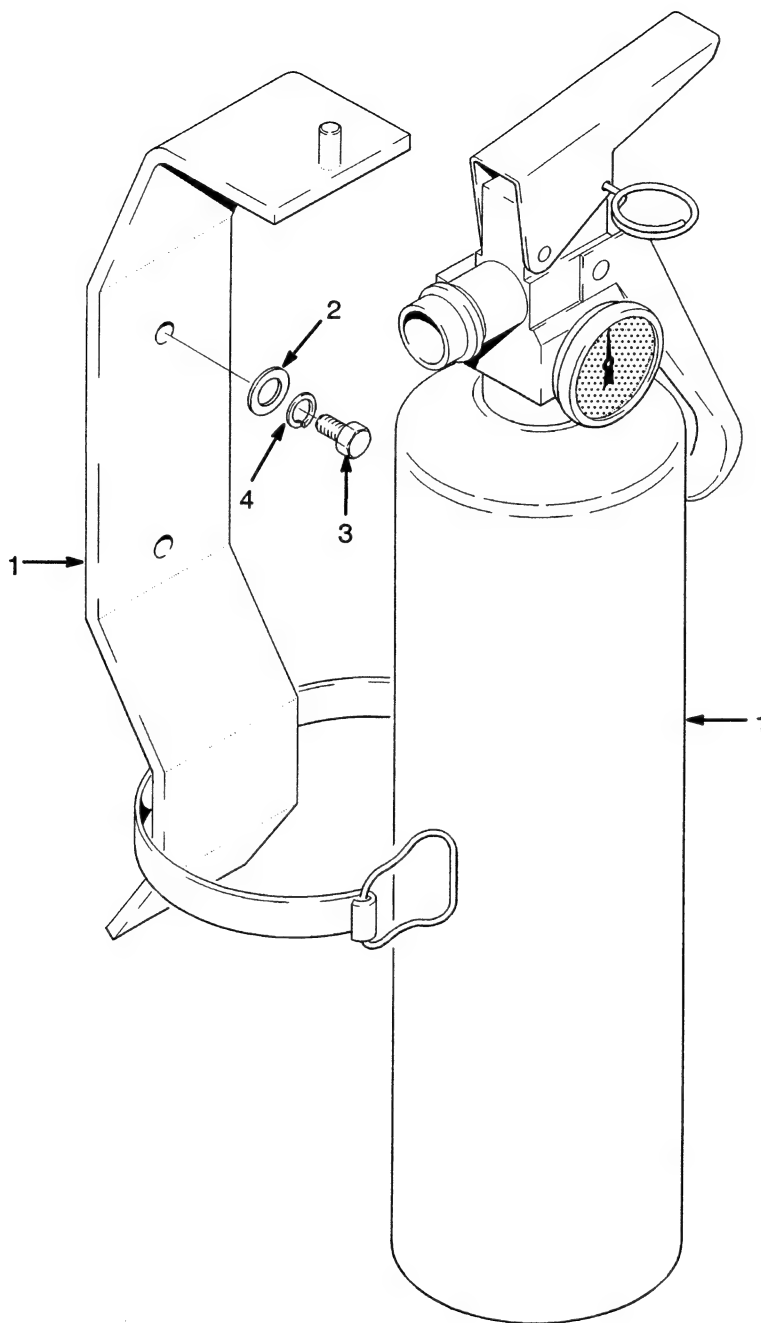
**KEY:**

**A: With Cab**

**B: Without Cab**

REF	PART NO.	NAME OF PART	QTY		REF	PART NO.	NAME OF PART	QTY	
			A	B				A	B
1	1301286	Mirror Assembly .....	2	2	3	1361561	Bracket .....	1	..
2	1356520	Bracket .....	1	2	4	316678	Rolling Screw .....	4	4

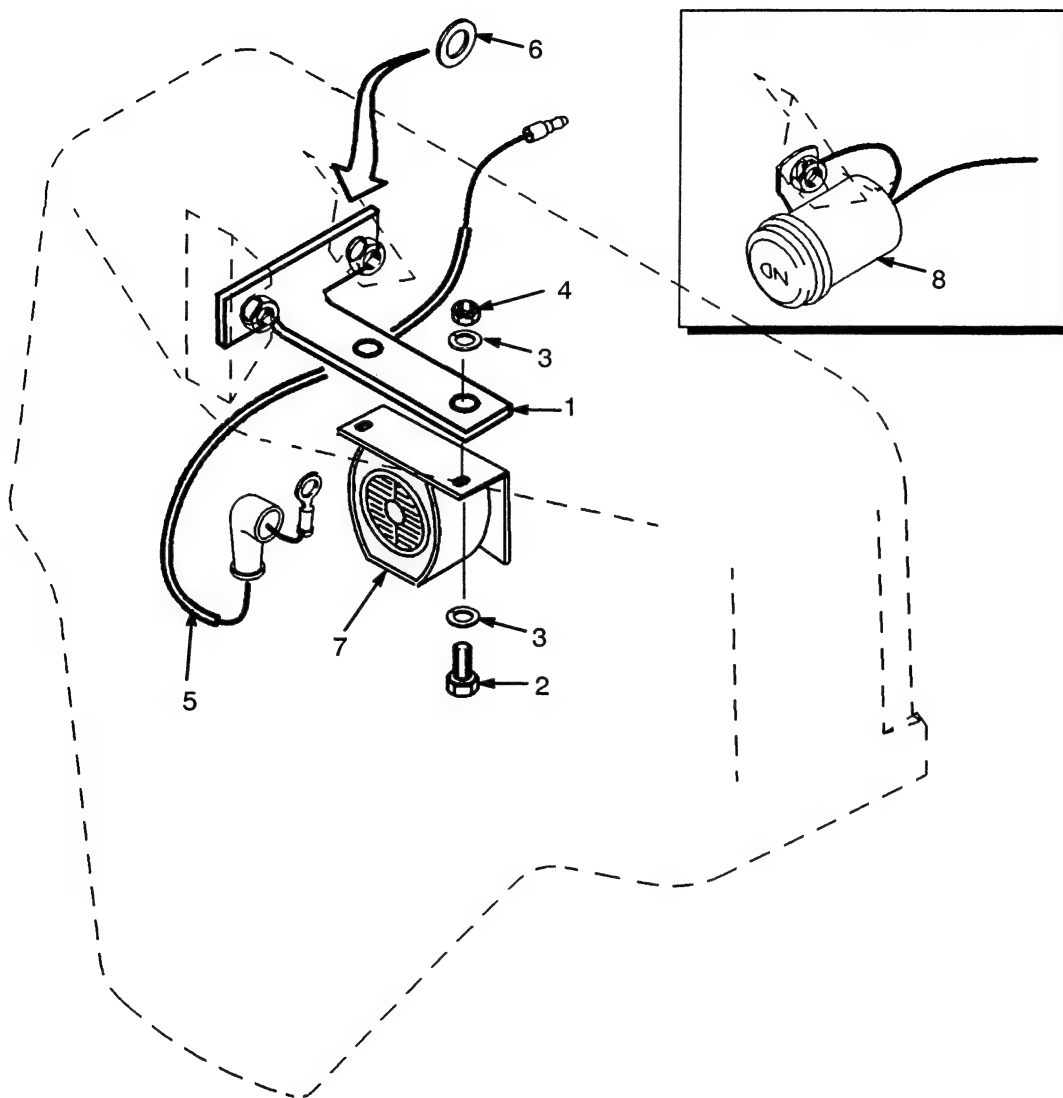
## FIRE EXTINGUISHER (Figure 251)



REF	PART NO.	NAME OF PART	QTY
1	146540	Fire Extinguisher & Bracket	1
2	292679	Washer	2

REF	PART NO.	NAME OF PART	QTY
3	296508	Screw	2
4	320155	Washer	2

## AUDIBLE ALARMS (Figure 252)



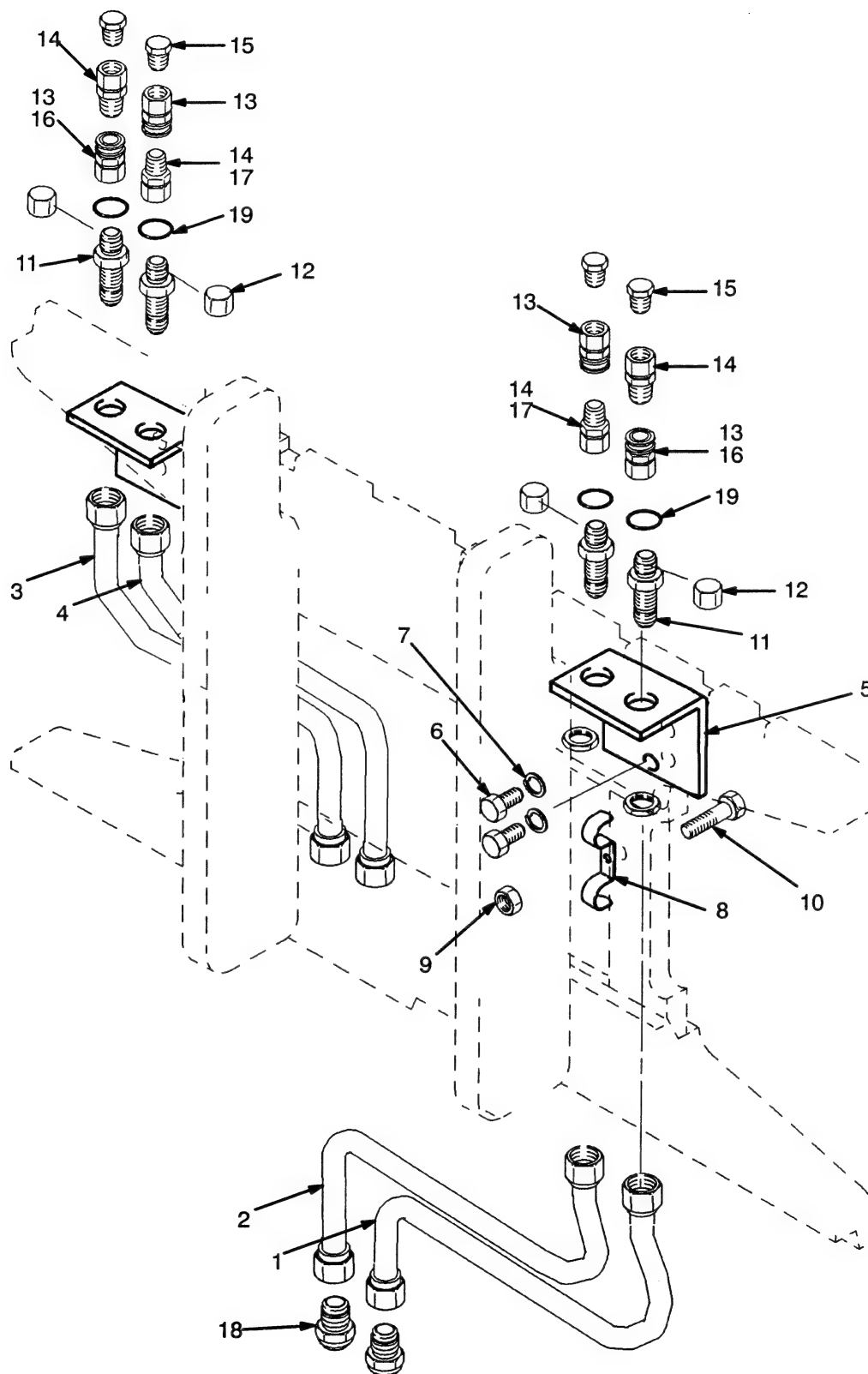
REF	PART NO.	NAME OF PART	QTY
1 <sup>a</sup>	1361126	Bracket .....	1
2 <sup>a</sup>	292500	Capscrew .....	2
3 <sup>a</sup>	296417	Washer .....	4
4 <sup>a</sup>	302399	Nut .....	2
5 <sup>a</sup>	1361552	Wire Harness .....	1
6 <sup>a</sup>	320158	Washer .....	AR
7	1350733	Audible Alarm (87 dbA) .....	1

REF	PART NO.	NAME OF PART	QTY
7	1350734	Audible Alarm (97 dbA) .....	1
7	1350735	Audible Alarm (102 dbA) .....	1
7	1350736	Audible Alarm (107 dbA) .....	1
7	1339947	Audible Alarm (82-102 dbA) .....	1
8	1343892	Audible Alarm (90 dbA) .....	1

<sup>a</sup> Included in Kit 1375597



## AUXILIARY TUBE EXTENSION KIT (Figure 253) TWO STAGE LIMITED FREE-LIFT




## AUXILIARY TUBE EXTENSION KIT

### TWO STAGE LIMITED FREE-LIFT

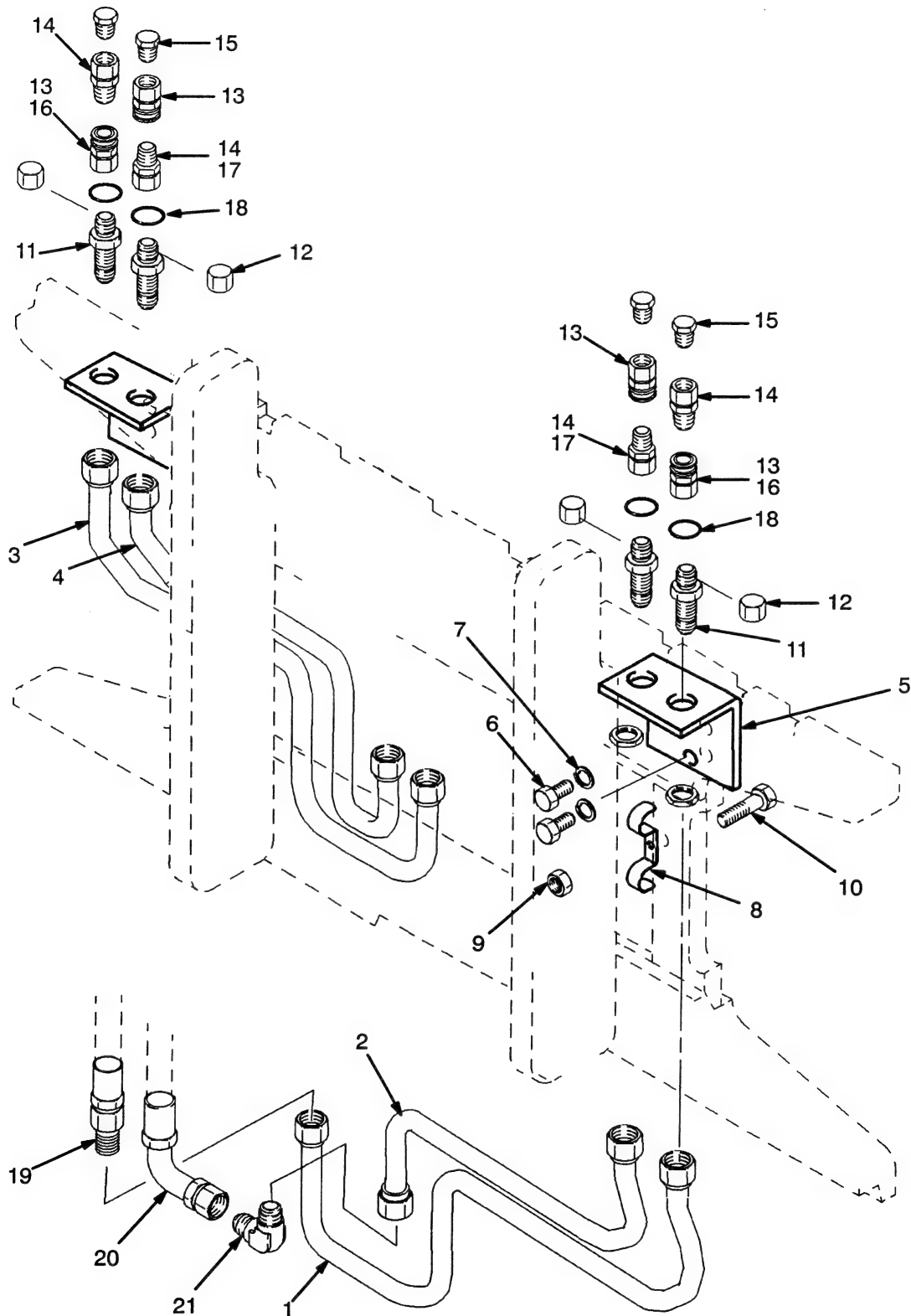
MAST	KIT NO.	THIRD FUNCTION		FOURTH FUNCTION	
		Ref 1 Tube	Ref 2 Tube	Ref 3 Tube	Ref 4 Tube
B507	1362416 d1377959	1370489 d1377935	1370488 d1377936	----	----
	1362417	----	----	1370490	1370491
B562	1362418 d1377960	1370493 d1377937	1370492 d1377938	----	----
	1362419	----	----	1370495	1370494

REF	PART NO.	NAME OF PART	QTY
1 a	....	Tube .....	1
2 a	....	Tube .....	1
3 a	....	Tube .....	1
4 a	....	Tube .....	1
5 b	1370479	Bracket .....	1
5 d	1377925	Bracket .....	1
6 b	136681	Capscrew .....	2
7 b	292681	Lockwasher .....	2
8 b	114369	Clamp .....	1
8 d	1377928	Clamp .....	1
9 b	313828	Nut .....	1
10 b	296484	Capscrew .....	1
11 b	16447	Fitting .....	2
11 d	16448	Fitting .....	2

REF	PART NO.	NAME OF PART	QTY
12 b	16693	Cap .....	2
12 d	16925	Cap .....	2
13 c	1362422	Socket .....	2
14 c	1362423	Nipple .....	2
15 c	16933	Plug .....	2
16 c	229348	Cap .....	1
17 c	229349	Plug .....	1
18 d	1377945	Fitting .....	2
19	16483	O-Ring .....	2

- a  Table Above
- b Included In Kit
- c Included In Quick Disconnect Kit 1362426
- d With Rotator

## AUXILIARY TUBE EXTENSION KIT (Figure 254) TWO STAGE AND THREE STAGE FULL FREE-LIFT




## AUXILIARY TUBE EXTENSION KIT

### TWO STAGE AND THREE STAGE FULL FREE-LIFT

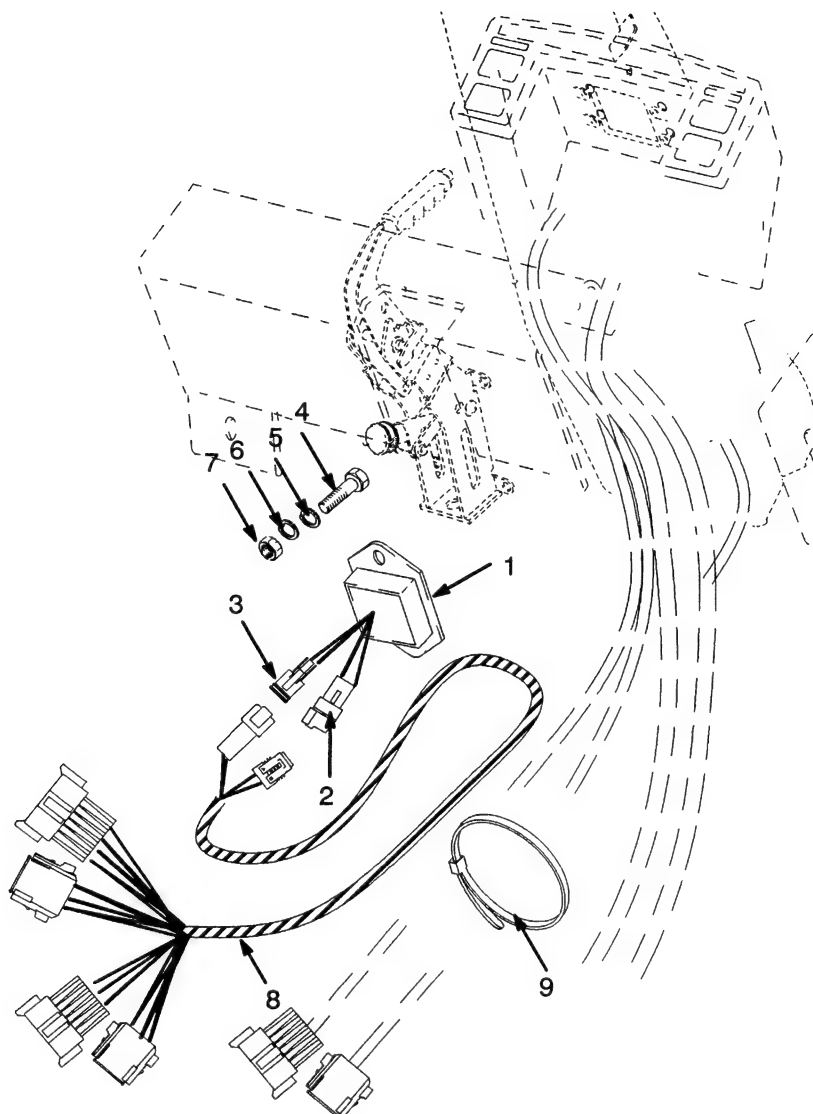
MAST	KIT NO.	THIRD FUNCTION		FOURTH FUNCTION	
		Ref 1 Tube	Ref 2 Tube	Ref 3 Tube	Ref 4 Tube
B508 B509	1362406 d <sub>1</sub> 1377955	1370483 d <sub>1</sub> 1377926	1370482 d <sub>1</sub> 1377929	----	----
	1362407	----	----	1370481	1370480
B563 B564	1362408 d <sub>1</sub> 1377956	1370486 d <sub>1</sub> 1377927	1370484 d <sub>1</sub> 1377930	----	----
	1362409	----	----	1370487	1370485

REF	PART NO.	NAME OF PART	QTY
1 a	....	Tube .....	1
2 a	....	Tube .....	1
3 a	....	Tube .....	1
4 a	....	Tube .....	1
5 b	1370479	Bracket .....	1
5 d	1377925	Bracket .....	1
6 b	136681	Capscrew .....	2
7 b	292681	Lockwasher .....	2
8 b	114369	Clamp .....	1
8 d	1377928	Clamp .....	1
9 b	313828	Nut .....	1
10 b	296484	Capscrew .....	1
11 b	16447	Fitting .....	2
11 d	16448	Fitting .....	2
12 b	16693	Cap .....	2
12 d	16925	Cap .....	2
13 c	1362422	Socket .....	2

REF	PART NO.	NAME OF PART	QTY
14 c	1362423	Nipple .....	2
15 c	16933	Plug .....	2
16 c	229348	Cap .....	1
17 c	229349	Plug .....	1
18	16483	O-Ring .....	2
19 de	3009159	Fitting .....	1
19 df	316879	Fitting .....	1
20 de	1377949	Fitting .....	1
20 df	1377948	Fitting .....	1
21 d	14480	Fitting .....	1

- a  Table
- b Included In Kit
- c Included In Quick Disconnect Kit 1362426
- d With Rotator
- e Parker Hose
- f Synflex Hose

## POWERTRAIN PROTECTION SYSTEM (Figure 255)

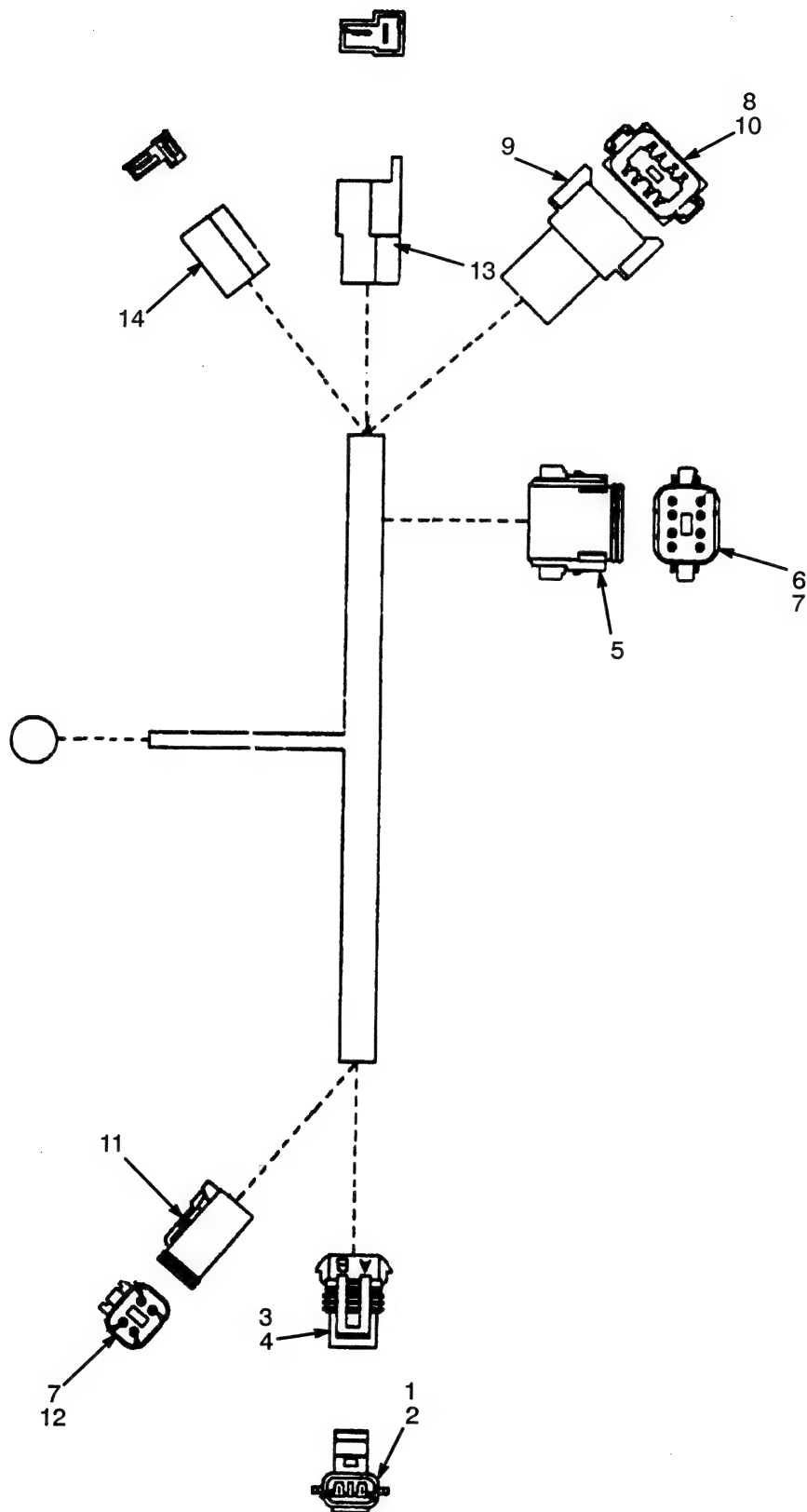


REF	PART NO.	NAME OF PART	QTY
1 a	1375822	Powertrain Protection Module ...	1
2	1330411	Connector .....	1
3	1329150	Connector .....	1
4 a	302248	Capscrew .....	2
5 a	320155	Washer .....	2
6 a	292679	Washer .....	2

REF	PART NO.	NAME OF PART	QTY
7 a	292668	Nut .....	2
8 a		..... Harness-Powertrain Protection ..	1
		Figure 256	
9	1352606	Strap Clamp .....	AR
a		Included in Kit 1388305	

## This image shows a single sheet of white paper with horizontal ruling lines. The lines are evenly spaced and run across the width of the page. There are no margins, text, or other markings on the paper.

## HARNESS (Figure 256) POWERTRAIN PROTECTION



**HARNESS**  
**POWERTRAIN PROTECTION**

REF	PART NO.	NAME OF PART	QTY	REF	PART NO.	NAME OF PART	QTY
	1388304	Harness-Powertrain Protection ..	1	8	1330437	Pin .....	6
1	1329147	Seal .....	2	9	1330413	Connector .....	1
2	1329148	Terminal .....	2	10	1330418	Lock .....	1
3	1329152	Connector .....	1	11	1330421	Connector .....	1
4	1329151	Lock .....	1	12	1330427	Lock .....	1
5	1330423	Connector .....	1	13	181047	Connector .....	1
6	1330429	Lock .....	1	14	181048	Connector .....	1
7	1330438	Socket .....	10				



[illegible]

**NUMERICAL INDEX**

PART NO	PAGE	REF NO	PART NO	PAGE	REF NO	PART NO	PAGE	REF NO	PART NO	PAGE	REF NO	PART NO	PAGE	REF NO
126	168	14		97	19	15152	113	64		172	10	16186	211	36
142	172	17	14386	207	39		145	43		309	15		213	30
	317	18		53	10		197	8		317	19	16187	201	67
7882	40	26	14500	299	39		202	97	15223	377	9		205	79
	47	17	14503	197	9		205	31	15225	311	29		208	71
	55	20	14506	303	4		207	35	15227	311	39	16192	131	2
11276	305	4	14592	299	28		271	24	15236	337	14		133	2
12445	163	1	14603	353	15		277	23		361	3	16374	55	31
12490	141	30		409	17	15154	111	40		362	3	16379	53	37
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	289	40		170	20		45	24		325	36		289	14
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16541	339	39		409	19	18497	253	34		411	25		383	10
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16556	299	19	16906	237	34		9	38		413	25		415	7
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16703	145	42		341	36	18508	53	14		293	25		135	39
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149889	49	18	164050	49	39		127	32	187388	355	8		257	3
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246944	271	17	263839	49	30		289	32		153	29		411	28
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248128	271	7	264159	289	51	287805	77	7		153	30		289	52
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248134	271	31	264893	305	9		125	31		153	21		78	4
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248141	271	22	265522	37	29		213	42		181	38		411	16
248143	271	16	267530	202	76	287817	198	94		181	47	292530	379	15
248145	271	36	268356	263	15		287	44		183	43		381	15
248146	271	37		265	14		289	44		183	54		413	16
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248148	271	5	271949	49	25		381	13		201	4		377	14
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	422	5	278510	325	26	290300	265	13		289	8	292679	165	7
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	57	8		127	12	1352602	188	9	1354171	11	19		213	4
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1361760	32	8	1361826	33	32		33	29	1362070	55	22	1363958	165	12
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